



Public Works  
Government Services  
Canada

Architectural and  
Engineering Services

Ontario Region

Travaux publics  
Services gouvernementaux  
Canada

Services d'architecture  
et de génie

Région de l'Ontario

Public Works and  
Government Services Canada  
Travaux publics et  
Services gouvernementaux Canada



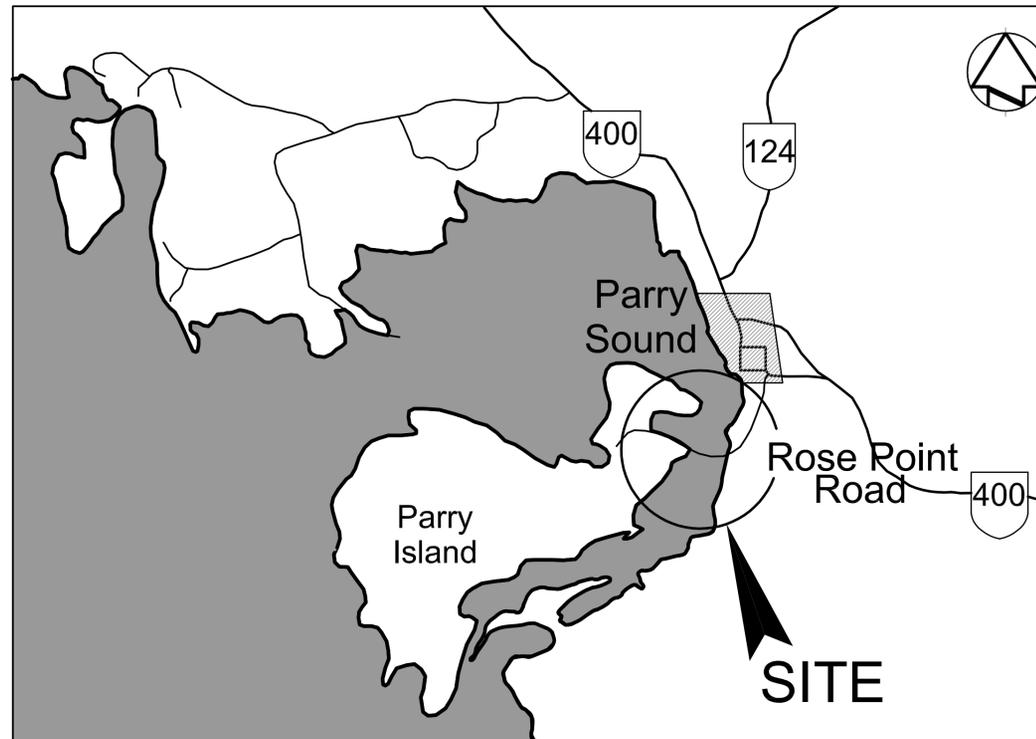
**LIST OF DRAWINGS**

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- S1 GENERAL ARRANGEMENT
- S2 DECK REPAIRS
- S3 DECK PANEL ARMOURING ANGLES
- S4 REMOVAL OF EXISTING BOTTOM LATERAL BRACING
- S5 DETAILS FOR EXISTING BOTTOM LATERAL BRACING I
- S6 DETAILS FOR EXISTING BOTTOM LATERAL BRACING II
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- S8 DETAILS FOR NEW BOTTOM LATERAL BRACING I
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- S10 EAST NOSE PIER END LATCH REMOVALS
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- S12 CLOSED BUMPER
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- M2 END WEDGE MACHINERY REHABILITATION I
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- M4 RACK PINION SHAFT ASSEMBLY REHABILITATION I
- M5 RACK PINION SHAFT ASSEMBLY REHABILITATION II
- M6 HYDRAULIC WORK IDENTIFICATION
- M7 MACHINERY BRAKE AND LIMIT SWITCH RELOCATION
- E1 ELECTRICAL WORK
- E2 ELECTRICAL REFERENCE PHOTOS

# PARRY ISLAND, Ontario.

## Wasauksing Swing Bridge Rehabilitation

PWGSC Proj. No.: R.078886.002



SITE PLAN

|          |                   |            |
|----------|-------------------|------------|
| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

Do not scale drawings.  
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|   |   |
|---|---|
| A | Detail No.<br>No. du détail   |
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| C | drawing no. - where detailed<br>dessin no. - où détaillé            |

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE  
REHABILITATION**

drawing title  
titre du dessin  
**COVER SHEET**

drawn by  
dessiné par **X. ZHAO**

designed by  
conçu par **M. BOWSER**

approved by  
approuvé par **D. DIXON**

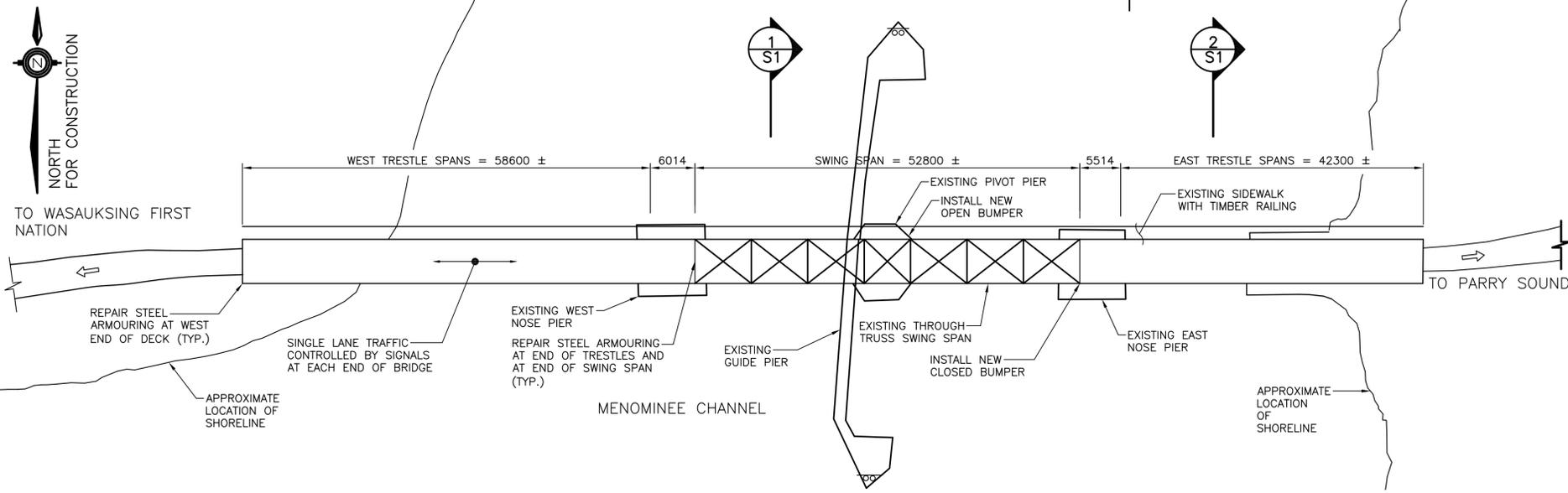
bid  
offre **J. TO** project manager  
administrateur de projets

project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

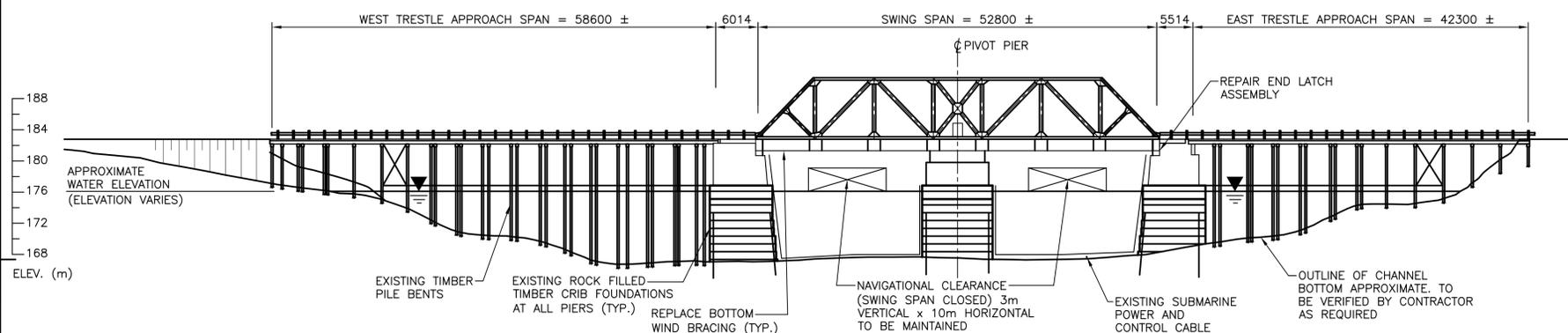
drawing no.  
dessiné no. **S0**





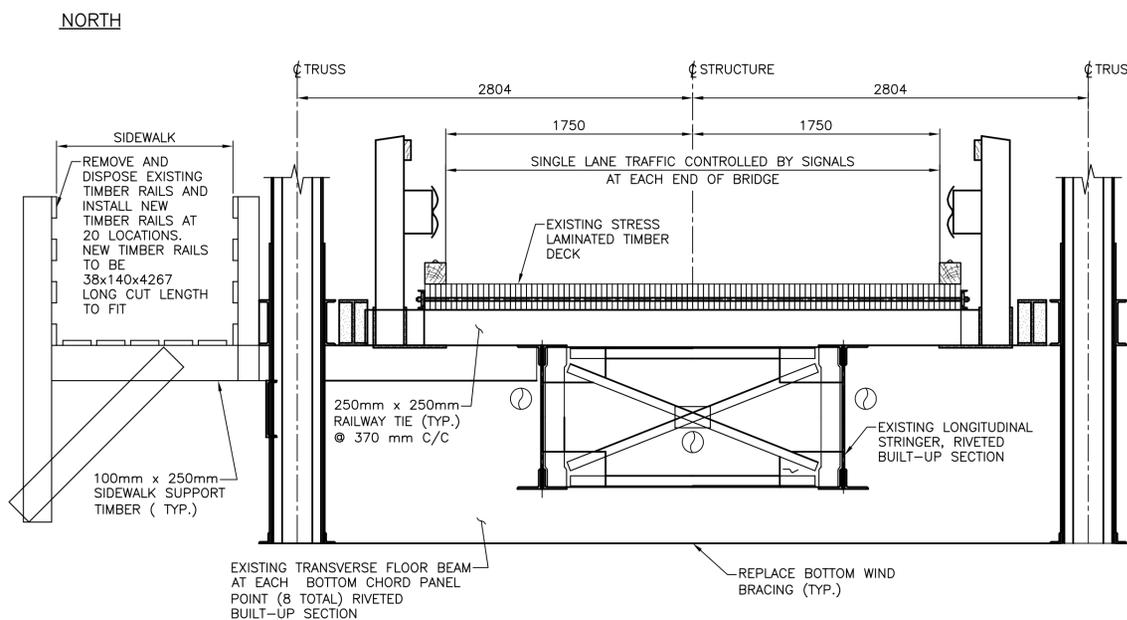
PLAN

SCALE: 1:400



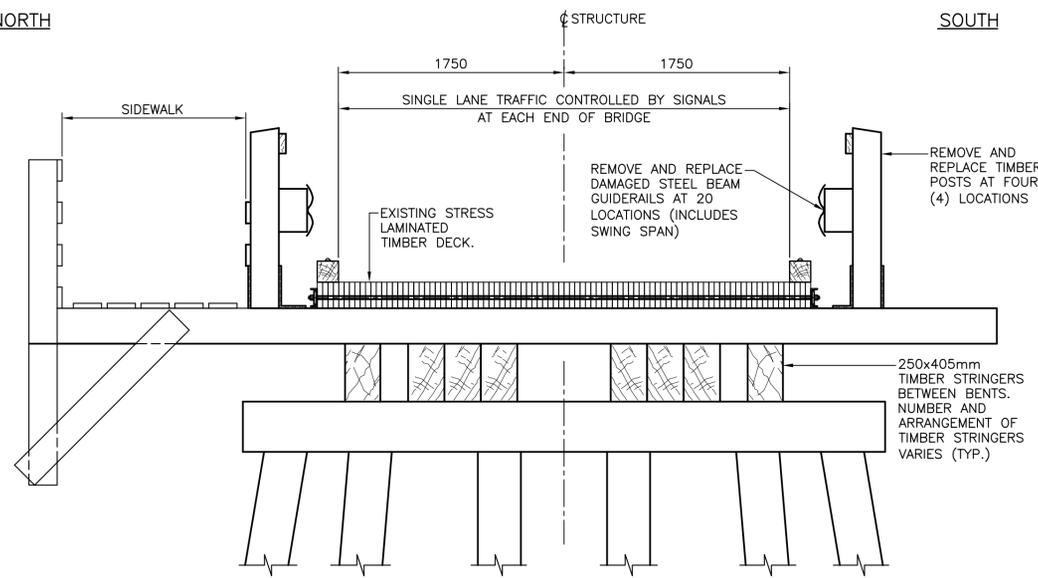
SOUTH ELEVATION

SCALE: 1:400



SECTION - SWING SPAN

N.T.S.



SECTION - TRESTLE SPAN

N.T.S.



(EAST TRESTLE SHOWN; WEST TRESTLE SIMILAR)

GENERAL NOTES:

CLASS OF CONCRETE AND GROUT

CONCRETE 32 MPa  
GROUT 40 MPa

REINFORCING STEEL

ALL REINFORCING TO BE STAINLESS TYPE 316 LN OR DUPLEX 2205 AND HAVE A MINIMUM YIELD STRENGTH OF 500MPa

CLEAR COVER TO REINFORCING STEEL TO BE 70 mm

STRUCTURAL STEEL

ALL STRUCTURAL STEEL SHALL CONFORM TO CSA STANDARD CAN/CSA-G40.20-13/G40.21-13 GRADE 300W OR EQUIVALENT. ROLLED SECTIONS SHALL CONFORM TO CSA STANDARD CAN/CSA-G40.20/G40.21-13 OR ASTM A588/A588M-15. BOLTS SHALL BE A325M TYPE 1 M22 IN ACCORDANCE WITH ASTM A325M-14.

UNLESS OTHERWISE NOTED THE MINIMUM FILLET WELD SHALL BE 8mm

TIMBER

ALL TIMBER TO BE SPF NO. 1/2 OR BETTER

CONSTRUCTION NOTES

1. THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS OF THE WORK AND ALL DETAILS ON SITE AND REPORT ANY DISCREPANCIES TO THE DEPARTMENTAL REPRESENTATIVE BEFORE PROCEEDING WITH THE REPAIR WORK. THE CONTRACTOR SHALL ADJUST DIMENSIONS OF THE WORK AS REQUIRED TO SUIT EXISTING CONDITIONS.
2. ALL DIMENSIONS ARE IN MILLIMETERS. ALL ELEVATIONS ARE IN METERS UNLESS OTHERWISE SHOWN.
3. THE CONTRACTOR SHALL ENSURE THE STABILITY OF ALL COMPONENTS DURING HANDLING, TRANSPORTATION AND ERECTION AND UNTIL COMPONENTS ARE IN THEIR FINAL LOCATION WITH ALL PERMANENT BRACING, CONNECTIONS AND SUPPORTS IN PLACE.
4. REFER TO DRAWING M1 FOR MECHANICAL WORK.
5. REFER TO DRAWING E1 FOR ELECTRICAL WORK.

LEGEND:

- ⊙ DENOTES APPROXIMATE LOCATIONS OF EXISTING WEDGE BEARING AND END LATCH SHAFTS.



|          |                   |            |
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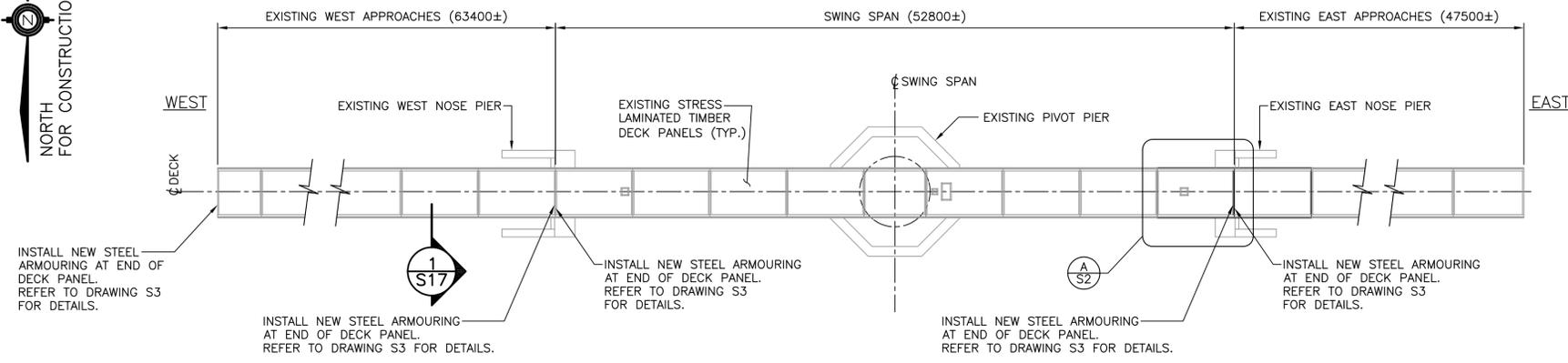
Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
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| C | drawing no. - where detailed        |

project title  
titre du projet  
**PARRY ISLAND** Ontario  
**WASAUKSING SWING BRIDGE REHABILITATION**

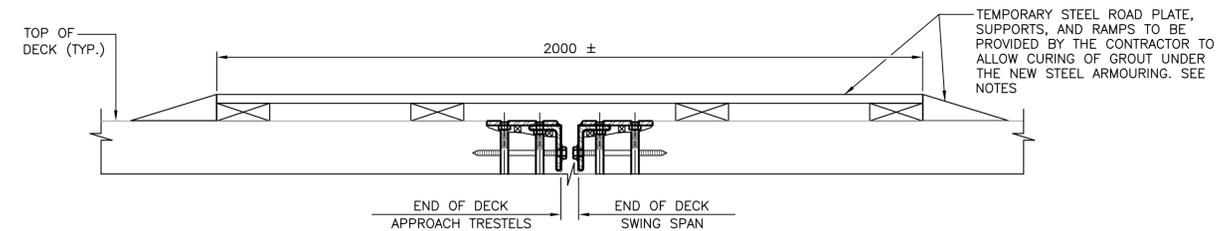
GENERAL ARRANGEMENT

|                                |              |  |
|--------------------------------|--------------|--|
| drawn by<br>dessiné par        | X. ZHAO      | project manager<br>administrateur de projets |
| designed by<br>conçu par       | M. BOWSER    |  |
| approved by<br>approuvé par    | D. DIXON     |  |
| bid<br>offre                   | J. TO        |  |
| project date<br>date du projet | 2016-03-17   |  |
| project no.<br>no. du projet   | R.078886.002 |  |
| drawing no.<br>dessiné no.     | S1           |  |



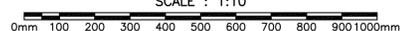
PLAN - EXISTING TIMBER DECK PANELS

SCALE: 1:250

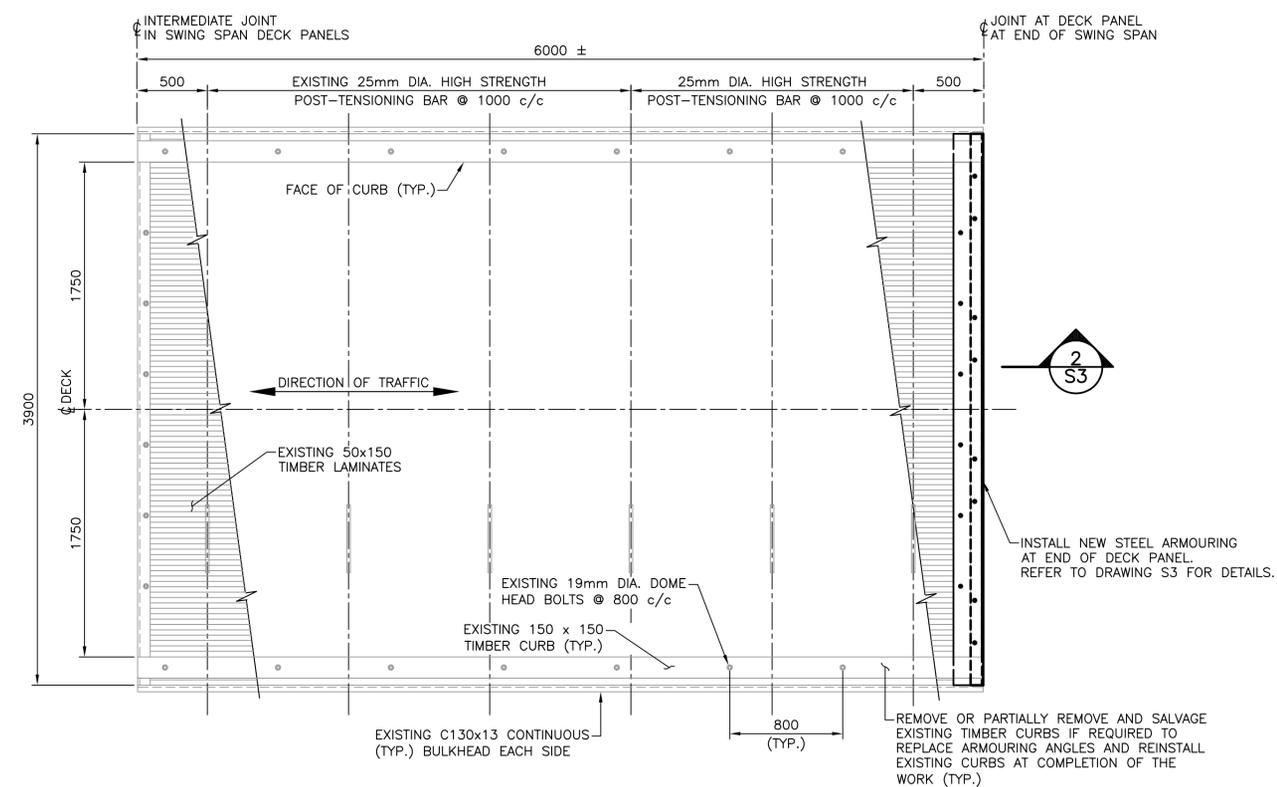


TEMPORARY RAMP DETAIL

SCALE: 1:10

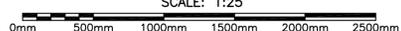


(RAMP REQUIRED AT THREE (3) LOCATIONS) (END OF SWING SPAN SHOWN, WEST END OF BRIDGE SIMILAR)



DECK PANEL AT END OF SWING SPAN

SCALE: 1:25



(OTHER DECK PANELS SIMILAR)

NOTES:

1. WHENEVER TEMPORARY STEEL ROAD PLATES AND RAMPS ARE IN PLACE THE CONTRACTOR SHALL BE RESPONSIBLE FOR SNOW REMOVAL ALONG THE ENTIRE LIMITS OF THE BRIDGE AND EXTENDING 20m BEYOND THE EAST AND WEST LIMITS OF THE BRIDGE.
2. RAMP TO REMAIN IN PLACE UNTIL GROUT REACHES A STRENGTH OF 20MPa.
3. REFER TO THE CONTRACT SPECIFICATIONS FOR ALLOWABLE ROAD CLOSURES AND OPERATIONAL RESTRAINTS ASSOCIATED WITH THE CONTRACTORS REQUIREMENTS TO AVOID CONFLICTS WITH CHANNEL NAVIGATION.

