

RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:
Bid Receiving - PWGSC / Réception des soumissions
- TPSGC
11 Laurier St. / 11, rue Laurier
Place du Portage , Phase III
Core 0B2 / Noyau 0B2
Gatineau
Québec
K1A 0S5
Bid Fax: (819) 997-9776

SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Marine Machinery and Services / Machineries et
services maritimes
11 Laurier St. / 11, rue Laurier
6C2, Place du Portage
Gatineau
Québec
K1A 0S5

Title - Sujet BOW THRUSTER SYSTEM	
Solicitation No. - N° de l'invitation F7049-150111/A	Amendment No. - N° modif. 002
Client Reference No. - N° de référence du client F7049-150111	Date 2015-10-07
GETS Reference No. - N° de référence de SEAG PW-\$\$ML-035-25363	
File No. - N° de dossier 035ml.F7049-150111	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2015-10-27	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Tinkess, Dianne	Buyer Id - Id de l'acheteur 035ml
Telephone No. - N° de téléphone (819) 956-0178 ()	FAX No. - N° de FAX (819) 956-0897
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

This solicitation amendment 002 is raised to provide this question and answer set 1 and to provide attached drawings.

Question and Answer Set 1

Question 1.

Clarification on the forecastle control station?

Answer 1.

Forecastle control station is the same as the local station.

Question 2.

What is the running current of the existing system?

Answer 2.

The current can reach 900 Amps in one direction, a little less in the opposite direction.

Question 3.

Is there a GA for the bridge console layout?

Answer 3.

Yes, if not already part of the package it will be added.

Question 4.

What is the main generator capacity?

Answer 4.

There are 3 main generators rated at 2100kW each. Typically the bow thruster would be in use with 2 or 3 generators on line.

Question 5.

Are the bolted blades a firm requirement?

Answer 5.

Yes

Question 6.

Do we need to integrate the bridge controls to fit the existing consoles?

Answer 6.

Yes the controls must fit within the existing footprints. CCG may renew or replace the existing consoles, but nonetheless, the existing footprint is to be retained. See attached Drawings:

- 1a) M7066D-325A1 Port Wing & Stbd Wing Console General Arrangement
- 1b) M7066D-326A1 Port Wing Console Schematic Diagram
- 1c) M7066D-328A1 Stbd Wing Console Schematic Diagram

Question 7.

Can you clarify the location of the existing local controls?

Answer 7.

The local controls are being replaced. The existing controls are located in the forecastle on the aft side of the speed control enclosure.

Question 8.

Is cathodic protection required?

Answer 8.

Yes. Anodes are acceptable.

Post Meeting Note: Cathodic protection shall be supported by engineering calculations to ensure a 4 year protection without anode replacement.

Question 9.

Is the intention to reuse the existing cabling?

Answer 9.

Yes. The existing cables are (from both the Switchboard to the Drive and the Drive to the Motor): Three parallel cable runs of 3 x 500MCM each, so 3, 500MCM per phase.

Question 10.

Is it the intention to reuse the existing ventilation?

Answer 10.

Yes

Question 11.

What is the btu rating of the existing ventilation system?

Answer 11.

The existing system consists of a supply and exhaust fan, with ratings as detailed in Annex A. Bidders may calculate cooling requirements from this data.

Question 12.

Section 1.4 of Annex A requires the successful bidder to provide installation, testing, commissioning and trials, which will be provided through a separate contract with the shipyard. How will the pricing for this work be managed?

Answer 12.

This separate contract will require the shipyard to provide firm, fixed pricing for this work. By submitting a proposal on this solicitation, Bidders shall certify that they can negotiate firm pricing with the shipyards for this future work.

Question 13.

We would like some more information in regards to:

Annex A, Section 4.3.3 Bow Thruster Variable Frequency Drive VFD requirements

Can Canada supply to us the Generator Data from the ship. This would be the generator that supplies power to the switch board for the VFD / drive motors.

(we assume the Gen set are 2100kW and that means 2625kVA?)

Answer 13.

