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**Bid Receiving Public Works and Government  
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Room 1650, 635 8th Ave. S.W.  
Calgary  
Alberta  
T2P 3M3

**Revision to a Request for a Standing Offer**

**Révision à une demande d'offre à commandes**

National Individual Standing Offer (NISO)

Offre à commandes individuelle nationale (OCIN)

The referenced document is hereby revised; unless  
otherwise indicated, all other terms and conditions of the  
Offer remain the same.

Ce document est par la présente révisé; sauf indication  
contraire, les modalités de l'offre demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address**

**Raison sociale et adresse du  
fournisseur/de l'entrepreneur**

**Issuing Office - Bureau de distribution**

Public Works and Government Services  
Canada/Travaux publics et Services gouvernementaux  
Canada  
Room 1650, 635 8th Ave. S.W.  
Calgary  
Alberta  
T2P 3M3

<b>Title - Sujet</b> Aluminum Extrusions		
<b>Solicitation No. - N° de l'invitation</b> 21C11-151003/A		<b>Date</b> 2016-02-08
<b>Client Reference No. - N° de référence du client</b> 21C11-151003		<b>Amendment No. - N° modif.</b> 005
<b>File No. - N° de dossier</b> CAL-5-38009 (125)	<b>CCC No./N° CCC - FMS No./N° VME</b>	
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$CAL-125-6395		
<b>Date of Original Request for Standing Offer</b> Date de la demande de l'offre à commandes originale		2015-12-10
<b>Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2016-02-16</b>		<b>Time Zone Fuseau horaire</b> Mountain Standard Time MST
<b>Address Enquiries to: - Adresser toutes questions à:</b> Chan, Linda S.		<b>Buyer Id - Id de l'acheteur</b> cal125
<b>Telephone No. - N° de téléphone</b> (403) 389-1590 ( )	<b>FAX No. - N° de FAX</b> (403) 292-5786	
<b>Delivery Required - Livraison exigée</b>		
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b> Correctional Services of Canada - various CORCAN sites		
<b>Security - Sécurité</b> This revision does not change the security requirements of the Offer. Cette révision ne change pas les besoins en matière de sécurité de la présente offre.		

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Acknowledgement copy required</b> <b>Accusé de réception requis</b>	<b>Yes - Oui</b> <input type="checkbox"/>	<b>No - Non</b> <input type="checkbox"/>
<b>The Offeror hereby acknowledges this revision to its Offer.</b> <b>Le proposant constate, par la présente, cette révision à son offre.</b>		
<b>Signature</b>	<b>Date</b>	
Name and title of person authorized to sign on behalf of offeror. (type or print) Nom et titre de la personne autorisée à signer au nom du proposant. (taper ou écrire en caractères d'imprimerie)		
<b>For the Minister - Pour le Ministre</b>		

This amendment 005 is being raised to incorporate the following information into Solicitation No. 21C11-151003/A:

**(1) Bid closing date**

The bid closing date has been extended to February 16, 2016 at 2:00 PM, Mountain Standard Time (MST).

**(2) On Page 6 of 38, Article 4.1.1 – Financial Evaluation**

**Delete:** Article 4.1.1 in its entirety

**Insert:**

**4.1.1 Financial Evaluation**

SACC Manual Clause M0222T (2013-04-25), Evaluation of Price

For each year, prices for items #1 to #15 from Annex "B" - Basis of Payment will be multiplied by its respective estimated quantities. The totals for each year will be added together to arrive at an Evaluated Price, as follows:

**For period from April 1, 2016 to March 31, 2017**

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B1) Bid Price for Period from April 1, 2016 to March 31, 2017**

**For option year 1 from April 1, 2017 to March 31, 2018**

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for

item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B2) Bid Price for option year 1**

**For option year 2 from April 1, 2018 to March 31, 2019**

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B3) Bid Price for option year 2**

**For option year 3 from April 1, 2019 to March 31, 2020**

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c

in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B4) Bid Price for option year 3**

**For option year 4 from April 1, 2020 to March 31, 2021**

(Price for item #1a in Annex B x 5,250) + (Price for item #1b in Annex B x 1,500) + (Price for item #1c in Annex B x 750) + (Price for item #2a in Annex B x 5,250) + (Price for item #2b in Annex B x 1,500) + (Price for item #2c in Annex B x 750) + (Price for item #3a in Annex B x 2,625) + (Price for item #3b in Annex B x 750) + (Price for item #3c in Annex B x 375) + (Price for item #4a in Annex B x 34,650) + (Price for item #4b in Annex B x 9,900) + (Price for item #4c in Annex B x 4,950) + (Price for item #5a in Annex B x 29,925) + (Price for item #5b in Annex B x 8,550) + (Price for item #5c in Annex B x 4,275) + (Price for item #6a in Annex B x 65,625) + (Price for item #6b in Annex B x 18,750) + (Price for item #6c in Annex B x 9,375) + (Price for item #7a in Annex B x 5,250) + (Price for item #7b in Annex B x 1,500) + (Price for item #7c in Annex B x 750) + (Price for item #8a in Annex B x 2,625) + (Price for item #8b in Annex B x 750) + (Price for item #8c in Annex B x 375) + (Price for item #9a in Annex B x 2,625) + (Price for item #9b in Annex B x 750) + (Price for item #9c in Annex B x 375) + (Price for item #10a in Annex B x 13,125) + (Price for item #10b in Annex B x 3,750) + (Price for item #10c in Annex B x 1,875) + (Price for item #11a in Annex B x 5,250) + (Price for item #11b in Annex B x 1,500) + (Price for item #11c in Annex B x 750) + (Price for item #12a in Annex B x 1,838) + (Price for item #12b in Annex B x 525) + (Price for item #12c in Annex B x 262) + (Price for item #13a in Annex B x 1,838) + (Price for item #13b in Annex B x 525) + (Price for item #13c in Annex B x 262) + (Price for item #14a in Annex B x 3,413) + (Price for item #14b in Annex B x 975) + (Price for item #14c in Annex B x 487) + (Price for item #15a in Annex B x 800) + (Price for item #15b in Annex B x 1,540) + (Price for item #15c in Annex B x 800) = **(B5) Bid Price for option year 4**

**(B1) + (B2) + (B3) + (B4) + (B5) = Total Bid Price (B)**

The Bidder's London Metal Exchange (LME) Aluminum Ingot Cash Buyer Price at time of the bid **(A)** submitted by all bidders in Annex "B" - Basis of Payment will be averaged to arrive at an Average Ingot Price **(C)**

The **Evaluated Price (E)** will be calculated as follow:

[Average Ingot Price (C) – Ingot Price submitted (A)] / Average Ingot Price (C) = **(D)** increase/decrease percentage.

[Total Bid Price (B) + (Total Bid Price (B) x increase/decrease percentage (D))] = **(E) Evaluated Price**

**(3) On Page 16 of 38, Annex "B" – Basis of Payment**

**Delete:** Annex "B" in its entirety

**Insert:** Annex "B" – Basis of Payment (Amended as of February 8, 2016)

**(4) On Page 37 of 38, Annex "D" – Drawings**

**Delete:** Annex "D" in its entirety

**Insert:** Annex "D" – Drawings (Amended as of February 8, 2016)

Solicitation No. - N° de l'invitation  
21C11-151003/A  
Client Ref. No. - N° de réf. du client  
21C11-151003

Amd. No. - N° de la modif.  
005  
File No. - N° du dossier  
CAL-5-38009

Buyer ID - Id de l'acheteur  
cal125  
CCC No./N° CCC - FMS No./N° VME

**ANNEX "B"**  
(Amended as of February 8, 2016)

**BASIS OF PAYMENT**

(All prices are Goods and Services Tax or the Harmonized Sales Tax excluded, FOB destination)

Quantities are estimated and are for evaluation purposes only and will not form part any resultant Standing Offer.

