

8

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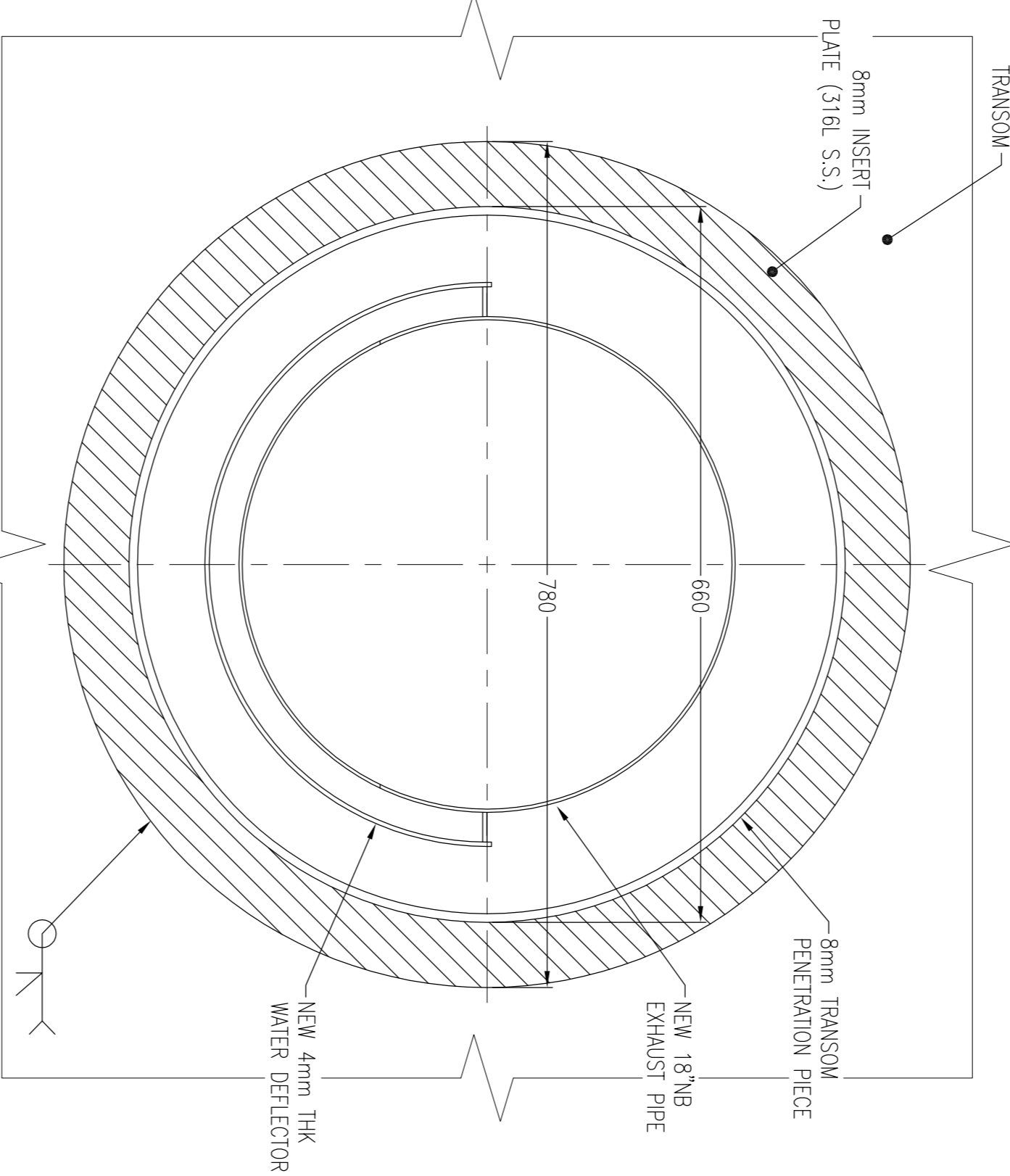
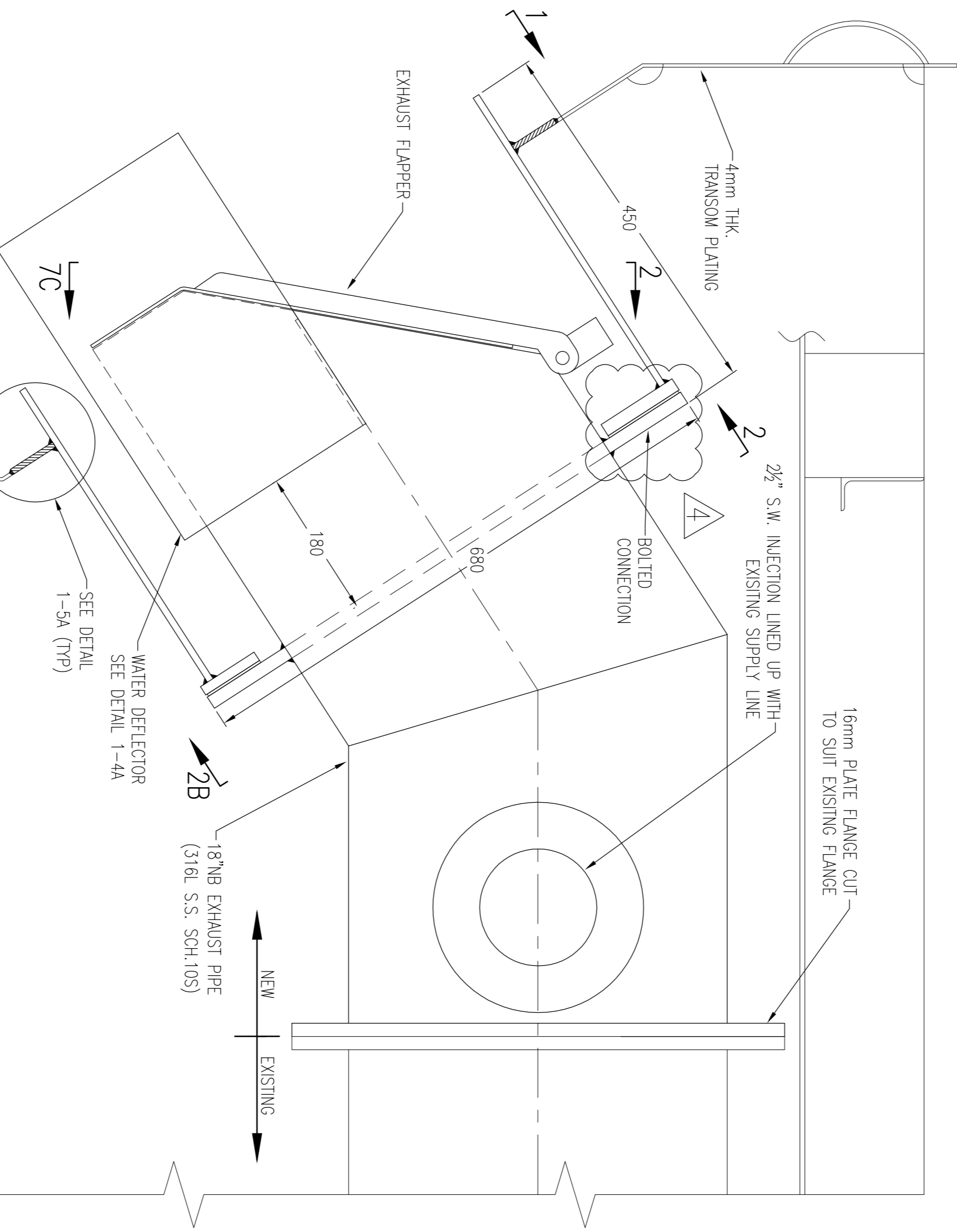
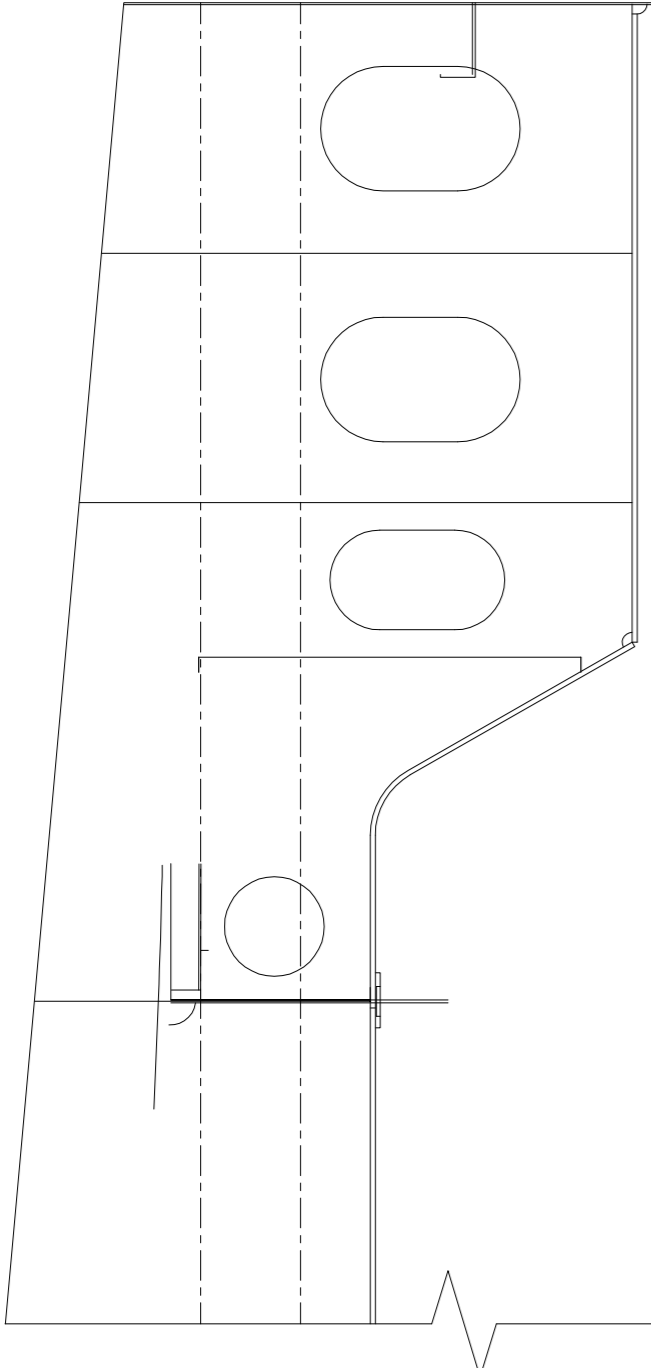
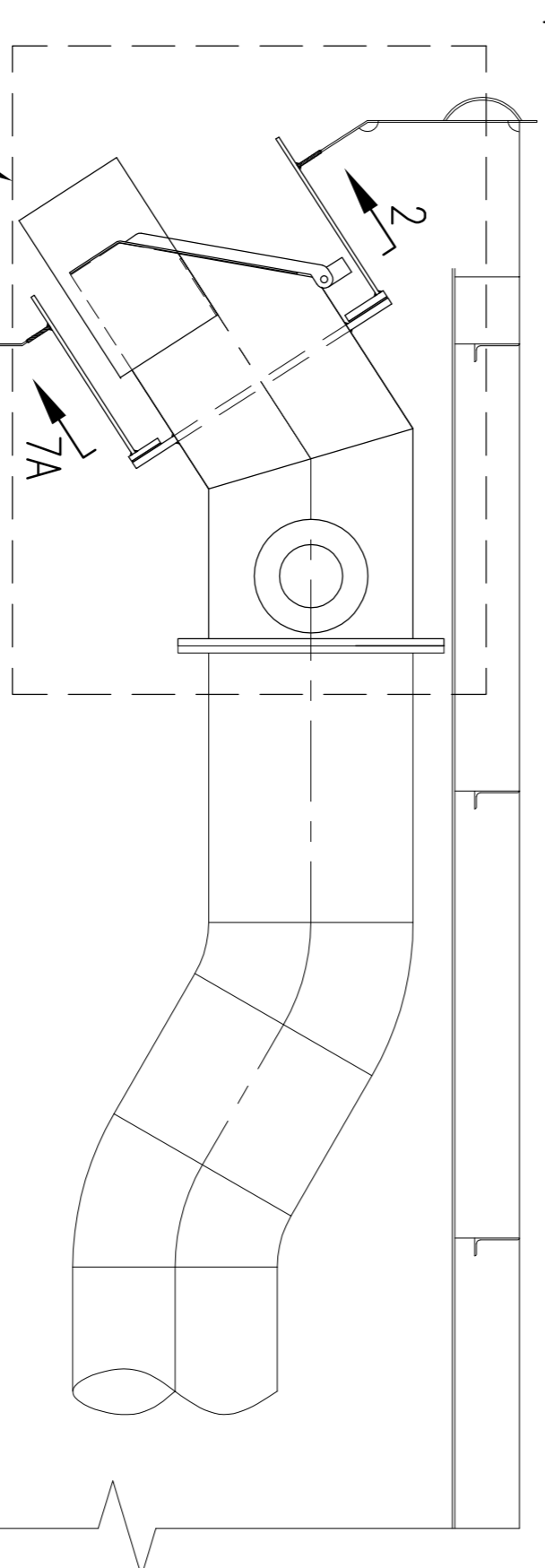
