

**Part 1 General**

**1.1 RELATED REQUIREMENTS**

- .1 Section 07 55 56.14 – Hot Fluid-Applied Rubberized Asphalt Waterproofing.

**1.2 REFERENCES**

- .1 Abbreviations and Acronyms:
  - .1 Cement: hydraulic cement or blended hydraulic cement (XXb - where b denotes blended).
    - .1 Type GU or GUb - General use cement.
- .2 Reference Standards:
  - .1 ASTM International
    - .1 ASTM C309-11, Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete.
  - .2 CSA International
    - .1 CSA A23.1/A23.2-14, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
    - .2 CSA A283-06(R2011), Qualification Code for Concrete Testing Laboratories.
    - .3 CAN/CSA A370-14, Connectors for Masonry.
    - .4 CAN/CSA A371-14, Masonry Construction for Buildings.
    - .5 CSA A3000-13, Cementitious Materials Compendium.
    - .6 CAN/CSA-O86-14, Engineering Design in Wood.
    - .7 CAN/CSA-O325-07, Construction Sheathing.
    - .8 CSA S269.1-1975(R2003), Falsework for Construction Purposes.
    - .9 CAN/CSA-S269.3-M92(R2003), Concrete Formwork, National Standard of Canada

**1.3 ADMINISTRATIVE REQUIREMENTS**

- .1 Pre-installation Meetings: in accordance with 01 00 10 – General Instructions, convene pre-installation meeting four weeks prior to beginning concrete works.
  - .1 Ensure key personnel, site supervisor, Departmental Representative, speciality contractor - finishing, forming and testing laboratories attend.
    - .1 Verify project requirements.
- .2 Special Review Coordination Meetings: in accordance with 01 00 10 – General Instructions, convene meetings with Departmental Representative and key personnel at stages noted in .3 Coordination below.
- .3 Coordination.
  - .1 Coordinate the following sequence of related work:
    - .1 Special Review Meeting 1.

- .2 Review of existing condition of concrete surfaces.
- .3 Shallow spall repairs of concrete surfaces. Allow for 2 weeks curing time.
- .4 Performance of level survey of existing conditions and of proposed levels with shop drawings submittals.
- .5 Review of cleared existing concrete surfaces by Departmental Representative. Allow for one week.
- .6 Special Review Meeting 2.
- .7 Overlay of new concrete layer. Allow for 2 weeks curing time.
- .8 Review of newly placed concrete layer by Departmental Representative. Allow for one week.
- .9 Performance of water testing to verify drainage.
- .10 Special Review Meeting 3.
- .11 Performance of concrete adjustments.
- .12 Performance of water testing to verify drainage.
- .13 Installation of membrane system as specified in Section 07 55 56.14 – Hot Fluid-Applied Rubberized Asphalt Waterproofing.
  - .1 Performance of water testing for leakage.
  - .2 Special Review Meeting 4.
  - .3 Performance of membrane system adjustments.
  - .4 Performance of water testing for leakage.

#### **1.4 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 00 10 – General Instructions.
- .2 Product Data:
  - .1 Curing compounds: Submit written declaration that compounds used are compatible.
  - .2 Submit verification of compliance that concrete supplier meets performance criteria as established in Part 2 - Products.
  - .3 Epoxy adhesive for dowels into concrete.
- .3 Shop Drawings:
  - .1 Submit shop drawings of proposed slopes and depths of new concrete surfaces to attain specified drainage performance.
- .4 Samples:
  - .1 Minimum 2 weeks prior to beginning the Work, submit the following samples:
    - .1 One (1) anchor dowel.
- .5 Certificates:
  - .1 Submit valid and recognized certificate from plant delivering concrete, minimum 2 weeks prior to starting concrete work.
  - .2 Submit proof of certification of qualified independent inspection and testing laboratory indicated by Departmental Representative.
- .6 Test and Evaluation Reports:

- .1 Submit test data and certification by qualified independent inspection and testing laboratory.
  - .1 Submit test data reports: Concrete materials and mix designs in accordance with CSA A23.1.
- .2 Submit Site Test reports as noted in Part 3 – Field Quality Control below.
- .7 Field Quality Control Submittals:
  - .1 Submit mix design testing and inspection results and reports. Do not proceed without written approval when deviations from mix design or parameters are found.
  - .2 Concrete pours:
    - .1 Submit accurate records of poured concrete items indicating date and location of pour, quality, air temperature and test samples taken as described in PART 3 - FIELD QUALITY CONTROL.
- .8 Submit two copies of WHMIS MSDS in accordance with Section 01 35 29 - Health and Safety Requirements.

## **1.5 QUALITY ASSURANCE**

- .1 Quality Assurance: in accordance with Section 01 00 10 – General Instructions.
- .2 Valid and recognized certificate from plant delivering concrete.

## **1.6 DELIVERY, STORAGE AND HANDLING**

- .1 Delivery and Acceptance Requirements:
  - .1 Concrete delivery: ensure continuous concrete delivery from plant meets CSA A23.1/A23.2.
- .2 Packaging Waste Management.
  - .1 Remove for reuse and recycling pallets, crates, padding, and packaging materials in accordance with Section 01 00 10 – General Instructions.

## **1.7 AMBIENT CONDITIONS**

- .1 Do not place concrete in the rain.
- .2 Temperature range for placing concrete: minimum 10°C, maximum 32°C.
- .3 Hot Weather Concreting.
  - .1 When ambient temperature is above 32°C or expected to rise above 32°C:
    - .1 Provide protection of placed concrete from effects of hot and drying weather conditions.
    - .2 Dispatch ready-mix trucks and organize work to keep mixing time to a minimum. Minimize exposure of mixing trucks to hot sun while waiting.
    - .3 Keep placing time to a minimum: provide adequate personnel and efficiently organize work.
    - .4 In addition to formwork providing curing: Spray formwork with water to keep it tight and free from cracking.

**Part 2 Products**

**2.1 MATERIALS**

- .1 Blended hydraulic cement: Portland cement, Type GUB to CSA-A3000.
- .2 Water: to CSA A23.1.
- .3 Aggregates: normal density, suitable for Type GU concrete, to CSA A23.1/A23.2.
- .4 Admixtures:
  - .1 Air entraining admixture: to CSA-A23.1.
  - .2 Chemical admixture: to CSA-A23.1.
    - .1 Departmental Representative to approve accelerating or set retarding admixtures during cold and hot weather placing.
- .5 Curing compound: to CSA A23.1/A23.2 and to ASTM C309 Type 1. Compatible with waterproofing membrane system.
- .6 Bonding adhesive: high-performance acrylic emulsion bonding agent.
- .7 Epoxy Adhesive: high strength two-part epoxy adhesive suitable for wet application.

**2.2 MIXES**

- .1 Repair Mixes for Small Areas of Reinforced Concrete Slab:
  - .1 Depth 0 – 25 mm: 1 part Portland cement, ½ part SA lime, 6 parts fine aggregate.
  - .2 Depth 25 mm – 75 mm: 1 part Portland cement, ½ part SA lime, 1.5 parts fine aggregate, 3 parts coarse aggregate 12.5 mm max.
- .2 Concrete Overlay Mix.
  - .1 Performance Method for specifying concrete: to meet performance criteria to CSA A23.1/A23.2.
  - .2 Provide concrete mix to meet following plastic state requirements:
    - .1 Uniformity: to CSA A23.1, Table 13.
    - .2 Workability: free of surface blemishes, loss of mortar, and segregation.
    - .3 Workable mix and set time to enable placement to achieve specified slopes.
  - .3 Provide concrete mix to meet following hard state requirements:
    - .1 Durability and class of exposure: C-2.
    - .2 Compressive strength at 28 days: minimum 32 MPa.
    - .3 Aggregate: maximum 14 mm. Fine aggregate to CSA A23.1 Table 10 and Table 12.
      - .1 Uniformly graded.
      - .2 Mixture of sharp and rounded grains.
      - .3 Clean, hard, strong, durable, uncoated grains free from injurious amounts of dust, lumps, shale, alkali, organic matter, loam and other deleterious substances.
  - .4 Air content category: 1.

- .5 Air entrainment: 5-8%.
- .6 Water-cement ratio: maximum 0.45.
- .7 Slump test: 60 mm,  $\pm 20$  mm.
- .8 Volume stability: acceptable volume change range  $\pm 5$ mm due to shrinkage, creep and freeze thaw cycle.
- .4 Provide quality management plan to ensure verification of concrete quality to specified performance.
- .5 Concrete supplier's certification: both batch plant and materials meet CSA A23.1 requirements.

## **2.3 FINISHES**

- .1 Applied finish on concrete: finish slabs and steps to meet requirements of hot fluid-applied rubberized asphalt membrane manufacturer.

## **2.4 ACCESSORIES**

- .1 Formwork materials:
  - .1 Use wood and wood product formwork materials to CAN/CSA-O86.
- .2 Form ties:
  - .1 Use removable or snap-off metal ties, fixed or adjustable length, free of devices leaving holes in concrete surface.
- .3 Form liner:
  - .1 Waferboard: to CAN/CSA-O325, grade and thickness to suit application.
- .4 Form release agent: non-toxic, biodegradable.
- .5 Form stripping agent: colourless mineral oil, non-toxic, biodegradable, free of kerosene, with viscosity between 15 to 24 mm<sup>2</sup>/s at 40 degrees C, flashpoint minimum 150 degrees C, open cup.
- .6 Anchoring:
  - .1 Dowels: 13 mm diameter x 152 mm long, stainless steel type 316 in accordance with CSA A370.

## **Part 3 Execution**

### **3.1 EVALUATION AND ASSESSMENT**

- .1 Identify and report immediately to Departmental Representative when concrete mix design and parameters pose anticipated problems or deficiencies related to construction.
- .2 Perform level surveys of existing concrete surface conditions and of proposed new concrete levels.
- .3 Allow one week for review of existing concrete surface conditions by Departmental Representative.

### **3.2 PROTECTION OF IN-PLACE CONDITIONS**

- .1 Protect remaining elements of Work from staining and damage.

### **3.3 SURFACE PREPARATION – CONCRETE REPAIRS**

- .1 Clean concrete surfaces.
  - .1 Remove dirt, debris, loose concrete, existing coatings and stains.
  - .2 Use gentlest means of cleaning first: soap and water, wire brush, hand tools, pressure wash, mechanical tools.
  - .3 Avoid damaging adjacent surfaces.
  - .4 Chemical cleaning is not permitted.
- .2 Remove existing areas of spalling, cracked, delaminated and debonded concrete down to sound material.
- .3 Review condition with Departmental Representative.

### **3.4 APPLICATION OF CONCRETE REPAIRS**

- .1 Perform local repairs of reinforced concrete slab as required. Allow for 5% of area.
  - .1 Mark out delaminated areas and notify Departmental Representative for review.
  - .2 Remove loosened concrete debris and bond-inhibiting materials.
  - .3 Wash down exposed surfaces with pressurized water jet and air hose.
  - .4 Provide formwork as required to suit repair, matching existing form and profile. Match adjacent surfaces.
  - .5 Wet repair patch areas. Maintain concrete surface saturated surface dry for a minimum of 24 hours prior to placing concrete.
  - .6 Keep work areas clean and protect exposed concrete from water.
  - .7 Provide Departmental Representative with minimum 48 hours' notice prior to placing of concrete.
  - .8 Bond coat on concrete repair area: Brush cement slurry bonding agent onto cleaned concrete surface.
  - .9 Mix patching material with selected blend of aggregates.
  - .10 While cement slurry bonding agent is still tacky:
    - .1 Fill repair area with concrete repair mix to appropriate surface depth.
  - .11 Wet cure spall repair: minimum 4 days.
  - .12 Cover repaired surfaces of concrete with single layer of clean, pre-soaked burlap.
  - .13 Keep fabric wet with soaker hoses.
- .2 Scarify exposed existing concrete surface.
- .3 Clean scarified surface: remove loose and friable materials.

### **3.5 INSTALLATION OF DOWELS**

- .1 Install masonry anchors in accordance with CAN/CSA A370 and CAN/CSA A371 unless indicated otherwise.

- .2 Install dowel anchoring where indicated on Contract Drawings.
- .3 Position and adjust each anchor to suit condition and requirements at each installation location.
- .4 Place stainless steel dowels and pack solidly with epoxy adhesive to anchor and hold dowels in positions as indicated.

### **3.6 PREPARATION – NEW CONCRETE OVERLAY**

- .1 Surface preparation.
  - .1 Clean concrete surface: remove loose and friable materials.
  - .2 Apply bonding agent.

### **3.7 FABRICATION AND ERECTION OF FORMWORK**

- .1 Verify lines, levels and centres before proceeding with formwork/falsework and ensure dimensions agree with drawings.
- .2 Fabricate and erect falsework in accordance with CSA S269.1.
- .3 Fabricate and erect formwork in accordance with CAN/CSA-S269.3 to produce finished concrete conforming to shape, dimensions, locations and levels indicated within tolerances required by CSA-A23.1/A23.2.

### **3.8 INSTALLATION**

- .1 Do cast-in-place concrete work in accordance with CSA A23.1/A23.2.
- .2 Verify levels as overlay of new concrete is proceeding.
- .3 Ensure concrete delivery and handling facilitates placing with minimum of re-handling, and without damage to existing structure or Work.
- .4 Ensure inserts are not disturbed during concrete placement.
- .5 Prior to placing of concrete obtain Departmental Representative's approval of proposed method for protection of concrete during placing and curing.

### **3.9 PLACING CONCRETE**

- .1 Obtain Departmental Representative's written approval before placing concrete.
  - .1 Provide 48 hours minimum notice prior to placing of concrete.
- .2 Wet scarified existing concrete. Remove excess water from concrete placement area.
- .3 Place concrete in accordance with CSA-A23.1.
  - .1 Do not add water to concrete mix without obtaining Departmental Representative's written approval.
- .4 Time from charging mixer to final deposit.
  - .1 Maximum average time: 60 minutes.

- .2 Maximum individual time: 90 minutes.
- .5 Clean and remove stains prior to application of concrete finishes.

### **3.10 FINISHING AND CURING**

- .1 Finish concrete to CSA A23.1/A23.2.
- .2 Provide slopes as indicated on Contract Drawings. Use procedures in accordance with CSA A23.1/A23.2 to remove excess bleed water. Ensure surface is not damaged.
- .3 Use curing compounds compatible with applied finish on concrete surfaces.
- .4 Apply finish on concrete.
- .5 Protect newly placed concrete from rain and other adverse weather conditions until final set occurs.
- .6 Curing time: allow for 2 weeks.
- .7 Do not place load upon new concrete until authorized by Departmental Representative.
- .8 Allow one week for review of newly placed concrete surface by Departmental Representative.

### **3.11 REMOVAL AND RESHORING OF FORMWORK**

- .1 Remove formwork when concrete has reached 70 % of its design strength or minimum period noted above, whichever comes later, and replace immediately with adequate re-shoring.
- .2 Re-use formwork and falsework subject to requirements of CSA-A23.1/A23.2.

### **3.12 FIELD QUALITY CONTROL**

- .1 Field Surveys, Inspections and Tests.
  - .1 Perform level surveys of existing concrete surface conditions and of proposed new concrete levels.
  - .2 Review of cleared existing concrete surface conditions by Departmental Representative.
  - .3 Continual verification of new concrete levels as overlay is proceeding.
  - .4 Water testing in accordance with Coordination in Article 1.4 Administrative Requirements above, and in accordance with Article 3.10 Water Flow Testing below.
- .2 Site tests: conduct tests as follows in accordance with Section 01 00 10 – General Instructions and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .1 Concrete pours: indicate date, location of pour, quality, air temperature and test samples taken.
  - .2 Slump.
  - .3 Air content.
  - .4 Compressive strength at 7 and 28 days.
  - .5 Air and concrete temperature.
- .3 Engage testing laboratory firm for inspection and testing of concrete and concrete materials for review to CSA A23.1/A23.2.

- .1 Ensure testing laboratory is certified to CSA A283.
- .4 Ensure test results are distributed for discussion at pre-pouring concrete meeting between testing laboratory and Departmental Representative.

### **3.13 WATER FLOW TESTING**

- .1 Leave concrete exposed until inspection of testing is completed and reviewed by Departmental Representative.
- .2 Flood area to be tested.
- .3 Record drainage directions of water over concrete surfaces.
- .4 Confirm water flows across new concrete surfaces, down steps and exits through drains.
- .5 If water ponds on surface, re-slope, repair and retest.
- .6 Remove water at end of test.

### **3.14 CLEANING**

- .1 Clean in accordance with Section 01 00 10 – General Instructions.
- .2 Construction Waste Management.
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 00 10 – General Instructions.
  - .2 Divert unused concrete materials from landfill to local facility after receipt of written approval from Departmental Representative.
  - .3 Divert unused admixtures and additive materials from landfill to official hazardous material collections site as approved by Departmental Representative.
  - .4 Do not dispose of unused admixtures and additive materials into sewer systems, into lakes, streams, onto ground or in other location where it will pose health or environmental hazard.
  - .5 Prevent admixtures and additive materials from entering drinking water supplies or streams.
  - .6 Using appropriate safety precautions, collect liquid or solidify liquid with inert, non-combustible material and remove for disposal.
  - .7 Dispose of waste in accordance with applicable local, Provincial and National regulations.

**END OF SECTION**