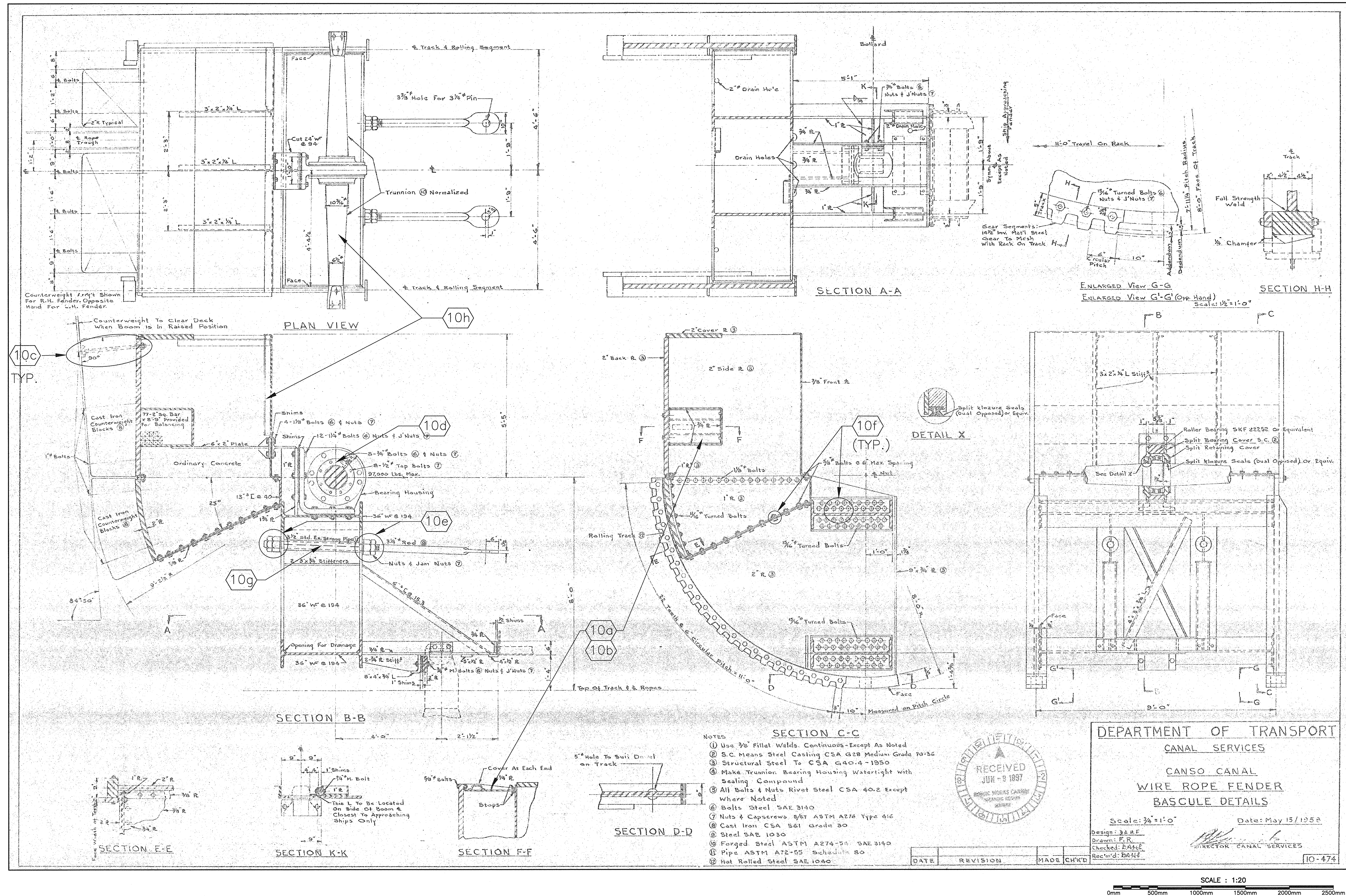


**SHM**  
CANADA  
INNOVATIVE ENGINEERING AND DESIGN



#### DETAILED SCOPE OF WORK

10. BASCULE UNIT - S14 (10-474).
- a. REMOVE AND DISPOSE OFF-SITE COVERS OVER BALANCING ROD RECESS HATCH
- b. SUPPLY AND INSTALL NEW HATCH COVERS OVER BALANCING ROD ACCESS HATCH
- c. REPLACE THROUGH BOLTS ATTACHING STEEL COUNTERWEIGHTS TO BASCULE UNITS (25EA. NORTH UNIT, 25 EA. SOUTH UNIT)
- d. REPLACE TRUNION BEARING HOUSING COVER PLATE AND ATTACHING BOLTS (2 EA. NORTH UNIT, 1 EA. SOUTH UNIT)
- e. REPLACE NUTS, JAM NUTS, AND WASHERS OF BOOM ANCHOR BOLTS
- f. REPLACE ALL OTHER CORRODED FASTENERS
- g. GRIND AND WELD CRACK IN PIPE SLEEVE FOR BOOM ANCHOR IN SOUTH ARRESTOR (NORTH SLEEVE)
- h. SAND BLAST BASCULE UNITS AND APPLY AN EPOXY BASED, TWO-COMPONENT COATING SYSTEM AS PER NOTE 16 ON DRAWING S1

**BUILDING ENVELOPE  
IMPROVEMENT PROJECT  
CANSO CANAL  
PORT HASTINGS  
INVERNESS COUNTY, N.S.**

drawing no. 10-474

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drawn M.Z. dessin

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