

PART 1 - GENERAL**1.1 USE OF SYSTEMS**

- .1 Use of existing permanent heating and ventilating systems for supplying temporary heat or ventilation is permitted only under following conditions:
 - .1 Supply ventilation systems are protected by 60% filters, inspected daily, changed every week or more frequently as required.
 - .2 Return systems have approved filters over openings, inlets, outlets.
 - .3 Systems will be:
 - .1 Operated as per manufacturer's recommendations and instructions.
 - .2 Operated by Contractor.
 - .3 Monitored continuously by Contractor.
 - .4 Regular preventive and other manufacturers recommended maintenance routines are performed by Contractor at own expense and under supervision of Departmental Representative.
 - .5 Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems.
- .2 Filters specified in this Section are over and above those specified in other Sections of this project.
- .3 Exhaust systems are not included in approvals for temporary heating ventilation.

PART 2 - PRODUCTS**2.1 NOT USED**

- .1 Not Used.

PART 3 - EXECUTION**3.1 NOT USED**

- .1 Not Used.

PART 1 - GENERAL**1.1 REFERENCES**

- .1 Canadian Standards Association (CSA International)
 - .1 CSA B139-09, Installation Code for Oil Burning Equipment.

PART 2 - PRODUCTS**2.1 NOT USED**

- .1 Not used.

PART 3 - EXECUTION**3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.

3.3 DRAINS

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3 Pipe each drain valve discharge separately to above floor drain.
 - .1 Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.4 AIR VENTS

- .1 Install manual air vents to CSA B139 at high points in piping systems.
 - .2 Install isolating valve at each automatic air valve.
 - .3 Install drain piping to approved location and terminate where discharge is visible.
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3.5 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

3.6 PIPEWORK INSTALLATION

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.
- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .8 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .9 Group piping wherever possible and as indicated.
- .10 Ream pipes, remove scale and other foreign material before assembly.
- .11 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .12 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Use ball or butterfly valves at branch take-offs for isolating purposes except where specified.
 - .6 Install butterfly valves between weld neck flanges to ensure full compression of liner.

3.7 EXISTING SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

PART 1 - GENERAL**1.1 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B1.20.1-1983(R2006), Pipe Threads, General Purpose (Inch).
 - .2 ASME B16.18-2012, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 ASTM International
 - .1 ASTM B62-09, Standard Specification for Composition Bronze or Ounce Metal Castings.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 - PRODUCTS**2.1 MATERIALS**

- .1 Valves:
 - .1 Except for specialty valves, to be single manufacturer.
 - .2 Products to have CRN registration numbers.
- .2 End Connections:
 - .1 Connection into adjacent piping/tubing:
 - .1 Steel pipe systems: screwed ends to ASME B1.20.1.
 - .2 Copper tube systems: solder ends & grooved ends to ASME B16.18.
- .3 Ball Valves:
 - .1 NPS 2 and under:
 - .1 Body and cap: cast high tensile bronze to ASTM B62.
 - .2 Pressure rating: Class 125, 860 kPa steam.
 - .3 Connections: screwed ends to ASME B1.20.1 and with hexagonal shoulders solder ends to AMSE.
 - .4 Stem: tamperproof ball drive.
 - .5 Stem packing nut: external to body.
 - .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
 - .7 Stem seal: TFE with external packing nut.
 - .8 Operator: removable lever handle.
- .4 Butterfly Valves:
 - .1 NPS 2-1/2 through NPS 6, 2068 kPa with grooved ends.
 - .1 Body: cast bronze, with copper-tube dimensioned grooved ends.
 - .2 Disc: elastomer coated ductile iron with integrally cast stem.
 - .3 Operator: lever.

