

SPECIFICATION


Paving - Bell Island Light Station, NL  
F6879-169028

PREPARED FOR

Fisheries and Oceans Canada  
P.O. Box 5667  
St. John's, NL, A1C 5X1

DATE

October 7, 2016  
Revision 1

PROVINCE OF NEWFOUNDLAND	
	<b>PERMIT HOLDER</b> This Permit Allows  AFN ENGINEERING INC.
To practice Professional Engineering in Newfoundland and Labrador. Permit No. as issued by APEGN <u>60292</u> which is valid for the year <u>2016</u>	



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DRAWING NO

TITLE

Cover Sheet

01N1002A012C1

New Site Plan

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### 1.1 SCOPE

- .1 The work consists of the furnishing of all plant, labour, equipment and material for paving at the Bell Island light station, NL, in strict accordance with specifications and accompanying drawings and subject to all terms and conditions of the Contract.

### 1.2 DESCRIPTION OF WORK

- .1 In general, work under this contract consists of, but will not necessarily be limited to, the following:

.1 Re-grading (and scarifying where necessary) of the existing granulars and backfill, to ensure positive site drainage. Development of the grading plan is the responsibility of the Contractor, to the approval of the Departmental Representative.

Consider the new grades shown on the drawings to be approximate (coordinate all work with the Departmental Representative).

.2 Supply and installation of additional granulars, where necessary, and paving of the existing parking area, as noted on the drawings. Quantity estimates are provided on the drawings.

.3 Line painting, as noted on the drawings.

Do not proceed with any portion of the work until the Departmental Representative has approved the Contractor's written site specific safety plan, work plan and grading plan.

### 1.3 SITE OF WORK

- .1 Work will be carried out in Bell Island, NL. The site is only accessible by vessel/ferry or helicopter.

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- |                                      |    |   |
|--------------------------------------|----|---|
| <u>1.4 DATUM</u>                     | .1 | Datum used for this project is Lowest Normal Tides (LNT). If requested by the Contractor, the Departmental Representative will establish a benchmark prior to the start of work activities.   |
| <u>1.5 FAMILIARIZATION WITH SITE</u> | .1 | Before submitting a bid, it is recommended that bidders visit the site and its surroundings to review and verify the form, nature and extent of the work, materials needed for the completion of the work, the means of access to the site, severity, exposure and uncertainty of weather, soil conditions, any accommodations they may require, and in general shall obtain all necessary information as to risks, contingencies and other circumstances which may influence or affect their bid or costs to do the work. No allowance shall be made subsequently in this connection on account of error or negligence to properly observe and determine the conditions that will apply. |
|                                      | .2 | Contractors, bidders or those they invite to site are to review specification Section 01 35 29 - Health and Safety Requirements before visiting site. Take all appropriate safety measures for any visit to site, either before or after acceptance of bid.   |
|                                      | .3 | Obtain prior permission from the Departmental Representative before carrying out such site inspection.  |
| <u>1.6 CODES AND STANDARDS</u>       | .1 | Perform work in accordance with the latest edition of the National Building Code of Canada, and any other code of provincial or local application including all amendments up to project bid closing date   |

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provided that in any case of conflict or discrepancy, the more stringent requirements shall apply.

- .2 Materials and workmanship must meet or exceed requirements of specified standards, codes and referenced documents.

#### 1.7 TERM ENGINEER

- .1 Unless specifically stated otherwise, the term Engineer where used in the Specifications and on the Drawings shall mean the Departmental Representative.

#### 1.8 SETTING OUT WORK

- .1 Set grades and layout work in detail from control points and grades established by Departmental Representative.
- .2 Assume full responsibility for and execute complete layout of work to locations, lines and elevations indicated or as directed by Departmental Representative.
- .3 Provide devices needed to layout and construct work.
- .4 Supply such devices required to facilitate Departmental Representative's inspection of work.
- .5 Supply stakes and other survey markers required for laying out work.

#### 1.9 COST BREAKDOWN

- .1 Before submitting first progress claim submit breakdown of Contract price in detail as directed by Departmental Representative and aggregating contract price.
- .2 Provide cost breakdown in same format as the numerical and subject title system used in this specification project manual

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and thereafter sub-divided into major work components as directed by Departmental Representative.

- .3 Upon approval by Departmental Representative, cost breakdown will be used as basis for progress payment.
- .4 This will be a lump sum project. Individual work items will not be measured separately for payment.

#### 1.10 WORK SCHEDULE

- .1 Submit within 7 work days of notification of acceptance of bid, a construction schedule showing commencement and completion of all work within the time stated on the Bid and Acceptance Form and the date stated in the bid acceptance letter.
- .2 Provide sufficient details in schedule to clearly illustrate entire implementation plan, depicting efficient coordination of tasks and resources, to achieve completion of work on time and permit effective monitoring of work progress in relation to established milestones.
- .3 As a minimum, work schedule to be prepared and submitted in the form of Bar (GANTT) Charts, indicating work activities, tasks and other project elements, their anticipated durations and planned dates for achieving key activities and major project milestones provided in sufficient details and supported by narratives to demonstrate a reasonable plan for completion of project within designated time. Generally Bar Charts derived from commercially available computerized project management system are preferred

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but not mandatory.

- .4 Submit schedule updates on a minimum bi-weekly basis and more often, when requested by Departmental Representative, due to frequent changing project conditions. Provide a narrative explanation of necessary changes and schedule revisions at each update.
- .5 The schedule, including all updates, shall be to Departmental Representative's approval. Take necessary measures to complete work within approved time. Do not change schedule without Departmental Representative's approval.
- .6 All work on the project will be completed within the time indicated on the Bid and Acceptance Form.

#### 1.11 ABBREVIATIONS

- .1 Following abbreviations of standard specifications have been used in this specification and on the drawings:

CGSB - Canadian Government Specifications Board

CSA - Canadian Standards Association

NLGA - National Lumber Grades Authority

ASTM - American Society for Testing and Materials

- .2 Where these abbreviations and standards are used in this project, latest edition in effect on date of bid call will be considered applicable.

#### 1.12 SITE OPERATIONS

- .1 Arrange for sufficient space adjacent to project site for conduct of operations, storage of materials and so on. Exercise care so as not to obstruct or damage public or private property in area. All



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arrangements for space and access will be made by Contractor.

1.13 PROJECT MEETINGS

- .1 Departmental Representative will arrange project meetings and assume responsibility for setting times and recording minutes.
- .2 Project meetings will take place on site of work unless so directed by the Departmental Representative.
- .3 Departmental Representative will assume responsibility for recording minutes of meetings and forwarding copies to all parties present at the meetings.
- .4 Have a responsible member of firm present at all project meetings.

1.14 PROTECTION

- .1 Store all materials and equipment to be incorporated into work to prevent damage by any means.
- .2 Repair or replace all materials damaged in transit or storage to the satisfaction of Departmental Representative and at no cost to Canada.

1.15 EXISTING SERVICES

- .1 Where work involves breaking into or connecting to existing services, carry out work at times directed by governing authorities, with minimum of disturbance to site operations, and tenant operations.
- .2 Before commencing work, establish location and extent of service lines in area of work and notify Departmental Representative of findings.
- .3 Submit schedule to and obtain approval from Departmental Representative for any

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shut-down or closure of active service or facility.

- .4 Provide temporary services when directed by Departmental Representative to maintain critical facility systems.
- .5 Provide adequate bridging over trenches which cross walkways or roads to permit normal traffic.
- .6 Where unknown services are encountered, immediately advise Departmental Representative and confirm findings in writing.
- .7 When inactive services are encountered, cap off in manner approved by authorities having jurisdiction over service. Record locations of maintained, re-routed and abandoned service lines.

#### 1.16 DOCUMENTS REQUIRED

- .1 Maintain at job site, one copy each of the following:
  - .1 Contract Drawings
  - .2 Specifications
  - .3 Addenda
  - .4 Contract and any resulting amendments signed by contracting authority.
  - .5 Test Reports
  - .6 Copy of Approved Work Schedule
  - .7 Site specific Health and Safety Plan and other safety related documents.

#### 1.17 PERMITS

- .1 Obtain and pay for all permits, certificates and licenses as required by Municipal, Provincial, Federal and other Authorities (including the Town of Bell Island).
- .2 Provide appropriate notifications of project to municipal and provincial

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inspection authorities.

.3 Obtain compliance certificates as prescribed by legislative and regulatory provisions of municipal, provincial and federal authorities as applicable to the performance of work.

.4 Submit to Departmental Representative, copy of application submissions and approval documents received for above referenced authorities.

.5 Comply with all requirements, recommendations and advice by all regulatory authorities unless otherwise agreed in writing by Departmental Representative. Make requests for such deviations to these requirements sufficiently in advance of related work.

1.18 CUTTING,  
FITTING AND  
PATCHING

.1 Execute cutting, including excavation, fitting and patching required to make work fit properly.

1.19 ACCEPTANCE

.1 Prior to the issuance of the Certificate of Substantial Performance, in company with Departmental Representative, make a check of all work. Correct all discrepancies before final inspection and acceptance.

1.20 WORKS  
COORDINATION

.1 Responsible for coordinating the work of the various trades, where the work of such trades interfaces with each other.

.2 Convene meetings between trades whose work interfaces and ensure that they are fully aware of the areas and the extent of where interfacing is required. Provide each trade with the plans and specifications of

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the interfacing trade, as required, to assist them in planning and carrying out their respective work.

- .3 Canada will not be responsible for or held accountable for any extra costs incurred as a result of the failure to carry out coordination work. Disputes between the various trades as a result of their not being informed of the areas and extent of interface work shall be the sole responsibility of the General Contractor and shall be resolved at no extra cost to Canada.

#### 1.21 CONTRACTOR'S USE OF SITE

- .1 Responsible for arranging the storage of materials on or off site, and any materials stored at the site which interfere with any of the day to day activities at or near the site will be moved promptly at the Contractor's expense, upon request by Departmental Representative.
- .2 Exercise care so as not to obstruct or damage public or private property in the area.
- .3 At completion of work, restore area to its original condition. Damage to ground and property will be repaired by Contractor. Remove all construction materials, residue, excess, etc., and leave site in a condition acceptable to Departmental Representative.

#### 1.22 WORK COMMENCEMENT

- .1 Mobilization to project site is to commence immediately after acceptance of bid and submission of Site Specific Safety Plan and insurance and bonding documentation, unless otherwise agreed by

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Departmental Representative.

- .2 Project work on site is to commence as soon as possible, with a continuous reasonable work force, unless otherwise agreed by Departmental Representative.
- .3 Weather conditions, short construction season, delivery challenges and the location of the work site may require the use of longer working days and additional work force to complete the project within the specified completion time.
- .4 Make every effort to ensure that sufficient material and equipment is delivered to site at the earliest possible date after acceptance of bid and replenished as required.

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PART 1 - GENERAL1.1 SECTION  
INCLUDES

- .1 Product data.
- .2 Samples.
- .3 Certificates.

1.2 SUBMITTAL  
GENERAL REQUIREMENTS

- .1 Submit to Departmental Representative for review submittals listed, including samples, certificates and other data, as specified in other sections of the Specifications. Note that any and all changes to the contract will have to be approved in writing by the Contracting Authority.
- .2 Submit with reasonable promptness and in orderly sequence so as to allow for Departmental Representative's review and not cause delay in Work. Failure to submit in ample time will not be considered sufficient reason for an extension of Contract time and no claim for extension by reason of such default will be allowed.
- .3 Do not proceed with work until relevant submissions are reviewed by Departmental Representative.
- .4 Present product data, samples and mock-ups in SI Metric units.
- .5 Where items or information is not produced in SI Metric units, provide soft converted values.
- .6 Review submittals prior to submission to Departmental Representative. Ensure during review that necessary requirements have been determined and verified, required field

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measurements or data have been taken, and that each submittal has been checked and co-ordinated with requirements of Work and Contract Documents.

