

## **Part 1 General**

### **1.1 REFERENCES**

- .1 Definitions:
  - .1 HVAC System: complete air duct system from outside air intake louvers to furthest air supply terminal unit and including:
    - .1 Rigid supply and return ductwork;
    - .2 Flexible ductwork;
    - .3 Mixing plenum boxes;
    - .4 Return air plenums including ceiling plenums;
    - .5 Cooling and heating coils and compartments;
    - .6 Condensate drain pans, eliminator blades and humidifiers;
    - .7 Fans, fan blades and fan housing;
    - .8 Filter housing and frames;
    - .9 Acoustically insulated duct linings;
    - .10 Diffusers, registers and terminal units;
    - .11 Dampers and controls;
- .2 Reference Standards:
  - .1 National Air Duct Cleaners Association (NADCA)
    - .1 ACR Standard, 2006 edition: Assessment, Cleaning and Restoration of HVAC Systems.
  - .2 North American Insulation Manufacturers Association (NAIMA)
    - .1 NAIMA 2005, Cleaning Fibrous Glass Insulated Duct Systems - Recommended Practices.
  - .3 United States Environmental Protection Agency (US EPA)
    - .1 US EPA 1999, 40 CFR Parts 152 and 156.

### **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit video survey and cleaning plan developed during site evaluation.
  - .1 Ensure plan includes sequence of operation, identification of camera and cleaning apparatus insertion points and schedule for work.
- .3 Product Data:
  - .1 Submit manufacturer's printed product literature and data sheets for antimicrobial agents and include product characteristics, performance criteria and limitations.
- .4 US EPA Registration: submit verification of EPA Registration of antimicrobial agent.
- .5 Submit verification of delivery of hazardous or toxic waste materials to contaminated waste facility, as described in PART 3 - CLEANING - Waste Management.

### **1.3 CLOSEOUT SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Post Cleaning Inspection Report: submit 4 copies of Final Inspection Report, including data collected, observations and recommendations as well as following information:
  - .1 Name and address of facility;
  - .2 Name and address of HVAC cleaning contractor;
  - .3 Description of HVAC systems with drawings or sketches identifying systems cleaned;
  - .4 Identification scheme for location points in systems that were inspected with accompanying notes describing methods of inspection or tests used;
  - .5 Identification of points where samples were collected and type of analysis used for each collection;
  - .6 Identification of each sample collected;
  - .7 Comments complete with photographs of each sampling location and other observed system features;
  - .8 Identify systems tested, observations, actions taken and recommendations for future maintenance.

### **1.4 EXTRA MATERIALS**

- .1 Extra Stock Materials:
  - .1 Supply 4 extra filters for each HVAC System cleaned.
  - .2 Ensure filters are correct match, size, type and configuration of existing HVAC Systems.

### **1.5 QUALITY ASSURANCE**

- .1 Contractor: verification of membership in NADCA.
- .2 Project Co-ordinator: Air System Cleaning Specialist (ASCS) certified by NADCA on full time basis.

## **Part 2 Products**

### **2.1 ACCESS DOORS AND PANELS**

- .1 Equipment Access Doors and Panels: construct from same materials as equipment panelling complete with sealing gasket and positive locking device.
  - .1 Size access doors and panels in equipment to allow for inspection and cleaning.
- .2 Ductwork Access Doors: construct access doors from 1.27 mm minimum galvanized sheet steel with gasketed seal.
  - .1 Ensure access door is 25 mm greater in every dimension than access opening.
  - .2 Access door size 200mm x 200 mm minimum.
  - .3 Secure access doors with sheet metal screws on 75 mm centres minimum. Ensure 3 screws per side minimum.

- .3 Access Doors and Panels Acoustic Lining:
  - .1 Install acoustic lining to match existing.
  - .2 Self-adhesive glass fibre tape capable of adhering to both acoustic lining and metal access door or panel materials.
  - .3 Water-based duct sealer for repairing cut acoustic lining.

## **2.2 ANTIMICROBIAL AGENT**

- .1 Use antimicrobial agents registered with US EPA-40 CFR.

## **2.3 SYSTEM FILTERS**

- .1 Supply and install new filters for each HVAC System cleaned.

## **2.4 AIR DUCT CLEANING EQUIPMENT**

- .1 Manually propelled full contact brushes:
  - .1 Ensure brushes are specifically manufactured and shaped to fit individual ducts, equipment and components of HVAC system.
    - .1 Ensure brushes are sized to fit various duct sizes in HVAC system.
  - .2 Ensure brushes make scrubbing motion and full contact with HVAC system interior surfaces to be cleaned.
- .2 Brushes: manually propelled with integrally-mounted drive and nylon, polypropylene, or other non-metallic material bristles.
  - .1 Ensure drive has capacity to continue to push brush after bristles are distorted.
  - .2 Replace worn and ineffective brushes when required.

## **2.5 MULTI-FUNCTIONAL ROBOTIC CLEANING SYSTEM**

- .1 Self-propelled remote controlled, wheeled drive equipped with: camera and halogen lights: rotating or reciprocating brushes, air supply nozzle, vacuum, and spraying system attachment.
  - .1 Ensure brushes are specifically manufactured and shaped to fit individual ducts.
  - .2 Ensure brushes make scrubbing motion and full contact with HVAC system interior surfaces.
  - .3 Replace worn and ineffective brushes when required.
- .2 Camera: fully rotational remote control focus and dustproof digital with 480 lines of resolution, capable of storing 4 hours of recorded media.
  - .1 Camera Light: 2 x 20 watt Halogen with dimmer

## **Part 3 Execution**

### **3.1 PREPARATION**

- .1 Close down HVAC system.

- .2 Locate and identify externally visible HVAC system features which may affect cleaning process including:
  - .1 Control devices;
  - .2 Fire and smoke control dampers;
  - .3 Balancing dampers: indicate and record positions for resetting;
  - .4 Air volume control boxes: indicate and record positions for resetting;
  - .5 Fire alarm devices;
  - .6 Monitoring devices and controls;
- .3 Cut openings in equipment panels and ductwork for access to system interior.
  - .1 Square or rectangular opening sizes: 200 mm minimum each side.
  - .2 Circular opening sizes: 200 mm minimum diameter.
- .4 Installation of Access Doors and Panels: install access doors and panels for equipment where required to facilitate system inspection and cleaning.
  - .1 Install access doors and panels for inspection and cleaning of equipment as follows:
    - .1 Heating and cooling coils;
    - .2 Fan units;
    - .3 Filters;
    - .4 Dampers;
    - .5 Sensors;
- .5 Installation of Access Doors in Ductwork: install access doors in ductwork where required to facilitate system inspection and cleaning.
  - .1 Access door installation is not permitted in flexible ductwork.
    - .1 Inspect flexible ductwork only by disconnecting from main duct and inspecting from open end.
- .6 When acoustically lined duct is cut for access, repair cut edges of acoustic lining using self-adhesive fibre glass tape and water based duct sealer.
  - .1 Adhere new acoustic lining to match existing to inside of access panel or door to ensure continuity of acoustic properties of system.
- .7 Remove and reinstall ceiling tiles or panels to gain access to HVAC system as required.
  - .1 Replace ceiling tiles or panels damaged or soiled by air duct cleaning procedures.

