
Washroom Buildings Recapitalization
Buildings 32, 34 & 38
Newman Sound Campground
Terra Nova National Park, NL
Proj. No.: R.079272.001

Section 22 11 18 - Domestic Water Piping Copper

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Part 1 **GENERAL**

1.1 **RELATED SECTIONS**

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 35 28 - Health and Safety Requirements.
- .3 Section 01 78 00 - Closeout Submittals.
- .4 Section 23 05 05 - Installation of Pipework.
- .5 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 **REFERENCES**

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers International (ASME).
 - .1 ANSI/ASME B16.15, Cast Bronze Threaded Fittings, Classes 125 and 250.
 - .2 ANSI/ASME B16.18, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ANSI/ASME B16.22, Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
 - .4 ANSI/ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500.
- .2 American Society for Testing and Materials International (ASTM).
 - .1 ASTM A 307, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .2 ASTM B 88M, Standard Specification for Seamless Copper Water Tube (Metric).
 - .3 ASTM F 492, Standard Specification for Propylene and Polypropylene (PP) Plastic-Lined Ferrous Metal Pipe Fittings.
- .3 American Water Works Association (AWWA).
 - .1 AWWA C111, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .4 Canadian Standards Association (CSA International).
 - .1 CSA B242, Groove and Shoulder Type Mechanical Pipe Couplings.
- .5 Department of Justice Canada (Jus).

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- .1 Canadian Environmental Protection Act (CEPA).
- .6 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .7 Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS).
 - .1 MSS-SP-67, Butterfly Valves.
 - .2 MSS-SP-70, Cast Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS-SP-71, Cast Iron Swing Check Valves, Flanged and Threaded Ends.
 - .4 MSS-SP-80, Bronze Gate, Globe, Angle and Check Valves.
- .8 National Research Council (NRC)/Institute for Research in Construction.
 - .1 NRCC 38728, National Plumbing Code of Canada (NPC).
- .9 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA).

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit product data for following: valves.
- .3 Submit WHMIS MSDS - Material Safety Data Sheets.
- .4 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 HEALTH AND SAFETY

- .1 Do construction occupational health and safety in accordance with Section 01 35 28 - Health and Safety Requirements.

1.5 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for reuse and recycling in accordance with Division 01.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Separate for reuse and recycling and place in designated containers Steel, Metal, Plastic waste in accordance with Waste Management Plan.
- .4 Place materials defined as hazardous or toxic in designated containers.

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- .5 Handle and dispose of hazardous materials in accordance with CEPA , TDGA , Regional and Municipal regulations.
- .6 Fold up metal banding, flatten and place in designated area for recycling.

PART 2 PRODUCTS

2.1 PIPING

- .1 Domestic hot, cold and recirculation systems, within building.
 - .1 Above ground: copper tube, hard drawn, type L: to ASTM B88M.
 - .2 Buried or embedded: copper tube, soft annealed, type K: to ASTM B88M, in long lengths and with no buried joints.

2.2 FITTINGS

- .1 Bronze pipe flanges and flanged fittings, Class 150 and 300: to ANSI/ASME B16.24.
- .2 Cast bronze threaded fittings, Class 125 and 250: to ANSI/ASME B16.15.
- .3 Cast copper, solder type: to ANSI/ASME B16.18.
- .4 Wrought copper and copper alloy, solder type: to ANSI/ASME B16.22.
- .5 NPS2 and larger: roll grooved to CSA B242.

2.3 JOINTS

- .1 Rubber gaskets, latex-free, 1.6 mm thick: to ANSI/AWWA C111.
- .2 Bolts, nuts, hex head and washers: to ASTM A307, heavy series.
- .3 Solder: 95/5 tin copper alloy lead free.
- .4 Teflon tape: for threaded joints.
- .5 Grooved couplings: designed with angle bolt pads to provide rigid joint, complete with EPDM flush seal gasket.
- .6 Dielectric connections between dissimilar metals: dielectric fitting to ASTM F492, complete with thermoplastic liner.

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2.4 GATE VALVES

- .1 NPS2 and under, soldered:
 - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc as specified.
- .2 NPS2 and under, screwed:
 - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc as specified.
- .3 NPS2-1/2 and over, in mechanical rooms, flanged:
 - .1 Rising stem: to MSS-SP-70, Class 125, 860 kPa, flat flange faces, cast-iron body, OS&Y bronze trim specified.
- .4 NPS2-1/2 and over, other than mechanical rooms, flanged:
 - .1 Non-rising stem: to MSS-SP-70, Class 125, 860 kPa, flat flange faces, cast-iron body, bronze trim, bolted bonnet specified.