Bidder's London Metal Exchange (LME) Aluminum Ingot Cash Buyer Price at time of the bid **(A)**:

\*\*\*\*Bidder to fill in\*\*\*\* US\$\_\_\_\_\_/Tonne Date: \_\_\_\_\_

**For the period from April 1, 2016 to March 31, 2017**

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	<b>MD-18269</b>		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	<b>MD-18268</b>		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	<b>MD-18267</b>		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m

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4. Panel aluminum frame

**MD-21497**

a) FOB Cowansville Institution	34,650	\$_____/m
b) FOB Dorchester Institution	9,900	\$_____/m
c) All other Locations, FOB Plant	4,950	\$_____/m

5. Connector aluminum

**MD-18257**

a) FOB Cowansville Institution	29,925	\$_____/m
b) FOB Dorchester Institution	8,550	\$_____/m
c) All other Locations, FOB Plant	4,275	\$_____/m

6. Beam aluminum

**MD-18261**

a) FOB Cowansville Institution	65,625	\$_____/m
b) FOB Dorchester Institution	18,750	\$_____/m
c) All other Locations, FOB Plant	9,375	\$_____/m

7. Panel ass'y corner 90° aluminum

**MD-18262**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

8. Vertical radius connector aluminum

**MD-18258**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

9. 3 way flat connector aluminum

**MD-18260**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

10. Moulding aluminum

**MD-18266**

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a) FOB Cowansville Institution	13,125	\$_____/m
b) FOB Dorchester Institution	3,750	\$_____/m
c) All other Locations, FOB Plant	1,875	\$_____/m

11. Power pole aluminum **MD-18265**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

12. Panel ass'y corner 135 ° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$_____/m
b) FOB Dorchester Institution	525	\$_____/m
c) All other Locations, FOB Plant	262	\$_____/m

13. Panel ass'y corner 45 ° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$_____/m
b) FOB Dorchester Institution	525	\$_____/m
c) All other Locations, FOB Plant	262	\$_____/m

14. 90 ° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$_____/m
b) FOB Dorchester Institution	975	\$_____/m
c) All other Locations, FOB Plant	487	\$_____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$_____/m
b) FOB Dorchester Institution	1,540	\$_____/m
c) All other Locations, FOB Plant	800	\$_____/m

16. All other products (please provide a \$/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$_____/kg
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b) FOB Dorchester Institution \$ \_\_\_\_\_/kg

c) All other Locations, FOB Plant \$ \_\_\_\_\_/kg

**Note:**

1) The minimum quantity ordered is 500 kg.

2) \*\*\*The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website  
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

**Sample Calculation:**

**NISO aluminum ingot price set-up: April: \$2345 (Reference price)**

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390: (2390-2345)/2345 - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425: (2425-2345)/2345 - difference +3.4% - **New ingot price reference \$2425**

**Each extrusion price will be increased by 3.4% for July**

July LME Aluminum ingot average price: \$2420: (2420-2425)/2425 - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385: (2385-2425)/2425 - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350: (2350-2425)/2425 - difference -3.1% - **New ingot price reference \$2350**

**Each extrusion price will be decreased by 3.1% for October**

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.



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cal125  
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**Option Year 1 : For the period from April 1, 2017 to March 31, 2018**

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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6. Beam aluminum

**MD-18261**

a) FOB Cowansville Institution	65,625	\$_____/m
b) FOB Dorchester Institution	18,750	\$_____/m
c) All other Locations, FOB Plant	9,375	\$_____/m

7. Panel ass'y corner 90° aluminum

**MD-18262**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

8. Vertical radius connector aluminum

**MD-18258**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

9. 3 way flat connector aluminum

**MD-18260**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

10. Moulding aluminum

**MD-18266**

a) FOB Cowansville Institution	13,125	\$_____/m
b) FOB Dorchester Institution	3,750	\$_____/m
c) All other Locations, FOB Plant	1,875	\$_____/m

11. Power pole aluminum

**MD-18265**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

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CCC No./N° CCC - FMS No./N° VME

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12. Panel ass'y corner 135 ° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45 ° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90 ° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

**Note:**

1) The minimum quantity ordered is 500 kg.

2) \*\*\*The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

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The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website  
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

#### **Sample Calculation:**

##### **NISO aluminum ingot price set-up: April: \$2345 (Reference price)**

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390:  $(2390-2345)/2345$  - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425:  $(2425-2345)/2345$  - difference +3.4% - **New ingot price reference \$2425**

##### **Each extrusion price will be increased by 3.4% for July**

July LME Aluminum ingot average price: \$2420:  $(2420-2425)/2425$  - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385:  $(2385-2425)/2425$  - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350:  $(2350-2425)/2425$  - difference -3.1% - **New ingot price reference \$2350**

##### **Each extrusion price will be decreased by 3.1% for October**

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

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**Option Year 2 : For the period from April 1, 2018 to March 31, 2019**

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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6. Beam aluminum

**MD-18261**

a) FOB Cowansville Institution	65,625	\$_____/m
b) FOB Dorchester Institution	18,750	\$_____/m
c) All other Locations, FOB Plant	9,375	\$_____/m

7. Panel ass'y corner 90° aluminum

**MD-18262**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

8. Vertical radius connector aluminum

**MD-18258**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

9. 3 way flat connector aluminum

**MD-18260**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

10. Moulding aluminum

**MD-18266**

a) FOB Cowansville Institution	13,125	\$_____/m
b) FOB Dorchester Institution	3,750	\$_____/m
c) All other Locations, FOB Plant	1,875	\$_____/m

11. Power pole aluminum

**MD-18265**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

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Buyer ID - Id de l'acheteur  
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CCC No./N° CCC - FMS No./N° VME

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12. Panel ass'y corner 135 ° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45 ° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90 ° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

**Note:**

1) The minimum quantity ordered is 500 kg.

2) \*\*\*The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

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The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website  
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

#### **Sample Calculation:**

##### **NISO aluminum ingot price set-up: April: \$2345 (Reference price)**

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390:  $(2390-2345)/2345$  - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425:  $(2425-2345)/2345$  - difference +3.4% - **New ingot price reference \$2425**

##### **Each extrusion price will be increased by 3.4% for July**

July LME Aluminum ingot average price: \$2420:  $(2420-2425)/2425$  - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385:  $(2385-2425)/2425$  - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350:  $(2350-2425)/2425$  - difference -3.1% - **New ingot price reference \$2350**

##### **Each extrusion price will be decreased by 3.1% for October**

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.



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**Option Year 3 : For the period from April 1, 2019 to March 31, 2020**

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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ca1125  
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6. Beam aluminum

**MD-18261**

a) FOB Cowansville Institution	65,625	\$_____/m
b) FOB Dorchester Institution	18,750	\$_____/m
c) All other Locations, FOB Plant	9,375	\$_____/m

7. Panel ass'y corner 90° aluminum

**MD-18262**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

8. Vertical radius connector aluminum

**MD-18258**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

9. 3 way flat connector aluminum

**MD-18260**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

10. Moulding aluminum

**MD-18266**

a) FOB Cowansville Institution	13,125	\$_____/m
b) FOB Dorchester Institution	3,750	\$_____/m
c) All other Locations, FOB Plant	1,875	\$_____/m

11. Power pole aluminum

**MD-18265**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

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CCC No./N° CCC - FMS No./N° VME

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12. Panel ass'y corner 135 ° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45 ° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90 ° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

**Note:**

1) The minimum quantity ordered is 500 kg.