### **3.2 EXAMINATION / PRE-CLEANING INSPECTION**

- .1 Verification of Conditions:
  - .1 Make visual inspection of interior of HVAC system using remote controlled robotic camera.
  - .2 Insert camera at pre-established strategic locations to evaluate condition and cleanliness of HVAC systems and components.
- .2 Evaluation and Assessment:

- .1 Identify location and type of internal components.
- .2 Identify extent of potential problems.
- .3 If toxic or hazardous materials or deposits are suspected after initial inspection immediately stop work and inform Departmental Representative.
  - .1 Do not proceed further with inspection operations until written approval from Departmental Representative.

### **3.3 DUCT CLEANING**

- .1 Do duct cleaning in accordance with NADCA ACR Standard.
- .2 Isolate and clean sections in zones to ensure that dirt deposits and debris from zone being cleaned does not pass through another zones which has already been cleaned.
  - .1 Isolate zone of duct using closed-cell polyurethane foam or air inflated zone bag before cleaning.
- .3 Ensure vacuum units and evacuation fans are securely in place before starting cleaning operation of isolated section of HVAC air duct system.
- .4 Install HEPA filter evacuation fan at one end of zone section and insert full contact brushes at other end.
- .5 Clean HVAC supply air duct system and components where particulate sample collected from surfaces is greater than 75 mg of particulate per 0.01 square metres.
- .6 Clean exhaust, return, transfer ductwork and plenums, equipment and components where particulate sample collected from surfaces is greater than 75 mg of particulate per 0.01 square metres.
- .7 Energize brushes to travel from insertion point to HEPA filter evacuation fan.
  - .1 Pass brushes through sections as often as necessary to achieve required cleanliness.
  - .2 Change brush sizes as required to ensure positive contact with duct and component interiors.
  - .3 Clean corners and pockets where dirt and debris can accumulate.
- .8 Clean equipment, components and other features in isolated zone before moving to next zone of HVAC air duct system.
- .9 Clean diffusers, registers, louvers, and other terminal units.
- .10 Remove perforated supply diffusers from suspended tee-bar ceiling.
  - .1 Dismantle and clean perforated plates and supply diffuser duct collars.
  - .2 Re-assemble perforated plate diffusers and reconnect to HVAC system using supply diffuser duct collar after cleaning.
- .11 Advise Departmental Representative 72 hours minimum before deactivation of fire alarm and smoke detectors duct cleaning operations.
  - .1 Departmental Representative will pay for costs of deactivation of fire alarm and smoke detector system.

### **3.4 ACOUSTICALLY LINED DUCTWORK CLEANING**

- .1 Clean glass fibre acoustically insulated ducts to NAIMA recommended practices.
  - .1 Use specifically designed robotic apparatus that has been demonstrated not to damage acoustic glass fibre lining.
  - .2 Monitor cleaning process progress by onboard camera.

### **3.5 COMPONENTS AND EQUIPMENT CLEANING**

- .1 Brush and vacuum coils, humidifiers, air handling unit enclosures, and heat exchanger surfaces to achieve required cleanliness.
- .2 When cleaning equipment and components by brushing and vacuuming is inappropriate or insufficient, dismantle and remove equipment or component and move to area designated by [Departmental Representative for cleaning].
  - .1 Pressure wash with water and cleaning solution until required cleanliness is achieved.
  - .2 Clean equipment and components in place only if there is no hazard to adjacent materials.
- .3 Compressed air and manual cleaning is acceptable only for cleaning individual components and small areas as follows and only after written approval from Departmental Representative:
  - .1 Fan blades;
  - .2 Dampers;
  - .3 Turning vanes;
  - .4 Controls;
  - .5 Sensor bulbs;
  - .6 Fire alarms;
  - .7 Smoke detectors.

### **3.6 ANTI MICROBIAL APPLICATION**

- .1 Apply antimicrobial agents when fungal growth is suspected or where unacceptable levels of fungal contamination have been verified through visual inspection.
- .2 Apply antimicrobial agents after removal of surface deposits and debris.
  - .1 Verify air duct interiors are free from deposits and debris by visual inspection.
  - .2 Report findings to Departmental Representative.
  - .3 Proceed with application of antimicrobial agents after written approval from Departmental Representative.
- .3 Apply antimicrobial agents in accordance with manufacturer's written instructions and US EPA 40 CFR registration and listing.
- .4 Manually or robotically spray antimicrobial agents directly onto interior surfaces of HVAC air duct system.
  - .1 Do not use fog mist for downstream surfaces.

**3.7 FIELD QUALITY CONTROL/FINAL INSPECTIONS**

- .1 Post Cleaning Inspection: carry out final inspection using robotic camera and other visual inspection methods after final cleaning has been completed.
  - .1 Carry out video survey as directed by Departmental Representative.
  - .2 Include in final survey areas inspected by Contractor prior to cleaning.
  - .3 Identify on HVAC system record drawings access points used for inspection and cleaning.
  - .4 Re-collect and analyze particulates collected at same locations where original samples were collected before cleaning.
  - .5 Reset components including dampers and sensors, which have been disturbed during cleaning operations.

**3.8 SYSTEM STARTUP**

- .1 Install new system filters after cleaning operations are completed.
- .2 Cover each inspection opening with access door or panel and secure in place after inspection and cleaning are completed.
- .3 Restart each HVAC system.

**3.9 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1            General**

**1.1            ACTION AND INFORMATIONAL SUBMITTALS**

- .1    Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2    Product Data:
  - .1    Submit manufacturer's instructions, printed product literature and data sheets and include product characteristics, performance criteria, physical size, finish and limitations.
- .3    Shop Drawings:
  - .1    Indicate on drawings:
    - .1    Mounting arrangements.
    - .2    Operating and maintenance clearances.
  - .2    Shop drawings and product data accompanied by:
    - .1    Detailed drawings of bases, supports, and anchor bolts.
    - .2    Acoustical sound power data, where applicable.
    - .3    Points of operation on performance curves.
    - .4    Manufacturer to certify current model production.
    - .5    Certification of compliance to applicable codes.
  - .3    In addition to transmittal letter referred to in Section 01 33 00 - Submittal Procedures: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.

**1.2            CLOSEOUT SUBMITTALS**

- .1    Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2    Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.
  - .1    Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
  - .2    Operation data to include:
    - .1    Control schematics for systems including environmental controls.
    - .2    Description of systems and their controls.
    - .3    Description of operation of systems at various loads together with reset schedules and seasonal variances.
    - .4    Operation instruction for systems and component.
    - .5    Description of actions to be taken in event of equipment failure.
    - .6    Valves schedule and flow diagram.
    - .7    Colour coding chart.
  - .3    Maintenance data to include:



- .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
- .2 Data to include schedules of tasks, frequency, tools required and task time.
- .4 Performance data to include:
  - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
  - .2 Equipment performance verification test results.
  - .3 Special performance data as specified.
  - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .5 Approvals:
  - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
  - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
  - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 Site records:
  - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
  - .2 Transfer information weekly to reproducibles, revising reproducibles to show work as actually installed.
  - .3 Use different colour waterproof ink for each service.
  - .4 Make available for reference purposes and inspection.
- .8 As-built drawings:
  - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
  - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
  - .3 Submit to Departmental Representative for approval and make corrections as directed.
  - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
  - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.

- .9 Submit copies of as-built drawings for inclusion in final TAB report.

### **1.3 MAINTENANCE MATERIAL SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Furnish spare parts as follows:
  - .1 One set of packing for each pump.
  - .2 One casing joint gasket for each size pump.
  - .3 One head gasket set for each heat exchanger.
  - .4 One glass for each gauge glass.
  - .5 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .3 Provide one set of special tools required to service equipment as recommended by manufacturers.
- .4 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 NOT APPLICABLE**

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 PAINTING REPAIRS AND RESTORATION**

- .1 Do painting in accordance with Section 09 91 23 - Interior Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

### **3.3 SYSTEM CLEANING**

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

### **3.4 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

### **3.5 DEMONSTRATION**

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.

