

Part 1 General

1.1 REFERENCES

- .1 Aluminum Association
 - .1 Designation for Aluminum Finishes-1997.
- .2 American Society for Testing and Materials International, (ASTM)
 - .1 ASTM C36/C36M-01, Specification for Gypsum Wallboard.
 - .2 ASTM C79/C79M-01, Standard Specification for Treated Core and Non-treated Core Gypsum Sheathing Board.
 - .3 ASTM C442/C442M-01, Specification for Gypsum Backing Board, Gypsum Coreboard, and Gypsum Shaftliner Board.
 - .4 ASTM C475-01, Specification for Joint Compound and Joint Tape for Finishing Gypsum Board.
 - .5 ASTM C514-01, Specification for Nails for the Application of Gypsum Board.
 - .6 ASTM C557-99, Specification for Adhesives for Fastening Gypsum Wallboard to Wood Framing.
 - .7 ASTM C630/C630M-01, Specification for Water-Resistant Gypsum Backing Board.
 - .8 ASTM C840-01, Specification for Application and Finishing of Gypsum Board.
 - .9 ASTM C931/C931M-01, Specification for Exterior Gypsum Soffit Board.
 - .10 ASTM C954-00, Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs From 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness.
 - .11 ASTM C960/C960M-01, Specification for Pre-decorated Gypsum Board.
 - .12 ASTM C1002-01, Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
 - .13 ASTM C1047-99, Specification for Accessories for Gypsum Wallboard and Gypsum Veneer Base.
 - .14 ASTM C1280-99, Specification for Application of Gypsum Sheathing Board.
 - .15 ASTM C1177-01, Specification for Glass Mat Gypsum Substrate for Use as Sheathing.
 - .16 ASTM C1178/C1178M-01, Specification for Glass Mat Water-Resistant Gypsum Backing Board.
- .3 Association of the Wall and Ceilings Industries International (AWEI)
- .4 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-51.34-M86(R1988), Vapour Barrier, Polyethylene Sheet for Use in Building Construction.
 - .2 CAN/CGSB-71.25-M88, Adhesive, for Bonding Drywall to Wood Framing and Metal Studs.
- .5 Underwriters' Laboratories of Canada (ULC)

- .1 CAN/ULC-S102-1988(R2000), Surface Burning Characteristics of Building Materials and Assemblies.

1.2 DELIVERY, STORAGE AND HANDLING

- .1 Deliver materials in original packages, containers or bundles bearing manufacturers brand name and identification.
- .2 Store materials inside, level, under cover. Keep dry. Protect from weather, other elements and damage from construction operations and other causes.
- .3 Handle gypsum boards to prevent damage to edges, ends or surfaces. Protect metal accessories and trim from being bent or damaged.

1.3 SITE ENVIRONMENTAL REQUIREMENTS

- .1 Maintain temperature minimum 10 degrees C, maximum 21 degrees C for 48 hours prior to and during application of gypsum boards and joint treatment, and for at least 48 hours after completion of joint treatment.
- .2 Apply board and joint treatment to dry, frost free surfaces.
- .3 Ventilation: Ventilate building spaces as required to remove excess moisture that would prevent drying of joint treatment material immediately after its application.

1.4 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal packaging material in appropriate on-site container for recycling in accordance with Waste Management Plan.
- .4 Divert unused gypsum from landfill to gypsum recycling facility for disposal approved by Departmental Representative.
- .5 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
- .6 Divert unused wood materials from landfill to recycling, composting facility approved by Departmental Representative.
- .7 Divert unused paint and caulking material from landfill to official hazardous material collections site approved by Departmental Representative.
- .8 Do not dispose of unused paint and caulking materials into sewer systems, into lakes, streams, onto ground or in other locations where it will pose health or environmental hazard.

Part 2 Products

2.1 MATERIALS

- .1 Standard board: to ASTM C36/C36M regular, 15.6 mm thick and Type X, 15.6 mm thick, 1200 mm wide x maximum practical length, ends square cut, edges squared or bevelled to suit installation.
- .2 Gypsum sheathing board: to ASTM C79/C79M, regular, 15.6 mm thick and Type X, 15.6 mm thick, 1200 mm wide x maximum practical length.
- .3 Abuse Resistant Paperless Board: to ASTM C630, C1396, C1177, C1629 and C1658. 15.6 mm thick with bevelled edges, 1200 mm wide x maximum practical length. Weather resistant, high density gypsum core with glass mat surface to resist scuffs and indentation.
- .4 Glass mat water-resistant backing board: to ASTM C1178/C1178M, 15.6 mm thick, 1200 mm wide x maximum practical length.
- .5 Glass mat gypsum sheathing board: to ASTM C1177/C1177M, regular, 12.5 mm thick and Type X, 15.6 mm thick, 1200 mm wide x maximum practical length.
- .6 Metal furring runners, hangers, tie wires, inserts, and anchors: to ISCA standards.
- .7 Drywall furring channels: 0.5 mm core thickness galvanized steel channels for screw attachment of gypsum board.
- .8 Resilient drywall furring: 0.5 mm base steel thickness galvanized steel for resilient attachment of gypsum board.
- .9 Nails: to ASTM C514.
- .10 Steel drill screws: to ASTM C1002.
- .11 Stud adhesive: to CAN/CGSB-71.25, ASTM C557.
- .12 Laminating compound: as recommended by manufacturer, asbestos-free.
- .13 Casing beads, corner beads, control joints and edge trim: to ASTM C1047, PVC or metal, zinc-coated by hot-dip process, 0.5 mm base thickness, perforated flanges, one piece length per location.
- .14 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .15 Acoustic sealant: to CAN/CGSB-19.21M.
- .16 Polyethylene: to CAN/CGSB-51.34, Type 2.
- .17 Insulating strip: rubberized, moisture resistant, 3 mm thick closed cell neoprene strip, 12 mm wide, with self sticking permanent adhesive on one face, lengths as required.
- .18 Joint compound: to ASTM C475, asbestos-free.

2.2 FINISHES

- .1 Texture finish: asbestos-free standard white texture coating and primer-sealer, recommended by gypsum board manufacturer.

Part 3 Execution

3.1 ERECTION

- .1 Do application and finishing of gypsum board in accordance with ASTM C840 except where specified otherwise.
- .2 Do application of gypsum sheathing in accordance with ASTM C1280.
- .3 Erect hangers and runner channels for suspended gypsum board ceilings in accordance with ASTM C840 except where specified otherwise.
- .4 Support light fixtures by providing additional ceiling suspension hangers within 150 mm of each corner and at maximum 600 mm around perimeter of fixture.
- .5 Install work level to tolerance of 1:1200.
- .6 Frame with furring channels, perimeter of openings for access panels, light fixtures, diffusers, grilles.
- .7 Install 19 x 64 mm furring channels parallel to, and at exact locations of steel stud partition header track.
- .8 Furr for gypsum board faced vertical bulkheads within and at termination of ceilings.
- .9 Furr above suspended ceilings for gypsum board fire and sound stops and to form plenum areas as indicated.
- .10 Install wall furring for gypsum board wall finishes in accordance with ASTM C840, except where specified otherwise.
- .11 Furr openings and around built-in equipment, cabinets, access panels, on four sides. Extend furring into reveals. Check clearances with equipment suppliers.
- .12 Furr duct shafts, beams, columns, pipes and exposed services where indicated.
- .13 Erect drywall resilient furring transversely across studs, joists or between the layers of gypsum board, spaced maximum 600 mm on centre and not more than 150 mm from ceiling/wall juncture. Secure to each support with 25 mm drywall screws.
- .14 Install 150 mm continuous strip of 12.7 mm gypsum board along base of partitions where resilient furring installed.

3.2 APPLICATION

- .1 Do not apply gypsum board until bucks, anchors, blocking, sound attenuation, electrical and mechanical work are approved.

- .2 Apply single or double layer gypsum board to metal furring or framing using screw fasteners and screw fasteners for second layer. Maximum spacing of screws 300 mm on centre.
 - .1 Single-Layer Application:
 - .1 Apply gypsum board on ceilings prior to application of walls in accordance with ASTM C840.
 - .2 Apply gypsum board vertically or horizontally, providing sheet lengths that will minimize end joints.
 - .2 Double-Layer Application:
 - .1 Install gypsum board for base layer and exposed gypsum board for face layer.
 - .2 Apply base layer to ceilings prior to base layer application on walls; apply face layers in same sequence. Offset joints between layers at least 250 mm.
 - .3 Apply base layers at right angles to supports unless otherwise indicated.
 - .4 Apply base layer on walls and face layers vertically with joints of base layer over supports and face layer joints offset at least 250 mm with base layer joints.
- .3 Apply single or double layer gypsum board to concrete surfaces, where indicated, using laminating adhesive.
 - .1 Comply with gypsum board manufacturer's recommendations.
 - .2 Brace or fasten gypsum board until fastening adhesive has set.
 - .3 Mechanically fasten gypsum board at top and bottom of each sheet.
- .4 Exterior Soffits and Ceilings: Install exterior gypsum board perpendicular to supports; stagger end joints over supports. Install with 6 mm gap where boards abut other work.
- .5 Apply abuse and water-resistant gypsum board where wall tiles or epoxy paint coating is to be applied and adjacent to slop sinks and janitors closets. Apply water-resistant sealant to edges, ends, cut-outs which expose gypsum core and to fastener heads.
- .6 Apply 12 mm diameter bead of acoustic sealant continuously around periphery of each face of partitioning to seal gypsum board/structure junction where partitions abut fixed building components. Seal full perimeter of cut-outs around electrical boxes, ducts, in partitions where perimeter sealed with acoustic sealant.
- .7 Install ceiling boards in direction that will minimize number of end-butt joints. Stagger end joints at least 250 mm.
- .8 Install gypsum board on walls vertically to avoid end-butt joints. At stairwells and similar high walls, install boards horizontally with end joints staggered over studs, except where local codes or fire-rated assemblies require vertical application.
- .9 Install gypsum board with face side out.
- .10 Do not install damaged or damp boards.
- .11 Locate edge or end joints over supports. Stagger vertical joints over different studs on opposite sides of wall.

3.3 INSTALLATION

- .1 Erect accessories straight, plumb or level, rigid and at proper plane. Use full length pieces where practical. Make joints tight, accurately aligned and rigidly secured. Mitre and fit corners accurately, free from rough edges. Secure [at [150] mm on centre] [using contact adhesive for full length].
- .2 Install casing beads around perimeter of suspended ceilings.
- .3 Install casing beads where gypsum board butts against surfaces having no trim concealing junction and where indicated. Seal joints with sealant.
- .4 Install insulating strips continuously at edges of gypsum board and casing beads abutting metal window and exterior door frames, to provide thermal break.
- .5 Install shadow mould at gypsum board/ceiling juncture [as indicated]. Minimize joints; use corner pieces and splicers.
- .6 Construct control joints of [preformed units] [two back-to-back casing beads] set in gypsum board facing and supported independently on both sides of joint.
- .7 Provide continuous polyethylene dust barrier behind and across control joints.
- .8 Locate control joints at changes in substrate construction, at approximate 10 m spacing on long corridor runs and at approximate 15 m spacing on ceilings.
- .9 Install control joints straight and true.
- .10 Construct expansion joints, at building expansion and construction joints. Provide continuous dust barrier.
- .11 Install expansion joint straight and true.
- .12 Install cornice cap where gypsum board partitions do not extend to ceiling.
- .13 Fit cornice cap over partition, secure to partition track with two rows of sheet metal screws staggered at [300] mm on centre.
- .14 Splice corners and intersections together and secure to each member with 3 screws.
- .15 Install access doors to electrical and mechanical fixtures specified in respective sections.
 - .1 Rigidly secure frames to furring or framing systems.
- .16 Finish face panel joints and internal angles with joint system consisting of joint compound, joint tape and taping compound installed according to manufacturer's directions and feathered out onto panel faces.
- .17 Gypsum Board Finish: finish gypsum board walls and ceilings to following levels in accordance with Association of the Wall and Ceiling Industries (AWCI) International Recommended Specification on Levels of Gypsum Board Finish:
 - .1 Levels of finish:
 - .1 Level 0: No tapping, finishing or accessories required.

- .2 Level 1: Embed tape for joints and interior angles in joint compound. Surfaces to be free of excess joint compound; tool marks and ridges are acceptable.
- .3 Level 2: Embed tape for joints and interior angles in joint compound and apply one separate coat of joint compound over joints, angles, fastener heads and accessories; surfaces free of excess joint compound; tool marks and ridges are acceptable.
- .4 Level 3: Embed tape for joints and interior angles in joint compound and apply two separate coats of joint compound over joints, angles, fastener heads and accessories; surfaces smooth and free of tool marks and ridges.
- .5 Level 4: Embed tape for joints and interior angles in joint compound and apply three separate coats of joint compound over joints, angles, fastener heads and accessories; surfaces smooth and free of tool marks and ridges.
- .6 Level 5: Embed tape for joints and interior angles in joint compound and apply three separate coats of joint compound over joints, angles, fastener heads and accessories; apply a thin skim coat of joint compound to entire surface; surfaces smooth and free of tool marks and ridges.
- .18 Finish corner beads, control joints and trim as required with two coats of joint compound and one coat of taping compound, feathered out onto panel faces.
- .19 Fill screw head depressions with joint and taping compounds to bring flush with adjacent surface of gypsum board so as to be invisible after surface finish is completed.
- .20 Sand lightly to remove burred edges and other imperfections. Avoid sanding adjacent surface of board.
- .21 Completed installation to be smooth, level or plumb, free from waves and other defects and ready for surface finish.
- .22 Apply one coat of white primer sealer over surface to be textured. When dry apply textured finish in accordance with manufacturer's instructions.
- .23 Mix joint compound slightly thinner than for joint taping.
- .24 Apply thin coat to entire surface using trowel or drywall broadknife to fill surface texture differences, variations or tool marks.
- .25 Allow skim coat to dry completely.
- .26 Remove ridges by light sanding or wiping with damp cloth.
- .27 Provide protection that ensures gypsum drywall work will remain without damage or deterioration at time of substantial completion.

3.4 SCHEDULES

- .1 Construct fire rated assemblies where indicated.
 - .1 1 hour fire rated partition assembly, ULC Design No. W415.
 - .2 1 hour fire rated shaft assembly, ULC Design No. W452.

- .2 Regardless of the requirements stated in this section, fire-rated assemblies shall be constructed strictly as per the ULC listings or as per NBC Appendix D.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A653/A653M-03, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanealed) by the Hot Dip Process.
 - .2 ASTM C841-03, Specification for Installation of Interior Lathing and Furring.
 - .3 ASTM C1047-99, Specification for Accessories for Gypsum Wallboard and Gypsum Base Veneer.
 - .4 ASTM C1063-99, Standard Specification for Installation of Lathing and Furring to Receive Interior and Exterior Portland Cement-Based Plaster.
- .2 Canadian General Standards Board (CGSB).
 - .1 CAN/CGSB 7.1-98, Lightweight Steel Wall Framing Components.
- .3 Environmental Choice Program (ECP).
 - .1 CCD-126-94, Polyethylene Plastic Film Products.

1.2 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data: submit WHMIS MSDS in accordance with Section 02 81 01 - Hazardous Materials.

1.3 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Divert furring and lathing accessories scraps and cut-offs made from metal, plastic from landfill by disposal into on-site recycling bin or at appropriate recycling facility.
- .3 Divert metal cut-offs from landfill by disposal into on-site metal recycling bin or at metal recycling facility.
- .4 Divert reusable materials for reuse at used building materials facility or similar type facility.

1.4 DELIVERY, STORAGE, AND HANDLING

- .1 Handle materials to avoid damage and deliver materials to project site in original unopened packages, containers, or bundles bearing the brand name and manufacturer's identification.
- .2 Store materials in dry location with ventilation and in such a manner to permit easy access for inspection and handling.