2) \*\*\*The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

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The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website  
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

#### **Sample Calculation:**

##### **NISO aluminum ingot price set-up: April: \$2345 (Reference price)**

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390:  $(2390-2345)/2345$  - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425:  $(2425-2345)/2345$  - difference +3.4% - **New ingot price reference \$2425**

##### **Each extrusion price will be increased by 3.4% for July**

July LME Aluminum ingot average price: \$2420:  $(2420-2425)/2425$  - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385:  $(2385-2425)/2425$  - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350:  $(2350-2425)/2425$  - difference -3.1% - **New ingot price reference \$2350**

##### **Each extrusion price will be decreased by 3.1% for October**

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.

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**Option Year 4 : For the period from April 1, 2020 to March 31, 2021**

Description	Matrices #	Estimated Quantity in Metres (m)	Price**** Per Metre (m)
1. Handle aluminum	MD-18269		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
2. Support aluminum	MD-18268		
a) FOB Cowansville Institution		5,250	\$_____/m
b) FOB Dorchester Institution		1,500	\$_____/m
c) All other Locations, FOB Plant		750	\$_____/m
3. Support screen extrusion aluminum	MD-18267		
a) FOB Cowansville Institution		2,625	\$_____/m
b) FOB Dorchester Institution		750	\$_____/m
c) All other Locations, FOB Plant		375	\$_____/m
4. Panel aluminum frame	MD-21497		
a) FOB Cowansville Institution		34,650	\$_____/m
b) FOB Dorchester Institution		9,900	\$_____/m
c) All other Locations, FOB Plant		4,950	\$_____/m
5. Connector aluminum	MD-18257		
a) FOB Cowansville Institution		29,925	\$_____/m
b) FOB Dorchester Institution		8,550	\$_____/m
c) All other Locations, FOB Plant		4,275	\$_____/m

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ca1125  
CCC No./N° CCC - FMS No./N° VME

6. Beam aluminum

**MD-18261**

a) FOB Cowansville Institution	65,625	\$_____/m
b) FOB Dorchester Institution	18,750	\$_____/m
c) All other Locations, FOB Plant	9,375	\$_____/m

7. Panel ass'y corner 90° aluminum

**MD-18262**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

8. Vertical radius connector aluminum

**MD-18258**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

9. 3 way flat connector aluminum

**MD-18260**

a) FOB Cowansville Institution	2,625	\$_____/m
b) FOB Dorchester Institution	750	\$_____/m
c) All other Locations, FOB Plant	375	\$_____/m

10. Moulding aluminum

**MD-18266**

a) FOB Cowansville Institution	13,125	\$_____/m
b) FOB Dorchester Institution	3,750	\$_____/m
c) All other Locations, FOB Plant	1,875	\$_____/m

11. Power pole aluminum

**MD-18265**

a) FOB Cowansville Institution	5,250	\$_____/m
b) FOB Dorchester Institution	1,500	\$_____/m
c) All other Locations, FOB Plant	750	\$_____/m

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cal125  
CCC No./N° CCC - FMS No./N° VME

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12. Panel ass'y corner 135 ° aluminum **MD-18264**

a) FOB Cowansville Institution	1,838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

13. Panel ass'y corner 45 ° aluminum **MD-18263**

a) FOB Cowansville Institution	1838	\$ _____/m
b) FOB Dorchester Institution	525	\$ _____/m
c) All other Locations, FOB Plant	262	\$ _____/m

14. 90 ° "L" vertical connector aluminum **MD-18259**

a) FOB Cowansville Institution	3,413	\$ _____/m
b) FOB Dorchester Institution	975	\$ _____/m
c) All other Locations, FOB Plant	487	\$ _____/m

15. Custom – Moulding aluminum **MD-27042**

a) FOB Cowansville Institution	800	\$ _____/m
b) FOB Dorchester Institution	1,540	\$ _____/m
c) All other Locations, FOB Plant	800	\$ _____/m

16. All other products (please provide a \$0.00/kg fabrication and bar/ingot pricing)

a) FOB Cowansville Institution	\$ _____/kg
b) FOB Dorchester Institution	\$ _____/kg
c) All other Locations, FOB Plant	\$ _____/kg

**Note:**

1) The minimum quantity ordered is 500 kg.

2) \*\*\*The price of aluminum ingot shall be adjusted for each month when the average price index for the calendar month previous to the date of call-up differs from the last ingot reference price by more than 3%.

The price adjustment shall be calculated in accordance with the sample calculation detailed below.

Solicitation No. - N° de l'invitation  
21C11-151003/A  
Client Ref. No. - N° de réf. du client  
21C11-151003

Amd. No. - N° de la modif.  
005  
File No. - N° du dossier  
CAL-5-38009

Buyer ID - Id de l'acheteur  
cal125  
CCC No./N° CCC - FMS No./N° VME

The price index shall be the Cash Buyer price on the London Metal Exchange (LME) Official Prices (US\$/tonne) - published daily by the LME and displayed on the LME website  
<http://www.lme.com/aluminium.asp>

The average Price Index is calculated by adding up the daily Cash Buyer prices and dividing the sum by the number of daily prices in the calendar month.

The Contractor is responsible for establishing and supplying the price adjustment for each month and submit with proof of its calculations, to Public Works and Government Services Canada (PWGSC).

#### **Sample Calculation:**

##### **NISO aluminum ingot price set-up: April: \$2345 (Reference price)**

April LME Aluminum ingot average price: \$2345

May LME Aluminum ingot average price: \$2390:  $(2390-2345)/2345$  - difference +1.9% - **No** change to reference price for June

June LME Aluminum ingot average price: \$2425:  $(2425-2345)/2345$  - difference +3.4% - **New ingot price reference \$2425**

##### **Each extrusion price will be increased by 3.4% for July**

July LME Aluminum ingot average price: \$2420:  $(2420-2425)/2425$  - difference -0.2% - **No** change - Extrusion prices remain as previous month (July prices)

August LME Aluminum ingot average price: \$2385:  $(2385-2425)/2425$  - difference -1.44% - **No** change - Extrusion prices remain at the same price (July prices)

September LME Aluminum ingot average price: \$2350:  $(2350-2425)/2425$  - difference -3.1% - **New ingot price reference \$2350**

##### **Each extrusion price will be decreased by 3.1% for October**

And so on

The LME Cash Buyer prices are in US dollars. The contractor can convert these prices to Canadian dollars by obtaining the average closing rate for the month published daily by the Bank of Canada and displayed on the Bank of Canada website at <http://www.bankofcanada.ca/en/rates/exchange-look.html>.



Solicitation No. - N° de l'invitation  
21C11-151003/A  
Client Ref. No. - N° de réf. du client  
21C11-151003

Amd. No. - N° de la modif.  
005  
File No. - N° du dossier  
CAL-5-38009

Buyer ID - Id de l'acheteur  
cal125  
CCC No./N° CCC - FMS No./N° VME

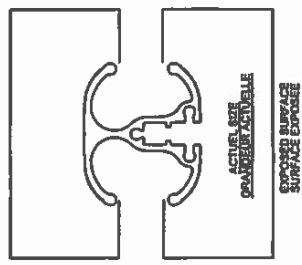
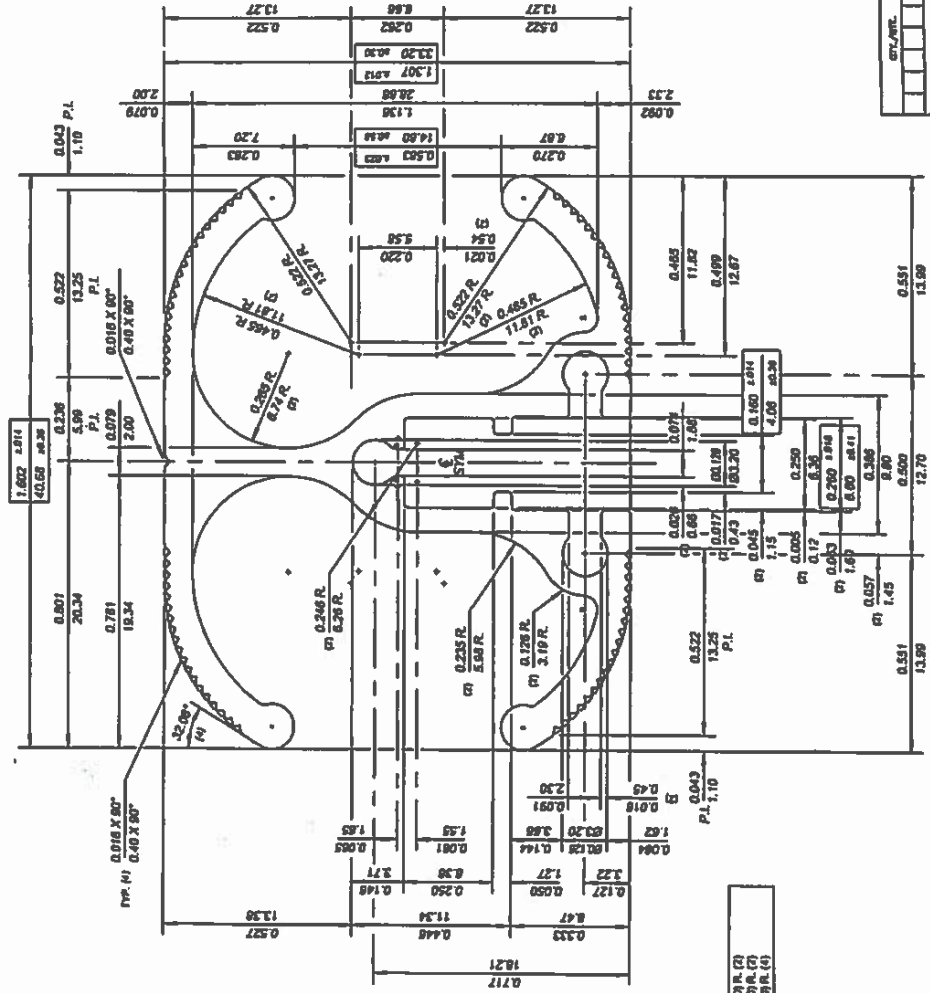
**ANNEX "D"**  
(Amended as of February 8, 2016)

**Drawings**  
(Attached)

<b><u>Item #</u></b>	<b><u>Title</u></b>	<b><u>MD #</u></b>
1.	Handle aluminum	MD-18269
2.	Support aluminum	MD-18268
3.	Support screen extrusion aluminum	MD-18267
4.	Panel aluminum frame	MD-21497
5.	Connector aluminum	MD-18257
6.	Beam aluminum	MD-18261
7.	Panel ass'y corner 90° aluminum	MD-18262
8.	Vertical radius connector aluminum	MD-18258
9.	3 way flat connector aluminum	MD-18260
10.	Moulding aluminum	MD-18266
11.	Power pole aluminum	MD-18265
12.	Panel ass'y corner 135 ° aluminum	MD-18264
13.	Panel ass'y corner 45 ° aluminum	MD-18263
14.	90 ° "L" vertical connector aluminum	MD-18259
15.	Custom – Moulding Aluminum	MD-27042

**All other terms and conditions remain the same.**

REVISIONS			
REV	DATE	DESCRIPTION	APPROVED
1	2008	ECO # 08-589	ECO # 08-589
2	2011	ECO # 11-08	ECO # 11-08

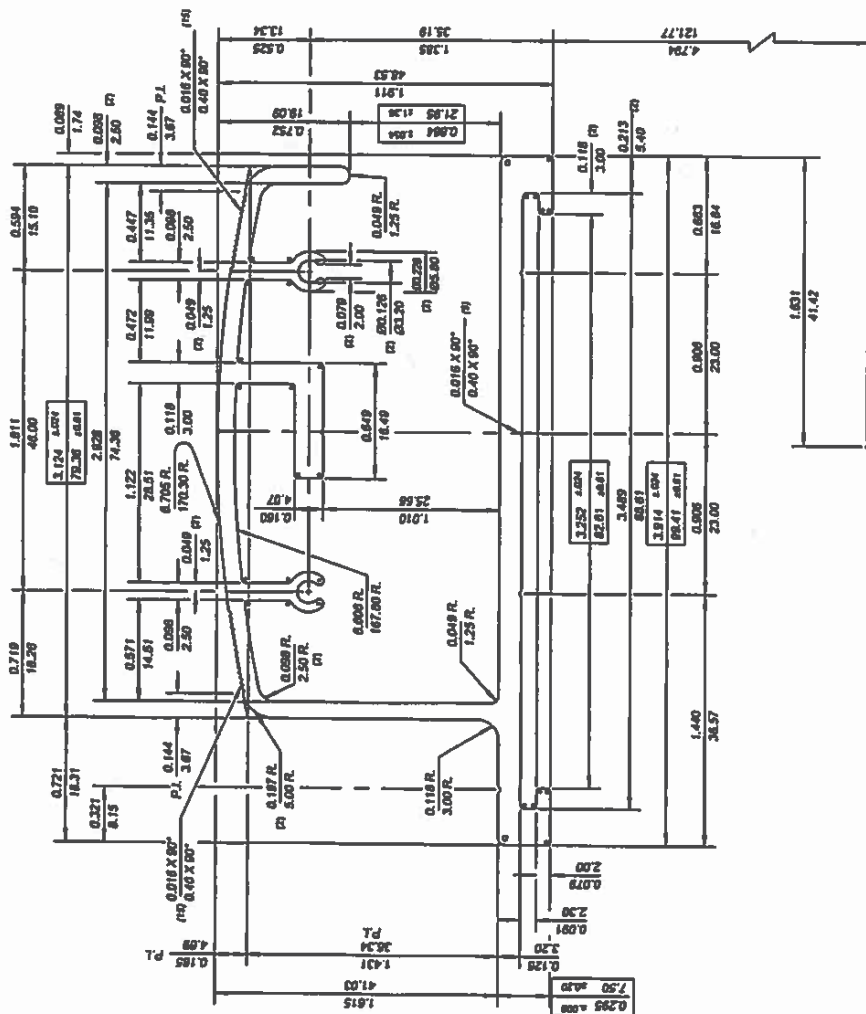


PART LIST/NOMENCLATURE DES PIÈCES			
QTY	UNIT	DESCRIPTION	REVISION
1	EA	ALUMINUM EXTRUSION ALLOY 6063-T5 EXTRUSION ALUMINUM ALLIAGE 6063-T5	1
TITLE/TITRE HANDLE ALUMINUM POIGNEE ALUMINUM			
DESIGNER/CONCEPTEUR: [Name] DATE: [Date]			
FOR INFORMATION ONLY MD-18289			

CORCAN			
QTY	UNIT	DESCRIPTION	REVISION
1	EA	DESIGN DE RÉFÉRENCE REFERENCE DRAWING	1
USED ON ASSY/UTILISE SUR ASS'GE			

NOTES: SEE DIMENSIONS FOR DETAILS  
REVISIONS: [List of revisions]

REVISIONS				
REV	DATE	DESCRIPTION	APPROVED	DATE
1	06/08	ECO/ 06-589	PLEVESQUE S. Contu	20/11/08



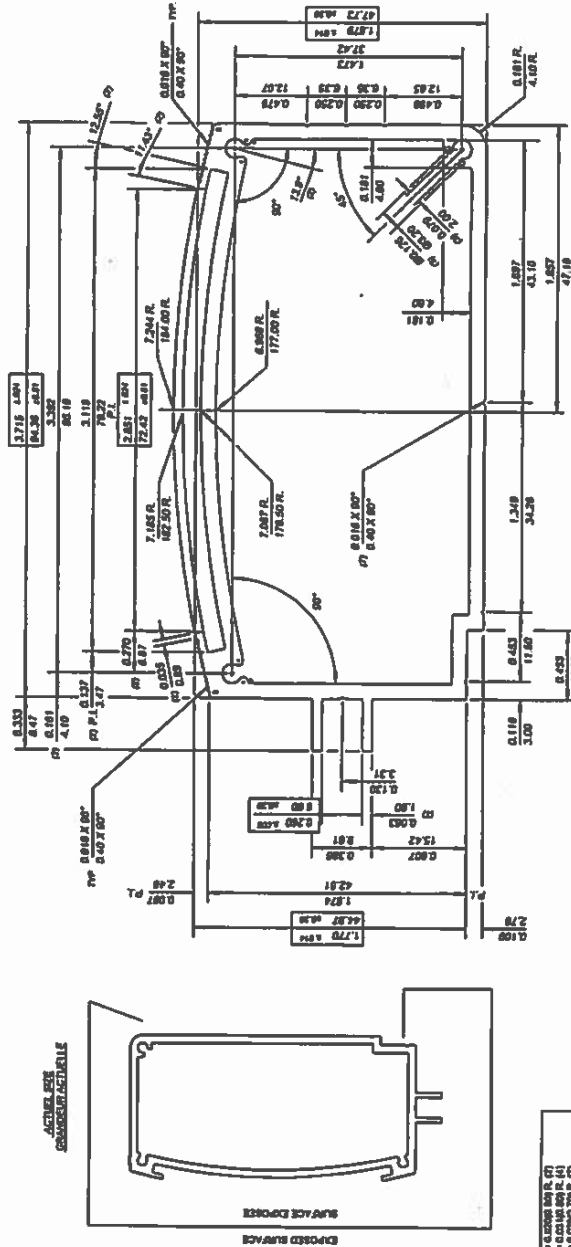
(1) = 0.000(0.00) R. (24)  
 (1) = 0.000(0.00) R. (4)  
 (1) = 0.000(0.00) R. (2)

PART LIST/NOMENCLATURE DES PIÈCES				
QTY./PIÈCE	DESIGNATION	UNITÉ	REMARKS	DATE
1	RAIL ALUMINUM	PIÈCE		
1	SUPPORT ALUMINUM	PIÈCE		
1	ALUMINUM EXTRUSION	PIÈCE		
1	ALLOY-6063-T5	PIÈCE		
1	EXTRUSION ALUMINUM	PIÈCE		
1	ALLIAGE-6063-T5	PIÈCE		
1	RAIL ALUMINUM	PIÈCE		
1	SUPPORT ALUMINUM	PIÈCE		
1	ALUMINUM EXTRUSION	PIÈCE		
1	ALLOY-6063-T5	PIÈCE		
1	EXTRUSION ALUMINUM	PIÈCE		
1	ALLIAGE-6063-T5	PIÈCE		

CORCAN				
REV	DATE	DESCRIPTION	APPROVED	DATE
1	06/08	ECO/ 06-589	PLEVESQUE S. Contu	20/11/08

NOTES: SEE DRAWING FOR DETAILS

REVISIONS				
REV	ZONE	DESCRIPTION CHANGEMENTS	APPROVED	DATE
E		ECO # 06-589	R. LEVESQUE	29/11/06



(1) = 0.0005 mm R (2)  
 (2) = 0.001 mm R (4)  
 (3) = 0.001 mm R (2)  
 (4) = 0.001 mm R (2)

DEBRIDGE / DÉCOUPAGE

ALUMINUM EXTRUSION  
 ALUMINUM EXTRUSION  
 ALUMINUM EXTRUSION

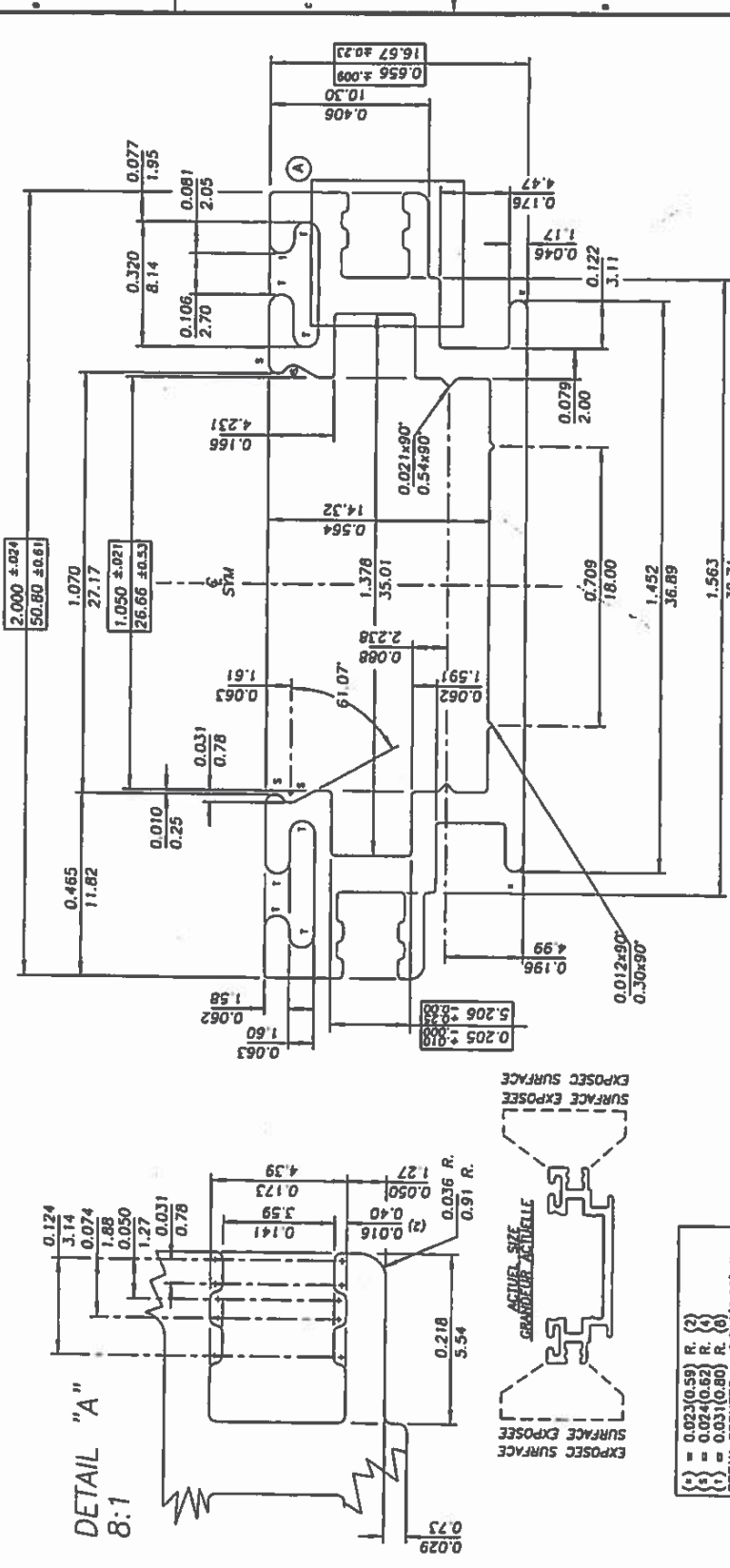
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PART LIST / NOMENCLATURE DES PIÈCES					
TITRE / TITRE					
EXTRUSION DU SUPPORT D'ECRAN					
ALUMINUM					
SUPPORT SCREEN EXTRUSION					
ALUMINUM					
FOR INFORMATION ONLY					
MD-18267					

