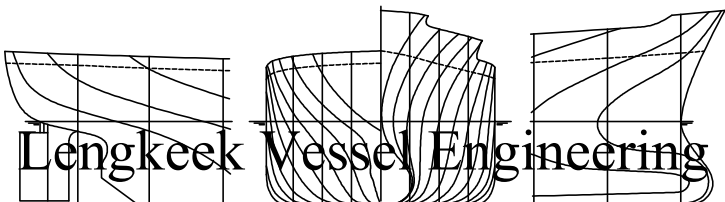


REFERENCE PLANS:		
No.	Dwg No.	DESCRIPTION
1	J16050-P01	EXHAUST EXTENSION PARTS
2	J16050-P02	EXHAUST EXTENSION PARTS
3	J16050-P03	TRANSOM INSERT PARTS
4	J16050-P04	EXHAUST FLAP PARTS

- GENERAL NOTES:
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 - FRAME SPACING 1000mm THROUGHOUT UNLESS NOTED OTHERWISE.
 - ALL NEW PLATE AND SHAPES TO BE MINIMUM LLOYD'S APPROVED 316L STAINLESS STEEL OR EQUIVALENT. NEW STEELWORK SHALL BE FREE OF RUST, SCALE, DIRT AND GREASE. FINISH COATINGS SHALL BE TO OWNER'S SPECIFICATION.
 - ANY EXISTING PAINTWORK AND/OR STEELWORK DAMAGED BY BURNING OR WELDING SHALL BE REPAIRED TO THE OWNERS SATISFACTION AND REPAINTED UTILIZING A SYSTEM COMPATIBLE WITH THE SHIP'S EXISTING PAINT SYSTEM.
 - ALL WELDING TO BE IN ACCORDANCE WITH THE CCG WELDING SPECIFICATION EKME#3049715v3A.
 - ALL WELDING OF WATERTIGHT STRUCTURE OPEN TO THE SEA SHALL BE FULL PENETRATION WELDS UNLESS NOTED OTHERWISE.
 - SIZE AND HOLE ALIGNMENT OF NEW FLANGES CONNECTING TO EXISTING FLANGES ARE TO BE VERIFIED PRIOR TO FABRICATION OR PURCHASE.
 - ALL QUANTITIES ARE FOR ONE EXHAUST/TRANSOM ELEMENT.

1	28/09/16	BH	UPDATED TO CLIENT COMMENTS
Rev	Date	By	Remarks

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Client:		DFO-CCG	
Title:		CCG 'HERO CLASS' MSPV M.E. EXHAUST & TRANSOM INSERT	
Drawn By:	BH	Date:	02/09/16
Checked By:	DC	Scale:	1:10 UNO
Approval/Rev		DWG NO:	
Client		J16050-I01	
Class		Sht No: 1 of 2	
Flag		A1 SHT METRIC	