PART 3 - EXECUTION

3.1 INSTALLATION

- .1 Remove internal parts before soldering.
- .2 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

PART 1 - GENERAL**1.1 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B31.1-2012, Power Piping.
- .2 ASTM International
 - .1 ASTM A125-96(2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
 - .2 ASTM A307-12, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .3 ASTM A563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP 58-2009, Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation.
- .5 Underwriter's Laboratories of Canada (ULC)

PART 2 - PRODUCTS**2.1 SYSTEM DESCRIPTION**

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP 58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP 58.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP 58 and ASME B31.1.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.3 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized after manufacture.
 - .2 Use hot dipped galvanizing process.
 - .3 Ensure steel hangers in contact with copper piping are epoxy coated.
 - .2 Upper attachment structural: suspension from lower flange of I-Beam:
 - .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
 - .1 Rod: 9 mm UL listed.
 - .2 Cold piping NPS 2-1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed & FM approved to MSS-SP 58.
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- .3 Upper attachment structural: suspension from upper flange of I-Beam:
 - .1 Cold piping NPS 2 maximum: ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, UL listed & FM approved to MSS SP 58.
 - .2 Cold piping NPS 2-1/2 or greater, hot piping: malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed & FM approved.
- .4 Upper attachment to concrete:
 - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed & FM approved to MSS SP 58.
- .5 Hanger rods: threaded rod material to MSS SP 58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Do not use 22 mm or 28 mm rod.
- .6 Pipe attachments: material to MSS SP 58:
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Use insulation shields for hot pipework.
 - .4 Oversize pipe hangers and supports.
- .7 Adjustable clevis: material to MSS SP 58 UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .8 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP 58.
- .9 U-bolts: carbon steel to MSS SP 58 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.
 - .2 Finishes for copper, glass, brass or aluminum pipework: galvanized, with formed portion epoxy coated.
- .10 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP 58.

2.4 RISER CLAMPS

- .1 Steel or cast iron pipe: black carbon steel to MSS SP 58, type 42, UL listed.
- .2 Copper pipe: carbon steel copper plated to MSS SP 58, type 42.
- .3 Bolts: to ASTM A307.
- .4 Nuts: to ASTM A563.

2.5 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP 58, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
 - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP 58.

2.6 CONSTANT SUPPORT SPRING HANGERS

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10% minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

2.7 VARIABLE SUPPORT SPRING HANGERS

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

2.8 EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings. Submit calculations with shop drawings.

2.9 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

PART 3 - EXECUTION**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.
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3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to industry standards.
 - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
 - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
 - .1 Vertical movement of pipework is 13 mm or more,
 - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
 - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
 - .2 Variation in supporting effect does not exceed 25% of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.

- .6 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	
8	4.3 m	
10	4.9 m	
12	4.9 m	

- .7 Pipework greater than NPS 12: to MSS SP 58.

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

PART 1 - GENERAL**1.1 REFERENCES**

- .1 Canadian Standards Association (CSA International)
 - .1 CSA B149.1-10, Natural Gas and Propane Installation Code.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .3 National Fire Protection Association (NFPA)
 - .1 NFPA (Fire) 13, Standard for the Installation of Sprinkler Systems, 2013 Edition.
 - .2 NFPA (Fire) 14, Standard for the Installation of Standpipe and Hose Systems, 2013 Edition.

PART 2 - PRODUCTS**2.1 PIPING SYSTEMS GOVERNED BY CODES**

- .1 Identification:
 - .1 Natural gas: to CSA B149.1 & authority having jurisdiction.
 - .2 Propane gas: to CSA B149.1 & authority having jurisdiction.
 - .3 Sprinklers: to NFPA (Fire) 13.
 - .4 Standpipe and hose systems: to NFPA (Fire) 14.

2.2 IDENTIFICATION OF PIPING SYSTEMS

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
 - .2 Pictograms:
 - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
 - .3 Legend:
 - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
 - .4 Arrows showing direction of flow:
 - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
 - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
 - .3 Use double-headed arrows where flow is reversible.
 - .5 Extent of background colour marking:
 - .1 To full circumference of pipe or insulation.
 - .2 Length to accommodate pictogram, full length of legend and arrows.
 - .6 Materials for background colour marking, legend, arrows:
 - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
 - .2 Other pipes: pressure sensitive vinyl with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.
 - .7 Colours and Legends:
 - .1 Where not listed, obtain direction from Departmental Representative.
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- .2 Colours for legends, arrows: to following table:

