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RETOURNER LES SOUMISSIONS À:

**Bid Receiving Public Works and Government
Services Canada/Réception des soumissions Travaux
publics et Services gouvernementaux Canada**
Room 1650, 635 8th Ave. S.W.
Calgary
Alberta
T2P 3M3

Revision to a Request for a Standing Offer

Révision à une demande d'offre à commandes

National Individual Standing Offer (NISO)

Offre à commandes individuelle nationale (OCIN)

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Offer remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'offre demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address

**Raison sociale et adresse du
fournisseur/de l'entrepreneur**

Issuing Office - Bureau de distribution

Public Works and Government Services
Canada/Travaux publics et Services gouvernementaux
Canada
Room 1650, 635 8th Ave. S.W.
Calgary
Alberta
T2P 3M3

Title - Sujet Aluminum Extrusions		
Solicitation No. - N° de l'invitation 21C11-151003/A		Date 2016-01-29
Client Reference No. - N° de référence du client 21C11-151003		Amendment No. - N° modif. 004
File No. - N° de dossier CAL-5-38009 (125)	CCC No./N° CCC - FMS No./N° VME	
GETS Reference No. - N° de référence de SEAG PW-\$CAL-125-6395		
Date of Original Request for Standing Offer		2015-12-10
Date de la demande de l'offre à commandes originale		
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2016-02-09		Time Zone Fuseau horaire Mountain Standard Time MST
Address Enquiries to: - Adresser toutes questions à: Chan, Linda S.		Buyer Id - Id de l'acheteur cal125
Telephone No. - N° de téléphone (403) 389-1590 ()		FAX No. - N° de FAX (403) 292-5786
Delivery Required - Livraison exigée		
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction: Correctional Services of Canada - various CORCAN sites		
Security - Sécurité This revision does not change the security requirements of the Offer. Cette révision ne change pas les besoins en matière de sécurité de la présente offre.		

Instructions: See Herein

Instructions: Voir aux présentes

Acknowledgement copy required	Yes - Oui	No - Non
Accusé de réception requis	<input type="checkbox"/>	<input type="checkbox"/>
The Offeror hereby acknowledges this revision to its Offer. Le proposant constate, par la présente, cette révision à son offre.		
Signature	Date	
Name and title of person authorized to sign on behalf of offeror. (type or print) Nom et titre de la personne autorisée à signer au nom du proposant. (taper ou écrire en caractères d'imprimerie)		
For the Minister - Pour le Ministre		

This amendment 004 is being raised to incorporate the following information into Solicitation No. 21C11-151003/A:

(1) Bid closing date

The bid closing date has been extended to February 9, 2016 at 2:00 PM, Mountain Standard Time (MST).

(2) On Page 6 of 38, Article 4.1.1 – Financial Evaluation

Delete: Article 4.1.1 in its entirety

Insert:

4.1.1 Financial Evaluation

SACC Manual Clause [M0222T](#) (2013-04-25), Evaluation of Price

For each year, prices for items #1 to #15 from Annex "B" - Basis of Payment will be multiplied by its respective estimated quantities. The totals for each year will be added together to arrive at an Evaluated Price, as follows:

For period from April 1, 2016 to March 31, 2017

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B1) Bid Price for Period from April 1, 2016 to March 31, 2017**

For option year 1 from April 1, 2017 to March 31, 2018

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in

Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B2) Bid Price for option year 1**

For option year 2 from April 1, 2018 to March 31, 2019

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B3) Bid Price for option year 2**

For option year 3 from April 1, 2019 to March 31, 2020

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c

in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B4) Bid Price for option year 3**

For option year 4 from April 1, 2020 to March 31, 2021

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B5) Bid Price for option year 4**

(B1) + (B2) + (B3) + (B4) + (B5) = Total Bid Price (B)

The Bidder's London Metal Exchange (LME) Aluminum Ingot Cash Buyer Price at time of the bid **(A)** submitted by all bidders in Annex "B" - Basis of Payment will be averaged to arrive at an Average Ingot Price **(C)**

The **Evaluated Price (E)** will be calculated as follow:

[Average Ingot Price (C) – Ingot Price submitted (A)] / Average Ingot Price (C) = **(D)** increase/decrease percentage.

[Total Bid Price (B) + (Total Bid Price (B) x increase/decrease percentage (D))] = **(E) Evaluated Price**

(3) On Page 16 of 38, Annex "B" – Basis of Payment

Delete: Annex "B" in its entirety

Insert: Annex "B" – Basis of Payment (Amended as of January 29, 2016)

(4) On Page 37 of 38, Annex "D" – Drawings

Delete: Annex "D" in its entirety

Insert: Annex "D" – Drawings (Amended as of January 29, 2016)

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CAL-5-38009

Buyer ID - Id de l'acheteur
ca1125
CCC No./N° CCC - FMS No./N° VME

ANNEX "B"
(Amended as of January 29, 2016)

BASIS OF PAYMENT

(All prices are Goods and Services Tax or the Harmonized Sales Tax excluded, FOB destination)

Quantities are estimated and are for evaluation purposes only and will not form part any resultant Standing Offer.

Bidder's London Metal Exchange (LME) Aluminum Ingot Cash Buyer Price at time of the bid **(A)**:

****Bidder to fill in**** US\$ _____/Tonne Date: _____

For the period from April 1, 2016 to March 31, 2017

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$ _____/m
b) FOB Dorchester Institution		1,500	\$ _____/m
c) All other Locations, FOB Plant		750	\$ _____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$ _____/m
b) FOB Dorchester Institution		1,500	\$ _____/m
c) All other Locations, FOB Plant		750	\$ _____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$ _____/m
b) FOB Dorchester Institution		750	\$ _____/m
c) All other Locations, FOB Plant		375	\$ _____/m

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4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution	34,650	\$ _____/m	
b) FOB Dorchester Institution	9,900	\$ _____/m	
c) All other Locations, FOB Plant	4,950	\$ _____/m	
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution	29,925	\$ _____/m	
b) FOB Dorchester Institution	8,550	\$ _____/m	
c) All other Locations, FOB Plant	4,275	\$ _____/m	
6. Beam aluminum	MD-18261		
a) FOB Cowansville Institution	65,625	\$ _____/m	
b) FOB Dorchester Institution	18,750	\$ _____/m	
c) All other Locations, FOB Plant	9,375	\$ _____/m	
7. Panel ass'y corner 90° aluminum	MD-18262		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	
8. Vertical radius connector aluminum	MD-18258		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
9. 3 way flat connector aluminum	MD-18260		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
10. Moulding aluminum	MD-18266		

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a) FOB Cowansville Institution	13,125	\$ _____/m
b) FOB Dorchester Institution	3,750	\$ _____/m
c) All other Locations, FOB Plant	1,875	\$ _____/m

11. Power pole aluminum **MD-18265**

a) FOB Cowansville Institution	5,250	\$ _____/m
b) FOB Dorchester Institution	1,500	\$ _____/m
c) All other Locations, FOB Plant	750	\$ _____/m

12. Panel ass'y corner 135° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
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b) FOB Dorchester Institution \$ _____/kg

c) All other Locations, FOB Plant \$ _____/kg

Note:

1) The minimum quantity ordered is 500 kg.

2) ***The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website <http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

Sample Calculation:

NISO aluminum ingot price set-up: April: \$2345 (Reference price)

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: (2390-2345)/2345 - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: (2425-2345)/2345 - difference +3.4% - **New ingot price reference \$2425**

Each extrusion price will be increased by 3.4% for July

July LME Aluminum ingot average price: \$2420: (2420-2425)/2425 - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: (2385-2425)/2425 - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: (2350-2425)/2425 - difference -3.1% - **New ingot price reference \$2350**

Each extrusion price will be decreased by 3.1% for October

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

Option Year 1 : For the period from April 1, 2018 to March 31, 2019

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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6. Beam aluminum	MD-18261		
a) FOB Cowansville Institution	65,625	\$ _____/m	
b) FOB Dorchester Institution	18,750	\$ _____/m	
c) All other Locations, FOB Plant	9,375	\$ _____/m	
7. Panel ass'y corner 90° aluminum	MD-18262		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	
8. Vertical radius connector aluminum	MD-18258		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
9. 3 way flat connector aluminum	MD-18260		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
10. Moulding aluminum	MD-18266		
a) FOB Cowansville Institution	13,125	\$ _____/m	
b) FOB Dorchester Institution	3,750	\$ _____/m	
c) All other Locations, FOB Plant	1,875	\$ _____/m	
11. Power pole aluminum	MD-18265		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	

Solicitation No. - N° de l'invitation
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File No. - N° du dossier
CAL-5-38009

Buyer ID - Id de l'acheteur
ca1125
CCC No./N° CCC - FMS No./N° VME

12. Panel ass'y corner 135° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

Note:

1) The minimum quantity ordered is 500 kg.

2) ***The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

Solicitation No. - N° de l'invitation
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CCC No./N° CCC - FMS No./N° VME

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

Sample Calculation:

NISO aluminum ingot price set-up: April: \$2345 (Reference price)

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: $(2390-2345)/2345$ - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: $(2425-2345)/2345$ - difference +3.4% - **New ingot price reference \$2425**

Each extrusion price will be increased by 3.4% for July

July LME Aluminum ingot average price: \$2420: $(2420-2425)/2425$ - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: $(2385-2425)/2425$ - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: $(2350-2425)/2425$ - difference -3.1% - **New ingot price reference \$2350**

Each extrusion price will be decreased by 3.1% for October

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

Option Year 2 : For the period from April 1, 2019 to March 31, 2020

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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ca1125
CCC No./N° CCC - FMS No./N° VME

6. Beam aluminum	MD-18261		
a) FOB Cowansville Institution	65,625	\$ _____/m	
b) FOB Dorchester Institution	18,750	\$ _____/m	
c) All other Locations, FOB Plant	9,375	\$ _____/m	
7. Panel ass'y corner 90° aluminum	MD-18262		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	
8. Vertical radius connector aluminum	MD-18258		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
9. 3 way flat connector aluminum	MD-18260		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
10. Moulding aluminum	MD-18266		
a) FOB Cowansville Institution	13,125	\$ _____/m	
b) FOB Dorchester Institution	3,750	\$ _____/m	
c) All other Locations, FOB Plant	1,875	\$ _____/m	
11. Power pole aluminum	MD-18265		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	

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12. Panel ass'y corner 135° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

Note:

1) The minimum quantity ordered is 500 kg.

2) ***The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

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The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

Sample Calculation:

NISO aluminum ingot price set-up: April: \$2345 (Reference price)

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: $(2390-2345)/2345$ - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: $(2425-2345)/2345$ - difference +3.4% - **New ingot price reference \$2425**

Each extrusion price will be increased by 3.4% for July

July LME Aluminum ingot average price: \$2420: $(2420-2425)/2425$ - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: $(2385-2425)/2425$ - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: $(2350-2425)/2425$ - difference -3.1% - **New ingot price reference \$2350**

Each extrusion price will be decreased by 3.1% for October

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

Option Year 3 : For the period from April 1, 2020 to March 31, 2021

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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21C11-151003

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CAL-5-38009

Buyer ID - Id de l'acheteur
ca1125
CCC No./N° CCC - FMS No./N° VME

6. Beam aluminum	MD-18261		
a) FOB Cowansville Institution	65,625	\$ _____/m	
b) FOB Dorchester Institution	18,750	\$ _____/m	
c) All other Locations, FOB Plant	9,375	\$ _____/m	
7. Panel ass'y corner 90° aluminum	MD-18262		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	
8. Vertical radius connector aluminum	MD-18258		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
9. 3 way flat connector aluminum	MD-18260		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
10. Moulding aluminum	MD-18266		
a) FOB Cowansville Institution	13,125	\$ _____/m	
b) FOB Dorchester Institution	3,750	\$ _____/m	
c) All other Locations, FOB Plant	1,875	\$ _____/m	
11. Power pole aluminum	MD-18265		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	

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CCC No./N° CCC - FMS No./N° VME

12. Panel ass'y corner 135° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

Note:

1) The minimum quantity ordered is 500 kg.

2) ***The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

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CCC No./N° CCC - FMS No./N° VME

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website <http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

Sample Calculation:

NISO aluminum ingot price set-up: April: \$2345 (Reference price)

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: $(2390-2345)/2345$ - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: $(2425-2345)/2345$ - difference +3.4% - **New ingot price reference \$2425**

Each extrusion price will be increased by 3.4% for July

July LME Aluminum ingot average price: \$2420: $(2420-2425)/2425$ - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: $(2385-2425)/2425$ - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: $(2350-2425)/2425$ - difference -3.1% - **New ingot price reference \$2350**

Each extrusion price will be decreased by 3.1% for October

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

Option Year 4 : For the period from April 1, 2021 to March 31, 2022

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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Buyer ID - Id de l'acheteur
ca1125
CCC No./N° CCC - FMS No./N° VME

6. Beam aluminum	MD-18261		
a) FOB Cowansville Institution	65,625	\$ _____/m	
b) FOB Dorchester Institution	18,750	\$ _____/m	
c) All other Locations, FOB Plant	9,375	\$ _____/m	
7. Panel ass'y corner 90° aluminum	MD-18262		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	
8. Vertical radius connector aluminum	MD-18258		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
9. 3 way flat connector aluminum	MD-18260		
a) FOB Cowansville Institution	2,625	\$ _____/m	
b) FOB Dorchester Institution	750	\$ _____/m	
c) All other Locations, FOB Plant	375	\$ _____/m	
10. Moulding aluminum	MD-18266		
a) FOB Cowansville Institution	13,125	\$ _____/m	
b) FOB Dorchester Institution	3,750	\$ _____/m	
c) All other Locations, FOB Plant	1,875	\$ _____/m	
11. Power pole aluminum	MD-18265		
a) FOB Cowansville Institution	5,250	\$ _____/m	
b) FOB Dorchester Institution	1,500	\$ _____/m	
c) All other Locations, FOB Plant	750	\$ _____/m	

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CCC No./N° CCC - FMS No./N° VME

12. Panel ass'y corner 135° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

Note:

1) The minimum quantity ordered is 500 kg.

2) ***The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

Solicitation No. - N° de l'invitation
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Buyer ID - Id de l'acheteur
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CCC No./N° CCC - FMS No./N° VME

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

Sample Calculation:

NISO aluminum ingot price set-up: April: \$2345 (Reference price)

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: $(2390-2345)/2345$ - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: $(2425-2345)/2345$ - difference +3.4% - **New ingot price reference \$2425**

Each extrusion price will be increased by 3.4% for July

July LME Aluminum ingot average price: \$2420: $(2420-2425)/2425$ - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: $(2385-2425)/2425$ - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: $(2350-2425)/2425$ - difference -3.1% - **New ingot price reference \$2350**

Each extrusion price will be decreased by 3.1% for October

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

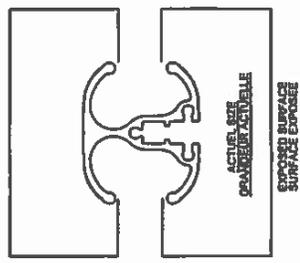
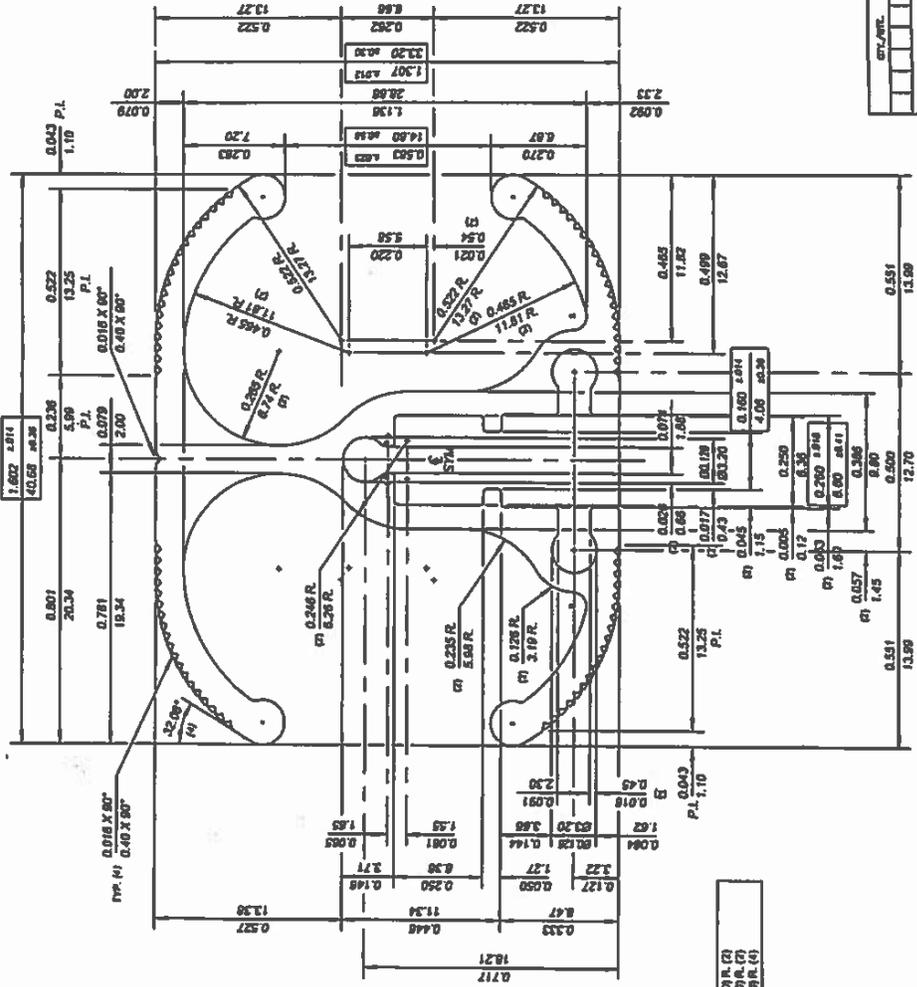
ANNEX "D"
(Amended as of January 29, 2015)

Drawings
(Attached)

<u>Item #</u>	<u>Title</u>	<u>MD #</u>
1.	Handle aluminum	MD-18269
2.	Support aluminum	MD-18268
3.	Support screen extrusion aluminum	MD-18267
4.	Panel aluminum frame	MD-21497
5.	Connector aluminum	MD-18257
6.	Beam aluminum	MD-18261
7.	Panel ass'y corner 90° aluminum	MD-18262
8.	Vertical radius connector aluminum	MD-18258
9.	3 way flat connector aluminum	MD-18260
10.	Moulding aluminum	MD-18266
11.	Power pole aluminum	MD-18265
12.	Panel ass'y corner 135° aluminum	MD-18264
13.	Panel ass'y corner 45° aluminum	MD-18263
14.	90° "L" vertical connector aluminum	MD-18259
15.	Custom – Moulding Aluminum	MD-27042

All other terms and conditions remain the same.

REV	DATE	DESCRIPTION	APPROVED BY	DATE
1	ECC / 08-588	PROJECTIONS DE L'ASSY ASSISES	RELEVESQUE S. Ceutu	29/11/08



PROJ.	DATE	REV.												

ALUMINUM EXTRUSION.
 ALLOY 6063-T5
 EXTRUSION ALUMINUM
 ALLIAGE 6063-T5

TITLE/TITRE
 HANDLE ALUMINUM
 POIGNEE ALUMINIUM

DESIGNER: S. Ceutu
 CHECKED: S. Ceutu
 DATE: 29/11/08
 PART NO: 18289

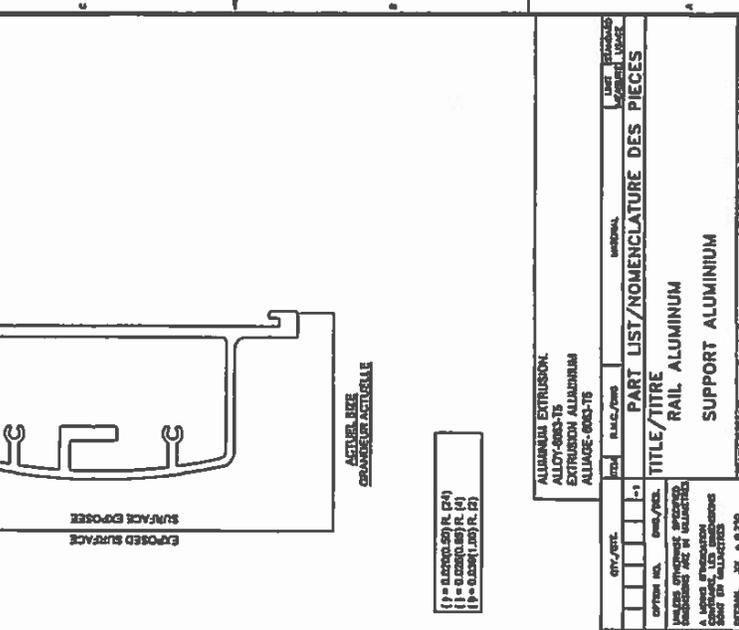
REV.	DATE	DESCRIPTION	APPROVED BY	DATE
1	ECC / 08-588	PROJECTIONS DE L'ASSY ASSISES	RELEVESQUE S. Ceutu	29/11/08

DESIGN DE REFERENCE
 REFERENCE DRAWING
 CORCAN

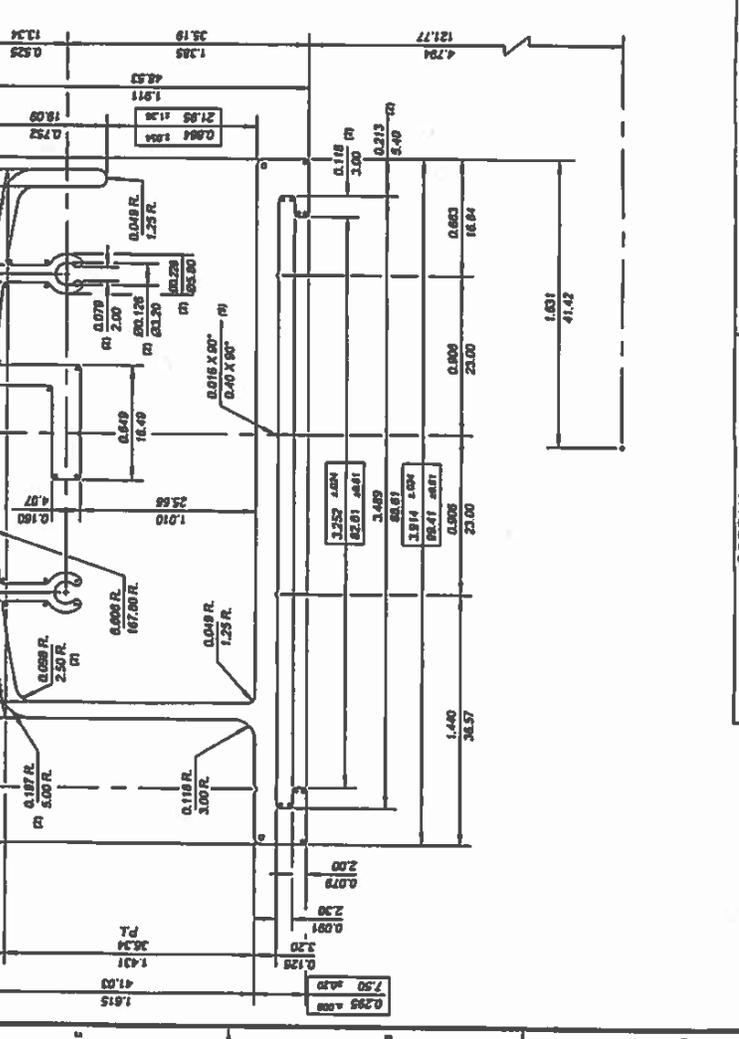
NOTES: 1) 1:10
 2) 1:10
 3) 1:10
 4) 1:10
 5) 1:10

REVISIONS			
REV	DATE	APPROVED	BY
E	29/11/08	S. Coult	RLEVESQUE

DESIGNER	ECOF 06-589	CHECKED	RLEVESQUE
DRAWN		APPROVED	S. Coult
CITY			
STATE			
COUNTRY			



ALUMINIUM EXTRUSION	ALLOY 6063-T5	EXTRUSION ALUMINIUM	ALLIAGE 6063-T5
PART LIST/NOMENCLATURE DES PIÈCES			
TITLE/TITRE RAIL ALUMINIUM SUPPORT ALUMINIUM			
DATE: 29/11/08			
FOR INFORMATION ONLY			
MD-18266			



DESIGN DE REFERENCE	REFERENCE DRAWING
CORCAN	
USED ON ASSY/UTILISE SUR ASS'GE	

NOTES: SEE DRAWING FOR REFERENCE

REVISIONS

DATE: 29/11/08

FOR INFORMATION ONLY

MD-18266

REVISIONS			
REV	DATE	APPROVED	DATE
E		R. LEVESQUE	29/11/06



REV	DATE	APPROVED	DATE
E		R. LEVESQUE	29/11/06

ALUMINUM EXTRUSION
 ALUMINIUM EXTRUSION
 ALLIAGE 6063-T5

TITLE/TITRE
 EXTRUSION DU SUPPORT D'ECRAN
 ALUMINIUM
 SUPPORT SCREEN EXTRUSION
 ALUMINIUM

DESIGN DE REFERENCE
 REFERENCE DRAWING

USED ON ASS'Y/UTILISE SUR ASS'GE

NOTES: 0.810 X 80" (2)
 0.810 X 80" (4)
 0.810 X 80" (6)
 0.810 X 80" (8)

DEBRIDGE / DÉCOUPAGE

0.433 11.50

0.110 3.00

0.453 11.50

1.248 34.28

1.897 47.18

0.101 2.60

0.101 2.60

0.101 2.60

0.101 2.60

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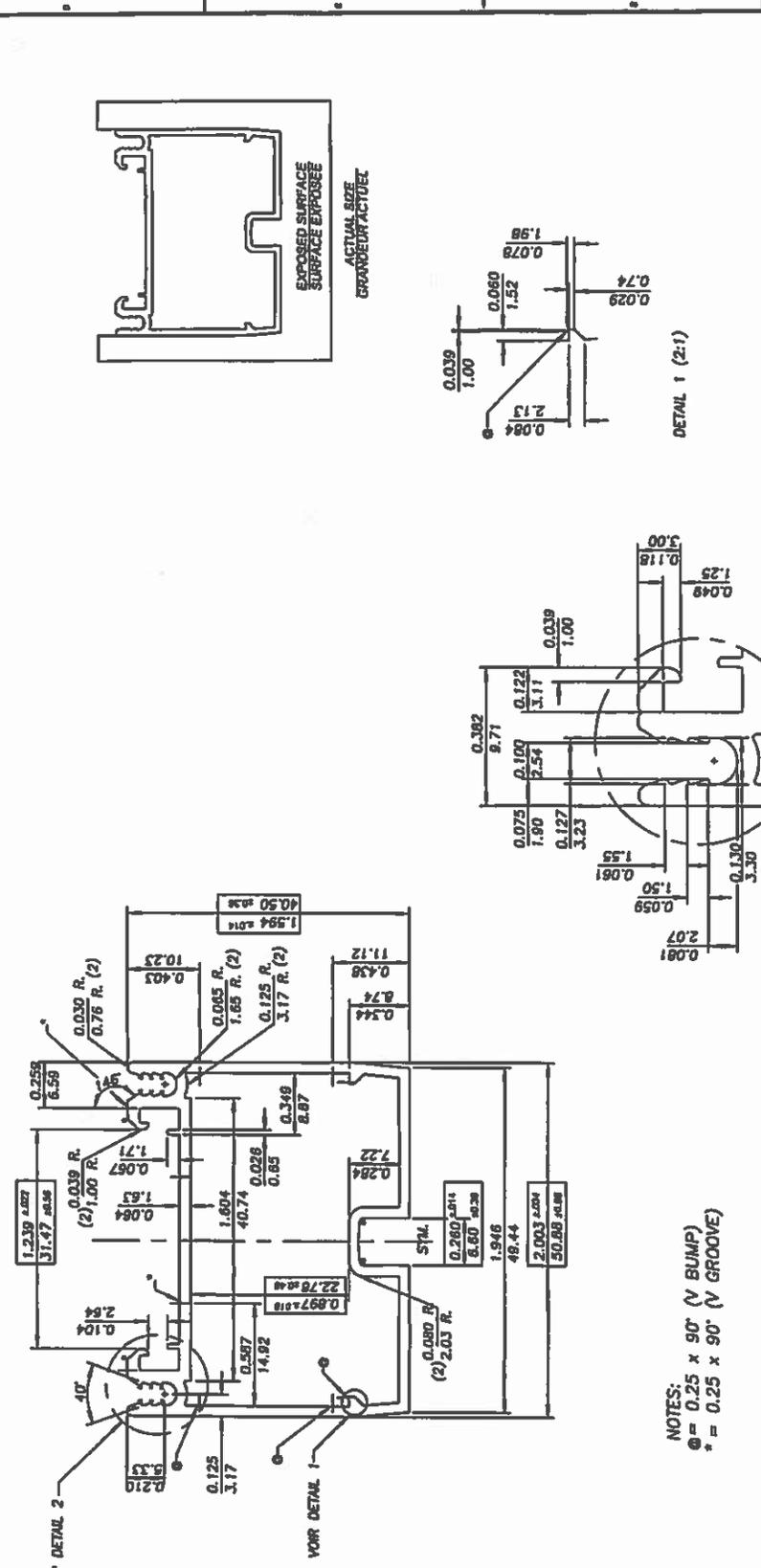
0.101 2.60