Part 2 Products

2.1 MATERIALS

- .1 Metal or Plastic Furring Members: channels, hangers, tie wire, inserts, anchors, fasteners: ASTM C841.
- .2 Cement plaster reinforcement: Expanded metal, Galvanized hot dipped – commercial grade..
- .3 Metal or Plastic accessories (corner beads, base screeds, cornerite, casing beads): ASTM C1047.
- .4 Expansion joint assemblies: back-to-back casing beads to ASTM C1047 plus polyethylene film looped to form continuous air seal where required.

Part 3 Execution

3.1 PREPARATION

- .1 Use galvanized supports, members, angles and metal lathing in wet areas, exterior walls and exterior soffits.
- .2 Do not furr over bucks, anchors, blocking, electrical and mechanical work until they are inspected and approved by Departmental Representative.
- .3 Leave finished work rigid, secure, square, level, plumb, and erected to maintain finish plaster line dimensions and contours. Make allowance for thermal movement.
- .4 Provide clearance under beams and structural slabs to prevent transmission of structural loads to vertical furring.

3.2 INSTALLATION

- .1 Furring and lathing work: in accordance with ASTM C841 and ASTM C1063 except as specified otherwise.
- .2 Ceiling Furring:
 - .1 Install runners level to tolerance of 3 mm over 3.5 m. Provide runners at interruptions of continuity and change in direction.
 - .2 Frame with furring channels, perimeter of openings to accommodate access panels, light fixtures, diffusers, grilles.
 - .3 Furr for vertical bulkheads within or at termination of ceilings.
 - .4 Furr above suspended ceilings for fire and sound stops and to form plenum areas indicated.
 - .5 In concrete, place anchors hangers by attachment to reinforcing steel by loops embedded at least 50 mm or by approved inserts.
 - .6 Brace suspension for exterior soffits and entrance vestibule ceilings to prevent upward movements due to wind pressure.

- .7 Provide galvanized drips continuously along edges of exterior soffits.
- .8 Do not fasten hangers to steel roof deck.
- .3 Wall Furring:
 - .1 Install steel furring for braced walls as indicated.
 - .2 Frame openings and around built-in equipment, cabinets, access panels, on four sides, with channels. Extend furring into reveals. Check clearances with equipment suppliers.
 - .3 Construct bulkheads and boxed-in duct shafts, for beams, columns, pipes and around exposed services where indicated. Install 19 mm channels at corners and at 300 mm on centre.
 - .4 Fit ends and edges closely, but not forced together, stagger end joints in succeeding courses.
 - .5 Build in hollow metal frames in plastered furred walls.
 - .6 On exterior walls, install asphalt felt protection strip between furring channel and wall.
- .4 Expansion/Control Joints:
 - .1 Back to back plaster stops 6 mm apart, over 0.150 mm sheet polyethylene looped continuous air seal, continuously supported along both sides of joint.

3.3 CONSTRUCTION

- .1 Erect accessories straight, plumb or level, rigid and at proper plane. Use full length pieces where practical. Make joints tight, accurately aligned and rigidly secured. Mitre and fit corners accurately, free from rough edges. Secure at 220 mm on centre.
- .2 Install corner beads on external angles with fasteners at 300 mm on centre.
- .3 Install casing beads at perimeter of suspended plaster ceilings; wherever plaster abuts or joins a dissimilar exposed surface such as masonry, concrete, wood, metal; where edges of plaster are exposed; where plaster on a non-structural member butts plaster on a structural member; and elsewhere as indicated.
- .4 Install metal or plastic screeds at top of bases and dados.
- .5 Construct control and expansion joints of two back-to-back casing beads supported independently on both sides of joint.
- .6 Provide continuous polyethylene air seal behind and across expansion/contraction joints.
- .7 Locate control and expansion joints where indicated, at butting structural elements, at dissimilar walls and ceilings, at wall juncture with suspended ceilings, at changes in substrate construction, over control joints in block walls, at approximate 9 m spacing on long corridor runs, at maximum 7.5 m spacing in each direction on ceilings and at building expansion and construction joints.
- .8 Install control and expansion joints straight and true.
- .9 Install rings and frames for electrical and mechanical fixtures.

- .10 Rigidly secure rings and frames to furring and lathing systems.

3.4 CLEAN UP

- .1 Remove excess material from site daily and dispose of in accordance with the Waste Management and Disposal guidelines outlined in Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM C645-06, Specification for Nonstructural Steel Framing Members.
 - .2 ASTM C754-09, Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products.
- .2 Canadian General Standards Board (CGSB).
 - .1 CAN/CGSB-1.40-97, Primer, Structural Steel, Oil Alkyd Type.
- .3 Environmental Choice Program (ECP).
 - .1 CCD-047a -98, Paints - Surface Coatings.
 - .2 CCD-048-98, Surface Coatings - Recycled Water-borne.

1.2 QUALITY ASSURANCE

- .1 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .3 Pre-Installation Meetings: conduct pre-installation meeting to verify project requirements, manufacturer's installation instructions and manufacturer's warranty requirements.

1.3 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal packaging material [in appropriate on-site container for recycling in accordance with Waste Management Plan.
- .4 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.

Part 2 Products

2.1 MATERIALS

- .1 Non-load bearing channel stud framing: to ASTM C645, 64, 92 and 150 mm stud size, roll formed from 0.91 mm thickness hot dipped galvanized steel sheet, for screw attachment of gypsum board. Knock-out service holes at 460 mm centres.

- .2 Floor and ceiling tracks: to ASTM C645, in widths to suit stud sizes, 32 mm flange height.
- .3 Slip-Type Head Joints: As appropriate for building conditions, provide one of the following:
 - a. Deflection Track: steel sheet top track manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and width to accommodate depth of studs.
 - b. Single Long-Leg Track: track complying with the AISI North American Standard for Cold-Formed Steel Framing with 50.8 mm deep flanges in thickness not less than indicated for studs, installed with studs friction-fit into top track and with continuous bridging located within 305 mm of the top studs to provide lateral bracing.
 - c. Double-Track System: track complying with AISI North American Standard for Cold-Formed Steel Framing, inside track with 50.8 mm deep flanges in thickness not less than indicated for studs and fastened to studs, and outer track sized to friction fit inside track.
- .3 Metal channel stiffener: 68 x 22.2 mm size, 1.4 mm thick cold rolled steel, coated with rust inhibitive coating.
- .4 Acoustical sealant: Refer to Section 07 92 00 – Joint Sealants – Type 9. Acceptable product: Tremco Acoustic Sealant.
- .5 Insulating strip: rubberized, moisture resistant 3 mm thick cork or foam strip, 12 mm wide, with self sticking adhesive on one face, lengths as required.

Part 3 Execution

3.1 ERECTION

- .1 Align partition tracks at floor and ceiling and secure at 600 mm on centre maximum.
- .2 Install damp proof course under stud shoe tracks of partitions on slabs on grade.
- .3 Place studs vertically at 400 mm on centre and not more than 50 mm from abutting walls, and at each side of openings and corners. Position studs in tracks at floor and ceiling. Cross brace steel studs as required to provide rigid installation to manufacturer's instructions.
- .4 Erect metal studding to tolerance of 1:1000.
- .5 Attach studs to bottom and ceiling track using screws.
- .6 Co-ordinate simultaneous erection of studs with installation of service lines. When erecting studs ensure web openings are aligned.
- .7 Co-ordinate erection of studs with installation of door/window frames and special supports or anchorage for work specified in other Sections.

- .8 Provide two studs extending from floor to ceiling at each side of openings wider than stud centres specified. Secure studs together, 50 mm apart using column clips or other approved means of fastening placed alongside frame anchor clips.
- .9 Install heavy gauge single jamb studs at openings.
- .10 Erect track at head of door/window openings and sills of sidelight/window openings to accommodate intermediate studs. Secure track to studs at each end, in accordance with manufacturer's instructions. Install intermediate studs above and below openings in same manner and spacing as wall studs.
- .11 Frame openings and around built-in equipment, cabinets, access panels, on four sides. Extend framing into reveals. Check clearances with equipment suppliers.
- .12 Provide 40 mm stud or furring channel secured between studs for attachment of fixtures behind lavatory basins, toilet and bathroom accessories, and other fixtures including grab bars and towel rails, attached to steel stud partitions.
- .13 Install steel studs or furring channel between studs for attaching electrical and other boxes.
- .14 Extend partitions to ceiling height except where noted otherwise on drawings.
- .15 Maintain clearance under beams and structural slabs to avoid transmission of structural loads to studs. Use 50 mm leg ceiling tracks. Use double track slip joint as indicated.
- .16 Where framing extends to overhead structural supports, install slip-type head joints at tops of framing systems that prevent axial loading of finished assemblies due to deflection of structure. Provide slip joints as appropriate for building conditions to the specific requirements of latest edition of ASTM C754, and applicable industry standards.
- .17 Install continuous insulating strips to isolate studs from uninsulated surfaces.
- .18 Install two continuous beads of acoustical sealant or insulating strip under studs and tracks around perimeter of sound control partitions.