Public Works and Government Services Canada  
Travaux publics et Services gouvernementaux Canada

|          |                   |            |
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C drawing no. - where detailed / dessin no. - où détaillé

project title / titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title / titre du dessin  
**DECK REPAIRS**

drawn by / dessiné par  
X. ZHAO

designed by / conçu par  
M. BOWSER

approved by / approuvé par  
D. DIXON

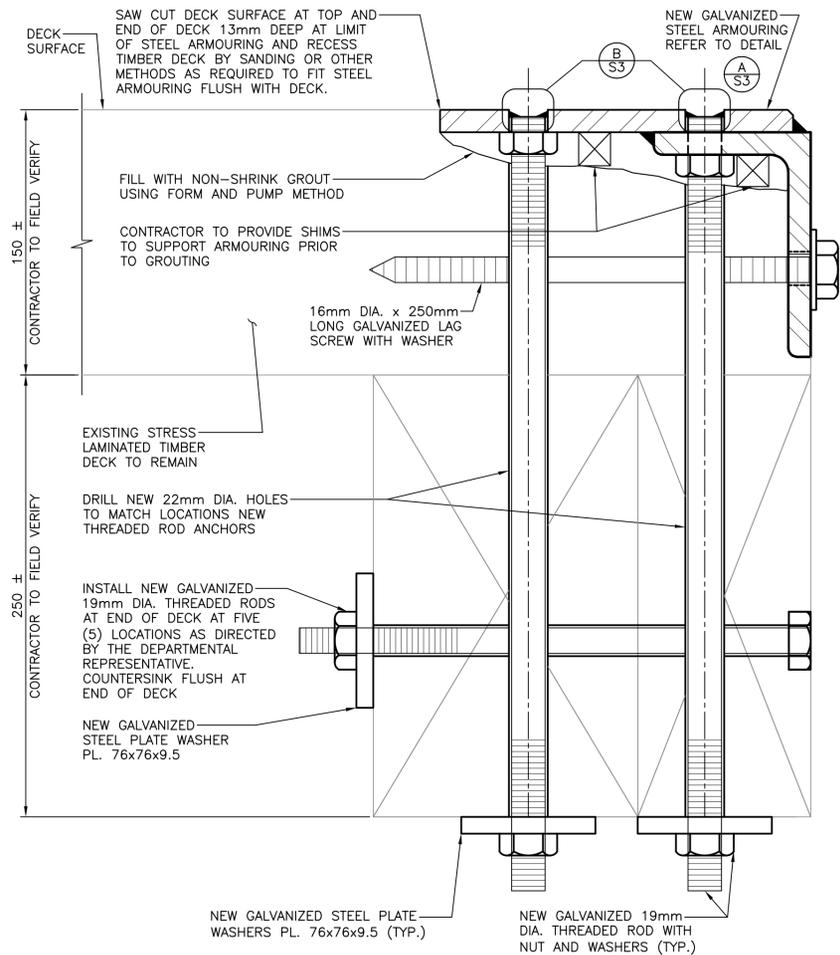
bid / offre  
J. TO      project manager / administrateur de projets

project date / date du projet  
2016-03-17

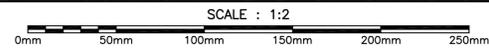
project no. / no. du projet  
R.078886.002

drawing no. / dessin no.  
S2

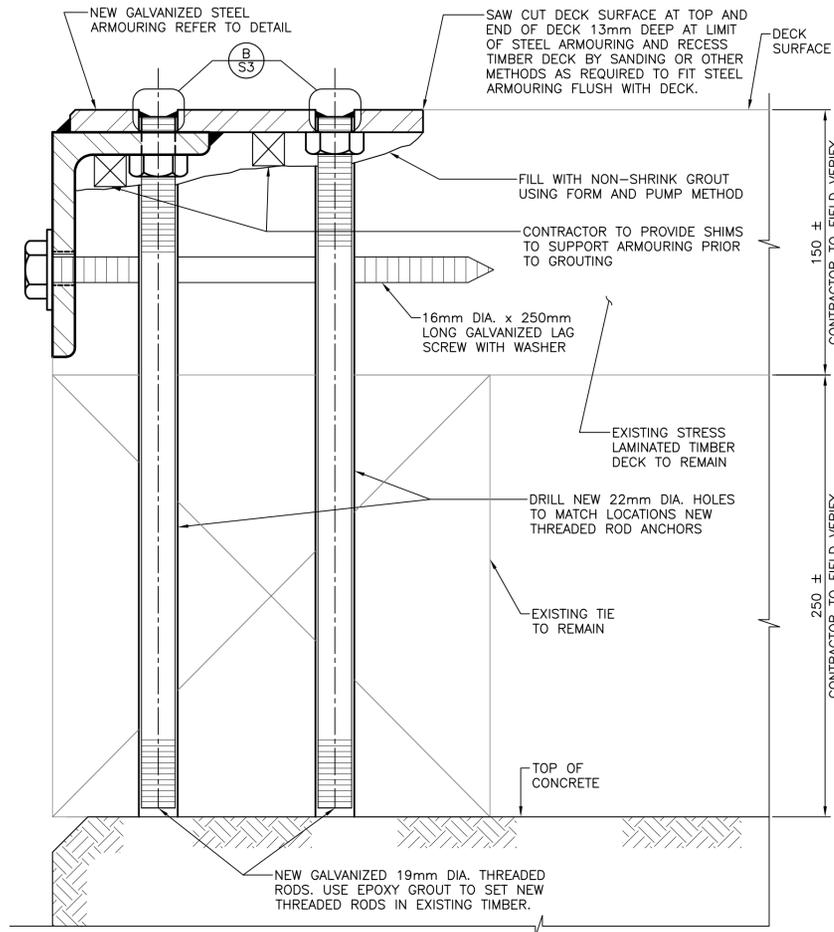
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DATE PLOTTED: 7/13/2016 9:41:32 AM BY: ZHAOX



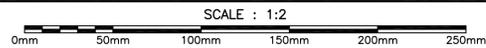
**STEEL ARMOURING AT END OF SWING SPAN** (2) S3



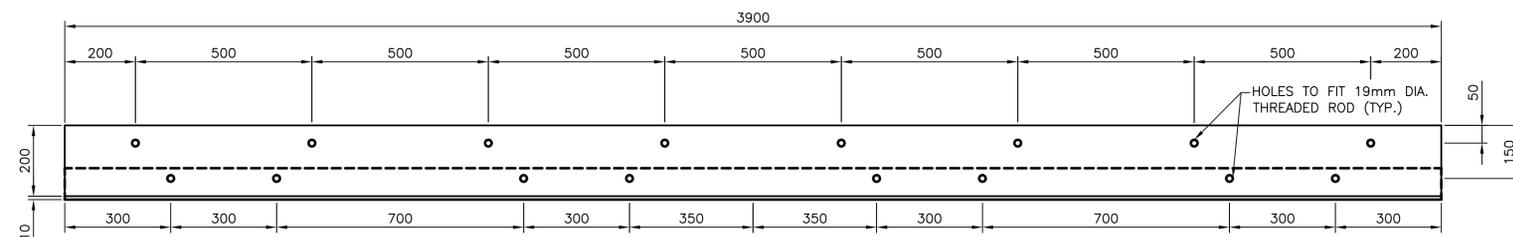
(STEEL ARMOURING AT WEST END OF TRESTLES SIMILAR)  
(REQUIRED AT 3 LOCATIONS)



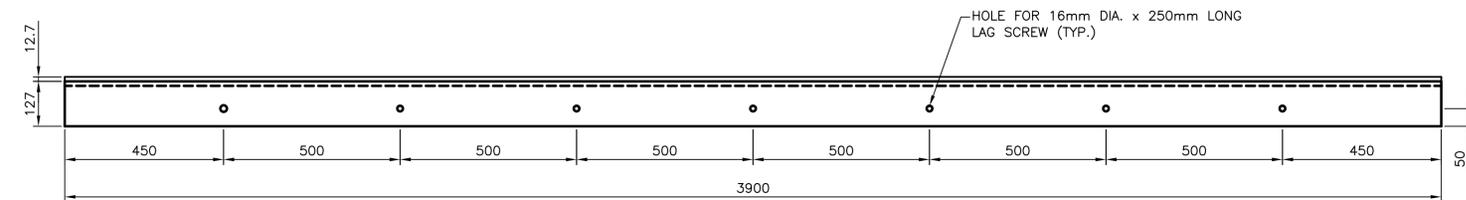
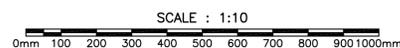
**STEEL ARMOURING AT END OF TRESTLES** (1) S3



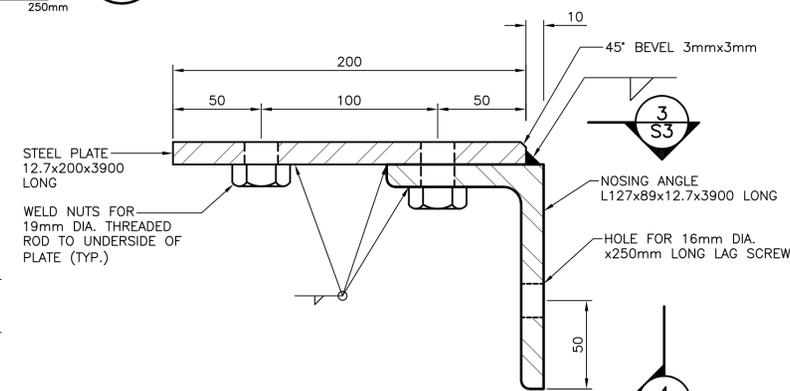
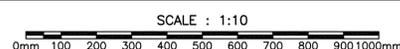
(REQUIRED AT 2 LOCATIONS)



**STEEL ARMOURING - PLAN** (3) S3



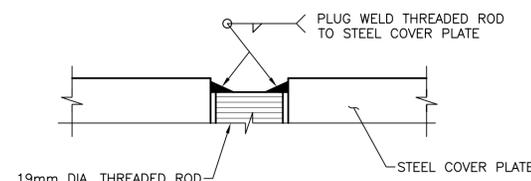
**STEEL ARMOURING - ELEVATION** (4) S3



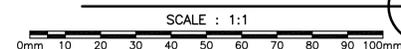
**STEEL ARMOURING DETAIL** (A) S3



(NEW STEEL ARMOURING REQUIRED AT 5 LOCATIONS)



**PLUG WELD DETAIL** (B) S3



**NOTES:**

- SPACING FOR 19mm DIA. THREADED RODS AND LAG SCREWS TO BE FIELD VERIFIED BY THE CONTRACTOR PRIOR TO PREPARATION OF SHOP DRAWINGS. CONTRACTOR SHALL PROPOSE MODIFICATIONS TO THE SPACING SHOWN ON THIS DRAWING AS REQUIRED TO AVOID CONFLICTS BETWEEN THE THREADED RODS AND LONGITUDINAL STRINGERS OR ANY OTHER OBSTRUCTIONS.
- CONTRACTOR TO REMOVE EXISTING SHAFTS OF PREVIOUSLY INSTALLED LAG SCREWS AT END OF DECK AS REQUIRED TO RECESS THE NEW STEEL ARMOURING.



|          |                   |            |
|----------|-------------------|------------|
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| C | drawing no. - where detailed        |
| C | dessin no. - où détaillé            |

project title  
titre du projet  
**PARRY ISLAND** Ontario  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**DECK PANEL ARMOURING ANGLES**

drawn by  
dessiné par **X. ZHAO**

designed by  
conçu par **M. BOWSER**

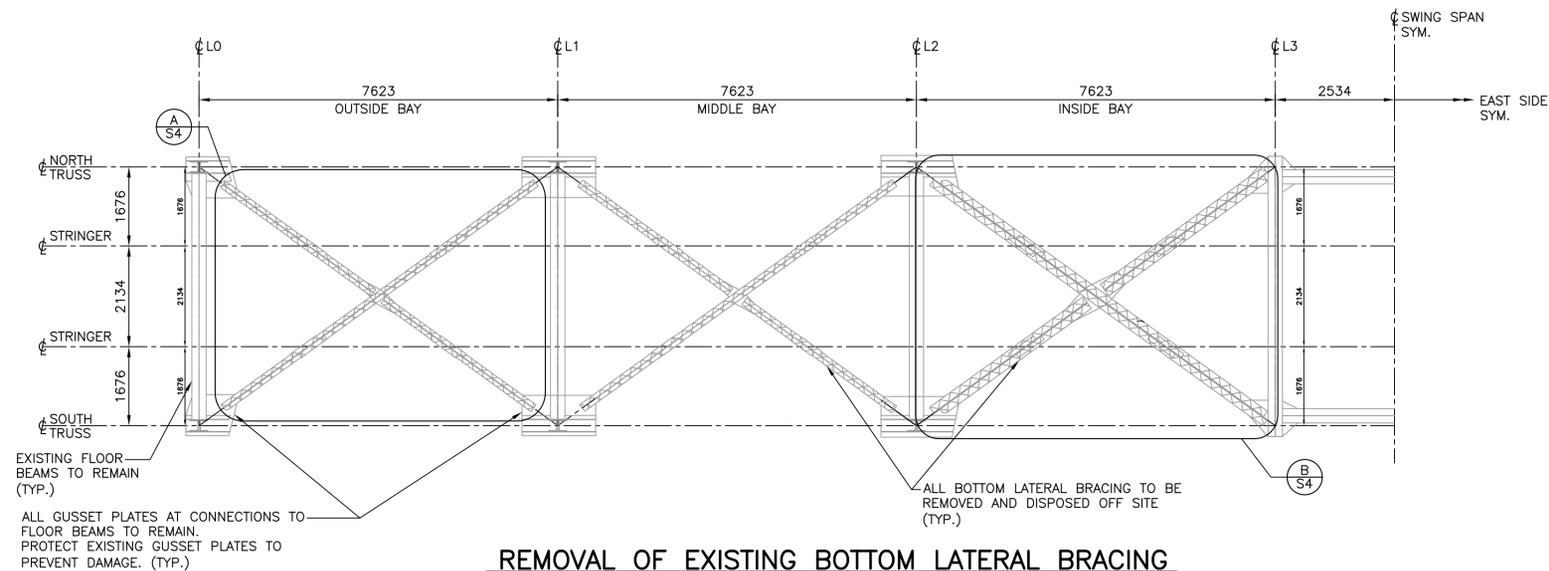
approved by  
approuvé par **D. DIXON**

bid offer  
offre de projet **J. TO** project manager  
administrateur de projets

project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

drawing no.  
dessiné no. **S3**



**REMOVAL OF EXISTING BOTTOM LATERAL BRACING**

SCALE : 1:75  
 0m 1m 2m 3m 4m 5m 6m 7m 8m 9m 10m  
 (BRACING ON WEST SIDE OF SWING SPAN SHOWN, EAST SIDE SIMILAR)

**NOTES:**

1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH DRAWINGS S5 AND S6.
2. REFER TO SECTION 02 41 13, SELECTIVE SITE DEMOLITION, AND SECTION 05 12 33, STRUCTURAL STEEL FOR BRIDGES, OF THE CONTRACT DOCUMENTS FOR SPECIFICATIONS PERTAINING TO THE REMOVAL OF EXISTING BOTTOM LATERAL BRACING.
3. IF A SUSPENDED WORK PLATFORM IS UTILIZED, THE CONTRACTOR'S ENGINEER DOES NOT NEED TO PERFORM A STRUCTURAL EVALUATION OF THE BRIDGE AS LONG AS THE MAXIMUM DEMANDS APPLIED TO THE TRUSS DO NOT EXCEED THE LIMITS SHOWN IN TABLE 1. THE CONTRACTOR'S ENGINEER IS RESPONSIBLE TO CHECK LOCAL CAPACITY OF THE EXISTING STRUCTURE AT ALL CONNECTION POINTS FOR SUSPENDED WORK PLATFORMS.
4. THE CONTRACTOR SHALL COMPLETE REMOVALS AND INSTALLATION OF NEW BOTTOM LATERAL BRACING WITHIN A SINGLE BAY BEFORE STARTING REMOVALS FOR ANY OTHER BAY.
5. NEW BOTTOM LATERAL BRACING SHALL BE INSTALLED WITHIN 24 HOURS OF REMOVAL OF EXISTING BRACING AT EACH BAY.

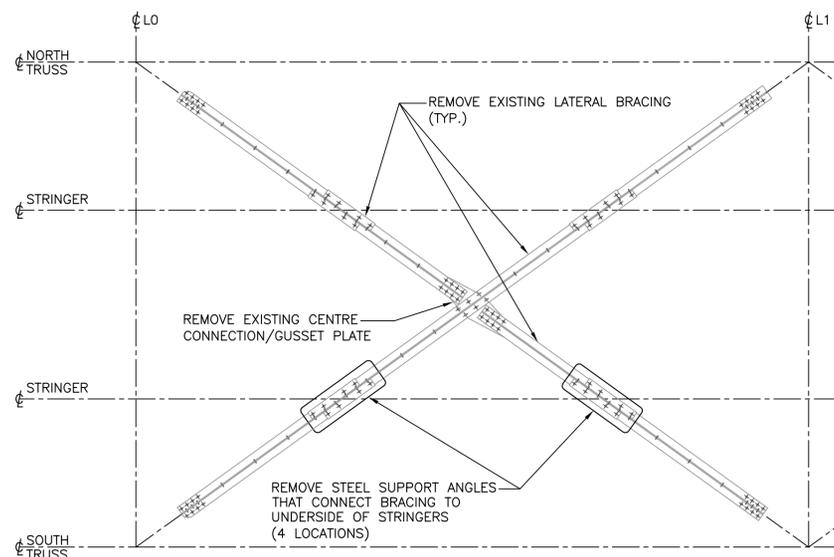
**LEGEND:**

REMOVALS



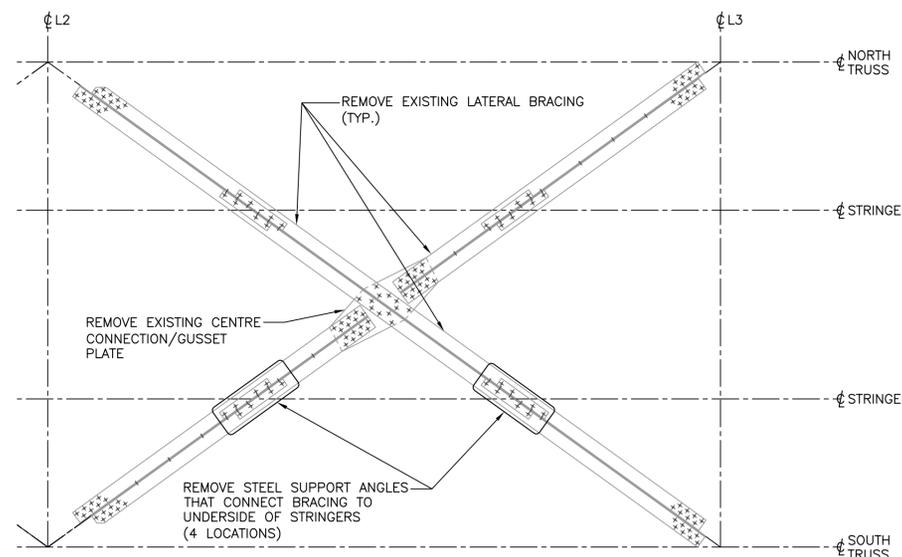
**TABLE 1: MAXIMUM UN-FACTORED DEMANDS PERMITTED AT EACH NODE**

|               | L0             | L1              | L2              | L3             |
|---------------|----------------|-----------------|-----------------|----------------|
| ☉ NORTH TRUSS | 20kN DEAD LOAD | 40kN DEAD LOAD  | 40kN DEAD LOAD  | 20kN DEAD LOAD |
|               | 55kN LIVE LOAD | 110kN LIVE LOAD | 110kN LIVE LOAD | 55kN LIVE LOAD |
| ☉ SOUTH TRUSS | 20kN DEAD LOAD | 40kN DEAD LOAD  | 40kN DEAD LOAD  | 20kN DEAD LOAD |
|               | 55kN LIVE LOAD | 110kN LIVE LOAD | 110kN LIVE LOAD | 55kN LIVE LOAD |



**DETAIL – BOTTOM LATERAL BRACING REMOVALS**

SCALE: 1:40  
 0mm 1mm 2mm 3mm 4mm 5mm  
 (REFER TO DRAWING S5 FOR EXISTING BOTTOM LATERAL BRACING DETAILS)  
 (4 LOCATIONS TOTAL: L0 – L1 SHOWN, L1 – L2 SIMILAR)



**DETAIL – BOTTOM LATERAL BRACING REMOVALS**

SCALE: 1:40  
 0mm 1mm 2mm 3mm 4mm 5mm  
 (REFER TO DRAWING S6 FOR EXISTING BOTTOM LATERAL BRACING DETAILS)  
 (2 LOCATIONS TOTAL)



|          |                   |            |
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**C** drawing no. – where detailed / dessin no. – où détaillé

project title / titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title / titre du dessin  
**REMOVAL OF EXISTING BOTTOM LATERAL BRACING**

drawn by / dessiné par  
**X. ZHAO**

designed by / conçu par  
**M. BOWSER**

approved by / approuvé par  
**D. DIXON**

bid offer / offre de soumission  
**J. TO** project manager / administrateur de projets

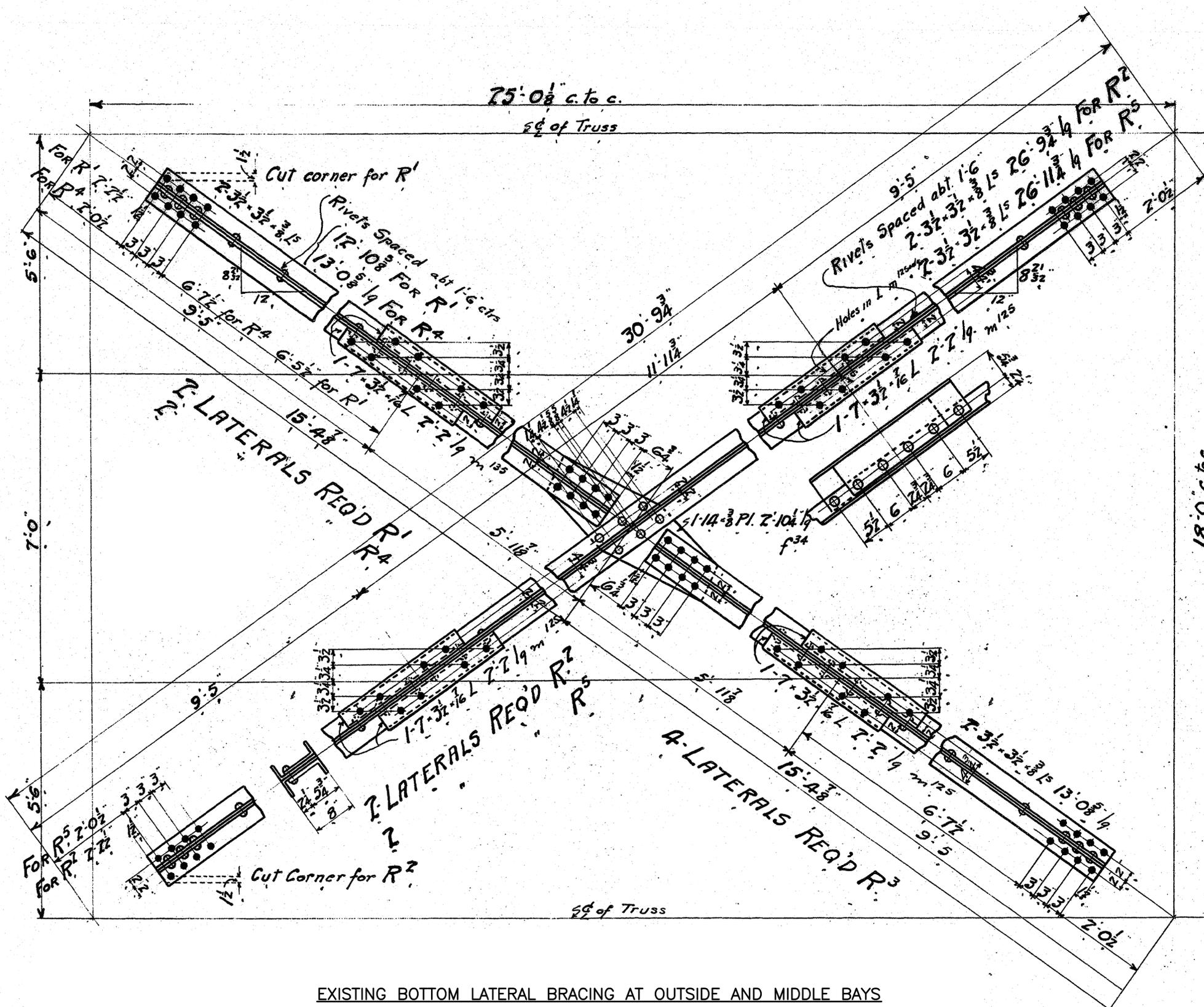
project date / date du projet  
**2016-03-17**

project no. / no. du projet  
**R.078886.002**

drawing no. / dessin no.  
**S4**

NOTES:

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EXISTING BOTTOM LATERAL BRACING AT OUTSIDE AND MIDDLE BAYS

N.T.S.

(4 LOCATIONS TOTAL)

|          |                   |            |
|----------|-------------------|------------|
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| B | drawing no. - where detail required |
| C | desain no. - ou détail exigé        |
| C | drawing no. - where detailed        |
| C | desain no. - ou détaillé            |

project title  
titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
REHABILITATION

drawing title  
titre du dessin  
DETAILS FOR EXISTING  
BOTTOM LATERAL BRACING I

drawn by  
dessiné par X. ZHAO

designed by  
conçu par M. BOWSER

approved by  
approuvé par D. DIXON

bid offer  
offre J. TO project manager  
administrateur de projets

project date  
date du projet 2016-03-17

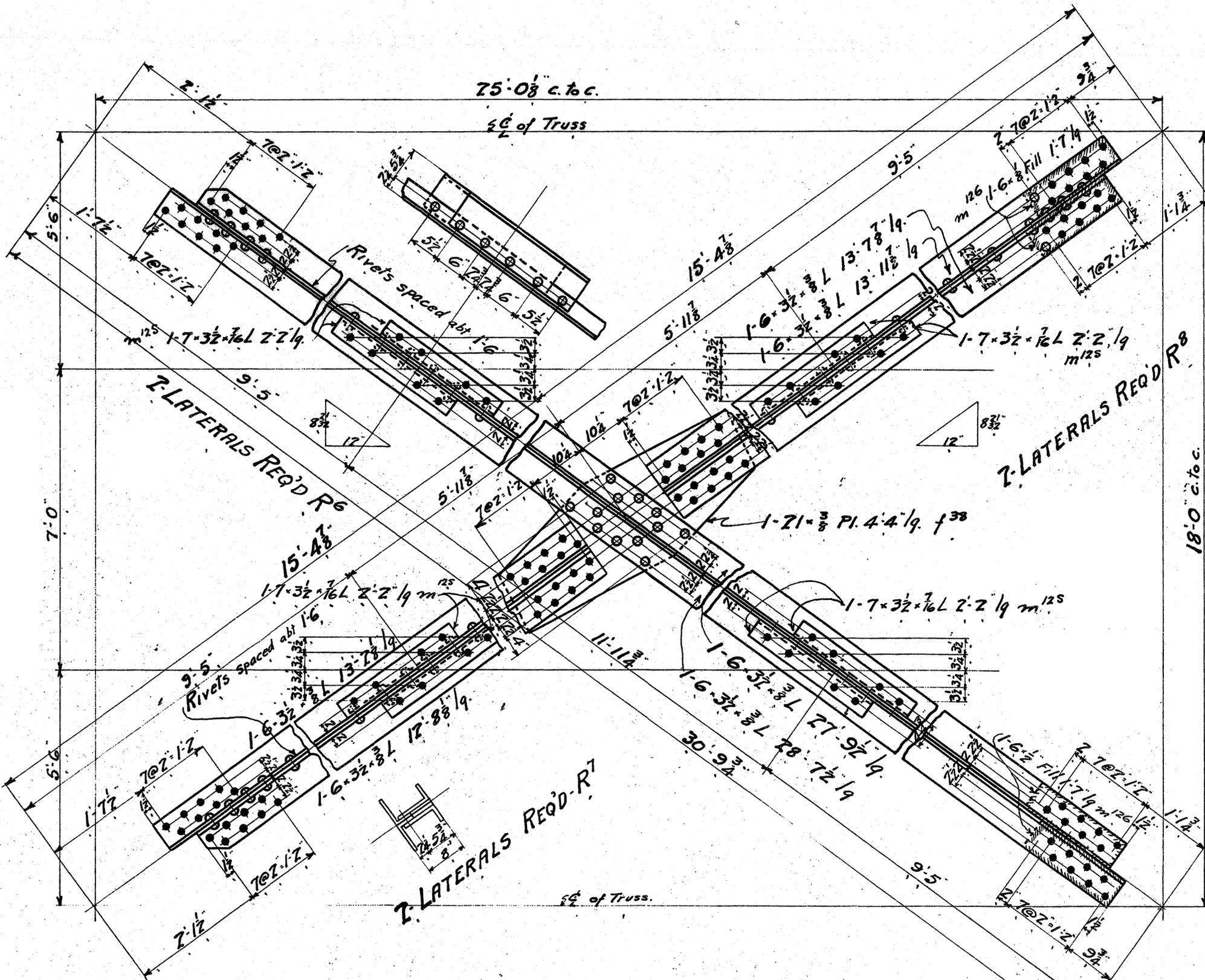
project no.  
no. du projet R.078886.002

drawing no.  
dessiné no. S5

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DATE PLOTTED: 2/13/2016 9:41:53 AM BY: ZHAOX

NOTES:

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EXISTING BOTTOM LATERAL BRACING AT INSIDE BAYS

N.T.S.  
(2 LOCATIONS TOTAL)

|          |                   |            |
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|   | desain no. - ou détaillé            |

project title  
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PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
REHABILITATION

drawing title  
titre du dessin  
DETAILS FOR EXISTING  
BOTTOM LATERAL BRACING II

drawn by  
dessiné par X. ZHAO

designed by  
conçu par M. BOWSER

approved by  
approuvé par D. DIXON

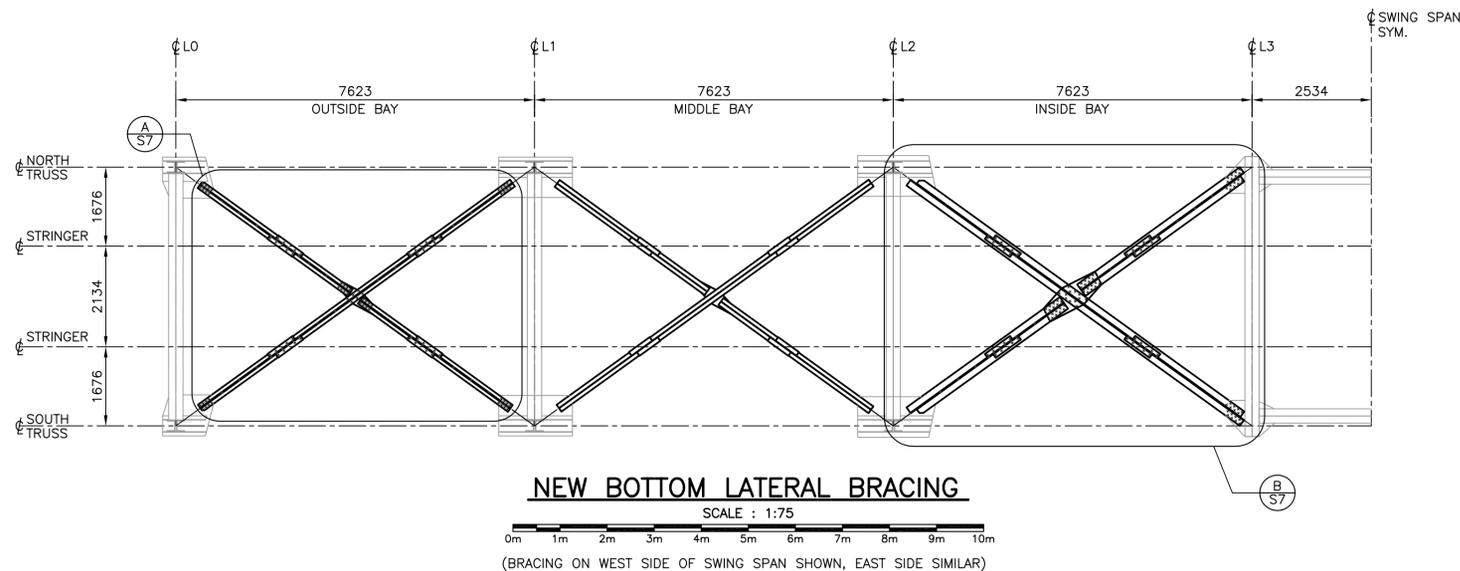
bid  
offre J. TO project manager  
administrateur de projets

project date  
date du projet 2016-03-17

project no.  
no. du projet R.078886.002

drawing no.  
dessiné no. S6

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DATE PLOTTED: 6/13/2016 9:42:03 AM BY: ZHAOX



**NOTES:**

1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH DRAWINGS S8 AND S9.
2. REFER TO SECTION 05 12 33, STRUCTURAL STEEL FOR BRIDGES, OF THE CONTRACT DOCUMENTS FOR SPECIFICATIONS PERTAINING TO THE INSTALLATION OF NEW BOTTOM LATERAL BRACING.
3. ALL MEMBERS, COMPONENTS AND / OR REPAIR MATERIALS TO BE INSTALLED OR REPLACED MUST HAVE THE EXISTING CONDITION CONFIRMED IN THE FIELD THROUGH FIELD MEASUREMENTS. THESE MEASUREMENTS ARE TO BE OBTAINED BY THE CONTRACTOR. THESE MEASUREMENTS SHALL DETERMINE MEMBER/COMPONENT SIZE, OVERALL LENGTH, BOLT SPACING AND DIAMETER AND PLATE THICKNESS. THIS INFORMATION SHALL BE USED BY THE CONTRACTOR TO PREPARE SHOP DRAWINGS. SHOP DRAWINGS, SHALL BE SUBMITTED TO THE DEPARTMENTAL REPRESENTATIVE FOR REVIEW AT LEAST TWO WEEKS PRIOR TO COMMENCING FABRICATION.
4. WHEN DIFFERENCES ARE NOTED BETWEEN THE EXISTING FIELD MEASURED CONDITIONS AND THE INFORMATION ON THE CONTRACT DRAWINGS THE CONTRACTOR SHALL:
  - i) NOTIFY THE DEPARTMENTAL REPRESENTATIVE OF THE DIFFERENCES AND
  - ii) PROCEED WITH THE PREPARATION OF SHOP DRAWINGS AND FABRICATION OF NEW COMPONENTS WHICH MATCH THE EXISTING FIELD MEASURED CONDITIONS UNLESS DIRECTED OTHERWISE.
5. HOLES TO BE MADE IN THE FIELD SHALL ONLY BE DRILLED OR REAMED, HOLES MUST BE EITHER DRILLED FULL SIZE WITH ALL THICKNESS OF MATERIAL ASSEMBLED IN THE PROPER POSITION OR SUB DRILLED AND REAMED.
6. FIELD WELDING SHALL NOT BE PERMITTED UNLESS SPECIFICALLY NOTED ON THE DRAWINGS OR APPROVED BY THE DEPARTMENTAL REPRESENTATIVE.
7. ALL EXISTING BOLTS AND RIVETS REMOVED IN THE FIELD, SHALL HAVE EACH OF THE HOLES REAMED THROUGH ALL THE MATERIAL PLIES TO 24mm DIAMETER. THIS WILL REMOVE ALL BURRS, CORROSION AND IMPERFECTIONS IN THE HOLE DIAMETER AND ENSURE THE FIT OF THE NEW M22 BOLTS.

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|          |                   |            |
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| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
| B | drawing no. - where detail required |
| C | drawing no. - where detailed        |

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**NEW BOTTOM LATERAL BRACING**

drawn by  
dessiné par  
**X. ZHAO**

designed by  
conçu par  
**M. BOWSER**

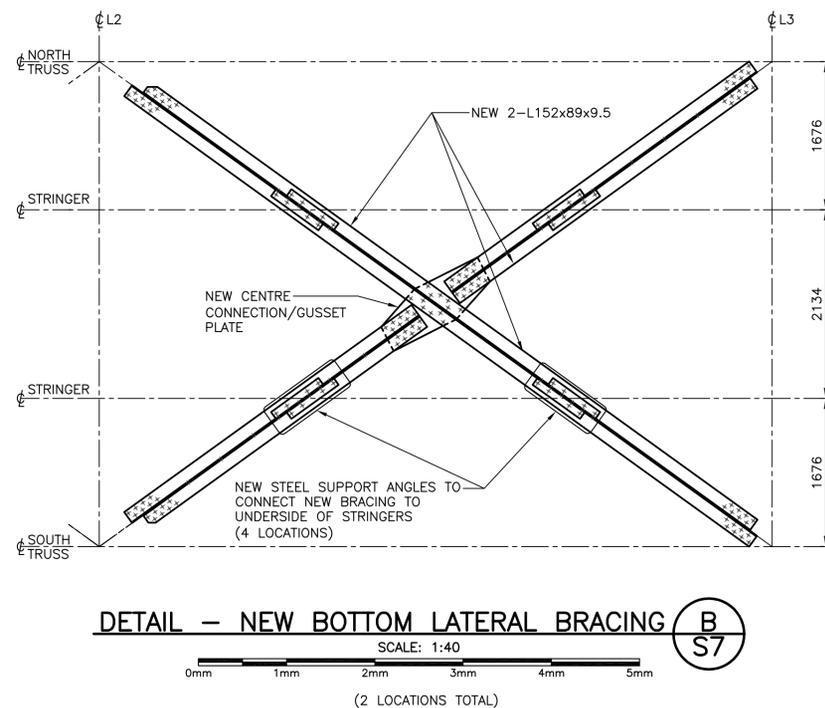
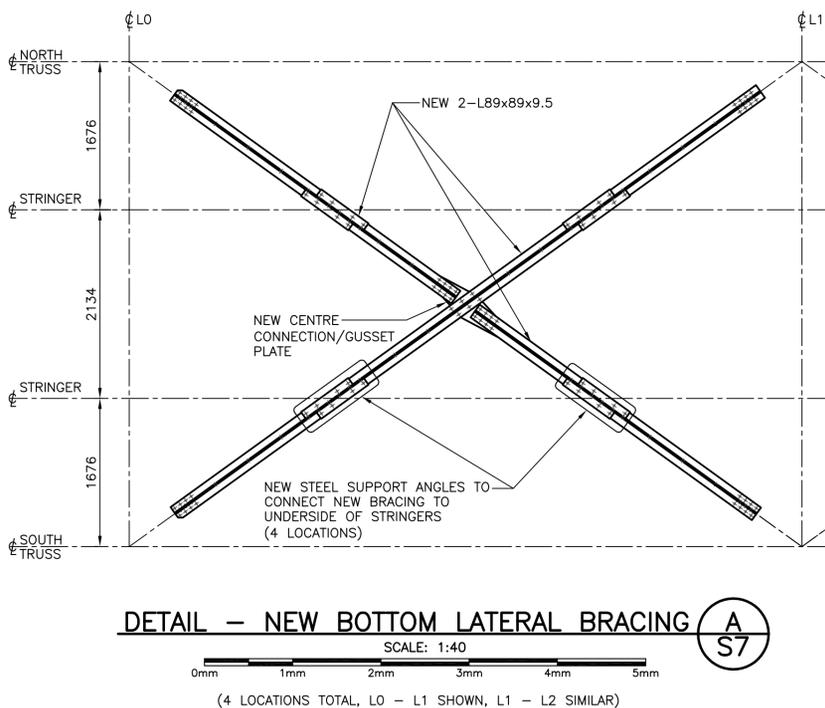
approved by  
approuvé par  
**D. DIXON**

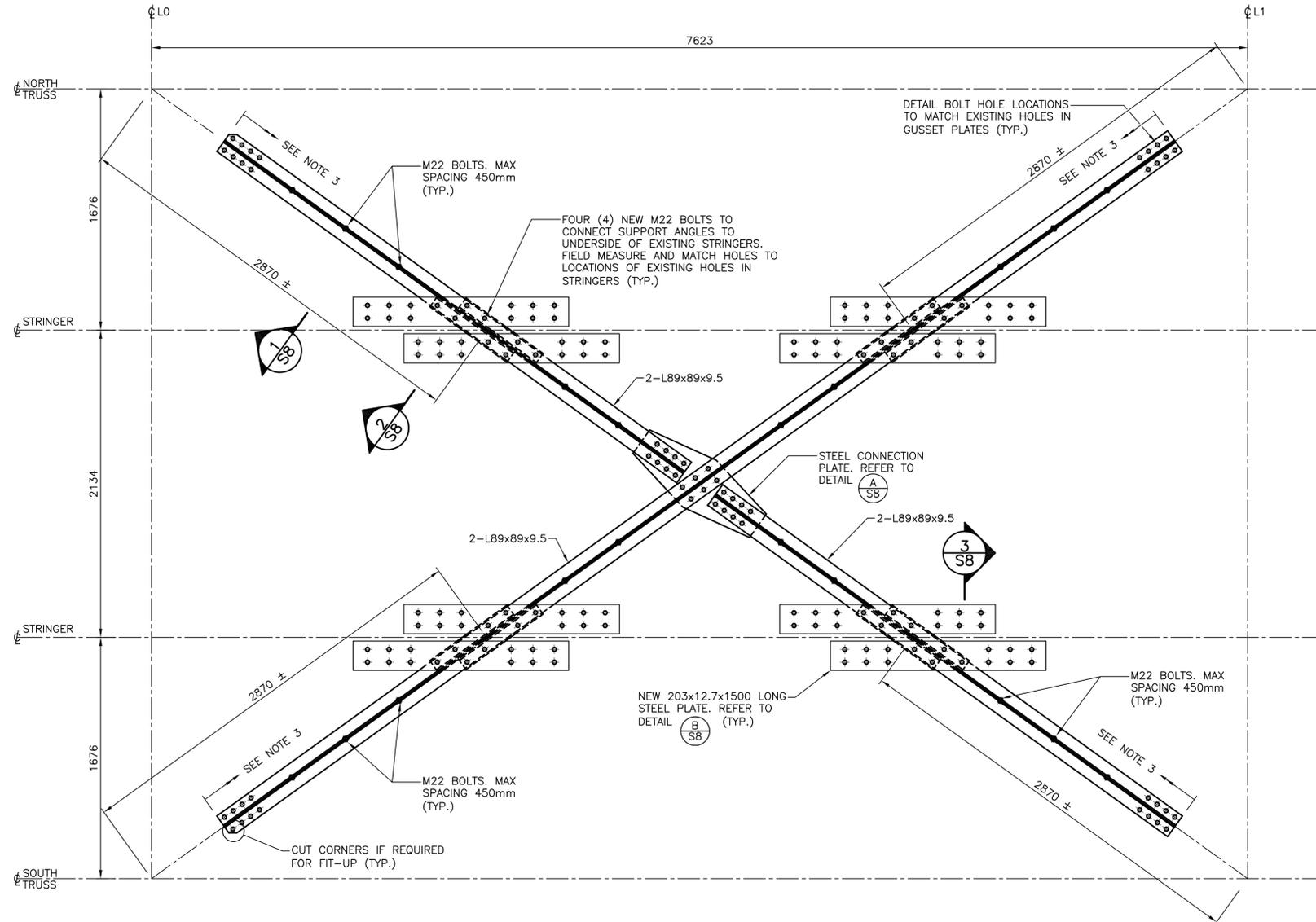
bid offer  
offre de soumission  
**J. TO** project manager  
administrateur de projets

project date  
date du projet  
**2016-03-17**

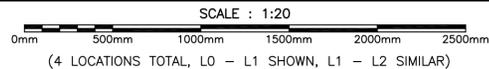
project no.  
no. du projet  
**R.078886.002**

drawing no.  
dessiné no.  
**S7**





**NEW BOTTOM LATERAL BRACING AT OUTSIDE AND MIDDLE BAYS**

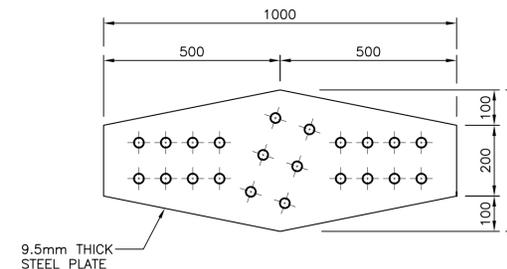


**NOTES:**

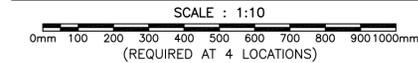
1. ALL HOLES IN NEW STRUCTURAL STEEL THAT FACILITATE CONNECTIONS TO EXISTING CONNECTION PLATES MUST BE FIELD MEASURED AND MATCH MARKED TO LINE UP WITH THE HOLES IN THE EXISTING CONNECTION PLATES AND/OR PARENT STEEL.
2. FIELD DRILLING HOLES IN NEW STRUCTURAL STEEL IS PERMITTED.
3. FIELD MEASURE AND PROVIDE CUSTOM LENGTHS FOR NEW STRUCTURAL STEEL TO FIT EXISTING STRUCTURE.
4. ALL BOLTS TO BE M22.

**LEGEND:**

⊕ DENOTES LOCATION FOR NEW BOLTS



**STEEL CONNECTION PLATE**



|          |                   |            |
|----------|-------------------|------------|
| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

|   |  |
|---|--|
| A | Detail No. No. du détail   |
| B | drawing no. - where detail required dessin no. - où détail exigé |
| C | drawing no. - where detailed dessin no. - où détaillé            |

project title / titre du projet: PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE REHABILITATION

drawing title / titre du dessin: DETAILS FOR NEW BOTTOM LATERAL BRACING I

drawn by / dessiné par: X. ZHAO

designed by / conçu par: M. BOWSER

approved by / approuvé par: D. DIXON

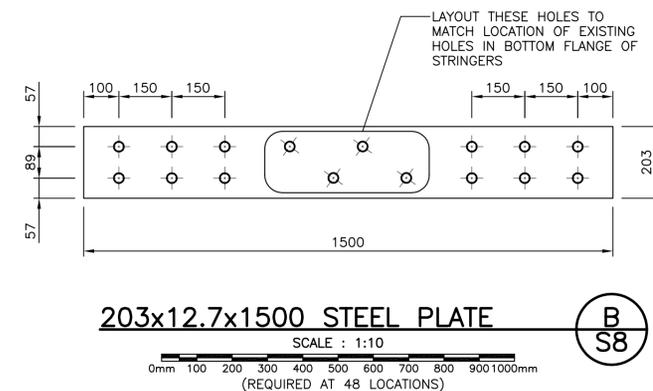
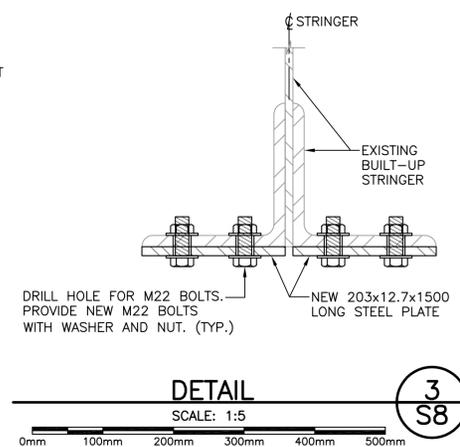
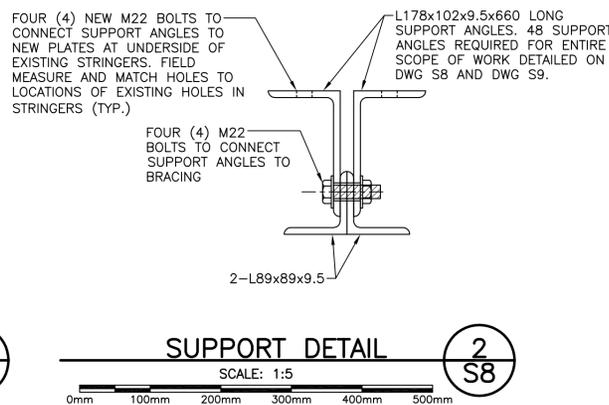
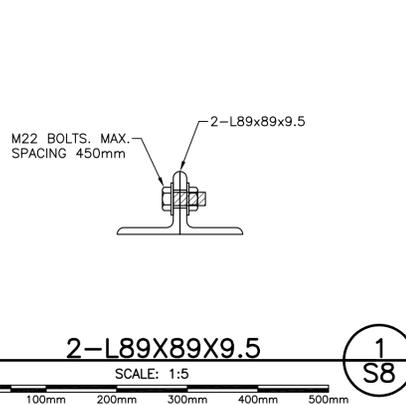
bid / offre: J. TO project manager / administrateur de projets

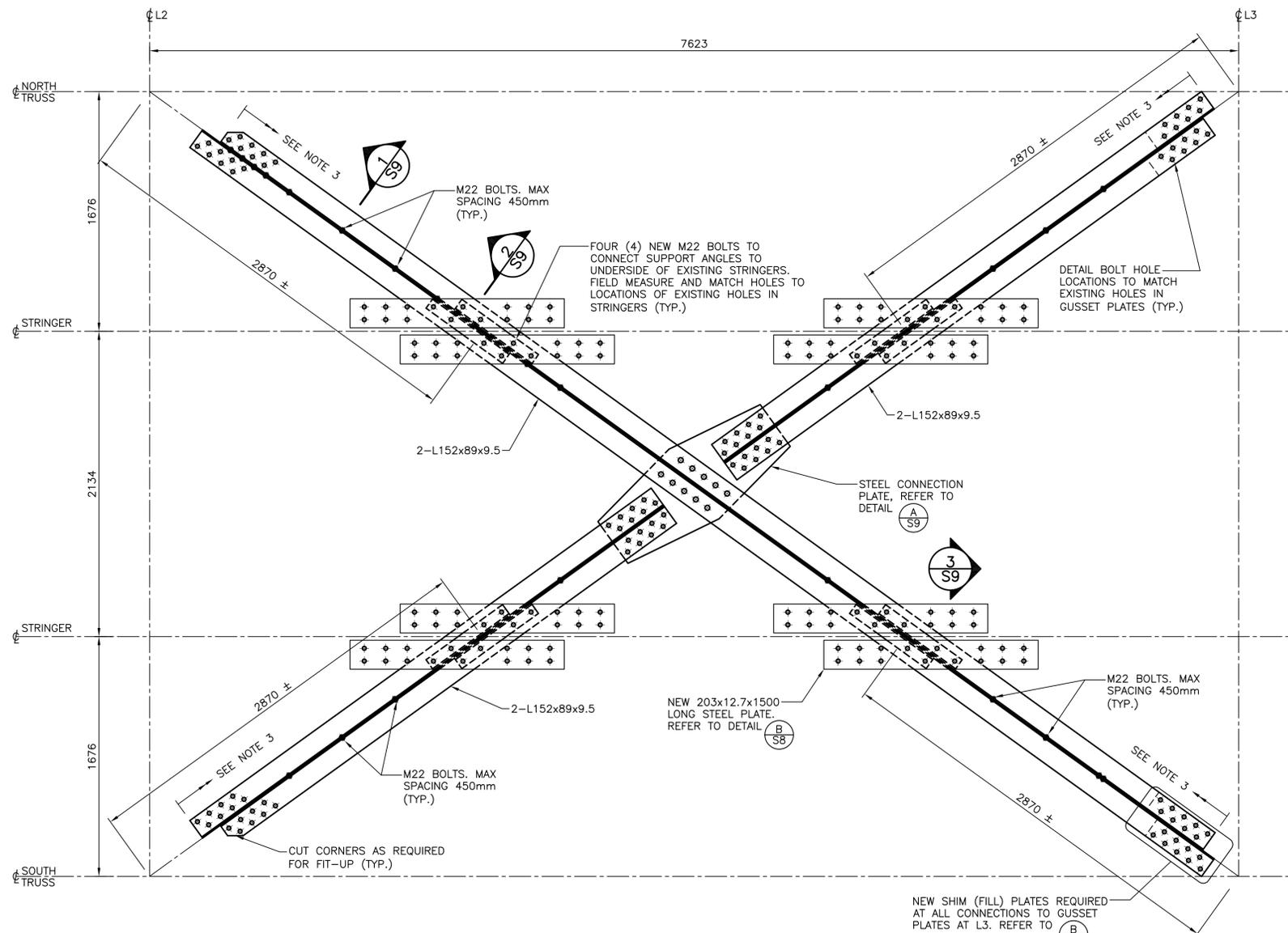
project date / date du projet: 2016-03-17

project no. / no. du projet: R.078886.002

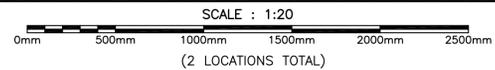
drawing no. / dessin no.: S8

CAD FILE LOCATION AND NAME: S:\2015\32\3215082\310\3215082-310-008NB.dwg  
MODIFIED: 6/13/2016 9:36:07 AM BY: ZHAOX  
DATE PLOTTED: 6/13/2016 9:42:12 AM BY: ZHAOX





**NEW BOTTOM LATERAL BRACING AT INSIDE BAYS**

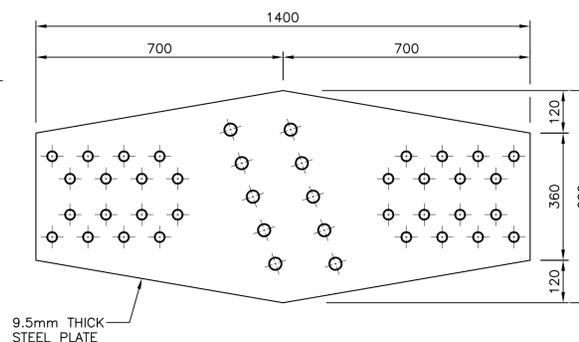


**NOTES:**

1. ALL HOLES IN NEW STRUCTURAL STEEL THAT FACILITATE CONNECTIONS TO EXISTING CONNECTION PLATES MUST BE FIELD MEASURED AND MATCH MARKED TO LINE UP WITH THE HOLES IN THE EXISTING CONNECTION PLATES AND/OR PARENT STEEL.
2. FIELD DRILLING HOLES IN NEW STRUCTURAL STEEL IS PERMITTED.
3. FIELD MEASURE AND PROVIDE CUSTOM LENGTHS FOR NEW STRUCTURAL STEEL TO FIT EXISTING STRUCTURE.
4. ALL BOLTS TO BE M22.