QTY / PCE	UNIT	QTY / PCE	UNIT	QTY / PCE	UNIT
1	1	1	1	1	1
CORCAN					
DESIGN DE RÉFÉRENCE					
REFERENCE DRAWING					
USED ON ASS'Y / UTILISÉ SUR ASS'GE					

NOTES: 001, 002, 003, 004, 005, 006, 007, 008, 009, 010, 011, 012, 013, 014, 015, 016, 017, 018, 019, 020, 021, 022, 023, 024, 025, 026, 027, 028, 029, 030, 031, 032, 033, 034, 035, 036, 037, 038, 039, 040, 041, 042, 043, 044, 045, 046, 047, 048, 049, 050, 051, 052, 053, 054, 055, 056, 057, 058, 059, 060, 061, 062, 063, 064, 065, 066, 067, 068, 069, 070, 071, 072, 073, 074, 075, 076, 077, 078, 079, 080, 081, 082, 083, 084, 085, 086, 087, 088, 089, 090, 091, 092, 093, 094, 095, 096, 097, 098, 099, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 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999, 1000.



REVISIONS			
REV	ZONE	DESCRIPTION	DATE
F		DESIGN CHANGES CHANGEMENTS DE CONCEPTION	P. CARUONA (E.BILLODEAU) 12-05-10



**ALUMINUM EXTRUSION**  
**ALLOI 6063-T5**  
**EXTRUSION ALUMINUM**  
**ALLIAGE 6063-T5**

**PART LIST/NOMENCLATURE DES PIÈCES**

QTY./PIÈCE	DESIGNATION	UNIT	REMARKS
1	CONNECTEUR ALUMINUM	PIÈCE	

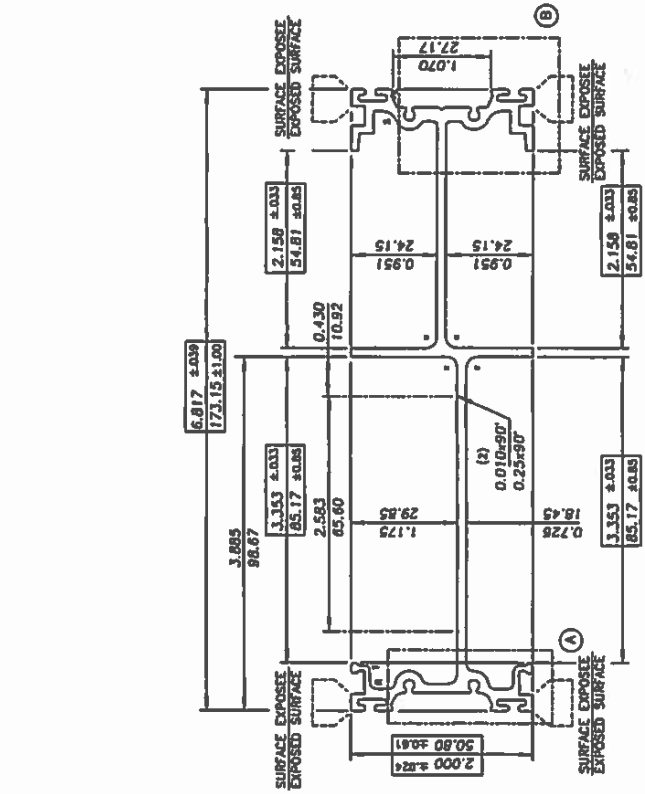
**TITLE/TITRE**  
**CONNECTEUR ALUMINUM**  
**CONNECTEUR ALUMINUM**

**DESIGN DE RÉFÉRENCE**  
**REFERENCE DRAWING**

**USED ON ASSY/UTILISE SUR ASS GE**

**NOTES:** SEE DRAWING FOR DIMENSIONS AND TOLERANCES. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED. BREAK CORNERS = 0.010(0.25) R.

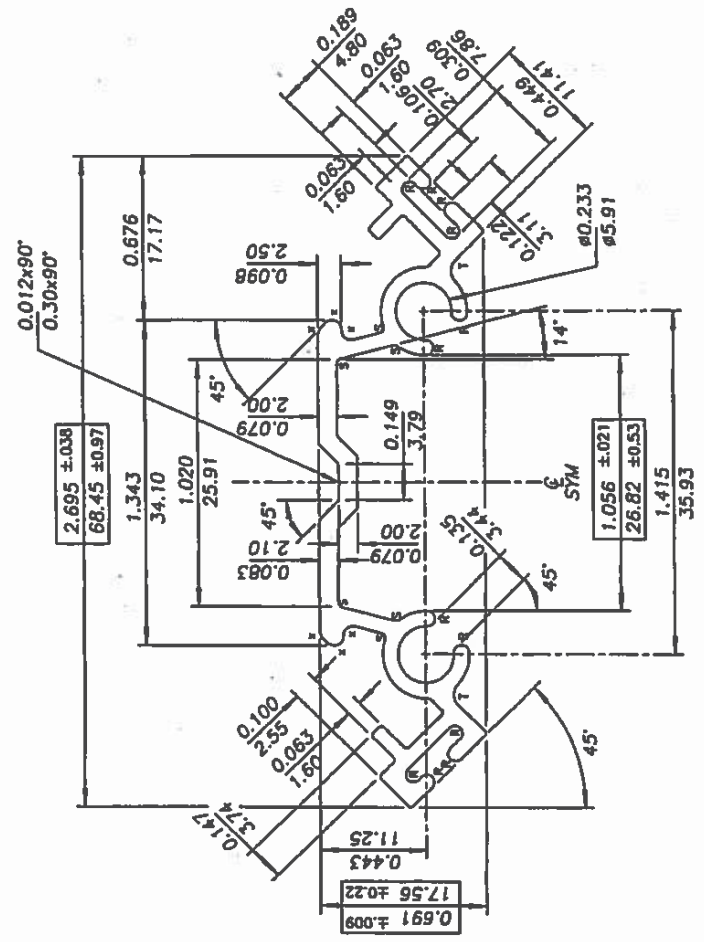
REVISIONS				
REV	DATE	DESCRIPTION OF REVISION	DESIGNED BY	DATE
E		ECO # 06-589	R. LEVESQUE	27/11/08



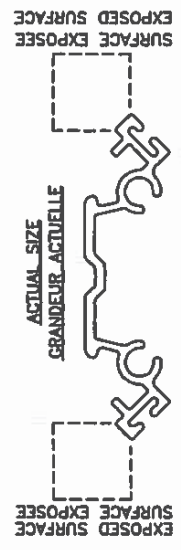




REVISIONS				
REV	DATE	DESCRIPTION	APPROVED	DATE
E		ECO # 08-588	R. LEVESQUE	27/11/08



(S)	=	0.020 (0.50)	R. (8)
(R)	=	0.031 (0.80)	R. (12)
(T)	=	0.039 (1.00)	R. (6)
(Y)	=	0.063 (1.60)	R. (2)



