



WATER TEST PRESSURE
INDIVIDUAL TUBES TESTED AT — 1000 LBS/SQ. IN.
AFTER COMPLETION OF SYSTEM — 50 LBS/SQ. IN.

WATER INLET & OUTLET (TUBEPLATES) AT
OPPOSITE SIDES OF BEARING TO TAKE
STANDARD A.S.A. FLANGES FOR 1\"/>

EACH FLANGE 4 1/4\"/>

ON 3\"/>

6-1/2\"/>

HOUSING DOWN BOLTS

OIL OUTLET TO THE STD 2\"/>

A.S.A. PIPE FLANGE 6\"/>

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