The Type 1100 is an AC/AC diesel electric vessel that is comprised of 3 Alco 251 engines coupled to 600V 60Hz General Electric synchronous generators rated at 2100kW each, 1 Caterpillar 3508 auxiliary engine coupled to a 600V 60 Hz Stamford generator rated at 500kW, and one Caterpillar 3406 emergency engine coupled to a 600V 60 Hz Stamford generator rated at 100kW. The power conversion for the vessel propulsion is achieved via two 600V/1100V 3400 kVA propulsion transformers feeding port and starboard cycloconverters that convert the incoming fixed AC into a +/- 18Hz 1900V 2800kW feed for each General Electric 3500 hp 12 pole synchronous motor.

Solicitation No. - N° de l'invitation

F7049-150111/A

Client Ref. No. - N° de réf. du client

F7049-150111

Amd. No. - N° de la modif.

002

File No. - N° du dossier

035mlF7049-150111

Buyer ID - Id de l'acheteur

035ml

CCC No./N° CCC - FMS No/ N° VME

Generator Data			
Manufacturer			
Serial Number	104479X	Voltage	600
Frame	6000	Current	2526
Model	139531	RPM	900
Type	ATI	Phase	3
Frequency	60	Power Factor	0.8
KVA	2625	Manufacturer Date	1984-06
Brushless Exciter (DC)			
KW			
Rated Amps	3.3	Min V / A (Cold)	41/ 1.4

Question 14.

Any Drawing and technical data you have on the **main switch board** providing power from the switch board to the starter cabinets for the Thruster VFD/Motors.

Answer 14.

Please refer to Attachment #12 entitled "**Attach 12 VNDJ2_352-2_ELECTRICAL SYSTEM ONE LINE DIAGRAM_10F2.tif**" found within the supplemental information found on Buy and Sell under: **dsp.zip** <https://buyandsell.gc.ca/procurement-data/tender-notice/PW-ML-035-25363>

Question 15.

Annex A, Section 4.3.4 Operator control station requirements can Canada supply us with a general arrangement drawing of the Bridge Console Layout, port and starboard wings consoles.

Answer 15.

The bridge console GA entitled shall be available on the Buy and Sell website.

Question 16.

In the "statement of work" document, section 2.1.1 there is listed existing documentation. I would like to know how I can get this data.

Answer 16.

This information is also found on the Buy and Sell website under **dsp.zip**.

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035ml

CCC No./N° CCC - FMS No/ N° VME

Question 17.

I'd like to also raise another point; specified is a propeller with "bolt on" blades. Can an exception be considered to this point?

Answer 17.

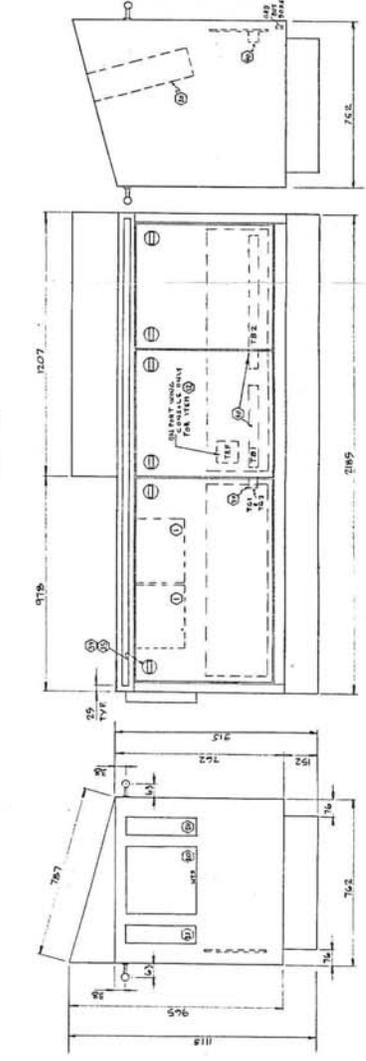
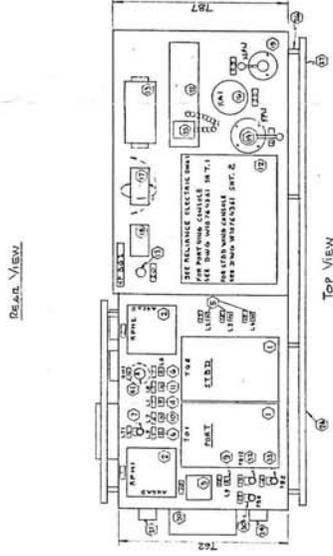
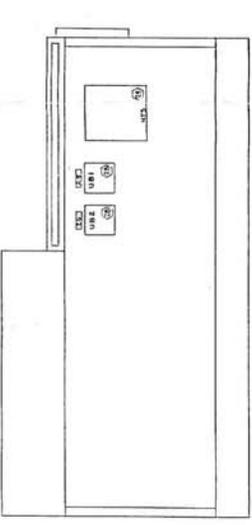
No, it is a firm requirement to include bolted on blades.