3.2 CLEANING

- .1 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM F1303-04, Standard Specification for Sheet Vinyl Floor Covering with Backing.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .3 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1113-04, Architectural Coatings.
 - .2 SCAQMD Rule 1168-05, Adhesives and Sealants Applications.

1.2 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Provide product data in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Provide samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Submit duplicate 300 x 300 mm sample pieces of sheet material, 300 mm long base.
- .4 Closeout Submittals:
 - .1 Provide maintenance data for resilient flooring for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

1.4 AMBIENT CONDITIONS

- .1 Maintain air temperature and structural base temperature at flooring installation area above 20 degrees for 48 hours before, during and 48 hours after installation.

1.5 MAINTENANCE

- .1 Extra Materials:
 - .1 Provide extra materials of resilient sheet flooring and adhesives in accordance with Section 01 78 00 - Closeout Submittals.

- .2 Provide 4 m² of each colour, pattern and type flooring material required for project for maintenance use.
- .3 Extra materials one piece and from same production run as installed materials.
- .4 Identify each roll of sheet flooring and each container of adhesive.
- .5 Deliver to Departmental Representative, upon completion of the work of this section.
- .6 Store where directed by Departmental Representative.

Part 2 Products

2.1 MATERIALS

- .1 Linoleum sheet flooring: composed of natural ingredients which are mixed and calendered onto a jute backing:
 - .1 Pattern: variegated, multi-coloured
 - .2 Thickness: 3.2 mm.
 - .3 Colour: allow for 2 colours from manufacturer's standard range.
- .2 Resilient base: continuous, top set, complete with premoulded end stops and external corners:
 - .1 Type: rubber.
 - .2 Style: cove.
 - .3 Thickness: 3.17 mm.
 - .4 Height: 101.6 mm.
 - .5 Lengths: cut lengths minimum 2400 mm.
 - .6 Colour: allow 1 colour from manufacturer's standard range.
- .3 Primers and adhesives: of types recommended by resilient flooring manufacturer for specific material on applicable substrate, above, on or below grade.
 - .1 Rubber floor adhesives:
 - .1 Adhesive: maximum VOC limit 60 g/L to SCAQMD Rule 1168.
 - .2 Cove base adhesives:
 - .1 Adhesive: maximum VOC limit 50 g/L to SCAQMD Rule 1168.
- .4 Sub-floor filler and leveller: white premix latex requiring water only to produce cementitious paste or 2 part latex-type filler requiring no water as recommended by flooring manufacturer for use with their product.
- .5 Metal edge strips:
 - .1 Aluminum extruded, smooth, lip to extend under floor finish, shoulder flush with top of adjacent floor finish.
- .6 Edging to floor penetrations: aluminum, type recommended by flooring manufacturer.
- .7 Sealer and wax: type recommended by resilient flooring material manufacturer for material type and location.
 - .1 Sealer: maximum VOC limit 100 g/L to SCAQMD Rule 1113.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 SITE VERIFICATION OF CONDITIONS

- .1 Ensure concrete floors are clean and dry by using test methods recommended by flooring manufacturer.

3.3 PREPARATION

- .1 Remove existing resilient flooring.
- .2 Remove or treat old adhesives to prevent residual, old flooring adhesives from bleeding through to new flooring and/or interfering with the bonding of new adhesives.
- .3 Clean floor and apply filler; trowel and float to leave smooth, flat hard surface. Prohibit traffic until filler cured and dry.
- .4 Remove sub-floor ridges and bumps. Fill low spots, cracks, joints, holes and other defects with sub-floor filler.
- .5 Prime concrete slab to resilient flooring manufacturer's printed instructions.

3.4 APPLICATION: FLOORING

- .1 Provide high ventilation rate, with maximum outside air, during installation, and for 48 to 72 hours after installation. If possible, vent directly to outside. Do not let contaminated air recirculate through district or whole building air distribution system. Maintain extra ventilation for at least one month following building occupation.
- .2 Apply adhesive uniformly using recommended trowel. Do not spread more adhesive than can be covered by flooring before initial set takes place.
- .3 Lay flooring with seams parallel to building lines to produce a minimum number of seams. Border widths minimum 1/3 width of full material.
- .4 Run sheets in direction of traffic. Double cut sheet joints and heat weld according to manufacturer's printed instructions.
- .5 Heat weld seams of linoleum sheet flooring in accordance with manufacturer's printed instructions.
- .6 As installation progresses, and after installation roll flooring with 45 kg minimum roller to ensure full adhesion.
- .7 Cut flooring around fixed objects.
- .8 Install feature strips and floor markings where indicated. Fit joints tightly.

- .9 Install flooring in pan type floor access covers. Maintain floor pattern.
- .10 Continue flooring over areas which will be under built-in furniture.
- .11 Continue flooring through areas to receive movable type partitions without interrupting floor pattern.
- .12 Terminate flooring at centreline of door in openings where adjacent floor finish or colour is dissimilar.
- .13 Install metal edge strips at unprotected or exposed edges where flooring terminates.

3.5 APPLICATION: BASE

- .1 Lay out base to keep number of joints at minimum.
- .2 Clean substrate and prime with one coat of adhesive.
- .3 Apply adhesive to back of base.
- .4 Set base against wall and floor surfaces tightly by using 3 kg hand roller.
- .5 Install straight and level to variation of 1:1000.
- .6 Scribe and fit to door frames and other obstructions. Use premoulded end pieces at flush door frames.
- .7 Cope internal corners. Use premoulded corner units for right angle external corners. Use formed straight base material for external corners of other angles.
- .8 Use toeless type base where floor finish will be carpet, coved type elsewhere.
- .9 Install toeless type base before installation of carpet on floors.
- .10 Heat weld base in accordance with manufacturer's printed instructions.

3.6 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
 - .1 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Remove excess adhesive from floor, base and wall surfaces without damage.
- .3 Clean, seal and wax floor and base surface to flooring manufacturer's printed instructions.

3.8 PROTECTION

- .1 Protect new floors from time of final set of adhesive and after initial waxing until final waxing and final inspection.
- .2 Prohibit traffic on floor for 48 hours after installation.
- .3 Use only water-based coating for linoleum.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33
- .2 Environmental Protection Agency (EPA)
 - .1 EPA Test Method for Measuring Total Volatile Organic Compound Content of Consumer Products, Method 24 - 1995, (for Surface Coatings).
- .3 Health Canada / Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .4 Master Painters Institute (MPI)
 - .1 MPI Architectural Painting Specifications Manual, 2007.
- .5 National Fire Code of Canada - 2010
- .6 Society for Protective Coatings (SSPC)
 - .1 SSPC Painting Manual, Volume Two, 8th Edition, Systems and Specifications Manual.
- .7 Transport Canada (TC)
 - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34 .

1.2 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Contractor: minimum of five years proven satisfactory experience. Provide list of last three comparable jobs including, job name and location, specifying authority, and project manager.
 - .2 Journeymen: qualified journeymen who have "Tradesman Qualification Certificate of Proficiency" engaged in painting work.
 - .3 Apprentices: working under direct supervision of qualified trades person in accordance with trade regulations.
- .2 Environmental Procedures:
 - .1 Do construction in accordance with Section 01 35 43 – Environmental Procedures.

