PART 1 GENERAL

1.1 SUMMARY

.1 Section Includes:

.1 Procedures and cleaning solutions for cleaning mechanical piping systems.

1.2 RELATED SECTIONS

.1 Section 01 74 21 – Construction/Demolition Waste Management and Disposal

.2 Section 23 05 93 - Testing, Adjusting and Balancing of HVAC

1.3 REFERENCES

.1 American Society for Testing and Materials International (ASTM)

.1 ASTM E202 – Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.

.2 Health Canada / Workplace Hazardous Materials Information System (WHMIS).

.1 Material Safety Data Sheets (MSDS).

1.4 SUBMITTALS

.1 Product Data:

.1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 – Submittal Procedures. Include product characteristics, performance criteria, and limitations.

.2 Quality assurance submittals: submit following in accordance with Section 01 33 00 – Submittal Procedures.

.1 Instructions: submit manufacturer's installation instructions.

.1 Department Representative will make available one (1) copy of systems supplier installation instructions.

1.5 DELIVERY, STORAGE, AND HANDLING

.1 Packing, shipping, handling and unloading.

.1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 – Common Product Requirements.

.2 Waste Management and Disposal:

.1 Construction / Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction / Demolition Waste Management and Disposal.

PART 2 PRODUCTS

2.1 CLEANING SOLUTIONS

.1 Low foaming detergent at all temperatures

.2 No pH neutralization required

.3 Designed for use on most metals including aluminium

.4 Bio-degradable

.5 Phosphate Free

.6 Nitrite Free

PART 3 EXECUTION

3.1 CLEANING HYDRONIC AND STEAM SYSTEMS

.1 Timing

.1 Systems to be operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.

.2 Cleaning Agency:

.1 Retain qualified water treatment specialist to perform system cleaning.

.3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.

.4 Cleaning procedures:

.1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:

.1 Cleaning procedures, flow rates, elapsed time.

.2 Chemicals and concentrations to be used.

.3 Inhibitors and concentrations.

.4 Specific requirements for completion of work.

.5 Special precautions for protecting piping system materials and components.

.6 Complete analysis of water to be used to ensure water will not damage systems or equipment.

.5 Conditions at time of cleaning of systems

.1 Systems to be free from construction debris, dirt and other foreign material.

.2 Control valves to be operational, fully open to ensure that terminal units can be cleaned properly.

.3 Strainers to be clean prior to initial fill.

.4 Install temporary filters on pumps not equipped with permanent filters.

.5 Install pressure gauges on strainers to detect plugging.

.6 Report on Completion of Cleaning

.1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.

.7 Hydronic (Chilled/hot/geothermal) Systems:

.1 Flush system thoroughly with water, back flush pump, strainers, blow down drain valves and risers to remove all loose debris. Remove accumulated sludge in boilers if necessary.

.2 Then add 2% solution of low foaming detergent to the system through a by-pass feeder or another feeding device.

.3 Circulate for 36 hours at 82^{o} C. For chilled systems, circulate at least 48 hours at ambient temperature.

.4 During recirculation, back flush strainers, drain valves and risers at their lowest point once every 8 hours.

.5 Drain cleaning water completely.

.6 Then fill and drain system several times. Circulate 30 minutes every time the system is refilled.

.7 Bleed system at several points until water is clear and non-foaming. Clean pump strainers.

.8 Draw a water sample from the system and send it to out laboratory for analysis.

.9 If the laboratory report is satisfactory, the system must then be treated with the appropriate formula.

.8 Glycol Systems:

.1 In addition to procedures specified above perform procedures specified herein.

.2 Test to prove concentration will prevent freezing to minus 40^{o}C. Test inhibitor strength and include in procedural report. Refer to ASTM E202.

3.2 START-UP OF HYDRONIC SYSTEMS

.1 After cleaning is completed and system is filled:

.1 Establish circulation and expansion tank level, set pressure controls.

.2 Ensure air is removed.

.3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.

.4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.

.5 Clean out strainers repeatedly until system is clean.

.6 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.

.7 Repeat with water at design temperature.

.8 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.

.9 Bring system up to design temperature and pressure slowly over a 48 hour period.

.10 Perform TAB as specified in Section 23 05 93 - Testing, Adjusting and Balancing (TAB).

.11 Adjust pipe supports, hangers, springs as necessary.

.12 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.

.13 If sliding type expansion joints bind or if bellows type expansion joints flex incorrectly, shut down system, re-align, repeat start-up procedures.

.14 Re-tighten bolts, etc. using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.

.15 Check operation of drain valves.

.16 Adjust valve stem packings as systems settle down.

.17 Fully open all balancing valves (except those that are factory-set).

.18 Check operation of over-temperature protection devices on circulating pumps.

.19 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

3.3 CLEANING

.1 Provide in accordance with Section 01 74 11 – Cleaning.

.2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION