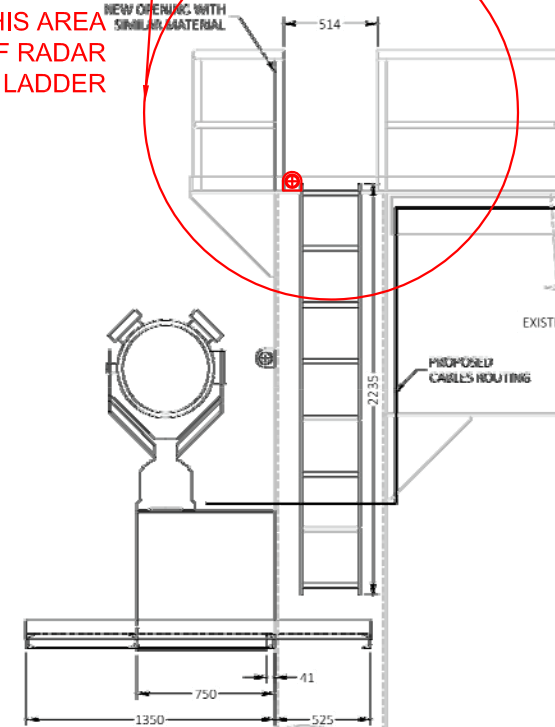


REVISIONS			
NO.	DATE	DESCRIPTION	PAR./BY
0			


1. SHOWN MOUNT SIZED FOR SEARCHLIGHT MODEL NORSOLIGHT 35 3000 REQ XENON. FINAL DIMENSIONS TO BE VALIDATED BY THE SHIPYARD UPON FINAL PURCHASE.
2. ALL DIMENSIONS ARE GIVEN IN MILLIMETERS, UNLESS OTHERWISE SPECIFIED.
3. UNLESS OTHERWISE NOTED, ALL MATERIAL SHALL BE 350W STEEL.
4. ALL SHARP EDGES SHALL BE ROUNDED PRIOR TO PAINTING.
5. UNLESS OTHERWISE NOTED, ALL WELDS SHALL BE DOUBLE CONTINUOUS AND THE FILLET SIZE SHALL BE AS FOLLOWS:  $LEG = \sqrt{2} + L_{min}$  WHERE "L" IS THE LESSER PLATE THICKNESS.
6. GRATING SHOULD BE MAINTAINED IN PLACE WITH BOLTED CLAMPS EQUALLY SEPARATED ON EACH SIDE.
7. BOLTS TO BE A325 STRUCTURAL STEEL TIGHTENED WITH TURN OF NUT METHOD.
8. FALL ARREST POINTS SHOWN FOR INFORMATION ONLY, SEE REF. 1.
9. GREY: EXISTING ELEMENTS  
BLACK: NEW STRUCTURAL ELEMENTS  
C: STANDARD CIRCUMFERENCE  
ABL: ABOVE BASE LINE  
R: RADIUS  
FB: FLAT BAR  
PL: PLATE  
SQ: SQUARE BAR  
TYP: TYPICAL

**NON-CORROSIVE & I**

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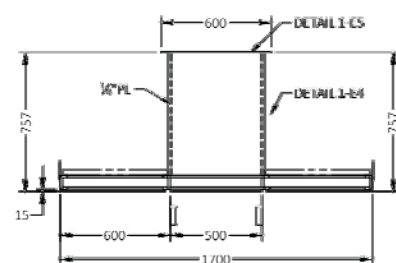
EXIST



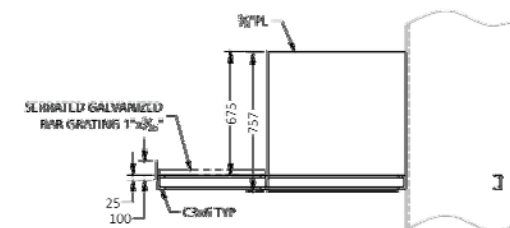
EXISTING CABLE TRAY —

FROM TRANSIT ON FOCUS DECK —

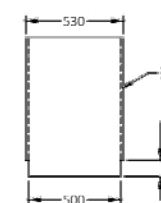
PLATE STEEL SUPPORT BOXES  
TO BE AVOIDED - CREATES TOO  
MUCH OBSTRUCTION FOR NAVIGATION  
AND TOO MUCH WIND RESISTANCE



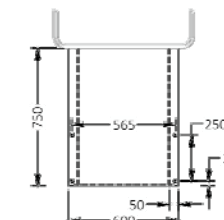
SECTION 1-E1



SECTION 1-E3



DETAIL 1-E4



DETAIL 1-E5