1.3 SCHEDULING

- .1 Submit work schedule for various stages of painting to Departmental Representative for review. Submit schedule minimum of 48 hours in advance of proposed operations.
- .2 Obtain written authorization from Departmental Representative for changes in work schedule.

- .3 Schedule painting operations to prevent disruption of occupants.

1.4 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit product data and instructions for each paint and coating product to be used.
 - .2 Submit product data for the use and application of paint thinner.
 - .3 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOCs during application and curing.
- .3 Samples:
 - .1 Submit full range colour sample chips to indicate where colour availability is restricted.
 - .2 Submit duplicate 200 x 300 mm sample panels of each paint, stain, clear coating special finish with specified paint or coating in colours, gloss/sheen and textures required to MPI Architectural Painting Specification Manual standards submitted on suitable substrate material.
 - .3 Retain reviewed samples on-site to demonstrate acceptable standard of quality for appropriate on-site surface.
 - .4 Test reports: submit certified test reports for paint from approved independent testing laboratories, indicating compliance with specifications for specified performance characteristics and physical properties.
 - .1 Lead, cadmium and chromium: presence of and amounts.
 - .2 Mercury: presence of and amounts.
 - .3 Organochlorines and PCBs: presence of and amounts.
 - .5 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .6 Manufacturer's Instructions:
 - .1 Submit manufacturer's installation and application instructions.
 - .7 Closeout Submittals: submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals include following:
 - .1 Product name, type and use.
 - .2 Manufacturer's product number.
 - .3 Colour numbers.
 - .4 MPI Environmentally Friendly classification system rating.

1.5 MAINTENANCE

- .1 Extra Materials:
 - .1 Deliver to extra materials from same production run as products installed. Package products with protective covering and identify with descriptive labels. Comply with Section 01 78 00 - Closeout Submittals.

- .2 Quantity: provide one - one four litre can of each type and colour of primer, stain and finish coating. Identify colour and paint type in relation to established colour schedule and finish system.
- .3 Delivery, storage and protection: comply with Departmental Representative requirements for delivery and storage of extra materials.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, Shipping, Handling and Unloading:
 - .1 Pack, ship, handle and unload materials in accordance with Section 01 61 00 - Common Product Requirements and manufacturer's written instructions.
- .2 Acceptance at Site:
 - .1 Identify products and materials with labels indicating:
 - .1 Manufacturer's name and address.
 - .2 Type of paint or coating.
 - .3 Compliance with applicable standard.
 - .4 Colour number in accordance with established colour schedule.
- .3 Remove damaged, opened and rejected materials from site.
- .4 Storage and Protection:
 - .1 Provide and maintain dry, temperature controlled, secure storage.
 - .2 Store materials and supplies away from heat generating devices.
 - .3 Store materials and equipment in well ventilated area with temperature range 7 degrees C to 30 degrees C.
- .5 Store temperature sensitive products above minimum temperature as recommended by manufacturer.
- .6 Keep areas used for storage, cleaning and preparation clean and orderly. After completion of operations, return areas to clean condition.
- .7 Remove paint materials from storage only in quantities required for same day use.
- .8 Fire Safety Requirements:
 - .1 Provide one 9 kg Type ABC dry chemical fire extinguisher adjacent to storage area.
 - .2 Store oily rags, waste products, empty containers and materials subject to spontaneous combustion in ULC approved, sealed containers and remove from site on a daily basis.
 - .3 Handle, store, use and dispose of flammable and combustible materials in accordance with National Fire Code of Canada requirements.
- .9 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.

- .3 Collect and separate for disposal packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan (WMP).
- .4 Separate for reuse and recycling and place in designated containers Steel, Metal and Plastic waste in accordance with Waste Management Plan (WMP).
- .5 Place materials defined as hazardous or toxic in designated containers.
- .6 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal, regulations.
- .7 Ensure emptied containers are sealed and stored safely.
- .8 Unused paint coating materials must be disposed of at official hazardous material collections site as approved by Departmental Representative.
- .9 Paint, stain and wood preservative finishes and related materials (thinners, and solvents) are regarded as hazardous products and are subject to regulations for disposal. Information on these controls can be obtained from Provincial Ministries of Environment and Regional levels of Government.
- .10 Material which cannot be reused must be treated as hazardous waste and disposed of in an appropriate manner.
- .11 Place materials defined as hazardous or toxic waste, including used sealant and adhesive tubes and containers, in containers or areas designated for hazardous waste.
- .12 To reduce the amount of contaminants entering waterways, sanitary/storm drain systems or into ground follow these procedures:
 - .1 Retain cleaning water for water-based materials to allow sediments to be filtered out.
 - .2 Retain cleaners, thinners, solvents and excess paint and place in designated containers and ensure proper disposal.
 - .3 Return solvent and oil soaked rags used during painting operations for contaminant recovery, proper disposal, or appropriate cleaning and laundering.
 - .4 Dispose of contaminants in approved legal manner in accordance with hazardous waste regulations.
 - .5 Empty paint cans are to be dry prior to disposal or recycling (where available).
- .13 Where paint recycling is available, collect waste paint by type and provide for delivery to recycling or collection facility.
- .14 Set aside and protect surplus and uncontaminated finish materials. Deliver to or arrange collection by employees, individuals, or organizations for verifiable re-use or re-manufacturing.

1.7 SITE CONDITIONS

- .1 Heating, Ventilation and Lighting:
 - .1 Ventilate enclosed spaces in accordance with Section 01 51 00 - Temporary Utilities.
 - .2 Provide heating facilities to maintain ambient air and substrate temperatures above 10 degrees C for 24 hours before, during and after paint application until paint has cured sufficiently.
 - .3 Provide continuous ventilation for seven days after completion of application of paint.

- .4 Coordinate use of existing ventilation system with Departmental Representative and ensure its operation during and after application of paint as required.
- .5 Provide temporary ventilating and heating equipment where permanent facilities are not available or supplemental ventilating and heating equipment if ventilation and heating from existing system is inadequate to meet minimum requirements.
- .6 Provide minimum lighting level of 323 Lux on surfaces to be painted.
- .2 Temperature, Humidity and Substrate Moisture Content Levels:
 - .1 Unless pre-approved written approval by Departmental Representative and product manufacturer, perform no painting when:
 - .1 Ambient air and substrate temperatures are below 10 degrees C.
 - .2 Substrate temperature is above 32 degrees C unless paint is specifically formulated for application at high temperatures.
 - .3 Substrate and ambient air temperatures are not expected to fall within MPI or paint manufacturer's prescribed limits.
 - .4 The relative humidity is under 85 % or when the dew point is more than 3 degrees C variance between the air/surface temperature. Paint should not be applied if the dew point is less than 3 degrees C below the ambient or surface temperature. Use sling psychrometer to establish the relative humidity before beginning paint work.
 - .5 Rain or snow are forecast to occur before paint has thoroughly cured or when it is foggy, misty, raining or snowing at site.
 - .6 Ensure that conditions are within specified limits during drying or curing process, until newly applied coating can itself withstand 'normal' adverse environmental factors.
 - .2 Perform painting work when maximum moisture content of the substrate is below:
 - .1 Allow new concrete and masonry to cure minimum of 28 days.
 - .2 15 % for wood.
 - .3 12 % for plaster and gypsum board.
 - .3 Test for moisture using calibrated electronic Moisture Meter. Test concrete floors for moisture using "cover patch test".
 - .4 Test concrete, masonry and plaster surfaces for alkalinity as required.
- .3 Surface and Environmental Conditions:
 - .1 Apply paint finish in areas where dust is no longer being generated by related construction operations or when wind or ventilation conditions are such that airborne particles will not affect quality of finished surface.
 - .2 Apply paint to adequately prepared surfaces and to surfaces within moisture limits.
 - .3 Apply paint when previous coat of paint is dry or adequately cured.
- .4 Additional interior application requirements:
 - .1 Apply paint finishes when temperature at location of installation can be satisfactorily maintained within manufacturer's recommendations.
 - .2 Apply paint in occupied facilities during silent hours only. Schedule operations to approval of Departmental Representative such that painted surfaces will have dried and cured sufficiently before occupants are affected.

