



# REFERENCES

1. SEE STEAM AND EXHAUST DIAGRAM
2. SEE COMPRESSED AIR DIAGRAM
3. SEE BILGE AND BALLAST DIAGRAM
4. SEE FIRE AND WASHDECK DIAGRAM
5. SEE FRESH WATER SYSTEM DIAGRAM
6. SEE DOMESTIC HOT AND COLD WATER DIAGRAM
7. SEE CONDENSATE AND DRAINS DIAGRAM

- MONITORING POINT SYMBOLS
- (P) PRESSURE GAUGE
  - (C) COMPOUND GAUGE
  - (T) THERMOMETER (LOCAL)
  - (VT) VACUUM TRANSDUCER
  - (TT) TEMPERATURE TRANSDUCER
  - (PS) PRESSURE SWITCH
  - (FS) FLOW SWITCH
  - (LS) LIMIT SWITCH
  - (AL) LEVEL ALARM LOW

DRG NO 72-759  
DRG NO 72-751  
DRG NO 72-257  
DRG NO 72-256  
DRG NO 72-260  
DRG NO 72-760

MIN 5.5 M ABOVE ENGINE

USE SCH 80 FOR WASTER PIPE TO ALLOW CHECK VALVE TO FULLY OPEN.

SEE NOTE 10

100" 1/2" 716M3/HR. 1.13M/S. 102CW

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C.C.G.S. ANN HARVEY  
APRIL 1987  
AS FITTED

Halifax-Dartmouth Industries Limited

Canadian Coast Guard  
Garde cōtière canadienne

PROJECT  
HULL No. 72  
TYPE 100 NAVALS TENDER/LIGHT ICEBREAKER

TITLE  
CENTRAL COOLING DIAGRAM

APPR. SENT APPR. SENT APPR. SENT  
OWNER LLOYDS JUN 14/85  
A.B.S. JUN 14/85  
S.S.B. JUN 14/85

REVISION N°  
DATE: 10 DEC 1984

Scale: Account no.  
DRG. N° 72-755 Sheet 1 of 1

- GENERAL NOTES
1. OPERATING PARAMETERS  
ICEBREAKING SEA BAY AT 7°C.  
NORMAL MODE ONE CENTRAL COOLER AND ONE SEA WATER CIRCULATING PUMP DELIVERING 260M3/HR.  
ECONOMY MODE TWO CENTRAL COOLERS AND ONE SEA WATER CIRCULATING PUMP RUNNING AT HALF SPEED DELIVERING 160M3/HR.  
TROPICAL SEA BAY ABOVE 7°C  
TWO CENTRAL COOLERS TWO SEA WATER CIRCULATING PUMPS DELIVERING 520M3/HR.  
ONE CENTRAL COOLER, ONE SEA WATER CIRCULATING PUMP AT HALF SPEED DELIVERING 160M3/HR.  
2. MINIMUM PERMISSIBLE CENTRAL COOLING WATER TEMPERATURE AFTER F.W. GENERATORS IS 32°C UNDER LIGHT ENGINE LOADS IF THIS TEMP IS ATTAINED, CENTRAL COOLING WILL BYPASS THE F.W. GENERATORS, MAINTAINING THIS MINIMUM TEMPERATURE.  
3. ALL GATE VALVES TO BE LOCKED AFTER COOLING SYSTEM BALANCING.  
4. SEA SUCTION TAIL PIPES IN SEA BAY TO END MID WAY BETWEEN TANK TOP AND SHELL.  
5. FIRE MAIN TO BE PRESSURIZED AT ALL TIMES FROM STERN TUBE COOLING WATER PUMPS.  
6. STEAM INJECTION CONNECTIONS TO BE FITTED TO ALL SHIPSIDE VALVES INBOARD OF SEATING OR TO PIPE INBOARD OF VALVE.  
7. BRASS PLUGS TO BE FITTED TO ALL HIGH AND LOW POINTS IN PIPING FOR VENTING AND DRAINING.  
8. ALL THREE WAY TEMPERATURE CONTROL VALVES TO BE FITTED WITH A MANUAL OVERRIDE AND TO BE ARRANGED TO FAIL IN A FAULTSAFE OPERATING POSITION.  
9. WHERE FERROUS FITTINGS ETC ARE JOINED TO NON FERROUS PIPE, A WASTER PIECE 300MM IN LENGTH OF SCH 160 PIPE IS TO BE FITTED IN A POSITION GIVING EASE OF ACCESS FOR REPLACEMENT.  
10. SEA BAY AND SEA CHEST VENTS TO BE FITTED TO TERMINATE OUTBOARD OF BULKWARK.
  12. MAIN GENERATOR COOLING WATER VENTS TO BE INDIVIDUALLY LED TO A MANIFOLD SITUATED ABOVE AND LOCAL TO CENTRAL COOLING EXPANSION TANK.
  13. STAND BY COOLING WATER TO DOMESTIC REFRIGERATION UNIT FROM BOILER FEED TRANSFER PUMPS, AND RETURN TO BOILER FEED WATER TANK.

