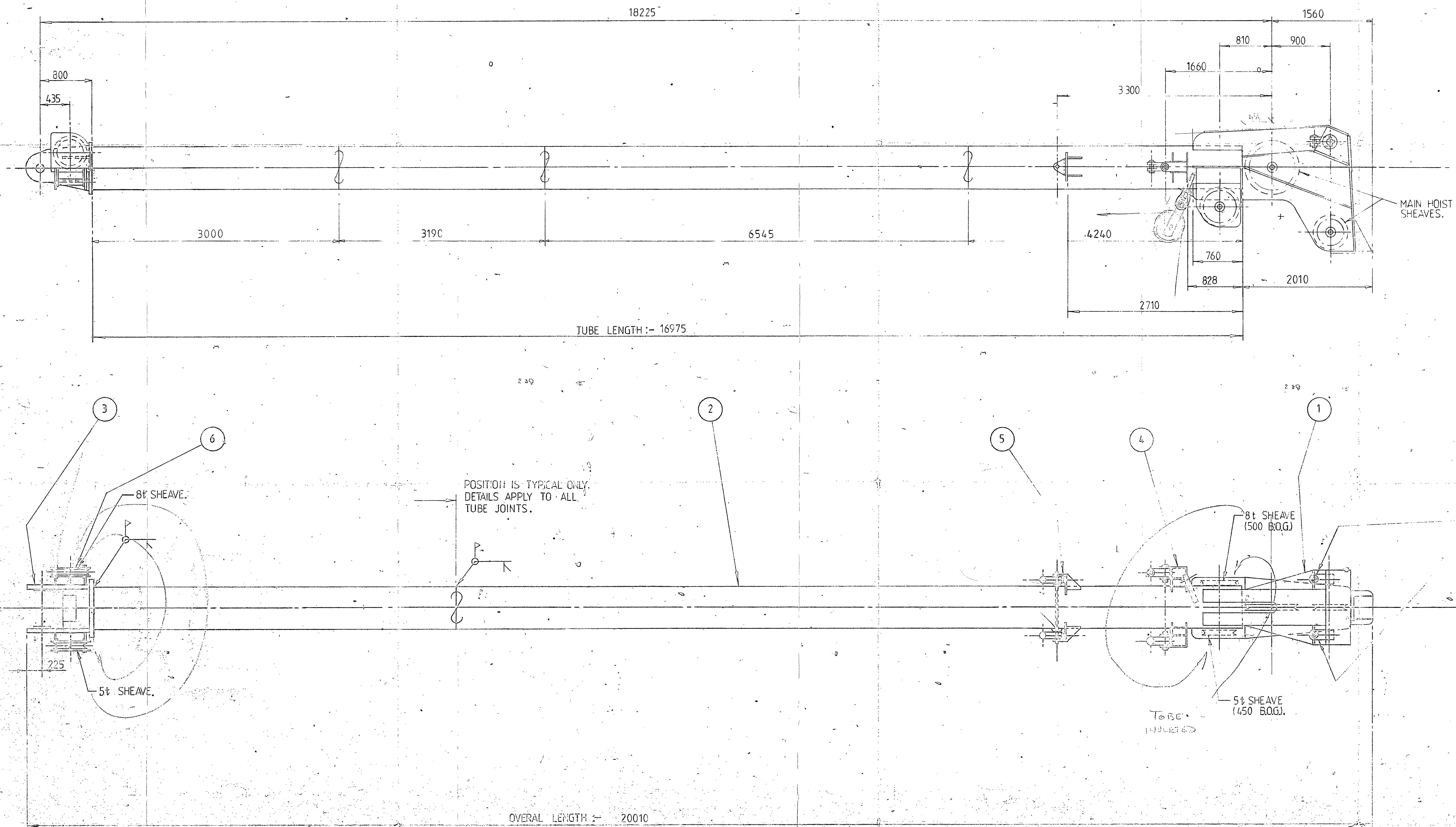


ESTIMATED WEIGHT (tonnes)	ITEM NO.	DESCRIPTION.	NO OFF.	MAT'L.	REMARKS.
1.4	1	ARRANGT OF DERRICK HEAD.	1		REFER DRG No. AS 1209.
4.0	2	DERRICK TUBE.	1		Ø660-14.2 THK-16975 LONG.
0.4	3	DERRICK HEEL.	1		REFER DRG No. BS 1145.
	4	COMPENSATOR BRACKET.	1		" " " AS 1214.
	5	DERRICK SLEW BRACKET.	1		" " " AS 1131.
	6	AUXILIARY HOIST BRACKET.	1		" " " BS 1176.

14.2mm  $\approx$  9/16"  
60mm  $\approx$  2 1/4"



- NOTES.
1. WELDING TERMS & SYMBOLS TO BS 499 PARTS 1 & 2:1980.
  2. WELDS IN ACCORDANCE WITH SPEC. No. 12/2 SHEET 20.

APPROVED  
SUBMITTED  
RELEASED

	MATERIAL	TOLERANCES FAB'N $\pm$ 1	JOHN HASTIE OF GREENOCK LTD.	KILBLAIR ENGINE WORKS GREENOCK PAIS 17G
			GENERAL ARRANGEMENT OF 20 TONNE SWL DERRICK	AS 1217