ALUMINIUM EXTRUSION ALLIAGE 6063-T5 EXTRUSION ALUMINIUM ALLIAGE 6063-T5		DATE	REV	REVISIONS
PART LIST/NOMENCLATURE DES PIÈCES		TITLE/TITRE		
VERTICAL RADIUS CONNECTOR ALUMINIUM		CONNECTEUR VERTICAL RAYONNE ALUMINIUM		
QUANTITÉ	UNITÉ	DATE	REV	REVISIONS
1	PIÈCE	27/11/08	1	1
FOR INFORMATION ONLY		MO-18258		

NOTES: SEE DRAWING FOR REFERENCE

DESIGN DE RÉFÉRENCE  
REFERENCE DRAWING

CORCAN  
CORCAN EXTRUSIONS LTD.  
1000 ROUTE 100, ST. JOHN'S, N.B.  
A1A 1A1, CANADA

USED ON ASS'Y/UTILISE SUR ASS'OE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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**ACTUAL SIZE**

## GRANDEUR ACTUELLE

Q	0.020	(0.51)	R	(2)
R	0.031	(0.80)	R	(12)
A	0.039	(1.00)	R	(4)
N	0.053	(1.60)	R	(6)
O	0.079	(2.00)	R	(2)
T	0.089	(2.26)	R	(2)
S	0.095	(2.42)	R	(2)
	0.126	(3.20)	R	(2)

**CORCAN**

### **DESIGN DE RÉFÉRENCE**

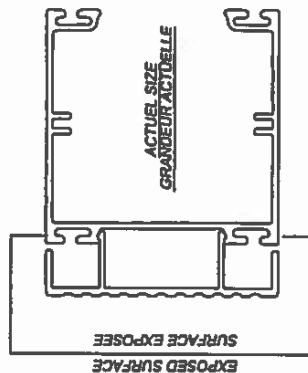
## REFERENCE DRAWING

11/11/2011 11:55 AM

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99	99	99	99
100	100	100	100

NOTES:

[illegible]



**ALUMINUM EXTRUSION.  
ALLOY-6063-T5  
EXTRUSION ALUMINUM**

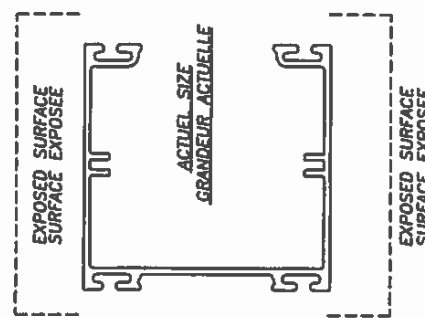
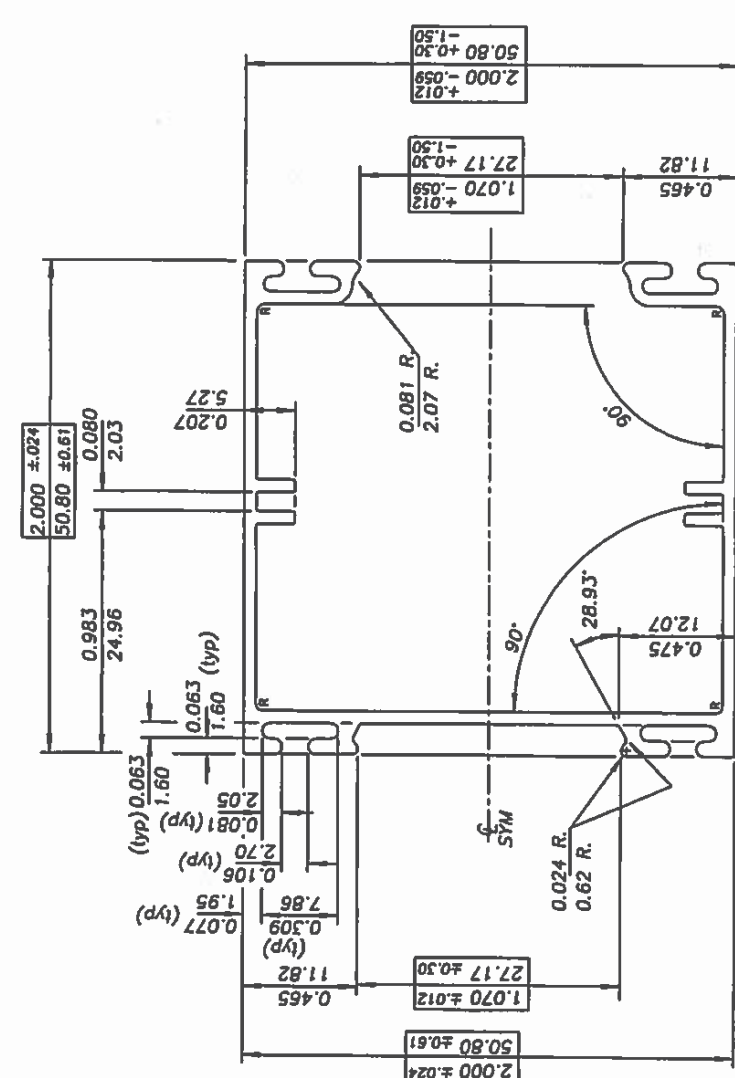
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DESSIN DE RÉFÉRENCE REFERENCE DRAWING	DESIGNATION LUT NO. NO. LUT DESIGN	P.C. NO. NO. P.C.	CHANGEMENT NO. NO. CHANGE
USED ON ASS'Y/UTILISE SUR ASS'GE			

**NOTES:** REV. 1/2004  
SYNOPSIS OF REV. 1/2004

USED ON ASS'Y/UTILISE SUR ASS'GE

REVIEWS				
REV	DATE	DESCRIPTION CHANGÉ / CHANGÉ	APPROVED / APPROUVÉ	DATE
E		ECO # 08-589	R. LEVESQUE	27/11/08



(R) = 0.031(0.80) R.  
 UNMARKED RADI = RADIUS TO SUIT  
 BREAK CORNERS = 0.010(0.25) R.  
 (R) = 0.031(0.80) R.  
 LE RAYON NON SPÉC. = RAYON SELON LE BESOIN  
 ARRONDIR LES COINS = 0.010(0.25) R.

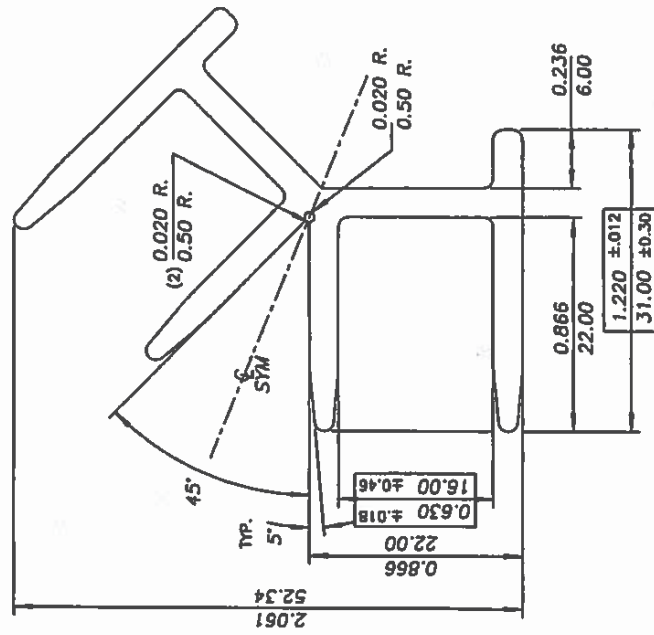
PART LIST/NOMENCLATURE DES PIÈCES				
QTY./PIÈCE	DESIGNATION	UNIT	QTY./PIÈCE	DESIGNATION
1	ALUMINUM EXTRUSION	PIÈCE	1	ALUMINUM EXTRUSION
1	ALLOY 6063-T5	PIÈCE	1	ALLOY 6063-T5
1	EXTRUSION ALUMINUM	PIÈCE	1	EXTRUSION ALUMINUM
1	ALLIAGE 6063-T5	PIÈCE	1	ALLIAGE 6063-T5
TITLE/TITRE				
POWER POLE ALUMINUM				
COLONNETTE ALUMINIUM				
DATE				
27/11/08				
FOR INFORMATION ONLY				
MD-18265				

DESIGN DE RÉFÉRENCE				
REV	DATE	DESCRIPTION CHANGÉ / CHANGÉ	APPROVED / APPROUVÉ	DATE
E		ECO # 08-589	R. LEVESQUE	27/11/08

NOTES: REV. 08-589



REVISIONS				
REV	DATE	DESCRIPTION	APPROVED	DATE
1	ECO # 06-589	RELEVESQUE	S. Coudou	27/11/06



ARRONDIR LES COINS = 0.039(1.00) R.  
BREAK CORNERS = 0.039(1.00) R.