.1 Submittals not stamped, signed, dated and identified as to specific project will be returned unexamined by Departmental Representative and considered rejected.

.7 Notify Departmental Representative, in writing at time of submission, identifying deviations from requirements of Contract Documents stating reasons for deviations.

.8 Verify field measurements and affected adjacent work and coordinate.

.9 Contractor's responsibility for errors and omissions in submission is not relieved by Departmental Representative's review of submittals.

.10 Contractor's responsibility for deviations in submission from requirements of Contract Documents is not relieved by Departmental Representative's review.

.11 Submittal format: paper originals, or alternatively clear and fully legible photocopies of originals. Facsimiles are not acceptable, except in special circumstances pre-approved by Departmental Representative. Poorly printed non-legible photocopies or facsimiles will not be accepted and be returned for resubmission.

.12 Make changes or revision to submissions which Departmental Representative may require, consistent with Contract Documents and resubmit as directed by Departmental Representative. When resubmitting, notify Departmental Representative in writing of any

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revisions other than those requested.

- .13 Keep one reviewed copy of each submittal document on site for duration of Work.

### 1.3 PRODUCT DATA

- .1 Product data includes drawings, diagrams, illustrations, schedules, performance charts, brochures and other data which are to be provided by Contractor to illustrate details of a portion of Work.
- .2 Submit sufficient copies of product data which are required by the General Contractor and sub-contractors plus 2 copies which will be retained by Departmental Representative. Ensure sufficient numbers are submitted to enable one complete set to be included in each of the maintenance manuals specified, if applicable.
- .3 Allow 10 calendar days for Departmental Representative's review of each submission.
- .4 Adjustments or corrections made on product data by Departmental Representative are not intended to change Contract Price. If adjustments affect value of Work, advise Departmental Representative in writing prior to proceeding with Work.
- .5 If upon review by Departmental Representative, no errors or omissions are discovered or if only minor corrections and comments are made, fabrication and installation may proceed upon receipt of shop drawings. If product data are rejected and noted to be Resubmitted, do not proceed with that portion of work until resubmission and review of corrected product data, through same submission procedures indicated above.
- .6 Accompany each submission with transmittal



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- letter, containing:
  - .1 Date.
  - .2 Project title and project number.
  - .3 Contractor's name and address.
  - .4 Identification and quantity of each product data and sample.
  - .5 Other pertinent data.
- .7 Submissions shall include:
  - .1 Date and revision dates.
  - .2 Project title and project number.
  - .3 Name and address of:
    - .1 Subcontractor.
    - .2 Supplier.
    - .3 Manufacturer.
  - .4 Contractor's stamp, signed by Contractor's authorized representative certifying approval of submissions, verification of field measurements and compliance with Contract Documents.
  - .5 Cross references to particular details of contract drawings and specifications section number for which product data submission addresses.
  - .6 Details of appropriate portions of Work.
- .8 After Departmental Representative's review, distribute copies.
- .9 The review of product data by the Departmental Representative or their delegated representative is for sole purpose of ascertaining conformance with general concept. This review shall not mean that Public Works and Government Services Canada approves the detail design inherent in the product data, responsibility for which shall remain with Contractor submitting same, and such review shall not relieve Contractor of responsibility for errors or omissions in product data or of responsibility for meeting all requirements of the construction and Contract Documents. Without restricting generality of foregoing, Contractor is

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responsible for dimensions to be confirmed and correlated at job site, for information that pertains solely to fabrication processes or to techniques of construction and installation and for co-ordination of Work of all sub-trades.

1.4 SCHEDULES,  
PERMITS AND  
CERTIFICATES

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- .1 Upon acceptance of bid, submit to Departmental Representative copy of Work Schedule and various other schedules, permits, certification documents and project management plans as specified in other sections of the Specifications.
- .2 Submit copy of permits, notices, compliance Certificates received by Regulatory Agencies having jurisdiction and as applicable to the Work.
- .3 Submission of above documents to be in accordance with Submittal General Requirements procedures specified in this section.

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1.1 SECTION  
INCLUDES

- .1 Fire Safety Requirements.
- .2 Hot Work Permit.

1.2 RELATED WORK

- .1 Section 01 35 29 - Health and Safety Requirements.

1.3 REFERENCES

- .1 Fire Protection Standards issued by Fire Protection Services of Human Resources Development Canada as follows:
  - .1 National Fire Code - Standard for Construction Operations - latest edition ([http://www.hrsdc.gc.ca/eng/labour/fire\\_protection/policies\\_standards/commissioner/301/page00.shtml](http://www.hrsdc.gc.ca/eng/labour/fire_protection/policies_standards/commissioner/301/page00.shtml)).
  - .2 National Fire Code - Standard for Welding and Cutting - latest edition ([http://www.hrsdc.gc.ca/eng/labour/fire\\_protection/policies\\_standards/commissioner/302/page00.shtml](http://www.hrsdc.gc.ca/eng/labour/fire_protection/policies_standards/commissioner/302/page00.shtml)).
  - .3 FCC standards, may also be viewed at the Regional Labour Canada Office located at Baine Johnson Centre, 10 Fort William Place, St. John's, NL, A1C 1K4; Telephone 1-800-641-4049; fax 1-709-772-5985.

1.4 DEFINITIONS

- .1 Hot Work defined as:
  - .1 Welding work.
  - .2 Cutting of materials by use of torch or other open flame devices.
  - .3 Grinding with equipment which produces sparks.

1.5 SUBMITTALS

- .1 Submit copy of Hot Work Procedures and sample of Hot Work permit to Departmental Representative for review, within five (5) calendar days after notification of

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acceptance of bid.

- .2 Submit in accordance with the Submittal General Requirements specified in Section 01 33 00.

1.6 FIRE SAFETY  
REQUIREMENTS

- .1 Implement and follow fire safety measures during Work. Comply with following:
  - .1 National Fire Code, latest edition.
  - .2 Fire Protection Standards FCC 301 and FCC 302 - latest edition.
  - .3 Federal and Provincial Occupational Health and Safety Acts and Regulations as specified in Section 01 35 29 - Health and Safety Requirements.
- .2 In event of conflict between any provisions of above authorities the most stringent provision will apply. Should a dispute arise in determining the most stringent requirement, Departmental Representative will advise on the course of action to be followed.

1.7 HOT WORK  
AUTHORIZATION

- .1 Obtain Departmental Representative's written "Authorization to Proceed" before conducting any form of Hot work on site.
- .2 To obtain authorization submit to Departmental Representative:
  - .1 Contractor's typewritten Hot Work Procedures to be followed on site as specified below.
  - .2 Description of the type and frequency of Hot Work required.
  - .3 Sample Hot Work Permit to be used.
- .3 Upon review and confirmation that effective fire safety measures will be implemented during performance of hot work, Departmental

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Representative will provide authorization to proceed as follows:

- .1 Issue one written "Authorization to Proceed" covering the entire project for duration of work or;
- .2 Separate work, or segregate certain parts of work, into individual entities. Each entity requiring a separately written "Authorization to Proceed" from Departmental Representative. Follow Departmental Representative's directives in this regard.
- .4 Requirement for individual authorization based on:
  - .1 Nature or phasing of work;
  - .2 Risk to Facility operations;
  - .3 Quantity of various trades needing to perform hot work on project or;
  - .4 Other situation deemed necessary by Departmental Representative to ensure fire safety on premises.
- .5 Do not perform any Hot Work until receipt of Departmental Representative's written "Authorization to Proceed" for that portion of work.

#### 1.8 HOT WORK PROCEDURES

- .1 Develop and implement safety procedures and work practices to be followed during the performance of Hot Work.
- .2 Procedures to include:
  - .1 Requirement to perform hazard assessment of site and immediate hot work area for each hot work event in accordance with Hazard Assessment and Safety Plan requirements of Section 01 35 29.
  - .2 Use of a Hot Work Permit system for each hot work event.
  - .3 The step by step process of how to prepare and issue permit.

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.4 Permit shall be issued by Contractor's site Superintendent, or other authorized person designated by Contractor, granting permission to worker or subcontractor to proceed with hot work.

.5 Provision of a designated person to carryout a Fire Safety Watch for a minimum of 60 minutes immediately upon completion of the hot work.

.6 Compliance with fire safety codes and standards specified herein and occupational health and safety regulations specified in Section 01 35 29.

.3 Generic procedures, if used, must be edited and supplemented with pertinent information tailored to reflect specific project conditions. Clearly label as being the Hot Work Procedures applicable to this contract.

.4 Hot Work Procedures shall clearly establish worker instructions and allocate responsibilities of:

- .1 Worker(s),
- .2 Authorized person issuing the Hot Work Permit,
- .3 Fire Safety Watcher,
- .4 Subcontractors and Contractor.

.5 Brief all workers and subcontractors on Hot Work Procedures and Permit system established for project. Stringently enforce compliance.

.1 Failure to comply with the established procedures may result in the issuance of a Non-Compliance Notification at Departmental Representative's discretion with possible disciplinary measures imposed as specified in Section 01 35 29.

#### 1.9 HOT WORK PERMIT

.1 Hot Work Permit to include, as a minimum, the following data:

- .1 Project name and project number.
- .2 Building name, address and specific room

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or area where hot work will be performed.

.3 Date when permit issued.

.4 Description of hot work type to be performed.

.5 Special precautions required, including type of fire extinguisher needed.

.6 Name and signature of person authorized to issue the permit.

.7 Name of worker (clearly printed) to which the permit is being issued.

.8 Time Duration that permit is valid (not to exceed 8 hours). Indicate start time and date, and completion time and date.

.9 Worker signature with date and time upon hot work termination.

.10 Specified time period requiring safety watch.

.11 Name and signature of designated Fire Safety Watcher, complete with time and date when safety watch terminated, certifying that surrounding area was under continual surveillance and inspection during the full watch time period specified in Permit and commenced immediately upon completion of Hot Work.

.2 Permit to be typewritten form. Industry Standard forms shall only be used if all data specified above is included on form.

.3 Each Hot Work Permit to be completed in full and signed as follows:

.1 Authorized person issuing Permit before hot work commences.

.2 Worker upon completion of Hot Work.

.3 Fire Safety Watcher upon termination of safety watch.

.4 Returned to Contractor's Site Superintendent for safe keeping.

1.10 DOCUMENTS  
ON SITE

.1 Keep Hot Work Permits and Hazard assessment documentation on site for duration of Work.

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- .2 Upon request, make available to Departmental Representative or to authorized safety representative for inspection.