PIPE SPECIFICATION					
SYSTEM	WORK/TEST PRESSURE	SIZE	MATERIAL	CONNECTION	GASKET
CENTRAL COOLING SEA WATER	ALL		CUPRO NICKEL 90/10 CUNI	FLANGED 150 ASA WELD NECK	NEOPRENE OR EQUAL
AUXILIARY GENERATOR SEA WATER					
FRESH WATER GENERATOR AND R.O. DESALINATOR SEA WATER					
CENTRAL COOLING FRESH WATER					
DOMESTIC REFRIGERATION, ACCOM. AIR CONDITIONING	2.7/4.0 BAR 3.5/5.0 BAR 3.7/5.0 BAR	BELOW 100" 1/4" 100" AND ABOVE BELOW 100" 1/4"	SCH 40 BLK STL ASTM A 53 CONT. WELD ELEC. R. WELD GRD A/B CONT. WELD GRD A/B	FLANGED 150 ASA FORGED STL & VICTAULIC	
SEA BAY FILLING			SCH XS BLK STL ASTM A 53 GALVANIZED AFTER FABRICATION ELEC. R. WELD GRD A/B CONT. WELD		
SEA BAY TAIL PIPES		100" AND ABOVE BELOW 100" 1/4"	SCH 80 STL PRE. GALVANIZED ASTM A 53		
SEA WATER PUMP SUCTION PIPES			ELEC. R. WELD, GRD A/B CONT. WELD		
STERN TUBE SEA WATER		100" AND ABOVE BELOW 100" 1/4"	SCH 80 STL PRE. GALVANIZED ASTM A 53		
SEA BAY AND SEA CHEST VENTS			ELEC. R. WELD, GRD A/B CONT. WELD		
FIRE SYSTEM	65/88 BAR		SCH 80 STL PRE. GALVANIZED ASTM A 53 - SEAMLESS	BELOW 50" 2" SCREWED UNION	
FOAM SYSTEM	72/78 BAR	ALL O.M.S. ALL I.M.S.	SCH 40 STL PRE. GALVANIZED ASTM A 53 - SEAMLESS	50" 2" AND ABOVE FLANGED 150 ASA FORGED STL & VICTAULIC	

  

VALVE SPECIFICATION					
SYSTEM	TYPE	SIZE	BODY	MATERIAL	CONNECTION
SEA SUCTION AND OVERBOARD DISCHARGE	BUTTERFLY	ALL	CAST STEEL	STAINLESS STEEL	BOLTED FLANGED
CENTRAL COOLING FRESH WATER AND SEA WATER		ABOVE 50" 2"	DUCTILE IRON	AL/BRONZE DISC STAINLESS STEEL SHAFT	LUG TYPE
AUXILIARY GENERATOR STAND BY SEA WATER					
STERN TUBE COOLING SEA WATER	GLOBE AND GATE	ALL	BRONZE	BRONZE	BOLTED FLANGED
FIRE SYSTEM		40" 1/8" AND ABOVE BELOW 40" 1/8"	BRONZE	BRONZE	BOLTED FLANGED UNION
FOAM SYSTEM					

  

PUMP TABLE			
QTY	DESCRIPTION	CAPACITY	REMARKS
2	MAIN SEA WATER CIRCULATING	260 M3/HR AT 2.7 BAR	VERTICAL CENTRIFUGAL
1	MAIN SEA WATER CIRCULATING DUAL SPEED, FULL SPEED, HALF SPEED	260 M3/HR AT 2.7 BAR	VERTICAL CENTRIFUGAL
2	ELECTRICAL MACHINERY CENTRAL COOLING WATER CIRCULATING	105 M3/HR AT 15 BAR	VERTICAL CENTRIFUGAL
2	AUXILIARY MACHINERY CENTRAL COOLING WATER CIRCULATING	501 M3/HR AT 28 BAR	VERTICAL CENTRIFUGAL
1	ACCOMMODATION AIR CONDITIONING CIRCULATING WATER	149 M3/HR AT 28 BAR	VERTICAL CENTRIFUGAL
1	RADIO ROOM AIR CONDITIONING CIRCULATING WATER	4 M3/HR AT 1 BAR	VERTICAL CENTRIFUGAL
1	FRESH WATER GENERATOR SEA WATER SUPPLY	36 M3/HR AT 37 BAR	VERTICAL CENTRIFUGAL
1	FOAM SYSTEM SEA WATER SUPPLY	216 M3/HR AT 17 BAR	VERTICAL CENTRIFUGAL
1	FIRE AND GENERAL SERVICE	70 M3/HR AT 65 BAR	VERTICAL CENTRIFUGAL
1	STERN TUBE COOLING WATER PUMP	10 M3/HR AT 25 BAR	HORIZONTAL TURBINE
1	MAIN GENERATOR DIESEL ENGINE CIRCULATING WATER	125 M3/HR AT 25 BAR	ENGINE DRIVEN CENTRIFUGAL
1	AUXILIARY GENERATOR DIESEL ENGINE CIRCULATING WATER	30.7 M3/HR AT 25 BAR	ENGINE DRIVEN CENTRIFUGAL
1	AIR COMPRESSOR CIRCULATING WATER	324 M3/HR AT 25 BAR	COMPRESSOR DRIVEN CENTRIFUGAL