
Part 1 GENERAL

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .3 Section 01 78 00 - Closeout Submittals.
- .4 Section 21 05 01 - Common Work Results - Mechanical.
- .5 Section 22 05 00 – Common Work Results for Plumbing.
- .6 Section 22 07 16 – Plumbing Equipment Insulation.
- .7 Section 22 07 19 – Plumbing Piping Insulation.
- .8 Section 23 05 05 - Installation of Pipework.
- .9 Section 23 05 23.01 - Valves - Bronze.
- .10 Section 23 05 23.02 - Valves - Cast Iron
- .11 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI B16.1, Cast Iron Pipe Flanges and Flange Fittings, Class 25, 125, 250 and 800.
 - .2 CAN/ULC S115 Standard Method of Fire Tests of Firestop Systems.
 - .3 Canadian Standard Association (CSA)
 - .1 CSA B137.6 CPVC Pipe, Tubing and Fittings for Both Hot and Cold Water Distribution Systems.
 - .4 National Sanitation Foundation (NSF)
 - .1 NSF61 Potable Water Listing.
 - .5 Underwriters Listing of Canada (ULC)
 - .1 CAN/ULC S102.2 Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings and Miscellaneous Materials and Assemblies.
 - .2 CAN/ULC S115 Standard Method of Fire Tests of Firestop Systems.
- .2 American Society for Testing and Materials International, (ASTM).

- .1 ASTM A307, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
- .2 ASTM D1784 Standard Specification for Rigid Poly (Vinyl Chloride) PVC Compounds and Chlorinated Poly (Vinyl Chloride) CPVC compounds.
- .3 ASTM D2467, Standard Specification for Poly (Vinyl Chloride) PVC Plastic Pipe Fittings, Schedule 80.
- .4 ASTM F437 Standard Specification for Threaded Chlorinated Poly (Vinyl Chloride) CPVC Plastic Pipe Fittings Schedule 80.
- .5 ASTM F439 Standard Specification for Chlorinated Poly (Vinyl Chloride) CPVC Plastic Pipe Fittings Schedule 80.
- .6 ASTM F441/441M Standard Specification for Chlorinated Poly (Vinyl Chloride) CPVC Plastic Pipe Schedules 40 and 80.
- .7 ASTM F876 Standard Specification for Crosslinked Polyethylene (PEX) Tubing.
- .8 ASTM F877 Standard Specification for Crosslinked Polyethylene (PEX) Hot and Cold Water Distribution System.
- .3 Department of Justice Canada (Jus).
 - .1 Canadian Environmental Protection Act (CEPA).
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .5 Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS).
 - .1 MSS-SP-67, Butterfly Valves.
 - .2 MSS-SP-70, Cast Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS-SP-71, Cast Iron Swing Check Valves, Flanged and Threaded Ends.
 - .4 MSS-SP-80, Bronze Gate, Globe, Angle and Check Valves.
 - .5 MSS-SP-110 Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- .6 National Research Council (NRC)/Institute for Research in Construction.
 - .1 NRCC, National Plumbing Code of Canada (NPC).
- .7 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA).

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit product data for following: valves.
- .3 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Separate for reuse and recycling and place in designated containers Steel, Metal, Plastic waste in accordance with Waste Management Plan.
- .4 Place materials defined as hazardous or toxic in designated containers.
- .5 Handle and dispose of hazardous materials in accordance with CEPA , TDGA , Regional and Municipal regulations.
- .6 Fold up metal banding, flatten and place in designated area for recycling.

PART 2 PRODUCTS

2.1 PIPING

- .1 Domestic hot, cold and recirculation systems, within building.
 - .1 Above ground: NPS ½ to 3 CPVC to SDR11 with IPS outside dimensions: CSA B 137.6 and ASTM D1784 cell class of 24447.
 - .2 Buried or embedded:
 - .1 Copper tube, soft annealed, type K: to ASTM B88M, in long lengths and with no buried joints.
 - .2 UO to NPS 1½: PEX Tubing to ASTM F876 and F877 and certified to NSF61 rated at 93° at 551kPa, 82°C at 690 kPa, 23°C at 1100 kPa, color coded for hot or cold water service.

2.2 FITTINGS

- .1 CPVC Fittings: to CSA B137.6 and ASTM D1784 Cell Class of 24447
- .2 CPVC Flanges: to ASTM F1970.
 - .1 Flanged CPVC: 1034 kPa at 23⁰C, 517 kPa at 60⁰C not to be used above 60⁰C.
 - .2 Bolt hole patterns to ANSI B16.1 class 125
- .3 Transition points: as recommended by manufacturer.
- .4 PEX compression fittings with PEX tubing.

2.3 JOINTS

- .1 Rubber gaskets, elastomeric, full face, hardness of 50 to 70 durometer.
- .2 Bolts, nuts, hex head and washers: to ASTM A307, heavy series.
- .3 Solder: 95/5 tin copper alloy lead free for copper pipe.
- .4 Teflon tape: for threaded joints.
- .5 Solvent weld with primer to ASTM F493.
 - .1 Pressure rating 690 kPa at 82⁰C, 2760 kPa at 23⁰C

2.4 GATE VALVES

- .1 NPS2 and under, soldered:
 - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc as specified Section 23 05 23.01 – Valves - Bronze.
- .2 NPS2 and under, screwed:
 - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc as specified Section 23 05 23.01 – Valves - Bronze.
- .3 NPS2-1/2 and over, in mechanical rooms, flanged:
 - .1 Rising stem: to MSS-SP-70, Class 125, 860 kPa, flat flange faces, cast-iron body, OS&Y bronze trim specified Section 23 05 23.02 – Valves – Cast Iron.
- .4 NPS2-1/2 and over, other than mechanical rooms, flanged:
 - .1 Non-rising stem: to MSS-SP-70, Class 125, 860 kPa, flat flange faces, cast-iron body, bronze trim, bolted bonnet specified Section 23 05 23.02 – Valves – Cast Iron.