0.101 2.60

0.101 2.60

0.101 2.60

REVISIONS			
REV	DATE	BY	DESCRIPTION
E	27/11/06	S. Coudu	REVISIONS
		P. LEVESQUE	DESIGN
			APPROVED
			DATE



NOTES:
 @ = 0.25 x 90° (V BUMP)
 * = 0.25 x 90° (V GROOVE)

- (1) = 0.005(0.13) R. (8)
- (2) = 0.015(0.38) R. (4)
- (3) = 0.020(0.50) R. (2)
- (4) = 0.020(0.51) R. (2)
- (5) = 0.020(0.51) R. (2)
- UNMARKED RADIUS = RADIUS TO SUIT
- BREAK CORNERS = 0.010(0.25) R.

PART LIST/NOMENCLATURE DES PIECES	
QTY	DESCRIPTION
1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5

TITLE/TITRE	
REV	DESCRIPTION
1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5

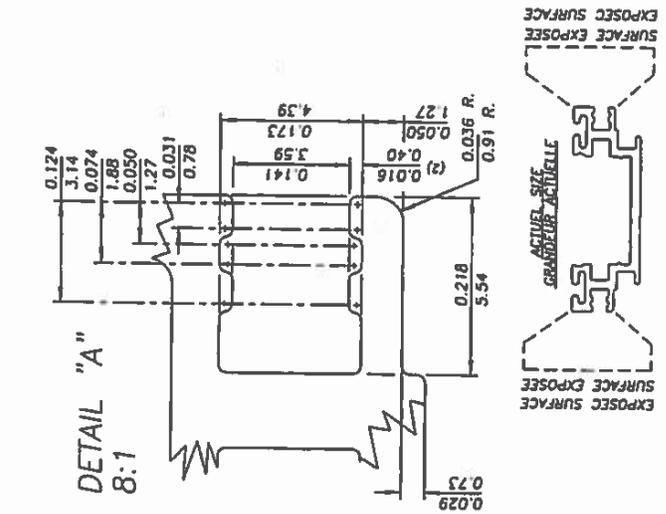
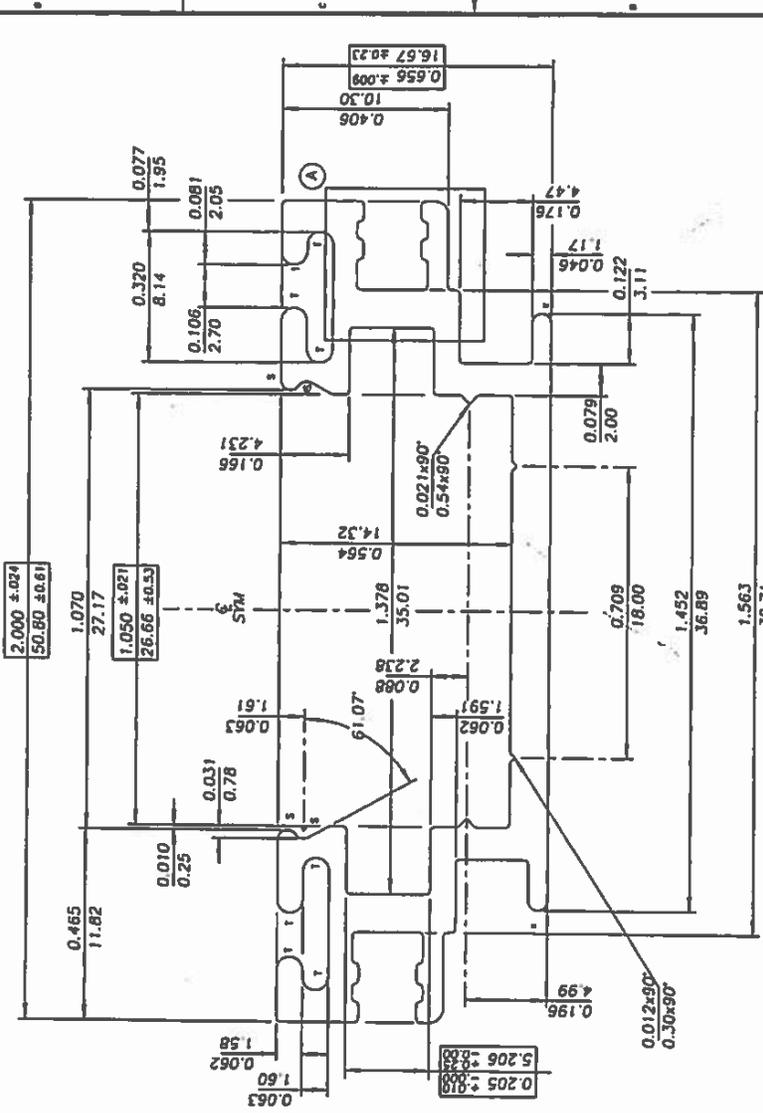
CORCAN	
REV	DESCRIPTION
1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5

DESIGN OF REFERENCE	
REV	DESCRIPTION
1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5

USED ON ASS'Y/UTILISE SUR ASS'GE	
REV	DESCRIPTION
1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5

NOTES: REV. 27/11/06

REVISIONS			
REV.	ZONE	DESCRIPTION	DATE
F		DESIGN CHANGES MADE PERMANENT	12-05-10
		DESIGNED BY: P. CARONNA	
		CHECKED BY: E. BILLODEAU	



(1) = 0.023(0.59) R (2)
 (2) = 0.024(0.62) R (4)
 (3) = 0.031(0.80) R (6)
 BREAK CORNERS = 0.010(0.25) R.

ALUMINUM EXTRUSION.
 ALLOY 6063-T5
 EXTRUSION ALUMINIUM
 ALLIAGE 6063-T5

PART LIST/NOMENCLATURE DES PIÈCES			
QTY.	SYM.	DESCRIPTION	UNIT
1		CONNECTEUR ALUMINIUM	PIÈCE
1		CONNECTEUR ALUMINIUM	PIÈCE

