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**PART 1 GENERAL**

**1.1 SUMMARY**

- .1 Section Includes:
- .1 Thermal insulation for piping and piping accessories in commercial type applications.

**1.2 RELATED SECTIONS**

- .1 Section 01 33 00 – Submittal Procedures.
- .2 Section 01 74 21 – Construction/Demolition Waste Management and Disposal
- .3 Section 07 92 00 – Joint Sealing.

**1.3 REFERENCES**

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
  - .1 ASHRAE Standard 90.1, Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings (Including all Addenda).
- .2 American Society for Testing and Materials (ASTM)
  - .1 ASTM B209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
  - .2 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
  - .3 ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
  - .4 ASTM C449/C449M, Standard Specification for Mineral Fibre-Hydraulic-Setting Thermal Insulating and Finishing Cement.
  - .5 ASTM C533 Standard specification for Calcium Silicate Insulation Block and Pipe.
  - .6 ASTM C547 Standard Specification for Mineral Fibre Pipe Insulation.
  - .7 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
  - .8 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
  - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
  - .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Department of Justice Canada (Jus)
  - .1 Canadian Environmental Assessment Act (CEAA), c. 37.

- .2 Canadian Environmental Protection Act, (CEPA), c. 33.
- .3 Transportation of Dangerous Goods Act (TDGA), c. 34.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets.
- .6 Manufacturer's Trade Associations
  - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards.
- .7 Underwriters' Laboratories of Canada (ULC)
  - .1 CAN/ULC-S102, Surface Burning Characteristics of Building Materials and Assemblies.
  - .2 CAN/ULC-S701 Thermal Insulation, Polystyrene, Boards and Pipe Covering.
  - .3 CAN/ULC-S702, Thermal Insulation, Mineral Fibre, for Buildings
  - .4 CAN/ULC – S702.2, Thermal Insulation, Mineral Fibre for Buildings, Part 2 Application Guidelines.
- .8 Model National Energy Code of Canada for Buildings (MNECB).

#### **1.4 DEFINITIONS**

- .1 For purposes of this section:
  - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
  - .2 "EXPOSED" - will mean "not concealed" as defined herein.
- .2 TIAC ss:
  - .1 CRF: Commercial Rectangular Finish
  - .2 CPF: Commercial Piping Finish.

#### **1.5 SUBMITTALS**

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.

- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions to Department Representative.

## **1.6 QUALITY ASSURANCE**

- .1 Qualifications:
  - .1 Installer: certified in performing work of this Section, and have at least 5 years successful experience in this size and type of project, qualified to standards of TIAC.

## **1.7 DELIVERY, STORAGE AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
  - .3 Deliver materials to site in original factory packaging, labeled with manufacturer's name, address.
- .2 Storage and Protection:
  - .1 Protect from weather, construction traffic.
  - .2 Protect against damage.
  - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Place excess or unused insulation and insulation accessory materials in designated containers.
  - .3 Divert unused metal materials from landfill to metal recycling facility approved by Department Representative.
  - .4 Dispose of unused adhesive material at official hazardous material collections site approved by Department Representative.

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## **PART 2 PRODUCTS**

### **2.1 FIRE AND SMOKE RATING**

- .1 In accordance with CAN/ULC-S102.
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

### **2.2 INSULATION**

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 °C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-2: Rigid moulded calcium silicate in sections and blocks, and with special shapes to suit project requirements.
  - .1 Insulation: to ASTM C533.
  - .2 Maximum "k" factor: to 0.075 W/m °C @ 500 °C .
  - .3 Design to permit periodic removal and re-installation.
- .4 TIAC Code A-3: Rigid moulded mineral fibre with factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702 and ASTM C547.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702.
- .5 TIAC Code A-6: Flexible unicellular tubular elastomer.
  - .1 Insulation: with vapour retarder jacket to ASTM C534.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: 0.039 W/m – °C.
  - .4 To be certified by manufacturer to be free of potential stress corrosion cracking corrodants
  - .5 Flame spread index less than 25, and smoke developed index less than 50.
- .6 TIAC Code C-2: Mineral fibre blanket faced with factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
  - .1 Mineral fibre: to CAN/ULC-S702.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702.

### **2.3 INSULATION SECUREMENT**

- .1 Tape: Self-adhesive, aluminum, plain reinforced, 50 mm wide minimum.
- .2 Contact adhesive: Quick setting.

- .3 Canvas adhesive: Washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: Stainless steel, 19 mm wide, 0.5 mm thick.

## 2.4 CEMENT

- .1 Thermal insulating and finishing cement:
  - .1 Hydraulic setting or air drying on mineral wool, to ASTM C449/C449M.