Part 2 Products

2.1 MATERIALS

- .1 Materials and resources in accordance with Section 01 47 15 - Sustainable Requirements: Construction.
- .2 Paint materials listed in the MPI Approved Products List (APL) are acceptable for use on this project.
- .3 Provide paint materials for paint systems from single manufacturer.
- .4 Only qualified products with E2 or E3 "Environmentally Friendly" rating are acceptable for use on this project.
- .5 Conform to latest MPI requirements for interior painting work including preparation and priming.
- .6 Materials (primers, paints, coatings, varnishes, stains, lacquers, fillers, thinners, solvents, etc.) in accordance with MPI Architectural Painting Specification Manual "Approved Product" listing.
- .7 Linseed oil, shellac, and turpentine: highest quality product from approved manufacturer listed in MPI Architectural Painting Specification Manual, compatible with other coating materials as required.
- .8 Provide paint products meeting MPI "Environmentally Friendly" E1, E2 or E3 ratings based on VOC (EPA Method 24) content levels.
- .9 Use MPI listed materials having minimum E2 or E3 rating where indoor air quality (odour) requirements exist.
- .10 Paints, coatings, adhesives, solvents, cleaners, lubricants, and other fluids:
 - .1 Water-base, Water soluble or Water clean-up.
 - .2 Biodegradable.
 - .3 Manufactured without compounds which contribute to ozone depletion in the upper atmosphere.
 - .4 Manufactured without compounds which contribute to smog in the lower atmosphere.
 - .5 Do not contain methylene chloride, chlorinated hydrocarbons, toxic metal pigments.
 - .6 Recycled content of 20 % post-consumer or 10 % pre-consumer waste.
- .11 Formulate and manufacture water-borne surface coatings with no aromatic solvents, formaldehyde, halogenated solvents, mercury, lead, cadmium, hexavalent chromium or their compounds.
- .12 Flash point: 61.0 degrees C or greater for water-borne surface coatings and recycled water-borne surface coatings.
- .13 Ensure manufacture and process of both water-borne surface coatings and recycled water-borne surface coatings does not release:

- .1 Matter in undiluted production plant effluent generating 'Biochemical Oxygen Demand' (BOD) in excess of 15 mg/L to natural watercourse or sewage treatment facility lacking secondary treatment.
- .2 Total Suspended Solids (TSS) in undiluted production plant effluent in excess of 15 mg/L to natural watercourse or a sewage treatment facility lacking secondary treatment.
- .14 Water-borne paints and stains, recycled water-borne surface coatings and water borne varnishes to meet minimum "Environmentally Friendly" E2 rating.
- .15 Recycled water-borne surface coatings to contain 50 % post-consumer material by volume.
- .16 Recycled water-borne surface coatings must not contain:
 - .1 Lead in excess of 600.0 ppm weight/weight total solids.
 - .2 Mercury in excess of 50.0 ppm weight/weight total product.
 - .3 Cadmium in excess of 1.0 ppm weight/weight total product.
 - .4 Hexavalent chromium in excess of 3.0 ppm weight/weight total product.
 - .5 Organochlorines or polychlorinated biphenyls (PCBS) in excess of 1.0 ppm weight/weight total product.

2.2 COLOURS

- .1 Departmental Representative will provide Colour Schedule after Contract award.
- .2 Colour schedule will be based upon selection of five base colours and three accent colours. No more than eight colours will be selected for entire project and no more than three colours will be selected in each area.
- .3 Selection of colours from manufacturers full range of colours.
- .4 Where specific products are available in restricted range of colours, selection based on limited range.
- .5 Second coat in three coat system to be tinted slightly lighter colour than top coat to show visible difference between coats.

2.3 MIXING AND TINTING

- .1 Perform colour tinting operations prior to delivery of paint to site. Obtain written approval from Departmental Representative for tinting of painting materials.
- .2 Mix paste, powder or catalyzed paint mixes in accordance with manufacturer's written instructions.
- .3 Use and add thinner in accordance with paint manufacturer's recommendations. Do not use kerosene or similar organic solvents to thin water-based paints.
- .4 Thin paint for spraying in accordance with paint manufacturer's instructions.
- .5 Re-mix paint in containers prior to and during application to ensure break-up of lumps, complete dispersion of settled pigment, and colour and gloss uniformity.

2.4 GLOSS/SHEEN RATINGS

- .1 Paint gloss is defined as sheen rating of applied paint, in accordance with following values:

	Gloss @ 60 degrees	Sheen @ 85 degrees
Gloss Level 1 - Matte Finish (flat)	Max. 5	Max. 10
Gloss Level 2 - Velvet-Like Finish	Max.10	10 to 35
Gloss Level 3 - Eggshell Finish	10 to 25	10 to 35
Gloss Level 4 - Satin-Like Finish	20 to 35	min. 35
Gloss Level 5 - Traditional Semi-Gloss Finish	35 to 70	
Gloss Level 6 - Traditional Gloss	70 to 85	
Gloss Level 7 - High Gloss Finish	More than 85	

- .2 Gloss level ratings of painted surfaces as indicated and as noted on Finish Schedule.

2.5 INTERIOR PAINTING SYSTEMS

- .1 Concrete horizontal surfaces:
- .1 INT 3.2C - Epoxy flooring. Epoxy paint coating to be non-slip with medium graded aggregate to permit ease of cleaning. See Section 09 67 23 – Epoxy Floor Coating.
 - .2 INT 3.2F - Concrete floor sealer.
- .2 Concrete masonry units: smooth face block:
- .1 INT 4.2A - Latex G3 finish in office areas.
 - .2 INT 4.2C - Alkyd G5 finish in storage areas.
- .3 Structural steel and metal fabrications: columns, beams, joists:
- .1 INT 5.1E Alkyd – G5 finish for columns and beams.
 - .2 INT 5.1D - Alkyd Dry Fall for overhead joists.
- .4 Structural steel and metal fabrications: Low contact areas: overhead decking, pipes, ducts:
- .1 INT 5.1E Alkyd – G5 finish for beams.
 - .2 INT 5.3F - Alkyd Dry Fall for overhead, decking, pipes, conduit, ducts,etc.
- .5 Steel - high heat: (boilers, furnaces, heat exchangers, breeching, pipes, flues, stacks, etc., with temperature range as noted):
- .1 INT 5.2A - Heat resistant enamel finish, maximum 205 degrees C.
- .6 Galvanized metal: doors, frames, railings, misc. steel, pipes.
- .1 INT 5.3C - Alkyd G5 finish (over cementitious primer).
 - .2 INT 5.3L - Alkyd G5 finish (over non-cementitious primer).
- .7 Dressed lumber: including doors, door and window frames, casings, mouldings:

- .1 INT 6.3E - Polyurethane varnish G3 finish (over stain).
- .2 INT 6.3U - Latex semi-gloss finish (over alkyd primer).
- .3 INT 6.3Z - Clear (2 component) polyurethane finish.
- .8 Wood paneling and casework: partitions, panels, shelving, millwork:
 - .1 INT 6.4A - Latex G5 finish (over alkyd sealer).
 - .2 INT 6.4E - Polyurethane varnish G5 finish (over stain).
- .9 Plaster and gypsum board: gypsum wallboard, drywall, "sheet rock type material", and textured finishes:
 - .1 INT 9.2A - Latex G3 finish (over latex sealer) in office areas.
 - .2 INT 9.2C - Alkyd G5 finish (over latex sealer) in washrooms and locker rooms including ceilings.
 - .3 INT 9.2E – Epoxy (“Tile Like”) for wet environments.

2.6 SOURCE QUALITY CONTROL

- .1 Perform following tests on each batch of consolidated post-consumer material before surface coating is reformulated and canned. Testing by laboratory or facility which has been accredited by Standards Council of Canada.
 - .1 Lead, cadmium and chromium are to be determined using ICP-AES (Inductively Coupled Plasma - Atomic Emission Spectroscopy) technique no. 6010 as defined in EPA SW-846.
 - .2 Mercury is to be determined by Cold Vapour Atomic Absorption Spectroscopy using Technique no. 7471 as defined in EPA SW-846.
 - .3 Organochlorines and PCBs are to be determined by Gas Chromatography using Technique no. 8081 as defined in EPA SW-846.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

3.2 GENERAL

- .1 Perform preparation and operations for interior painting in accordance with MPI Architectural Painting Specifications Manual except where specified otherwise.
- .2 Apply paint materials in accordance with paint manufacturer's written application instructions.