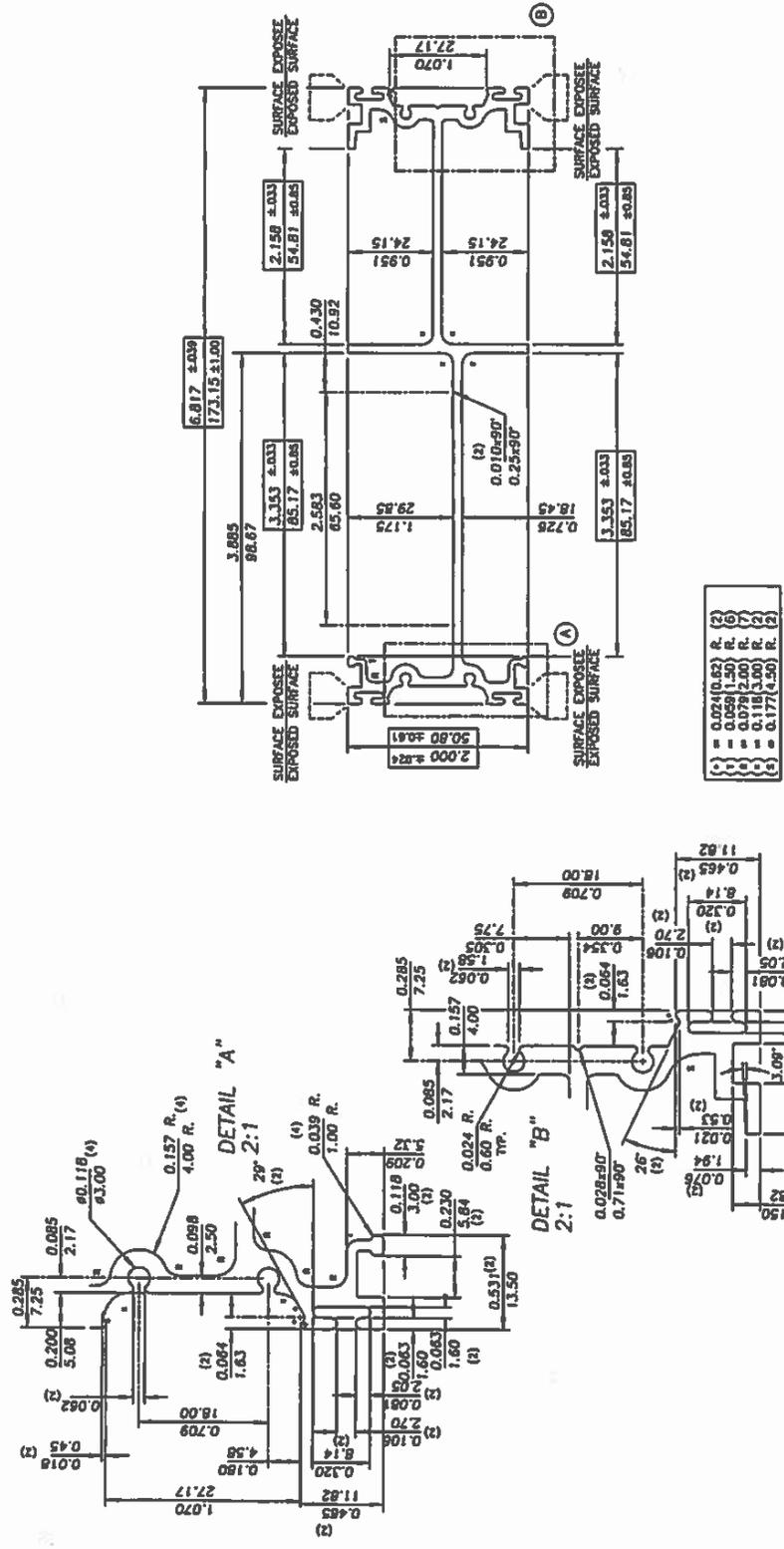
DESIGN DE RÉFÉRENCE			
REV.	ZONE	DESCRIPTION	DATE
		DESIGN DE RÉFÉRENCE	

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NOTES: SEE DRAWING FOR DETAILS.
 MD-18257

REV	DATE	DESCRIPTION OF REVISION	DESIGNED BY	CHECKED BY	DATE
E		ECO # 08-589	R. LEVESQUE	S. Coultu	27/11/08

REV	DATE	DESCRIPTION OF REVISION	DESIGNED BY	CHECKED BY	DATE
E		ECO # 08-589	R. LEVESQUE	S. Coultu	27/11/08



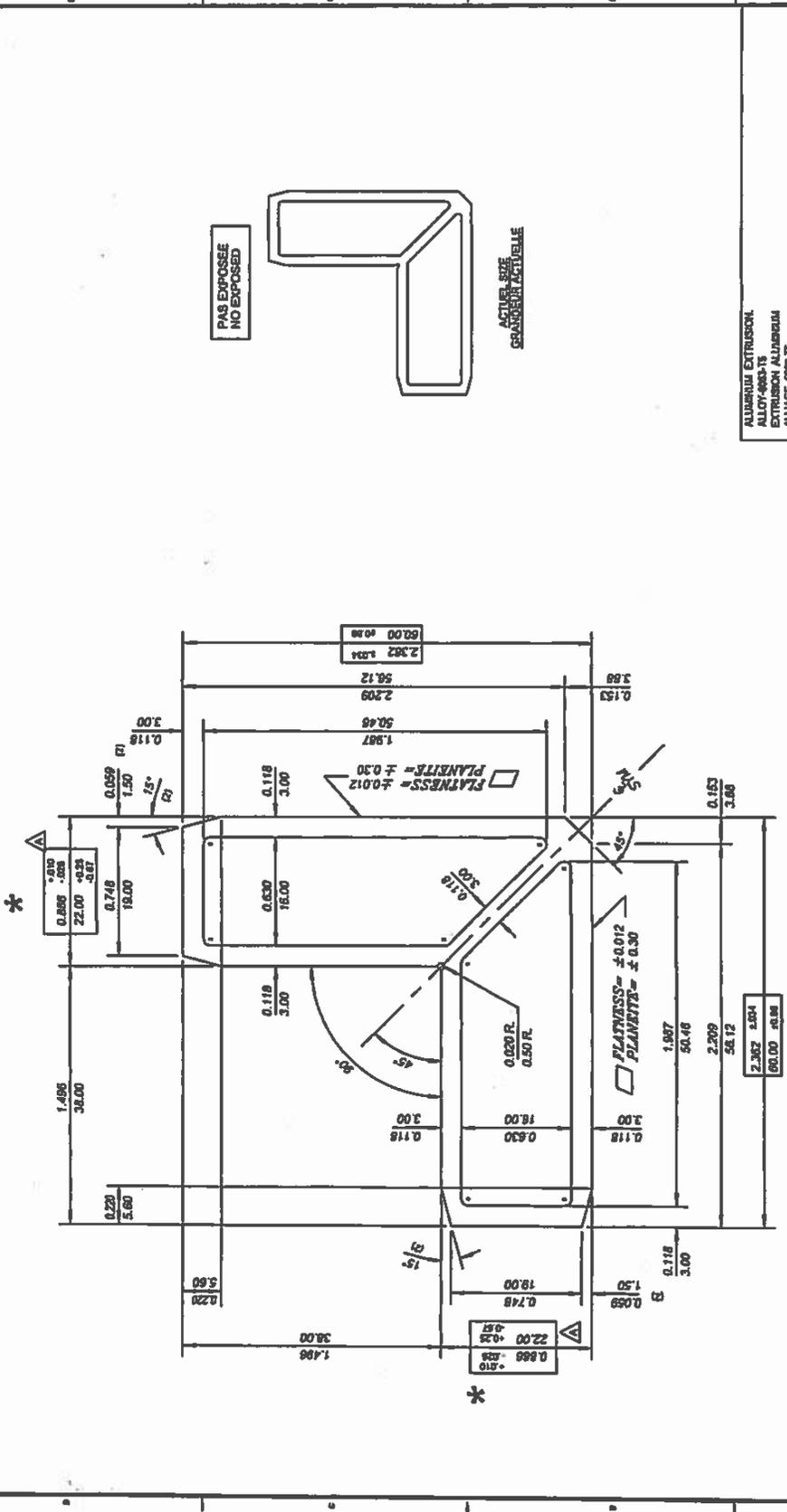
- (1) = 0.024(0.62) R. (2)
- (2) = 0.059(1.50) R. (6)
- (3) = 0.078(2.00) R. (7)
- (4) = 0.118(3.00) R. (2)
- (5) = 0.177(4.50) R. (2)

ALUMINUM EXTRUSION ALLOY-6063-T5 EXTRUSION ALUMINUM ALLIAGE-6063-T5	QTY./QTE.	UNIT	QTY./QTE.	UNIT
	1	PIECE	1	PIECE
PART LIST/NOMENCLATURE DES PIÈCES				
TITLE/TITRE BEAM ALUMINUM TRAVERSE ALUMINIUM				
DRAWN/DRAWN: S. Coultu CHECKED/VERIFIE: R. LEVESQUE DATE/DATE: 27/11/08 PRODUCED/PRODUIT: 27/11/08				

CORCAN		BUSINESS DE RÉFÉRENCE REFERENCE DRAWING	
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USED ON ASSY/UTILISE SUR ASS'GE			

NOTES: SEE PART LIST FOR REFERENCE DRAWING

REVISIONS			
REV	DATE	DESCRIPTION	BY
1		REVISIONS	
2		REVISIONS	
3		REVISIONS	
4		REVISIONS	
5		REVISIONS	
6		REVISIONS	
7		REVISIONS	
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100		REVISIONS	



PAS EXPOSEE
NO EXPOSED

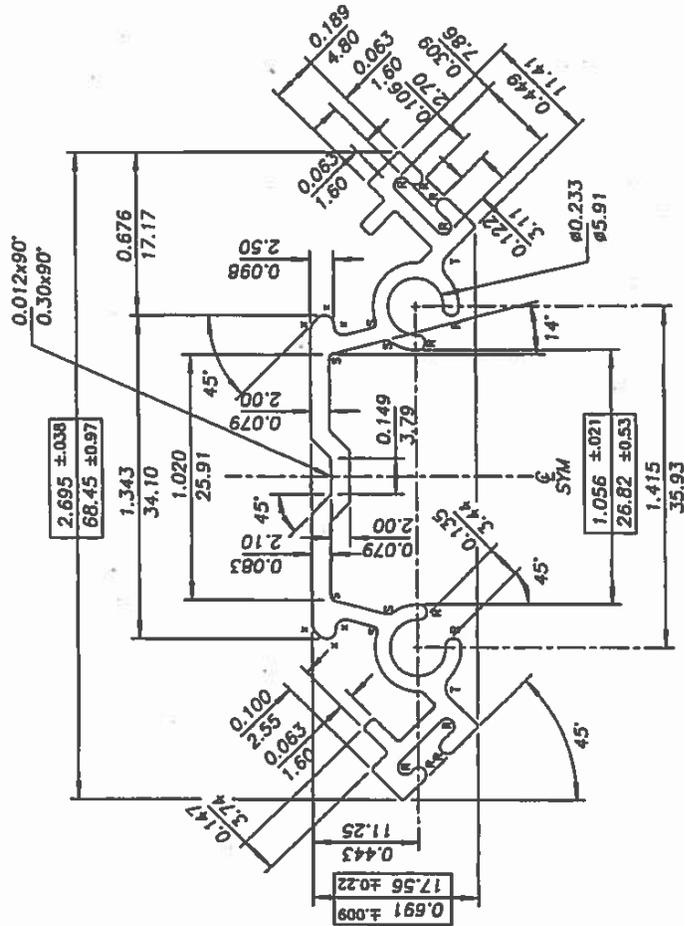
ACTUEL SIZE
GRANDER ACTUELLE

PART LIST/NOMENCLATURE DES PIECES	
QTY./QTE.	DESIGNATION
1	ALUMINIUM EXTRUSION ALLOY-6063-T5 EXTRUSION ALUMINIUM ALLIAGE-6063-T5
TITLE/TITRE PANEL ASS'Y CORNER 90°ALUMINIUM COIN D'ASSEMBLAGE 90°ALUMINIUM	
DRAWN BY: S. Gauthier CHECKED BY: S. Gauthier DATE: 27/11/06	
FOR PRODUCT RELEASE MD-18262	