Note:

Bidders were reminded to follow the Bidders Instructions in the solicitation and if they have questions, they should not make assumptions or caveats.

1	AS 712 HULL NUMBER	100
2	DATE OF CONSTRUCTION	1971
3	TYPE OF HULL	STAINLESS STEEL
4	TYPE OF ENGINE	1700 HP DIESEL
5	TYPE OF PROPULSION	STERN DRIVE
6	TYPE OF RIGGING	SAFETY RIGGING
7	TYPE OF INTERIOR	ALUMINUM
8	TYPE OF COCKPIT	OPEN
9	TYPE OF CABINETS	ALUMINUM
10	TYPE OF SEATING	COMFORT
11	TYPE OF LIGHTING	FLUORESCENT
12	TYPE OF SOUNDING	BELL
13	TYPE OF TELEPHONE	INTERCOM
14	TYPE OF RADIO	VHF
15	TYPE OF TELEVISION	MONITOR
16	TYPE OF INSTRUMENTS	ANALOG
17	TYPE OF CONTROLS	MECHANICAL
18	TYPE OF SWITCHES	ROCKER
19	TYPE OF BATTERIES	LEAD ACID
20	TYPE OF WIRING	INSULATED
21	TYPE OF PAINT	ALUMINUM
22	TYPE OF GLASS	TEMPERED
23	TYPE OF DOORS	ALUMINUM
24	TYPE OF WINDOWS	ALUMINUM
25	TYPE OF VENTILATION	NATURAL
26	TYPE OF HEATING	NONE
27	TYPE OF COOLING	NONE
28	TYPE OF STORAGE	UNDER DECK
29	TYPE OF FUEL	DIESEL
30	TYPE OF WATER	FRESH
31	TYPE OF AIR	FRESH
32	TYPE OF OIL	DIESEL
33	TYPE OF GREASE	SAE 30
34	TYPE OF LUBRICANTS	SAE 30
35	TYPE OF TIRE	SAFETY
36	TYPE OF WHEEL	SAFETY
37	TYPE OF AXLE	SAFETY
38	TYPE OF BRAKE	SAFETY
39	TYPE OF CLUTCH	SAFETY
40	TYPE OF GEAR	SAFETY
41	TYPE OF SHAFT	SAFETY
42	TYPE OF HOUSING	SAFETY
43	TYPE OF PULLEY	SAFETY
44	TYPE OF BELT	SAFETY
45	TYPE OF CHAIN	SAFETY
46	TYPE OF LINK	SAFETY
47	TYPE OF PIN	SAFETY
48	TYPE OF WASHER	SAFETY
49	TYPE OF NUT	SAFETY
50	TYPE OF BOLT	SAFETY
51	TYPE OF SCREW	SAFETY
52	TYPE OF RIVET	SAFETY
53	TYPE OF WELD	SAFETY
54	TYPE OF CUT	SAFETY
55	TYPE OF GRIND	SAFETY
56	TYPE OF POLISH	SAFETY
57	TYPE OF CLEAN	SAFETY
58	TYPE OF MAINT	SAFETY
59	TYPE OF REPAIR	SAFETY
60	TYPE OF REPLACE	SAFETY
61	TYPE OF REMOVE	SAFETY
62	TYPE OF INSTALL	SAFETY
63	TYPE OF ASSEMBLE	SAFETY
64	TYPE OF DISASSEMBLE	SAFETY
65	TYPE OF TEST	SAFETY
66	TYPE OF INSPECT	SAFETY
67	TYPE OF CHECK	SAFETY
68	TYPE OF VERIFY	SAFETY
69	TYPE OF CONFIRM	SAFETY
70	TYPE OF VALIDATE	SAFETY
71	TYPE OF CORRECT	SAFETY
72	TYPE OF REPAIR	SAFETY
73	TYPE OF REPLACE	SAFETY
74	TYPE OF REMOVE	SAFETY
75	TYPE OF INSTALL	SAFETY
76	TYPE OF ASSEMBLE	SAFETY
77	TYPE OF DISASSEMBLE	SAFETY
78	TYPE OF TEST	SAFETY
79	TYPE OF INSPECT	SAFETY
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84	TYPE OF CORRECT	SAFETY
85	TYPE OF REPAIR	SAFETY
86	TYPE OF REPLACE	SAFETY
87	TYPE OF REMOVE	SAFETY
88	TYPE OF INSTALL	SAFETY
89	TYPE OF ASSEMBLE	SAFETY
90	TYPE OF DISASSEMBLE	SAFETY
91	TYPE OF TEST	SAFETY
92	TYPE OF INSPECT	SAFETY
93	TYPE OF CHECK	SAFETY
94	TYPE OF VERIFY	SAFETY
95	TYPE OF CONFIRM	SAFETY
96	TYPE OF VALIDATE	SAFETY
97	TYPE OF CORRECT	SAFETY
98	TYPE OF REPAIR	SAFETY
99	TYPE OF REPLACE	SAFETY
100	TYPE OF REMOVE	SAFETY