3.3 EXAMINATION

- .1 Investigate existing substrates for problems related to proper and complete preparation of surfaces to be painted. Report to Departmental Representative damages, defects, unsatisfactory or unfavourable conditions before proceeding with work.

- .2 Conduct moisture testing of surfaces to be painted using properly calibrated electronic moisture meter, except test concrete floors for moisture using simple "cover patch test". Do not proceed with work until conditions fall within acceptable range as recommended by manufacturer.
- .3 Maximum moisture content as follows:
 - .1 Stucco, plaster and gypsum board: 12 %.
 - .2 Concrete: 12 %.
 - .3 Clay and Concrete Block/Brick: 12 %.
 - .4 Wood: 15 %.

3.4 PREPARATION

- .1 Protection:
 - .1 Protect existing building surfaces and adjacent structures from paint spatters, markings and other damage by suitable non-staining covers or masking. If damaged, clean and restore surfaces as directed by Departmental Representative.
 - .2 Protect items that are permanently attached such as Fire Labels on doors and frames.
 - .3 Protect factory finished products and equipment.
 - .4 Protect building occupants and general public in and about the building.
- .2 Surface Preparation:
 - .1 Remove electrical cover plates, light fixtures, surface hardware on doors, bath accessories and other surface mounted equipment, fittings and fastenings prior to undertaking painting operations. Identify and store items in secure location and re-installed after painting is completed.
 - .2 Move and cover furniture and portable equipment as necessary to carry out painting operations. Replace as painting operations progress.
 - .3 Place "WET PAINT" signs in occupied areas as painting operations progress. Signs to approval of Departmental Representative.
- .3 Clean and prepare surfaces in accordance with MPI Architectural Painting Specification Manual requirements. Refer to MPI Manual in regard to specific requirements and as follows:
 - .1 Remove dust, dirt, and other surface debris by vacuuming, wiping with dry, clean cloths or compressed air.
 - .2 Wash surfaces with a biodegradable detergent and bleach where applicable and clean warm water using a stiff bristle brush to remove dirt, oil and other surface contaminants.
 - .3 Rinse scrubbed surfaces with clean water until foreign matter is flushed from surface.
 - .4 Allow surfaces to drain completely and allow to dry thoroughly.
 - .5 Prepare surfaces for water-based painting, water-based cleaners should be used in place of organic solvents.
 - .6 Use trigger operated spray nozzles for water hoses.
 - .7 Many water-based paints cannot be removed with water once dried. Minimize use of mineral spirits or organic solvents to clean up water-based paints.

- .4 Prevent contamination of cleaned surfaces by salts, acids, alkalis, other corrosive chemicals, grease, oil and solvents before prime coat is applied and between applications of remaining coats. Apply primer, paint, or pretreatment as soon as possible after cleaning and before deterioration occurs.
- .5 Where possible, prime non-exposed surfaces of new wood surfaces before installation. Use same primers as specified for exposed surfaces.
 - .1 Apply vinyl sealer to MPI #36 over knots, pitch, sap and resinous areas.
 - .2 Apply wood filler to nail holes and cracks.
 - .3 Tint filler to match stains for stained woodwork.
- .6 Sand and dust between coats as required to provide adequate adhesion for next coat and to remove defects visible from a distance up to 1000 mm.
- .7 Clean metal surfaces to be painted by removing rust, loose mill scale, welding slag, dirt, oil, grease and other foreign substances in accordance with MPI requirements. Remove traces of blast products from surfaces, pockets and corners to be painted by brushing with clean brushes or blowing with clean dry compressed air or vacuum cleaning.
- .8 Touch up of shop primers with primer as specified.
- .9 Do not apply paint until prepared surfaces have been accepted by Departmental Representative.

3.5 APPLICATION

- .1 Apply paint by brush, roller, air sprayer or airless sprayer. Conform to manufacturer's application instructions unless specified otherwise.
- .2 Brush and Roller Application:
 - .1 Apply paint in uniform layer using brush and/or roller type suitable for application.
 - .2 Work paint into cracks, crevices and corners.
 - .3 Paint surfaces and corners not accessible to brush using spray, daubers and/or sheepskins. Paint surfaces and corners not accessible to roller using brush, daubers or sheepskins.
 - .4 Brush and/or roll out runs and sags, and over-lap marks. Rolled surfaces free of roller tracking and heavy stipple.
 - .5 Remove runs, sags and brush marks from finished work and repaint.
- .3 Spray application:
 - .1 Provide and maintain equipment that is suitable for intended purpose, capable of atomizing paint to be applied, and equipped with suitable pressure regulators and gauges.
 - .2 Keep paint ingredients properly mixed in containers during paint application either by continuous mechanical agitation or by intermittent agitation as frequently as necessary.
 - .3 Apply paint in uniform layer, with overlapping at edges of spray pattern. Back roll first coat application.

- .4 Brush out immediately all runs and sags.
- .5 Use brushes and rollers to work paint into cracks, crevices and places which are not adequately painted by spray.
- .4 Use dipping, sheepskins or daubers only when no other method is practical in places of difficult access.
- .5 Apply coats of paint continuous film of uniform thickness. Repaint thin spots or bare areas before next coat of paint is applied.
- .6 Allow surfaces to dry and properly cure after cleaning and between subsequent coats for minimum time period as recommended by manufacturer.
- .7 Sand and dust between coats to remove visible defects.
- .8 Finish surfaces both above and below sight lines as specified for surrounding surfaces, including such surfaces as tops of interior cupboards and cabinets and projecting ledges.
- .9 Finish inside of cupboards and cabinets as specified for outside surfaces.
- .10 Finish closets and alcoves as specified for adjoining rooms.
- .11 Finish top, bottom, edges and cutouts of doors after fitting as specified for door surfaces.

3.6 MECHANICAL/ELECTRICAL EQUIPMENT

- .1 Paint finished area exposed conduits, piping, hangers, ductwork and other mechanical and electrical equipment with colour and finish to match adjacent surfaces, except as indicated.
- .2 Boiler room, mechanical and electrical rooms: paint exposed conduits, piping, hangers, ductwork and other mechanical and electrical equipment.
- .3 Other unfinished areas: leave exposed conduits, piping, hangers, ductwork and other mechanical and electrical equipment in original finish and touch up scratches and marks.
- .4 Touch up scratches and marks on factory painted finishes and equipment with paint as supplied by manufacturer of equipment.
- .5 Do not paint over nameplates.
- .6 Keep sprinkler heads free of paint.
- .7 Paint inside of ductwork where visible behind grilles, registers and diffusers with primer and one coat of matt black paint.
- .8 Paint fire protection piping red.
- .9 Paint disconnect switches for fire alarm system and exit light systems in red enamel.
- .10 Paint natural gas piping yellow.

- .11 Paint both sides and edges of backboards for telephone and electrical equipment before installation. Leave equipment in original finish except for touch-up as required, and paint conduits, mounting accessories and other unfinished items.
- .12 Do not paint interior transformers and substation equipment.

3.7 SITE TOLERANCES

- .1 Walls: no defects visible from a distance of 1000 mm at 90 degrees to surface.
- .2 Ceilings: no defects visible from floor at 45 degrees to surface when viewed using final lighting source.
- .3 Final coat to exhibit uniformity of colour and uniformity of sheen across full surface area.