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SPECIAL PROCEDURES  
ON LOCKOUT REQUIREMENTS

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|-----------------------------|----|---|
| <u>1.1 SECTION INCLUDES</u> | .1 | Procedures to isolate and lockout electrical facility or other equipment from energy source.  |
| <u>1.2 RELATED WORK</u>     | .1 | Section 01 35 24 - Fire Safety Requirements.  |
|                             | .2 | Section 01 35 29 - Health and Safety Requirements.  |
| <u>1.3 REFERENCES</u>       | .1 | C22.1-06 - Canadian Electrical Code, Part 1, Safety Standard for Electrical Installations.  |
|                             | .2 | CAN/CSA C22.3 No. 1-10 - Overhead Systems.  |
|                             | .3 | CAN/CSA C22.3 No. 7-10 - Underground Systems.   |
|                             | .4 | COSH, Canada Occupational Health and Safety Regulations made under Part II of the Canada Labour Code.   |
| <u>1.4 DEFINITIONS</u>      | .1 | Electrical Facility: means any system, equipment, device, apparatus, wiring, conductor, assembly or part thereof that is used for the generation, transformation, transmission, distribution, storage, control, measurement or utilization of electrical energy, and that has an amperage and voltage that is dangerous to persons. |
|                             | .2 | Guarantee of Isolation: means a guarantee by a competent person in control or in charge that a particular facility or equipment is isolated.  |
|                             | .3 | De-energize: in the electrical sense, that a piece of equipment is isolated and grounded, e.g. if the equipment is not grounded, it cannot be considered de-energized (DEAD).   |

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- .4 Guarded: means that an equipment or facility is covered, shielded, fenced, enclosed, inaccessible by location, or otherwise protected in a manner that, to the extent that is reasonably practicable, will prevent or reduce danger to any person who might touch or go near such item.
- .5 Isolate: means that an electrical facility, mechanical equipment or machinery is separated or disconnected from every source of electrical, mechanical, hydraulic, pneumatic or other kind of energy that is capable of making it dangerous.
- .6 Live/alive: means that an electrical facility produces, contains, stores or is electrically connected to a source of alternating or direct current of an amperage and voltage that is dangerous or contains any hydraulic, pneumatic or other kind of energy that is capable of making the facility dangerous to persons.

#### 1.5 COMPLIANCE REQUIREMENTS

- .1 Perform lockouts in compliance with:
  - .1 Canadian Electrical Code.
  - .2 Federal and Provincial Occupational Health and Safety Acts and Regulations as specified in Section 01 35 29.
  - .3 Regulations and code of practice as applicable to mechanical equipment or other machinery being de-energized.
  - .4 Procedures specified herein.
- .2 In event of conflict between any provisions of above authorities the most stringent provision will apply. Should a dispute arise in determining the most stringent requirement, Departmental Representative will advise on the course of action to be

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followed.

1.6 SUBMITTALS

- .1 Submit copy of proposed Lockout Procedures and sample form of lockout permit or lockout tags for review.
- .2 Submit documentation within 7 calendar days of acceptance of bid. Do not proceed with work until submittal has been reviewed by Departmental Representative.
- .3 Submit above documents in accordance with the submittal requirements specified in Section 01 33 00.
- .4 Resubmit Lockout Procedures with noted revisions as may result from Departmental Representative's review.

1.7 ISOLATION OF  
EXISTING SERVICES

- .1 Obtain Departmental Representative's written authorization prior to conducting work on an existing active, energized service or facility required as part of the work and before proceeding with lockout of such services or facility.
- .2 To obtain authorization, submit to Departmental Representative the following documentation:
  - .1 Written Request for Isolation of the service or facility and;
  - .2 Copy of Contractor's Lockout Procedures.
- .3 Make a Request for Isolation for each event, unless directed otherwise by Departmental Representative, and as follows:
  - .1 Fill-out standard forms in current use at the Facility when so directed by Departmental Representative or;

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- .2 Where no form exist at Facility, make request in writing identifying:
  - .1 Identification of system or equipment to be isolated, including it's location;
  - .2 Time duration, indicating Start time and date, and Completion time and date when isolation will be in effect;
  - .3 Voltage of service feed to system or equipment being isolated;
  - .4 Name of person making the request.
- .3 Document to be in typewritten format.
- .4 Do not proceed until receipt of written notification from Departmental Representative granting the Isolation Request and authorization to proceed with the isolation of designated equipment or facility. Departmental Representative may designate other individual at the Facility as the person authorized to grant the Isolation Request.
- .5 Conduct safe, orderly shut down of equipment or facilities, de-energize and isolate power and other sources of energy and lockout items in accordance with requirement of clause 1.8 below.
- .6 Plan and schedule shut down of existing services in consultation with the Departmental Representative and the Facility Manager. Minimize impact and downtime of facility operations.
- .7 Determine in advance, as much as possible, in cooperation with the Departmental Representative, the type and frequency of situations which will require a Request for Isolation. Follow Departmental Representative's directives in this regard.

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- .8 Conduct hazard assessment as part of the planning process of isolating existing equipment and facilities. Hazard Assessments to conform with requirements of Health and Safety Section 01 35 29.

#### 1.8 LOCKOUTS

- .1 Isolate and lockout electrical facilities, mechanical equipment and machinery from all potential energy sources prior to starting work on such items.
- .2 Develop and implement lockout procedures to be followed on site as an integral part of the Work.
- .3 Use energy isolation lockout devices specifically designed and appropriate for type of facility or equipment being locked out.
- .4 Use industry standard lockout tags.
- .5 Provide appropriate safety grounding and guards as required.
- .6 Prepare Lockout Procedures in writing. Describe safe work practices, work functions and sequence of activities to be followed on site to safely isolate all potential energy sources and lockout/tagout facilities and equipment.
- .7 Include within procedures a system of worker request and issuance of individual lockout permit by a person, employed by Contractor, designated to be "in-charge" and being responsible for:
  - .1 Controlling issuance of permits or tags to workers.
  - .2 Determining permit duration.
  - .3 Maintaining record of permits and tags

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issued.

.4 Submitting a Request for Isolation to Departmental Representative when required in accordance with Clause 1.7 above.

.5 Designating a Safety Watcher, when one is required based on type of work.

.6 Ensuring equipment or facility has been properly isolated, providing a Guarantee of Isolation to worker(s) prior to proceeding with work.

.7 Collecting and safekeeping lockout tags, returned by workers, as a record of the event.

.8 Clearly establish, describe and allocate, within procedures, the responsibilities of:

.1 Workers.

.2 Designated person controlling issuance of lockout tags/permits.

.3 Safety Watcher.

.4 Subcontractors and General Contractor.

.9 Procedures shall meet the requirements of Codes and Regulations specified in clause 1.5 above.

.10 Generic procedures, if used, must be edited, supplemented with pertinent information and tailored to reflect specific project conditions. Clearly label as being the procedures applicable to this contract.

.1 Incorporate site specific rules and procedures established by Facility Manager and in force at site. Obtain such procedures through Departmental Representative.

.11 Procedures to be in typewritten format.

.12 Submit copy of Lockout Procedures to Departmental Representative, in accordance with submittal requirements of clause 1.6 herein, prior to commencement of work.

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1.9 CONFORMANCE

- .1 Ensure that lockout procedures, as established for project on site, are stringently followed. Enforce use and compliance by all workers.
- .2 Brief all persons working on electrical facilities, mechanical and other equipment fed by an energy source on requirements of this section.
- .3 Failure to perform lockouts in accordance with regulatory requirements or follow procedures specified herein may result in the issuance of a Non-Compliance Notification at Departmental Representative's discretion with possible disciplinary measures imposed as specified in Section 01 35 29.

1.10 DOCUMENTS  
ON SITE

- .1 Post Lockout Procedures on site in common location for viewing by workers.
- .2 Keep copies of Request for Isolation submitted to Departmental Representative and lockout permits or tags issued to workers during the course of work for full project duration.
- .3 Upon request, make such data available to Departmental Representative or to authorized safety representative for inspection.

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- 1.1 RELATED WORK .1 Section 01 35 24 - Special Procedures on Fire Safety Requirements.
- 1.2 DEFINITIONS .1 COSH: Canada Occupational Health and Safety Regulations made under Part II of the Canada Labour Code.
- .2 Competent Person: means a person who is:
- .1 Qualified by virtue of personal knowledge, training and experience to perform assigned work in a manner that will ensure the health and safety of persons in the workplace, and;
- .2 Knowledgeable about the provisions of occupational health and safety statutes and regulations that apply to the Work and;
- .3 Knowledgeable about potential or actual danger to health or safety associated with the Work.
- .3 Medical Aid Injury: any minor injury for which medical treatment was provided and the cost of which is covered by Workers' Compensation Board of the province in which the injury was incurred.
- .4 PPE: personal protective equipment.
- .5 Work Site: where used in this section shall mean areas, located at the premises where Work is undertaken, used by Contractor to perform all of the activities associated with the performance of the Work.
- 1.3 SUBMITTALS .1 Make submittals in accordance with Section 01 33 00.
- .2 Submit to Departmental Representative, copies of the following documents



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including updates.

- .1 Site specific Health and Safety Plan.
  - .2 Building permit, compliance certification and other permits obtained.
  - .3 Reports or directives issued by Federal and Provincial Inspectors and other Authorities having jurisdiction.
  - .4 Accident or incident reports.
  - .5 WHMIS - MSDS data sheets.
  - .6 Name of Contractor's Representative designated to perform health and safety supervision in site.
  - .7 Certificate of clearance from Workplace Health Safety and Compensation Commission (Assessment Services Department) of Newfoundland and Labrador.
- 
- .3 Submit within five (5) work days of notification of Bid Acceptance. Provide one (1) copy.
  - .4 Departmental Representative will review Health and Safety Plan and provide comments.
  - .5 The Contractor will revise the Plan as appropriate and resubmit within five (5) work days after receipt of comments.
  - .6 Departmental Representative's review and comments made of the Plan shall not be construed as an endorsement, approval or implied warranty of any kind by Canada and does not reduce Contractor's overall responsibility for Occupational Health and Safety of the Work.
  - .7 Submit revisions and updates made to the Plan during the course of Work.

1.4 COMPLIANCE  
REQUIREMENTS

- .1 Comply with the Occupational Health and Safety Act for the Province of

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Newfoundland and Labrador, and the  
Occupational Health and Safety Regulations  
made pursuant to the Act.

- .2 Comply with Canada Labour Code Part II,  
(entitled Occupational Health and Safety)  
and the Canada Occupational Health and  
Safety Regulations (COSH) as well as any  
other regulations made pursuant to the  
Act.
  - .1 The Canada Labour Code can be viewed at:  
[www.http://laws.justice.gc.ca/en/L-2/](http://laws.justice.gc.ca/en/L-2/)
  - .2 COSH can be viewed at:  
[www.http://laws.justice.gc.ca/eng/SOR-86-304/ne.html](http://laws.justice.gc.ca/eng/SOR-86-304/ne.html).
  - .3 A copy may be obtained at: Canadian  
Government Publishing Public Works &  
Government Services Canada Ottawa,  
Ontario, K1A 0S9 Tel: (819) 956-4800 (1-  
800-635-7943) Publication No. L31-  
85/2000 E or F).
- .3 Observe construction safety measures of:
  - .1 Part 8 of National Building Code.
  - .2 Municipal by-laws and ordinances.
- .4 In case of conflict or discrepancy between  
any specified requirements, the more  
stringent shall apply.
- .6 Maintain Workers Compensation Coverage in  
good standing for duration of Contract.  
Provide proof through submission of  
Certificate of Clearance from Workplace  
Health, Safety and Compensation Commission  
(Assessment Services Department) of  
Newfoundland and Labrador.
- .7 Obtain and maintain worker medical  
surveillance documentation where  
prescribed by legislation or regulation.

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- 1.5 RESPONSIBILITY
- .1 Be responsible for health and safety of persons on site, safety of property and for protection of persons and environment adjacent to the site to extent that they may be affected by conduct of Work.
  - .2 Comply with and enforce compliance by all workers, sub-contractors and other persons granted access to work site with safety requirements of Contract Documents, applicable Federal, Provincial, and local by-laws, regulations, and ordinances, and with site specific Health and Safety Plan.
- 1.6 SITE CONTROL AND ACCESS
- .1 Control the Work and entry points to Work Site. Approve and grant access only to workers and authorized persons. Immediately stop and remove non-authorized persons.
    - .1 Departmental Representative will provide names of those persons authorized by Departmental Representative to enter onto Work Site and will ensure that such authorized persons have the required knowledge and training on Health and Safety pertinent to their reason for being at the site, however, Contractor remains responsible for the health and safety of authorized persons while at the Work Site.
  - .2 Isolate Work Site from other areas of the premises by use of appropriate means.
    - .1 Erect fences, hoarding, barricades and temporary lighting as required to effectively delineate the Work Site, stop non-authorized entry, and to protect pedestrians and vehicular traffic around and adjacent to the Work and create a safe environment.
    - .2 Post signage at entry points and other strategic locations indicating

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restricted access and conditions for access.