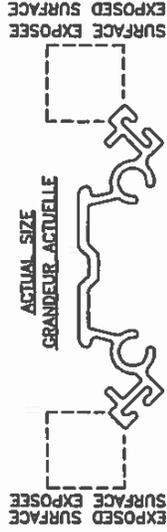
CORCAN	
QTY./QTE.	DESIGNATION
1	DESSIN DE REFERENCE REFERENCE DRAWING
DRAWN BY: S. Gauthier CHECKED BY: S. Gauthier DATE: 27/11/06	
FOR PRODUCT RELEASE MD-18262	

NOTES: REF. ASS'Y
* * * * *

REVISIONS				
REV.	DATE	DESCRIPTION	APPROVED	DATE
E		ECO # 08-588	R. LEVESQUE	27/11/08



- (S) = 0.020 (0.50) R. (8)
- (R) = 0.031 (0.80) R. (12)
- (T) = 0.039 (1.00) R. (6)
- (Y) = 0.063 (1.60) R. (2)



REV.	DATE	DESCRIPTION	APPROVED	DATE
E		ECO # 08-588	R. LEVESQUE	27/11/08

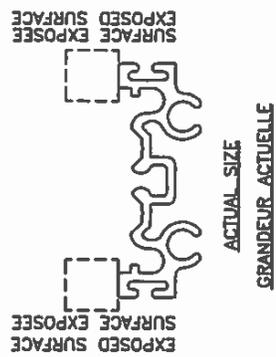
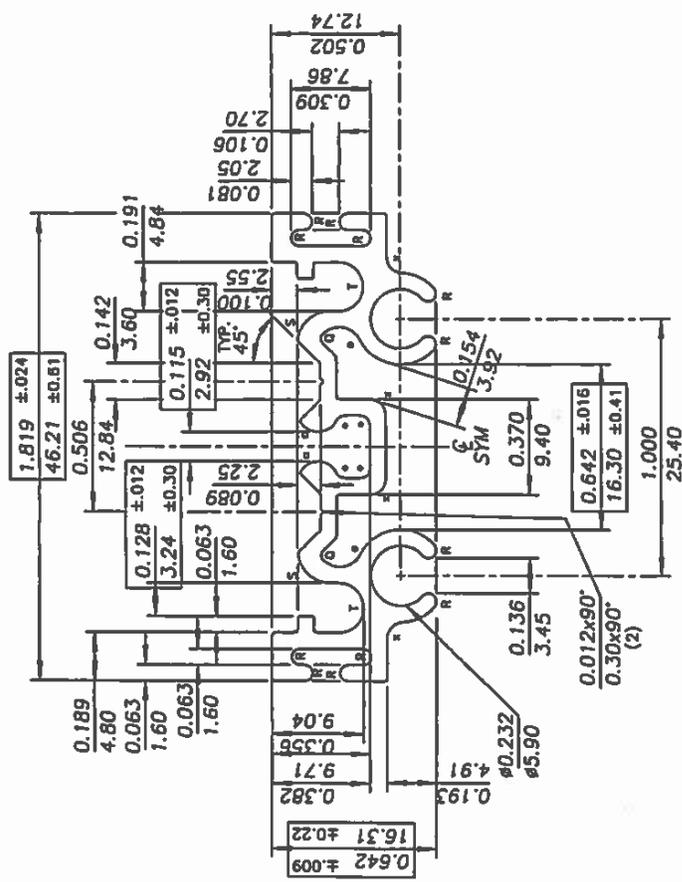
PART LIST/NOMENCLATURE DES PIECES		TITLE/TITRE	
ALUMINIUM EXTRUSION	ALLOY-ALLIAGE	VERTICAL RADIUS CONNECTOR ALUMINIUM	CONNECTEUR VERTICAL RAYONNE ALUMINIUM
EXTRUSION ALUMINIUM	ALLIAGE 6061-T6		
QTY./QTE.	UNIT./UNITE.	FOR INFORMATION ONLY	
		PART NAME / NOM PART	
		PART NUMBER / NUMERO PART	
		DRAWING NUMBER / NUMERO D'UN DESSIN	
		DATE / DATE	
		SCALE / ECHELLE	
		DESIGNER / CONCEPTEUR	
		DRAWN BY / DRESSEUR	
		CHECKED BY / VERIFIEUR	
		APPROVED BY / APPROUVE	
		DATE / DATE	

NOTES: SEE DRAWING FOR REF.

CORCAN
 DESIGNED BY / CONCEPTEUR
 DRAWN BY / DRESSEUR
 CHECKED BY / VERIFIEUR
 APPROVED BY / APPROUVE
 DATE / DATE

DESIGN DE REFERENCE
 REFERENCE DRAWING
 USED ON ASSY/UTILISE SUR ASS DE

REVISIONS			
REV	DATE	DESCRIPTION	BY
E	ECO/ 06-989	REVISIONS	S. COUHU
		DATE	27/11/08



(0)	=	0.020(0.51)	R:	(2)
(R)	=	0.031(0.80)	R:	(12)
(*)	=	0.039(1.00)	R:	(4)
(*)	=	0.063(1.60)	R:	(6)
(*)	=	0.079(2.00)	R:	(2)
(*)	=	0.089(2.26)	R:	(2)
(S)	=	0.085(2.42)	R:	(2)
(S)	=	0.126(3.20)	R:	(2)

QTY./PIEC.	REF.	ALIAS/POE	INFORM.	DATE	REVISION

PART LIST/NOMENCLATURE DES PIECES	
TITRE/TITRE	3 WAY FLAT CONNECTOR
ALUMINUM	ALUMINUM
CONNECTEUR PLAT 3 DIRECTIONS	CONNECTEUR PLAT 3 DIRECTIONS
ALUMINIUM	ALUMINIUM

DESIGN DE REFERENCE	REFERENCE DRAWING

DESIGNER	CHECKER	DATE

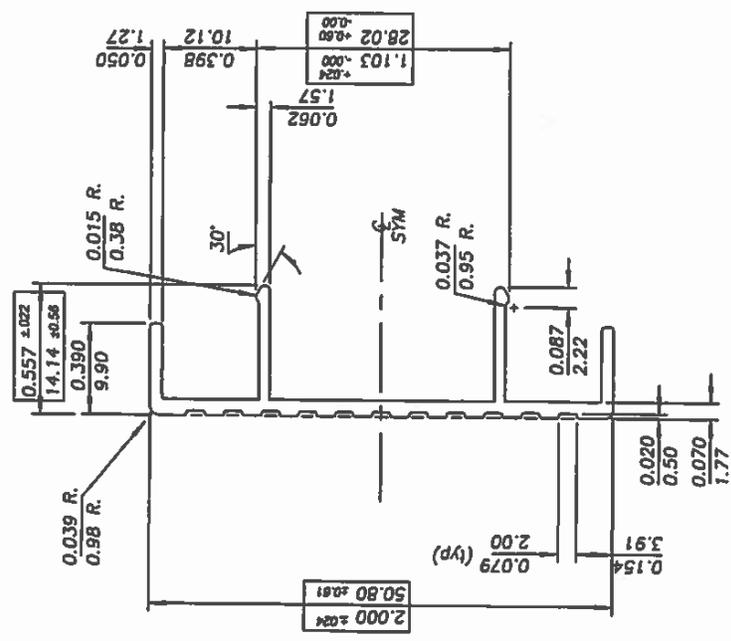
FOR INFORMATION ONLY
MD-18260

NOTES: REF. DRAWING

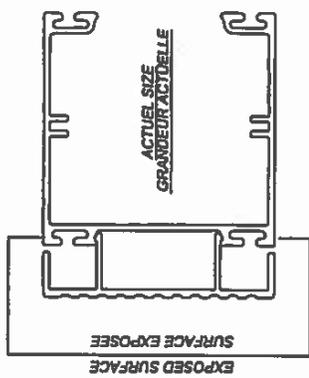
CORCAN
DESIGNER AND CHECKER ARE RESPONSIBLE FOR THE ACCURACY OF THE DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING. THE USER OF THIS DRAWING SHALL BE RESPONSIBLE FOR THE ACCURACY OF THE DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.

DESIGNER: S. COUHU
CHECKER: S. COUHU
DATE: 27/11/08

REVISONS			
NO	DATE	DESCRIPTION	BY
1		PROCESSED BY CAD/CAM	
2		APPROVED BY	
3		CHECKED BY	
4		DESIGNED BY	
5		DATE	27/11/06



(R) = 0.031(0.80) R.
 UNMARKED RADII = RADIUS TO SUIT
 BREAK CORNERS = 0.010(0.25) R.
 (R) = 0.031(0.80) R.
 LE RAYON NON SPÉC. = RAYON SELON LE BESOIN
 ARRONDIR LES COINS = 0.010(0.25) R.



