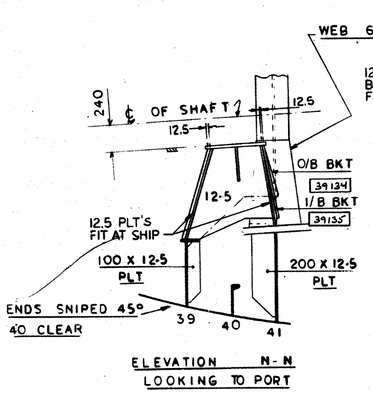
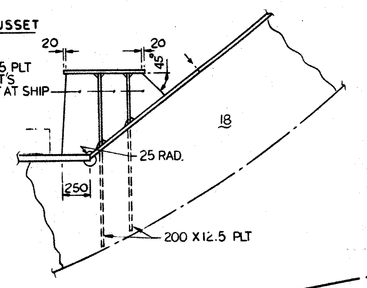
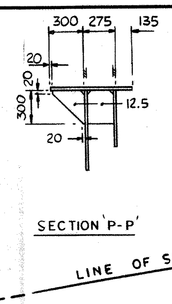



ELEVATION N-N
LOOKING TO PORT




SECTION 'O-O'



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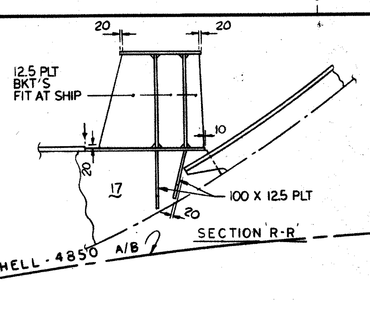


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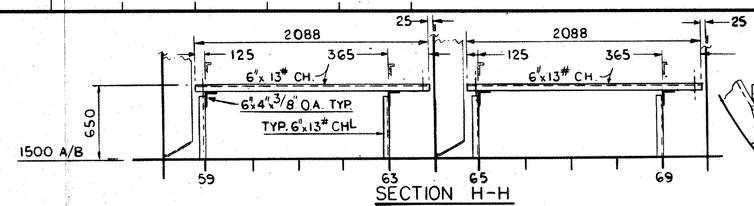
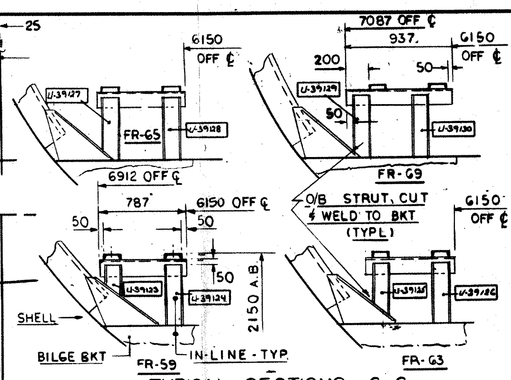
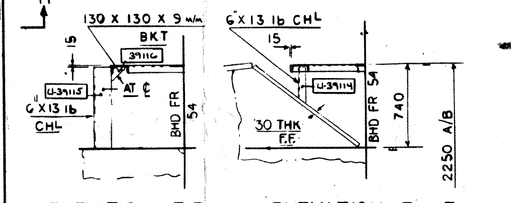



SECTION H-H

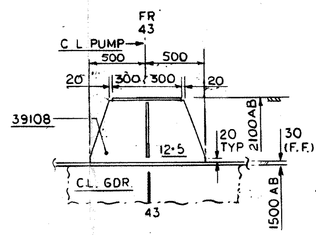



TYPICAL SECTIONS G-G

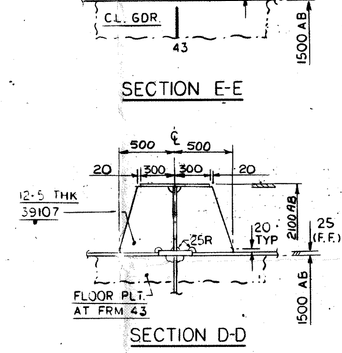



ELEVATION F-F

ELEVATION F(A)-F(A)




