

PART 1 GENERAL

1.1 Related Sections

- .1 Section 06 10 00 – Rough Carpentry.
- .2 Section 07 92 00 – Joint Sealants.

1.2 References

- .1 The Aluminum Association Inc. (AA)
 - .1 Aluminum Sheet Metal Work in Building Construction.
 - .2 AA DAF45, Designation System for Aluminum Finishes.
- .2 American Society for Testing and Materials (ASTM International)
 - .1 ASTM A653/A653M, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .2 ASTM A792/A792M, Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
 - .3 ASTM D523, Standard Test Method for Specular Gloss.
 - .4 ASTM D822, Standard Practice for Filtered Open-Flame Carbon-Arc Exposures of Paint and Related Coatings.
- .3 Canadian General Standards Board (CGBS)
 - .1 CAN/CGSB-37.5, Cutback Asphalt Plastic Cement.
- .4 Canadian Roofing Contractors Association (CRCA)
 - .1 Roofing Specifications Manual.
- .5 Canadian Standards Association (CSA International)
 - .1 CSA A123.3, Asphalt Saturated Organic Roofing Felt.
 - .2 CSA B111, Wire Nails, Spikes and Staples.

1.3 Samples

- .1 Submit duplicate 50 x 50 mm samples of each type of sheet metal material, colour and finish.

1.4 Measurement For Payment

- .1 No measurement for payment is to be made under this section. Include costs in unit prices or lump sum for items in which this item is required.

PART 2 PRODUCTS

2.1 Sheet Metal Materials

- .1 Aluminum-zinc alloy coated steel sheet: to ASTM A792/A792M, commercial quality, grade 33 with AZ150 coating, regular spangle surface, 0.70 mm base metal thickness. Pre-painted to CGSB –GP-71.

2.2 Prefinished Steel Sheet

- .1 Prefinished sheet with factory applied polyvinylidene fluoride.
 - .1 Class F1S
 - .2 Colour as selected by Engineer from manufacturer's standard range.
 - .3 Specular gloss: 30 units +/- 5 in accordance with ASTM D523.
 - .4 Coating thickness: not less than 22 micrometres.
 - .5 Resistance to accelerated weathering for caulk rating of 8, colour fade 5 units or less and erosion rate less than 20 % to ASTM D822 as follows:
 - .1 Outdoor exposure period 2500 hours.
 - .2 Humidity resistance exposure period 5000 hours.

2.3 Accessories

- .1 Isolation coating: alkali resistant bituminous paint.
- .2 Plastic cement: to CAN/CGSB 37.5.
- .3 Underlay for metal flashing: No. 15 perforated asphalt felt to CSA A123.3.
- .4 Sealants: Section 07 92 00 – Joint Sealants.
- .5 Cleats: of same material, and temper as sheet metal, minimum 50 mm wide. Thickness same as sheet metal being secured.
- .6 Fasteners: of same material as sheet metal, to CSA B111, ring thread flat head roofing nails of length and thickness suitable for metal flashing application.
- .7 Washers: of same material as sheet metal, 1 mm thick with rubber packings.
- .8 Touch-up paint: as recommended by prefinished material manufacturer.

2.4 Fabrication

- .1 Fabricate metal flashings and other sheet metal work in accordance with applicable CRCA 'FL' series details as indicated.
- .2 Fabricate aluminum flashings and other sheet aluminum work in accordance with Aluminum Association Aluminum Sheet Metal Work in Building Construction.
- .3 Form pieces in 2400 mm maximum lengths. Make allowance for expansion at joints.
- .4 Hem exposed edges on underside 12 mm. Mitre and seal corners with sealant.
- .5 Form sections square, true and accurate to size, free from distortion and other defects detrimental to appearance or performance.
- .6 Apply isolation coating to metal surfaces to be embedded in concrete or mortar.

2.5 Metal Flashings

- .1 Form flashings, copings and fascias to profiles indicated of 0.60 mm thick prefinished steel.

PART 3 EXECUTION

3.1 Installation

- .1 Install sheet metal work in accordance with CRCA FL series details and as detailed.
- .2 Use concealed fastenings except where approved before installation.
- .3 Provide underlay under sheet metal. Secure in place and lap joints 100 mm.
- .4 Counterflash bituminous flashings at intersections of roof with vertical surfaces and curbs. Flash joints using S-lock forming tight fit over hook strips, as detailed.
- .5 Lock end joints and caulk with sealant.

END OF SECTION