**LEGEND:**

- ⊕ DENOTES LOCATION FOR NEW BOLTS



**STEEL CONNECTION PLATE** A S9  
SCALE: 1:10  
0mm 100 200 300 400 500 600 700 800 900 1000mm  
(REQUIRED AT 2 LOCATIONS)



|          |                   |            |
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| revision |                   | date       |

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|   |   |
|---|---|
| A | Detail No. No. du détail  |
| B | drawing no. - where detail required dessin no. - où détail edge |
| C | drawing no. - where detailed dessin no. - où détaillé           |

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**DETAILS FOR NEW BOTTOM LATERAL BRACING II**

drawn by  
dessiné par **X. ZHAO**

designed by  
conçu par **M. BOWSER**

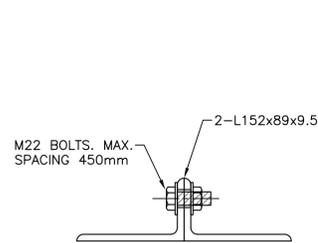
approved by  
approuvé par **D. DIXON**

bid offer  
offre **J. TO** project manager  
administrateur de projets

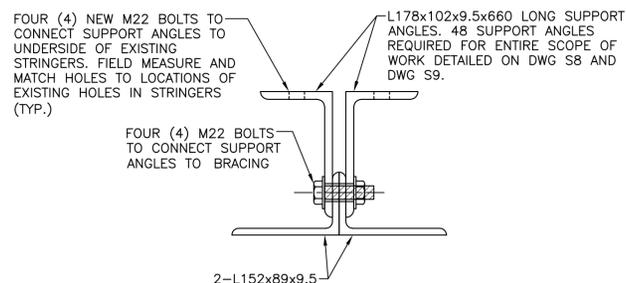
project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

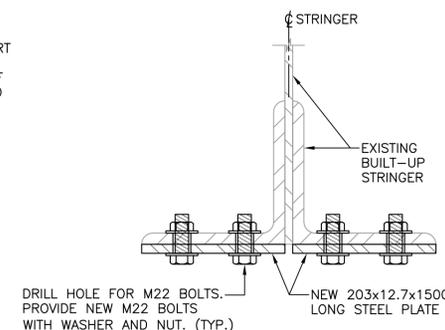
drawing no.  
dessiné no. **S9**



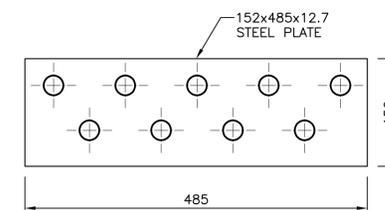
**2-L152x89x9.5** 1 S9  
SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



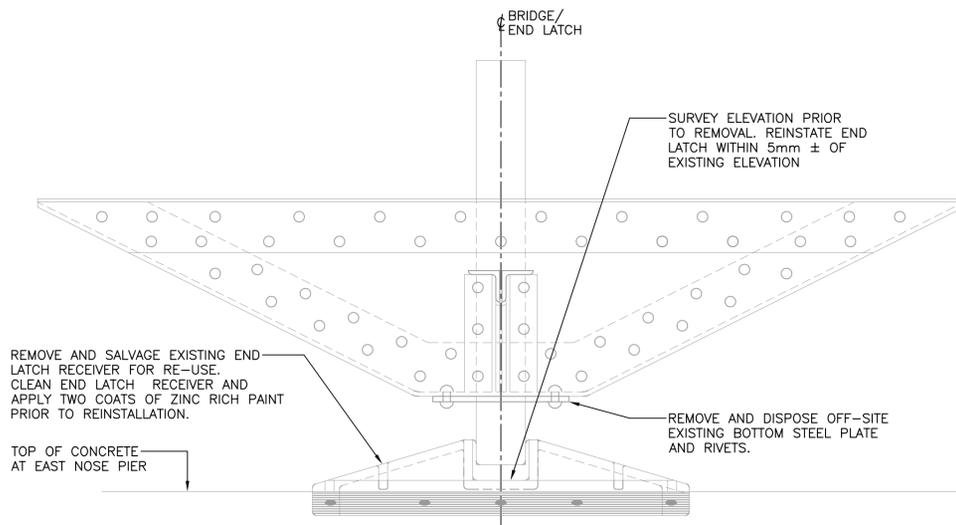
**SUPPORT DETAIL** 2 S9  
SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



**DETAIL** 3 S9  
SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



**152x485x12.7 STEEL PLATE** B S9  
SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(REQUIRED AT 8 LOCATIONS)



**END LATCH ASSEMBLY REMOVALS AT EAST NOSE PIER – ELEVATION**  
(CONNECTIONS TO STRINGERS NOT SHOWN FOR CLARITY)

SCALE : 1:10  
0mm 100 200 300 400 500 600 700 800 900 1000mm

**NOTES:**

1. REFER TO SECTION 02 41 13, SELECTIVE SITE DEMOLITION OF THE CONTRACT DOCUMENTS FOR SPECIFICATIONS PERTAINING TO THE REMOVALS OF THE END LATCH.
2. END LATCH STEEL REMOVALS REQUIRED ONLY AT EAST NOSE PIER.
3. REMOVALS SHOWN ON THIS DRAWING SHALL NOT COMMENCE UNTIL AFTER THE WINTER NAVIGATIONAL SHUT DOWN PERIOD BEGINS AND ALL WORK SHOWN ON THIS DRAWING SHALL BE COMPLETED PRIOR TO THE SPRING RE-OPENING OF THE BRIDGE.
4. THE END LATCH RECEIVER SHALL BE REPAIRED AND REINSTATED WITHIN 48 HOURS FOLLOWING REMOVAL.



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|   |  |
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| A | Detail No. / No. du détail   |
| B | drawing no. - where detail required / dessin no. - où détail exigé |
| C | drawing no. - where detailed / dessin no. - où détaillé            |

project title / titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title / titre du dessin  
**EAST NOSE PIER END LATCH REMOVALS**

drawn by / dessiné par  
**X. ZHAO**

designed by / conçu par  
**M. BOWSER**

approved by / approuvé par  
**D. DIXON**

bid offre  
**J. TO** project manager / administrateur de projets

project date / date du projet  
**2016-03-17**

project no. / no. du projet  
**R.078886.002**

drawing no. / dessin no.  
**S10**



REMOVE AND DISPOSE OFF-SITE EXISTING STEEL MOUNTING PLATE

REMOVE AND DISPOSE OFF-SITE ALL EXISTING ANCHOR BOLTS. CUT ANCHOR BOLTS USING ABRASIVE METHODS IF REQUIRED. AFTER REMOVAL OF END LATCH RECEIVER CUT ALL ANCHOR BOLTS FLUSH WITH EXISTING CONCRETE (TYP.)



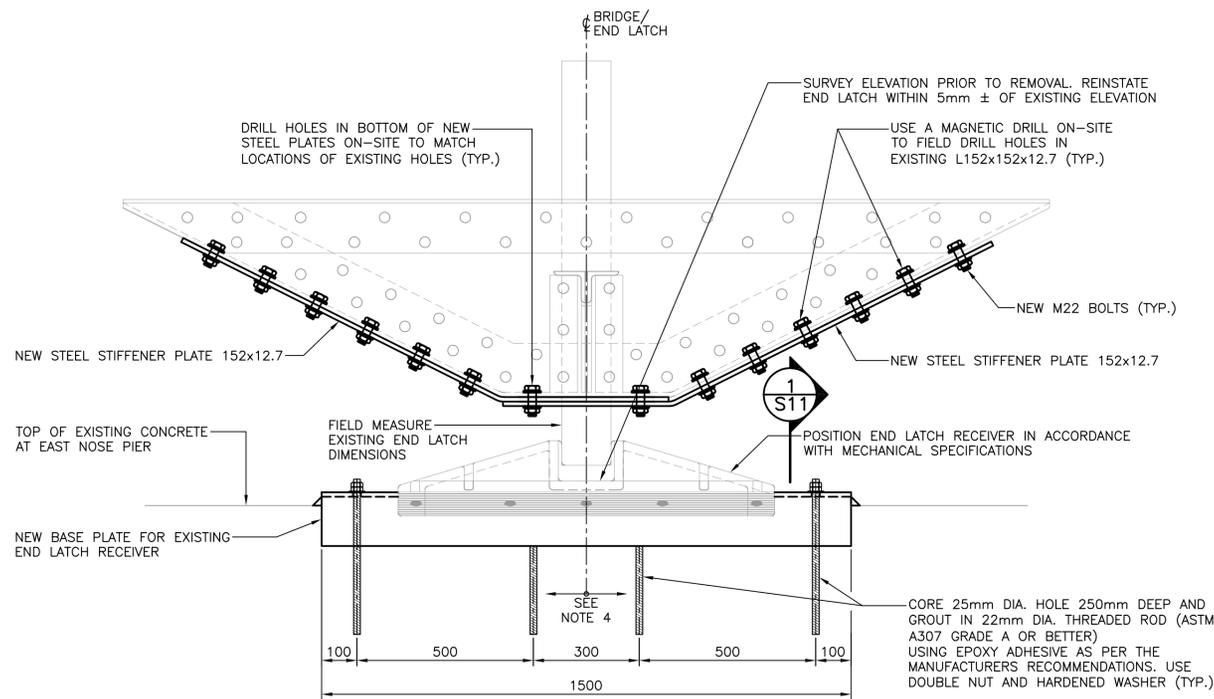
REMOVE AND SALVAGE EXISTING END LATCH RECEIVER FOR RE-USE. CLEAN END LATCH RECEIVER AND APPLY TWO COATS OF ZINC RICH PAINT PRIOR TO REINSTALLATION.

**END LATCH RECEIVER REMOVALS**

N.T.S.

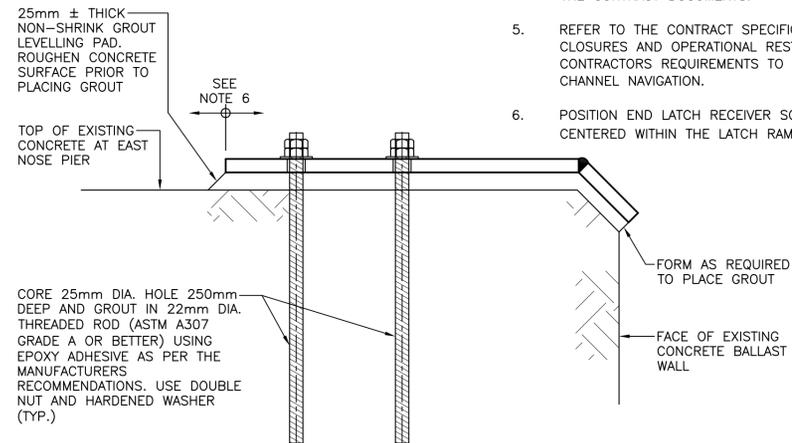
**NOTES:**

- REFER TO SECTION 05 12 33, STRUCTURAL STEEL FOR BRIDGES, OF THE CONTRACT DOCUMENTS FOR SPECIFICATIONS PERTAINING TO THE MODIFICATIONS TO THE END LATCH.
- END LATCH STEEL REPAIRS REQUIRED ONLY AT EAST NOSE PIER.
- REPAIRS SHOWN ON THIS DRAWING SHALL NOT COMMENCE UNTIL AFTER THE WINTER NAVIGATIONAL SHUT DOWN PERIOD BEGINS AND ALL WORK SHOWN ON THIS DRAWING SHALL BE COMPLETED PRIOR TO THE SPRING RE-OPENING OF THE BRIDGE.
- POSITION END LATCH RECEIVER IN ACCORDANCE WITH THE SPECIFICATION IN SECTION 29 05 00, MECHANICAL WORK, OF THE CONTRACT DOCUMENTS.
- REFER TO THE CONTRACT SPECIFICATIONS FOR ALLOWABLE ROAD CLOSURES AND OPERATIONAL RESTRAINTS ASSOCIATED WITH THE CONTRACTORS REQUIREMENTS TO AVOID CONFLICTS WITH CHANNEL NAVIGATION.
- POSITION END LATCH RECEIVER SO THAT END LATCH IS CENTERED WITHIN THE LATCH RAMP/SEAT.



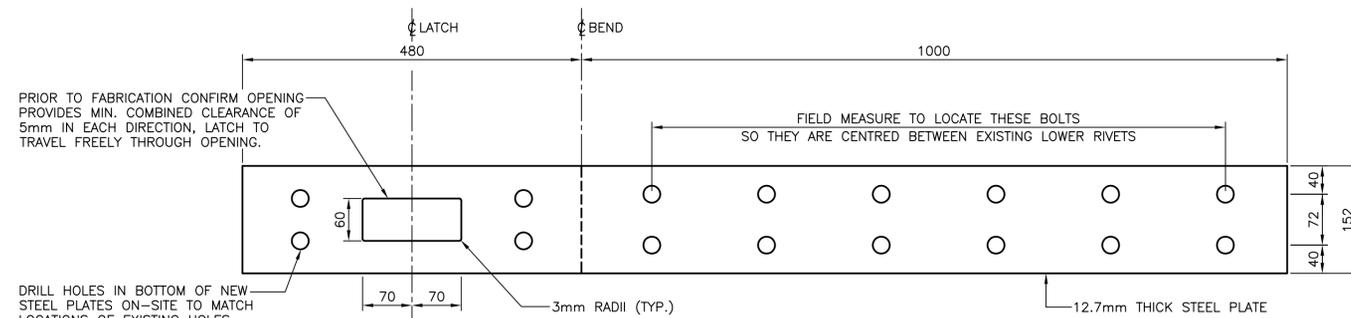
**END LATCH MODIFICATIONS AT EAST NOSE PIER - ELEVATION**

SCALE : 1:10  
0mm 100 200 300 400 500 600 700 800 900 1000mm  
(CONNECTIONS TO STRINGERS NOT SHOWN FOR CLARITY)



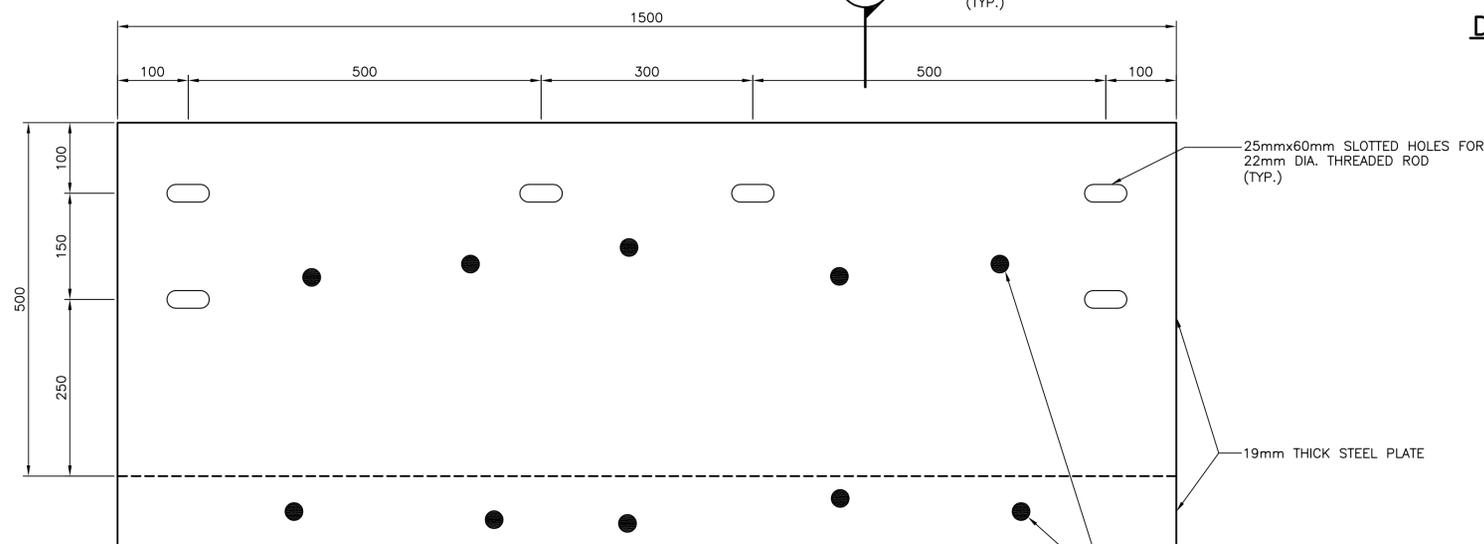
**NEW BASE PLATE - MOUNTING DETAILS 1**

SCALE : 1:5  
0mm 100 200 300 400 500 600 700 800 900 1000mm



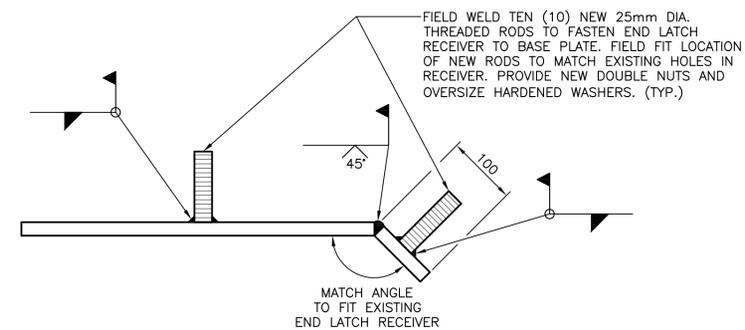
**DETAIL - NEW STIFFENER PLATE**

SCALE : 1:5  
0mm 100 200 300 400 500 600 700 800 900 1000mm  
(2 REQUIRED)



**NEW BASE PLATE FOR EXISTING END LATCH RECEIVER**

SCALE : 1:5  
0mm 100 200 300 400 500 600 700 800 900 1000mm



**NEW BASE PLATE - STEEL DETAILS 2**

SCALE : 1:5  
0mm 100 200 300 400 500 600 700 800 900 1000mm

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| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

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|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
| B | No. du détail                       |
| B | drawing no. - where detail required |
| C | desain no. - ou détail exigé        |
| C | drawing no. - where detailed        |
| C | desain no. - ou détaillé            |

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**EAST NOSE PIER END LATCH STEEL REPAIRS**

drawn by  
dessiné par **X. ZHAO**

designed by  
conçu par **M. BOWSER**

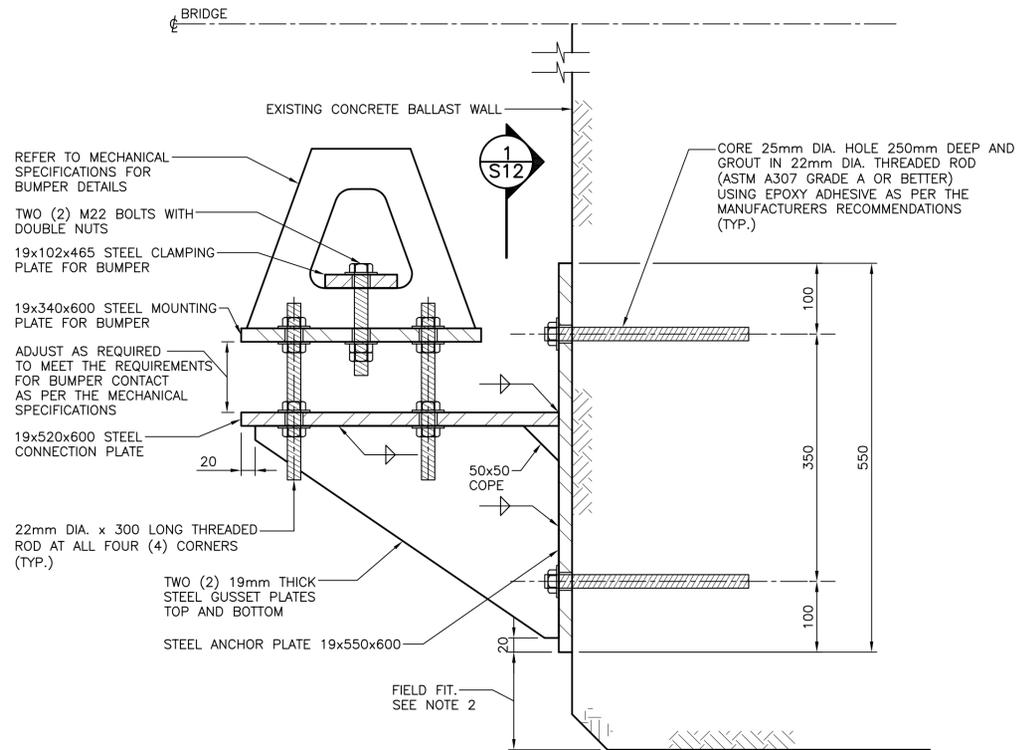
approved by  
approuvé par **D. DIXON**

bid offer  
offre **J. TO** project manager  
administrateur de projets

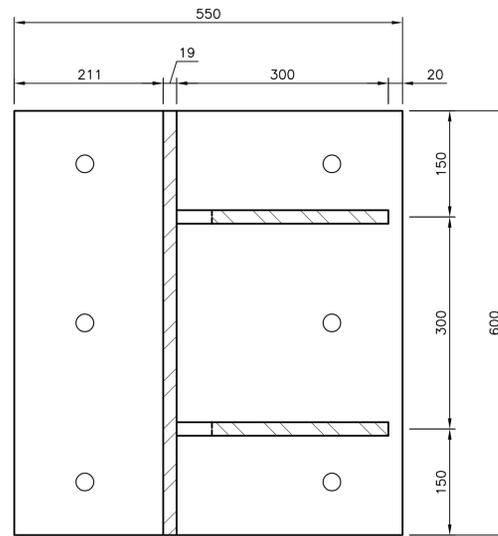
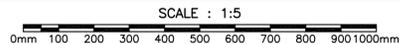
project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

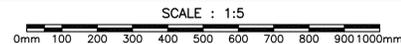
drawing no.  
dessiné no. **S11**



PLAN VIEW – SOUTHEAST CLOSED BUMPER



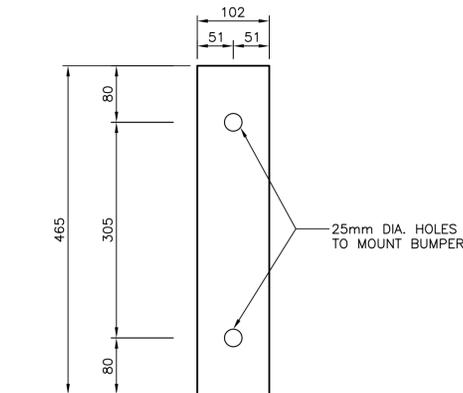
ELEVATION – SOUTHEAST CLOSED BUMPER



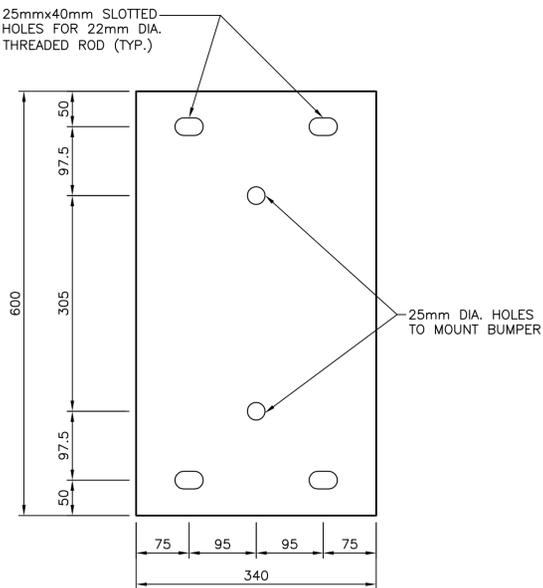
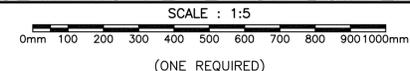
NOTES:

- CONTRACTOR TO SELECT VERTICAL POSITION OF BUMPER ASSEMBLY TO LINE UP WITH POSITION OF STRIKE PLATE.
- CONTRACTOR TO SELECT HORIZONTAL POSITION OF BUMPER TO MAKE CONTACT WITH BUMPER IN ACCORDANCE WITH THE MECHANICAL SPECIFICATIONS.

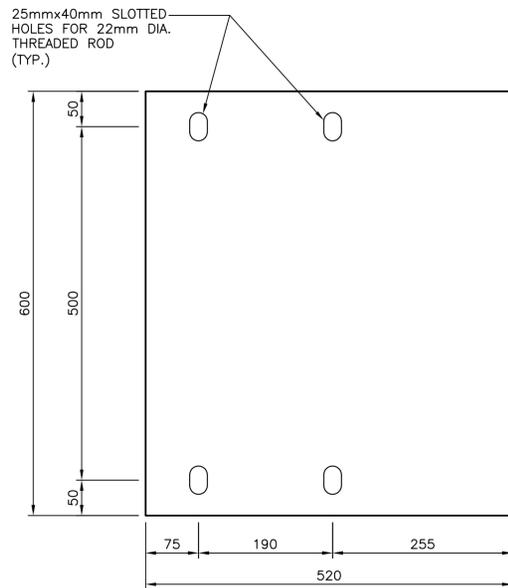
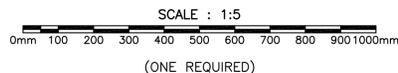
Public Works and Government Services Canada  
Travaux publics et Services gouvernementaux Canada



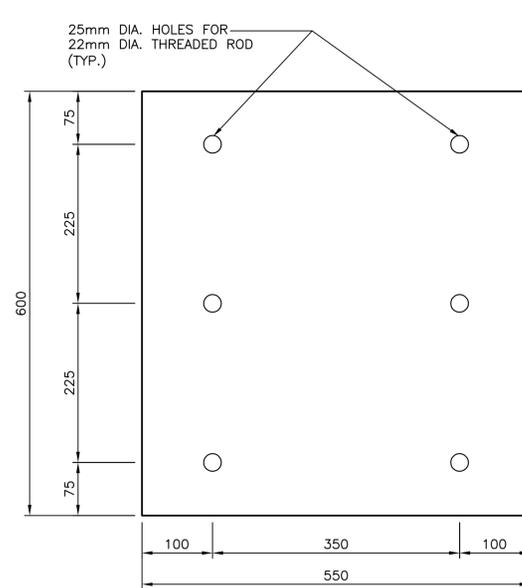
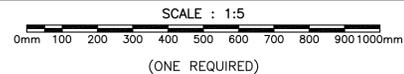
19x102x465 STEEL CLAMPING PLATE FOR BUMPER



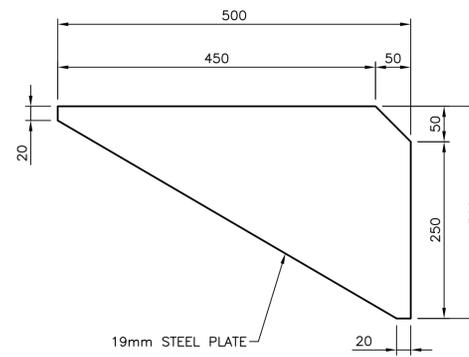
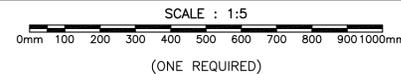
19x340x600 STEEL MOUNTING PLATE FOR BUMPER



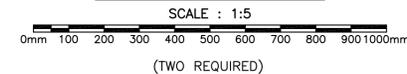
19x520x600 STEEL CONNECTION PLATE



19x550x600 STEEL ANCHOR PLATE



GUSSET PLATES



|          |                   |            |
|----------|-------------------|------------|
| 04       |                   |            |
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| revision |                   | date       |

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|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
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| B | drawing no. - where detail required |
| C | dessin no. - où détail exigé        |
| C | drawing no. - where detailed        |
| C | dessin no. - où détaillé            |

project title  
titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
REHABILITATION

drawing title  
titre du dessin  
CLOSED BUMPER

drawn by  
dessiné par  
C. AWAD

designed by  
conçu par  
M. BOWSER

approved by  
approuvé par  
D. DIXON

bid offre  
J. TO

project manager  
administrateur de projets

project date  
date du projet  
2016-03-17

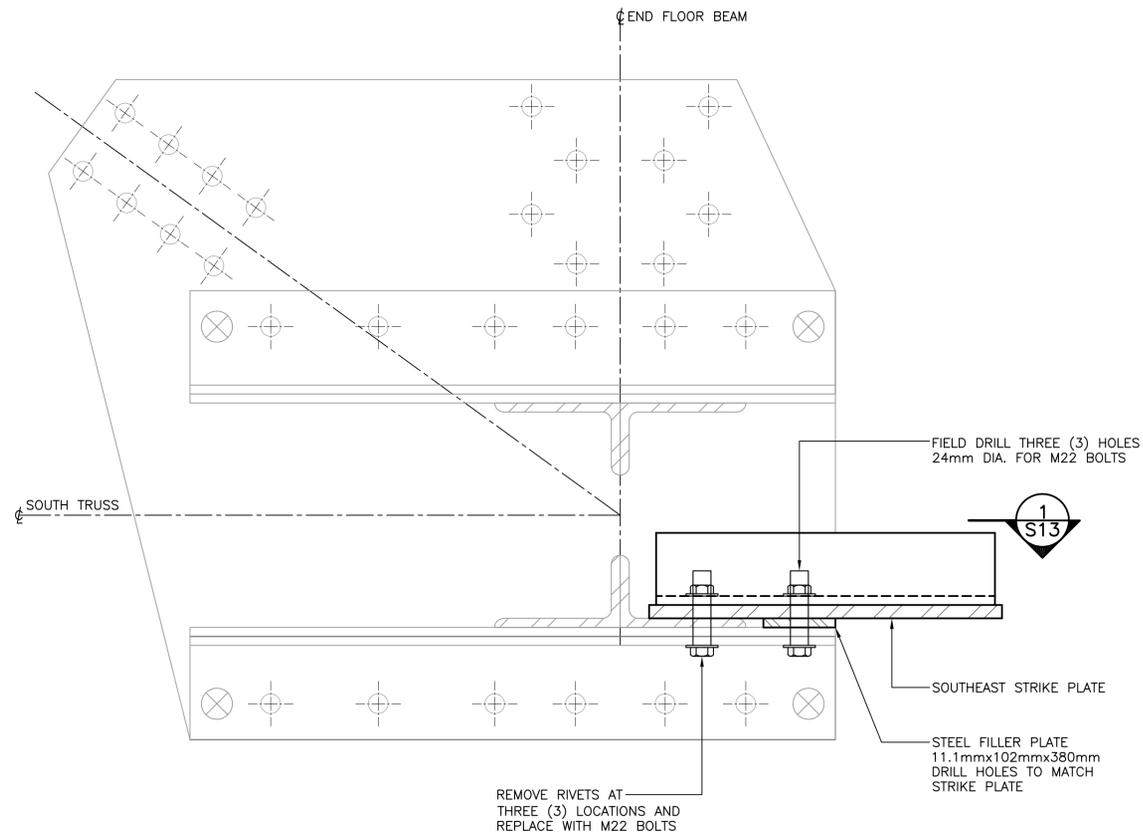
project no.  
no. du projet  
R.078886.002

drawing no.  
dessiné no.  
S12

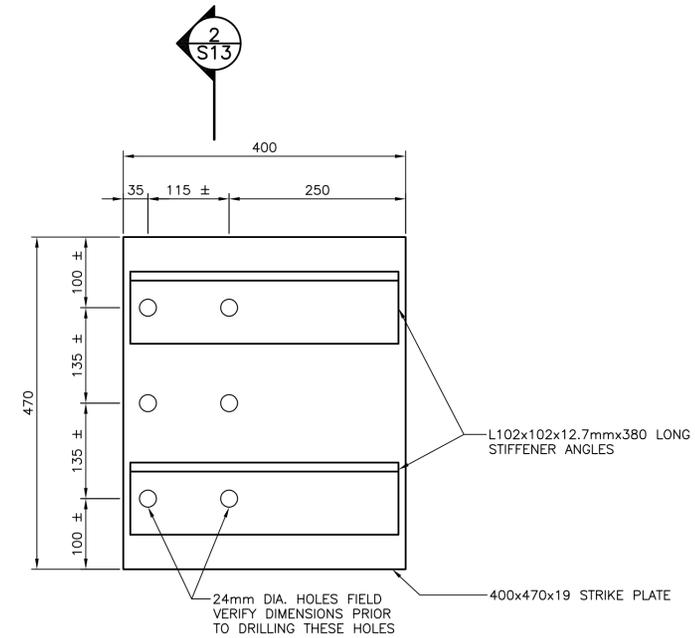
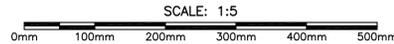


**NOTES:**

- CONTRACTOR TO SELECT VERTICAL POSITION OF STRIKE PLATES TO LINE UP WITH POSITION OF BUMPER ASSEMBLY.