QTY./PIEC.	UNIT./PIEC.	QTY./PIEC.	UNIT./PIEC.
1	1	1	1

ALUMINIUM EXTRUSION
 ALUMINIUM EXTRUSION
 ALLIAGE: 6063-T5

TITLE/TITRE
 MOULDED ALUMINUM
 MOULURE ALUMINIUM

DATE: 27/11/06
 DRAWN BY: S. COUÏU
 CHECKED BY: P. LEVESQUE
 APPROVED BY: S. COUÏU

PART LIST/NOMENCLATURE DES PIÉCES
 PART NO: 18266
 REV: 2
 DATE: 11/06/06

CORCAN
 CORCAN ENGINEERING INC.
 1000 BOULEVARD DES ÉTOILES
 SUITE 100
 BURNHAMTHORPE, ONTARIO
 L4H 1V7
 TEL: (905) 881-1111
 FAX: (905) 881-1112
 WWW.CORCAN.COM

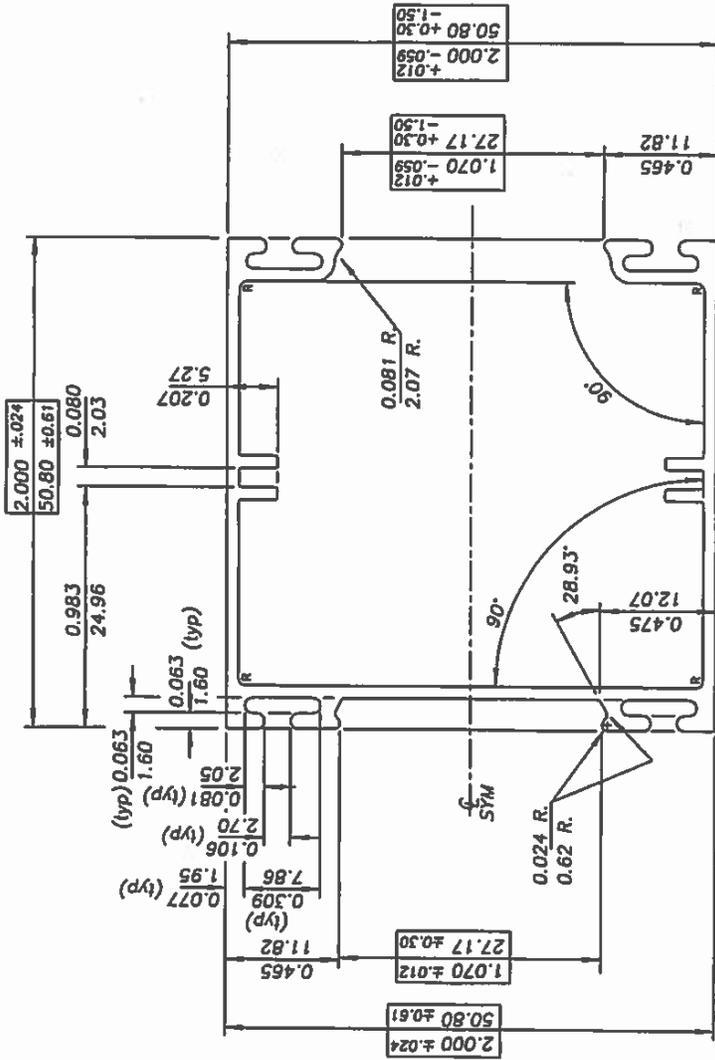
DRESSIN DE RÉFÉRENCE
 REFERENCE DRAWING
 NO. 18266

USED ON ASSY/UTILISE SUR ASS'GE

NOTES: SEE DRAWING FOR DIMENSIONS AND TOLERANCES.
 LE RAYON NON SPÉC. = RAYON SELON LE BESOIN
 ARRONDIR LES COINS = 0.010(0.25) R.

REV	DATE	DESCRIPTION CHANGE ORDER PARTS OF DRAWING	DESIGNED BY	DRAWN BY	DATE
E		ECC / 08-589	R. LEVESQUE	S. Coulu	27/11/08

REVISIONS



(R) = 0.031(0.80) R.
 UNMARKED RADI = RADIUS TO SUIT
 BREAK CORNERS = 0.010(0.25) R.
 (R) = 0.031(0.80) R.
 LE RAYON NON SPEC. = RAYON SELON LE BESOIN
 ARRONDIR LES COINS = 0.010(0.25) R.

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DESSIN DE REFERENCE
 REFERENCE DRAWING

USED ON ASSY/UTILISE SUR ASS'GE

ALUMINUM EXTRUSION
 ALLOY-6063-T5
 EXTRUSION ALUMINIUM
 ALLIAGE-6063-T5

QTY./PIEC	DESIGNATION	UNIT	REVISIONS
-1	ALUMINUM EXTRUSION ALLOY-6063-T5 EXTRUSION ALUMINIUM ALLIAGE-6063-T5		

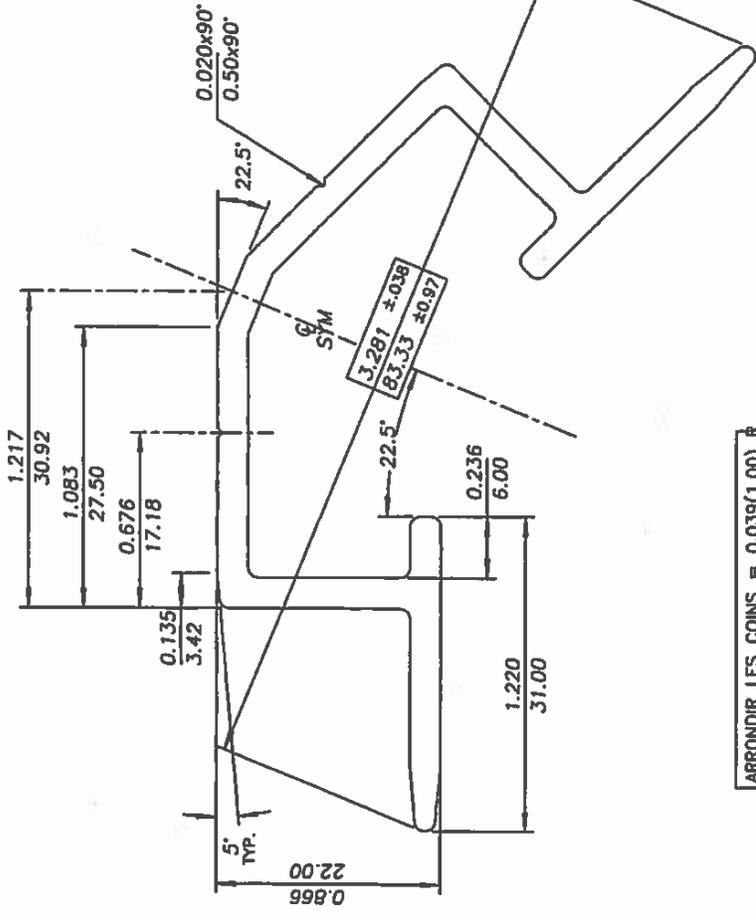
REV.	DATE	DESCRIPTION	BY	CHKD.
-1				

PART LIST/NOMENCLATURE DES PIECES	
TITRE/TITRE	POWER POLE ALUMINIUM
COLONNETTE ALUMINIUM	ALUMINIUM COLONNETTE

DESIGNATION	QUANTITE	UNITES	REVISIONS
ALUMINIUM COLONNETTE	1		

FOR INFORMATION ONLY
 MID-18265

REVISONS			
REV	DATE	DESCRIPTION	APPROVED
E	06-599	R. LEVESQUE S. COULU	37/11/06



PAS EXPOSEE
NO EXPOSED

ACTUELLE SIZE
GRANDEUR ACTUELLE

ARRONDIR LES COINS = 0.039(1.00) R.
BREAK CORNERS = 0.039(1.00) R.

ALUMINIUM EXTRUSION
ALLOY-6063-T5
EXTRUSION ALUMINIUM
ALLIAGE-6063-T5

QTY./P.C.	P.C.	D.W.G./REV	MATERIAL	LAST ISSUED DATE
1-1				
ORDER NO.	DEL./NO.	PART LIST/NOMENCLATURE DES PIECES		
TITRE/TITRE				
PANEL ASS'Y CORNER 135°				
ALUMINIUM				
COIN D'ASSEMBLAGE 135°				
ALUMINIUM				
TRANSFORMER	DATE	DESIGNER/REV	DATE	
37/11/06		AMT	37/11/06	
PART LIST FOR PRODUCT RELEASE				
MD-18264				

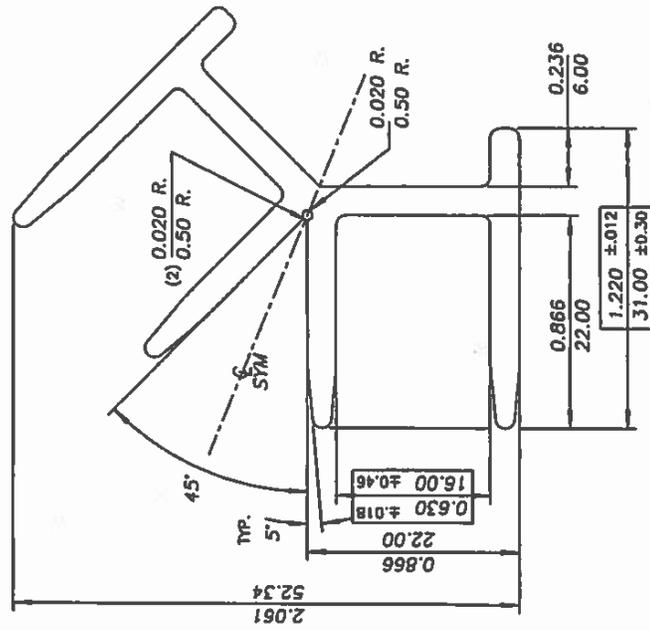
DESIGN OF REFERENCE
REFERENCE D'APPAREIL

USED ON ASSY/UTILISE SUR ASS'GE

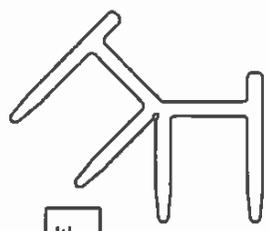
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NOTES: SEE DRAWING FOR
DETAILS OF ASSEMBLY

REVISONS		DATE	REVISIONS
REV	ZONE	ECO #	DATE
E		06-589	27/11/06
		R. LEVESQUE	S. CRODIA



PAS EXPOSEE
NO EXPOSED



ACTUEL SIZE
GRANDEUR ACTUELLE

ARRONDIR LES COINS = 0.039(1.00) R.
BREAK CORNERS = 0.039(1.00) R.