### **3.6 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**3.7 PROTECTION**

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

**END OF SECTION**

## **Part 1            General**

### **1.1                REFERENCES**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .2 National Fire Code of Canada (NFCC 2005)
- .3 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
  - .1 SCAQMD Rule 1113-A2007, Architectural Coatings.
  - .2 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.

### **1.2                ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.3                QUALITY ASSURANCE**

- .1 Sustainability Standards Certification:
  - .1 Low-Emitting Materials: provide listing of sealants and coatings used in building, comply with VOC and chemical component limits or restriction requirements.

### **1.4                DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **Part 2            Products**

### **2.1                MATERIAL**

- .1 Paint: zinc-rich to CAN/CGSB-1.181.
  - .1 Primers and Paint: in accordance with manufacturer's recommendations for surface conditions.
  - .2 Primer: maximum VOC limit 250 g/L to Standard GS-11.
  - .3 Paints: maximum VOC limit 150 g/L to Standard GS-11.

- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
  - .1 Sealants: maximum VOC limit to GSES GS-36.
- .3 Sealants: maximum VOC limit to GSES GS-36.
- .4 Adhesives: maximum VOC limit to GSES GS-36.

### **Part 3 Execution**

#### **3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

#### **3.2 CONNECTIONS TO EQUIPMENT**

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

#### **3.3 CLEARANCES**

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada and CSA B149.1.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer, CSA B149.1 and as indicated without interrupting operation of other system, equipment, or components.

#### **3.4 DRAINS**

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3 Pipe each drain valve discharge separately to above floor drain.
  - .1 Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

#### **3.5 PIPEWORK INSTALLATION**

- .1 Install pipework to CSA B149.1.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.

- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .11 Group piping wherever possible and as indicated.
- .12 Ream pipes, remove scale and other foreign material before assembly.
- .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .14 Provide for thermal expansion as indicated.

### **3.6 SLEEVES**

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.
  - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:
    - .1 Provide space for firestopping.
    - .2 Maintain fire rating integrity.

- .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
- .4 Ensure no contact between copper pipe or tube and sleeve.

### **3.7 ESCUTCHEONS**

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
  - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
  - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

### **3.8 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK**

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

### **3.9 EXISTING SYSTEMS**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

### **3.10 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**



**Part 1 General**

**1.1 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1-07, Power Piping.
- .2 ASTM International
  - .1 ASTM A125-1996(2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriter's Laboratories of Canada (ULC)

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit shop drawings for:
    - .1 Bases, hangers and supports.
    - .2 Connections to equipment and structure.
    - .3 Structural assemblies.
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
  - .1 Provide manufacturer's installation instructions.

### **1.3 CLOSEOUT SUBMITTALS**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **Part 2 Products**

### **2.1 SYSTEM DESCRIPTION**

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
  - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

### **2.2 GENERAL**

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58.

### **2.3 CONSTANT SUPPORT SPRING HANGERS**

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10% minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.

- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

## **2.4 VARIABLE SUPPORT SPRING HANGERS**

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

## **2.5 EQUIPMENT ANCHOR BOLTS AND TEMPLATES**

- .1 Provide templates to ensure accurate location of anchor bolts.

## **Part 3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
  - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
  - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
  - .2 Bolt-tightening torques to industry standards.
  - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
  - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:

- .1 Vertical movement of pipework is 13 mm or more,
- .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
  - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 Variation in supporting effect does not exceed 25 % of total load.

### 3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .6 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	
8	4.3 m	
10	4.9 m	
12	4.9 m	

- .7 Pipework greater than NPS 12: to MSS SP69.

### 3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

### 3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### **3.6 FINAL ADJUSTMENT**

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
  - .1 Hammer jaw firmly against underside of beam.

### **3.7 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

### **3.8 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

**Part 1 General**

**1.1 SUMMARY**

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

**1.2 QUALIFICATIONS OF TAB PERSONNEL**

- .1 Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
  - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
  - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
  - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
  - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
  - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

### **1.3 PURPOSE OF TAB**

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads
- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

### **1.4 EXCEPTIONS**

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

### **1.5 CO-ORDINATION**

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

### **1.6 PRE-TAB REVIEW**

- .1 Confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

### **1.7 START-UP**

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

### **1.8 OPERATION OF SYSTEMS DURING TAB**

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

### **1.9 START OF TAB**

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
- .3 Installation of ceilings, doors, windows, other construction affecting TAB.

- .4 Application of weatherstripping, sealing, and caulking.
- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.
- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
  - .1 Proper thermal overload protection in place for electrical equipment.
  - .2 Air systems:
    - .1 Filters in place, clean.
    - .2 Duct systems clean.
    - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
    - .4 Correct fan rotation.
    - .5 Fire, smoke, volume control dampers installed and open.
    - .6 Coil fins combed, clean.
    - .7 Access doors, installed, closed.
    - .8 Outlets installed, volume control dampers open.
  - .3 Liquid systems:
    - .1 Flushed, filled, vented.
    - .2 Correct pump rotation.
    - .3 Strainers in place, baskets clean.
    - .4 Isolating and balancing valves installed, open.
    - .5 Calibrated balancing valves installed, at factory settings.
    - .6 Chemical treatment systems complete, operational.

#### **1.10 APPLICATION TOLERANCES**

- .1 Do TAB to following tolerances of design values:
  - .1 HVAC systems: plus 5 %, minus 5 %.

#### **1.11 ACCURACY TOLERANCES**

- .1 Measured values accurate to within plus or minus 2 % of actual values.

#### **1.12 INSTRUMENTS**

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.



**1.13 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

**1.14 PRELIMINARY TAB REPORT**

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
  - .1 Details of instruments used.
  - .2 Details of TAB procedures employed.
  - .3 Calculations procedures.
  - .4 Summaries.

**1.15 TAB REPORT**

- .1 TAB report to show results in SI units and to include:
  - .1 Project record drawings.
  - .2 System schematics.
- .2 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

**1.16 VERIFICATION**

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

**1.17 SETTINGS**

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

**1.18 COMPLETION OF TAB**

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

**1.19 AIR SYSTEMS**

- .1 Standard: TAB to most stringent of TAB standards of AABC, NEBB, SMACNA, ASHRAE.

- .2 Do TAB of systems, equipment, components, controls specified Division 23.
- .3 Qualifications: personnel performing TAB qualified to standards of AABC or NEBB.
- .4 Quality assurance: perform TAB under direction of supervisor qualified to standards of AABC or NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
  - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
  - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

#### **1.20 OTHER TAB REQUIREMENTS**

- .1 General requirements applicable to work specified this paragraph:
  - .1 Qualifications of TAB personnel: as for air systems specified this section.
  - .2 Quality assurance: as for air systems specified this section.
- .2 Building pressure conditions:
  - .1 Adjust HVAC systems, equipment, controls to ensure specified pressure conditions at all times.
- .3 Measurement of noise and vibration from equipment specified in Division 23.

#### **1.21 POST-OCCUPANCY TAB**

- .1 Emergency evacuation: participate in full scale emergency evacuation exercises.
- .2 Participate in systems checks twice during Warranty Period - #1 approximately 3 months after acceptance and #2 within 1 month of termination of Warranty Period.