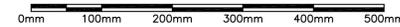


**SOUTHEAST STRIKE PLATE – PLAN VIEW**

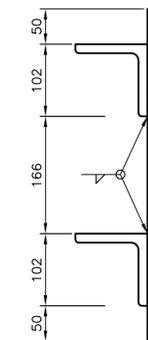


**SOUTHEAST STRIKE PLATE**

SCALE: 1:5



(EXISTING STEEL NOT SHOWN FOR CLARITY)



**STRIKE PLATE**

SCALE: 1:5



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|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
| B | drawing no. - where detail required |
| C | drawing no. - where detailed        |

project title  
titre du projet  
**PARRY ISLAND** Ontario  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**CLOSED STRIKE PLATE**

drawn by  
dessiné par  
**C. AWAD**

designed by  
conçu par  
**M. BOWSER**

approved by  
approuvé par  
**D. DIXON**

bid offer  
offre  
**J. TO** project manager  
administrateur de projets

project date  
date du projet  
**2016-03-17**

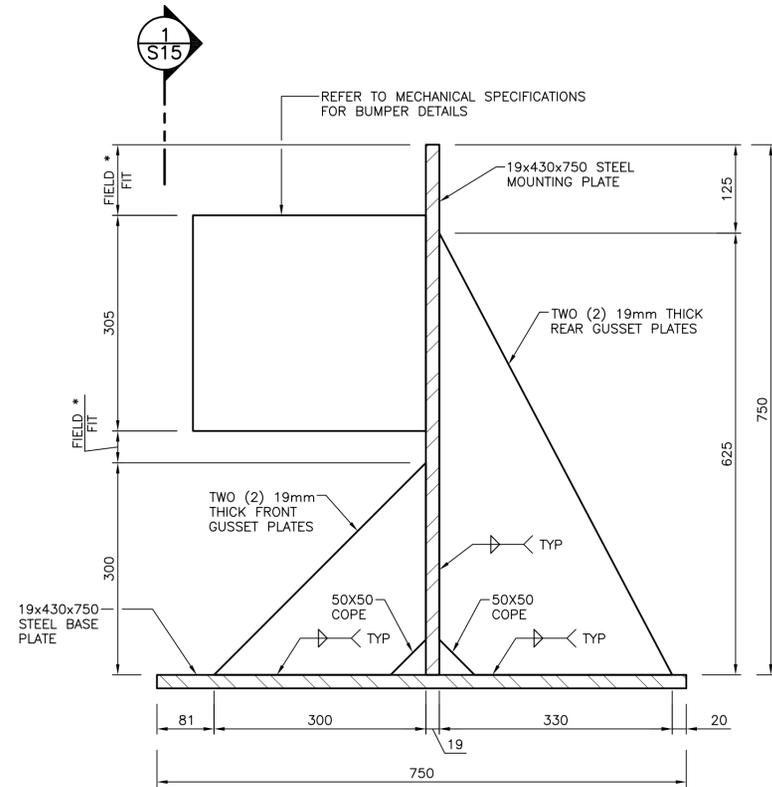
project no.  
no. du projet  
**R.078886.002**

drawing no.  
dessiné no.  
**S13**



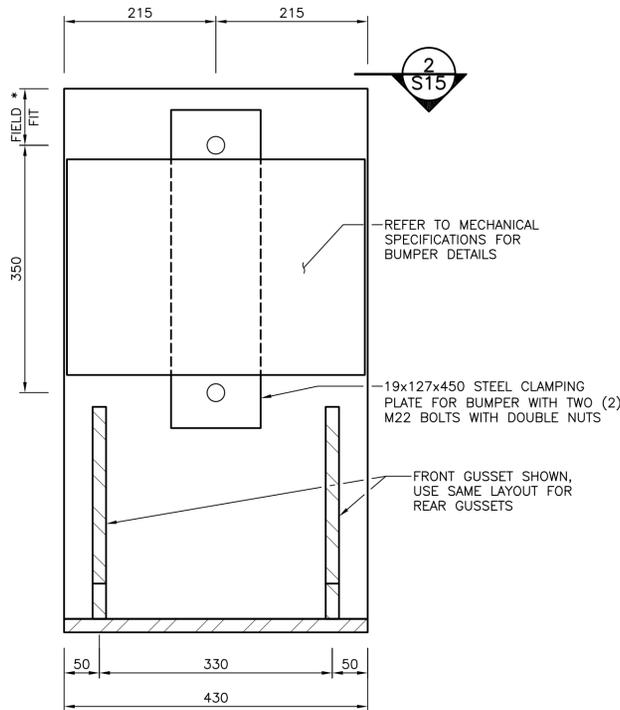
**NOTES:**

- CONTRACTOR TO SELECT VERTICAL POSITION OF BUMPER SO THAT THE BUMPER IS CENTRED AT MIDDLE OF STRIKE PLATE.



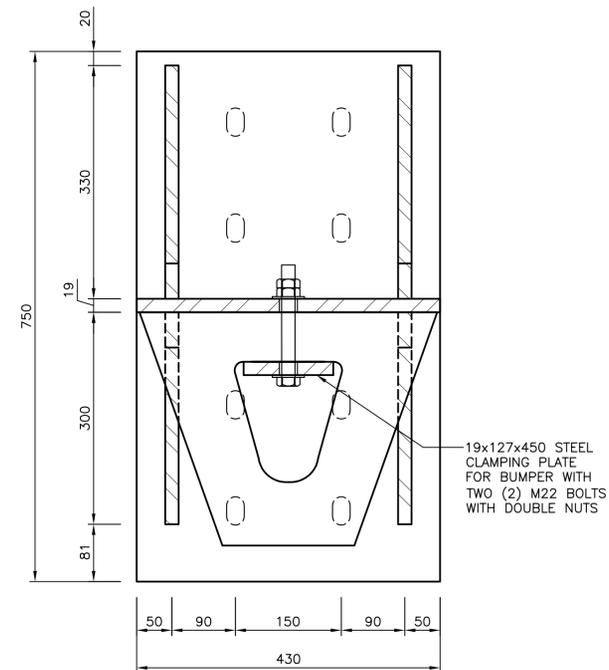
**ELEVATION – OPEN BUMPER**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(CONCRETE ANCHOR BOLTS AND STEEL CLAMPING PLATE NOT SHOWN FOR CLARITY)



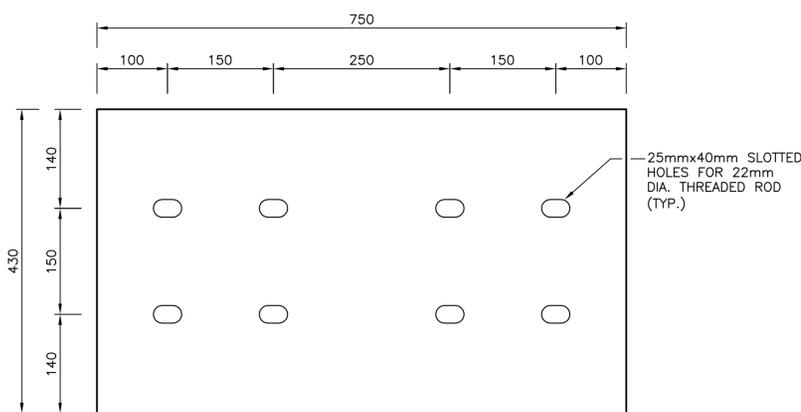
**SECTION – OPEN BUMPER**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



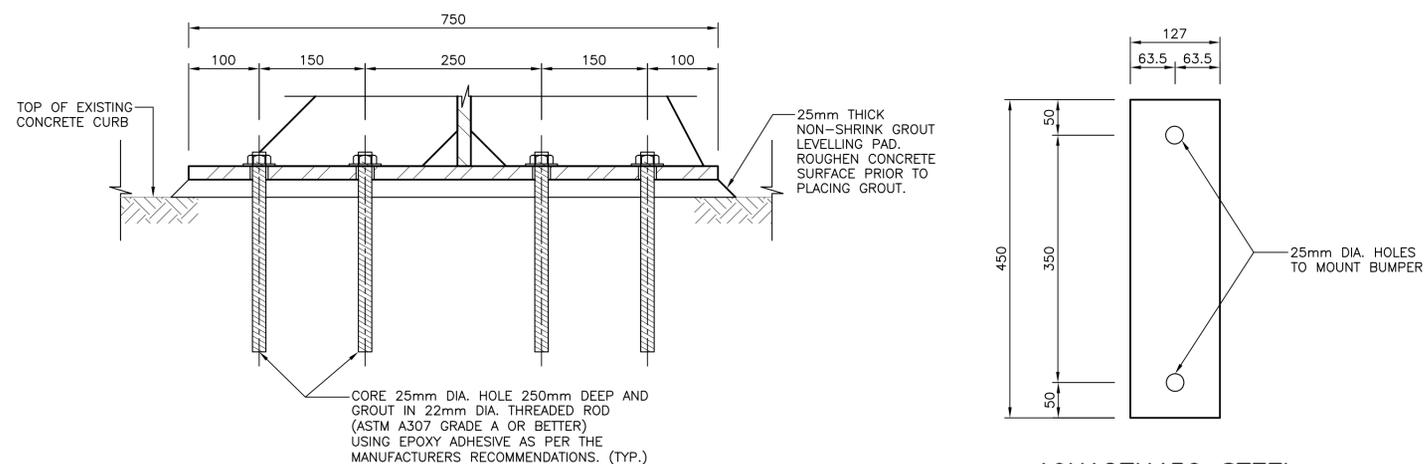
**PLAN VIEW – OPEN BUMPER**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



**19x430x750 STEEL BASE PLATE**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)



**BASE PLATE ANCHOR DETAILS**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(CONCRETE ANCHOR BOLTS NOT SHOWN FOR CLARITY)

**19X127X450 STEEL CLAMPING PLATE FOR BUMPER**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)

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project title  
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**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**OPEN BUMPER DETAILS**

drawn by  
dessiné par  
**X. ZHAO**

designed by  
conçu par  
**M. BOWSER**

approved by  
approuvé par  
**D. DIXON**

bid offre  
**J. TO**

project manager  
administrateur de projets

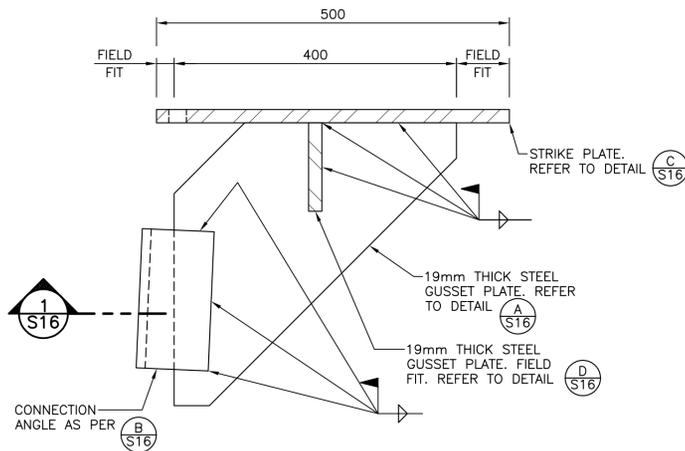
project date  
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**2016-03-17**

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drawing no.  
dessiné no.  
**S15**

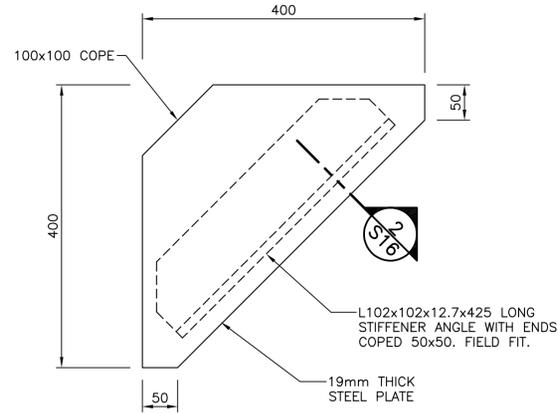
**NOTES:**

1. BOLT LAYOUT SHOWN IN THIS DRAWING IS APPROXIMATE AND SHALL BE FIELD VERIFIED BY THE CONTRACTOR PRIOR TO FABRICATION.



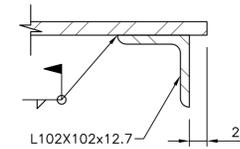
**PLAN VIEW - OPEN STRIKE PLATE**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



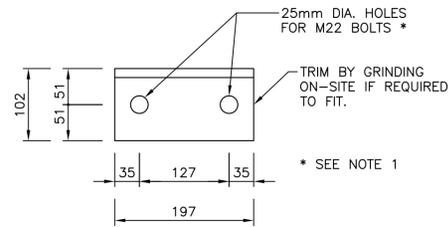
**LARGE GUSSET PLATE DETAIL**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)



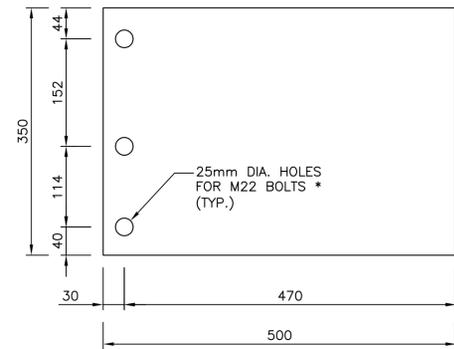
**STIFFENER ANGLE DETAIL**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)



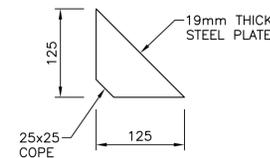
**L102x102X12.7 CONNECTION ANGLE**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)



**19x500X350 STRIKE PLATE**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)



**SMALL GUSSET PLATE DETAIL**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm  
(ONE REQUIRED)

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project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**OPEN STRIKE PLATE**

drawn by  
dessiné par **X. ZHAO**

designed by  
conçu par **M. BOWSER**

approved by  
approuvé par **D. DIXON**

bid offer  
offre **J. TO** project manager  
administrateur de projets

project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

drawing no.  
dessiné no. **S16**



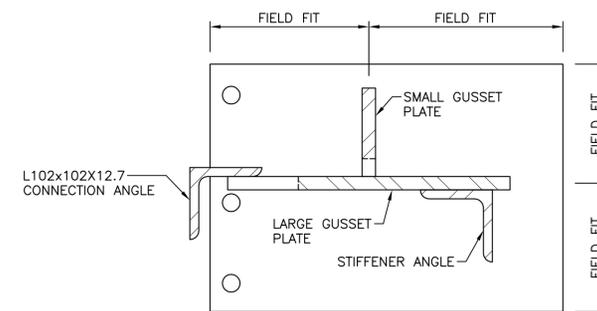
REMOVE THESE TWO (2) RIVETS. FASTEN CONNECTION ANGLE AT THIS LOCATION WITH TWO (2) M22 BOLTS.

FASTEN STRIKE PLATE ON THIS SIDE OF STIFFENER ANGLES

REMOVE THESE THREE (3) RIVETS. FASTEN STRIKE PLATE AT THIS LOCATION WITH THREE (3) M22 BOLTS.

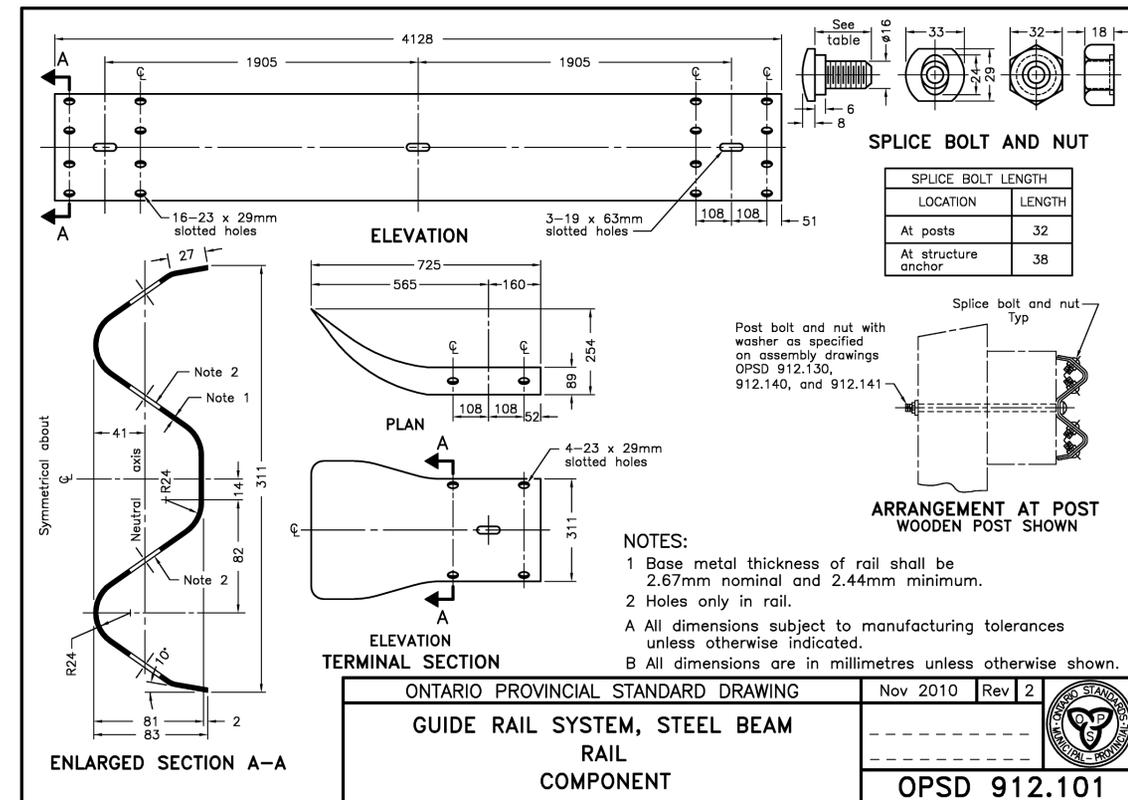
**CONNECTION DETAIL**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm



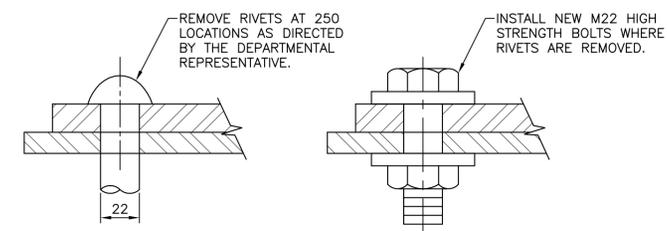
**ELEVATION - STRIKE PLATE DETAIL**

SCALE: 1:5  
0mm 100mm 200mm 300mm 400mm 500mm

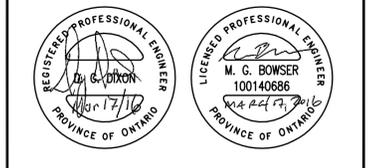
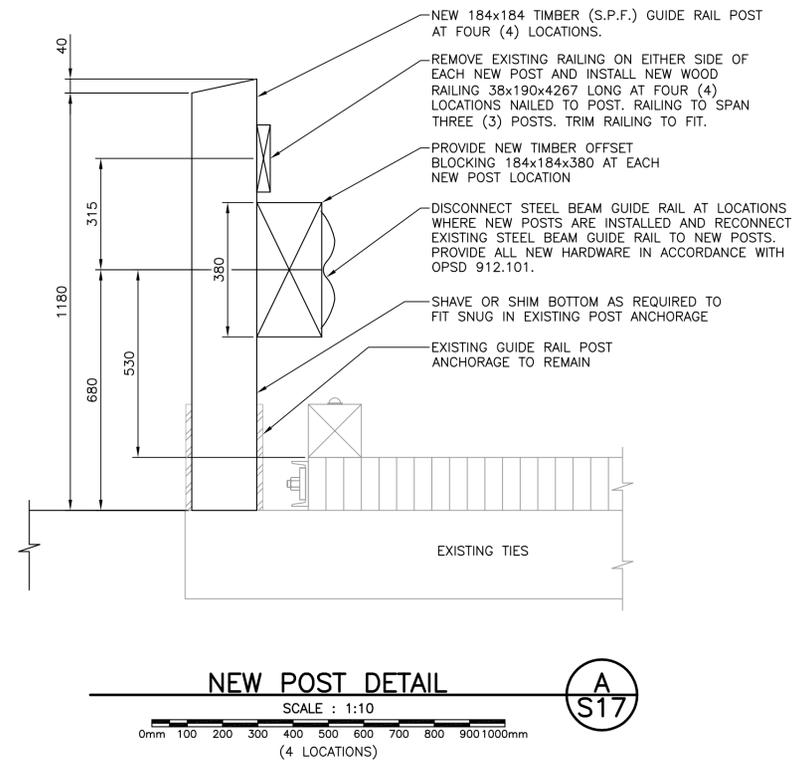
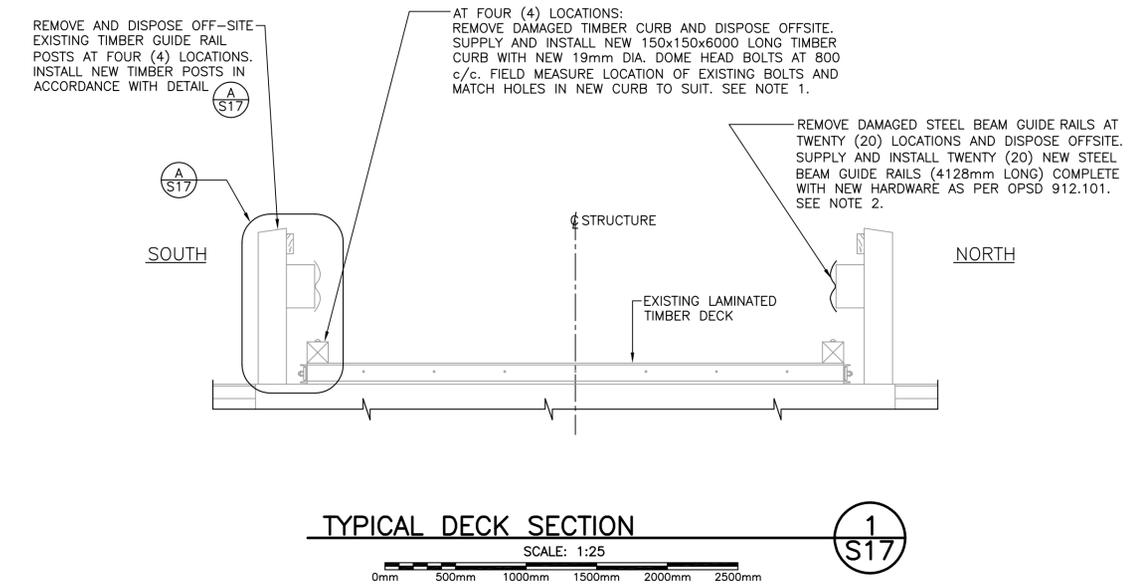


**NOTES:**

1. LOCATIONS FOR TIMBER CURB REPLACEMENT TO BE IDENTIFIED ON-SITE BY THE DEPARTMENTAL REPRESENTATIVE.
2. LOCATIONS FOR STEEL BEAM GUIDE RAIL REPLACEMENT TO BE IDENTIFIED ON-SITE BY THE DEPARTMENTAL REPRESENTATIVE.
3. LOCATIONS FOR NEW STEEL BEAM GUIDE RAIL POSTS TO BE IDENTIFIED ON-SITE BY THE DEPARTMENTAL REPRESENTATIVE.
4. RIVETS REPLACED TO PERMIT STRUCTURAL STEEL REPAIRS CALLED FOR ON THE PLANS ARE IN ADDITION TO THE 250 RIVETS SPECIFIED FOR REPLACEMENT. RIVETS TO BE REMOVED FOR STEEL REPAIRS AND INSTALLATION OF BUMPERS AND STRIKE PLATES ARE NOT MEASURED FOR PAYMENT.
5. ALL HIGH STRENGTH BOLT CONNECTIONS SHALL BE ASSEMBLED WITH A HARDENED WASHER UNDER BOTH THE BOLT HEAD AND NUT.
6. IF REAMING IS REQUIRED TO DRESS UP THE RIVETS HOLES, THE COST OF THIS REAMING SHALL BE INCLUDED IN THE BID. IF AFTER REAMING THE HOLES EXCEED THE TOLERANCES SHOWN IN THE CANADIAN INSTITUTE OF STEEL CONSTRUCTION MANUAL THE CONTRACTOR SHALL INSTALL THE NEXT LARGER SIZE BOLT AT NO ADDITIONAL COST.
7. THE 250 RIVETS SPECIFIED FOR REPLACEMENT ARE ALL LOCATED UNDER THE DECK WITHIN THE SWINGSPAN.