.3 Use professionally made signs with bilingual message in the 2 official languages or international known graphic symbols.

.3 Provide safety orientation session to persons granted access to Work Site. Advise of hazards and safety rules to be observed while on site.

.4 Ensure persons granted site access wear appropriate PPE. Supply PPE to inspection authorities who require access to conduct tests or perform inspections.

.5 Secure Work Site against entry when inactive or unoccupied and to protect persons against harm. Provide security guard where adequate protection cannot be achieved by other means.

#### 1.7 PROTECTION

.1 Give precedence to safety and health of persons and protection of environment over cost and schedule considerations for Work.

.2 Should unforeseen or peculiar safety related hazard or condition become evident during performance of Work, immediately take measures to rectify situation and prevent damage or harm. Advise Departmental Representative verbally and in writing.

#### 1.8 FILING OF NOTICE

.1 File Notice of Project with pertinent provincial health and safety authorities prior to beginning of Work.

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1.9 PERMITS

- .1 Post permits, licenses and compliance certificates, specified in section 01 10 10, at Work Site.
- .2 Where a particular permit or compliance certificate cannot be obtained, notify Departmental Representative in writing and obtain approval to proceed before carrying out applicable portion of work.

1.10 HAZARD  
ASSESSMENTS

- .1 Perform site specific health and safety hazard assessment of the Work and its site.
- .2 Carryout initial assessment prior to commencement of Work with further assessments as needed during progress of work, including when new trades and subcontractors arrive on site.
- .3 Record results and address in Health and Safety Plan.
- .4 Keep documentation on site for entire duration of the Work.

1.11 PROJECT/SITE  
CONDITIONS

- .1 The following are known or potential project related safety hazards at site:
  - .1 Wet and slippery conditions and steep surrounding cliffs.
  - .2 Inclement weather conditions.
  - .3 Heavy lifting and heavy equipment.
  - .4 Working at heights.
  - .5 Cutting tools and other construction power tools.
  - .6 Hazardous materials.
  - .7 Sharp objects (construction debris).
  - .8 Vessel/ferry use (or other means) for getting materials and

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personnel to island.

- .2 Above items shall not be construed as being complete and inclusive of potential health, and safety hazards encountered during work.
- .3 Include above items into hazard assessment process.

#### 1.12 MEETINGS

- .1 Contractor to hold pre-construction health and safety meeting prior to commencement of Work. Ensure attendance of:
  - .1 Superintendent of Work.
  - .2 Contractor's designated Health & Safety Site Representative.
  - .3 Subcontractor's Health and Safety Site Representative.
  - .4 Health and Safety Site Coordinator.
- .2 Conduct regularly scheduled tool box and safety meetings during the Work in conformance with Occupational Health and Safety regulations.
- .3 Keep documents on site.

#### 1.13 HEALTH AND SAFETY PLAN

- .1 Prior to commencement of Work, develop written Health and Safety Plan specific to the work. Implement, maintain, and enforce Plan for entire duration of Work and until final demobilization from site.
- .2 Health and Safety Plan shall include the following components:
  - .1 List of health risks and safety hazards identified by hazard assessment.
  - .2 Control measures used to mitigate risks and hazards identified.
  - .3 On-site Contingency and Emergency Response Plan as specified below.
  - .4 On-site Communication Plan as specified

below.

- .5 Name of Contractor's designated Health & Safety Site Representative and information showing proof of his/her competence and reporting relationship in Contractor's company.
- .6 Names, competence and reporting relationship of other supervisory personnel used in the Work for occupational health and safety purposes.
- .3 On-site Contingency and Emergency Response Plan shall include:
  - .1 Operational procedures, evacuation measures and communication process to be implemented in the event of an emergency.
  - .2 Evacuation Plan: site and floor plan layouts showing escape routes, marshaling areas. Details on alarm notification methods, fire drills, location of fire fighting equipment and other related data.
  - .3 Name, duties and responsibilities of persons designated as Emergency Warden(s) and deputies.
  - .4 Emergency Contacts: name and telephone number of officials from:
    - .1 General Contractor and subcontractors.
    - .2 Pertinent Federal and Provincial Departments and Authorities having jurisdiction.
    - .3 Local emergency resource organizations.
- .4 On-site Communication Plan:
  - .1 Procedures for sharing of work related safety information to workers and subcontractors, including emergency and evacuation measures.
- .5 Address all activities of the Work

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including those of subcontractors.

- .6 Review Health and Safety Plan regularly during the Work. Update as conditions warrant to address emerging risks and hazards, such as whenever new trade or subcontractor arrive at Work Site.
- .7 Departmental Representative will respond in writing, where deficiencies or concerns are noted and may request re-submission of the Plan with correction of deficiencies or concerns.
- .8 Post copy of the Plan, and updates, prominently on Work Site.

#### 1.14 SAFETY SUPERVISION

- .1 Employ Health & Safety Site Representative responsible for daily supervision of health and safety of the Work.
- .2 Health & Safety Site Representative may be the Superintendent of the Work or other person designated by Contractor and shall be assigned the responsibility and authority to:
  - .1 Implement, monitor and enforce daily compliance with health and safety requirements of the Work
  - .2 Monitor and enforce Contractor's site-specific Health and Safety Plan.
  - .3 Conduct site safety orientation session to persons granted access to Work Site.
  - .4 Ensure that persons allowed site access are knowledgeable and trained in health and safety pertinent to their activities at the site or are escorted by a competent person while on the Work Site.
  - .5 Stop the Work as deemed necessary for reasons of health and safety.
- .3 Health & Safety Site Representative must:



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- .1 Be qualified and competent person in occupational health and safety.
- .2 Have site-related working experience specific to activities of the Work.
- .3 Be on Work Site at all times during execution of the Work.
- .4 All supervisory personnel assigned to the Work shall also be competent persons.
- .5 Inspections:
  - .1 Conduct regularly scheduled safety inspections of the Work on a minimum daily basis. Record deficiencies and remedial action taken.
  - .2 Conduct Formal Inspections on a minimum monthly basis. Use standardized safety inspection forms. Distribute to subcontractors.
  - .3 Follow-up and ensure corrective measures are taken.
- .6 Keep inspection reports and supervision related documentation on site.

#### 1.15 TRAINING

- .1 Use only skilled workers on Work Site who are effectively trained in occupational health and safety procedures and practices pertinent to their assigned task.
- .2 Maintain employee records and evidence of training received. Make data available to Departmental Representative upon request.
- .3 When unforeseen or peculiar safety-related hazard, or condition occur during performance of Work, follow procedures in place for Employee's Right to Refuse Work in accordance with Acts and Regulations of Province having jurisdiction and advise Departmental Representative verbally and

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in writing.

- .4 All workers dealing with hazardous materials are required to provide evidence of training, in accordance with Provincial regulations.

#### 1.16 MINIMUM SITE SAFETY RULES

- .1 Notwithstanding requirement to abide by federal and provincial health and safety regulations; ensure the following minimum safety rules are obeyed by persons granted access to Work Site:
  - .1 Wear appropriate PPE pertinent to the Work or assigned task; minimum being hard hat, safety footwear, safety glasses safety vest and hearing protection.
  - .2 Immediately report unsafe condition at site, near-miss accident, injury and damage.
  - .3 Maintain site and storage areas in a tidy condition free of hazards causing injury.
  - .4 Obey warning signs and safety tags.
- .2 Brief persons of disciplinary protocols to be taken for non compliance. Post rules on site.

#### 1.17 CORRECTION OF NON-COMPLIANCE

- .1 Immediately address health and safety non-compliance issues identified by authority having jurisdiction or by Departmental Representative.
- .2 Provide Departmental Representative with written report of action taken to correct non-compliance of health and safety issues identified.
- .3 Departmental Representative will stop Work if non-compliance of health and safety

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regulations is not corrected in a timely manner.

1.18 INCIDENT  
REPORTING

- .1 Investigate and report the following incidents to Departmental Representative:
  - .1 Incidents requiring notification to Provincial Department of Occupational Safety and Health, Workers Compensation Board or to other regulatory Agency.
  - .2 Medical aid injuries.
  - .3 Property damage in excess of \$10,000.00.
- .2 Submit report in writing.

1.19 HAZARDOUS  
PRODUCTS

- .1 Comply with requirements of Workplace Hazardous Materials Information System (WHMIS).
- .2 Keep MSDS data sheets for all products delivered to site.
  - .1 Post on site.
  - .2 Submit copy to Departmental Representative.

1.20 SITE RECORDS

- .1 Maintain on Work Site copy of safety related documentation and reports stipulated to be produced in compliance with Acts and Regulations of authorities having jurisdiction and of those documents specified herein.
- .2 Upon request, make available to Departmental Representative or authorized Safety Officer for inspection.

1.21 POSTING OF  
DOCUMENTS

- .1 Ensure applicable items, articles, notices and orders are posted in conspicuous location on Work Site in accordance with

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HEALTH AND SAFETY  
REQUIREMENTS

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Acts and Regulations of Province having  
jurisdiction.

- .2 Post other documents as specified herein,  
including:
  - .1 Site specific Health and Safety Plan.
  - .2 WHMIS data sheets.

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- |   |    |  |
|---|----|--|
| <u>1.1 RELATED WORK</u>                               | .1 | Section 02 41 16 - Sitework, Demolition and Removal.   |
| <u>1.2 DEFINITIONS</u>                                | .1 | Hazardous Material: Product, substance, or organism that is used for its original purpose; and that is either dangerous goods or a material that may cause adverse impact to the environment or adversely affect health of persons, animals, or plant life when released into the environment.   |
| <u>1.3 FIRES</u>                                      | .1 | No fires or burning is permitted on site.  |
| <u>1.4 DISPOSAL OF WASTES AND HAZARDOUS MATERIALS</u> | .1 | Do not bury rubbish and waste materials on site.   |
|   | .2 | Do not dispose of hazardous waste or volatile materials, such as mineral spirits, paints, thinners, oil or fuel into waterways, storm or sanitary sewers or waste landfill sites.  |
|   | .3 | Store, handle and dispose of hazardous materials and hazardous waste in accordance with applicable federal and provincial laws, regulations, codes and guidelines.   |
|   | .4 | Dispose of construction waste materials and demolition debris, resulting from work, at approved landfill sites only. Carryout such disposal in strict accordance with provincial and municipal rules and regulations. Separate out and prevent improper disposal of items banned from landfills. |
|   | .5 | Establish methods and undertake construction practices which will minimize waste and optimize use of construction materials. Separate at source all construction waste materials, demolition debris and product  |

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packaging and delivery containers into various waste categories in order to maximize recycling abilities of various materials and avoid disposal of debris at landfill site(s) in a "mixed state". Where recycling firms, specializing in recycling of specific materials exist, transport such materials to the recycling facility and avoid disposal at landfill sites.

- .6 Communicate with landfill operator prior to commencement of work, to determine what specific construction, demolition and renovation waste materials have been banned from disposal at the landfill and at transfer stations.

#### 1.5 DRAINAGE

- .1 Provide temporary drainage and pumping as necessary to keep excavations and site free from water.
- .2 Do not pump water containing suspended materials into waterways, sewer or drainage systems.
- .3 Control disposal or runoff of water containing suspended materials or other harmful substances in accordance with governing regulations and requirements.
- .4 Pumped water must meet applicable federal, provincial, and municipal standards before it can be discharged to a surface water body. If regulatory guidelines exceedences are noted, the Departmental Representative has the right to issue stop pumping instructions to the Contractor. Contractor will not be compensated for any delays associated with retrofitting equipment to meet guidelines.