SECTION E-E




SECTION D-D



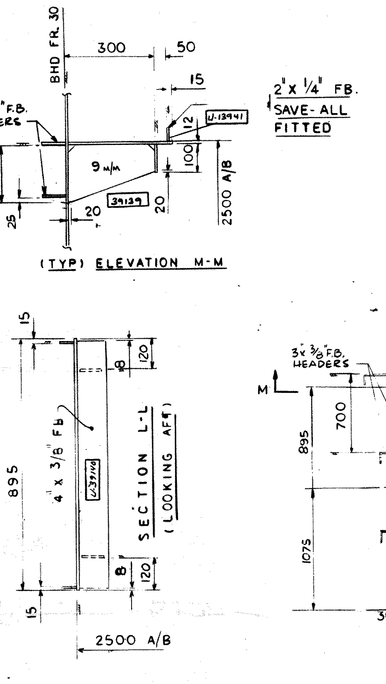

SECTION C-C

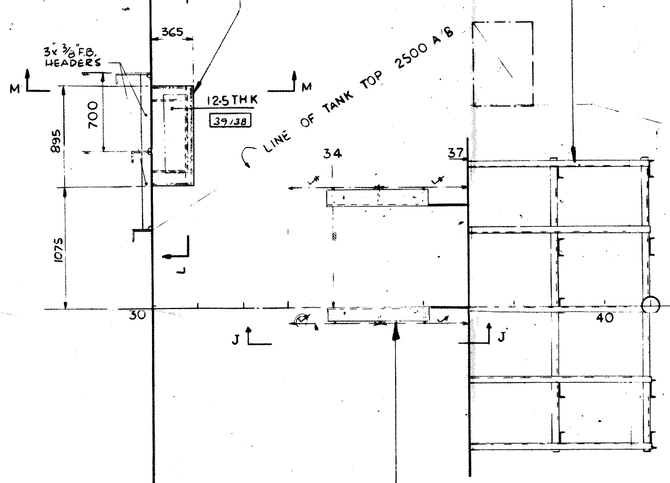


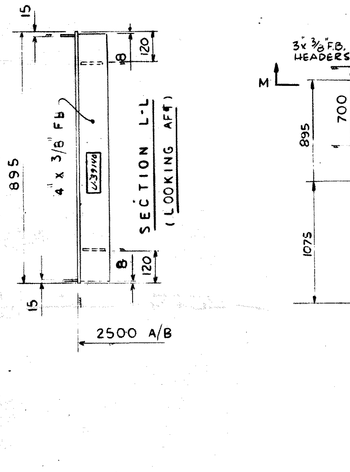

SECTION B-B

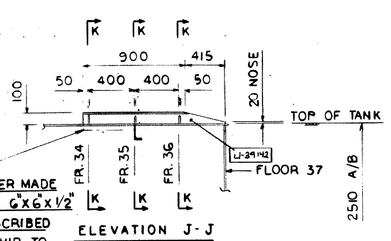



SECTION A-A
6725 OFF CL. SIMILAR



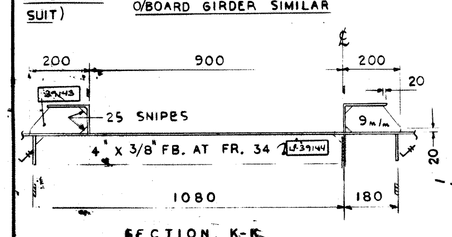




GIRDER MADE FROM 6"x6"x1/2" O.A. (SCRIBED AT SHIP TO SUIT)