**RIVET REPLACEMENT**  
 SCALE : 1:2  
 0mm 50mm 100mm 150mm 200mm 250mm  
 (250 LOCATIONS, SEE NOTE 4)



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**A** Detail No.  
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project title  
 titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
 titre du dessin  
**MISCELLANEOUS DETAILS**

drawn by  
 dessiné par  
**X. ZHAO**

designed by  
 conçu par  
**M. BOWSER**

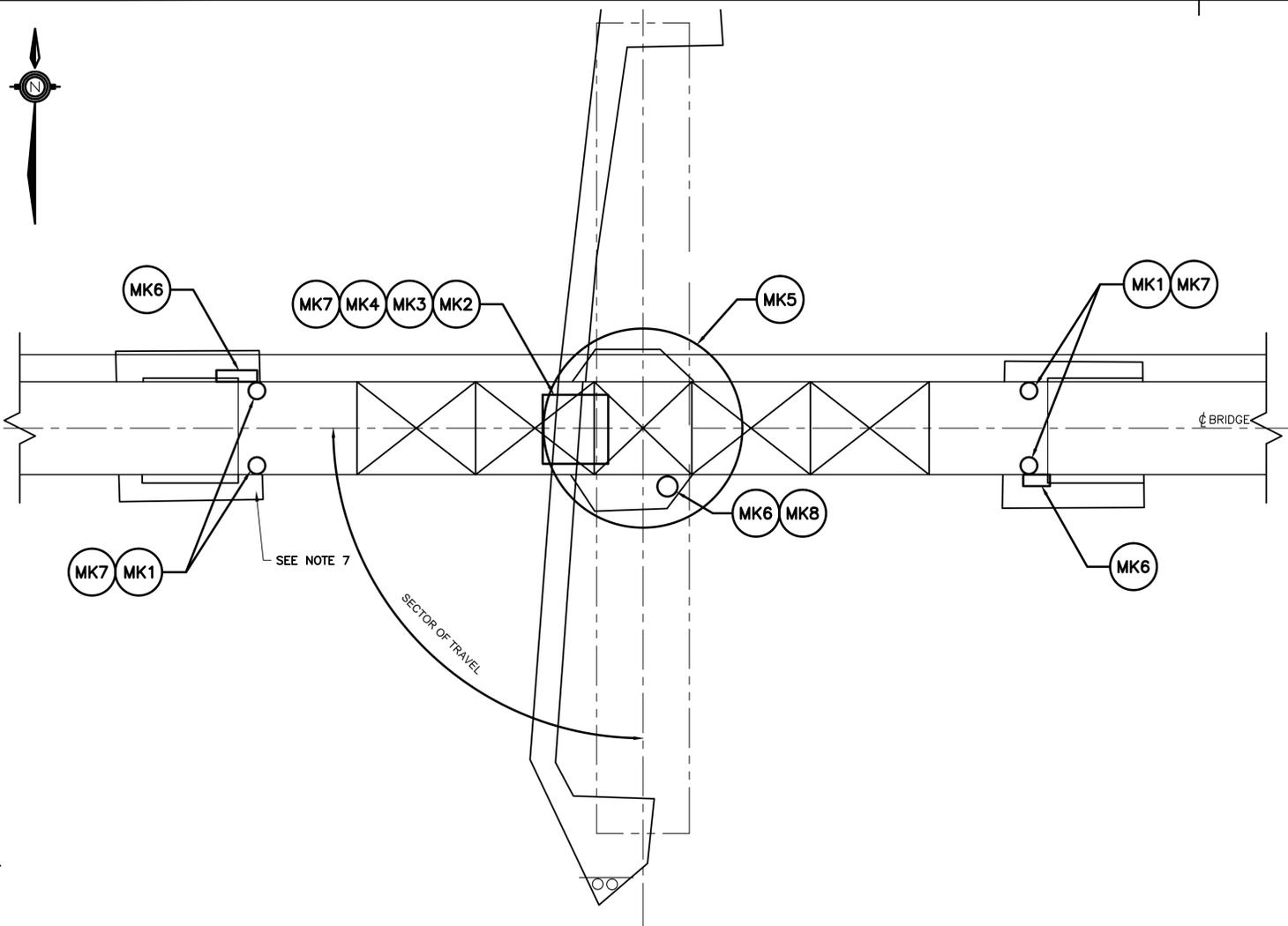
approved by  
 approuvé par  
**D. DIXON**

bid offer  
 J. TO **project manager**  
**administrateur de projets**

project date  
 date du projet  
**2016-03-17**

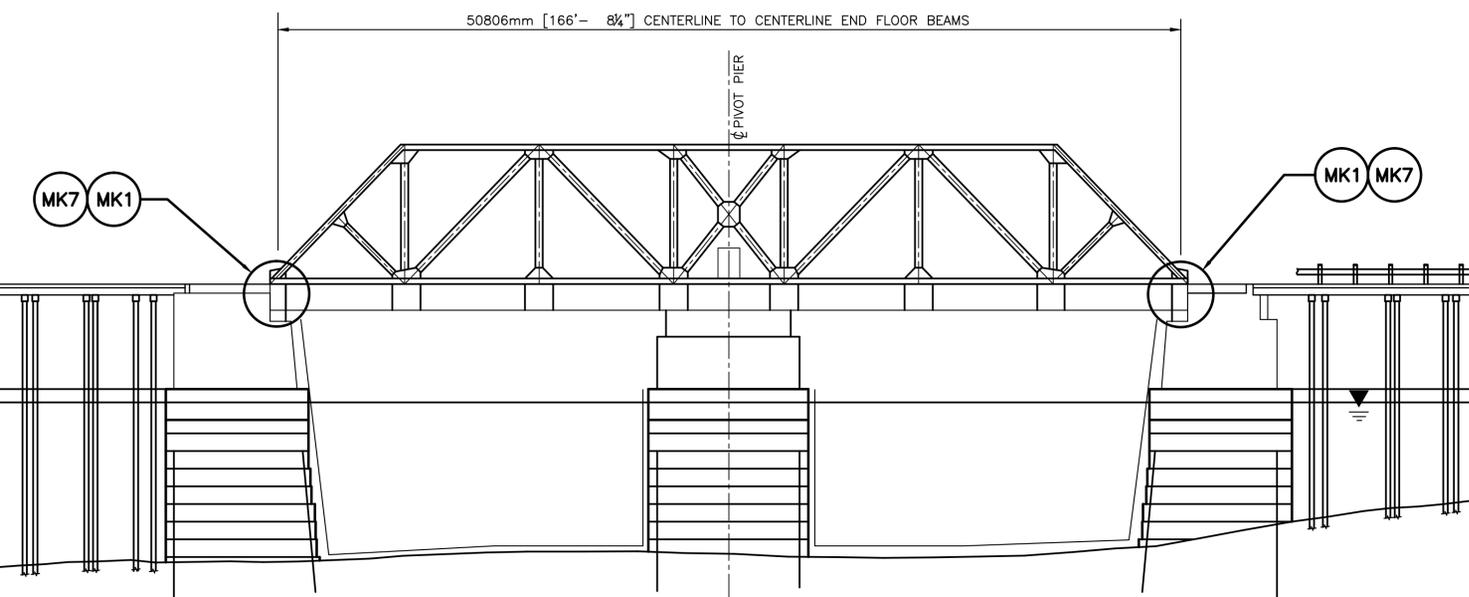
project no.  
 no. du projet  
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drawing no.  
 dessin no.  
**S17**



PLAN

SCALE: 1:200



SOUTH ELEVATION

SCALE: 1:200



| WORK IDENTIFICATION SCHEDULE |                             |  |                                     |
|------------------------------|-----------------------------|--|-------------------------------------|
| MARK NO.                     | COMPONENT                   | DESCRIPTION OF WORK  | REF. DWGS.                          |
| MK1                          | END WEDGE MACHINERY         | REHABILITATE THE END WEDGE MACHINERY   | M2, M3                              |
| MK2                          | RACK PINION SHAFT ASSEMBLY  | REHABILITATE THE RACK PINION SHAFT ASSEMBLY  | M4, M5                              |
| MK3                          | SPAN DRIVE REDUCER          | REPLACE THE SPAN DRIVE REDUCER AND TAPER LOCK BUSHING  | M4, M5                              |
| MK4                          | MACHINERY BRAKE             | REHABILITATE BRAKE SYSTEM  | M7                                  |
| MK5                          | SPAN DRIVE HYDRAULIC SYSTEM | MODIFY THE SPAN DRIVE HYDRAULIC SYSTEM CIRCUIT   | M6                                  |
| MK6                          | FULL OPEN AND CLOSE BUMPERS | PROVIDE BUMPERS  | SEE STRUCTURAL DRAWINGS FOR DETAILS |
| MK7                          | MACHINERY LUBRICATION       | SEE SPECIFICATIONS FOR DETAILS   | --                                  |
| MK8                          | LIMIT SWITCH RELOCATION     | RELOCATE NEARLY OPEN AND FULL OPEN LIMIT SWITCHES, LIMIT SWITCH SUPPORTS, TARGETS, AND TARGET SUPPORTS TO AVOID INTERFERENCE WITH THE FULL OPEN BUMPER | M7, S15                             |

GENERAL NOTES:

- ALL WORK SHALL BE DONE IN ACCORDANCE WITH CONTRACT DRAWINGS M1 THRU M7 AND THE SPECIFICATIONS. ALL DISCREPANCIES AND/OR CONFLICTS SHALL BE BROUGHT TO THE ATTENTION OF THE DEPARTMENTAL REPRESENTATIVE FOR REVIEW AND CLARIFICATION.
- SEE THE SPECIFICATIONS FOR ADDITIONAL DETAILS, INFORMATION AND REQUIREMENTS RELATED TO THE WORK INDICATED ON THE CONTRACT DOCUMENTS.
- REPLACE ALL HARDWARE (BOLTS, SCREWS, KEYS, PINS, ETC...) THAT IS REMOVED OR LOOSENED AS PART OF DISASSEMBLY OR REASSEMBLY WITH NEW HARDWARE EXCEPT FOR EXISTING TURNED BOLTS. CLEAN AND INSPECT TURNED BOLTS AND VERIFY THAT THEY ARE SUITABLE FOR RE-USE.
- N.T.S. DENOTES NOT TO SCALE.
- THE CONTRACTOR SHALL FIELD VERIFY DIMENSIONS AS REQUIRED TO ENSURE PROPER FIT-UP WITH EXISTING COMPONENTS.
- THE CONTRACTOR SHALL ENSURE THAT NONE OF THE WORK SHOWN WILL RESULT IN A CONFLICT FOR THE FULL RANGE OF MOVEMENT OF THE SWING BRIDGE. AFTER THE WORK IS COMPLETED THE CONTRACTOR SHALL BE RESPONSIBLE TO OBSERVE THE AREAS OF WORK DURING THE FIRST OPERATION OF THE SWING SPAN AND BE PREPARED TO HALT OPERATION OF THE BRIDGE TO ENSURE THAT NO DAMAGE OCCURS IN THE EVENT THAT THERE ARE CONFLICTS PRESENT THAT ARE NOT IDENTIFIED THROUGH THE COURSE OF PLANNING AND PERFORMING THE WORK.
- THERE ARE EXISTING END WEDGE LIMIT SWITCHES LOCATED AT THE SOUTHWEST END WEDGE. TEMPORARILY REMOVING AND/OR PROTECTING THE LIMIT SWITCHES WILL BE NECESSARY TO PERFORM THE REHABILITATION WORK ON THE END WEDGES AND IS CONSIDERED INCIDENTAL TO THE MECHANICAL WORK.



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| A<br>B<br>C | A Detail No. / No. du détail   |
|             | B drawing no. - where detail required / dessin no. - où détail exigé |
|             | C drawing no. - where detailed / dessin no. - où détaillé            |

project title / titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
TIMBER REPAIRS

drawing title / titre du dessin  
MECHANICAL WORK IDENTIFICATION

drawn by / dessiné par  
K. MEHTA

designed by / conçu par  
R. GIERNACKY

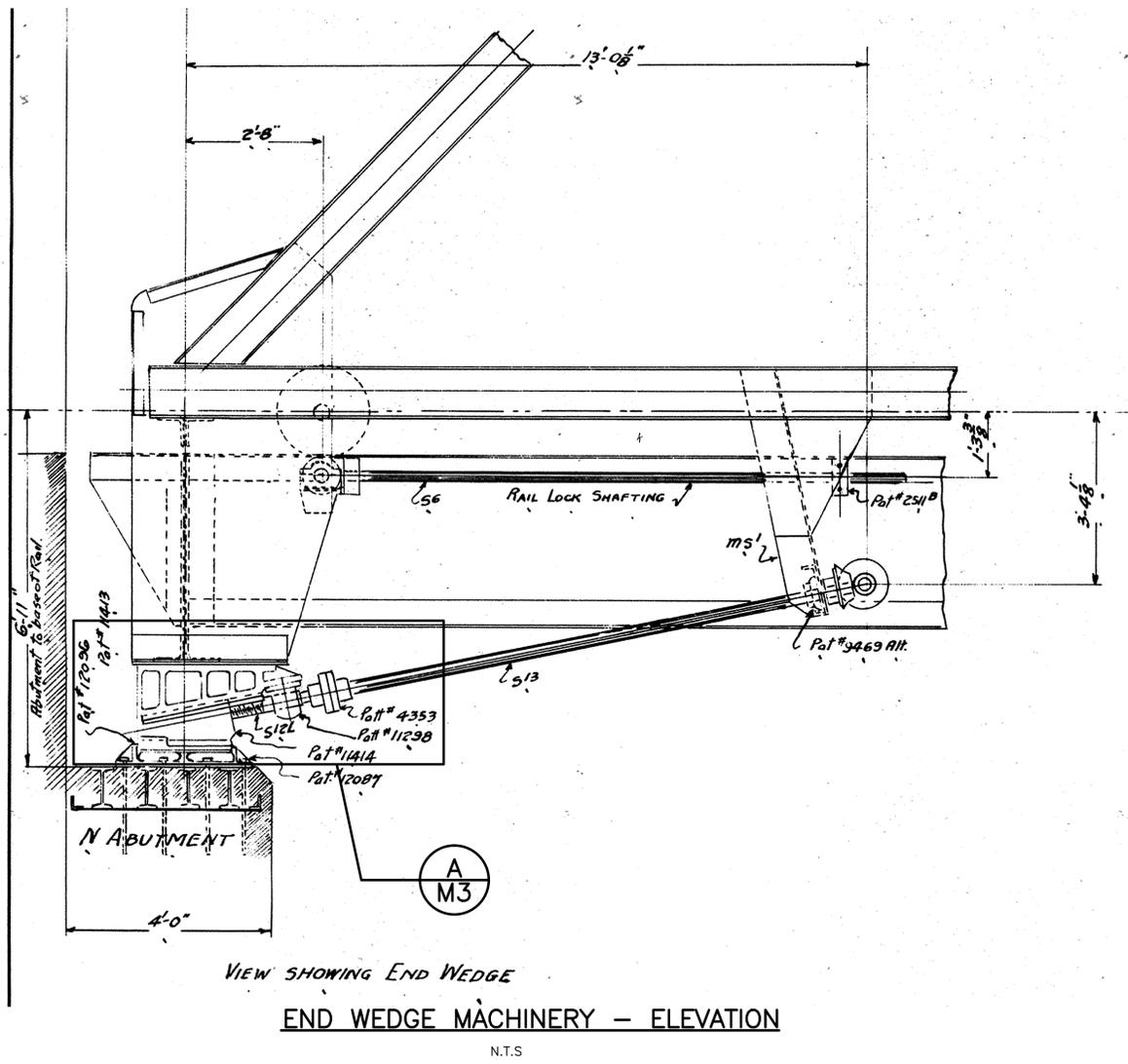
approved by / approuvé par  
J. WILLIAMS

bid offer / offre de projet  
J. TO project manager / administrateur de projets

project date / date du projet  
2016-03-17

project no. / no. du projet  
R.078886.002

drawing no. / dessin no.  
M1



**SUGGESTED REHABILITATION SEQUENCE FOR END WEDGES:**

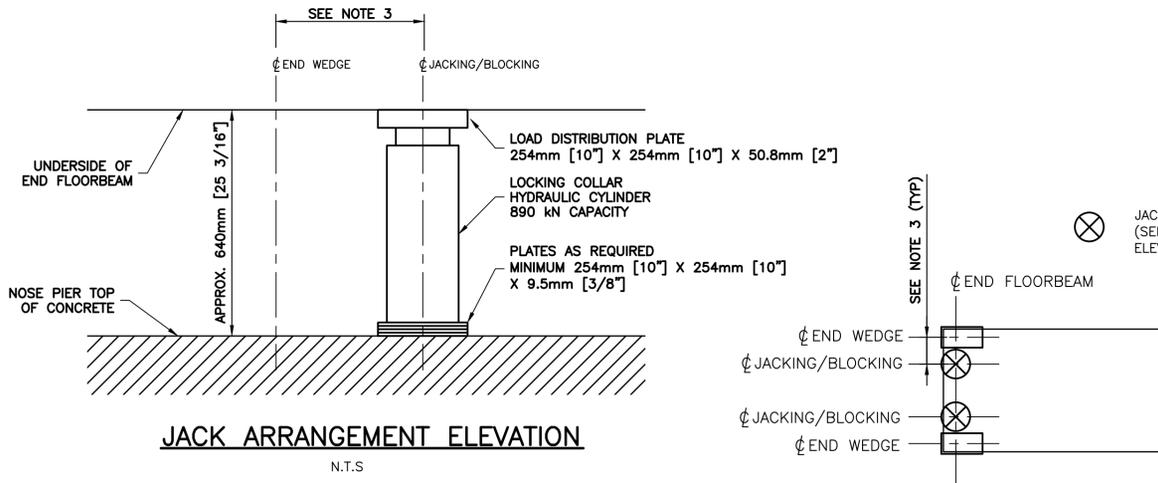
- DESIGN, FURNISH AND INSTALL JACKS/BLOCKING.
- PLACE JACKS AT ALL FOUR CORNERS OF THE BRIDGE AND EXTEND UNTIL THE JACK IS IN LIGHT CONTACT WITH THE BRIDGE. CONFIRM THAT THE VERTICAL ALIGNMENT OF THE SWING SPAN AND THE FIXED SPANS ARE ACCEPTABLE WITH THE DEPARTMENTAL REPRESENTATIVE.
- BLOCK THE BRIDGE AT ALL FOUR CORNERS OF THE BRIDGE, OR SET LOCKING COLLARS ON HYDRAULIC JACKS AND RELEASE HYDRAULIC PRESSURE.
- MEASURE THE GAP BETWEEN THE END WEDGE AND THE WEDGE BEARING PLATE AND THE SHIM THICKNESS AT ALL FOUR END WEDGES. ADD THESE NUMBERS TO DETERMINE THE INITIAL SHIM THICKNESS FOR EACH CORNER.
- BEFORE DISASSEMBLING ANY COMPONENTS MATCH MARK ALL COMPONENTS TO ENSURE THAT EXISTING COMPONENTS ARE RETURNED TO THE ORIGINAL LOCATION IN THE SAME ORIENTATION AS PRIOR TO REMOVAL. TEMPORARILY REMOVE AND/OR PROTECT THE LIMIT SWITCHES AT THE SOUTHWEST END WEDGE AS NECESSARY TO PERFORM THE REHABILITATION WORK ON THE END WEDGES.
- REPLACE THE BRONZE NUT (PATTERN NO. 11296).
  - TEMPORARILY SUPPORT S13 SHAFT.
  - UNBOLT COUPLING (PATTERN NO. 4353).
  - REMOVE THRUST BEARING (PATTERN NO. 11298) MOUNTING BOLTS.
  - REMOVE THE GUIDE PLATES.
  - NOTE THERE IS A PILOT IN THE COUPLING AND A NOTCH IN THE THRUST BEARING WHICH WILL REQUIRE EFFORT AND MANEUVERING TO DISCONNECT.
  - ONCE THE END WEDGE, S12 SHAFT, THRUST BEARING AND COUPLING HALF ASSEMBLY IS DISCONNECTED, SLIDE IT ONTO CRIBBING AND OFF OF THE WEDGE BEARING PLATES.
  - NOTE THE CURRENT POSITION OF THE S12 SHAFT.
  - REMOVE THE S12 SHAFT FROM THE END WEDGE. TRANSPORT TO THE SHOP FOR CLEANING, INSPECTION, AND ASSEMBLY TEST WITH NEW BRONZE NUT.
  - REPLACE THE BRONZE NUT (PATTERN NO. 11296). PACK THE BRONZE NUT WITH GREASE.
  - REINSTALL THE S12 SHAFT INTO THE END WEDGE TO THE POSITION NOTED ABOVE.
- REPLACE THE END WEDGE ADJUSTMENT SHIMS.
  - UNBOLT THE WEDGE BEARING PLATE FROM THE WEDGE BED PLATE.
  - REMOVE EXISTING SHIMS AND MEASURE THE THICKNESS. COMPARE THIS NUMBER WITH SHIM THICKNESS MEASUREMENTS PERFORMED IN STEP 4.
  - ADJUST THE INITIAL SHIM THICKNESS AS NECESSARY.
  - CLEAN THE SURFACE OF THE WEDGE BED PLATE TO SSPC-SP3.
  - CLEAN THE UNDERSIDE OF THE WEDGE BEARING PLATE TO SSPC-SP3.
  - PLACE NEW SHIMS EQUAL TO THE INITIAL SHIM THICKNESS CALCULATED ABOVE.
  - REPLACE WEDGE BED PLATE AND BOLT IT DOWN USING NEW HARDWARE.
- INSTALL END WEDGE ASSEMBLY.
  - REPOSITION THE END WEDGE ASSEMBLY ON THE WEDGE BEARING PLATE.
  - REINSERT THE END WEDGE ASSEMBLY INTO THE THRUST BEARING AND COUPLING.
  - REPLACE THE THRUST BEARING BOLTS.
  - INSTALL NEW COUPLING BOLTS.
  - REPLACE THE GUIDE PLATE AND GUIDE PLATE BOLTS.
  - REMOVE THE JACKS, BLOCKING, AND TEMPORARY SUPPORT FOR S13 SHAFT.
- CHECK FOR CLEARANCES WHEN THE WEDGES ARE DRIVEN AND RETRACTED. CHECK FOR INTERFERENCES AS THE BRIDGE IS OPERATED. RE-INSTALL AND ADJUST THE END WEDGE LIMIT SWITCHES AS NEEDED. REFER TO THE SPECIFICATIONS FOR ALIGNMENT REQUIREMENTS.
- ADJUST THE SHIMS UNDER THE END WEDGE BEARING PLATE AS NECESSARY TO PROVIDE FIRM CONTACT WHEN THE WEDGES ARE DRIVEN. FIRM CONTACT IS CONFIRMED WHEN A 0.076mm [0.003"] THICKNESS GAUGE CANNOT BE INSERTED BETWEEN END WEDGE AND THE WEDGE BEARING PLATE MORE THAN 25mm [1"].

**NOTES:**

- SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.
- THE JACKING AND BLOCKING SYSTEM SHALL BE DESIGNED AND STAMPED BY A PROFESSIONAL ENGINEER REGISTERED IN THE PROVINCE OF ONTARIO. THE JACKS SUPPLIED SHALL BE CAPABLE OF LIFTING 200% OF THE UNFACTORED DEAD LOAD AND THE BLOCKING SHALL BE DESIGNED IN ACCORDANCE WITH CSA S6-14 CHBDC FOR THE DEAD AND LIVE LOADS SPECIFIED IN TABLE 1. BLOCKING MAY BE DONE BY USING JACKS WITH LOCKING COLLARS WHICH ARE TO BE ENGAGED AND THE PRESSURE ON THE JACKS RELEASED PRIOR TO ALLOWING TRAFFIC ON THE SPAN. JACKING OF THE BRIDGE WITH LIVE LOAD IS NOT PERMITTED. MAXIMUM DURATION FOR ROAD CLOSURES DURING JACKING IS 15 MINUTES, AFTER WHICH THE QUEUED TRAFFIC MUST BE PERMITTED TO PASS BEFORE A SUBSEQUENT ROAD CLOSURE IS PERMITTED. THE PROFESSIONAL ENGINEER MUST ALSO REVIEW THE CAPACITY OF THE END FLOOR BEAMS AND THE CONNECTIONS OF THE END FLOOR BEAMS TO THE TRUSS AND PROVIDE A STAMPED LETTER INDICATING THAT THE END FLOOR BEAMS AND CONNECTIONS HAVE CAPACITY FOR THE JACKING AND BLOCKING LOADS BASED ON THE JACKING LOCATIONS CHOSEN BY THE CONTRACTOR.
- LOCATION OF JACKS TO BE DETERMINED BY THE CONTRACTOR'S ENGINEER AND CONFIRMED ON-SITE BY THE DEPARTMENTAL REPRESENTATIVE.

