

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials (ASTM)
 - .1 ASTM D4791-99, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.

Part 2 Products

2.1 MATERIALS

- .1 Aggregate quality: sound, hard, durable material free from soft, thin, elongated or laminated particles, organic material, clay lumps or minerals, or other substances that would act in deleterious manner for use intended.
- .2 Flat and elongated particles of coarse aggregate: to ASTM D4791.
 - .1 Greatest dimension to exceed five times least dimension.
- .3 Fine aggregates satisfying requirements of applicable section to be one, or blend of following:
 - .1 Natural sand.
 - .2 Manufactured sand.
 - .3 Screenings produced in crushing of quarried rock, boulders, gravel or slag.
- .4 Coarse aggregates satisfying requirements of applicable section to be one of or blend of following:
 - .1 Crushed rock.
 - .2 Gravel and crushed gravel composed of naturally formed particles of stone.
 - .3 Light weight aggregate, including slag and expanded shale.

Part 3 Execution

3.1 PREPARATION

- .1 Topsoil stripping
 - .1 Do not handle topsoil while in wet or frozen condition or in any manner in which soil structure is adversely affected.
 - .2 Begin topsoil stripping of areas as indicated after area has been cleared of grasses and removed from site.
 - .3 Strip topsoil to depths as indicated. Avoid mixing topsoil with subsoil.
 - .4 Dispose of topsoil.
- .2 Aggregate source preparation

- .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface materials. Dispose of cleared, grubbed and unsuitable materials approved by authority having jurisdiction.
- .2 Clear, grub and strip area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
- .3 Trim off and dress slopes of waste material piles and leave site in neat condition.
- .3 Processing
 - .1 Process aggregate uniformly using methods that prevent contamination, segregation and degradation.
 - .2 Blend aggregates, if required, to obtain gradation requirements, percentage of crushed particles, or particle shapes, as specified. Use methods and equipment approved by Consultant.
 - .3 Wash aggregates, if required to meet specifications. Use only equipment approved by Consultant.
 - .4 When operating in stratified deposits use excavation equipment and methods that produce uniform, homogeneous aggregate.
- .4 Handling
 - .1 Handle and transport aggregates to avoid segregation, contamination and degradation.
- .5 Stockpiling
 - .1 Stockpile aggregates on site in locations as indicated unless directed otherwise by Consultant. Do not stockpile on completed pavement surfaces.
 - .2 Stockpile aggregates in sufficient quantities to meet Project schedules.
 - .3 Stockpiling sites to be level, well drained, and of adequate bearing capacity and stability to support stockpiled materials and handling equipment.
 - .4 Except where stockpiled on acceptably stabilized areas, provide compacted sand base not less than 300 mm in depth to prevent contamination of aggregate. Separate different aggregates by strong, full depth bulkheads, or stockpile far enough apart to prevent intermixing.
 - .5 Do not use intermixed or contaminated materials. Remove and dispose of rejected materials as directed by Consultant within 48 h of rejection.
 - .6 Stockpile materials in uniform layers of thickness as follows:
 - .1 Max 1.5 m for coarse aggregate and base course materials.
 - .2 Max 1.5 m for fine aggregate and sub-base materials.
 - .3 Max 1.5 m for other materials.
 - .7 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.
 - .8 Do not cone piles or spill material over edges of piles.
 - .9 Do not use conveying stackers.
 - .10 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

3.2 CLEANING

- .1 Leave aggregate stockpile site in tidy, well drained condition, free of standing surface water.
- .2 Leave any unused aggregates in neat compact stockpiles as directed by Consultant.
- .3 For temporary or permanent abandonment of aggregate source, restore source to condition meeting requirements of authority having jurisdiction.

END OF SECTION