



74	000-201-677	1	ROPE CLAMP		34	000-400-305	1	BRAKE MOUNTING PLATE (41)	
73		8	1/2 NC HEX NUT		33				
72		8	1/2 NC * 2 1/2 LG STUD		32	000-201-621	1	SPACER	
71		7	1/2 NC * 2 1/2 LG FHSCHS		31	000-201-591	1	SPACER	
70		7	1/2 NC * 2 1/2 LG SHCS		30	000-201-605	1	SPACER	
69		8	1/2 LOCKWASHER		29	000-201-620	1	SPACER	
68		36	1/2 LOCKWASHER		28	000-201-622	1	SPACER	
67		36	1/2 NC * 1 1/2 LG HHCS		27	000-201-612	1	SPACER	
66		20	1/2 NC * 1 LG FHSCHS		26	000-201-613	1	SPACER	
65		1	MOTOR (315)		25	000-201-615	1	SPACER	
64		1	BRAKE (41)		24	000-201-614	1	SPACER	
63		1	BEARING (6024)		23	000-201-616	1	SPACER	
62		2	BEARING (6313)		22	000-201-617	1	SPACER	
61		1	BEARING (150 SD 130)		21	000-201-673	1	KEY	
60		3	BEARING (6316)		20	000-201-599	1	KEY	
59		2	BEARING (100 SD 22)		19	000-201-598	1	KEY	
58		2	BEARING (160 SD 30)		18	000-201-597	1	KEY	
57		1	OIL SEAL (415689)		17	000-201-596	1	KEY	
56		1	OIL SEAL (416136)		16	000-201-595	1	KEY	
55		1	OIL SEAL (456011)		15	000-201-594	1	KEY	
54		1	OIL SEAL (455480)		14	000-201-593	2	KEY	
53	000-400-311	1	ROPE GUARD (OUTER)		13	000-201-617	1	INTERMEDIATE GEAR (65T)	
52	000-400-313	2	ROPE GUARD (INNER)		12	000-201-603	1	PINION (22T)	
51	000-201-671	2	SPACER (8" BRASS)		11	000-201-601	1	INTERMEDIATE GEAR (4T)	
50	000-201-639	1	SPACER (1" STEEL)		10	000-201-604	1	PINION (18T)	
49	000-201-672	2	SPACER (8" BRASS, INNER)		9	000-201-611	1	INTERMEDIATE GEAR (71T)	
48	000-201-654	1	SPACER (6" STEEL, INNER)		8	000-201-602	1	PINION (28T)	
47	000-201-640	4	KEY		7	000-201-611	1	MAIN GEAR (51T)	
46	000-201-649	1	DRUM		6	000-201-657	1	INPUT PINION (21T)	
45	000-201-679	1	ROPE CLAMP SLEEVE (26MM)		5	000-201-592	1	INTERMEDIATE SHAFT	
44	000-201-635	1	BEARING COVER		4	000-201-618	1	INTERMEDIATE SHAFT	
43	000-201-653	1	BEARING COVER		3	000-201-619	1	INTERMEDIATE SHAFT	
42	000-100-298	1	OUTBOARD FRAME		2	000-201-656	1	DRUM SHAFT	
41	000-400-304	1	MOTOR TRANSITION PLATE		1	000-400-304	1	GEARBOX	
40	000-400-628	2	BEARING COVER		ITEM	DWG. NO.	QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.
39	000-201-629	2	BEARING COVER						
38	000-201-627	2	BEARING COVER						
37	000-201-625	1	BEARING COVER						
36	000-201-626	1	BEARING COVER						
35	000-400-246	1	MOTOR RECEPTOR PLATE (315)						
ITEM	DWG. NO.	QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.	NEXT ASSEMBLY NO.				

UNLESS OTHERWISE STATED TOLERANCES ARE:
 FRACTIONS = ±
 DECIMALS = ±
 ANGLES = ±
 SURFACE FINISH AS SHOWN

pacific winches ltd.
 VANCOUVER, CANADA

TITLE
 TAPPING WINCH MAIN ASSEMBLY

DRAWN: J.E.H. OCT 84 SCALE: 1/4" = 1" DWG. NO.: 900-400-335