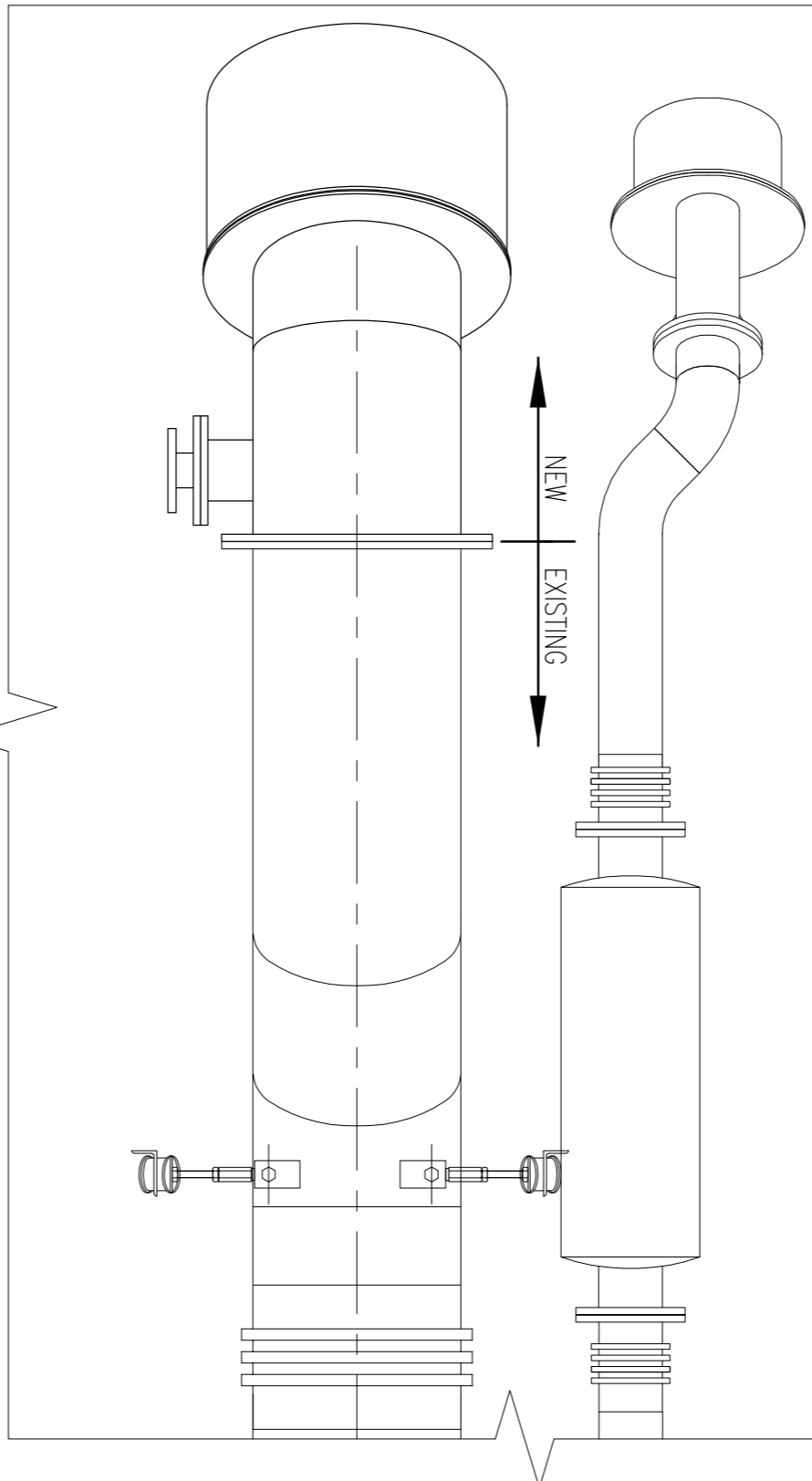
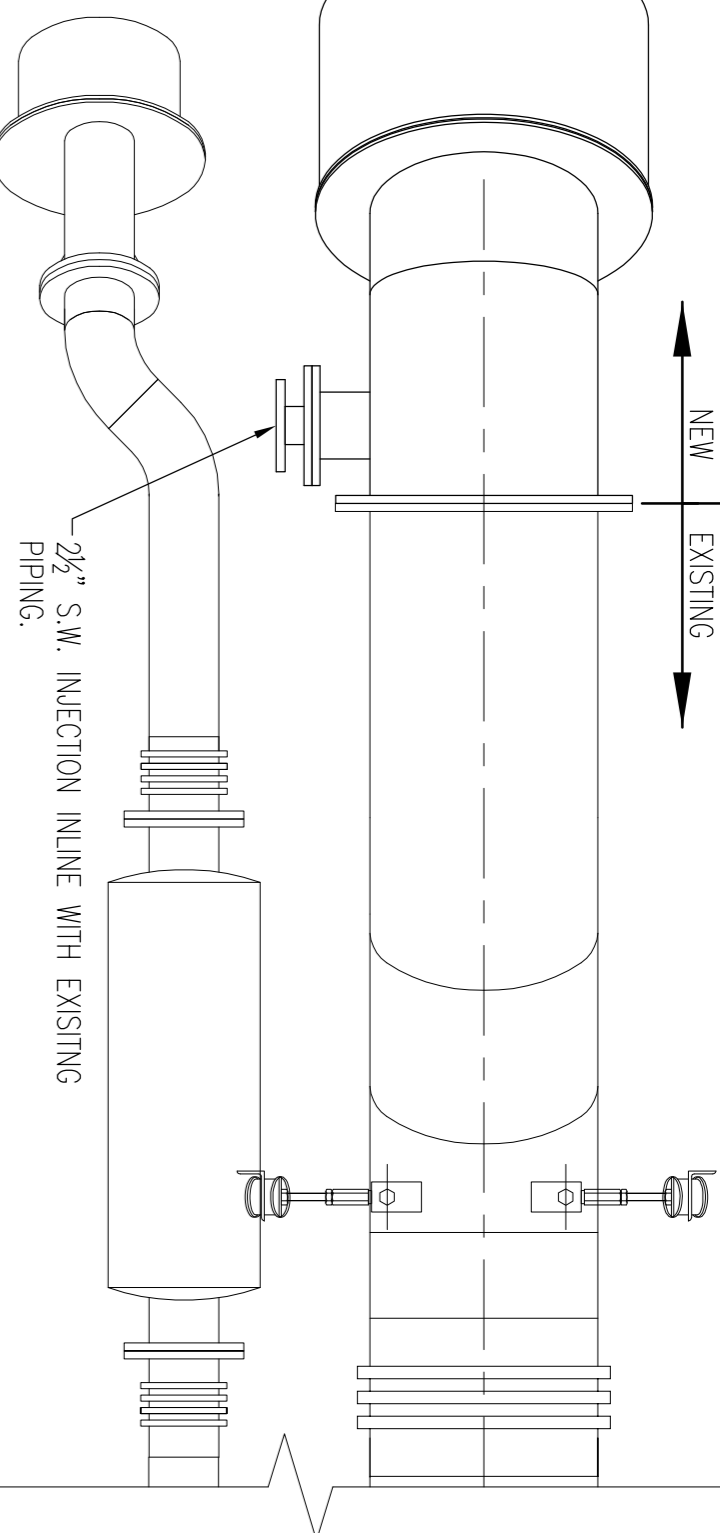
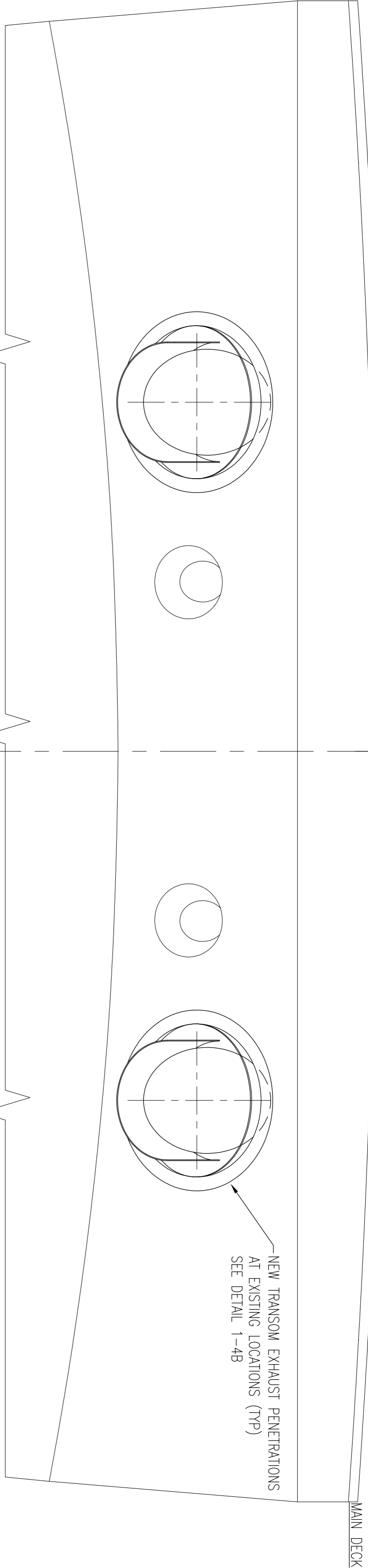
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REFERENCE PLANS:

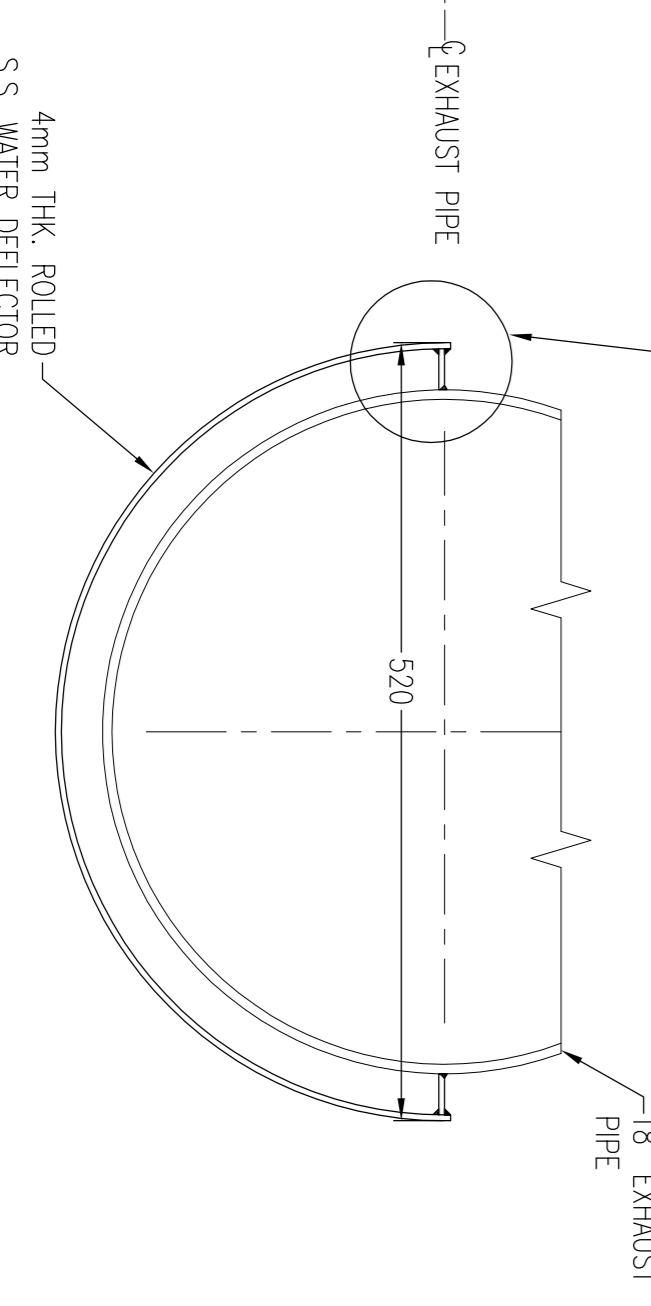
