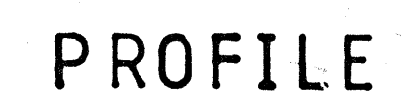


**A**



- 1 PRE-ASSEMBLY: ALL PLATES, PILLARS AND SHAPES SHALL BE SHOT BLASTED OR WHEELABLASTED TO (SA 2 1/2) SSPC-SP-10 NEAR WHITE BLAST AND ALL SURFACES COATED WITH PRE-CORROSION PRIMER.
- 2 AFTER ASSEMBLY: AREAS DETERIORATED BY WELDING, MECHANICAL DAMAGE, FAIRING, ETC. ARE TO BE CLEANED TO STANDARD (533) SSPC-SP-3, POWER TOOL CLEANING, AND ALL REMAINING SURFACE TO BE FREE OF ANY GREASE, DIRT OR OTHER CONTAMINANTS.
- 3 AFTER SECONDARY CLEANING HAS BEEN COMPLETED, THE NEXT COAT OF THE SYSTEM SHOULD BE APPLIED TO THE APPROPRIATE AREA, AS SOON AS POSSIBLE BEFORE FURTHER DETERIORATION OCCURS.
- 4 NO PAINT SHALL BE APPLIED WHEN STEEL SURFACE TEMPERATURE IS LESS THAN 3°C (37°F) ABOVE THE DEW POINT.
- 5 ON SHELL FROM KEEL TO 6.75 M W.L. WHERE INERTIA 160 IS USED, STEEL TO BE CLEANED BY BLASTING TO SSPC-SP-10 NEAR WHITE BLAST (SA 2 1/2) WITH AN APPROPRIATE ABRASIVE.
- 6 EACH COAT OF PAINT WILL BE OF A DIFFERENT SHADE FOR BETTER IDENTIFICATION & VERIFICATION.
- 7 THE SURFACE TO BE PAINTED SHALL BE DRY AND FREE OF DUST, DIRT, GREASE, OIL, ICE AND SNOW, PRIOR TO PAINTING.
- 8 DECKS WITH LATRICATE CAN STAY ON PRE-CORROSION PRIMER OR BE ON BARE STEEL BUT MUST BE FREE OF OIL, GREASE OR MOISTURE.
- 9 DECK MACHINERY, MOTOR HOUSING EXTERIORS, CRANES, ... SUPPLIED WITH A FINISH COAT MUST BE DELIVERED WITH SUFFICIENT PAINT FOR TOUCH UP.
- 10 FINAL TOP COATS SHALL NOT BE APPLIED UNTIL ALL WELDING HAS BEEN COMPLETED.
- 11 NO PAINTING SHALL BE APPLIED IN VOIDS OR TANKS UNTIL PREPARED SURFACES ARE COMPLETELY FREE OF CONDENSATION.
- 12 ALL PIPING & PIPING FITTINGS EXPOSED TO VIEW SHALL RECEIVE SAME COATING SYSTEM AS SURROUNDING SPACES.
- 13 VARNISH WORK SHALL BE SANDED BETWEEN COATS.
- 14 NO PAINT SHALL BE APPLIED UNTIL WELDS HAVE BEEN CLEANED, DRESSED AND GROUND SMOOTH IN ACCORDANCE WITH SPECIFICATION.
- 15 APPLICATION OF PAINT TO BE IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS.
- 16 CORROSION PRONE AREAS TO BE IN POWER TOOL CLEANED AND PAINTED WITH 2 COATS OF PRIMER.
- 17 PAINT IN ACCOMMODATION, LOCKERS, STOREROOMS, MACHINERY SPACES AND FLIGHT DECK TO HAVE FIRE RETARDANT PROPERTIES.
- 18 PAINT IN WALKING AND WORKING AREAS TO HAVE "NON-SLIP" PROPERTIES.
- 19 ALUMINUM TO BE WASHED WITH DAKITE # 33 BEFORE PAINTING.
- 20 DOORS IN ACCOMMODATIONS TO BE PAINTED ANTI WHITE WHITE.
- 21 OTHERS DOORS TO BE PAINTED THE SAME COLOUR THAN SURROUNDING COLOUR.
- 22 DOORS EF-12, V-63, M-56 AND PD-1, HATCHES C/E AND ALSO WINDOW W-11 TO BE PAINTED "ORANGE SAFETY".
- 23 ALL EXPOSED DECKS (WHETHER IT BE NON-SKID SEE 7)

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