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**SOLICITATION AMENDMENT**  
**MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address**  
**Raison sociale et adresse du**  
**fournisseur/de l'entrepreneur**

**Issuing Office - Bureau de distribution**  
Electrical & Electronics Products Division  
11 Laurier St./11, rue Laurier  
7B3, Place du Portage, Phase III  
Gatineau, Québec K1A 0S5

<b>Title - Sujet</b> ROCK STORAGE RACKS	
<b>Solicitation No. - N° de l'invitation</b> 23240-160455/A	<b>Amendment No. - N° modif.</b> 003
<b>Client Reference No. - N° de référence du client</b> 23240-160455	<b>Date</b> 2015-10-06
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$\$HN-363-67991	
<b>File No. - N° de dossier</b> hn363.23240-160455	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2015-10-26</b>	<b>Time Zone</b> <b>Fuseau horaire</b> Eastern Daylight Saving Time EDT
<b>F.O.B. - F.A.B.</b> <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input checked="" type="checkbox"/> <b>Other-Autre:</b> <input type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Pilote, Benoit	<b>Buyer Id - Id de l'acheteur</b> hn363
<b>Telephone No. - N° de téléphone</b> (819) 420-0335 ( )	<b>FAX No. - N° de FAX</b> ( ) -
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/</b> <b>de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

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This amendment is to answer a question and modified the specifications Annex A and the Drawing.

Q - 3:

We request a modification In order to solve the bowing problem found on the last order of racks. This was due to a large amount of weld being applied to only one side of the vertical supports. This much weld on only one side will cause the light gauge angles to bow outwards. We propose to solve the problem by changing the horizontal guides from 1/2" x 1/2" x 1/8" angles to 3/4" x 3/4" x 1/8" angle. This will allow for an extra 1/2" of angle to stop the trays from falling through, because that much weld on only one side of the angle, they will bow outward. Do you accept these modification?

A - 3:

Yes the modifications are approved.

Replace the Annex A by the following.

**All other term and condition remain unchanged.**

## Specifications for Rock Storage Racks

### Dimensions

The racks are 96 1/4" in height and 24" deep. The width measured inside the horizontal tray guides is a critical dimension of 23 1/8"  $\pm$  1/16" and must be within this tolerance in order to hold the rock trays of up to 50lbs safely.

The spacing of the horizontal guides from bottom to bottom of guides is 1 1/8" except for the space below the central cross-brace and below the top horizontal frame member which is 1 5/8"

The racks interconnect side by side to facilitate their placement and add support. This requires the outer left vertical supports to be placed 23 1/2" apart thus leaving enough room for the outer right vertical supports at 24" to slide around them.

### Material

The frames are 1 1/2" x 1 1/2" x 1/8" angle iron being welded continuously along all joints. The maximum load per rack is 2000 lbs., individual trays holding up to 75lbs but more normally 30 to 50 lbs.

correction:

3/4" x 3/4" x 1/8"

The horizontal tray guides are 1/2" x 1/2" x 1/8" steel angle being welded along the entire front and back contact points with the vertical frame members to produce a strong and long lasting joint.

The horizontal and diagonal cross braces are 1" x 1/4" flat steel. The diagonal cross braces run top and bottom from the left to the middle and are not to interfere with the interlocking nature of the design.

### Finish

The racks shall be provided with good appearance and possess the characteristics found in high grade commercial quality items of this nature. All exposed parts shall have rounded corners and edges. All surfaces shall be free from sharp edges, burrs, or any other hazards to safety.

All grease, oil, welding flux and metal spatters, etc. shall be removed from the metal surfaces. They will be covered with a high quality, durable, commercial finish as in previous years, gray baked powder coat (Protech Epoxy Powder Coat H1000 A5 or equivalent).