**TABLE 1**

| UNFACTORED JACKING/BLOCKING LOADS |                |                  |
|-----------------------------------|----------------|------------------|
| JACK LOCATION                     | DEAD LOAD (kN) | DEAD + LIVE (kN) |
| WEST NOSE PIER, NORTH WEDGE       | 189            | 422              |
| WEST NOSE PIER, SOUTH WEDGE       | 189            | 422              |
| EAST NOSE PIER, NORTH WEDGE       | 189            | 422              |
| EAST NOSE PIER, SOUTH WEDGE       | 189            | 422              |



**JACK ARRANGEMENT**  
N.T.S.

Public Works and Government Services Canada  
Travaux publics et Services gouvernementaux Canada

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A Detail No. No. du détail  
B drawing no. - where detail required dessin no. - où détail requis  
C drawing no. - where detailed dessin no. - où détaillé

project title titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE**  
**TIMBER REPAIRS**

drawing title titre du dessin  
**END WEDGE MACHINERY REHABILITATION I**

drawn by dessiné par  
**K. MEHTA**

designed by conçu par  
**R. GIERNACKY**

approved by approuvé par  
**J. WILLIAMS**

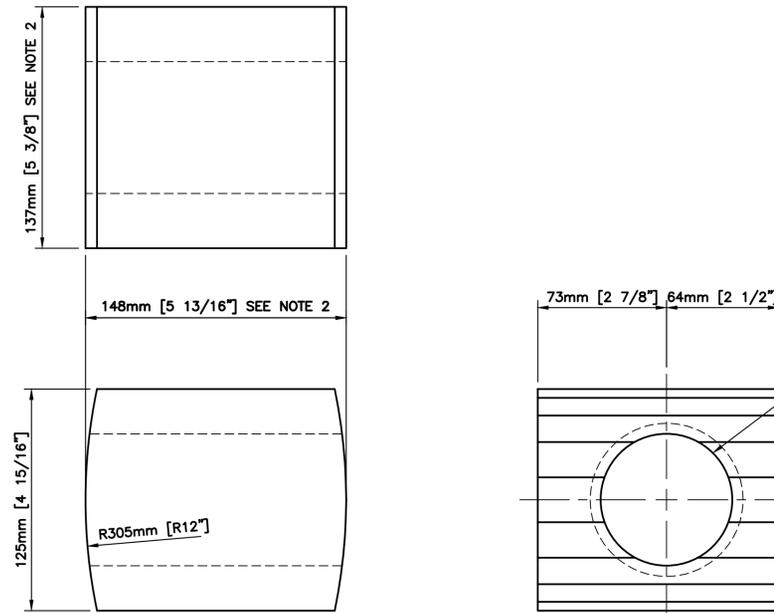
bid offre  
**J. TO** project manager administrateur de projets

project date date du projet  
**2016-03-17**

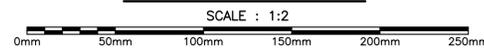
project no. no. du projet  
**R.078886.002**

drawing no. dessin no.  
**M2**

CAD FILE LOCATION AND NAME: M:\SBE\SB740-\SB742B - Wasauksing Design\Contract 2\CAD\100% S&S Submittal\M-2-3.R1.RGG.dwg  
MODIFIED: 3/17/2016 4:28:30 PM BY: JRISHNA  
DATE PLOTTED: 3/17/2016 1:12:28 PM BY: JRISHNA



**NEW BRONZE NUT**

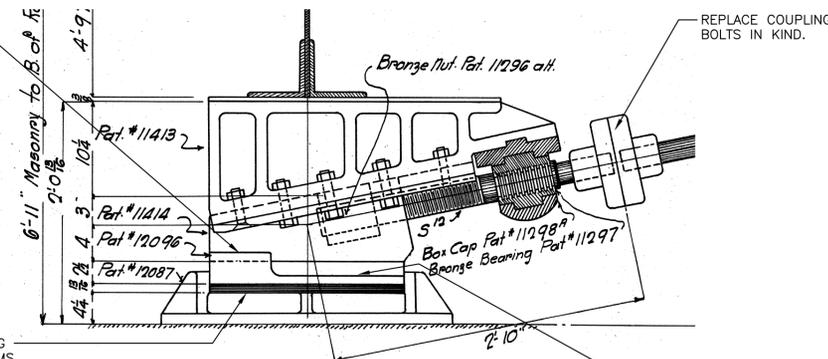


SCALE : 1:2  
QUANTITY: 4 EACH  
2 - REQUIRED WITH RIGHT HAND THREAD  
2 - REQUIRED WITH LEFT HAND THREAD  
MATERIAL: ASTM B22 ALLOY C90500  
PROVIDE 1.6 MICROMETER FINISH UNLESS OTHERWISE NOTED.

REPLACE EXISTING 15/16" COUNTERSUNK TAP BOLTS. PROVIDE A CUSTOM BOLT THAT IS HEX SOCKET COUNTERSUNK FLAT HEAD CAP SCREW AND MATCHES THE DIMENSIONS OF THE EXISTING BOLT. 2 LOCATIONS EACH WEDGE, 8 LOCATIONS TOTAL.

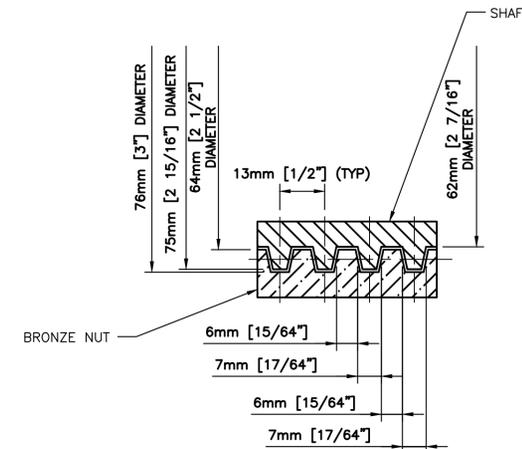
REPLACE EXISTING ADJUSTMENT SHIMS AND CLEAN ALL FAYING SURFACES TO SSPC-SP3.

HOLE FOR ACME THREADS. SEE DETAIL OF ACME THREAD THIS SHEET.



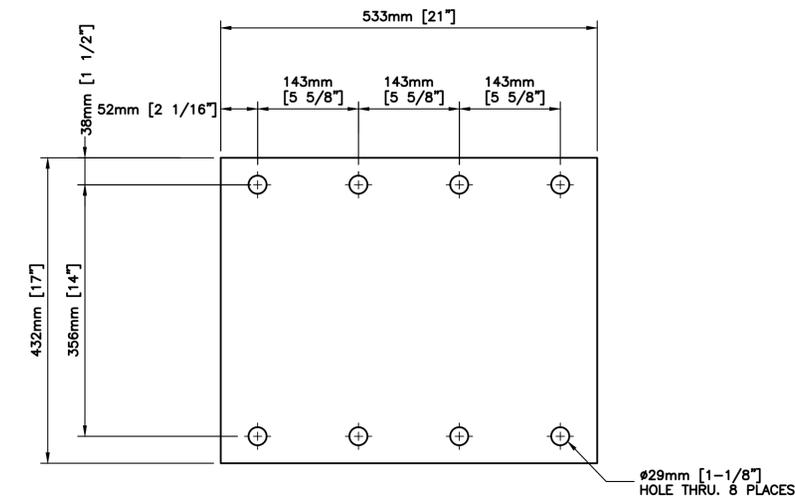
**DETAIL - END WEDGE MACHINERY** A M2  
N.T.S.

REPLACE EXISTING 15/16" TAP BOLTS IN KIND. NOTE THESE ARE CUSTOM BOLTS. 6 LOCATIONS EACH WEDGE, 24 LOCATIONS TOTAL.

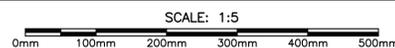


**DETAIL OF ACME THREAD**

SCALE : 1:1



**END WEDGE ADJUSTMENT SHIM SET - PLAN VIEW**



SCALE: 1:5  
QUANTITY: 4 SHIM SETS  
EACH SHIM SET TO INCLUDE  
1 QTY - 1/2" [12.7mm] THICK MATERIAL: CSA G40.21 44W  
2 QTY - 1/4" [6.35mm] THICK MATERIAL: CSA G40.21 44W  
4 QTY - 1/8" [3.175mm] THICK MATERIAL: BRASS OR STAINLESS STEEL  
4 QTY - 1/16" [1.588mm] THICK MATERIAL: BRASS OR STAINLESS STEEL  
PROVIDE 3.2 MICRON FINISH UNLESS NOTED OTHERWISE

**NOTES:**

- SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.
- FINISH MACHINE AFTER FIELD VERIFYING LENGTH OF SLOT IN END WEDGE TO PROVIDE 1.6mm [1/16"] CLEARANCE.

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| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

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|   |                                     |                               |
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| B | drawing no. - where detail required | dessin no. - où détail requis |
| C | drawing no. - where detailed        | dessin no. - où détaillé      |

project title  
titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
TIMBER REPAIRS

drawing title  
titre du dessin  
END WEDGE  
MACHINERY REHABILITATION II

drawn by  
dessiné par  
K. MEHTA

designed by  
conçu par  
R. GIERNACKY

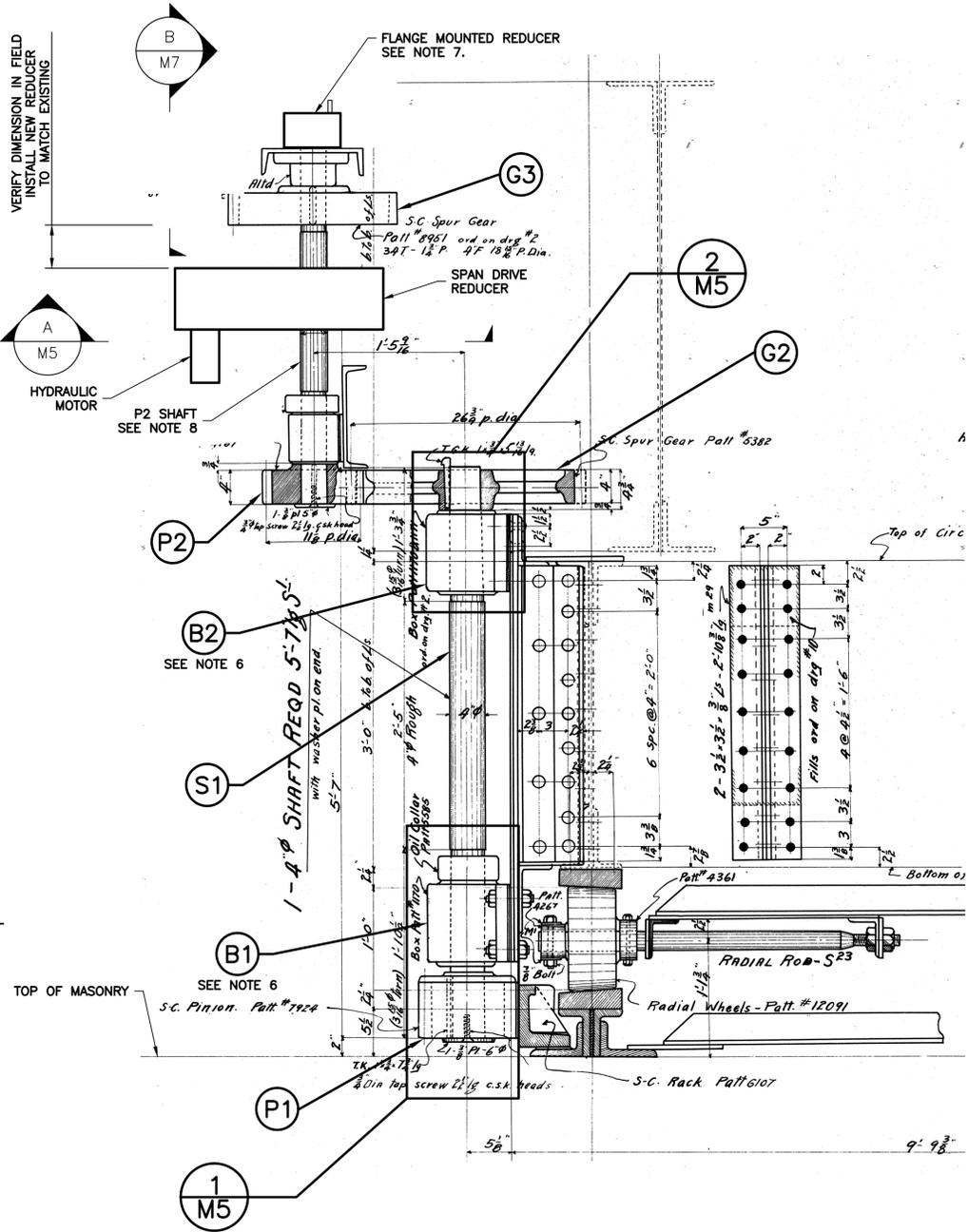
approved by  
approuvé par  
J. WILLIAMS

bid  
offre  
J. TO  
project manager  
administrateur  
de projets

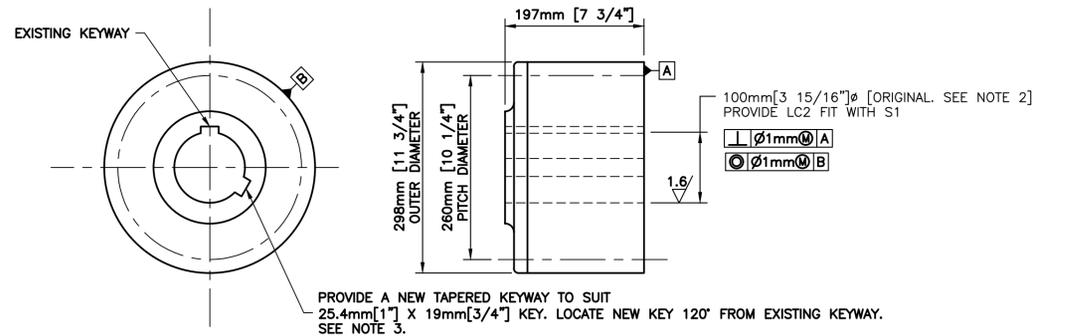
project date  
date du projet  
2016-03-17

project no.  
no. du projet  
R.078886.002

drawing no.  
dessiné no.  
M3



SPAN DRIVE MACHINERY ELEVATION  
N.T.S.

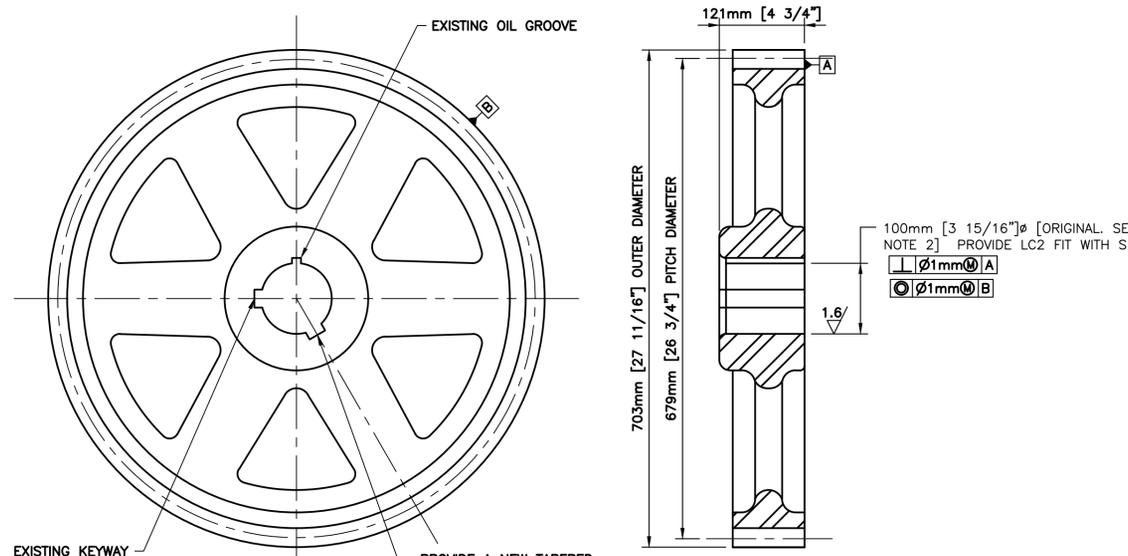


P1 - PINION GEAR

SCALE: 1:5

0mm 100mm 200mm 300mm 400mm 500mm

QUANTITY: 1 EACH  
MATERIAL: EXISTING STEEL CASTING  
12 TEETH, 68mm [2 3/4"] CIRCULAR PITCH,  
165mm [6 1/2"] FACE WIDTH, 15° INVOLUTE,  
19mm [3/4"] ADDENDUM AND 23mm [2 3/8"] DEDENDUM



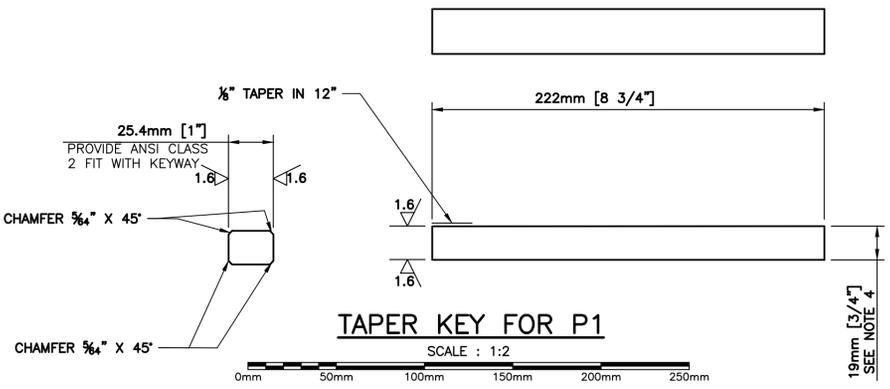
G2 - SPUR GEAR

SCALE: 1:5

0mm 100mm 200mm 300mm 400mm 500mm

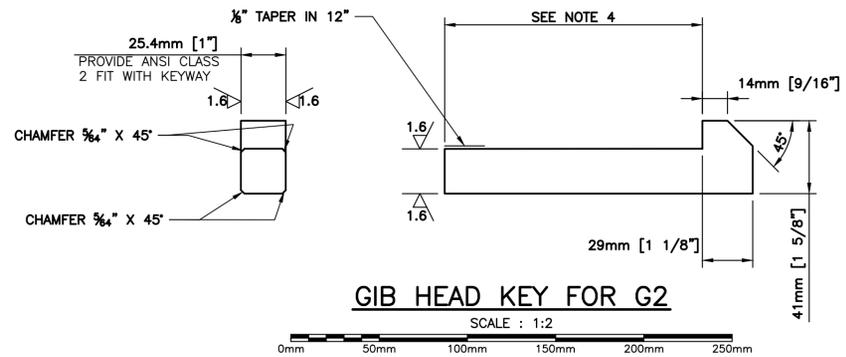
QUANTITY: 1 EACH  
MATERIAL: EXISTING STEEL CASTING  
48 TEETH, 44.5mm [1 3/4"] CIRCULAR PITCH,  
101.6mm [4"] FACE WIDTH, 15° INVOLUTE,  
11.9mm [1/2"] ADDENDUM AND 15.1mm [9/16"] DEDENDUM

- NOTES:**
- SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.
  - MACHINE BORE AS NECESSARY TO CLEAN UP AND PROVIDE THE FIT AND FINISH NOTED. DO NOT REMOVE MORE THAN 6mm [1/4"] IN DIAMETER WITHOUT APPROVAL FROM THE DEPARTMENTAL REPRESENTATIVE.
  - MACHINE KEYWAYS IN THE EXISTING GEARS WITH 1.6mm [1/16"] FILLET RADII. PROVIDE 1.6 MICROMETER SURFACE FINISH. PROVIDE CLASS 2 SIDE FITS PER ANSI/ASME B17.1 BETWEEN THE KEYS AND THE KEYWAYS.
  - COORDINATE LENGTH AND HEIGHT OF KEYS AND DEPTH OF KEYWAYS TO OBTAIN DIMENSIONS PROVIDED IN DETAILS 1 & 2 ON DRAWING M5 WHEN KEYS ARE FIRMLY SEATED.
  - SURFACE FINISH IS IN MICROMETERS.
  - DO NOT DISTURB EXISTING ALIGNMENT OF B1 AND B2 BEARINGS.
  - EXISTING FLANGE MOUNTED REDUCER TO BE REMOVED TO FACILITATE REMOVAL OF P2 SHAFT. REINSTALL REDUCER AFTER REINSTALLATION OF P2 SHAFT.
  - REMOVE P2 SHAFT TO FACILITATE REPLACEMENT OF SPAN DRIVE REDUCER. EXISTING P2 SHAFT TO BE REUSED.



TAPER KEY FOR P1

QUANTITY: 1 EACH  
MATERIAL: AISI 4140 STEEL  
MINIMUM YIELD STRENGTH: 65,000 PSI  
MINIMUM ELONGATION: 20%  
PROVIDE 3.2 MICROMETER FINISH UNLESS NOTED OTHERWISE



GIB HEAD KEY FOR G2

QUANTITY: 1 EACH  
MATERIAL: AISI 4140 STEEL  
MINIMUM YIELD STRENGTH: 65,000 PSI  
MINIMUM ELONGATION: 20%  
PROVIDE 3.2 MICROMETER FINISH UNLESS OTHERWISE NOTED.



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| revision |                   | date       |

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|---|-------------------------------------|
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| B | No. du détail                       |
| B | drawing no. - where detail required |
| B | dessin no. - où détail requis       |
| C | drawing no. - where detailed        |
| C | dessin no. - où détaillé            |

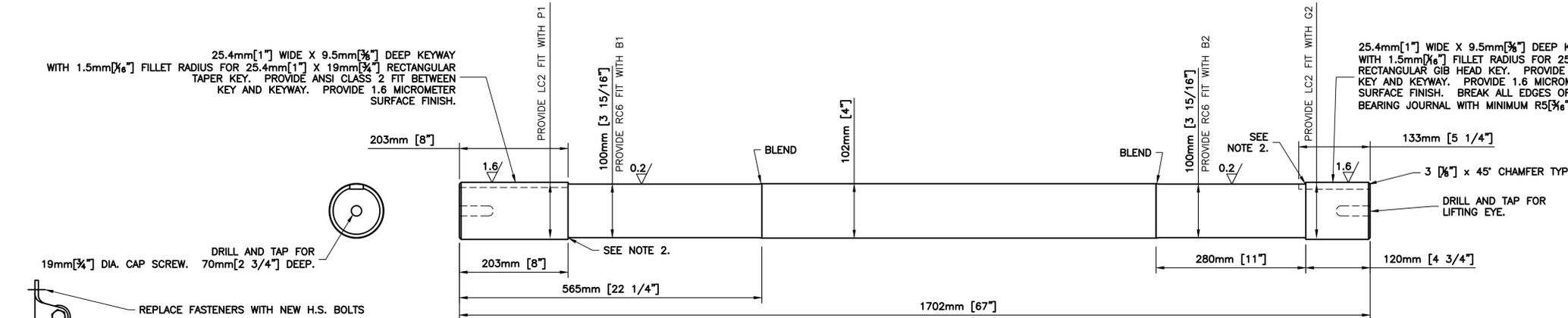
project title  
titre du projet  
**PARRY ISLAND** Ontario  
**WASAUKSING SWING BRIDGE**  
**TIMBER REPAIRS**

drawing title  
titre du dessin  
**RACK PINION SHAFT**  
**ASSEMBLY REHABILITATION I**

|                                |              |  |
|--------------------------------|--------------|--|
| drawn by<br>dessiné par        | K. MEHTA     | project manager<br>administrateur de projets |
| designed by<br>conçu par       | R. GIERNACKY |  |
| approved by<br>approuvé par    | J. WILLIAMS  |  |
| bid<br>offre                   | J. TO        |  |
| project date<br>date du projet | 2016-03-17   |  |
| project no.<br>no. du projet   | R.078886.002 |  |
| drawing no.<br>dessiné no.     | M4           |  |

25.4mm [1"] WIDE X 9.5mm [3/8"] DEEP KEYWAY WITH 1.5mm [1/16"] FILLET RADIUS FOR 25.4mm [1"] X 19mm [3/4"] RECTANGULAR TAPER KEY. PROVIDE ANSI CLASS 2 FIT BETWEEN KEY AND KEYWAY. PROVIDE 1.6 MICROMETER SURFACE FINISH.

25.4mm [1"] WIDE X 9.5mm [3/8"] DEEP KEYWAY WITH 1.5mm [1/16"] FILLET RADIUS FOR 25.4mm [1"] X 19mm [3/4"] RECTANGULAR GIB HEAD KEY. PROVIDE ANSI CLASS 2 FIT BETWEEN KEY AND KEYWAY. PROVIDE 1.6 MICROMETER SURFACE FINISH. BREAK ALL EDGES OF KEYWAY THAT EXTENDS INTO BEARING JOURNAL WITH MINIMUM R5 [3/16"] FILLETS.



S1 - RACK PINION SHAFT

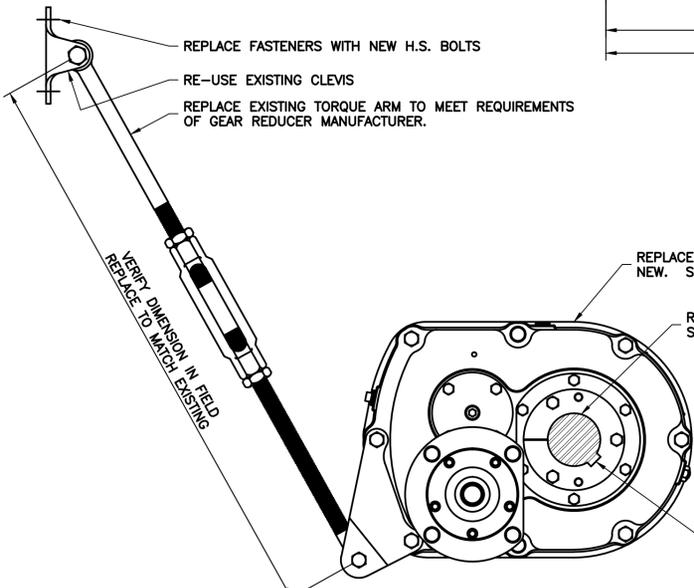
SCALE: 1:5

QUANTITY: 1 EACH
MATERIAL: AISI 4140 STEEL
MINIMUM YIELD STRENGTH: 65,000 PSI
MINIMUM ELONGATION: 20%
PROVIDE 3.2 MICROMETER FINISH UNLESS OTHERWISE NOTED.

NOTES:

- 1. SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.
2. PROVIDE THE LARGEST RADIUS THAT WILL FIT.
3. SURFACE FINISH IS IN MICROMETERS.
4. EXISTING SPAN DRIVE REDUCER IS A DODGE BALDOR MODEL HXT525CT, PART NUMBER 245558. REDUCER SHALL BE REPLACED IN KIND. NOTE REPLACEMENT OF REDUCER REQUIRES REMOVAL OF P2 SHAFT.
5. EXISTING TAPER LOCK BUSHINGS SHALL BE REPLACED AND SHALL BE MACHINED TO SUIT EXISTING SHAFT. VERIFY SHAFT DIMENSIONS AFTER REDUCER HAS BEEN REMOVED FROM SHAFT.

REPLACE FASTENERS WITH NEW H.S. BOLTS
RE-USE EXISTING CLEVIS
REPLACE EXISTING TORQUE ARM TO MEET REQUIREMENTS OF GEAR REDUCER MANUFACTURER.

