

Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers International (ASME)
 - .1 ANSI/ASME B16.15-06, Cast Bronze Threaded Fittings, Classes 125 and 250.
 - .2 ANSI/ASME B16.18-01 (R2005), Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ANSI/ASME B16.22-01 (R2005), Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
 - .4 ANSI/ASME B16.24-06, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150 and 300.
- .2 ASTM International Inc.
 - .1 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .2 ASTM B88M-05, Standard Specification for Seamless Copper Water Tube (Metric).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit product data for all valves in this section.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for insulation and adhesives, and include product characteristics, performance criteria, physical size, finish and limitations.

Part 2 Products

2.1 PIPING

- .1 Domestic cold systems:
 - .1 Above ground: copper tube, hard drawn, type K or L: to ASTM B88M.

2.2 FITTINGS

- .1 Bronze pipe flanges and flanged fittings, Class 150 and 300: to ANSI/ASME B16.24.
- .2 Cast bronze threaded fittings, Class 125 and 250: to ANSI/ASME B16.15.
- .3 Cast copper, solder type: to ANSI/ASME B16.18.
- .4 Wrought copper and copper alloy, solder type: to ANSI/ASME B16.22.

2.3 JOINTS

- .1 Rubber gaskets, 1.6 mm thick: to AWWA C111.
- .2 Bolts, nuts, hex head and washers: to ASTM A307, heavy series.
- .3 Solder: tin copper alloy, lead-free.
- .4 Teflon tape: for threaded joints.
- .5 Dielectric connections between dissimilar metals: to be complete with dielectric fitting.

Part 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with National Plumbing Code and local authority having jurisdiction.
- .2 Install pipe work in accordance with Section 23 05 05 - Installation of Pipework, supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.
- .4 Install DCW piping below and away from HWS and HWC and other hot piping so as to maintain temperature of cold water as low as possible.
- .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.

3.2 VALVES

- .1 Isolate equipment, fixtures and branches with ball valves.
- .2 Balance recirculation system using lockshield globe valves. Mark settings and record on as-built drawings on completion.

3.3 PRESSURE TESTS

- .1 Conform to requirements of Section 21 05 01 - Common Work Results - Mechanical.
- .2 Test pressure: greater of 1.5 times maximum system operating pressure or 860 kPa.

3.4 FLUSHING AND CLEANING

- .1 Flush entire system for 8 h. Ensure outlets flushed for 2 hours. Let stand for 24 hours, then draw one sample off longest run. Submit to testing laboratory to verify that system is clean. Let system flush for additional 2 hours, then draw off another sample for testing.

3.5 PRE-START-UP INSPECTIONS

- .1 Systems to be complete, prior to flushing, testing and start-up.
- .2 Verify that system can be completely drained.
- .3 Ensure that pressure booster systems are operating properly.

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- .4 Ensure that air chambers, expansion compensators are installed properly.

3.6 DISINFECTION

- .1 Flush out, disinfect and rinse system to requirements of authority having jurisdiction and approval of Departmental Representative.

3.7 START-UP

- .1 Timing: start up after:
 - .1 Pressure tests have been completed.
 - .2 Disinfection procedures have been completed.
 - .3 Certificate of static completion has been issued.
 - .4 Water treatment systems operational.
- .2 Provide continuous supervision during start-up.
- .3 Start-up procedures:
 - .1 Check control, limit, safety devices for normal and safe operation.
- .4 Rectify start-up deficiencies.

3.8 PERFORMANCE VERIFICATION

- .1 Scheduling:
 - .1 Verify system performance after pressure and leakage tests and disinfection are completed, and Certificate of Completion has been issued by authority having jurisdiction.
- .2 Procedures:
 - .1 Verify that flow rate and pressure meet Design Criteria.
 - .2 Verify performance of temperature controls.
 - .3 Verify compliance with safety and health requirements.
 - .4 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut off water immediately. If water hammer occurs, replace water hammer arrestor or re-charge air chambers. Repeat for outlets and flush valves.
 - .5 Confirm water quality consistent with supply standards, and ensure no residuals remain as result of flushing and/or cleaning.
- .3 Reports:
 - .1 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.

END OF SECTION