



5	14	1	OIL SEAL	25 62 7
	13	1	CIRCLIP	25 EXT
	12	1	CIRCLIP	35 EXT
	11	2	BALL BEARING	6007
4	9	1	OIL SEAL	40 72 7
	8	1	CIRCLIP	35 INT
	7	1	BALL BEARING	6008
	6	1	BALL BEARING	6207
2	3	2	ROLLER BEARING	115 812
	2	2	ROLLER BEARING	115 812
1	1	2	OIL SEAL	100 125 12
	1	1	OIL SEAL	100 125 12

REFER TO GEN. ARR'LT FOR
GEARCASE, BARRELS, MOTOR PINION
& LEVER DETAILS, ALSO BRAKE
UNIT HANDLING & BRAKE LEVER ARR'LT'S.

NOTES
BEARINGS TO BE ASSEMBLED WELL GREASED.
LIGHTLY GREASE SHAFTS ON ASSEMBLY.
OIL SEALS TO BE LIGHTLY LUBRICATED
ON ASSEMBLY.

ALL COVERS TO BE SEALED WITH SILICON COMPOUND.

REDUCTION TO BRAKE
UNIT - 33,96:1

B.P. FORTIES ARTIFICIAL GAS LIFT PROJECT

ARTIFICIAL GAS LIFT PROJECT	DATE: 2/1/14
1. IT IS THE RESPONSIBILITY OF THE DESIGNER TO ENSURE THAT THE DESIGN IS COMPLETE AND CORRECT.	2. THE DESIGNER IS RESPONSIBLE FOR THE DESIGN OF THE PROJECT.
3. THE DESIGNER IS RESPONSIBLE FOR THE DESIGN OF THE PROJECT.	4. THE DESIGNER IS RESPONSIBLE FOR THE DESIGN OF THE PROJECT.
5. THE DESIGNER IS RESPONSIBLE FOR THE DESIGN OF THE PROJECT.	6. THE DESIGNER IS RESPONSIBLE FOR THE DESIGN OF THE PROJECT.

5	P	1	5.710268	HAND PAI OFF UNIT
4	N	1	M.900880	HOUSING
	M	1	M.900881	SHAFT
3	K	1	M.99361	BEARING HOUSING
	J	1	D.406700A	BRAKE UNIT
2	H	2	M.900802	BEARING COVER
	F	1	M.900879	SPUR GEAR
	E	1	M.900878	PINION
	D	2	M.900166	SHAFT BEARING
1	B	1	M.900876	MAIN LEAR
	A	1	M.900877	BARREL SHAFT

SH. FT. NO.	ITEM	NO. OFF	DRAWING NO.	DESCRIPTION	REMARKS

PREPARED: KR/AT DATE: 06/86
CHECKED:

SCHAT DAVIT

SECTIONAL ARR'LT. PART I
WINCH - BE 7800

D 406761

SCALE: 1:25

This drawing is the copyright of the SCHAT GROUP and may not be reproduced, copied, xeroxed, photographed, altered or used in any manner whatsoever without their specific written consent. All world copyrights reserved.