#### 1.6 PERMITS

- .1 All guidelines and instructions stated on permits must be strictly adhered to.

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1.7 WORK ADJACENT  
TO WATERWAYS

- .1 Do not operate construction equipment in waterways.
- .2 Do not use waterway beds for borrow material.
- .3 Do not dump excavated fill, waste material or debris in waterways.
- .4 At borrow sites, design and construct temporary crossings to minimize erosion to waterways in strict conformance with provincial and federal environmental regulations.
- .5 Do not skid logs or construction materials across waterways.
- .6 Ensure refueling of any type of equipment does not, either directly or indirectly, create pollution by causing or permitting any leaks or spills.
- .7 Maintain equipment in good working condition with no fluid leaks, loose hoses or fittings.

1.8 POLLUTION  
CONTROL

- .1 Maintain temporary erosion and pollution control features installed under this contract.
- .2 Control emissions from equipment and plant to local authorities emission requirements.
- .3 Cover or wet down dry materials and rubbish to prevent blowing dust and debris.
- .4 Have emergency spill response equipment and rapid clean-up kit, appropriate to work, at site. Locate adjacent to work and where hazardous materials are stored. Provide personal protective equipment as required for clean-up.

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- .5 Report, to Federal and Provincial Department of the Environment, spills of petroleum and other hazardous materials as well as accidents having potential of polluting the environment. Also notify Departmental Representative and submit a written spill report to Departmental Representative within 24 hours of occurrence.



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<u>1.1 SANITARY FACILITIES</u>	.1	Provide sanitary facilities for work force in accordance with governing regulations and ordinances.
	.2	Post notices and take such precautions as required by local health authorities. Keep area and premises in sanitary condition.
<u>1.2 WATER SUPPLY</u>	.1	Arrange, pay for and maintain temporary water supply in accordance with governing regulations and ordinances.
<u>1.3 SCAFFOLDING</u>	.1	Design, construct and maintain scaffolding in rigid, secure and safe manner in accordance with CSA797-09.
	.2	Erect scaffolding independent of walls. Remove when no longer required.
<u>1.4 CONSTRUCTION SIGN AND NOTICES</u>	.1	Contractor or subcontractor advertisement signboards are not permitted on site.
	.2	Only notices of safety or instructions are permitted on site.
	.3	Safety and Instruction Signs and Notices: .1 Signs and notices for safety and instruction shall be in both official languages.
	.4	Maintenance and Disposal of Site Signs: .1 Maintain approved signs and notices in good condition for duration of project and dispose of off site on completion of project or earlier if directed by Departmental Representative.
<u>1.5 REMOVAL OF TEMPORARY FACILITIES</u>	.1	Remove temporary facilities from site when directed by Departmental Representative.

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PART 1 - GENERAL

1.1 SECTION  
INCLUDES

- .1 Barriers.

1.2 INSTALLATION  
AND REMOVAL

- .1 Provide temporary controls in order to  
execute work expeditiously.
- .2 Remove from site all such work after use.

1.3 HOARDING

- .1 Erect temporary site enclosure if required  
by governing authorities, using new 1.2 m  
high snow fence wired to rolled steel "T" bar  
fence posts spaced at 2.4 m centres. Provide  
one lockable truck gate. Maintain fence in  
good repair.

1.4 GUARD RAILS  
AND BARRICADES

- .1 Provide secure, rigid guard rails and  
barricades around open excavations and as  
required to protect against falls.
- .2 Provide as required by governing authorities.

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## PART 1 - GENERAL

### 1.1 GENERAL

- .1 Conduct cleaning and disposal operations to comply with local ordinances and anti-pollution laws.
- .2 Store volatile waste in covered metal containers, and remove from premises at end of each working day.
- .3 Prevent accumulation of wastes which create hazardous conditions.
- .4 Provide adequate ventilation during use of volatile or noxious substances.

### 1.2 CLEANING DURING CONSTRUCTION

- .1 Maintain project grounds and public properties in a tidy condition, free from accumulations of waste material and debris. Clean areas on a daily basis.
- .2 Provide on-site garbage containers for collection of waste materials and debris.
- .3 Remove waste materials and debris from site on a daily basis.

### 1.3 FINAL CLEANING

- .1 In preparation for acceptance of the Work perform final cleaning. Contractor required to complete a "rake" cleaning of the work area, ensuring all loose debris, excess asphalt, remnants, etc. are removed to the satisfaction of the Departmental Representative.

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1.1 PROJECT RECORD  
DOCUMENTS

- .1 Departmental Representative will provide two white print sets of contract drawings and two copies of Specifications.
- .2 Maintain at site one set of the contract drawings and specifications to record actual "As-Built" site conditions.

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## PART 1 - GENERAL

### 1.1 DESCRIPTION

- .1 This section specifies requirements for demolishing and removing wholly or in part various items designated to be removed or partially removed.
- .2 Demolition and removal will consist of, but not necessarily be limited to, the following:
  - .1 Scarifying and re-grading of the existing fill material to ensure positive site drainage. Excess fill material to be removed for off-site disposal.

## PART 2 - PRODUCTS

NOT APPLICABLE

## PART 3 - EXECUTION

### 3.1 EXECUTION

- .1 Inspect site and verify with Departmental Representative objects designated for removal.
- .2 Locate and protect utility lines. Preserve in operating condition active utilities traversing site.

### 3.2 REMOVAL

- .1 Remove in their entirety all materials and objects specified for removal.
- .2 Do not disturb adjacent work designated to remain in place.

### 3.3 DISPOSAL OF MATERIAL

- .1 All demolished materials will become property of contractor and will be removed from site and disposed of to satisfaction of

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Departmental Representative and in accordance with environmental guidelines. It is the sole responsibility of the contractor to dispose of all demolished materials at an approved disposal site. Ensure that disposal site is approved and willing to accommodate any materials disposed of from work site.

- .2 Contractor shall obtain and pay for all necessary permits and disposal fees for use of an approved waste disposal site.

#### 3.4 RESTORATION

- .1 Upon completion of work, remove debris, trim surfaces and leave work site in clean condition.
- .2 Reinstate areas and existing works outside areas of demolition to conditions that existed prior to commencement of work.

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PART 1 - GENERAL1.1 RELATED  
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .3 Section 32 12 16 - Asphalt Paving.

1.2 REFERENCES

- .1 American Society for Testing and Materials (ASTM)
  - .1 ASTM D4791-05, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.

1.3 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Allow continual sampling by Departmental Representative during production.
- .3 Provide Departmental Representative with access to source and processed material for sampling.
- .4 Install sampling facilities at discharge end of production conveyor, to allow Departmental Representative to obtain representative samples of items being produced. Stop conveyor belt when requested by Departmental Representative to permit full cross section sampling.
- .5 Pay cost of sampling and testing of aggregates which fail to meet specified requirements.

1.4 WASTE  
MANAGEMENT AND  
DISPOSAL

- .1 Divert unused granular materials from landfill to local quarry facility as approved by Departmental Representative.

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PART 2 - PRODUCTS2.1 MATERIALS

- .1 Aggregate quality: sound, hard, durable material free from soft, thin, elongated or laminated particles, organic material, clay lumps or minerals, or other substances that would act in deleterious manner for use intended.
- .2 Flat and elongated particles of coarse aggregate: to ASTM D4791.
  - .1 Greatest dimension to exceed five times least dimension.
- .3 Fine aggregates satisfying requirements of applicable section to be one, or blend of following:
  - .1 Natural sand.
  - .2 Manufactured sand.
  - .3 Screenings produced in crushing of quarried rock, boulders, gravel or slag.
- .4 Coarse aggregates satisfying requirements of applicable section to be one of or blend of following:
  - .1 Crushed rock.
  - .2 Gravel and crushed gravel composed of naturally formed particles of stone.
  - .3 Light weight aggregate, including slag and expanded shale.

2.2 SOURCE QUALITY CONTROL

- .1 Inform Departmental Representative of proposed source of aggregates and provide access for sampling at least 2 weeks prior to commencing production.
- .2 If, in opinion of Departmental Representative, materials from proposed source do not meet, or cannot reasonably be processed to meet, specified requirements, locate an alternative source or demonstrate that material from source in question can be processed to meet



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specified requirements.

- .3 Advise Departmental Representative 2 weeks in advance of proposed change of material source.
- .4 Acceptance of material at source does not preclude future rejection if it fails to conform to requirements specified, lacks uniformity, or if its field performance is found to be unsatisfactory.

### PART 3 - EXECUTION

#### 3.1 PREPARATION

- .1 Aggregate source preparation
  - .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface materials. Dispose of cleared, grubbed and unsuitable materials as directed by Departmental Representative.
  - .2 Where clearing is required, leave screen of trees between cleared area and roadways as directed.
  - .3 Clear, grub and strip area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
  - .4 When excavation is completed dress sides of excavation to nominal 1.5:1 slope, and provide drains or ditches as required to prevent surface standing water.
  - .5 Trim off and dress slopes of waste material piles and leave site in neat condition.
- .2 Processing
  - .1 Process aggregate uniformly using methods that prevent contamination, segregation and degradation.

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- .2 Blend aggregates, if required, to obtain gradation requirements, percentage of crushed particles, or particle shapes, as specified. Use methods and equipment approved by Departmental Representative.
  - .3 Wash aggregates, if required to meet specifications. Use only equipment approved by Departmental Representative.
  - .4 When operating in stratified deposits use excavation equipment and methods that produce uniform, homogeneous aggregate.
- .3 Handling
- .1 Handle and transport aggregates to avoid segregation, contamination and degradation.
- .4 Stockpiling
- .1 Stockpile aggregates on site in locations as indicated unless directed otherwise by Departmental Representative. Do not stockpile on completed pavement surfaces.
  - .2 Stockpile aggregates in sufficient quantities to meet Project schedules.
  - .3 Stockpiling sites to be level, well drained, and of adequate bearing capacity and stability to support stockpiled materials and handling equipment.
  - .4 Except where stockpiled on acceptably stabilized areas, provide compacted sand base not less than 300 mm in depth to prevent contamination of aggregate. Stockpile aggregates on ground but do not incorporate bottom 300 mm of pile into Work.
  - .5 Separate different aggregates by strong, full depth bulkheads, or stockpile far enough apart to prevent intermixing.
  - .6 Do not use intermixed or contaminated materials. Remove and dispose of rejected materials as directed by Departmental Representative within 48 hours of rejection.

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.7 Stockpile materials in uniform layers of thickness as follows:

.1 Max 1.5 m for coarse aggregate and base course materials.

.2 Max 1.5 m for fine aggregate and sub-base materials.

.3 Max 1.5 m for other materials.

.8 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.

.9 Do not cone piles or spill material over edges of piles.

.10 Do not use conveying stackers.

.11 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

### 3.2 CLEANING

.1 Leave aggregate stockpile site in tidy, well drained condition, free of standing surface water.

.2 Leave any unused aggregates in neat compact stockpiles as directed by Departmental Representative.

.3 For temporary or permanent abandonment of aggregate source, restore source to condition meeting requirements of authority having jurisdiction.

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## PART 1 - GENERAL

### 1.1 DESCRIPTION

- .1 This section specifies the requirements for the supplying, producing and placing crushed gravel for quarried stone as a granular base course to lines, grades and typical cross sections indicated, or as directed by Departmental Representative.

### 1.2 REFERENCES

- .1 ASTM C 117-04, Test method for material finer than 0.075 mm sieve in mineral aggregates by washing.
- .2 ASTM C 131-06. Test method for resistance to degradation of small size coarse aggregate by abrasion and impact in the Los Angeles machine.
- .3 ASTM C 136-6, Method for sieve analysis of fine and coarse aggregates, CAN/CGSB-8.2-M88, Sieves testing, woven wire, metric..

