

PART 1. General

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.

1.2 REFERENCES

- .1 American National Standards Institute/ American Society of Mechanical Engineers (ANSI/ASME)
 - .1 ANSI/ASME B31.1-01, Power Piping, (SI Edition).
- .2 American Society for Testing and Materials (ASTM)
 - .1 ASTM A307, Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .2 ASTM A563, Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP58, Pipe Hangers and Supports - Materials, Design and Manufacture.
 - .2 MSS SP69, Pipe Hangers and Supports - Selection and Application.
 - .3 MSS SP89, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriters Laboratories of Canada (ULC)

1.3 DESIGN REQUIREMENTS

- .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
- .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
- .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
- .4 Design hangers and supports to support systems under all conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
- .5 Provide for adjustments after erection and during commissioning. Amount of adjustment to be in accordance with MSS SP58.

1.4 PERFORMANCE REQUIREMENTS

- .1 Design supports, platforms and hangers to withstand seismic events.

1.5 SHOP DRAWINGS AND PRODUCT DATA

- .1 Submit shop drawings and product data for the following items:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.

1.6 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.7 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction Demolition Waste Management and Disposal.

PART 2. General

2.1 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP58.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.2 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: hot dipped galvanized after manufacture.
 - .2 Use hot dipped galvanizing process.
 - .3 Ensure steel hangers in contact with copper piping are copper plated.
- .2 Upper attachment structural: Suspension from lower flange of I-Beam or embed in cast concrete.
 - .1 Cold piping NPS 2 maximum: Malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.

- .1 Rod: 13mm FM approved.
- .2 Cold piping 65 mm or greater, all hot piping: tie rod, nuts and washers, FM approved.
- .3 Upper attachment to concrete.
 - .1 Ceiling: Carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate FM approved.
- .4 Shop and field-fabricated assemblies.
 - .1 Steel brackets: hot dipped galvanized after manufacture.
 - .2 Design to be under tensile stress only.
 - .3 Ensure design and manufacture allows for sufficient clearances to facilitate maintenance.
 - .4 Provide detailed shop drawings indicating material dimensions and anchorage.
- .5 Hanger rods: threaded rod material to MSS SP58.
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
- .6 Pipe attachments: material to MSS SP58.
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Use insulation shields for hot pipework.
- .7 Adjustable clevis: material to MSS SP69 FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
- .8 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.

2.3 RISER CLAMPS

- .1 Steel or cast iron pipe: galvanized carbon steel to MSS SP58, type 42, FM approved.
- .2 Bolts: to ASTM A 307
- .3 Nuts: to ASTM A563

2.4 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

2.5 PLATFORMS

- .1 By manufacturer of storage tanks, fabricated from stainless steel grade 304.

PART 3. General

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to be to industry standards.
 - .3 Steel pipes: Install below coupling or shear lugs welded to pipe.
 - .4 Cast iron pipes: Install below joint.
- .3 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .4 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .5 Use approved constant support type hangers where:
 - .1 Vertical movement of pipework is 13 mm or more,
 - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.

3.3 HANGER SPACING

- .1 Plumbing piping to Canadian Plumbing Code and Authorities having jurisdiction.
- .2 Within 300 mm of each elbow
- .3 Vertical piping shall be supported at its base and at floor level by rests which can bear the weight of the pipe that is between it and the rest above it. Maximum spacing of vertical supports shall be 7.5 m.
- .4 Galvanized iron or steel pipe less than 150 mm: 2.5 m.
- .5 Galvanized iron or steel pipe 150mm diameter or greater: 3.75 m
- .6 Space hangers for piping to the following:

| Maximum Pipe Size : | Maximum Spacing Steel |
|---------------------|-----------------------|
| up to 32 mm | 2.1 m |
| 38 mm | 2.7 m |
| 50 mm | 3.0 m |

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENTS

- .1 Adjust hangers and supports:

- .1 Ensure that rod is vertical under operating conditions.
- .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.

END OF SECTION