ELEVATION J-J
O/BOARD GIRDER SIMILAR




SECTION K-K
LOOKING FWD
SCALE 1:10

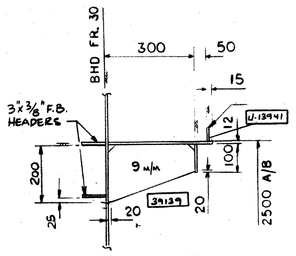




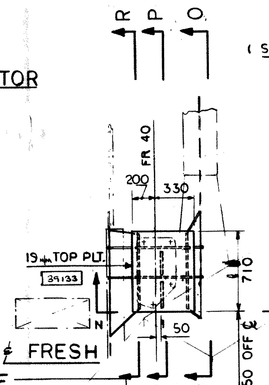





SEAT FOR INCINERATOR MIX/CIRC PUMP

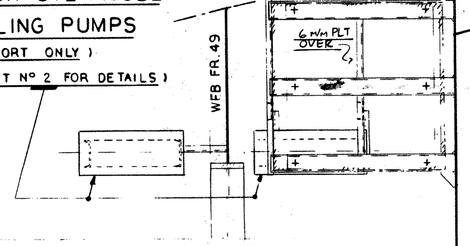



(TYP) ELEVATION M-M



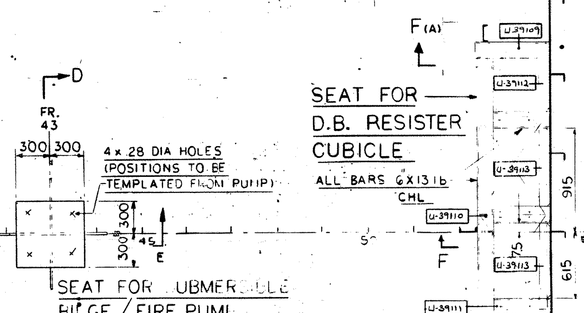

SEAT FOR HOT ℄ FRESH WATER MODULE
(SEE SHEET Nº 2 FOR DETAILS)

SEAT FOR STERNTUBE COOLING PUMPS
( PORT ONLY )
( SEE SHEET Nº 2 FOR DETAILS )




SEAT FOR PROPULSION MOTOR P℄S
( SEE DWG Nº 72-20 FOR DETAILS )

SEAT FOR D.B. RESISTER CUBICLE
ALL BARS 6X13 lb CHL



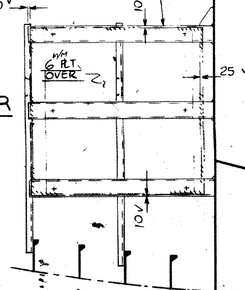

SEAT FOR OILY WATER SEPARATOR

4" X 3/8" FB. HEADER ('SEE DETAIL')

SEAT FOR TURNING GEAR
(PORT ℄ STBD. SIMILAR BUT TO OPPOSITE HAND)

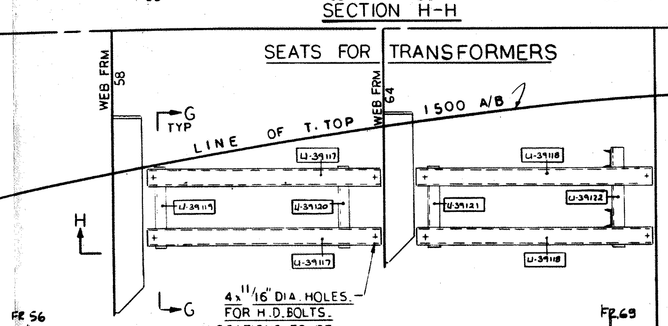
SEATS FOR SHAFT BRAKES (P℄S)
( SEE DWG Nº 72-20 FOR DETAILS )

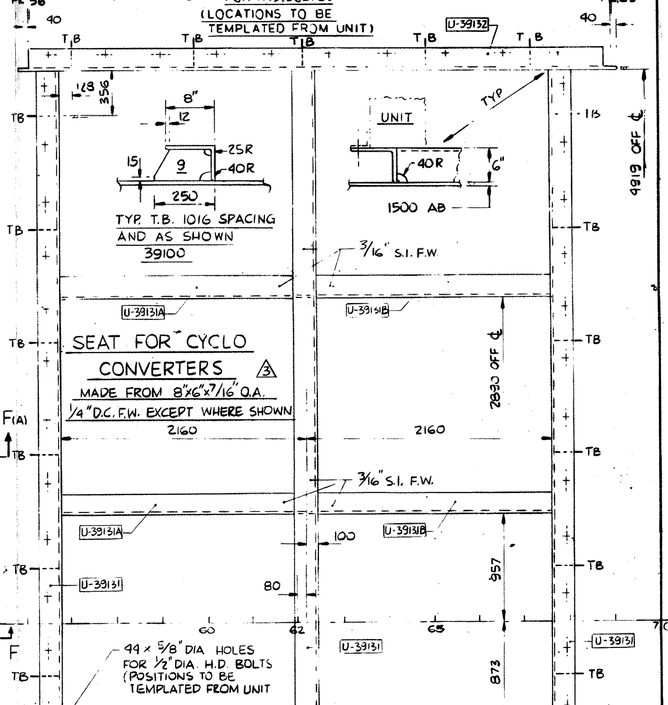
SEAT FOR HARMONIC FILTER (P℄S)
( SEE SHEET Nº 2 FOR DETAILS )