### 1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver and stockpile aggregates as directed by Departmental Representative.

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- .1 Granular base fill (Class "A") will consist of clean, hard, durable crushed gravel or stone, free from shale, clay, friable materials, organic matter and other deleterious substances and graded within the following limits when tested to ASTM C136 and ASTM C117 and giving a smooth curve without sharp breaks when plotted on a semi-chart.

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ASTM Sieve Designation	% Passing
19.0 mm	100
9.51 mm	50-80
4.76 mm	35-60
1.20 mm	15-35
300 um	7-20
75 um	3-6 (Pit Source)
	3-8 (Rock Source)

.2 Physical Requirements for Class "A":

- .1 Liquid Limit ASTM D4318: Maximum 25
- .2 Plasticity Index ASTM D4318: Maximum 0
- .3 Los Angeles Abrasion ASTM C131-81 Maximum % loss by weight: 35
- .4 Crushed Fragments: 50%. The percent of crushed particles will be determined by examining the fraction retained on the 4.76mm sieve and dividing the weight of the crushed particles by the total weight retained on the 4.76 mm sieve.
- .5 CBR: ASSHTO T193-72 Min 100 when compacted to 100% of AASHTO T180-74 Method D.

.3 Granular base fill (Class "B") will consist of clean, hard, durable crushed gravel or stone, free from

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shale, clay, friable materials, organic matter and other deleterious substances and graded within the following limits when tested to ASTM C136 and ASTM C117 and giving a smooth curve without sharp breaks when plotted on a semi-chart.

ASTM Sieve Designation	% Passing
50.8 mm	100
25.4 mm	50 - 100
4.76 mm	20 - 55
1.20 mm	10 - 35
300 um	5 - 20
75 um	2 - 6 (Pit Source)
	2 - 8 (Rock Source)

.4 Physical Requirements for Class "B":

.1 Liquid Limit ASTM D4318:

Maximum 25

.2 Plasticity Index ASTM D4318:

Maximum 0

.3 Los Angeles Abrasion ASTM

C131-81 Maximum % loss by weight: 35

.4 Crushed Fragments: 50%.

The percent of crushed particles will be determined by examining the fraction retained on the 4.76 mm sieve and dividing the weight of the crushed particles by the total weight retained on the 4.76 mm sieve.

.5 CBR: ASSHTO T193-72 Min 100

when compacted to 100% of AASHTO T180-74 Method D.

.5 Materials from deposits acceptable as to the quality of the particles, but deficient in sizes to provide the required gradation, may be accepted if the contractor furnishes and satisfactorily incorporates into the

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product supplementary sizes from other sources to produce the required grading. If the deficiencies occur in Class "A" or Class "B" materials, corrections may be attempted by crushing to a smaller maximum particle size. In that event, the Departmental Representative will furnish special grading limits on the actual maximum particle size.

- .6 Material shall be considered unsuitable even though particle sizes are within the specified gradation limits if particle shape or any other characteristic precludes satisfactory compaction or fails to provide a roadway suitable for traffic. If, in the opinion of the Departmental Representative, an improved particle shape can be achieved by using a different crushing unit for that proposed by the contractor, then the Contractor shall supply and use a crushing unit of the type directed by the Departmental Representative.
- .7 Class "A" and Class "B" shall be processed by crushing and, when necessary, to eliminate surplus fines passing the 4.76 mm sieve, shall be screened and washed.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- .1 Place granular base after sub-base surface is inspected and approved by Departmental Representative.
- .2 Placing:
  - .1 Construct granular base to depth and grade in area indicated.
  - .2 Ensure no frozen material is

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- placed.
- .3 Place material only on clean unfrozen surface, free from snow and ice.
  - .4 The contractor shall place all granular bases in such a manner as to prevent contamination by other materials and to prevent segregation. If, in the opinion of the Departmental Representative, the methods and techniques used by the Contractor cannot overcome contamination or segregation, then the Departmental Representative may direct a modification in these methods which may require the use of an approved spreader box or other acceptable device.
  - .5 All granular bases shall be placed in uniform layers such that the thickness of the compacted layer does not exceed 50 mm.
  - .6 Prior to closing down operations for each working day, all granular materials shall be bladed and compacted to the specified density.
  - .7 The materials shall be sprayed with water when and as directed by the Departmental Representative, either to aid compaction or reduce dust nuisance or both. When water is added to aid compaction, it shall be applied immediately ahead of the compacting unit.
  - .8 Each layer of granular base shall be bladed shaped and compacted as necessary to produce the required profile and cross-section. The finished surface shall not deviate



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- at any place on a 3 m straight edge by more than 10mm for Class "A" and Class "B". The upper layer shall be maintained to these tolerances and to the specified density until compaction of the contract. This may require keeping the moisture content at the appropriate value during periods of dry weather in addition to regarding and re-compacting as frequently as may be deemed necessary by the Departmental Representative.
- .3 Shape each layer to smooth contour and compact to specified density before succeeding layer is placed.
  - .4 Compaction Equipment:
    - .1 Compaction equipment to be capable of obtaining required material densities.
  - .5 Compacting:
    - .1 All Class "A" and Class "B" materials shall be compacted to not less than 100% of the maximum Standard Proctor Dry Density ASTM D698-07e1 Method D.
    - .2 Compaction operations shall be carried out as closely as possible behind the placing and spreading operation. At the end of each working day, all materials placed shall have been compacted to the specified density.
    - .3 Each layer of material shall be graded and compacted as specified before the next layer is placed.
    - .4 Where necessary to obtain the required compaction, the

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contractor shall apply sufficient  
water by means of an approved  
distributor.

### 3.2 INSTALLATION

- .1 Testing of materials and compaction will be carried out by testing laboratory designated by the Departmental Representative.
- .2 Contractor will pay costs for inspection and testing.
- .3 Sieve Analysis: proposed granular material will be tested to confirm suitability for intended use and conformity with specifications.
- .4 Frequency of Tests: to be determined by the Departmental Representative.

### 3.3 TOLERANCES

- .1 Finished base surface to be within plus or minus 10 mm of established grade and cross section but not uniformly high or low.

### 3.4 PROTECTION

- .1 Maintain finished base in condition conforming to this section until succeeding material is applied or until acceptance by Departmental Representative.

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## PART 1 - GENERAL

- |                             |   |
|-----------------------------|---|
| <u>1.1 SUMMARY</u>          | <p>.1 This method covers measurement of loss of Marshall Stability resulting from action of water on compacted asphalt paving mixtures containing penetration grade asphalt cement.</p> <p>.2 Numerical index of retained stability is obtained by comparing stability of specimens determined in accordance with usual Marshall procedures with stability of specimens that have been immersed in water for prescribed period.</p> |
| <u>1.2 RELATED SECTIONS</u> | <p>.1 Section 32 12 16 - Asphalt Paving.</p>  |
| <u>1.3 REFERENCES</u>       | <p>.1 American Association of State Highway and Transportation Officials (AASHTO)<br/>.1 AASHTO T245-97(2001), Resistance to Plastic flow of Bituminous Mixtures Using Marshall Apparatus.</p>  |

## PART 2 - PRODUCTS

- |                      |  |
|----------------------|--|
| <u>2.1 MATERIALS</u> | <p>.1 Representative samples of each asphalt paving mixture proposed for use on Project.</p> |
|----------------------|--|

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## 2.2 EQUIPMENT

- .1 One or more water baths with automatic controls for immersing specimens. Baths normally used for Marshall test are suitable for test.
- .2 Scale and water bath with suitable accessory equipment for weighing test specimens in air and in water to determine their densities.
- .3 Flat transfer plates of glass or metal. Keep one plate under each specimen during immersion period and during subsequent handling, except when weighing and testing, to prevent breakage or distortion of specimens.
- .4 Apparatus required to conduct Marshall test.

## PART 3 - EXECUTION

### 3.1 PREPARATION OF TEST SPECIMENS

- .1 Prepare at least 8 specimens for each test with hand-operated hammer, in accordance with AASHTO T245, except where specified otherwise.

### 3.2 TEST PROCEDURE

- .1 Do Marshall testing in accordance with AASHTO T245, except where specified otherwise.
- .2 Weigh each specimen in air and in water. Weigh in water as rapidly as possible to minimize absorption.

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- .3 Calculate specific gravity of each specimen as follows:
  - .1 Specific Gravity =  $A / (A - B)$
  - .2 Where A = weight of specimen in air in grams
  - .3 B = weight of specimen in water in grams
- .4 Sort each set of 8 specimens into 2 groups of 4 specimens each so that average specific gravity of specimens in group 1 is essentially same as that of group 2.
- .5 Test group 1 specimens for Marshall stability. Calculate S1 = Marshall stability of group 1 (average).
- .6 Immerse group 2 specimens in water for 24 h at 60°C, then test immediately for Marshall stability. Calculate S2 = Marshall stability of group 2 (average).

### 3.3 TEST REPORT

- .1 Report test results to Departmental Representative.
- .2 Report numerical index of retained stability as resistance of asphaltic paving mixtures to detrimental effect of water, expressed as percentage of original stability retained after immersion period.
- .3 Calculate index as follows:
  - .1 Index of Retained Stability =  $S2 / S1 \times 100$ .

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## PART 1 - GENERAL

### 1.1 SECTION INCLUDES

- .1 Materials and installation for asphalt concrete paving.

### 1.2 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 35 29 - Health and Safety Requirements
- .3 Section 31 05 17 - Aggregate Materials.
- .4 Section 32 12 10 - Marshall Immersion Test for Bitumen.

### 1.3 REFERENCES

- .1 American Association of State Highway and Transportation Officials (AASHTO)
  - .1 AASHTO M320-02, Standard Specification for Performance Graded Asphalt Binder.
  - .2 AASHTO R29-02, Standard Specification for Grading or Verifying the Performance Graded of an Asphalt Binder.
  - .3 AASHTO T245-97(2001), Resistance to Plastic flow of Bituminous Mixtures Using Marshall Apparatus.
- .2 Asphalt Institute (AI)
  - .1 AI MS2-1994 Sixth Edition, Mix Design Methods for Asphalt Concrete and Other Hot-Mix Types.
- .3 American Society for Testing and Materials International, (ASTM)
  - .1 ASTM C88-05, Standard Test Method for Soundness of Aggregates by Use of Sodium Sulphate or Magnesium Sulphate.
  - .2 ASTM C117-04, Standard Test Method for Material Finer Than 0.075 mm (No.200) Sieve in Mineral Aggregates by Washing.
  - .3 ASTM C123-04, Standard Test Method for Lightweight Particles in Aggregate.

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.4 ASTM C127-07, Standard Test Method for Specific Gravity and Absorption of Coarse Aggregate.

.5 ASTM C128-07a, Standard Test Method for Density, Relative Density (Specific Gravity), and Absorption of Fine Aggregate.

.6 ASTM C131-06, Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.

.7 ASTM C136-06, Standard Method for Sieve Analysis of Fine and Coarse Aggregates.

.8 ASTM C207-06, Standard Specification for Hydrated Lime for Masonry Purposes.

.9 ASTM D995-95b(2002), Standard Specification for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.

.10 ASTM D2419-02, Standard Test Method for Sand Equivalent Value of Soils and Fine Aggregate.

.11 ASTM D3203-05, Standard Test Method for Percent Air Voids in Compacted Dense and Open Bituminous Paving Mixtures.

.12 ASTM D4791-05e1, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.

.4 Canadian General Standards Board (CGSB)

.1 CAN/CGSB-8.2-M88, Sieves Testing, Woven Wire, Metric.

.2 CAN/CGSB-16.3-M90, Asphalt Cements for Road Purposes.

#### 1.4 PRODUCT DATA

.1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.

