
PART 1 GENERAL

1.1 SECTION INCLUDES

- .1 Materials and installation for acoustic duct lining.

1.2 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

1.3 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM C 423, Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 - .2 ASTM C 916, Standard Specification for Adhesives for Duct Thermal Insulation.
 - .3 ASTM C 1071, Standard specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
 - .4 ASTM C 1338, Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.
 - .5 ASTM G 21, Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- .2 Department of Justice Canada (Jus).
 - .1 Canadian Environmental Protection Act (CEPA).
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
 - .1 NFPA 90A, Standard for the Installation of Air Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air Conditioning Systems.
- .5 Thermal Insulation Association of Canada(TIAC).
 - .1 National Insulation Standards.
- .6 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA).
 - .1 SMACNA, HVAC DCS HVAC, Duct Construction Standards, Metal and Flexible.
 - .2 SMACNA IAQ Guideline for Occupied Buildings 95.

- .7 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .8 Underwriter's Laboratories of Canada (ULC).
 - .1 CAN/ULC-S102, Methods of Test for Surface Burning Characteristics of Building Materials and Assemblies.

1.4 SUBMITTALS

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.

1.6 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal, paper, plastic, polystyrene, corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .4 Place materials defined as hazardous or toxic in designated containers.
- .5 Handle and dispose of hazardous materials in accordance with CEPA, TDGA , Regional and Municipal regulations.
- .6 Ensure emptied containers are sealed and stored safely.
- .7 Fold up metal banding, flatten and place in designated area for recycling.

PART 2 PRODUCTS

2.1 DUCT LINER

- .1 General:
 - .1 Mineral Fibre duct liner: air surface coated mat facing.
 - .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102, NFPA 90A and NFPA 90B.
 - .3 Fungi resistance: to ASTM C 1338, ASTM G 21.
- .2 Rigid:

- .1 Use on flat surfaces where indicated
 - .2 25 mm thick, to ASTM C 1071, Type 2, fibrous glass rigid board duct liner.
 - .3 Density: 48 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.76 (m².degrees C)/W for 25 mm thickness, 1.15 (m².degrees C)/W for 38 mm thickness, 1.53 (m².degrees C)/W for 50 mm thickness when tested in accordance with ASTM C 177, at 24 degrees C mean temperature.
 - .5 Maximum velocity on faced air side: 20.3 m/sec.
 - .6 Minimum NRC of 0.70 at 25 mm thickness based on Type A mounting to ASTM C 423.
- .3 Flexible:
- .1 Use on round or oval surfaces.
 - .2 25 mm thick, to ASTM C 1071 Type 1, fibrous glass blanket duct liner.
 - .3 Density: 24 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.37 (m².degrees C)/W for 12 mm thickness, 0.74 (m².degrees C)/W for 25 mm thickness, 1.11 (m².degrees C)/W for 38 mm thickness, 1.41 (m².degrees C)/W to 50 mm thickness when tested in accordance with ASTM C 177, at 24 degrees C mean temperature.
 - .5 Maximum velocity on coated air side: 25.4 m/sec.
 - .6 Minimum NRC of 0.65 at 25 mm thickness based on Type A mounting to ASTM C 423.

2.2 ADHESIVE

- .1 Adhesive: to NFPA 90A and NFPA 90B, ASTM C916.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 degrees C to plus 93 degrees C.
- .3 Water-based fire retardant type.

2.3 FASTENERS

- .1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Metal retaining clips, 32 mm square.

2.4 JOINT TAPE

- .1 Poly-Vinyl treated open weave fiberglass membrane 50 mm wide.

2.5 SEALER

- .1 Meet requirements of NFPA 90A and NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 degrees C to plus 93 degrees C.

PART 3 EXECUTION

3.1 GENERAL

- .1 Do work in accordance with SMACNA HVAC DCS, NIAC, FGDLS and as indicated except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

3.2 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
 - .1 Fasten to interior sheet metal surface with 100 % coverage of adhesive to ASTM C 916
 - .1 Exposed leading edges and transverse joints to be factory coated or coated with adhesive during fabrication.
 - .2 In addition to adhesive, install weld pins not less than 2 rows per surface and not more than 425 mm on centres impact driven mechanical fasteners to compress duct liner sufficiently to hold it firmly in place.
 - .1 Spacing of mechanical fasteners in accordance with SMACNA HVAC, DCS, TIAC.
- .2 In systems, where air velocities exceed 20.3 m/sec, install galvanized sheet metal noising to leading edges of duct liner.

3.3 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
 - .1 Bed tape in sealer.
 - .2 Apply two coats of sealer over tape.
- .2 Replace damaged areas of liner at discretion of Owner's Representative.
- .3 Protect leading and trailing edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct.

END OF SECTION