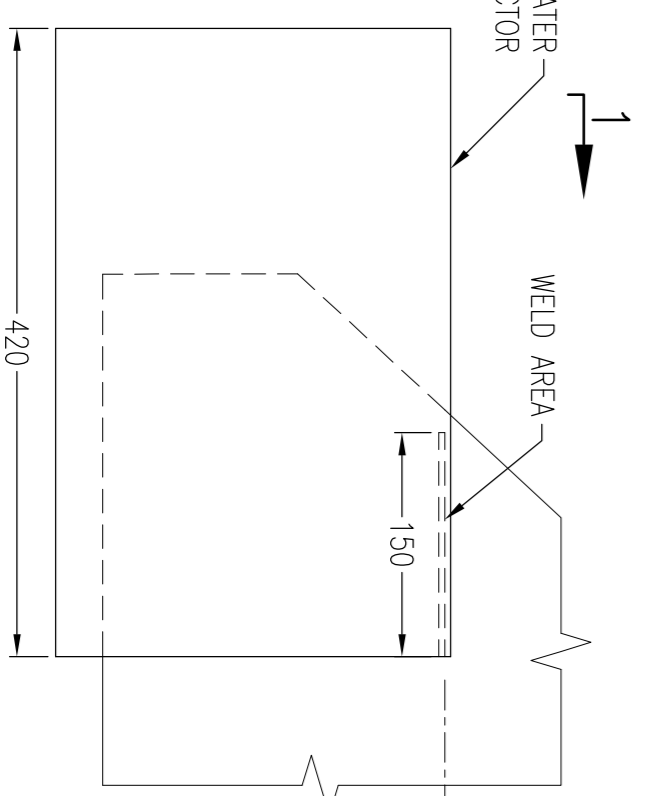
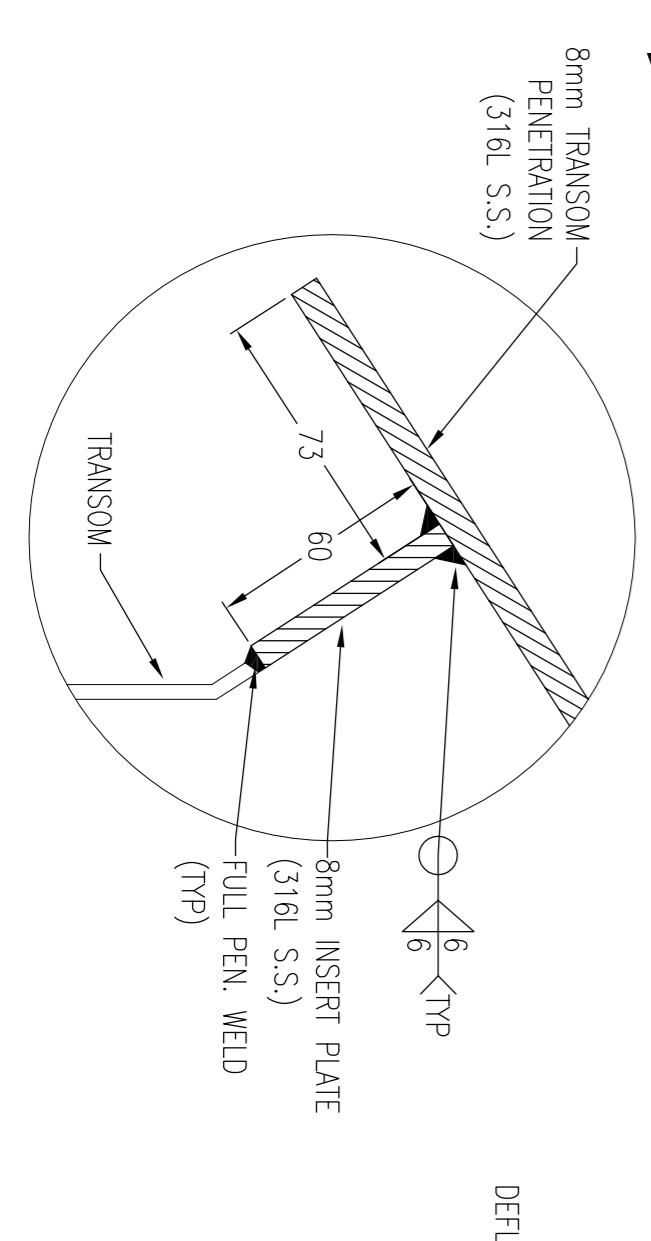
No. Dwg No. DESCRIPTION

GENERAL NOTES:

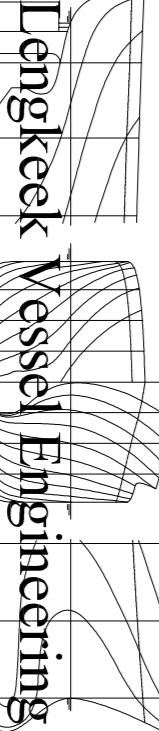
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