.2 Submit viscosity-temperature chart for asphalt cement to be supplied showing either Saybolt Furol viscosity in seconds

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or Kinematic Viscosity in centistokes, temperature range 105 to 175 degrees C at least 2 weeks prior to beginning Work.

- .3 Submit manufacturer's test data and certification that asphalt cement meets requirements of this Section.
- .4 Submit asphalt concrete mix design and trial mix test results to Departmental Representative for review at least 2 weeks prior to beginning Work.

#### 1.5 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Inform Departmental Representative of proposed source of aggregates and provide access for sampling at least 2 weeks prior to beginning Work.
- .3 Submit samples of following materials proposed for use at least 2 weeks prior to beginning Work.
  - .1 One 5 L container of asphalt cement.
- .4 If materials have been tested by an independent testing laboratory within previous 6 months and have successfully passed tests equal to requirements of this specification, disregard above instructions and submit test certificates from testing laboratory showing suitability of materials for this project.

#### 1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver and stockpile aggregates in accordance with Section 31 05 17 - Aggregate Materials. Stockpile minimum 50% of total amount of aggregate required before beginning asphalt mixing operation.
- .2 When necessary to blend aggregates from one or more sources to produce required



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gradation, do not blend in stockpiles.

- .3 Stockpile fine aggregate separately from coarse aggregate, although separate stockpiles for more than two mix components are permitted.
- .4 Provide approved storage, heating tanks and pumping facilities for asphalt cement.

#### 1.7 WASTE MANAGEMENT AND DISPOSAL

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- .1 Separate waste materials for reuse and recycling.
- .2 Remove from site and dispose of all packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard and packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .4 Divert unused aggregate materials from landfill to quarry facility for reuse as approved by Departmental Representative.
- .5 Divert unused asphalt from landfill to facility capable of recycling materials.
- .6 Fold up metal banding, flatten and place in designated area for recycling.

#### PART 2 - PRODUCTS

##### 2.1 MATERIALS

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- .1 Performance graded asphalt cement: to AASHTO M320, grade PG 58 - 28 when tested to AASHTO R29.
- .2 Aggregates: in accordance with Section 31 05 17 - Aggregate Materials: General and following requirements:
  - .1 Crushed stone or gravel.

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.2 Gradations: within limits specified when tested to ASTM C136 and ASTM C117. Sieve sizes to CAN/CGSB-8.2.

.3 Table

Sieve Designation	% Passing	
	Lower Course	Surface Course
200 mm	-	-
75 mm	-	-
50 mm	-	-
38.1 mm	-	-
25 mm	100	-
19 mm	-	-
12.5 mm	70-85	100
9.5 mm	-	-
4.75 mm	40-65	55-75
2.00 mm	30-50	35-55
0.425 mm	15-30	15-30
0.180 mm	5-20	5-20
0.075 mm	3-8	3-8

.4 Coarse aggregate: aggregate retained on 4.75 mm sieve and fine aggregate is aggregate passing 4.75 mm sieve when tested to ASTM C136.

.5 When dryer drum plant or plant without hot screening is used, process fine aggregate through 4.75 mm sieve and stockpile separately from coarse aggregate.

.6 Do not use aggregates having known polishing characteristics in mixes for surface courses.

.7 Sand equivalent: ASTM D2419. Min: 50.

.8 Magnesium Sulphate soundness: to ASTM C88. Max% loss by mass:

.1 Coarse aggregate surface course: 12%.

.2 Coarse aggregate lower course: 12%.

.3 Fine aggregate, surface course:

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- 16%.
- .4 Fine aggregate, lower course: 16%.
- .9 Los Angeles degradation: Grading B, to ASTM C131. Max % loss by mass:
  - .1 Coarse aggregate, surface course: 25%.
  - .2 Coarse aggregate, lower course: 35%.
- .10 Absorption: to ASTM C127. Max % by mass:
  - .1 Coarse aggregate, surface course: 1.75%.
  - .2 Coarse aggregate, lower course: 2.00%.
- .11 Loss by washing: to ASTM C117. Max % passing 0.075 mm sieve:
  - .1 Coarse aggregate, surface course: 1.5%.
  - .2 Coarse aggregate, lower course: 2.0%.
- .12 Lightweight particles: to ASTM C123. Max % by mass less than 1.95 relative density:
  - .1 Surface course: 1.5%.
  - .2 Lower course: 3.0%.
- .13 Flat and elongated particles: to ASTM D4791, (with length to thickness ratio greater than 5): Max % by mass:
  - .1 Coarse aggregate, surface course: 15%.
  - .2 Coarse aggregate, lower course: 15%.
- .14 Crushed fragments: at least 60 % of particles by mass within each of following sieve designation ranges, to have at least 1 freshly fractured face. Material to be divided into ranges, using methods of ASTM C136.

Passing		Retained on
25 mm	to	12.5 mm
12.5 mm	to	4.75 mm

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.15 Regardless of compliance with specified physical requirements, fine aggregates may be accepted or rejected on basis of past field performance.

.3 Mineral filler:

.1 Finely ground particles of limestone, hydrated lime, Portland cement or other approved non-plastic mineral matter, thoroughly dry and free from lumps.

.2 Add mineral filler when necessary to meet job mix aggregate gradation or as directed to improve mix properties.

.3 Mineral filler to be dry and free flowing when added to aggregate.

## 2.2 EQUIPMENT

.1 Pavers: mechanical grade controlled self-powered pavers capable of spreading mix within specified tolerances, true to line, grade and crown indicated.

.2 Rollers: sufficient number of type and weight to obtain specified density of compacted mix.

.3 Vibratory rollers:

.1 Minimum drum diameter: 1200 mm.

.2 Maximum amplitude of vibration (machine setting): 0.5 mm for lifts less than 50 mm thick.

.4 Haul trucks: sufficient number and of adequate size, speed and condition to ensure orderly and continuous operation and as follows:

.1 Boxes with tight metal bottoms.

.2 Covers of sufficient size and weight to completely cover and protect asphalt mix when truck fully loaded.

.3 In cool weather or for long hauls, insulate entire contact area of each truck

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box.

- .5 Hand tools:
  - .1 Lutes or rakes with covered teeth for spreading and finishing operations.
  - .2 Tamping irons having mass not less than 12 kg and bearing area not exceeding 310 cm<sup>2</sup> for compacting material along curbs, gutters and other structures inaccessible to roller. Mechanical compaction equipment, when approved by Departmental Representative, may be used instead of tamping irons.
  - .3 Straight edges, 4.5 m in length, to test finished surface.

### 2.3 MIX DESIGN

- .1 Mix design to be approved by Departmental Representative.
- .2 Mix design to be developed by testing laboratory approved by Departmental Representative.
- .3 Design of mix: by Marshall method to requirements below.
  - .1 Compaction blows on each face of test specimens: 75.
  - .2 Mix physical requirements:

Property	Roads
Marshall Stability at 60°C kN min	5.5 surface course 4.5 lower course
Flow Value mm	2-4
Air Voids in Mixture, %	3-5 surface course 2-6 lower course
Voids in Mineral Aggregate, % min	15 surface course 13 lower course
Index of Retained	75

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Stability % minimum

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.3 Measure physical requirements as follows:

.1 Marshall load and flow value: to AASHTO T245.

.2 Compute void properties on basis of bulk specific gravity of aggregate to ASTM C127 and ASTM C128. Make allowance for volume of asphalt absorbed into pores of aggregate.

.3 Air voids: to ASTM D3203.

.4 Voids in mineral aggregates: to AI MS2, chapter 4.

.5 Index of Retained Stability: measure in accordance with Section 32 12 10 - Marshall Immersion Test for Bitumen.

.4 Do not change job-mix without prior approval of Departmental Representative. When change in material source proposed, new job-mix formula will be provided to be approved to be reviewed by Departmental Representative.

.5 Return plant dust collected during processing to mix in quantities acceptable to Departmental Representative.

PART 3 - EXECUTION

3.1 PLANT AND MIXING REQUIREMENTS

.1 Batch and continuous mixing plants:

.1 To ASTM D995.

.2 Feed aggregates from individual stockpiles through separate bins to cold elevator feeders. Do not load frozen materials into bins.

.3 Feed cold aggregates to plant in proportions to ensure continuous operations.

.4 Calibrate bin gate openings and conveyor speeds to ensure mix proportions are achieved.

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.5 Before mixing, dry aggregates to moisture content not greater than 1% by mass or to lesser moisture content if required to meet mix design requirements.

.6 Immediately after drying, screen aggregates into hot storage bins in sizes to permit recombining into gradation meeting job-mix requirements.

.7 Store hot screened aggregates in manner to minimize segregation and temperature loss.

.8 Heat asphalt cement and aggregate to mixing temperature directed by Departmental Representative. Do not heat asphalt cement above maximum temperature indicated on temperature-viscosity chart.

.9 Make available current asphalt cement viscosity data at plant. With information relative to viscosity of asphalt being used, Departmental Representative to review temperature of completed mix at plant and at paver after considering hauling and placing conditions.

.10 Maintain temperature of materials within 5 degrees C of specified mix temperature during mixing.

.11 Mixing time:

.1 In batch plants, both dry and wet mixing times as directed by Departmental Representative. Continue wet mixing as long as necessary to obtain thoroughly blended mix but not less than 30s or more than 75s.

.2 In continuous mixing plants, mixing time as directed by Departmental Representative but not less than 45s.

.3 Do not alter mixing time unless directed by Departmental Representative.

.2 Dryer drum mixing plant:

.1 To ASTM D995.

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.2 Load aggregates from individual stockpiles to separate cold feed bins. Do not load frozen materials into bins.

.3 Feed aggregates to burner end of dryer drum by means of multi-bin cold feed unit and blend to meet job-mix requirements by adjustments of variable speed feed belts and gates on each bin.

.4 Meter total flow of aggregate by an electronic weigh belt system with indicator that can be monitored by plant operator and which is interlocked with asphalt pump so that proportions of aggregate and asphalt entering mixer remain constant.

.5 Provide for easy calibration of weighing systems for aggregates without having material enter mixer.

.6 Calibrate bin gate openings and conveyor speeds to ensure mix proportions are achieved. Calibrate weigh bridge on charging conveyor by weighing amount of aggregate passing over weigh bridge in set amount of time. Difference between this value and amount shown by plant computer system to differ by not more than plus or minus 2%.

.7 Make provision for conveniently sampling full flow of materials from cold feed.

.8 Provide screens or other suitable devices to reject oversize particles or lumps of aggregate from cold feed prior to entering drum.

.9 Provide system interlock stop on feed components if either asphalt or aggregate from bin stops flowing.

.10 Accomplish heating and mixing of asphalt mix in approved parallel flow dryer-mixer in which aggregate enters drum at burner end and travels parallel to flame and exhaust gas stream. Control heating to prevent fracture of aggregate



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or excessive oxidation of asphalt. Equip system with automatic burner controls and provide for continuous temperature sensing of asphalt mixture at discharge, with printing recorder that can be monitored by plant operator. Submit printed record of mix temperatures at end of each day.

.11 Mixing period and temperature to produce uniform mixture in which particles are thoroughly coated, and moisture content of material as it leaves mixer to be less than 2%.

.3 Temporary storage of hot mix:

.1 Provide mix storage of sufficient capacity to permit continuous operation and designed to prevent segregation.

.2 Do not store asphalt mix in storage bins in excess of 3 hours.

.4 Mixing tolerances:

.1 Permissible variation in aggregate gradation from job mix (percent of total mass).

4.75 mm sieve and larger	5.0
2.00 mm sieve	4.0
0.425 mm sieve	3.0
0.180 mm sieve	2.0
0.075 mm sieve	1.0

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.2 Permissible variation of asphalt cement from job mix: 0.25%.