QTY./PIECE	REF. PIECE	SECTION	DATE
-1			
ALUMINIUM EXTRUSION ALLOY-6063-T5 EXTRUSION ALUMINIUM ALLIAGE-6063-T5			
TITRE/TITRE PANEL ASS'Y CORNER 45° ALUMINIUM COIN D'ASSEMBLAGE 45° EN ALUMINIUM			
A. MARRAS PRODUCTIONS 10000, U.S. MAILING 10000, U.S. MAILING		10000, U.S. MAILING 10000, U.S. MAILING	
10000, U.S. MAILING 10000, U.S. MAILING		10000, U.S. MAILING 10000, U.S. MAILING	
FOR PRODUCT RELEASE MD-18263			

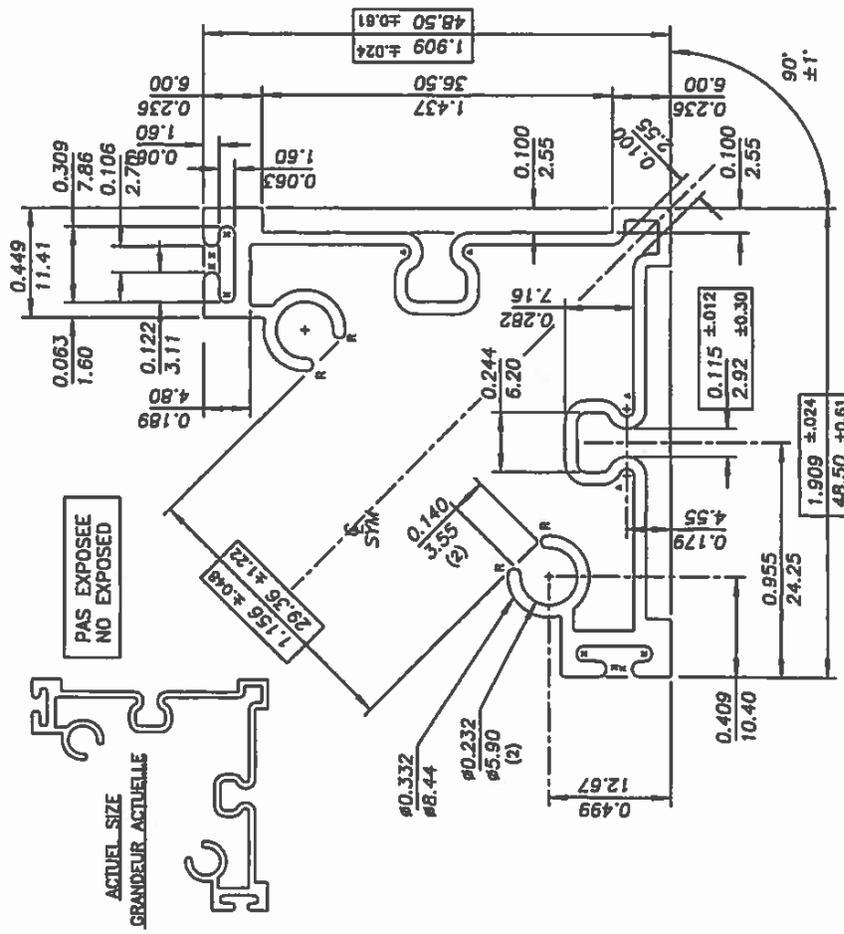
DESIGN DE REFERENCE
REFERENCE DRAWING

USED ON ASSY/UTILISE SUR ASSIGE

CORCAN

NOTES: SEE DRAWING FOR DETAIL

REV.	DATE	DESCRIPTION / CHANGEMENTS APPLICABLES	APPROUVÉ PAR	DATE
E		PROJET / PROJEKTE	R. LEVESQUE	27/11/06
		ECO# 08-559		



- (R) = 0.026(0.65) R. (2)
- (r) = 0.029(0.73) R. (4)
- (A) = 0.031(0.80) R. (8)
- UNMARKED RADI = 0.010(0.25) R.

ALUMINUM EXTRUSION
ALLOY 6063-T5
EXTRUSION ALUMINUM
ALLIAGE 6063-T5

QUANTITE	1
UNITS	PIECES
PART LIST/NOMENCLATURE DES PIECES	
TITLE/TITRE 90° "L" VERTICAL CONNECTOR ALUMINUM CONNECTEUR VERTICAL ALUMINUM "L" 90°	
PROJET / PROJEKTE	ECO# / PROJEKTE
APPROUVÉ PAR / APPROUVÉ PAR	DATE / DATE
DESIGNER / CONCEPTEUR	
DRAWN BY / DRESSÉ PAR	
CHECKED BY / VÉRIFIÉ PAR	
DATE / DATE	
FOR INFORMATION ONLY / POUR INFORMATION SEULEMENT	MD-18259

CORCAN

THIS COMPANY AND ITS PRODUCTS ARE NOT TO BE USED IN ANY APPLICATION WHERE THE FAILURE OF THE PART COULD BE DANGEROUS TO PERSONS OR PROPERTY. THE USER OF THESE PRODUCTS SHALL BE RESPONSIBLE FOR DETERMINING THE APPROPRIATE MATERIALS AND CONDITIONS FOR EACH APPLICATION.

DESIGN DE RÉFÉRENCE
REFERENCE DRAWING

QUANTITE
1

UNITS
PIECES

DESIGNER / CONCEPTEUR

DRAWN BY / DRESSÉ PAR

CHECKED BY / VÉRIFIÉ PAR

DATE / DATE

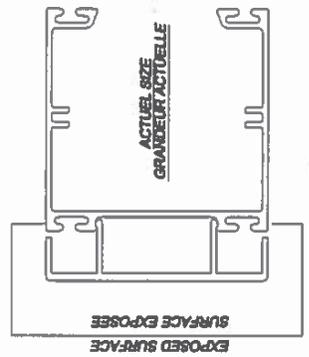
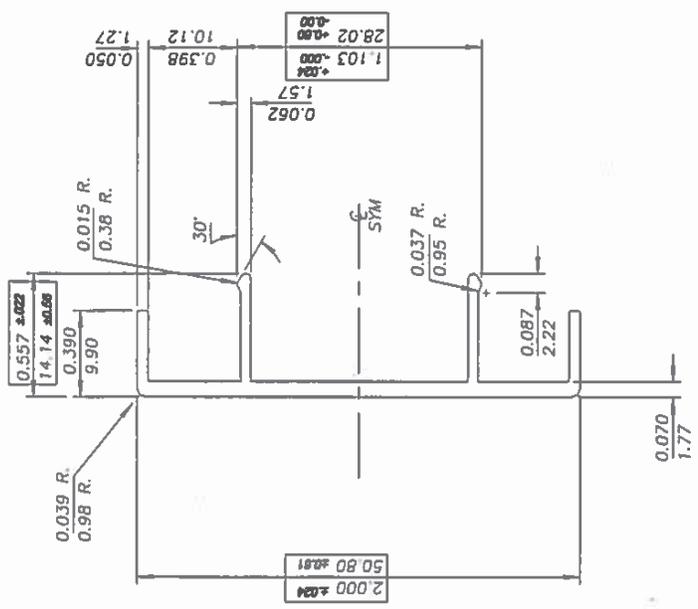
FOR INFORMATION ONLY / POUR INFORMATION SEULEMENT

MD-18259

NOTES: 1. FINISH TO 100

REV.	TYPE	CHANGING CHANGE ORDER DESCRIPTION OF DISPOSITION	APPROVED DATE	DRAWN DATE

REVISIONS



(R) = 0.031(0.00) R.
UNMARKED RADIUS = RADIUS TO SUIT
BREAK CORNERS = 0.010(0.25) R.
(R) = 0.031(0.00) R.
LE RAYON NON SPEC. = RAYON SELON LE BESOIN
ARRONDIR LES COINS = 0.010(0.25) R.

CORCAN
 ALL DIMENSIONS AND SPECIFICATIONS ARE TO BE INTERPRETED IN ACCORDANCE WITH THE DIMENSIONS AND SPECIFICATIONS OF THE DRAWING AND SHALL NOT BE CONSIDERED AS A SUBSTITUTE FOR THE DIMENSIONS AND SPECIFICATIONS OF THE MATERIALS USED IN THE CONSTRUCTION OF THE PART.
 USED ON ASSY/UTILISE SUR ASS GE

QTY./PCE.	UNIT	DESCRIPTION	DATE	BY

ALUMINIUM EXTRUSION
 ALLOY-ANS-75
 EXTRUSION ALUMINIUM
 ALLUMES-0003-75

PART LIST/NOMENCLATURE DES PIECES

TITLE/TITRE
 CUSTOM - MOULDING ALUMINIUM
 SUR MESURE - MOULURE ALUMINIUM

DATE: 08-18-17
 DRAWN BY: [Signature]
 CHECKED BY: [Signature]

FOR INFORMATION ONLY
 MD-27042

NOTES: REV. SYMBOL
 SYMBOL OF REV.