ITEM NO.	QTY.	DESCRIPTION	MANUFACTURER	MODEL	MEAN PRICE	MARKING	REMARKS
1	1	PROPELLER	CG	AB 16	178A2427	407-11	WATER
2	1	PROPELLER SHAFT	CG	AB 16	178A2427	407-11	WATER
3	1	PROPELLER NUT	CG	AB 16	178A2427	407-11	WATER
4	1	PROPELLER WASHER	CG	AB 16	178A2427	407-11	WATER
5	1	PROPELLER PIN	CG	AB 16	178A2427	407-11	WATER
6	1	PROPELLER RING	CG	AB 16	178A2427	407-11	WATER
7	1	PROPELLER GEAR	CG	AB 16	178A2427	407-11	WATER
8	1	PROPELLER BEARING	CG	AB 16	178A2427	407-11	WATER
9	1	PROPELLER OIL SEAL	CG	AB 16	178A2427	407-11	WATER
10	1	PROPELLER BRACKET	CG	AB 16	178A2427	407-11	WATER
11	1	PROPELLER MOUNTING	CG	AB 16	178A2427	407-11	WATER
12	1	PROPELLER DRIVE	CG	AB 16	178A2427	407-11	WATER
13	1	PROPELLER SHAFT	CG	AB 16	178A2427	407-11	WATER
14	1	PROPELLER NUT	CG	AB 16	178A2427	407-11	WATER
15	1	PROPELLER WASHER	CG	AB 16	178A2427	407-11	WATER
16	1	PROPELLER PIN	CG	AB 16	178A2427	407-11	WATER
17	1	PROPELLER RING	CG	AB 16	178A2427	407-11	WATER
18	1	PROPELLER GEAR	CG	AB 16	178A2427	407-11	WATER
19	1	PROPELLER BEARING	CG	AB 16	178A2427	407-11	WATER
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21	1	PROPELLER BRACKET	CG	AB 16	178A2427	407-11	WATER
22	1	PROPELLER MOUNTING	CG	AB 16	178A2427	407-11	WATER
23	1	PROPELLER DRIVE	CG	AB 16	178A2427	407-11	WATER
24	1	PROPELLER SHAFT	CG	AB 16	178A2427	407-11	WATER
25	1	PROPELLER NUT	CG	AB 16	178A2427	407-11	WATER
26	1	PROPELLER WASHER	CG	AB 16	178A2427	407-11	WATER
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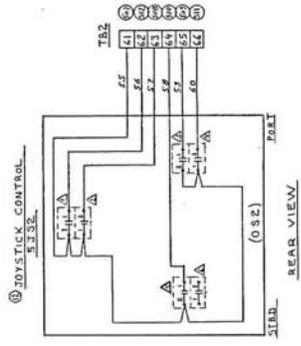
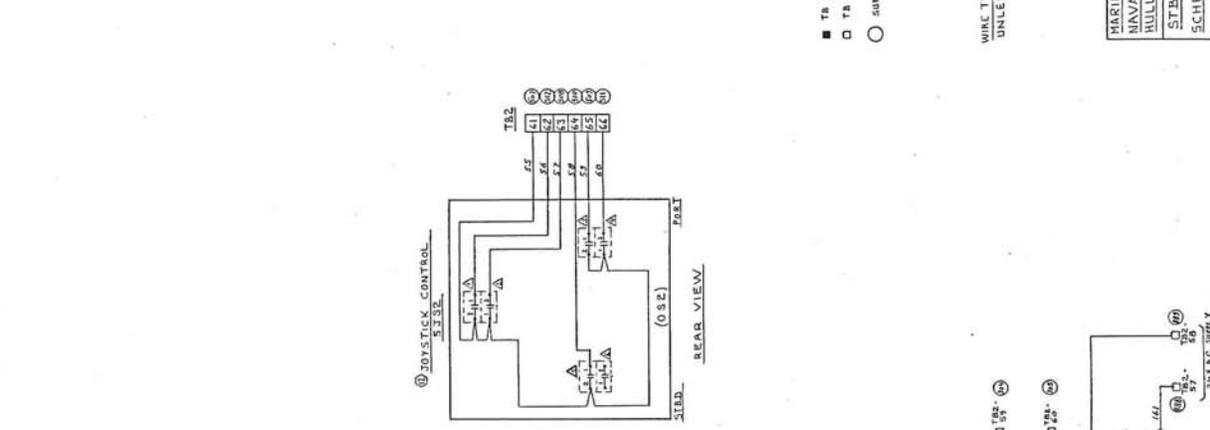
NOTE: 1- SEE BUDGET 1766B-3281 FOR WING BINGRAN NAVID TYPE 1100 HULL 450-051 AND 1766B-3281A FOR 378D WING CONSOLE

