



IMPUTATION DES COUTS/COST CHARGES					
GR	IT	DESCRIPTION			
231	1	BILGE AND BALLAST			
465	2	FO TRANSFER SYSTEM			

REFERENCES			
NO	TITRE/TITLE	DESSIN/DWG	F/SH
1	BILGE & BALLAST	450/451-232-01	
2	FO TRANSFER SYSTEM	465-06	
3	COMPOSITE ENG. RM. TANK TOP	977-80	
4	ENGINE ROOM TANK TOP	977-80	
5	COMPOSITE ACCOMMODATION	977-87	5

POUR MATERIEL VOIR/FOR MATERIAL REFER TO:  
SHEET 18,19,20,21

NOTES	SYMBOL	DESCRIPTION
		VICTAULIC COUPLING
		PENETRATION NO.

1- ALL PIPING SHOULD BE THOROUGHLY CLEANED AFTER FABRICATION AND PRIOR TO INSTALLATION.

2- AFTER INSTALLATION EACH SYSTEM SHOULD BE CLEAN & FLUSHED.

3- SCHEME OF CLEANING OPERATION TO BE SUBMITTED TO THE INSPECTOR FOR APPROVAL.

4- PIPE TO BE ADEQUATELY SUPPORTED.

5- HORIZONTAL DRAIN PIPES SHOULD BE INSTALLED WITH SLOPE.

6- NOTES FOR AIR CONDITIONING PIPING (ACR)

6A- ALL REFRIGERANT VAPOR PIPES (ACR-2V) INSTALLED HORIZONTALLY SHALL BE LEVELLED AND SHALL NEVER RISE TOWARD CONDENSING UNIT IN E.R.

6B- ALL REFRIGERANT VAPOR PIPES (ACR-2V) SHALL BE INSULATED OVER THE ENTIRE SYSTEM AND ALL JOINTS SHALL BE GULDED TO PREVENT AIR TO REACH PIPE THUS CAUSING CONDENSATION.

3-C- PIPE SUPPORTS SHALL NOT BE IN CONTACT WITH PIPE BUT ONLY OVER INSULATION. (SEE DET. 4 KEFS)