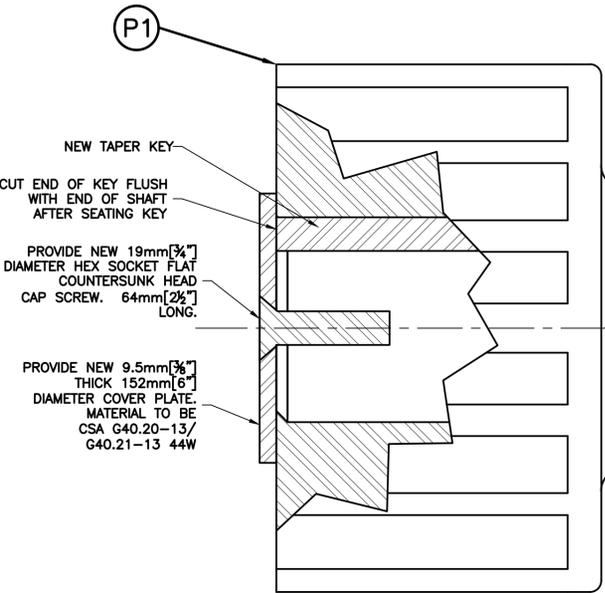


SECTION - SPAN DRIVE REDUCER A M4

SCALE: 1:5

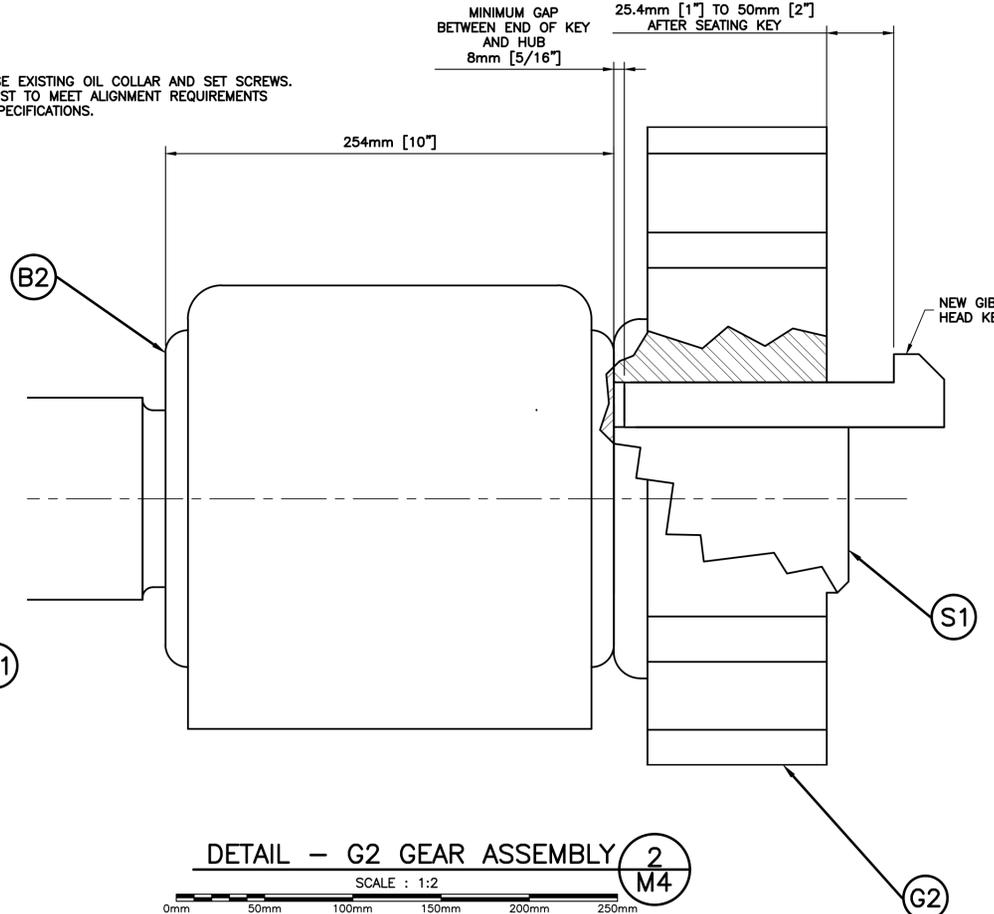
REPLACE REDUCER IN KIND WITH NEW. SEE NOTE 4.
REPLACE TAPER LOCK BUSHINGS. SEE NOTE 5.
PROVIDE NEW KEYS AS REQUIRED. KEYS AND KEYWAYS TO HAVE CLASS 2 FIT PER ANSI/ASME B17.1 IF KEYS ARE REQUIRED, USE SAME MATERIAL AS P1/P2 TAPERED KEYS.

REUSE EXISTING OIL COLLAR AND SET SCREWS. ADJUST TO MEET ALIGNMENT REQUIREMENTS IN SPECIFICATIONS.



DETAIL - P1 GEAR ASSEMBLY 1 M4

SCALE: 1:2



DETAIL - G2 GEAR ASSEMBLY 2 M4

SCALE: 1:2



Revision table with columns for revision, date, and description.

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

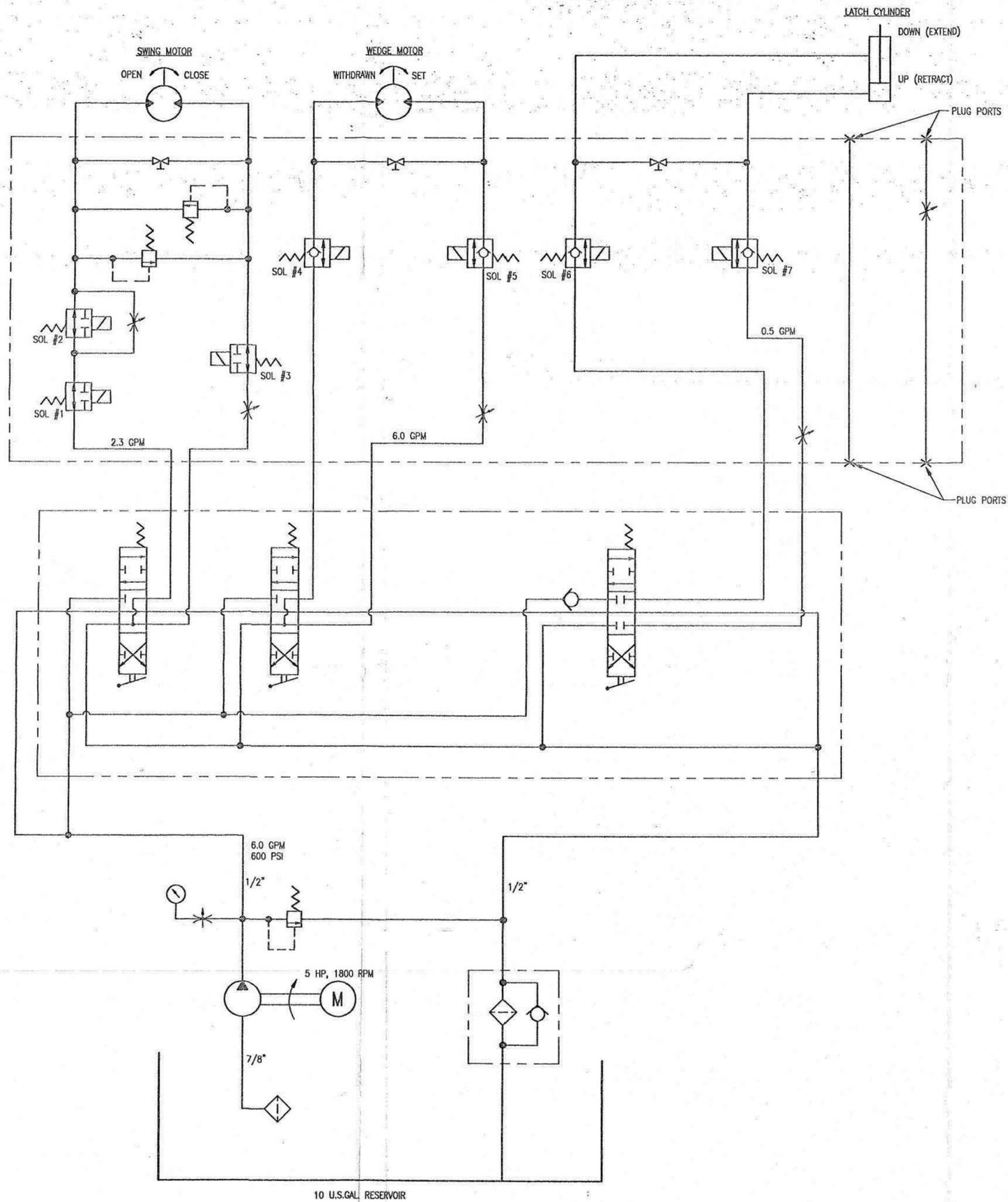
Legend table for detail callouts A, B, and C.

Project title: PARRY ISLAND Ontario
WASAUKSING SWING BRIDGE TIMBER REPAIRS

Drawing title: RACK PINION SHAFT ASSEMBLY REHABILITATION II

Project information table including designer, designer, approver, bid offer, project date, project no., and drawing no.

CAD FILE LOCATION AND NAME: J:\SBE\SB740-\SB742B - Wasauksing Design\Contract 2\CAD\100% S&S Submittal\m-4-5-KHM.EMD.dwg
MODIFIED: 3/16/2016 4:28:30 PM BY: JRISHNA
DATE PLOTTED: 3/17/2016 1:14:27 PM BY: JRISHNA



EXISTING HYDRAULIC SCHEMATIC

NOTES:

1. SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.
2. EXISTING HYDRAULIC CIRCUIT SCHEMATIC IS PROVIDED FOR INFORMATION ONLY. CONFIGURATION SHALL BE FIELD VERIFIED.
3. EXISTING HYDRAULIC MOTOR IS EATON CHAR-LYNN PRODUCT NUMBER 104-1216-006, MODEL NUMBER M02049AF07AA010001000000AAAAF.
4. REFER TO HYDRAULIC SPECIFICATIONS FOR ADDITIONAL INFORMATION.



PHOTOGRAPH - EXISTING OPERATOR CONTROLS  
N.T.S.



|          |                   |            |
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| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

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|   |                                     |
|---|-------------------------------------|
| A | Detail No.                          |
| B | drawing no. - where detail required |
| C | drawing no. - where detailed        |

project title  
titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
TIMBER REPAIRS

drawing title  
titre du dessin  
HYDRAULIC WORK  
IDENTIFICATION

drawn by  
dessiné par  
K. MEHTA

designed by  
conçu par  
E. DIMMERLING

approved by  
approuvé par  
J. WILLIAMS

bid offer  
offre  
J. TO project manager  
administrateur de projets

project date  
date du projet  
2016-03-17

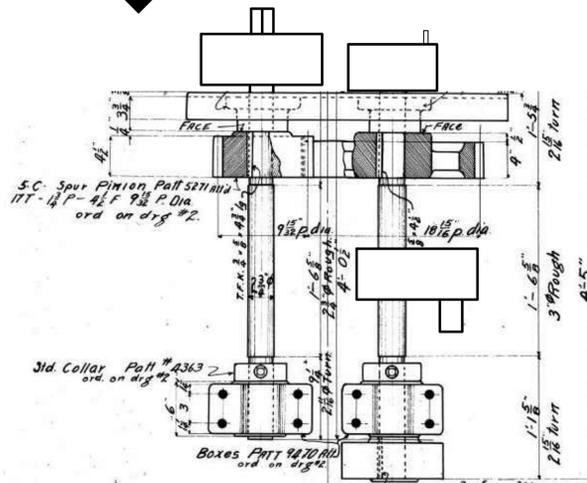
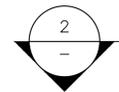
project no.  
no. du projet  
R.078886.002

drawing no.  
dessiné no.  
M6

CAD FILE LOCATION AND NAME: M:\SBE\SB740-\SB742B - Wasauksing Design\Contract 2\CAD\100% S&S Submittal\M-6-R1.RGG.dwg  
MODIFIED: 3/17/2016 4:30:00 PM BY: JRISHNA  
DATE PLOTTED: 3/17/2016 1:16:33 PM BY: JRISHNA

NOTES:

- 1. SEE SHEET M1 FOR GENERAL NOTES APPLICABLE TO THIS DRAWING.



VIEW - MACHINERY BRAKE  
N.T.S. **B**  
M4

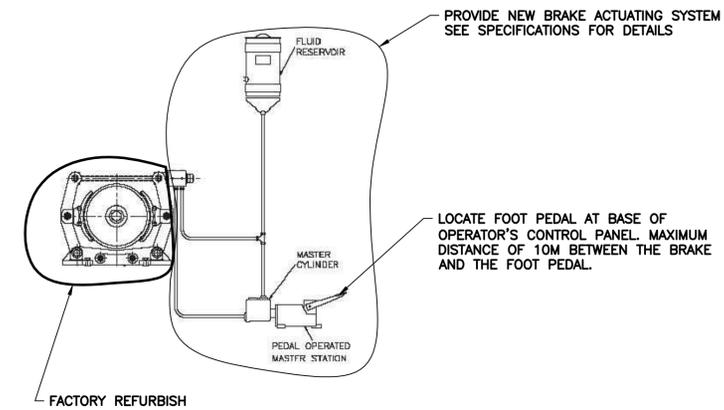
PROVIDE NEW MOUNTING HARDWARE  
4 PLACES.



FACTORY REFURBISH  
EXISTING MACHINERY BRAKE ASSEMBLY.  
SEE SPECIFICATION FOR DETAILS.

VIEW **2**  
N.T.S.

FLANGE MOUNTED  
REDUCER



PROVIDE NEW BRAKE ACTUATING SYSTEM  
SEE SPECIFICATIONS FOR DETAILS

LOCATE FOOT PEDAL AT BASE OF  
OPERATOR'S CONTROL PANEL. MAXIMUM  
DISTANCE OF 10M BETWEEN THE BRAKE  
AND THE FOOT PEDAL.

FACTORY REFURBISH

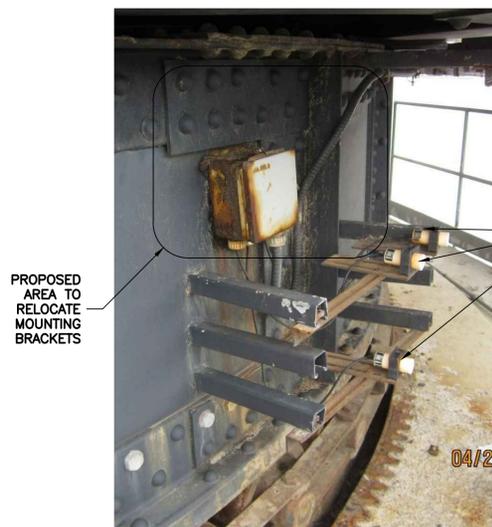
BRAKE SYSTEM DIAGRAM  
N.T.S.

REMOVE AND SALVAGE FOR RE-USE EXISTING LIMIT SWITCH SUPPORT  
BRACKETS AT SIX (6) LOCATIONS AND LIMIT SWITCHES AT THREE (3)  
LOCATIONS. GRIND TO REMOVE EXISTING SUPPORT BRACKET WELDS  
AND HAND DRESS FLUSH. FIELD WELD SALVAGED SUPPORT BRACKETS  
AT NEW LOCATIONS CHOSEN BY THE CONTRACTOR TO AVOID CONFLICT  
WITH THE FULL OPEN BUMPER ASSEMBLY. REINSTALL EXISTING LIMIT  
SWITCHES AT THREE (3) LOCATIONS.

RELOCATE FULL OPEN LIMIT SWITCHES, SEQUENCE OF WORK:

1. PRIOR TO THE END OF THE OPERATIONAL SEASON, OPEN THE SPAN TO THE FULL OPEN POSITION AND DOCUMENT THE ROTATIONAL POSITION OF THE SWING SPAN, THE FULL OPEN LIMIT SWITCHES' POSITIONS RELATIVE TO THEIR TARGETS AND THE GAPS BETWEEN THE LIMIT SWITCHES AND THEIR TARGETS.
2. SUBMIT THE POSITIONS DOCUMENTED IN STEP 1 AND PROVIDE FULL DETAILS OF THE PROPOSED NEW LOCATIONS AND WELD DETAILS FOR THE SUPPORTS TO THE DEPARTMENTAL REPRESENTATIVE FOR REVIEW.
3. REMOVE THE FULL OPEN LIMIT SWITCHES AND SUPPORTS.
4. INSTALL THE FULL OPEN BUMPER, SEE MECHANICAL WORK SPECIFICATION FOR ALIGNMENT DETAILS.
5. OPEN THE SPAN TO THE FULL OPEN POSITION DOCUMENTED IN STEP 1. ENSURE THAT THERE IS NO INTERFERENCE OF THE ROTATING STRUCTURE WITH THE FULL OPEN BUMPER.
6. WITH THE SPAN AT THE FULL OPEN POSITION DOCUMENTED IN STEP 1, LOCATE AND INSTALL THE FULL OPEN LIMIT SWITCHES' SUPPORT BRACKETS, LIMIT SWITCHES AND LIMIT SWITCHES' TARGETS. VERIFY THE GAPS BETWEEN THE LIMIT SWITCHES AND TARGETS ARE WITHIN 1.6MM [1/16"] OF THE GAPS DOCUMENTED IN STEP 1.
7. OPERATE THE SPAN AND VERIFY THAT THE FULL OPEN LIMIT SWITCHES AND SUPPORTS DO NOT INTERFERE WITH THE FULL OPEN BUMPER DURING OPERATION.
8. FIELD TOUCH UP COATING IN ACCORDANCE WITH SECTION 09 79 19 OF THE CONTRACT DOCUMENTS.

PROPOSED AREA TO RELOCATE  
MOUNTING BRACKETS



VIEW FROM THE SOUTH  
FULL OPEN LIMIT SWITCHES  
N.T.S.



VIEW FROM THE EAST  
FULL OPEN LIMIT SWITCHES  
N.T.S.

CLOSED POSITION LIMIT  
SWITCHES AND SUPPORT  
BRACKETS TO REMAIN AS-IS



RELOCATE THE FULL OPEN LIMIT SWITCHES  
TARGETS AND HARDWARE AS NEEDED TO  
INDICATE THE RELOCATED FULL OPEN LIMIT  
SWITCHES.

CLOSED LIMIT SWITCHES TARGET  
TO REMAIN AS-IS

VIEW OF THE EAST SIDE OF THE DRUM GIRDER  
SPAN SHOWN IN THE CLOSED POSITION  
FULL OPEN LIMIT SWITCHES TARGETS  
N.T.S.

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| revision |                   | date       |

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|          |  |
|----------|--|
| <b>A</b> | Detail No.<br>No. du détail  |
| <b>B</b> | drawing no. - where detail required<br>dessin no. - où détail requis |
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project title  
titre du projet  
PARRY ISLAND Ontario  
WASAUKSING SWING BRIDGE  
TIMBER REPAIRS

drawing title  
titre du dessin  
MACHINERY BRAKE AND  
LIMIT SWITCH RELOCATION

drawn by  
dessiné par K. MEHTA

designed by  
conçu par R. GIERNACKY

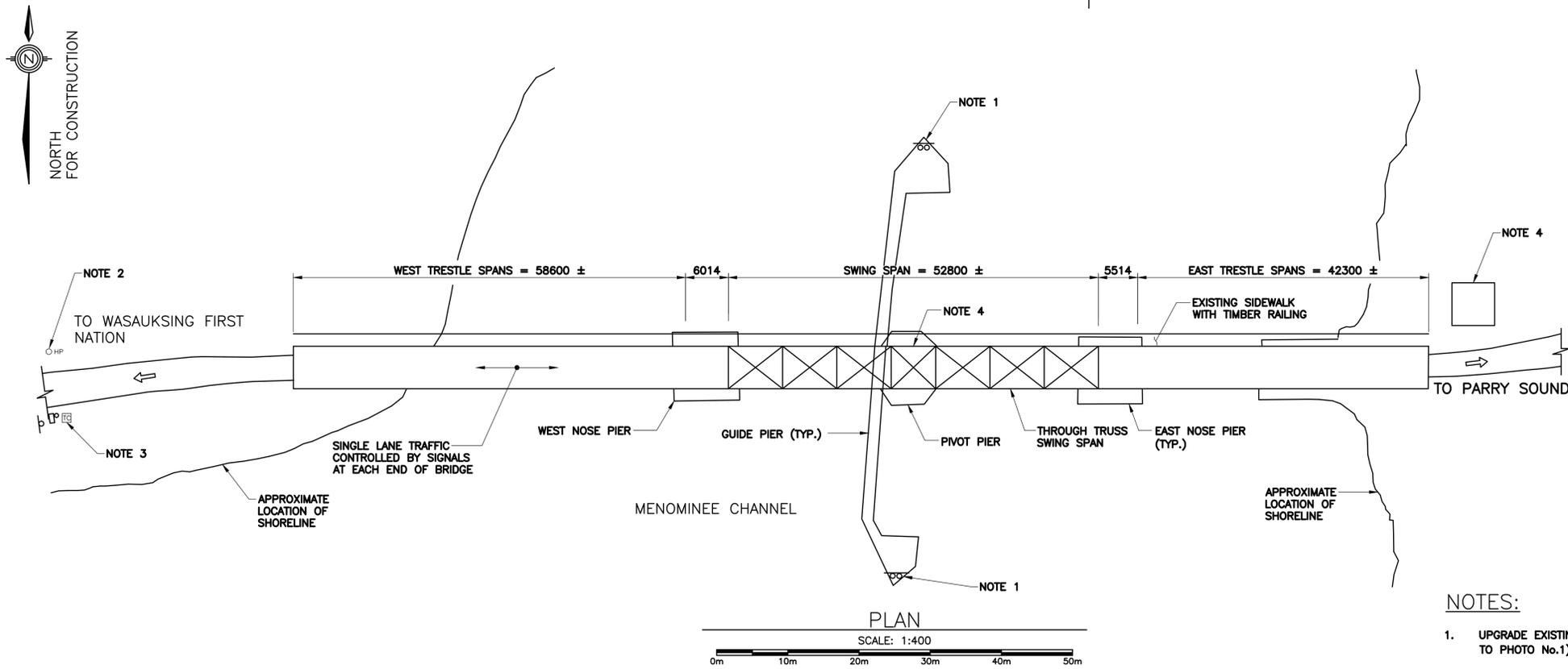
approved by  
approuvé par J. WILLIAMS

bid offer  
offre J. TO project manager  
administrateur de projets

project date  
date du projet 2016-03-17

project no.  
no. du projet R.078886.002

drawing no.  
dessiné no. M7



**NOTES:**

1. UPGRADE EXISTING INCANDESCENT LAMPS WITH LED LAMPS (REFER TO PHOTO No.1)
2. REPLACE EXISTING SERVICE EQUIPMENT. THE COMPLETED WORK TO INCLUDE A MANUAL TRANSFER SWITCH WHICH WILL ALLOW FOR A FUTURE GENERATOR TO BE TEMPORARILY CONNECTED DURING POWER FAILURE. (REFER TO PHOTO No.2)
3. REPLACE EXISTING VEHICLE DETECTOR UNIT. (REFER TO PHOTO No.3)
4. INSTALL NEW ANEMOMETER SENSOR ON STRUCTURE AT TOP OF SWING SPAN. SENSOR TO COMMUNICATE TO REMOTE RECEIVER LOCATED IN ADJACENT BRIDGE OPERATIONS BUILDING.

**LEGEND:**

- HP EXISTING HYDRO SERVICE POLE
- TC EXISTING TRAFFIC CONTROLLER CABINET



PHOTO No.1

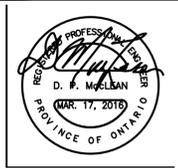


PHOTO No.2



REPLACE EXISTING VEHICLE DETECTOR UNIT IN EXISTING TRAFFIC CONTROLLER CABINET.

PHOTO No.3



|          |                   |            |
|----------|-------------------|------------|
| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
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| A | Detail No.                          |
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| C | drawing no. - where detailed        |

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASAUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**ELECTRICAL WORK**

drawn by  
dessiné par

designed by  
conçue par **D. MACLEAN**

approved by  
approuvé par **D. DIXON**

bid offer  
offre **J. TO** project manager  
administrateur de projets

project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

drawing no.  
dessiné no. **E1**



PHOTO No.4



PHOTO No.5

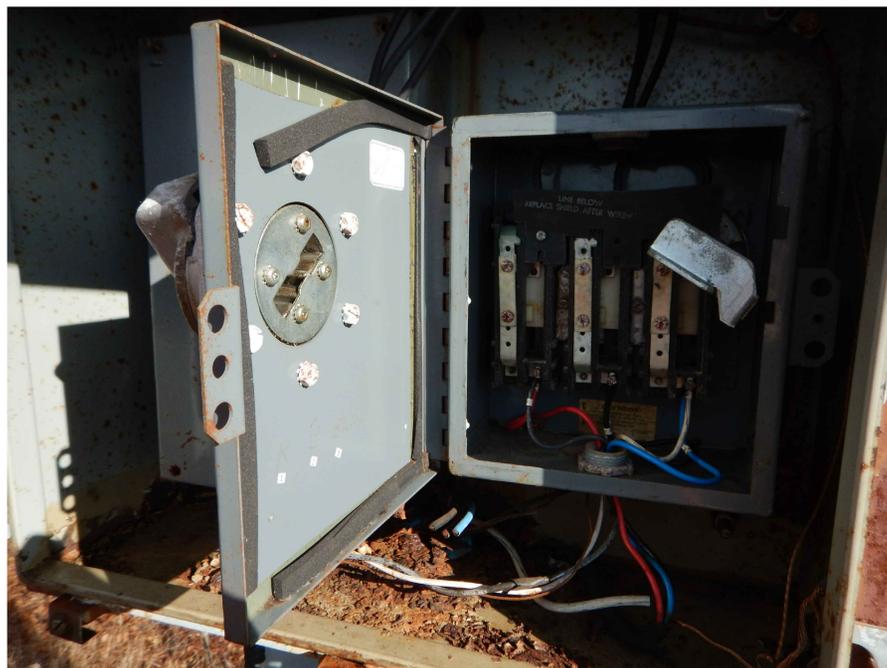


PHOTO No.6



PHOTO No.7



|          |                   |            |
|----------|-------------------|------------|
| 04       |                   |            |
| 03       |                   |            |
| 02       |                   |            |
| 01       | ISSUED FOR TENDER | 2016-03-17 |
| revision |                   | date       |

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

- A Detail No. No. du détail
- B drawing no. - where detail required dessin no. - où détail exigé
- C drawing no. - where detailed dessin no. - où détaillé

project title  
titre du projet  
**PARRY ISLAND Ontario**  
**WASUKSING SWING BRIDGE REHABILITATION**

drawing title  
titre du dessin  
**ELECTRICAL REFERENCE PHOTOS**

drawn by  
dessiné par

designed by  
conçue par **D. MACLEAN**

approved by  
approuvé par **D. DIXON**

bid offer **J. TO** project manager  
administrateur de projets

project date  
date du projet **2016-03-17**

project no.  
no. du projet **R.078886.002**

drawing no.  
dessiné no. **E2**