MARINE INDUSTRIES, LIMITED
NAVID TYPE 1100
HULL 450-051

378D WING CONSOLE
STANDARD WING CONSOLE (TO OPPOSITE HAND)
GENERAL ASSEMBLY

REVISION: 1
DATE: 11-10
DRAWN BY: [Name]
CHECKED BY: [Name]
APPROVED BY: [Name]

REV.	DESCRIPTION	DATE
1	AS PER P.L.L. SCHEMATIC	1/15/54
2	147410-10-1013-1 WING AMP	1/15/54
3	147410-10-1013-1 WING AMP	1/15/54

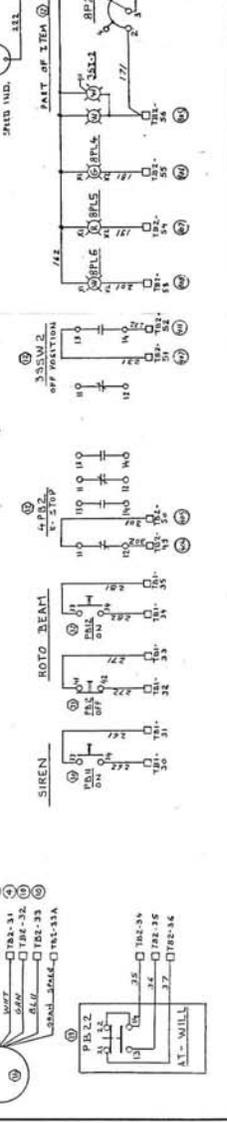
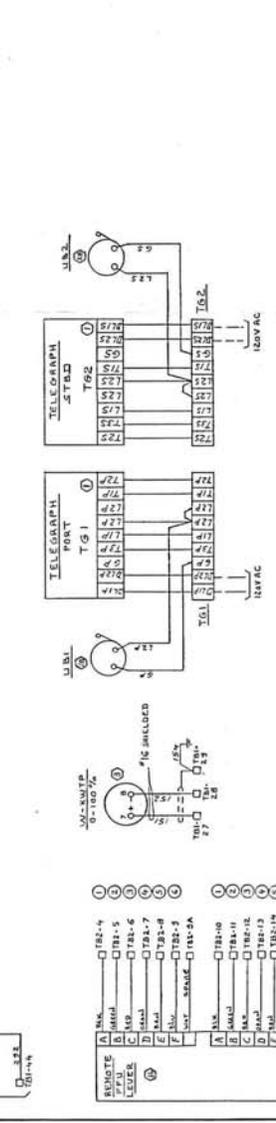