### **Part 2 Products**

#### **2.1 NOT USED**

- .1 Not used.

**Part 3            Execution**

**3.1                NOT USED**

.1            Not used.

**END OF SECTION**

**Part 1 General**

**1.1 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for electric and electronic control system for HVAC and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

**1.2 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect electric and electronic control systems from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 THERMOSTAT (LINE VOLTAGE, HEATING)**

- .1 Line voltage wall mounted electric heating thermostat with:
  - .1 Full load rating: 22 A at 120 V.
  - .2 Temperature setting range: 5 degrees C to 30 degrees C.
  - .3 Single pole.
  - .4 Thermometer range: 5 degrees C to 30 degrees C.
  - .5 Scale markings: off-5-10-15-20-25 degrees C.

**2.2 THERMOSTAT (LOW VOLTAGE)**

- .1 Low voltage wall thermostat:
  - .1 For use on 24 V circuit at 1.5 A capacity.
  - .2 With heat anticipator adjustable 0.1 to 1.2 A.
  - .3 Temperature setting range: 10 degrees C to 25 degrees C.
  - .4 Sub-base.

## **2.3 HUMIDISTAT (LOW VOLTAGE, VENTILATION)**

- .1 Low voltage wall mounted humidistat:
  - .1 Dry contact closes on high humidity. Used for exhaust fan control.
  - .2 For use on 24 VAC circuit.
  - .3 Temperature range: 10 degrees C to 52 degrees C.
  - .4 Operating Humidity Range: 20% to 80% relative humidity.
  - .5 Differential: 4% to 6% relative humidity.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for electric and electronic control systems installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 INSTALLATION**

- .1 Install control devices.
- .2 On outside wall, mount thermostats on bracket or insulated pad 25 mm from exterior wall.
- .3 Install remote sensing device and capillary tube in metallic conduit. Conduit enclosing capillary tube must not touch heater or heating cable.

### **3.3 SEQUENCE OF OPERATION**

- .1 Calf Barn:
  - .1 Exhaust Fans: coordinate control to be as previously operated, on manual switch. Confirm with building operator.
- .2 Dairy Barn:
  - .1 Exhaust Fans: coordinate control to be as previously operated, on manual switch. Confirm with building operator.
- .3 Manure Room:
  - .1 Exhaust Fan EF-1: to operate with occupancy of room, switch to be located outside room.

- .2 Exhaust Fan EF-2: to operate on a timer for 10 minutes prior to scheduled occupancy, and on noxious gas detection. All switches to be located outside room.
- .3 Makeup Air Unit MUA-1: to operate with operation of EF-1 at low speed; to operate with operation of EF-2 at high speed.
- .4 Electric Unit Heater EUH-1: thermostat controlled, located outside room. Remote temperature sensor for thermostat is required.
- .4 Metabolism Room:
  - .1 Exhaust Fans: coordinate control to be as previously operated, on/off/auto control switch. Confirm operation with building operator. Connect to new humidistat to operate on high humidity when set to "Auto".
  - .2 Existing unit heaters: coordinate control to be as previously operated, on remote thermostat. Confirm operation with building operator.
  - .3 Unit Heaters UH-1, UH-2: individually thermostat controlled.

### **3.4 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

## **Part 1 General**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Materials and installation for piping, valves and fittings for gas fired equipment.
- .2 Related Requirements
  - .1 Section 23 05 05 - Installation of Pipework

### **1.2 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B16.5-03, Pipe Flanges and Flanged Fittings.
  - .2 ASME B16.18-01, Cast Copper Alloy Solder Joint Pressure Fittings.
  - .3 ASME B16.22-01, Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings.
  - .4 ASME B18.2.1-96, Square and Hex Bolts and Screws Inch Series.
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A47/A47M-99(2004), Standard Specification for Ferritic Malleable Iron Castings.
  - .2 ASTM A53/A53M-04, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
  - .3 ASTM B75M-99, Standard Specification for Seamless Copper Tube.
  - .4 ASTM B837-01, Standard Specification for Seamless Copper Tube for Natural Gas and Liquefied Petroleum (LP) Gas Fuel Distribution Systems.
- .3 Canadian Standards Association (CSA International)
  - .1 CSA W47.1-03, Certification of Companies for Fusion Welding of Steel.
- .4 Canadian Standards Association (CSA)/Canadian Gas Association (CGA)
  - .1 CAN/CSA B149.1HB-00, Natural Gas and Propane Installation Code Handbook.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet for piping, fittings and equipment.
  - .2 Indicate on manufacturers catalogue literature following: valves.

- .3 Submit WHMIS MSDS in accordance with Section 02 81 01 - Hazardous Materials. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Instructions: submit manufacturer's installation instructions.
- .6 Closeout Submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## **1.4 QUALITY ASSURANCE**

- .1 Pre-Installation Meeting:
  - .1 Convene pre-installation meeting one week prior to beginning work of this Section in accordance with Section 01 32 16.06 - Construction Progress Schedule - Critical Path Method (CPM).
    - .1 Verify project requirements.
    - .2 Review installation conditions.
    - .3 Co-ordination with other building subtrades.
    - .4 Review manufacturer's installation instructions and warranty requirements.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

## **1.5 DELIVERY, STORAGE AND HANDLING**

- .1 Waste Management and Disposal:
  - .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .2 Collect and separate for disposal paper, plastic, polystyrene, packaging material for recycling in accordance with Waste Management Plan (WMP).
  - .3 Divert unused materials from landfill to recycling facility as approved by Departmental Representative.

## **Part 2 Products**

### **2.1 MATERIALS**

- .1 Materials and products in accordance with Section 01 47 15 - Sustainable Requirements: Construction.



## **2.2 PIPE**

- .1 Steel pipe: to ASTM A53/A53M, Schedule 40, seamless as follows:
  - .1 NPS 1/2 to 2, screwed.
  - .2 NPS 2 1/2 and over, plain end.
- .2 Copper tube: to ASTM B837.

## **2.3 JOINTING MATERIAL**

- .1 Screwed fittings: pulverized lead paste.
- .2 Welded fittings: to CSA W47.1.
- .3 Flange gaskets: nonmetallic flat.
- .4 Brazing: to ASTM B837.

## **2.4 FITTINGS**

- .1 Steel pipe fittings, screwed, flanged or welded:
  - .1 Malleable iron: screwed, banded, Class 150.
  - .2 Steel pipe flanges and flanged fittings: to ASME B16.5.
  - .3 Welding: butt-welding fittings.
  - .4 Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M.
  - .5 Bolts and nuts: to ASME B18.2.1.
  - .6 Nipples: schedule 40, to ASTM A53/A53M.
- .2 Copper pipe fittings, screwed, flanged or soldered:
  - .1 Cast copper fittings: to ASME B16.18.
  - .2 Wrought copper fittings: to ASME B16.22.

## **2.5 VALVES**

- .1 Provincial Code approved, lubricated ball type.

## **Part 3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 PIPING**

- .1 Install in accordance with Section 23 05 05 - Installation of Pipework, applicable Provincial/Territorial Codes, CAN/CSA B149.1, CAN/CSA B149.2, supplemented as specified.

- .2 Install drip points:
  - .1 At low points in piping system.
  - .2 At connections to equipment.

### **3.3 VALVES**

- .1 Install valves with stems upright or horizontal unless otherwise approved by Departmental Representative.
- .2 Install valves at branch take-offs to isolate pieces of equipment, and as indicated.

### **3.4 FIELD QUALITY CONTROL**

- .1 Site Tests/Inspection:
  - .1 Test system in accordance with CAN/CSA B149.1, CAN/CSA B149.2 and requirements of authorities having jurisdiction.
- .2 Manufacturer's Field Services:
  - .1 Have manufacturer of products supplied under this Section review work involved in handling, installation/application, protection and cleaning of its products, and submit written reports, in acceptable format, to verify compliance of work with Contract.
  - .2 Provide manufacturer's field services, consisting of product use recommendations and periodic site visits for inspection of product installation, in accordance with manufacturer's instructions.
  - .3 Schedule site visits to review work at stages listed:
    - .1 After delivery and storage of products, and when preparatory work on which work of this Section depends is complete, but before installation begins.
    - .2 Twice during progress of work at 25% and 60% complete.
    - .3 Upon completion of work, after cleaning is carried out.
- .3 Obtain reports within 3 days of review and submit immediately to Departmental Representative.

### **3.5 ADJUSTING**

- .1 Purging: purge after pressure test in accordance with CAN/CSA B149.1, CAN/CSA B149.2.
- .2 Pre-Start-Up Inspections:
  - .1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage.
  - .2 Check gas trains, entire installation is approved by authority having jurisdiction.

### **3.6 CLEANING**

- .1 Cleaning: in accordance with CAN/CSA B149.1, CAN/CSA B149.2, supplemented as specified.
- .2 Perform cleaning operations in accordance with manufacturer's recommendations.

- .3 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
  - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 2005.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for air duct accessories and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Indicate:
    - .1 Flexible connections.
    - .2 Duct access doors.
    - .3 Turning vanes.
    - .4 Instrument test ports.

**1.3 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect air duct accessories from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 GENERAL**

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

**2.2 FLEXIBLE CONNECTIONS**

- .1 Frame: galvanized sheet metal frame with fabric clenched by means of double locked seams.
- .2 Material:

- .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m<sup>2</sup>.

## **2.3 ACCESS DOORS IN DUCTS**

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.
- .4 Hardware:
  - .1 Up to 300 x 300 mm: two sash locks.
  - .2 301 to 450 mm: four sash locks.
  - .3 451 to 1000 mm: piano hinge and minimum two sash locks.
  - .4 Doors over 1000 mm: piano hinge and two handles operable from both sides.
  - .5 Hold open devices.

## **2.4 INSTRUMENT TEST**

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

## **2.5 SPIN-IN COLLARS**

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

# **Part 3 Execution**

## **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air duct accessories installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### 3.2 INSTALLATION

- .1 Flexible Connections:
  - .1 Install in following locations:
    - .1 Inlets and outlets to supply air units and fans.
    - .2 Inlets and outlets of exhaust and return air fans.
    - .3 As indicated.
  - .2 Length of connection: 100 mm.
  - .3 Minimum distance between metal parts when system in operation: 75 mm.
  - .4 Install in accordance with recommendations of SMACNA.
  - .5 When fan is running:
    - .1 Ducting on sides of flexible connection to be in alignment.
    - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
  - .1 Size:
    - .1 As indicated.
  - .2 Locations:
    - .1 Fire and smoke dampers.
    - .2 Control dampers.
    - .3 Devices requiring maintenance.
    - .4 Required by code.
    - .5 Elsewhere as indicated.
- .3 Instrument Test Ports:
  - .1 General:
    - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
  - .2 Locate to permit easy manipulation of instruments.
  - .3 Install insulation port extensions as required.
  - .4 Locations:
    - .1 For traverse readings:
      - .1 Ducted inlets to roof and wall exhausters.
      - .2 Inlets and outlets of other fan systems.
      - .3 And as indicated.
    - .2 For temperature readings:
      - .1 At outside air intakes.
      - .2 And as indicated.

### 3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.

- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 ASTM International
  - .1 ASTM A653/A653M-11, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for dampers and include product characteristics, performance criteria, physical size, finish and limitations.

**1.3 CLOSEOUT SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for dampers for incorporation into manual.

**1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect dampers from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 MULTI-LEAF DAMPERS**

- .1 Opposed blade type as indicated.
- .2 Extruded aluminum, interlocking blades, complete with extruded vinyl seals, spring stainless steel side seals, extruded aluminum frame.
- .3 Pressure fit self-lubricated bronze bearings.
- .4 Linkage: plated steel tie rods, brass pivots and plated steel brackets, complete with plated steel control rod.



- .5 Performance:
  - .1 Leakage: in closed position less than 2% of rated air flow at 250 Pa differential across damper.
  - .2 Pressure drop: at full open position less than 10.0 Pa differential across damper at 5.0 m/s.
- .6 Insulated aluminum dampers:
  - .1 Frames: insulated with extruded polystyrene foam with RSI 0.88.
  - .2 Blades: constructed from aluminum extrusions with internal hollows insulated with polyurethane or polystyrene foam, RSI 0.88.

## **2.2 BACK DRAFT DAMPERS**

- .1 Automatic gravity operated, multi leaf, aluminum construction with nylon bearings, centre pivoted.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for damper installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 INSTALLATION**

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and manufacturer's instructions.
- .3 Seal multiple damper modules with silicon sealant.
- .4 Ensure dampers are observable and accessible.

### **3.3 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1            General**

**1.1                REFERENCES**

- .1 American National Standards Institute/Air Movement and Control Association (ANSI/AMCA)
  - .1 ANSI/AMCA Standard 99-2010, Standards Handbook.
  - .2 ANSI/AMCA Standard 210-2007/(ANSI/ASHRAE 51-07), Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
  - .3 ANSI/AMCA Standard 300-2008, Reverberant Room Method for Sound Testing of Fans.
  - .4 ANSI/AMCA Standard 301-1990, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .2 The Master Painters Institute (MPI)
  - .1 Architectural Painting Specification Manual - current edition.
    - .1 MPI #18, Primer, Zinc Rich, Organic.

**1.2                ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC fans and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Provide:
    - .1 Fan performance curves showing point of operation, kW and efficiency.
    - .2 Sound rating data at point of operation.
  - .2 Indicate:
    - .1 Motors, sheaves, bearings, shaft details.
    - .2 Minimum performance achievable.

**1.3                MAINTENANCE MATERIAL SUBMITTALS**

- .1 Extra Materials:
  - .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
    - .1 Provide:
      - .1 Matched sets of belts.
      - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
        - .1 Bearings and seals.
        - .2 Addresses of suppliers.

- .3 List of specialized tools necessary for adjusting, repairing or replacing.

#### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect HVAC fans from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

### **Part 2 Products**

#### **2.1 SYSTEM DESCRIPTION**

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
  - .2 Capacity: flow rate, static pressure, W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
  - .3 Fans: statically and dynamically balanced, constructed in conformity with ANSI/AMCA Standard 99.
  - .4 Sound ratings: comply with ANSI/AMCA Standard 301, tested to ANSI/AMCA Standard 300. Supply unit with ANSI/AMCA certified sound rating seal.
  - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA Standard 210. Supply unit with ANSI/AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

#### **2.2 FANS GENERAL**

- .1 Motors: Sizes as indicated.
- .2 Accessories and hardware: matched sets of V-belt drives, adjustable motor bases, belt guards, coupling guards fan inlet or outlet safety screens as indicated, inlet or outlet dampers and vanes and as indicated.
- .3 Factory primed before assembly in colour standard to manufacturer.
- .4 Scroll casing drains: as indicated.
- .5 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .6 Flexible connections: to Section 23 33 00 - Air Duct Accessories.