- FRAME SPACING: 1000mm THROUGHOUT UNLESS NOTED OTHERWISE.
- ALL NEW PLATE OR SHAPES TO BE MINIMUM LLOYD'S APPROVED MATERIAL OR EQUIVALENT. NEW STEELWORK SHALL BE FREE OF RUST, SCALE, DIRT AND GREASE. GIVEN TWO COATS OF SUITABLE SHOP PRIMER, FINISH COATINGS SHALL BE TO OWNER'S SPECIFICATION.
- ANY EXISTING PAINTWORK AND/OR STEELWORK DAMAGED BY BURNING OR WELDING SHALL BE REPAIRED TO THE OWNERS SATISFACTION AND REPAINTED UTILIZING A SYSTEM COMPATIBLE WITH THE SHIP'S EXISTING PAINT SYSTEM.
- ALL WELDING OF WATERTIGHT STRUCTURE OPEN TO THE SEA SHALL BE FULL PENETRATION WELDS UNLESS NOTED OTHERWISE.
- \*\* ALL DIMENSIONS TO BE CHECKED/VERIFIED AT SHIP PRIOR TO FABRICATION.
- THIS IS A DESIGN LEVEL DRAWING AND IS NOT INTENDED FOR FABRICATION PURPOSES.



DETAIL 1-4B  
MAIN ENGINE TRANSOM PENETRATION - CL LOOKING TO PORT  
SCALE 1:5



11 Portland St. Suite 301 Dartmouth NS Canada B3Y 1H1 Tel: (902) 468-3064 www.lengkeek.ca



Client: DFO-CCG

Title: CCG HERO CLASS VESSELS  
NEW MAIN ENGINE  
EXHAUST OUTLETS

Drawn By:	D.O.R.	Date:	31/03/16
Checked By:	D.C.	Scale:	AS SHOWN
Approval/Rev	DWG NO:	Rev:	4
Client			
Class			
Flag			

J15073-M01

Sht No: 1 of 2