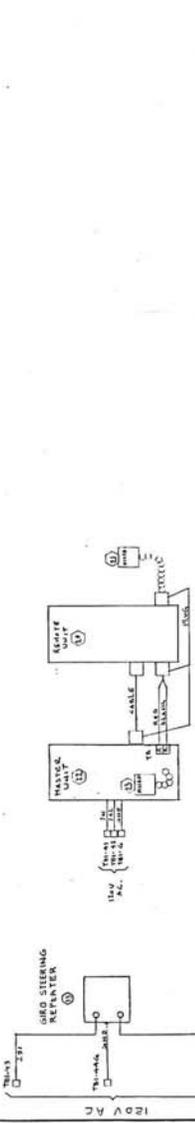
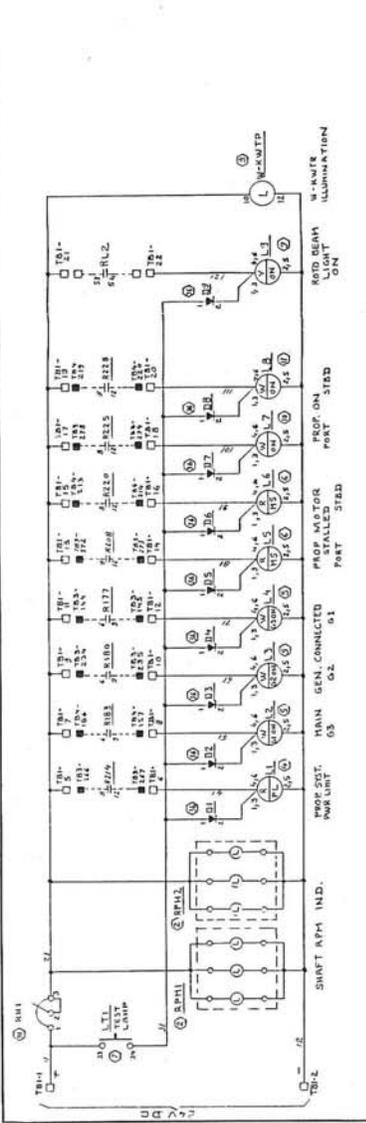


- TR ON REEC CONSOLE
- TR ON WING CONSOLE
- SUPPLIER INFORMATION

WIRE TYPE : TEFLON #18AWG BLACK
UNLESS NOTED

MARINE INDUSTRIES LIMITED
NAVAID. TYPE 1100
HULL 450-451
STBD WING CONSOLE
SCHEMATIC DIAGRAM

SCALE: 1/8" = 1'-0"
DRAWN BY: J.C.N.
CHECKED BY: J.C.N.
APPROVED BY: J.C.N.
DATE: 1/15/54
PART NO: 147410-10-1013-1



147410-10-1013-1
WING AMP