### **2.3 CENTRIFUGAL FANS**

- .1 Fan wheels:
  - .1 Welded aluminum construction.
  - .2 Maximum operating speed of centrifugal fans not more than 40% of first critical speed.
  - .3 Air foil blades, as indicated.
- .2 Bearings: heavy duty grease lubricated ball or roller self-aligning type with oil retaining, dust excluding seals and a certified minimum rated life of 100,000 hours.
- .3 Housings:
  - .1 Volute with inlet cones: fabricated steel for wheels 300 mm or greater, aluminum, for smaller wheels, braced, and with welded supports.
  - .2 For horizontally and vertically split housings provide flanges on each section for bolting together, with gaskets of non-oxidizing non-flammable material.
  - .3 Provide latched airtight access doors with handles.

### **2.4 UTILITY SETS**

- .1 Characteristics and construction: for centrifugal fans.
- .2 Preassemble single width centrifugal fan with removable weatherproof protective hood with vents, and automatic spring loaded back draft dampers and 12 mm mesh birdscreens.
- .3 Provide belt driven sets with adjustable motor bed plate.

### **2.5 PROPELLER FANS**

- .1 Fabricate multi-bladed propellers of aluminum within bell mouth entrance on integral mounts, with grease lubricated ball bearings, with extended lubrication fittings, suited for operating in any position, direct driven, complete with motor as indicated.
- .2 Provide blade guards, bird screen and automatic back draft dampers on discharge.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC fans installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 FAN INSTALLATION**

- .1 Install fans as indicated, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

### **3.3 ANCHOR BOLTS AND TEMPLATES**

- .1 Size anchor bolts to withstand seismic acceleration and velocity forces as specified.

### **3.4 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**3.5 FAN SCHEDULE**

TAG	EF-1	EF-2	EF-3	EF-4
Location	Manure Room	Manure Room	Metabolism Room	Storage Room 112
Manufacturer	Greenheck	Greenheck	Greenheck	Greenheck
Model	CWE-095-D-1/8	CUE-161-A-2	CUE-121-A-1/2	CUE-060-G-1/100
Type	Sidewall Exhaust	Rooftop Exhaust	Rooftop Exhaust	Rooftop Exhaust
Air Flow L/s (CFM)	427 (905)	2,268 (4,806)	908 (1,923)	55 (117)
External Static Pressure Pa (in. Wc)	50 (0.20)	62 (0.25)	62 (0.25)	37 (0.15)
RPM	1550	1725	1725	1300
Motor W (HP)	93 (1/8)	1,491 (2)	373 (1/2)	7.5 (1/100)
Voltage/Phase	120/1	120/1	120/1	120/1
Notes	Continuous operation during room occupancy	Emergency Exhaust	Connect to existing controls	Connect to existing controls

**END OF SECTION**

**Part 1 General**

**1.1 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for diffusers, registers and grilles and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Indicate following:
    - .1 Capacity.
    - .2 Throw and terminal velocity.
    - .3 Noise criteria.
    - .4 Pressure drop.
    - .5 Neck velocity.

**1.2 MAINTENANCE MATERIAL SUBMITTALS**

- .1 Extra Materials:
  - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
  - .2 Include:
    - .1 Keys for volume control adjustment.
    - .2 Keys for air flow pattern adjustment.

**1.3 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect diffuser, registers and grilles from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 SYSTEM DESCRIPTION**

- .1 Performance Requirements:

- .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

## **2.2 GENERAL**

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity as indicated.
- .2 Frames:
  - .1 Full perimeter gaskets.
  - .2 Plaster frames where set into plaster or gypsum board and as specified.
  - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: as directed by Departmental Representative.

## **2.3 MANUFACTURED UNITS**

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

## **2.4 SUPPLY GRILLES AND REGISTERS**

- .1 General: match existing style and size.

## **2.5 RETURN AND EXHAUST GRILLES AND REGISTERS**

- .1 General: match existing style and size.

## **2.6 DIFFUSERS**

- .1 General: match existing style and size.

# **Part 3 Execution**

## **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for diffuser, register and grille installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

## **3.2 INSTALLATION**

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with stainless steel screws in countersunk holes where fastenings are visible.



- .3 Bolt grilles, registers and diffusers, in place, in gymnasium and similar game rooms.

### **3.3 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 ASTM International
  - .1 ASTM E90-09, Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
- .3 Society of Automotive Engineers (SAE)

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for louvers, intakes and vents and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Indicate following:
    - .1 Pressure drop.
    - .2 Face area.
    - .3 Free area.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .4 Test Reports: submit certified data from independent laboratory substantiating acoustic and aerodynamic performance to ASTM E90.

**1.3 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect louvers, intakes and vents from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 SYSTEM DESCRIPTION**

- .1 Performance Requirements:

- .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

## **2.2 GRAVITY ROOF OUTSIDE AIR INTAKES AND RELIEF VENTS**

- .1 Factory manufactured aluminum.
  - .1 Complete with integral birdscreen of 2.7 mm diameter aluminum wire.
  - .2 Horizontal backdraft dampers on 4 faces.
  - .3 Maximum throat velocity: 3.3 m/s.
  - .4 Maximum loss through unit: 15 Pa static pressure.
  - .5 Maximum velocity through damper area: 1.5 m/s.
  - .6 Shape: as indicated.

## **2.3 GOOSENECK HOODS**

- .1 Thickness: to SMACNA.
- .2 Fabrication: to SMACNA.
- .3 Joints: to SMACNA.
- .4 Supports: as indicated.
- .5 Complete with integral birdscreen of 2.7 mm diameter aluminum wire. Use 12 mm mesh on exhaust, 19 mm mesh on intake.
- .6 Horizontal backdraft dampers on 4 faces.

## **2.4 FIXED LOUVRES - ALUMINUM**

- .1 Construction: welded with exposed joints ground flush and smooth.
- .2 Material: extruded aluminum alloy 6063-T5.
- .3 Blade: stormproof pattern with centre watershed in blade, reinforcing bosses and maximum blade length of 1500 mm.
- .4 Frame, head, sill and jamb: 150 mm deep one piece extruded aluminum, minimum 3 mm thick with approved caulking slot, integral to unit.
- .5 Mullions: at 1500 mm maximum centres.
- .6 Fastenings: stainless steel SAE-194-8F with SAE-194-SFB nuts and resilient neoprene washers between aluminum and head of bolt, or between nut, ss washer and aluminum body.
- .7 Screen: 12 mm exhaust, 19 mm intake mesh, 2 mm diameter wire aluminum birdscreen on inside face of louvres in formed U-frame.
- .8 Finish: factory applied enamel, prime coated. Colour: to Departmental Representative's approval.

**Part 3            Execution**

**3.1                EXAMINATION**

- .1      Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for louvres, intakes and vents installation in accordance with manufacturer's written instructions.
  - .1      Visually inspect substrate in presence of Departmental Representative.
  - .2      Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3      Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

**3.2                INSTALLATION**

- .1      In accordance with manufacturer's and SMACNA recommendations.
- .2      Reinforce and brace as indicated.
- .3      Anchor securely into opening. Seal with caulking to ensure weather tightness.

