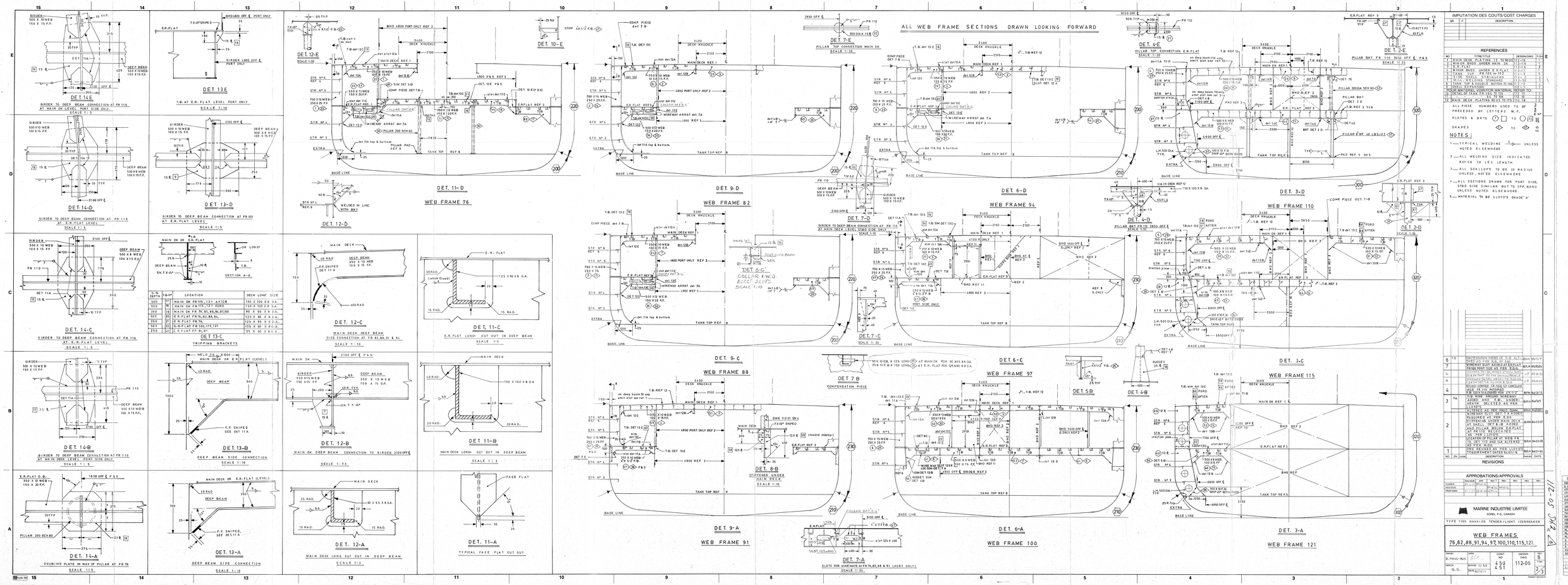
ALL WEB FRAME SECTIONS DRAWN LOOKING FORWARD
DET 14-E
GIRDER TO DEEP BEAM CONNECTION AT FR 115 AT MAIN DK LEVEL PORT SIDE ONLY
DET 13-E
T.B. AT E.R. FLAT LEVEL PORT ONLY
SCALE 1:10
DET 7-E
PILLAR TOP CONNECTION MAIN DK
SCALE 1:20
DET 4-E
PILLAR TOP CONNECTION E.R.FLAT
SCALE 1:20
DET 2-E
PILLAR BKT FR 110 BTM OFF E P&S
SCALE 1:20
DET 14-D
GIRDER TO DEEP BEAM CONNECTION AT FR 115 AT E.R.FLAT LEVEL
SCALE 1:5
DET 13-D
GIRDER TO DEEP BEAM CONNECTION AT FR 100 AT E.R.FLAT LEVEL
SCALE 1:5
DET 12-D
DET 11-D
WEB FRAME 76
DET 9-D
WEB FRAME 82
DET 6-D
WEB FRAME 94
DET 3-D
WEB FRAME 110
DET 14-C
GIRDER TO DEEP BEAM CONNECTION AT FR 110 AT E.R.FLAT LEVEL
SCALE 1:5
DET 13-C
TRIPPING BRACKETS
DET 12-C
MAIN DECK DEEP BEAM SIDE CONNECTION AT FR 82,85,91 & 94
SCALE 1:10
DET 11-C
E.R.FLAT LONGL CUT OUT IN DEEP BEAM
SCALE 1:2
DET 9-C
WEB FRAME 88
DET 7-C
DET 6-C
WEB FRAME 97
DET 4-C
DET 3-C
WEB FRAME 115
DET 14-B
GIRDER TO DEEP BEAM CONNECTION AT FR 110 AT MAIN DECK LEVEL PORT SIDE ONLY
SCALE 1:5
DET 13-B
DEEP BEAM SIDE CONNECTION
SCALE 1:10
DET 12-B
MAIN DK DEEP BEAM CONNECTION TO GIRDER 2100 OFF E
SCALE 1:2.5
DET 11-B
MAIN DECK LONGL CUT OUT IN DEEP BEAM
SCALE 1:2
DET 7-B
COMPENSATION PIECE
DET 5-B
DET 4-B
DET 9-A
WEB FRAME 91
DET 8-B