PAS EXPOSEE  
NO EXPOSED

ACTUEL SIZE  
GRANDEUR ACTUELLE

ALUMINIUM EXTRUSION ALLOY-6063-T5 EXTRUSION ALUMINIUM ALLIAGE-6063-T5		REV	DATE	DESCRIPTION	APPROVED	DATE
		1	ECO # 06-589	RELEVESQUE	S. Coudou	27/11/06

QTY/PIEC	REV	DATE	DESCRIPTION
1	1		

PART LIST/NOMENCLATURE DES PIECES	
TITLE/TITRE	PANEL ASS'Y CORNER 45°
ALUMINIUM	ALUMINIUM
COIN D'ASSEMBLAGE 45°	COIN D'ASSEMBLAGE 45°
EN ALUMINIUM	EN ALUMINIUM
REVISIONS	REVISIONS
DATE	DATE
FOR PRODUCT RELEASE	FOR PRODUCT RELEASE
MD-18263	MD-18263

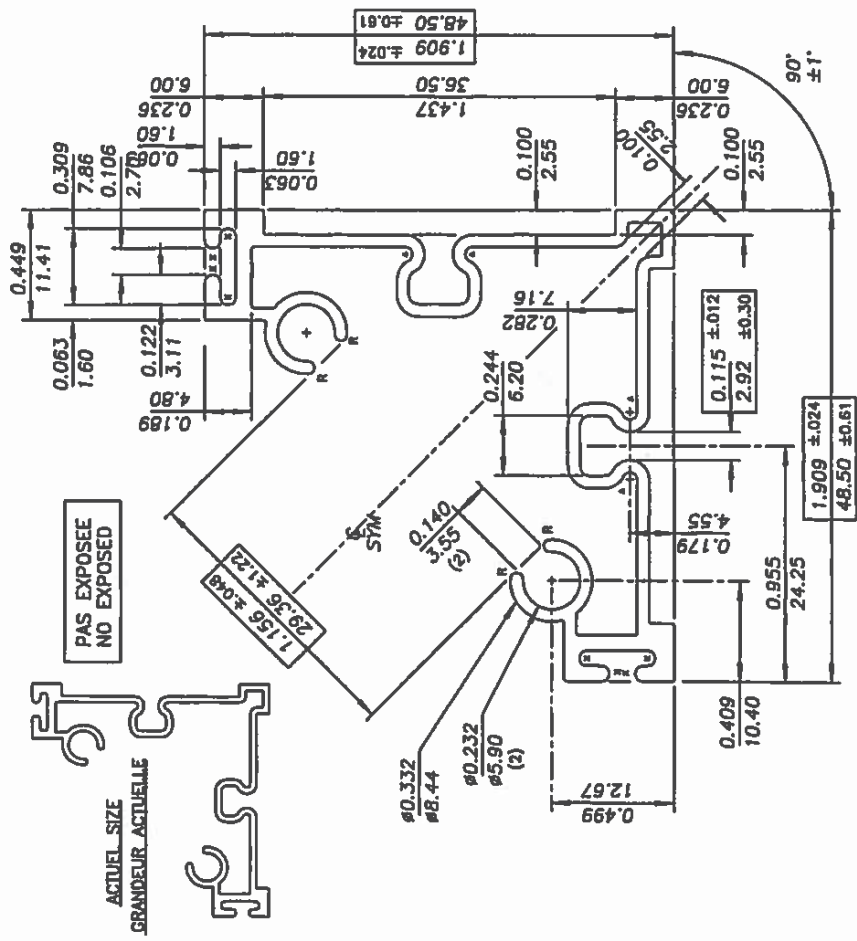
  

CORCAN	
DESIGN DE REFERENCE	
REFERENCE DRAWING	
USED ON ASS'Y/UTILISE SUR ASS'GE	

NOTES: SEE DRAWING FOR DETAIL

REVISIONS				
REV	DATE	DESCRIPTION	DESIGNED BY	DATE
E		REVISIONS		
		EDD# 08-589	R. LEVESQUE	27/11/06

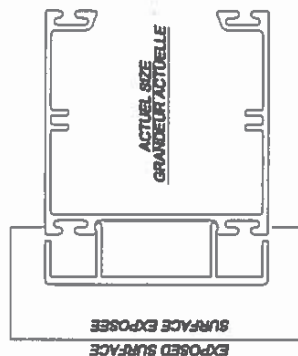


$(R) = 0.028(0.65) R. (2)$   
 $(R) = 0.029(0.73) R. (4)$   
 $(R) = 0.031(0.80) R. (8)$   
 UNMARKED RADI = 0.010(0.25) R.

PART LIST/NOMENCLATURE DES PIÈCES				
QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC
1	1	1	1	1
OPTION NO.	QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC
ALUMINUM EXTRUSION				
ALLOY 6063-T5				
EXTRUSION ALUMINUM				
ALLIAGE 6063-T5				
TITLE/TITRE				
90° "L" VERTICAL CONNECTOR ALUMINUM				
CONNECTEUR VERTICAL ALUMINUM "L" 90°				
FOR INFORMATION ONLY				
MD-18259				
DATE				
27/11/06				

CORCAN				
QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC
1	1	1	1	1
OPTION NO.	QTY/PIEC	QTY/PIEC	QTY/PIEC	QTY/PIEC
DESIGN DE RÉFÉRENCE				
REFERENCE DRAWING				
USED ON ASSY/UTILISÉ SUR ASS'OE				
DATE				
27/11/06				

NOTES: 1. 1. 1. 1. 1.



( $r$ ) = 0.031(0.007) R.  
LE RAYON NON SPÉC. = RAYON SELON LE BESOIN  
ARRONDIR LES COMS = 0.010(0.25) R.

DRAWING LIST NO.	P.C. NO.
NO LISTS DESIGN	NO. C.P.

**DESIGN DE RÉFÉRENCE**

**REFERENCE DRAWING**

**USED ON ASS'Y UTIL**

NOTES: REF. SYMBOL SYMBOL OF REF. 

REV	ZONE	DESCRIPTION CHANGÉ / CHANGÉ	DATE
1		CHANGÉ / CHANGÉ	DATE

QTY / QTE	UNIT	UNIT	UNIT	UNIT
1	1	1	1	1

PART LIST / NOMENCLATURE DES PIÈCES	
TITRE / TITRE	CUSTOM - MOULDING ALUMINUM
SUR MESURE - MOULURE ALUMINUM	

QTY / QTE	UNIT	UNIT	UNIT	UNIT
1	1	1	1	1

CORCAN	
DESIGNATION	DESIGNATION
DESIGNATION	DESIGNATION