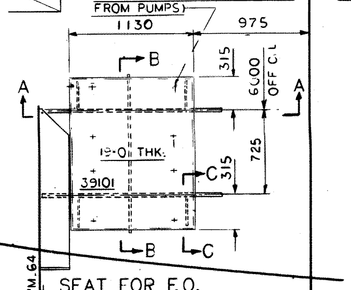

6 m/m PLT TO BE FITTED TO TOP OF HARMONIC FILTER SEAT (P℄S)
V INDICATES CLEARANCE FOR TOP PLT TO BE WELDED 5/16" S.F.F.W. AT 12 PLACES.

SEATS FOR TRANSFORMERS




SLUDGE TANK AND PURIFIER ROOM MODULE
SEE SHT. Nº 2 FOR DETAILS




PLAN VIEW AT TOP OF SEATS

## REFERENCES

| | |
|---|---|
| UNIT Nº 100 | 72-12 |
| UNIT Nº 300 | 72-16 |
| UNIT Nº 700 | 72-20 |
| UNIT Nº 701 | 72-21 |
| UNIT Nº 702 | 72-22 |
| MACHINERY LOCATION PLAN | 72-502(1) |

## GENERAL NOTES

WHERE UNITS ARE BOLTED TO THE SEAT THE HOLE LOCATION AND BOLT SIZE ARE TO BE VERIFIED FROM THE UNIT.

WELDING NOTES

ALL WELDING TO BE 1/4" D.C.F.W.
SAVE ALLS 3/16" CONT. F.W. (INSIDE ONLY)

MATERIAL

ALL STEEL TO BE A-36 OR EQUIVALANT

REQ - Nº 72-463

| | |
|---|---|
| 8 - 6"x13 lb CHL | 40'-0" LONG |
| 1 - 10"x 25 LB " | 1600 M/M CUTTINGS |
| 2 - 2½" x 2½" x 1/4 OA | 40'-0" LONG |
| 1 - 4" x 4" x ½ OA | 20'-0" LONG |
| 6 - 6" x 4" x 7/16 OA | 20'-0" " |
| 1 - 8" x 6" x 7/16 OA | 20'-0" " |
| 1 - 6" x 6" x ½ OA | 20'-0" " |
| 3 - 2" x 1/4 | FB 20'-0" " |
| 4 - 3" x 1/16 | FB 20'-0" " |
| 4 - 4" x 1/16 | FB 20'-0" " |
| 1 - 5" x 1/16 | FB 20'-0" " |

SEAT FOR CYCLO CONVERTERS — REQ 72-501
7 - 8" x 6" x 7/16 OA 20'-0" LONG.

| no. | REVISION | by | date |
|---|---|---|---|
| | | | |

prints issued

| NO. | TO | REV. | DATE | NO. | TO. | REV. | DATE | NO. | TO | REV. | DATE |
|---|---|---|---|---|---|---|---|---|---|---|---|

C.C.G.S. "ANN HARVEY"
APRIL 1987
AS FITTED

Halifax-Dartmouth Industries Limited #110

Canadian Coast Guard / Garde côtière canadienne

PROJECT TYPE 1100 NAVAIDS VESSEL

TITLE
AUXY-SEATS ON TANK TOP

| APPR. | SENT | APPR. | SENT | APPR. | DRAWN by: D.R. ℄ D.D. |
|---|---|---|---|---|---|
| OWNER | 8/11/84 | 3/12/84 | | | CHECKED by: |
| LLOYDS | | | | | DATE: NOV 16 1984 |
| A.B.S. | | | | | REVISION Nº. |
| B.S.R. | | | | | |
| Scale. 1:25 ℄ 1:10 | | | Account no. | | |

DRG. Nº. 72-39 Sheet 1 of 3