2.5 GLOBE VALVES

- .1 NPS2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, renewable composition disc, screwed over bonnet as specified.
 - .2 Lockshield handles: as indicated.
- .2 NPS2 and under, screwed:
 - .1 To MSS-SP-80, Class 150, 1 MPa, bronze body, screwed over bonnet, renewable composition disc as specified.
 - .2 Lockshield handles: as indicated.

2.6 SWING CHECK VALVES

- .1 NPS 2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified.
- .2 NPS2 and under, screwed:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified.
- .3 NPS2-1/2 and over, flanged:

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- .1 To MSS-SP-71, Class 125, 860 kPa, cast iron body, flat flange faces, or renewable seat, bronze disc, bolted cap specified Section 23 05 23.02 – Valves – Cast Iron.

2.7 BALL VALVES

- .1 NPS2 and under:
 - .1 As specified.

2.8 BUTTERFLY VALVES

- .1 NPS2 1/2 and over lug:
 - .1 To MSS-SP-67, Class 200, 1.4 MPa.
 - .2 As specified.
- .2 NPS2 1/2 and over, grooved ends:
 - .1 Class 300, 2.1 MPa as specified.

PART 3 EXECUTION

3.1 INSTALLATION

- .1 Install in accordance with Canadian Plumbing Code and local authority having jurisdiction.
- .2 Install pipe work in accordance with Section 23 05 05 – Installation of Pipework and by certified journeyman supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.
- .4 Install CWS piping below and away from HWS and HWR and other hot piping so as to maintain temperature of cold water as low as possible.
- .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.
- .6 Buried Tubing
 - .1 Lay in well compacted washed sand in accordance with AWWA Class B bedding.
 - .2 Bend tubing without crimping or constriction. Minimize use of fittings.

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3.2 VALVES

- .1 Isolate equipment, fixtures and branches with butterfly or ball valves.
- .2 Balance recirculation system using lockshield globe valves. Mark settings and record on as-built drawings on completion.

3.3 PRESSURE TESTS

- .1 Conform to requirements of Mechanical Division.
- .2 Test pressure: greater of 1 ½ times maximum system operating pressure or 860 kPa.

3.4 FLUSHING AND CLEANING

- .1 Flush entire system for 8 h. Ensure outlets flushed for 2 h. Let stand for 24 h, then draw one sample off longest run. Submit to testing laboratory for bacteriological testing to verify that system is clean to Provincial potable water guidelines. Let system flush for additional 2 h, then draw off another sample for testing.

3.5 PRE-START-UP INSPECTIONS

- .1 Systems to be complete, prior to flushing, testing and start-up.
- .2 Verify that system can be completely drained.
- .3 Ensure that pressure booster systems are operating properly.
- .4 Ensure that air chambers, expansion compensators are installed properly.

3.6 DISINFECTION

- .1 Flush out, disinfect and rinse system to requirements of authority having jurisdiction and approval of Owner's Representative.
- .2 Coordinate with Division 33.
- .3 Upon completion, provide laboratory test reports on water quality to Owner's Representative.

3.7 START-UP

- .1 Timing: Start up after:

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- .1 Pressure tests have been completed.
- .2 Disinfection procedures have been completed.
- .3 Water treatment systems operational.
- .2 Provide continuous supervision during start-up.
- .3 Start-up procedures:
 - .1 Establish circulation and ensure that air is eliminated.
 - .2 Check pressurization to ensure proper operation and to prevent water hammer, flashing and/or cavitation.
 - .3 Bring HWS storage tank up to design temperature slowly.
 - .4 Monitor HWS and HWR piping systems for freedom of movement, pipe expansion as designed.
 - .5 Check control, limit, safety devices for normal and safe operation.
- .4 Rectify start-up deficiencies.

3.8 PERFORMANCE VERIFICATION

- .1 Timing:
 - .1 After pressure and leakage tests and disinfection completed, and certificate of completion has been issued by authority having jurisdiction.
- .2 Procedures:
 - .1 Verify that flow rate and pressure meet Design Criteria.
 - .2 TAB HWR in accordance with Section 23 05 93 - Testing Adjusting and Balancing for HVAC.
 - .3 Adjust pressure regulating valves while withdrawal is maximum and inlet pressure is minimum.
 - .4 Sterilize HWS and HWR systems for Legionella control.
 - .5 Verify performance of temperature controls.
 - .6 Verify compliance with safety and health requirements.
 - .7 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut off water immediately. If water hammer occurs, replace water hammer arrestor or re-charge air chambers. Repeat for outlets and flush valves.
 - .8 Confirm water quality consistent with supply standards, verifying that no residuals remain as a result of flushing and/or cleaning.
- .3 Reports:
 - .1 In accordance with Division 01.

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- .2 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.

END OF SECTION