<u>Background colour:</u>	<u>Legend, arrows:</u>
Yellow	BLACK
Green	WHITE
Red	WHITE

- .3 Background colour marking and legends for piping systems:

<u>Contents</u>	<u>Background colour marking</u>	<u>Legend</u>
Condenser water supply	Green	COND. WTR. SUPPLY
Condenser water return	Green	COND. WTR. RETURN
Chilled water supply	Green	CH. WTR. SUPPLY
Chilled water return	Green	CH. WTR. RETURN
Hot water heating supply	Yellow	HEATING SUPPLY
Hot water heating return	Yellow	HEATING RETURN
Domestic hot water supply	Green	DOM. HW SUPPLY
Dom. HWS recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Fire protection water	Red	FIRE PROT. WTR
Sprinklers	Red	SPRINKLERS

2.3 IDENTIFICATION DUCTWORK SYSTEMS

- .1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: back, or co-ordinated with base colour to ensure strong contrast.

2.4 LANGUAGE

- .1 Identification in English and French.

PART 3 - EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.

3.3 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.

- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.
 - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

3.4 VALVES, CONTROLLERS

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.

PART 1 - GENERAL**1.1 REFERENCES**

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM C335/C335M-10e1, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
 - .2 ASTM C449-07(2013), Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .3 ASTM C547-12, Mineral Fiber Pipe Insulation.
- .2 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
- .3 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .4 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC S102-10, Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC S702-09, Thermal Insulation, Mineral Fibre, for Buildings.

1.2 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 - PRODUCTS**2.1 FIRE AND SMOKE RATING**

- .1 In accordance with CAN/ULC S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
 - .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335/C335M.
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- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC S702 & ASTM C547.
 - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC S702 & ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC S702 & ASTM C547.

2.3 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

2.4 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting or air drying on mineral wool, to ASTM C449.

2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

PART 3 - EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE- INSTALLATION REQUIREMENT

- .1 Surfaces clean, dry, free from foreign material.
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3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at expansion joints and valves.
- .2 Design: to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: PVC.

3.5 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

3.6 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
 - .2 TIAC Code: A-1.
 - .1 Securements: SS bands at 300 mm on centre.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code 1501-H.
 - .3 TIAC Code: A-3.
 - .1 Securements: SS bands at 300 mm on centre.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
 - .4 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.
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Applica- tion	Temp degrees C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			Run out	to 1	1-1/4 to 2	2-1/2 to 4	5 to 6	8 & over
Hot Water Heating	60 - 94	A-1	25	38	38	38	38	38
Glycol Heating	60 - 94	A-1	25	38	38	38	38	38
Domestic HWS		A-1	25	25	25	38	38	38
Chilled Water	4-13	A-3	25	25	25	25	25	25
Domestic CWS		A-3	25	25	25	25	25	25

PART 1 - GENERAL**1.1 RELATED REQUIREMENTS**

- .1 Section 23 05 23.01 - Valves - Bronze.

1.2 REFERENCES

- .1 American Welding Society (AWS)
 - .1 AWS A5.8M/A5.8-2011, Specification Filler Metals for Brazing and Bronze Welding.
- .2 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.4-2011, Gray-Iron Threaded Fittings.
 - .2 ASME B16.15-2011, Cast Bronze Threaded Fittings.
 - .3 ASME B16.18-2012, Cast Copper Alloy, Solder Joint Pressure Fittings.
 - .4 ASME B16.22-2012, Wrought Copper and Copper-Alloy Solder Joint Pressure Fittings.
- .3 American Society for Testing and Materials International (ASTM)
 - .1 ASTM B32-08, Standard Specification for Solder Metal.
 - .2 ASTM B88M-05(2011), Standard Specification for Seamless Copper Water Tube Metric.

PART 2 - PRODUCTS**2.1 TUBING**

- .1 Type L hard drawn copper tubing: to ASTM B88M.