**3.3                CLEANING**

- .1      Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1      Leave Work area clean at end of each day.
- .2      Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
- .2 Underwriters' Laboratories of Canada (ULC)

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for chimneys and stacks and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Indicate following:
    - .1 Methods of sealing sections.
    - .2 Methods of expansion.
    - .3 Details of thimbles.
    - .4 Bases/Foundations.
    - .5 Supports.
    - .6 Guy details.
    - .7 Rain caps.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

**1.3 QUALITY ASSURANCE**

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, and applicable Provincial regulations.
- .2 Certifications:
  - .1 Catalogued or published ratings: obtained from tests carried out by independent testing agency or manufacturer signifying adherence to codes and standards.

**1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.

- .2 Store and protect chimneys and stacks from nicks, scratches, and blemishes.
- .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 BREECHINGS**

- .1 Shop fabricated 3.5 mm thick stainless steel with sweep bends from boiler outlet to thimble or chimney as indicated.

### **2.2 FUELS: PRESSURE CHIMNEY AND BREECHING**

- .1 ULC labelled, 760 degrees C rated.
- .2 Sectional, prefabricated, double wall with mineral wool insulation with mated fittings and couplings.
  - .1 Liner: type 316 stainless steel.
  - .2 Shell: type 316 stainless steel.
  - .3 Outer seals between sections: to suit application.
  - .4 Inner seals between sections: to suit application.

### **2.3 TYPE B GAS VENT**

- .1 ULC labelled, 288 degrees C rating maximum, atmospheric gas vent only.
- .2 Sectional, prefabricated, double wall with 13 mm air space. Aluminum inner wall. Galvanized steel outer wall. Mated fittings and couplings.

### **2.4 ACCESSORIES**

- .1 Cleanouts: bolted, gasketed type, full size of breeching, as indicated.
- .2 Hangers and supports: in accordance with recommendations SMACNA.
- .3 Rain cap.
- .4 Expansion sleeves with heat resistant caulking, held in place as indicated.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for chimney and stack installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 INSTALLATION - GENERAL**

- .1 Follow manufacturer's and SMACNA installation recommendations for shop fabricated components.
- .2 Suspend breeching at 1.5 m centres and at each joint.
- .3 Support chimneys at bottom, roof and intermediate levels as indicated.
- .4 Install thimbles where penetrating roof, floor, ceiling and where breeching enters masonry chimney. Pack annular space with heat resistant caulking.
- .5 Install flashings on chimneys penetrating roofs, as indicated.
- .6 Install rain caps and cleanouts, as indicated.
- .7 Combustion venting stacks for existing heating units to be installed in accordance with manufacturer's recommendations of exiting equipment. Transitions and fittings to be supplied as needed.

### **3.3 INSTALLATION - REFRACTORY LINED STEEL CHIMNEY**

- .1 Grind welds smooth to form appearance of single tube.
- .2 Seal insulating refractory at top of stack.
- .3 Pack annular space around breeching at entry tee with heat resistant caulking.
- .4 Run drain line from drain connection to nearest floor drain or trench.
- .5 On completion, paint one coat of rust inhibitive primer and two coats of heat resisting paint of colour, make and quality approved by Departmental Representative.

### **3.4 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 American National Standards Institute/Air-Conditioning, Heating and Refrigeration Institute (ANSI/AHRI)
  - .1 ANSI/AHRI 430, Performance Rating of Central Station Air-Handling Units.
- .2 American National Standards Institute/American Society of Heating, Refrigeration and Air Condition Engineers/Illuminating Engineering Society (ANSI/ASHRAE/IES)
  - .1 ANSI/ASHRAE 52.2, Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size.
  - .2 ANSI/ASHRAE/IES 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .3 Master Painters Institute (MPI)
  - .1 Architectural Painting Specification Manual.
    - .1 MPI #18.
- .4 South Coast Air Quality Management District (SCAQMD)
  - .1 SCAQMD Rule 1113, Architectural Coatings.
  - .2 SCAQMD Rule 1168, Adhesives and Sealants.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for insulation, filters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Indicate on drawings: fan curves showing point of operation, motor drive, bearings, filters, dampers, coil; include performance data.

**1.3 CLOSEOUT SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for air handling equipment for incorporation into manual.
- .3 Include following: fan, bearings, motor, damper, air volume, EDB, EWB, OAT.

**1.4 MAINTENANCE MATERIAL SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Provide 1 spare set of filters.



- .3 Provide list of individual manufacturer's recommended spare parts for equipment such as bearings and seals, and addresses of suppliers, together with list of specialized tools necessary for adjusting, repairing or replacing, for placement into operating manual.
- .4 Spare filters: in addition to filters installed immediately prior to acceptance by Departmental Representative, supply 1 complete set of filters for each filter unit or filter bank.

## **1.5 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect air handling equipment from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 GENERAL**

- .1 Factory assembled components to form unit supplying air at designed conditions, as indicated.
- .2 Certify ratings: to ANSI/AHRI 430 with AHRI seal.
- .3 Horizontal type, as indicated, having air tight modular components, consisting of casing, fan section with motor and drive, filter section, dampers, heating coil.

### **2.2 CASINGS**

- .1 Galvanized steel thickness as indicated reinforced and braced for rigidity.
  - .1 Removable panels: provide access for maintenance of internal parts.
  - .2 Paint steel parts, where not galvanized, with corrosion resistant paint to MPI #18.
    - .1 Paint: maximum VOC limit 250 g/L to GS-11.
- .2 Line casing with solid steel liner.

### **2.3 ACOUSTIC LINER**

- .1 Ensure that expanded polystyrene and polyurethane insulation materials were not produced with ozone depleting substances.
- .2 Insulate internal surface of panels with 50 mm neoprene coated rigid duct liner of 72 kg/m<sup>3</sup> density.
  - .1 Apply with 100% coverage of adhesive with clip pins.
    - .1 Adhesives: maximum VOC limit 250 g/L to GS-36.

## **2.4 FANS**

- .1 Cabinet hung centrifugal fans with airfoil wheels, selected to operate in stable part of performance curve at times and heavy duty service self aligning bearings.
  - .1 Provide internally mounted motor as indicated complete with adjustable V-belt drive and guard.
  - .2 Motor: to ANSI/ASHRAE/IES 90.1.
- .2 Maximum sound power levels, as indicated.
- .3 Internally mounted motor and fan.

## **2.5 VIBRATION ISOLATION**

- .1 Flexible connections at inlet and outlet of fan: to Section 23 33 00 - Air Duct Accessories.

## **2.6 FILTER BOX**

- .1 Material to match casing. For flat type filter arrangement: as indicated.
  - .1 Provide access to filter through removable panels with suitable hardware.
- .2 Provide blank-off plates and gaskets to prevent air bypass.

## **2.7 HEAT EXCHANGER**

- .1 Capacity: as indicated.
- .2 Ratings: AHRI certified.
- .3 Construction:
  - .1 Titanium Stabilized Aluminized Steel
  - .2 ETL certification

## **2.8 ROOF CURB**

- .1 Roof mounted unit to include all required roof curb materials and transitions, including but not limited to insulation, ducting, and vibration isolation.
- .2 Coordinate mounting of roof curb with installation of roofing.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air handling equipment installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 INSTALLATION**

- .1 Provide appropriate protection apparatus.
- .2 Install units in accordance with manufacturer's instructions and as indicated.
- .3 Ensure adequate clearance for servicing and maintenance.

### **3.3 FANS**

- .1 Install fan sheaves required for final air balance.
- .2 Install flexible connections at fan inlet and fan outlets.
- .3 Install vibration isolators.

