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**PART 1        GENERAL**

**1.1            SECTION INCLUDES**

- .1        Materials and installation for industrial control devices including pushbutton stations, control and relay panels.

**1.2            RELATED SECTIONS**

- .1        Section 01 33 00 - Submittal Procedures.
- .2        Section 26 05 00 – Common Work Results - Electrical.

**1.3            REFERENCES**

- .1        Canadian Standards Association (CSA)
  - .1        CSA C22.2 No.14, Industrial Control Equipment.
- .2        National Electrical Manufacturers Association (NEMA)
  - .1        NEMA ICS 1, Industrial Control and Systems: General Requirements.

**1.4            SUBMITTALS**

- .1        Include schematic, wiring, interconnection diagrams.

**1.5            QUALITY ASSURANCE**

- .1        Submit to Department Representative one copy of test results.

**PART 2        PRODUCTS**

**2.1            AC CONTROL RELAYS**

- .1        Control Relays: to CSA C22.2 No.14 and NEMA ICS 1.
- .2        Convertible contact type: contacts field convertible from NO to NC, electrically held, with solid state timer as indicated. Coil rating: as indicated. Contact rating: as indicated.
- .3        Sealed contact type: electrically held. Coil rating: as indicated. Contact rating: as indicated.
- .4        Universal pole type: electrically held convertible from NO to NC by changing wiring connections. Coil rating: as indicated. Contact rating: as indicated.
- .5        Fixed contact plug-in type: general purpose low coil current. Coil rating: as indicated. Contact rating: as indicated.

- .6 Socket bases and DIN mounting rails for plug-in type relays.

## **2.2 RELAY ACCESSORIES**

- .1 Standard contact cartridges: normally-open - convertible to normally-closed in field.

## **2.3 OILTIGHT LIMIT SWITCHES**

- .1 Snap action type: roller rod or fork lever, top, side, push or wobble stick actuator, CSA type 1 enclosure. Contact rating as indicated.
- .2 Surface mounted.
- .3 Standard contact block.

## **2.4 SEALED CONTACT OILTIGHT LIMIT SWITCHES**

- .1 Lever type switches: roller fork or rod operated, single or double pole, double throw. Contact rating: as indicated.
- .2 Push type switches: actuated by rod or plunger located on side of operating head, spring return single pole, throw. Contact rating: as indicated.
- .3 Wobble stick cat whisker type switches: actuated by rod or stick extending from tip of operating head. Moving rod in any direction operates contacts. Single pole, double throw. Contact rating: as indicated.
- .4 Lever operated: time delay switch: adjustable time delay from 1/2s to 15s plus 25%. Contact rating: as indicated.
- .5 Plug-in construction switches: CSA Type 4, two or four circuit, lever push or wobble stick type, contact rating: as indicated.

## **2.5 SOLID STATE TIMING RELAYS**

- .1 Construction: AC operated electronic timing relay with solid-state timing circuit to operate output contact. Timing circuit and output contact completely encapsulated to protect against vibration, humidity and atmospheric contaminants.
- .2 Operation: on-delay or off-delay.
- .3 Potentiometer: self contained to provide time interval adjustment.
- .4 Supply voltage: 120 or 24 V, AC, 60 Hz, as indicated.
- .5 Temperature range: minus 20 degrees C to 60 degrees C.
- .6 Output contact rating: maximum voltage 300 V AC or DC. Current: NEMA ICS 1 as indicated.

- .7 Timing ranges: minimum 0.5 maximum 60s.

## **2.6 INSTANTANEOUS TRIP CURRENT RELAYS**

- .1 Enclosure: CSA Type 1.
- .2 Contacts: NO, NC automatic reset with adjustable tripping point.
- .3 Control: 3 wire, with provision for shorting contacts during accelerating period of motor.
- .4 Contact rating: NEMA ICS 1 as indicated.

## **2.7 OPERATOR CONTROL STATIONS**

- .1 Enclosure: CSA Type1, surface mounting:

## **2.8 PUSHBUTTONS**

- .1 Illuminated, Standard duty. Operator recessed mushroom type, as indicated, with 1-NO and 1-NC auxiliary contacts rated as indicated. Labels as indicated. Stop pushbuttons coloured red, provision for padlocking in depressed position and labelled "emergency stop".

## **2.9 SELECTOR SWITCHES**

- .1 Maintained 2 or 3 position labelled as indicated standard duty, operators wing lever, contact arrangement as indicated, rated as indicated.

## **2.10 INDICATING LIGHTS**

- .1 Standard duty, full voltage, transformer LED type, push-to-test, lens colour: as indicated, supply voltage as indicated, labels as indicated.

## **2.11 CONTROL AND RELAY PANELS**

- .1 CSA Type 1 sheet steel enclosure (sprinkler proof where required) with hinged padlockable access door, accommodating relays, timers, labels, as indicated, factory installed and wired to identified terminals.

## **2.12 CONTROL CIRCUIT TRANSFORMERS**

- .1 Single phase, dry type.
- .2 Primary: 208, 240 or 600 V, 60 Hz ac.
- .3 Secondary: 120 V, or 24V ac.
- .4 Rating: 50, 150, 250, 350 or 500 VA, as indicated.

- .5 Secondary fuse: size as required.
- .6 Close voltage regulation as required by magnet coils and solenoid valves.

**2.13 THERMOSTAT (LINE VOLTAGE)**

- .1 Wall mounted, for exhaust fan control.
- .2 Full load rating: Amps as indicated at 120 V.
- .3 Temperature setting range: 10 degrees C to 30 degrees C.
- .4 Thermometer Range: 10 degrees C to 30 degrees C.
- .5 Markings in 5 degrees increments.
- .6 Differential temperature fixed at 20 degrees C.

**PART 3 EXECUTION**

**3.1 INSTALLATION**

- .1 Install pushbutton stations, control and relay panels, control devices and interconnect as required on control wiring diagrams as per drawings.

**3.2 FIELD QUALITY CONTROL**

- .1 Perform tests in accordance with Section 26 05 00 – Common Work Results - Electrical .
- .2 Depending upon magnitude and complexity, divide control system into convenient sections, energize one section at a time and check out operation of section.
- .3 Upon completion of sectional test, undertake group testing.
- .4 Check out complete system for operational sequencing.

**END OF SECTION**