2.2 FITTINGS

- .1 Cast bronze threaded fittings: to ASME B16.15.
- .2 Wrought copper and copper alloy solder joint pressure fittings: to ASME B16.22.
- .3 Cast iron threaded fittings: to ASME B16.4.
- .4 Cast copper alloy solder joint pressure fittings: to ASME B16.18.

2.3 FLANGES

- .1 Brass or bronze: threaded.
 - .2 Cast iron: threaded.
 - .3 Orifice flanges: slip-on, raised face, 2100 kPa.
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2.4 JOINTS

- .1 Solder, tin-antimony, 95:5: to ASTM B32.
- .2 Silver solder BCUP: to AWS A5.8.
- .3 Brazing: as indicated.

2.5 VALVES

- .1 Connections:
 - .1 NPS 2 and smaller: ends for soldering.
 - .2 NPS 2-1/2 and larger: flanged ends.
- .2 As specified Section 23 05 23.01 - Valves - Bronze.

PART 3 - EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PIPING INSTALLATION

- .1 Connect to equipment in accordance with manufacturer's instruction unless otherwise indicated.
- .2 Install concealed pipes close to building structure to keep furring space to minimum. Install to conserve headroom and space. Run exposed piping parallel to walls. Group piping where ever practical.
- .3 Slope piping in direction of drainage and for positive venting.
- .4 Use eccentric reducers at pipe size change installed to provide positive drainage or positive venting.
- .5 Provide clearance for installation of insulation and access for maintenance of equipment, valves and fittings.
- .6 Assemble piping using fittings manufactured to AMSE standards.

3.3 VALVE INSTALLATION

- .1 Install ball or butterfly valves at branch take-offs and to isolate each piece of equipment, and as indicated.
- .2 Refill system with clean water adding water treatment as specified.

PART 1 - GENERAL**1.1 RELATED REQUIREMENTS**

- .1 Section 21 05 01 - Common Work Results for Mechanical.

1.2 QUALITY ASSURANCE

- .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

PART 2 - PRODUCTS**2.1 NOT USED**

- .1 Not used.

PART 3 - EXECUTION**3.1 FIELD QUALITY CONTROL**

- .1 Triple evacuate system components slated for removal as follows:
 - .1 Twice to 14 Pa absolute and hold for 4 h.
 - .2 Break vacuum with refrigerant to 14 kPa.
 - .3 Final to 5 Pa absolute and hold for at least 12 h.
 - .4 Isolate pump from system, record vacuum and time readings until stabilization of vacuum.
 - .5 Submit test results to Departmental Representative.

PART 1 - GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.

1.2 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A653/A653M-11, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .2 National Fire Protection Association (NFPA).
 - .1 NFPA (Fire) 96, Standard for Ventilation Control and Fire Protection of Commercial Cooking, 2011 Edition.
- .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA 1966, HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition (ANSI/SMACNA 006-2006).
 - .2 SMACNA 016-2012, HVAC Air Duct Leakage Test Manual, 2nd Edition.

PART 2 - PRODUCTS

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	B
250	B
125	B

- .2 Seal classification:
 - .1 Class B: longitudinal seams, transverse joints and connections made airtight with sealant & tape.

2.2 SEALANT

- .1 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
 - .1 Rectangular: standard radius or short radius with single thickness turning vane.
 - .2 Round: smooth radius. Centreline radius: 1.5 times diameter.

- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with double thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct, 45 degrees entry on branch.
 - .2 Round main and branch: enter main duct at 45 degrees with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
 - .4 Main duct branches: with splitter damper.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
 - .1 Full radiused elbows.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.5 GALVANIZED STEEL

- .1 Lock forming quality: to ASTMA653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA or proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.6 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to SMACNA.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10
1501 to 2100	50 x 50 x 3	10
2101 to 2400	50 x 50 x 5	10
2401 and over	50 x 50 x 6	10
- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp.
 - .3 For steel beams: manufactured beam clamps.

PART 3 - EXECUTION**3.1 GENERAL**

- .1 Do work in accordance with SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct and ensure diffuser is fully seated.
- .3 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .4 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with SMACNA.

3.3 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.