### **3.4 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

### 3.5 AIR HANDLING UNIT SCHEDULE

MUA-1	
Manufacturer	Reznor
Model	RDH-150
Heat Input (BTUH)	150,000
Heat Output (BTUH)	121,500
Gas Connection (mm)	15
Max. Fan Output (CFM)	938
Min. Fan Output (CFM)	2813
FLA (A)	0.9
Location	Rooftop, above manure room
Accessories	Local electrical disconnect.
Notes	Unit to be downward air flow, dual speed, to run at low speed with operation of EF-1, and high speed with operation of EF-2.

**END OF SECTION**

## **Part 1 General**

### **1.1 REFERENCES**

- .1 American National Standard Institute (ANSI)/American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
  - .1 ANSI/ASHRAE 52.2-12, Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particulate Size (ANSI approved).
- .2 American National Standards Institute (ANSI)/CSA Group
  - .1 ANSI Z21.47/CSA 2.3-12, Gas-Fired Central Furnaces.
  - .2 ANSI Z83.8/CSA 2.6-13, Gas Unit Heaters, Gas Packaged Heaters, Gas Utility Heaters and Gas-Fired Duct Furnaces.
- .3 CSA Group
  - .1 CGA 3.2-1976(R2009), Industrial and Commercial Gas-Fired Package Furnaces.
  - .2 CSA B149.1-10, Natural Gas and Propane Installation Code.
  - .3 CSA C22.1-12, Canadian Electrical Code, Part 1 (22nd Edition), Safety Standard for Electrical Installations.
  - .4 CSA C22.2 No.24-1993(R2008), Temperature-Indicating and Regulating Equipment.
- .4 ASTM International
  - .1 ASTM E84-11a, Standard Test Method for Surface Burning Characteristics of Building Materials.
  - .2 ASTM C916-1985(R2007), Standard Specification for Adhesives for Duct Thermal Insulation.
  - .3 ASTM C1071-05e1, Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
- .5 National Fire Protection Association (NFPA)
  - .1 NFPA 90A-2012, Standard for the Installation of Air Conditioning and Ventilating Systems.
  - .2 NFPA 90B-2012, Standard for the Installation of Warm Air Heating and Air Conditioning Systems (ANSI).

### **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for unit heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Manufacturer's Instructions: provide to indicate special handling criteria, installation sequence, and cleaning procedures.

- .4 Shop Drawings:
  - .1 Indicate on drawings:
    - .1 Equipment, capacity and piping connections.
    - .2 Dimensions, internal and external construction details, recommended method of installation with proposed support, sizes and location of mounting bolt holes.

### **1.3 CLOSEOUT SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for unit heaters for incorporation into manual.

### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect unit heaters from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 UNIT HEATERS**

- .1 Type: Natural gas-fired, fan-type, separated combustion, power vented unit heater.
- .2 Cabinet: 1.0 mm thick minimum steel with baked enamel finish. Easily removed and secured access doors for components requiring service.
- .3 Heat Exchanger: heavy duty aluminized steel tube.
- .4 Combustion Chamber: Power vent, forced draft: to manufacturers standard. Sealed type: 100% outside air, to ANSI Z21.47/CSA 2.3.
- .5 Fan: Propeller type c/w fan guard, 120VAC motor with internal overload protection.
- .6 Venting: Provide manufacturer's standard combined concentric vent and intake complete with termination assembly.
- .7 Controls: 24V thermostat.
- .8 Safety: High temperature limit control. Combustion air pressure switch for flow verification
- .9 Performance: as indicated.

**Part 3            Execution**

**3.1                EXAMINATION**

- .1      Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for fuel-fired furnaces installation in accordance with manufacturer's written instructions.
  - .1      Visually inspect substrate in presence of Departmental Representative.
  - .2      Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3      Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

**3.2                INSTALLATION**

- .1      Install in accordance with manufacturer's instructions, regulations of authorities having jurisdiction and to CSA B139, CSA B149.1, CSA B149.2, and Canadian Electric Code.
- .2      Provide Departmental Representative written report of test results.
- .3      Bacharach smoke density number not to exceed #1.

**3.3                CLEANING**

- .1      Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1      Leave Work area clean at end of each day.
- .2      Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

### 3.4 UNIT HEATER SCHEDULE

	UH-1	UH-2
Manufacturer	Reznor	Reznor
Model	UDAS 125	UDAS 125
Heat Input (BTUH)	125,000	125,000
Heat Output (BTUH)	99,600	99,600
Gas Connection (mm)	15	15
Vent Connection (mm)	100	100
Combustion Air Inlet (mm)	100	100
Fan Output (CFM)	1537	1537
Motor HP	1/20	1/20
Motor RPM	1050	1050
Location	Metabolism Room	Metabolism Room
Accessories	24V Thermostat. See drawings for location.	24V Thermostat. See drawings for location.
	Roof combustion venting kit.	Roof combustion venting kit.

**END OF SECTION**



**Part 1 General**

**1.1 REFERENCES**

- .1 CSA International
  - .1 CSA C22.2 No.46-M1988(R2006), Electric Air-Heaters.
- .2 National Electrical Manufacturers Association (NEMA)
  - .1 NEMA 250-08, Enclosures for Electrical Equipment (1000 V Maximum).

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for unit heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Manufacturer's Instructions: provide to indicate special handling criteria, installation sequence, and cleaning procedures.

**1.3 CLOSEOUT SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for unit heaters for incorporation into manual.

**1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect unit heaters from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2 Products**

**2.1 UNIT HEATERS**

- .1 Unit heater: to CSA C22.2 No.46, horizontal discharge complete with adjustable louvers finished to match cabinet, explosion proof.
- .2 Fan type unit heaters with built-in high-heat limit protection.

- .3 Fan motor: totally enclosed, permanently lubricated ball bearing type with resilient mount explosion proof.
  - .1 Built-in fan motor thermal overload protection.
- .4 Hangers: as indicated.
- .5 Elements: mineral insulated stainless steel sheath with aluminum single brazed fins.
  - .1 Explosion proof with sealed steel tube core with aluminum fin.
- .6 Cabinet: steel, fitted with brackets for rod or wall mounting.

## **2.2 CONTROLS**

- .1 Wall mounted thermostats: type electronic low voltage, to Section 23 09 33 - Electric and Electronic Control System for HVAC.
  - .1 Explosion proof in accordance with NEMA 7, 9 as per NEMA 250 with cast aluminum enclosure.
- .2 Built in thermostat and support controls.

## **Part 3 Execution**

### **3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for unit heaters installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 INSTALLATION**

- .1 Suspend unit heaters from ceiling or mount on wall as indicated.
- .2 Install thermostats in locations indicated.
- .3 Make power and control connections.

### **3.3 FIELD QUALITY CONTROL**

- .1 Perform tests in accordance with Section 26 05 00 - Common Work Results for Electrical.
- .2 Test cut-out protection when air movement is obstructed.
- .3 Test fan delay switch to assure dissipation of heat after element shut down.
- .4 Test unit cut-off when fan motor overload protection has operated.
- .5 Ensure heaters and controls operate correctly.

### 3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

### 3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by unit heaters installation.

### 3.6 ELECTRIC UNIT HEATER SCHEDULE

EUH-2	
Location	Manure Room
Manufacturer	Reznor
Model	EXUB-15-AK5
Heat Output kW (MBH)	15 (51.2)
Fan Output L/s (CFM)	566 (1200)
Electrical (Volt / Ph.)	208 / 3
Accessories	Remote thermostat, wall mounted, located outside of rated space.
Notes	To be designed for a Class1, Division 2 rated space.

**END OF SECTION**