## 2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

## 2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

## 2.7 OUTDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m<sup>2</sup>.

## 2.8 JACKETS

- .1 Polyvinyl Chloride (PVC):
  - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
  - .2 Colours: to match adjacent finish paint. Confirm colour with Department Representative.
  - .3 Minimum service temperatures: -20°C.
  - .4 Maximum service temperature: 65°C.
  - .5 Moisture vapour transmission: 0.02 perm.
  - .6 Thickness: 0.55 mm.
  - .7 Fastenings:
    - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
    - .2 Tacks.
    - .3 Pressure sensitive vinyl tape of matching colour.
  - .8 Special requirements:
    - .1 Indoor: flame spread rating 25, smoke developed rating 50.
    - .2 Outdoor: UV rated material at least 0.5 mm thick.
- .2 Canvas:

- .1 220gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: Compatible with insulation.
- .3 Aluminum:
  - .1 To ASTM B209.
  - .2 Thickness: 0.50 mm sheet.
  - .3 Finish: Embossed or corrugated.
  - .4 Joining: Longitudinal and circumferential slip joints with 50 mm laps.
  - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
  - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.
- .4 Stainless steel:
  - .1 Type: 304 or type 316.
  - .2 Thickness: 0.25 mm.
  - .3 Finish: Smooth.
  - .4 Joining: Longitudinal and circumferential slip joints with 50 mm laps.
  - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
  - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

## **2.9 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS**

- .1 Caulking to: Section 07 92 00 - Joint Sealing.

## **PART 3 EXECUTION**

### **3.1 MANUFACTURE'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 PRE- INSTALLATION REQUIREMENT**

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces to be clean, dry, free from foreign material.

### **3.3 INSTALLATION**

- .1 Install in accordance with TIAC National Standards.

- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
  - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

### **3.4 INSTALLATION OF ELASTOMERIC INSULATION**

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

### **3.5 PIPING INSULATION SCHEDULES**

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified. Insulate vent pipes 3.0 m from roof penetration.
- .2 TIAC Code: A-2.
  - .1 Insulation securements: 18 ga SS wire or 12 mm x 0.51 mm SS bands at 300 mm oc.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-H.
- .3 TIAC Code: A-3.
  - .1 Securements: Tape at 300 mm oc.
  - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .4 TIAC Code: A-6.
  - .1 Insulation securements: as per manufacturer's recommendation.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-CA.
- .5 TIAC Code: C-2 with vapour retarder jacket.
  - .1 Insulation securements: 18 ga SS wire or 12 mm x 0.5 mm SS bands at 300 mm oc.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .6 Thickness of insulation to be as listed in following table.

- .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
- .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp °C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			<i>Run out</i>	<i>to 1</i>	<i>1 1/4 to 2</i>	<i>2 1/2 to 4</i>	<i>5 to 6</i>	<i>8 &amp; over</i>
Hot Water Heating	60 - 94	A-3	25	38	38	38	38	38
Hot Water Heating	up to 59	A-3	25	25	25	25	38	38
Glycol Heating	60 - 94	A-3	25	38	38	38	38	38
Glycol Heating	up to 59	A-3	25	25	25	25	38	38
Domestic HWS		A-3	25	25	25	38	38	38
Chilled Water/ Glycol/ geothermal	4 - 13	A-3	25	25	25	25	25	25
Chilled Water or Glycol/ geothermal	below 4	A-3	25	25	38	38	38	38
Dual Temp. Heating		A-3	25	38	38	38	38	38
Dual Temp. Cooling		A-3	25	25	38	38	38	38
Chilled Water Pump Casing		A-3	25	25	25	25	25	25
Condenser Water Outdoors		A-3	50	50	65	65	65	65
Condenser Water Indoors		A-3	25	25	25	25	25	25

Application	Temp °C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			<i>Run out</i>	<i>to 1</i>	<i>1 1/4 to 2</i>	<i>2 1/2 to 4</i>	<i>5 to 6</i>	<i>8 &amp; over</i>
Refrigerated Drinking Water		A-3	25	25	25	25	25	25
Domestic CWS		A-3	25	25	25	25	25	25
Refrigerant hot gas, liquid, suction	4-13	A-6	25	25	25	25	25	25
Refrigerant hot gas, liquid, suction	below4	A-6	25	25	25	25	25	25
RWL and RWP		A-3	25	25	25	25	25	25
Cooling Coil cond. Drain		A-3	25	25	25	25	25	25
Roof Drain Body		C-2	25	25	25	25	25	25
Vent Pipe Plumbing		A-3	25	25	25	25	25	25

.7 Finishes:

- .1 Exposed indoors: PVC jacket.
- .2 Exposed in mechanical rooms: PVC jacket.
- .3 Concealed, indoors: canvas on valves, fittings. No further finish.
- .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
- .5 Outdoors: Water-proof Aluminium, or SS jacket.
- .6 Finish attachments: SS screws or bands, at 150 mm oc. Seals: wing or closed.
- .7 Installation: To appropriate TIAC code CPF/1 through CPF/5.

**3.6 CLEANING**

- .1 Proceed in accordance with Section 01 74 11 – Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**