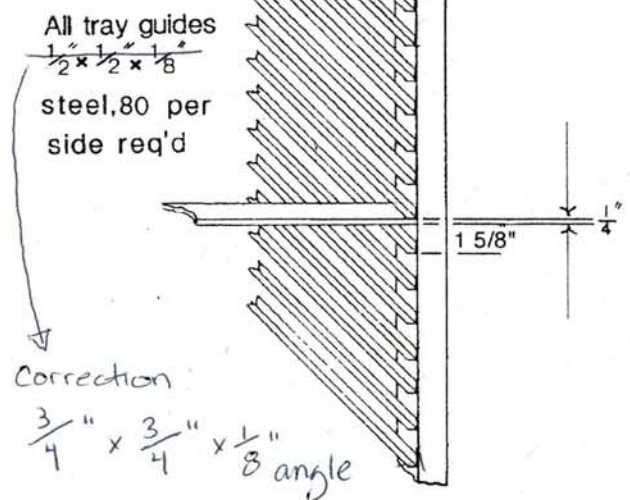
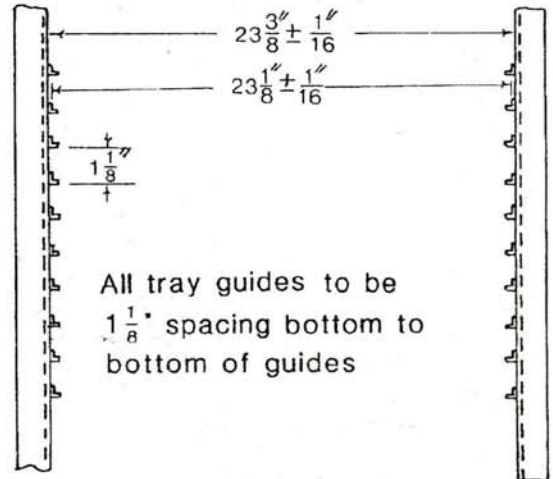
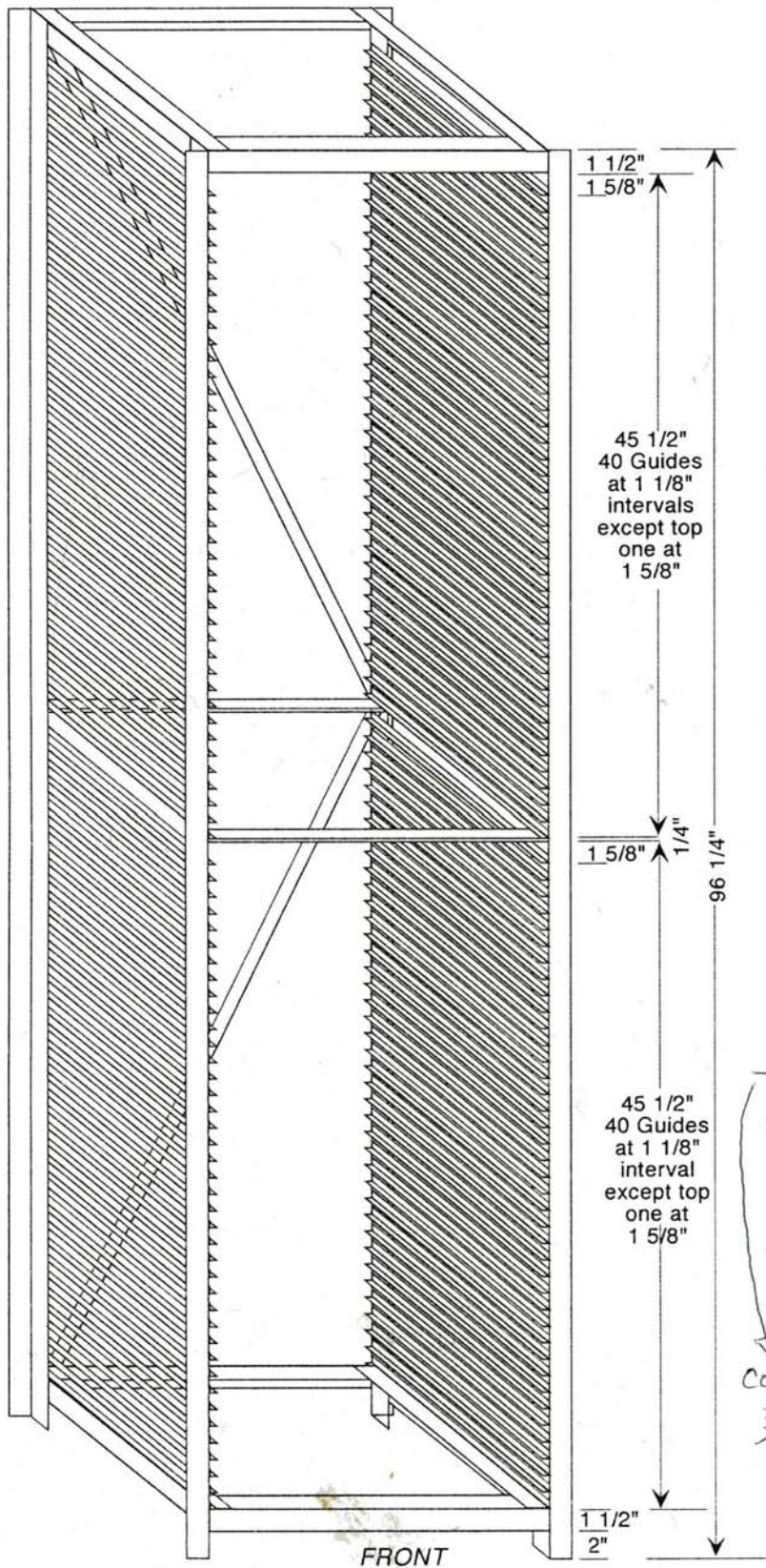
### Previous problems

A major problem encountered in previous orders was bowing of the vertical members outward between the top and bottom frames and the horizontal support located at the middle of the rack resulting in a wider distance between slides and thus rock trays falling through. This was due to overheating while welding the horizontal guides.

