



IMPUTATION DES COUTS/COST CHARGES

GR	IT	DESCRIPTION
2-2-2	4	PERFORATED PLATES

REFERENCES

NO	TITLE	DESIGN	DATE
1	TANK TOP & DOUBLE BOTTOM	112-16	1-2
2	ENGINE ROOM FLAT	112-18	1-2
3	MAIN DECK	112-19	1-2
4	WEB FRAMES	112-20	1-2
5	TRANSVERSE BHS	112-21	1-2
6	SIDE SHELL STRINGERS	112-22	1-2
7	BLEEDER PLUGS	112-23	1-2
8	DET. OF TANKS (FR. 105 TO 126)	112-24	1-2
9	DET. OF TANKS (FR. 127 TO 137)	112-25	1-2
10	DET. OF TANKS (FR. 138 TO 148)	112-26	1-2
11	DET. OF TANKS (FR. 149 TO 159)	112-27	1-2

NOTES

WELDING SCHEDULE 112-50.1
PERFORATED PL. BOTTOM: REQ. 4 222-4-15

ALL PIECES NUMBERS USED TO BE PRECEDED BY LETTER S.

PLATES: S(1) TO S(38)

SHAPES: S(1) TO S(38)

NOTE:
BLEEDER PLUGS REQ. NO. 450-232-1-17

ALL SEAMS & BUTTS TO BE WELDED

EXCEPT AS NOTED

MATERIAL QUALITY

ALL SHELL PLATING TO MAIN DECK EXCEPT BOTTOM SHELL BETWEEN FR. 131 TO 137 TO BE LLOYD'S GRADE E. BOTTOM SHELL PLATING TO BE LLOYD'S GRADE E.

2-SHELL PLATING ABOVE MAIN DECK TO UPPER DECK & FORECASTLE DECK TO BE LLOYD'S GRADE E.

3-ALL SIDE FRAMES FWD. FR. 148 TO BE GRADE E. 38

4-ALL OTHER STEEL TO BE LLOYD'S GRADE A.

DRAUGHT CONTROL

MINIMUM WATERLINE WHEN TRANSITING IN ICE DEFINED BY DRAUGHT FR. 140 METRES & DRAUGHT AFT. 5 METRES.

MINIMUM DRAUGHT IN ALL OTHER CONDITIONS TO BE NOT LESS THAN 3.072 METRES

APPROBATIONS/APPROVALS

CLASS	DESIGN	DATE	REV
CLASNA	112-01	11-11-11	1
DESIGN	112-01	11-11-11	1
APPROV.	112-01	11-11-11	1

MARINE INDUSTRIE LIMITEE
SOREL P.Q. CANADA

TYPE 1100 NAVALIS TENDER / LIGHT ICEBREAKER

SHELL EXPANSION
FR. 30 1/2 TO 151 1/2

NO	DATE	REV
1	11-11-11	1

112-01 SH Rev 8

DISTRIBUTION

NO	DESCRIPTION
1	DEPT. DE NAVIRE
2	LES METHOQUES
3	ATELIER 408
4	LITS DE MONTAGE
5	MANOEUVER
6	ATELIER DES TOILES
7	LES QUALITE
8	TITULAIRES
9	GARANTIES
10	ELECTRICIENS
11	MECANICIENS
12	PROPRIETAIRES
13	FERRAILLIERS
14	BRIGADIER
15	PLAN FABRICATION
16	PLAN DETAILLES
17	S.A.D. DOQUE
18	S.A.D. MEC.
19	PROPRIETAIRES
20	SOC. DE CLASSE