

PART 1 - GENERAL

1.1 RELATED  
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .3 Section 03 30 00 - Cast-in-Place Concrete.

1.2 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM)
  - .1 ASTM A 53/A53M-10, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
  - .2 ASTM A 269-10, Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
  - .3 ASTM A307-10, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .4 ASTM A123/A123M-09, Standard Specification for Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products.
- .2 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.40-97, Anti-corrosive Structural Steel Alkyd Primer.
  - .2 CAN/CGSB-1.181-99, Ready-Mixed, Organic Zinc-Rich Coating.
- .3 Canadian Standards Association (CSA International)
  - .1 CSA-G40.20/G40.21-04 (R2009), General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
  - .2 CAN/CSA-S16.1-09, Design of Steel

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Structures.

.3 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding (Developed in co-operation with the Canadian Welding Bureau).

.4 CSA W59-03 (R2008), Welded Steel Construction (Metal Arc Welding).

.4 The Environmental Choice Program

.1 CCD-047a-98, Paints, Surface Coatings.

.2 CCD-048-98, Surface Coatings - Recycled Water-borne.

### 1.3 SUBMITTALS

.1 Product Data:

.1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.

.2 Submit two copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOC's:

.1 For finishes, coatings, primers and paints.

.2 Shop Drawings

.1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.

.2 Indicate materials, core thicknesses, finishes, connections, joints, method of anchorage, number of anchors, supports, reinforcement, details, and accessories.

### 1.4 QUALITY ASSURANCE

.1 Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.

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- .2 Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, Shipping, Handling and Unloading:
- .2 Deliver, store, handle and protect materials in accordance with Section 01 61 00 - Common Product Requirements.
- .3 Storage and Protection:
  - .1 Cover exposed stainless steel surfaces with pressure sensitive heavy protection paper or apply strippable plastic coating, before shipping to job site.
  - .2 Leave protective covering in place until final cleaning of building. Provide instructions for removal of protective covering.

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Steel sections and plates: to CAN/CSA-G40.20/G40.21, Grade 300W.
- .2 Welding materials: to CSA W59.
- .3 Welding electrodes: to CSA W48 Series.
- .4 Bolts and anchor bolts: to ASTM A 307.

2.2 FABRICATION

- .1 Fabricate work square, true, straight and accurate to required size, with joints closely fitted and properly secured.
- .2 Use self-tapping shake-proof flat headed screws on items requiring assembly by

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screws or as indicated.

- .3 Where possible, fit and shop assemble work, ready for erection.
- .4 Ensure exposed welds are continuous for length of each joint. File or grind exposed welds smooth and flush.

### 2.3 FINISHES

- .1 Galvanizing: hot dipped galvanizing with zinc coating to ASTM-A123/A123M.
- .2 Shop coat primer: to CAN/CGSB-1.40.
- .3 Zinc primer: zinc rich, ready mix to CAN/CGSB-1.181.

### 2.4 SHOP PAINTING

- .1 Apply one shop coat of primer to metal items, with exception of galvanized or concrete encased items.
- .2 Use primer unadulterated, as prepared by manufacturer. Paint on dry surfaces, free from rust, scale, grease. Do not paint when temperature is lower than 7 degrees C.
- .3 Clean surfaces to be field welded; do not paint.

## PART 3 - EXECUTION

### 3.1 ERECTION

- .1 Do welding work in accordance with CSA W59 unless specified otherwise.
- .2 Erect metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.

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- .3 Provide suitable means of anchorage acceptable to Departmental Representative such as dowels, anchor clips, bar anchors, expansion bolts and shields, and toggles.
- .4 Exposed fastening devices to match finish and be compatible with material through which they pass.
- .5 Make field connections with bolts to CAN/CSA-S16.1, or weld.
- .6 Touch-up rivets, field welds, bolts and burnt or scratched surfaces after completion of erection with primer.
- .7 Touch-up galvanized surfaces with zinc rich primer where burned by field welding.

### 3.2 CLEANING

- .1 Perform cleaning after installation to remove construction and accumulated environmental dirt.
- .2 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

### 3.3 STEEL ANGLE

- .1 Supply and install steel angle as per the drawings. Include all costs associated with the steel angle in the lump sum arrangement.