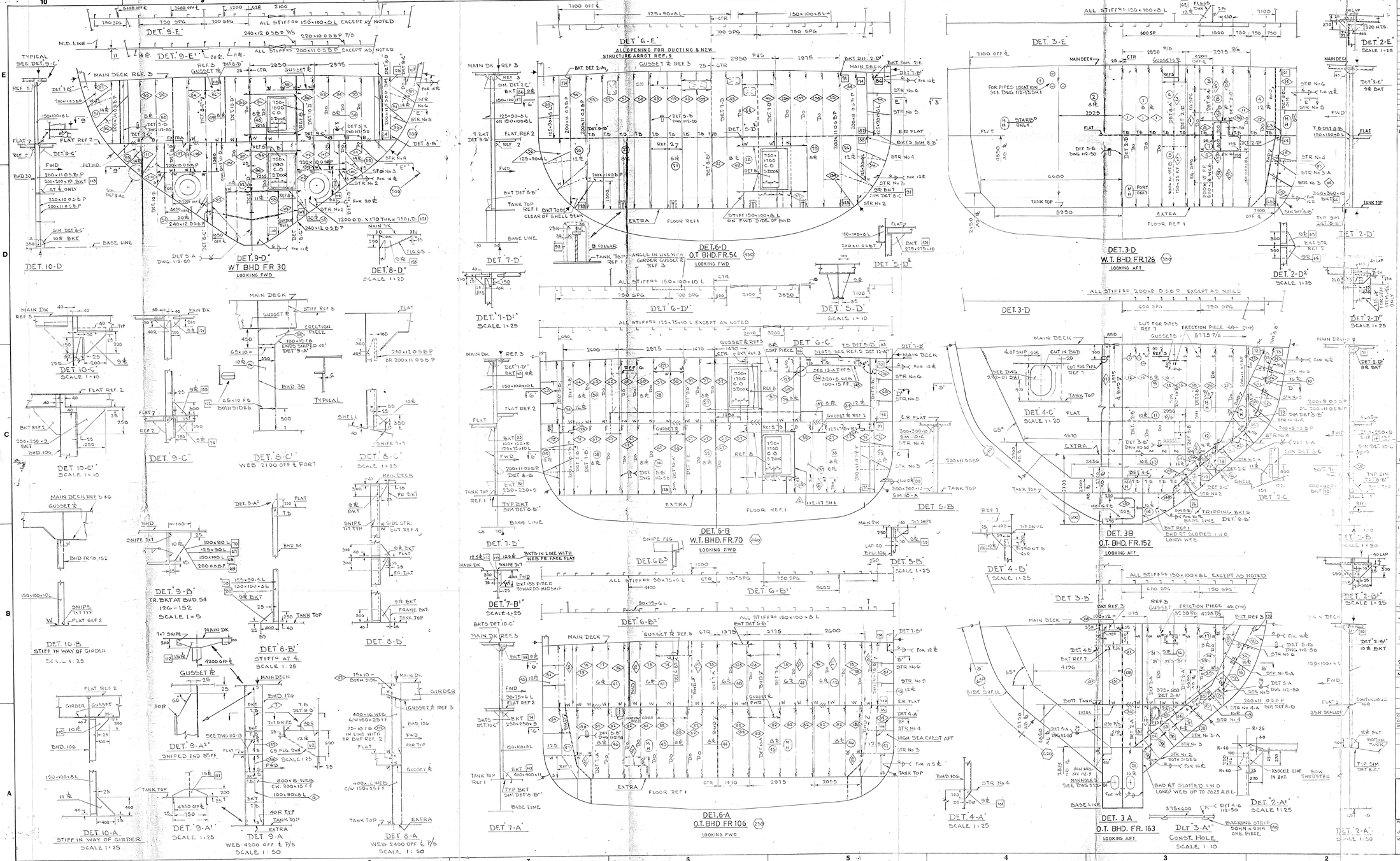

IMPUTATION DES COUTS/COST CHARGES

GR	IT	DESCRIPTION

REFERENCES

NO	TITRE/TITLE	DESSIN/DWG	F/SH
1	TANK TOP AND DOUBLE BOTTOM	112-3	1/6
2	ENGINE ROOM FLAT	112-115	1/2
3	MAIN DECK PLATING	112-13	1/2
4	SIDE SHELL STRINGERS	112-2	1/3
5	WEB FRAMES	112-5	1/5
6	DETAILS OF TANKS FR 54 TO 106	112-122	1
7	DETAILS OF TANKS FR 152 TO 163	112-124	1
8	DAYTONA WT DOOR ARRGT	255-12	1
POUR MATERIEL VOIR/FOR MATERIAL REFER TO			
9	PENETRATION FOR DUCTING	112-6	2

NOTES: ALL PIECE NUMBERS USED ON THIS DRAWING TO BE PRECEDED BY THE LETTERS T.B.