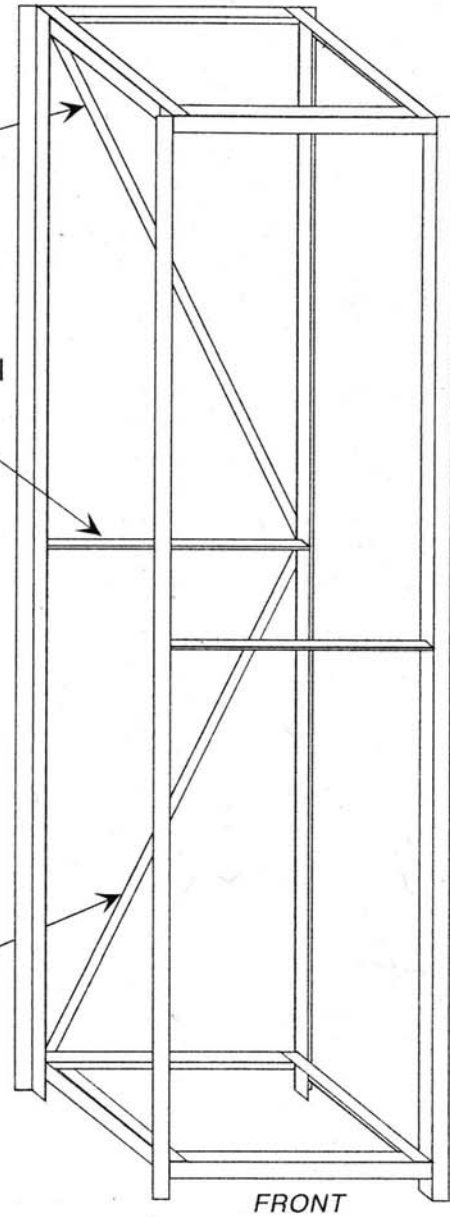
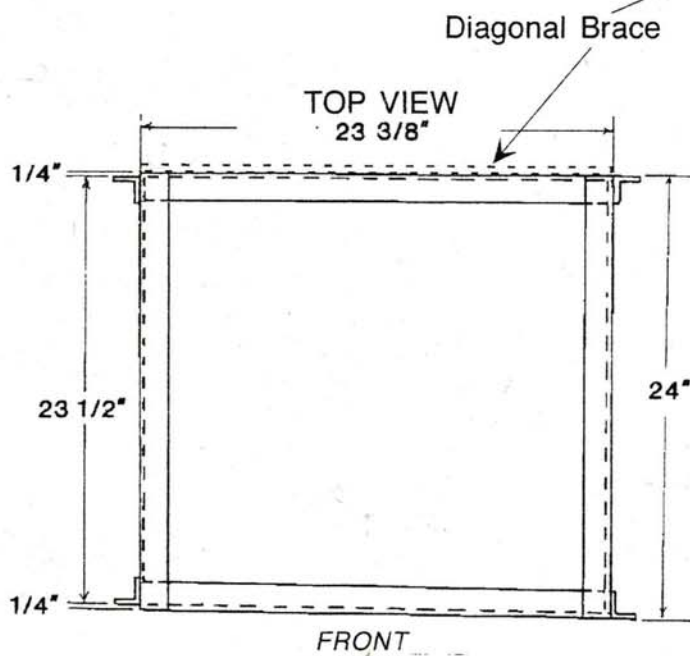
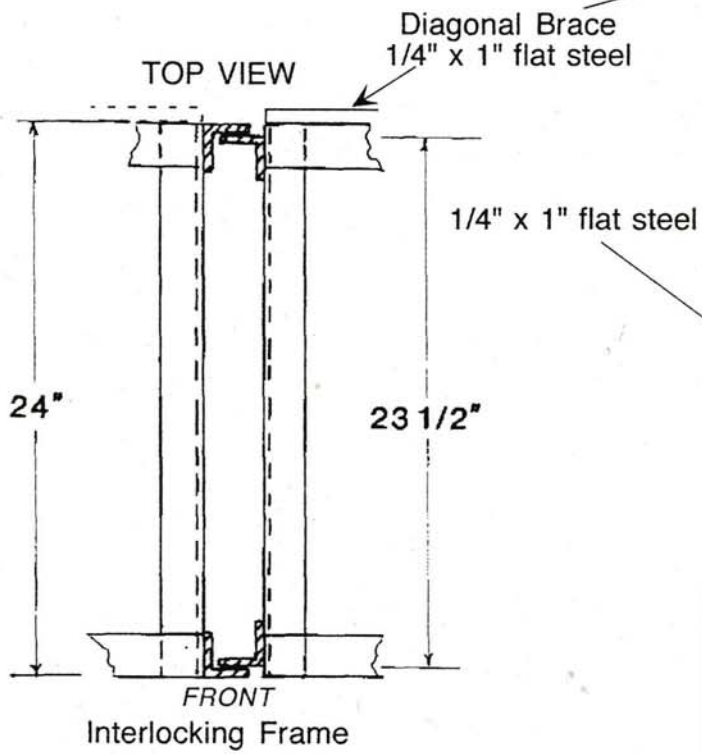
Sloppy welding resulted in some guides not having the correct distance of 23 1/8"  $\pm$  1/16".

Inspection of sample rack and discussion with the purchaser is expected and desirable.

# Rock Storage Racks







Frame Construction  
All angle iron of  
1.5" x 1.5" x 1/8"