2.5 GLOBE VALVES

- .1 NPS2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, renewable composition disc, screwed over bonnet as specified Section 23 05 23.01 – Valves – Bronze.
 - .2 Lockshield handles: as indicated.
- .2 NPS2 and under, screwed:
 - .1 To MSS-SP-80, Class 150, 1 MPa, bronze body, screwed over bonnet, renewable composition disc as specified Section 23 05 23.01 – Valves – Bronze.
 - .2 Lockshield handles: as indicated.

2.6 SWING CHECK VALVES

- .1 NPS 2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 – Valves - Bronze.
- .2 NPS2 and under, screwed:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 – Valves - Bronze.
- .3 NPS2-1/2 and over, flanged:
 - .1 To MSS-SP-71, Class 125, 860 kPa, cast iron body, flat flange faces, or renewable seat, bronze disc, bolted cap specified Section 23 05 23.02 – Valves – Cast Iron.

2.7 BALL VALVES

- .1 NPS2 and under:
 - .1 As specified Section 23 05 23.01 – Valves - Bronze.
 - .2 CPVC to ASTM D 1784 Cell Class of 23567-A
 - .1 Rating 827 kPa at 60°C
 - .2 O-rings: EPDM
 - .3 ENDS: socket, flanged, threaded
 - .4 Seats: Teflon PTFE
 - .5 Seals: EPDM
 - .6 Full port, downstream union nut for full blocking
 - .7 Ball: CPVC

2.8 BUTTERFLY VALVES

- .1 NPS2 1/2 and over lug:
 - .1 To MSS-SP-67, Class 200, 1.4 MPa.
 - .2 As specified in Section 23 05 23.05 – Butterfly Valves.
- .2 NPS2 1/2 and over, grooved ends:
 - .1 Class 300, 2.1 MPa as specified in Section 23 05 23.05 – Butterfly Valves.

PART 3 EXECUTION

3.1 INSTALLATION

- .1 Install in accordance with Canadian Plumbing Code and local authority having jurisdiction.

- .2 Install pipe work in accordance with Section 23 05 05 – Installation of Pipework and manufacturers' recommendations by certified journeyman supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.
- .4 Install CWS piping below and away from HWS and HWR and other hot piping so as to maintain temperature of cold water as low as possible.
- .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.
- .6 Buried Tubing
 - .1 Lay in well compacted washed sand in accordance with AWWA Class B bedding.
 - .2 Bend tubing without crimping or constriction. Minimize use of fittings.
- .7 Do not install in vertical shafts.

3.2 VALVES

- .1 Isolate equipment, fixtures and branches with butterfly or ball valves.
- .2 Balance recirculation system using lockshield globe valves. Mark settings and record on as-built drawings on completion.

3.3 PRESSURE TESTS

- .1 Conform to requirements of Section 21 05 01 - Common Work Results-Mechanical.
- .2 Test pressure: greater of 1 ½ times maximum system operating pressure or 860 kPa.

3.4 FLUSHING AND CLEANING

- .1 Flush entire system for 8 h. Ensure outlets flushed for 2 h. Let stand for 24 h, then draw one sample off longest run. Submit to testing laboratory for bacteriological testing to verify that system is clean to Provincial potable water guidelines. Let system flush for additional 2 h, then draw off another sample for testing.

3.5 PRE-START-UP INSPECTIONS

- .1 Systems to be complete, prior to flushing, testing and start-up.
- .2 Verify that system can be completely drained.
- .3 Ensure that pressure booster systems are operating properly.

- .4 Ensure that air chambers, expansion compensators are installed properly.

3.6 DISINFECTION

- .1 Flush out, disinfect and rinse system to requirements of authority having jurisdiction and approval of Department Representative.
- .2 Upon completion, provide laboratory test reports on water quality to Department Representative.

3.7 START-UP

- .1 Timing: Start up after:
 - .1 Pressure tests have been completed.
 - .2 Disinfection procedures have been completed.
 - .3 Water treatment systems operational.
- .2 Provide continuous supervision during start-up.
- .3 Start-up procedures:
 - .1 Establish circulation and ensure that air is eliminated.
 - .2 Check pressurization to ensure proper operation and to prevent water hammer, flashing and/or cavitation.
 - .3 Bring HWS storage tank up to design temperature slowly.
 - .4 Monitor HWS and HWR piping systems for freedom of movement, pipe expansion as designed.
 - .5 Check control, limit, safety devices for normal and safe operation.
- .4 Rectify start-up deficiencies.

3.8 PERFORMANCE VERIFICATION

- .1 Timing:
 - .1 After pressure and leakage tests and disinfection completed, and certificate of completion has been issued by authority having jurisdiction.
- .2 Procedures:
 - .1 Verify that flow rate and pressure meet Design Criteria.
 - .2 TAB HWR in accordance with Section 23 05 93 - Testing Adjusting and Balancing for HVAC.
 - .3 Adjust pressure regulating valves while withdrawal is maximum and inlet pressure is minimum.
 - .4 Sterilize HWS and HWR systems for Legionella control.

- .5 Verify performance of temperature controls.
 - .6 Verify compliance with safety and health requirements.
 - .7 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut off water immediately. If water hammer occurs, replace water hammer arrestor or re-charge air chambers. Repeat for outlets and flush valves.
 - .8 Confirm water quality consistent with supply standards, verifying that no residuals remain as a result of flushing and/or cleaning.
- .3 Reports:
- .1 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.

END OF SECTION