

Part 1 GENERAL

1.1 PRICE AND PAYMENT PROCEDURES

- .1 Measurement and Payment:
 - .1 No measurement will be made under this Section.
 - .1 Include reinforcement costs in items of concrete work in Section 03 30 00 - Cast-In-Place Concrete.

1.2 REFERENCES

- .1 American Concrete Institute (ACI)
 - .1 SP-66-04, ACI Detailing Manual 2004.
- .2 ASTM International
 - .1 ASTM A 82/A 82M, Standard Specification for Steel Wire, Plain, for Concrete Reinforcement.
 - .2 ASTM A 143/A 143M, Standard Practice for Safeguarding Against Embrittlement of Hot-Dip Galvanized Structural Steel Products and Procedure for Detecting Embrittlement.
 - .3 ASTM A 185/A 185M, Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete.
 - .4 ASTM A 775/A 775M, Standard Specification for Epoxy-Coated Reinforcing Steel Bars.
- .3 CSA International
 - .1 CSA-A23.1-09/A23.2, Concrete Materials and Methods of Concrete Construction/Test Methods and Standard Practices for Concrete.
 - .2 CAN/CSA-A23.3, Design of Concrete Structures.
 - .3 CSA-G30.1, Carbon Steel Bars for Concrete Reinforcement.
 - .4 CSA-G40.20/G40.21, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
- .4 Reinforcing Steel Institute of Canada (RSIC)
 - .1 RSIC-2004, Reinforcing Steel Manual of Standard Practice.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Prepare reinforcement drawings in accordance with RSIC Manual of Standard Practice and SP-66.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province Territory of Canada.

- .1 Indicate placing of reinforcement and:
 - .1 Bar bending details.
 - .2 Lists.
 - .3 Quantities of reinforcement.
 - .4 Sizes, spacings, locations of reinforcement and mechanical splices if approved by Departmental Representative, with identifying code marks to permit correct placement without reference to structural drawings.
 - .5 Indicate sizes, spacings and locations of chairs, spacers and hangers.
- .2 Detail lap lengths and bar development lengths to CAN/CSA-A23.3, unless otherwise indicated.
 - .1 Provide type A B C tension lap splices where indicated unless otherwise indicated.
- .4 When Chromate solution is used as replacement for galvanizing non-prestressed reinforcement, provide product description for review by Departmental Representative prior to its use.

1.4 QUALITY ASSURANCE

- .1 Submit in accordance with Section 01 45 00 - Quality Control and as described in PART 2 - SOURCE QUALITY CONTROL.
 - .1 Mill Test Report: upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel, minimum 4 weeks prior to beginning reinforcing work.
 - .2 Upon request submit in writing to Departmental Representative proposed source of reinforcement material to be supplied.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.

Part 2 PRODUCTS

2.1 MATERIALS

- .1 Substitute different size bars only if permitted in writing by Departmental Representative.

- .2 Reinforcing steel: billet steel, grade 400, deformed bars to CSA-G30.18, unless indicated otherwise.
- .3 Reinforcing steel: weldable low alloy steel deformed bars to CSA-G30.18.
- .4 Cold-drawn annealed steel wire ties: to ASTM A 82/A 82M.
- .5 Welded steel wire fabric: to ASTM A 185/A 185M.
 - .1 Provide in flat sheets only.
- .6 Welded deformed steel wire fabric: to ASTM A 82/A 82M.
 - .1 Provide in flat sheets only.
- .7 Galvanizing of non-prestressed reinforcement: to CAN/CSA-G164, minimum zinc coating 610 g/m².
 - .1 Protect galvanized reinforcing steel with chromate treatment to prevent reaction with Portland cement paste.
 - .2 If chromate treatment is carried out immediately after galvanizing, soak steel in aqueous solution containing minimum 0.2% by weight sodium dichromate or 0.2% chromic acid.
 - .1 Temperature of solution equal to or greater than 32 degrees and galvanized steels immersed for minimum 20 seconds.
 - .3 If galvanized steels are at ambient temperature, add sulphuric acid as bonding agent at concentration of 0.5% to 1%.
 - .1 In this case, no restriction applies to temperature of solution.
 - .4 Chromate solution sold for this purpose may replace solution described above, provided it is of equivalent effectiveness.
 - .1 Provide product description as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .8 Chairs, bolsters, bar supports, spacers: to CSA-A23.1/A23.2.
- .9 Mechanical splices: subject to approval of Departmental Representative.
- .10 Plain round bars: to CSA-G40.20/G40.21.

2.2 FABRICATION

- .1 Fabricate reinforcing steel in accordance with CSA-A23.1/A23.2 SP-66 and Reinforcing Steel Manual of Standard Practice by the Reinforcing Steel Institute of Canada.
 - .1 SP-66 unless indicated otherwise.
- .2 Obtain Departmental Representative's written approval for locations of reinforcement splices other than those shown on placing drawings.
- .3 Upon approval of Departmental Representative, weld reinforcement in accordance with CSA W186.

- .4 Ship bundles of bar reinforcement, clearly identified in accordance with bar bending details and lists.

- .1 Ship epoxy coated bars in accordance with ASTM A 775A/A 775M.

2.3 SOURCE QUALITY CONTROL

- .1 Upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel, showing physical and chemical analysis, minimum 4 weeks prior to beginning reinforcing work.
- .2 Upon request inform Departmental Representative of proposed source of material to be supplied.

Part 3 EXECUTION

3.1 PREPARATION

- .1 Galvanizing to include chromate treatment.
 - .1 Duration of treatment to be 1 hour per 25 mm of bar diameter.
- .2 Conduct bending tests to verify galvanized bar fragility in accordance with ASTM A 143/A 143M.

3.2 FIELD BENDING

- .1 Do not field bend or field weld reinforcement except where indicated or authorized by Departmental Representative.
- .2 When field bending is authorized, bend without heat, applying slow and steady pressure.
- .3 Replace bars, which develop cracks or splits.

3.3 PLACING REINFORCEMENT

- .1 Place reinforcing steel as indicated on placing drawings and in accordance with CSA-A23.1/A23.2.
- .2 Prior to placing concrete, obtain Departmental Representative's approval of reinforcing material and placement.
- .3 Ensure cover to reinforcement is maintained during concrete pour.
- .4 Protect epoxy and paint coated portions of bars with covering during transportation and handling.

3.4 FIELD TOUCH-UP

- .1 Touch up damaged and cut ends of epoxy coated or galvanized reinforcing steel with compatible finish to provide continuous coating.

3.5 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

END OF SECTION