PLATES & BRACKETS ① TO ⑯ □
SHAPES ⑰ TO ㊿ ◇

ALL WELDING SIZE INDICATED REFER TO LEG LENGTH - S.S. EXCEPT WHERE NOTED OTHERWISE

MATERIAL : LLOYDS GRADE A

SPARE ◇ ○ 124

95 101 103 129 133 135 144 90 10

REVISIONS

NO	ZN	CODE	DESCRIPTION	PAR BY	DATE
13			STIFF NO 216 102 ON DET 3-B MODIFIED AS PER N.C. 186 FOR .6 : 451 ONLY, WELDING BETWEEN HOUSING ℄ BHD 30 ADDED SEE DET 9-D	C.L.	85-10-28
12			BHD. DET 6-D REVISED SHOWING NEW ARRGT OF DUCTS	K.P.	851011
			EXACT CUT ADDED AT BHD 126	J.P.	86-2-3
			DET 3-B : BHD 163 DET 3-A ADD		
			DET 3-D : DET 2-D" ADDED AT ℄ OF DET 3-D : DET 2-D" PUNCHED IN	J.P.	86-10-8
			DET 2-D" ADDED AT ℄ OF DET 3-D : DET 2-D" PUNCHED IN		
			LOCATION OF BHD 163 ADDED & ℄ RADIUS ADDED TO ℄ OF DET 3-D : DET 2-D" & ℄ OF DET 3-D : DET 2-D"	T.P.	87-3-5
			DET 3-D : DET 2-D" ADDED & ℄ OF DET 3-D : DET 2-D" PUNCHED IN		
			BHD 163 NO. 3 BD OPTION MOD.	J.P.	85-8-22
			AT STA 41 2/2 TO STA 6 A		
			DET 5-B FOR DUMP VALVE MODIFIED	J.P.	86-7-10
			AT BHD 126 AS PER W.D.C.		
			DET 5-B : DET 2-D" ADDED AT ℄ OF DET 3-D : DET 2-D" PUNCHED IN		
			DET 5-B : PIPE HOLE SHOWED IN ℄ OF DET 3-D : DET 2-D" PUNCHED IN		
5			PIPED AT BHD 152 DELETED AS PER KEEL	J.P.	86/8/06
			LAY OF STIFFS MODIFIED AT ℄ OF DET 3-D : DET 2-D" PUNCHED IN	J.P.	86/5/30
			DET 2-A, 2-B, SH. 5E, 4-B, 7-D1		
			BKTS ADDED AT 3 PLACES IN WAY OF SAG AS PER S.N.S. LONGI BHD STEP AT BHD 10 3850 OFF ℄ WAS 4100	J.P.	86/6/17
4			DET 8B MODIFIED AT BHD 152 AS PER PRODUCTION COMMENTS	J.P.	86/5/20
			FINE CUT ADDED ON ℄ BHD 126 AT LAY OF STIFFS MODIFIED AT ℄ OF DET 3-D : DET 2-D" PUNCHED IN	J.P.	86/3/31
3	2-A, 2-B		NUMBERS ADDED BHD 112-1 REV. 2	J.P.	86/1/14
			DET 2-A" ADDED		
			FOR 4 LITE ABOVE AT EL. 15.17"	J.P.	86/1/13
			DRAWING UPDATED	J.P.	85/12/19
			DET 8 DELETED & DET 8-B REV.	J.P.	85/12/13
			DET 7-B ADDED AS PER LLOYDS	J.P.	85/9/23
			DAYTONA DOOR RELOCATED		
2	2-A, 2-B		ALTERED AS PER PRODUCTION COMMENTS	J.P.	86/2/14
			BKTS BHD 126 & BHD FR 152 REVISED		
			DET 10-B STIFF IN WAY UNDER LOWER DIAGONAL & BHD 106 MODIFIED	J.P.	86/1/13
			DET 6-B DIMENSION ADDED FOR	J.P.	86/1/13
			MEMBERS AT OUTBOARD STIFF. P/S		
			DET 10-D STIFF IN UNDER LOWER DIAGONAL BHD 106 MODIFIED	D.M.	86/1/9
1			BKTS ENDS WELDED AT TOP	D.M.	86/1/9
			REVISED AS PER LLOYDS	J.P.	85/12/31

APPROBATIONS/APPROVALS

	SOUS/SUB	APP	REV	REV	REV	REV	REV
CLASEN	85/10/28	85/12/3					
GOODGO							
PROPOWN	85/10/28	85/11/25					

MARINE INDUSTRIE LIMITEE
SOREL, P.Q. CANADA

TYPE 1100 NAVAIDS TENDER/LIGHT ICEBREAKER

TRANSVERSE BULKHEADS
FR. 30, 54, 70, 106, 126, 152, 163

PAR BY	APPR	CONT NO	DESSIN DWG	REV
J. PLAMONDON		450	112-06	
VERIFIÉ	ECHELLE / SCALE	451		F/SH
G.S.	1:50 / 85/10/17			1/1

FORMAT ISO-A0-19