.3 Permissible variation of mix temperature at discharge from plant: 5 degrees C.

3.2 PREPARATION

.1 Remove existing granualrs and fill and install new granulars to elevations indicated on approved grading plan.

3.3 TRANSPORTATION  
OF MIX

.1 Transport mix to job site in vehicles cleaned of foreign material.

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- .2 Paint or spray truck beds with limewater, soap or detergent solution, or non petroleum based commercial product, at least daily or as required. Elevate truck bed and thoroughly drain. No excess solution to remain in truck bed.
- .3 Schedule delivery of material for placing in daylight, unless Departmental Representative approves artificial light.
- .4 Deposit mix from surge or storage silo to trucks in multiple drops to reduce segregation. Do not dribble mix into trucks.
- .5 Deliver material to paver at uniform rate and in an amount within capacity of paving and compacting equipment.
- .6 Deliver loads continuously in covered vehicles and immediately spread and compact. Deliver and place mixes at temperature within range as directed by Departmental Representative, but not less than 135 degrees C.

### 3.4 PLACING

- .1 Obtain Departmental Representative's approval of subgrade material prior to placing asphalt.
- .2 Apply asphalt bituminous tack coat as directed by Departmental Representative, prior to asphalt placement.
- .3 Place asphalt concrete to thicknesses, grades and lines as indicated. Bevel all perimeter edges of asphalt as directed by the Departmental Representative.
- .4 Placing conditions:
  - .1 Place asphalt mixtures only when air temperature is above 5 degrees C.

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- .2 When temperature of surface on which material is to be placed falls below 10 degrees C, provide extra rollers as necessary to obtain required compaction before cooling.
- .3 Do not place hot-mix asphalt when pools of standing water exist on surface to be paved, during rain, or when surface is damp.
- .5 Place asphalt concrete in compacted lift (minimum compacted thickness of asphalt is 50mm).
- .6 Where possible do tapering and leveling where required in lower lifts. Overlap joints by not less than 300 mm.
- .7 Spread and strike off mixture with self propelled mechanical finisher.
  - .1 Construct longitudinal joints and edges true to line markings. Departmental Representative to establish lines for paver to follow parallel to centerline of proposed pavement. Position and operate paver to follow established line closely.
  - .2 When using pavers in echelon, have first paver follow marks or lines, and second paver follow edge of material placed by first paver. Work pavers as close together as possible and in no case permit them to be more than 30 m apart.
  - .3 Maintain constant head of mix in auger chamber of paver during placing.
  - .4 If segregation occurs, immediately suspend spreading operation until cause is determined and corrected.
  - .5 Correct irregularities in alignment left by paver by trimming directly behind machine.
  - .6 Correct irregularities in surface of pavement course directly behind paver. Remove by shovel or lute excess material

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forming high spots. Fill and smooth indented areas with hot mix. Do not broadcast material over such areas.

.7 Do not throw surplus material on freshly screeded surfaces.

.8 When hand spreading is used:

.1 Distribute material uniformly. Do not broadcast material.

.2 During spreading operation, thoroughly loosen and uniformly distribute material by lutes or covered rakes. Reject material that has formed into lumps and does not break down readily.

.3 After placing and before rolling, check surface with templates and straightedges and correct irregularities.

.4 Provide heating equipment to keep hand tools free from asphalt. Control temperature to avoid burning material. Do not use tools at higher temperature than temperature of mix being placed.

### 3.5 COMPACTING

.1 Do not change rolling pattern unless mix changes or lift thickness changes. Change rolling pattern only as directed by Departmental Representative.

.2 Roll asphalt continuously to density not less than 98% of blow Marshall density to AASHTO T245

.3 General:

.1 Provide at least two rollers and as many additional rollers as necessary to achieve specified pavement density. When more than two rollers are required, one roller must be pneumatic tired type.

.2 Start rolling operations as soon as placed mix can bear weight of roller without excess displacement of material or cracking of surface.

.3 Operate roller slowly initially to

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avoid displacement of material. Do not exceed 5 km/h for breakdown and intermediate rolling for static steel-wheeled and pneumatic tired rollers. Do not exceed 9 km/h for finish rolling.

.4 For lifts 50 mm thick and greater, adjust speed and vibration frequency of vibratory rollers to produce minimum of 25 impacts per metre of travel.

.5 Overlap successive passes of roller by minimum of 200 mm and vary pass lengths.

.6 Keep wheels of roller slightly moistened with water to prevent pick-up of material but do not over-water.

.7 Do not stop vibratory rollers on pavement that is being compacted with vibratory mechanism operating.

.8 Do not permit heavy equipment or rollers to stand on finished surface before it has been compacted and has thoroughly cooled.

.9 After traverse and longitudinal joints and outside edge have been compacted, start rolling longitudinally at low side and progress to high side. Ensure that all points across width of pavement receive essentially equal numbers of passes of compactors.

.10 When paving in echelon, leave unrolled 50 to 75 mm of edge which second paver is following and roll when joint between lanes is rolled.

.11 Where rolling causes displacement of material, loosen affected areas at once with lutes or shovels and restore to original grade of loose material before re-rolling.

.4 Breakdown rolling:

.1 Begin breakdown rolling with static steel wheeled roller vibratory roller immediately following rolling of

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transverse and longitudinal joint and edges.

.2 Operate rollers as close to paver as necessary to obtain adequate density without causing undue displacement.

.3 Operate breakdown roller with drive roll or wheel nearest finishing machine. When working on steep slopes or super-elevated sections use operation approved by Departmental Representative.

.4 Use only experienced roller operators.

.5 Intermediate rolling:

.1 Use pneumatic-tired, steel wheel or vibratory rollers and follow breakdown rolling as closely as possible and while paving mix temperature allows maximum density from this operation.

.2 Rolling to be continuous after initial rolling until mix placed has been thoroughly compacted.

.6 Finish rolling:

.1 Accomplish finish rolling with two-axle or three-axle tandem steel wheeled rollers while material is still warm enough for removal of roller marks. If necessary to obtain desired surface finish, use pneumatic-tired rollers as directed by Departmental Representative.

.2 Conduct rolling operations in close sequence.

### 3.6 JOINTS

.1 General:

.1 Remove surplus material from surface of previously laid strip. Do not deposit on surface of freshly laid strip.

.2 Paint contact surfaces of existing structures such as Portland cement concrete deck, manholes, curbs or gutters with bituminous material prior to placing adjacent pavement.

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- .2 Transverse joints:
  - .1 Offset transverse joint in succeeding lifts by at least 600 mm.
  - .2 Cut back to full depth vertical face and tack face with thin coat of hot asphalt prior to continuing paving.
  - .3 Compact transverse joints to provide smooth riding surface. Use methods to prevent rounding of compacted surface at joints.
- .3 Longitudinal joints:
  - .1 Offset longitudinal joints in succeeding lifts by at least 150 mm.
  - .2 Cold joint is defined as joint where asphalt mix is placed, compacted and left to cool below 100 degrees C prior to paving of adjacent lane.
    - .1 If cold joint can not be avoided, cut back by saw cutting previously laid lane, by at least 150 mm, to full depth vertical face, and tack face with thin coat of hot asphalt of adjacent lane.
  - .3 Overlap previously laid strip with spreader by 25 to 50 mm.
  - .4 Before rolling, carefully remove and discard coarse aggregate in material overlapping joint with lute or rake.
  - .5 Roll longitudinal joints directly behind paving operation.
  - .6 When rolling with static or vibratory rollers, have most of drum width ride on newly placed lane with remaining 150 mm extending onto previously placed and compacted lane.
- .4 Construct bevel joints so that thinner portion of joint contains fine graded material obtained by changed mix design or by raking out coarse aggregate in mix. Place and compact joint so that joint is

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smooth and without visible breaks in grade.

- .5 Construct butt joints as directed by Departmental Representative.

### 3.7 FINISH TOLERANCES

- .1 Finished asphalt surface to be within 5 mm of design elevation but not uniformly high or low.
- .2 Finished asphalt surface not to have irregularities exceeding 5 mm when checked with 4.5 m straight edge placed in any direction.

### 3.8 DEFECTIVE WORK

- .1 Correct irregularities which develop before completion of rolling by loosening surface mix and removing or adding material as required. If irregularities or defects remain after final compaction, remove surface course promptly and lay new material to form true and even surface and compact immediately to specified density.
- .2 Repair areas showing checking, rippling, or segregation. Adjust roller operation and screed settings on paver to prevent further defects such as rippling and checking of pavement.

### 3.9 TESTING

- .1 Submit test results, including gradation curves for aggregates to Departmental Representative. All costs associated with the aggregate sample collection and testing is the responsibility of the Contractor.
- .2 An independent testing company is to be on-site during placement of the asphalt. The independent testing company is to: (i) complete a visual assessment of deflection for the rolled-in granulars prior to asphalt placement; (ii) take



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thickness/temperature and compaction readings during placement of the asphalt; and (iii) sample the asphalt for Marshall mix analysis, asphalt content, air voids, gradation, flow and stability. A report is to be completed by the independent testing company and submitted to the Departmental Representative. All costs (field visit, testing, laboratory work, reporting), associated with the independent testing company will be borne by the Contractor. No paving is to be initiated until the independent testing company is on site.

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## PART 1 - GENERAL

- 1.1 REFERENCES
- .1 Canadian General Standards Board (CGSB)
    - .1 CAN/CGSB-1.5, Low Flash Petroleum Spirits Thinner.
    - .2 CGSB1-GP-12c, Standard Paint Colours.
    - .3 CGSB1-GP-71, Method, of Testing Paints and Pigments.
    - .4 CGSB1-GP-74M, Paint, Traffic, Alkyd.
- 1.2 SUBMITTALS
- .1 Submit to Departmental Representative following material sample quantities at least 4weeks prior to commencing work.
    - .1 Two 1L samples of each type of paint.
  - .2 Mark samples with name of project and its location, paint manufacturer's name and address, name of paint, CGSB specification number and formulation number and batch number.

## PART 2 - PRODUCTS

- 2.1 MATERIALS
- .1 Paint:
    - .1 To CGSB1-GP-74M, alkyd traffic paint.
    - .2 Colour: to CGSB1-GP-12C, white 513-301 or as otherwise directed by Departmental Representative.
    - .3 Upon request, Owner's Representative will supply a qualified product list of paints applicable to work. Qualified paints may be used but Owner's Representative reserves right to perform further tests.
  - .2 Thinner: to CAN/CGSB-1.5.
- 2.2 EQUIPMENT
- .1 Paint applicator to be an approved pressure type mobile distributor capable of applying paint in single, double and dashed lines. Applicator to be capable of applying marking components uniformly, at

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rates specified, and to dimensions as indicated, and to have positive shut-off.

### 2.3 CONDITION OF SURFACE

- .1 Pavement surface to be dry, free from ponded water, frost, ice, dust, oil, grease and other foreign materials.

### 2.4 APPLICATION

- .1 Lay out pavement markings as indicated on drawings.
- .2 Unless otherwise approved by Owner's Representative, apply paint only when air temperature is above 10°C, wind speed is less than 60km/h and no rain is forecast within next 4h.
- .3 Apply traffic paint evenly at rate of 3m<sup>2</sup>/L.
- .4 Do not thin paint unless approved by Owner's Representative.
- .5 Symbols and letters to conform to dimensions indicated.
- .6 Paint lines to be of uniform colour and density with sharp edges.
- .7 Thoroughly clean distributor tank before refilling with paint of different colour.

### 2.5 TOLERANCE

- .1 Paint markings to be within plus or minus 12mm of dimensions indicated.

### 2.6 PROTECTION OF COMPLETED WORK

- .1 Protect pavement markings until dry.

## Appendix A:

### Pictures