STIFFENER UNDER MAIN DECK
SCALE 1:10
DET 6-A
WEB FRAME 100
DET 3-A
WEB FRAME 121
DET 14-A
DOUBLING PLATE IN WAY OF PILLAR AT FR 96
SCALE 1:5
DET 13-A
DEEP BEAM SIDE CONNECTION
SCALE 1:10
DET 12-A
MAIN DECK LONG CUT OUT IN DEEP BEAM
SCALE 1:2
DET 11-A
TYPICAL FACE FLAT CUT OUT
DET 7-A
SLOTS FOR WAKEWATS AT FR 76,82,88 & 94 (PORT ONLY)
SCALE 1:20
IMPUTATION DES COUTS/COST CHARGES
REFERENCES
NOTES:
1 — TYPICAL WELDING UNLESS NOTED ELSEWHERE
2 — ALL WELDING SIZE INDICATED REFER TO LEG LENGTH
3 — ALL SCALLOPS TO BE 10 RADIUS UNLESS NOTED ELSEWHERE
4 — ALL SECTIONS DRAWN FOR PORT SIDE, STBD SIDE SIMILAR BUT TO OPP. HAND UNLESS NOTED ELSEWHERE
5 — MATERIAL TO BE LLOYD'S GRADE 'A'
REVISIONS
APPROBATIONS/APPROVALS
MARINE INDUSTRIE LIMITÉE
SOREL, P.Q. CANADA
TYPE 1100 NAVAIDS TENDER/LIGHT ICEBREAKER
WEB FRAMES
76,82,88,91,94,97,100,110,115,121.
DISTRIBUTION
D. PAUL-HUS
450
451
112-05
DISTRIBUTION
A. DES METHODES
B. DES MATERIAUX
C. ATELIER AB
D. ITS DE MONTAGE
E. CHAUDRONNERIE
F. TÔLERIE DES TÔLES
G. TUYAUTERIE
H. CHARPENTE
I. CHAUDRONNERIE
J. TUYAUTERIE
K. ÉLECTRICITÉ
L. ÉLECTRONIQUE
M. TENDLANTERNES
N. CONTROLEUR
O. PLAN FABRICATION
P. PLAN ÉLECTRIQUE
Q. PLAN DÉTAILLÉS
R. S.D. COORD
S. S.D. ÉLECT.
T. S.D. MÉCANIQUE
U. CONTRÔLE QUALITÉ
V. DOC. DE CLASSIF.
112-05 SHT 8