3.8 FIELD QUALITY CONTROL

- .1 Interior painting and decorating work shall be inspected by a Paint Inspection Agency (inspector) acceptable to the specifying authority and local Painting Contractor's Association. Painting contractor shall notify Paint Inspection Agency a minimum of one week prior to commencement of work and provide a copy of project painting specification, plans and elevation drawings (including pertinent details) as well as a Finish Schedule.
- .2 Interior surfaces requiring painting shall be inspected by Paint Inspection Agency who shall notify Departmental Representative and General Contractor in writing of defects or problems, prior to commencing painting work, or after prime coat shows defects in substrate.
- .3 Where "special" painting, coating or decorating system applications (i.e. elastomeric coatings) or non-MPI listed products or systems are to be used, paint or coating manufacturer shall provide as part of this work, certification of surfaces and conditions for specific paint or coating system application as well as on site supervision, inspection and approval of their paint or coating system application as required at no additional cost to Departmental Representative.
- .4 Standard of Acceptance:
 - .1 Walls: no defects visible from a distance of 1000 mm at 90 degrees to surface.
 - .2 Ceilings: no defects visible from floor at 45 degrees degrees to surface when viewed using final lighting source.
 - .3 Final coat to exhibit uniformity of colour and uniformity of sheen across full surface area.
- .5 Retain purchase orders, invoices and other documents to prove conformance with noted MPI requirements when requested by Departmental Representative.

3.9 RESTORATION

- .1 Clean and re-install hardware items removed before undertaken painting operations.
- .2 Remove protective coverings and warning signs as soon as practical after operations cease.

- .3 Remove paint splashings on exposed surfaces that were not painted. Remove smears and spatter immediately as operations progress, using compatible solvent.
- .4 Protect freshly completed surfaces from paint droppings and dust to approval of Departmental Representative. Avoid scuffing newly applied paint.
- .5 Restore areas used for storage, cleaning, mixing and handling of paint to clean condition as approved by Departmental Representative.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM D610-01, Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces.
 - .2 ASTM D2369-03, Test Method for Volatile Content of Coatings.
 - .3 ASTM D2832-92(R1999), Guide for Determining Volatile and Nonvolatile Content of Paint and Related Coatings.
 - .4 ASTM D5326-94a(2002), MPI-9 Test Method for Color Development in Tinted Latex Paints.
- .2 Master Painters' Institute (MPI), Exterior Structural Steel and Metal Fabrications, 03.
 - .1 EXT 5.1, Alkyd.
 - .2 EXT 5.1G, Zinc Rich/Aliphatic Polyurethane.
 - .3 EXT 5.4, Aluminum.
- .3 Environmental Choice Program (ECP).
 - .1 CCD-048-95, Recycled Water-borne Surface Coatings.
 - .2 CCD-047a-98, Paints - Surface Coatings.
- .4 Federal Standard (FS).
 - .1 FS-595B-89, Paint Colours.
- .5 Steel Structures Painting Council (SSPC).
 - .1 SSPC-SP-1-82, Solvent Cleaning.
 - .2 SSPC-SP-2-00, Hand Tool Cleaning.
 - .3 SSPC-SP-3-00, Power Tool Cleaning.
 - .4 SSPC-SP-6/NACE No. 3-00, Commercial Blast Cleaning.
 - .5 SSPC-SP-7/NACE No 4-00, Brush-off Blast Cleaning.
 - .6 SSPC-Vis-1-89, Visual Standard for Abrasive Blast Cleaned Steel (Standard Reference Photographs) Editorial Changes September 1, 2000 (Steel Structures Painting Manual, Chapter 2 - Surface Preparation Specs.).
 - .7 SSPC-SP-10/NACE No. 2-00, Near White Blast Cleaning.
 - .8 SSPC-PA-02, Measurement of Dry Coat Thickness with Magnetic Gauges.
 - .9 SSPC Good Painting Practices, Volume 1, 4th Edition.

1.2 SUBMITTALS

- .1 Product Data.
 - .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.

- .2 Submit two copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOC's for paint.
- .2 Samples.
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Upon request, DCC Representative to furnish qualified products list of paints.
- .3 Paints that do not appear on MPI Approved Products List must be approved by Departmental Representative before use on project. When it is proposed to use non-qualified paint, submit one 2 L sample of paint to Departmental Representative at least 2 weeks prior to commencement of painting for analysis and acceptance. Mark samples with name of project, its location, paint manufacturer's name and address, name of paint, MPI standard number and manufacturers paint code number.
- .4 Enable Departmental Representative to take two 2 L samples of each paint delivered to site, one sample from manufacturer's containers and one sample from painters' pot.
- .5 Test Reports.
 - .1 Submit test reports in accordance with Section 01 45 00 - Quality Control.
- .6 Manufacturer's Instructions:
 - .1 Submit manufacturer's installation instructions.

1.3 QUALITY ASSURANCE

- .1 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .3 Pre-Installation Meetings: conduct pre-installation meeting to verify project requirements, manufacturer's installation instructions and manufacturer's warranty requirements.

1.4 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Divert unused coating materials from landfill through disposal at a special wastes depot.

Part 2 Products

2.1 MATERIALS

- .1 Paint.
 - .1 Primer: MPI EXT 5.1C, primer, marine for steel.

- .1 Primer for second coat: tinted sufficiently off finish colour of first coat to show where second coat is applied.
- .2 Tinting material: compatible with primer and not detrimental to its service life.
- .2 Enamel: MPI EXT 5.1G, enamel, alkyd, marine, exterior; first coat grey, colour No. 501-205; second coat grey, colour No. 501-203. Colours to match FS-595B. If majority of paint application is to be by brushing, use paint to MPI EXT 5.1D.
 - .1 Table.

Colour	Coat	Colour Number
Grey	First	501-205
	Second	501-203
Grey	First	501-203
	Second	501-201
Green	First	503-209
	Second	503-208
Green	First	503-221
	Second	503-201
Brown	First	504-102 semi-gloss
	Second	504-101 semi-gloss
Blue	First	502-202 semi-gloss
	Second	502-101 semi-gloss
Black	First	501-201
	Second	512-201
 - .2 Aluminum paint: to MPI EXT 5.4, paint, aluminum, marine.
 - .3 Sand for sandblasting: to SSPC (Steel Structures Painting Council).

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.

3.2 PREPARATION

- .1 New metal surfaces.
 - .1 Clean surfaces of new metal to be painted by removing rust, loose mill scale, welding slag, dirt, oil, grease and foreign substances in accordance with the following:
 - .1 Commercial blast cleaning: SSPC-SP-6 (Steel Structures Painting Council).
 - .2 Solvent cleaning: SSPC-SP-1.
 - .3 Hand tool cleaning: SSPC-SP-2.
 - .4 Power tool cleaning: SSPC-SP-3.
 - .5 Brush-off blast cleaning: SSPC-SP-7.

- .6 Near White Blast Cleaning: SSPC-SP10/NACE No. 2.
 - .2 Compressed air to be free of water and oil before reaching nozzle.
 - .3 Remove traces of blast products from surfaces, pockets and corners to be painted by brushing with clean brushes, by blowing with clean dry compressed air, or by vacuum cleaning.
 - .4 Do not apply paint until prepared surfaces have been accepted by Departmental Representative.
 - .5 Prior to commencing paint application the degree of cleanliness of surfaces to be in accordance with SSPC-Vis1.
 - .6 Protection of surfaces.
 - .1 Protect surfaces not to be painted and if damaged, clean and restore such surfaces as directed by Departmental Representative.
 - .2 Apply primer, paint, or pretreatment after surface has been cleaned and before deterioration of surface occurs.
 - .3 Clean surfaces again if rusting occurs after completion of surface preparation.
 - .4 Prevent contamination of cleaned surfaces by salts, acids, alkalis, corrosive chemicals, grease, oil and solvents before prime coat is applied and between applications of remaining coats of paint. Remove contaminants from surface and apply paint immediately.
 - .5 Protect cleaned and freshly painted surfaces from dust to approval of Departmental Representative.
- .7 Mixing paint.
 - .1 Do not dilute or thin paint for brush application; use as received from manufacturer.
 - .2 Mix ingredients in container before and during use and ensure breaking up of lumps, complete dispersion of settled pigment, and uniform composition.
 - .3 Do not mix or keep paint in suspension by means of air bubbling through paint.
 - .4 Thin paint for spraying according to manufacturer's instructions. If directions are not on container, obtain instructions in writing from manufacturer and provide copy of instructions Departmental Representative.
- .8 Number of paint coats.
 - .1 New metal surfaces.
 - .1 Shop: Two primer coats to minimum dry film thickness of 35 microns per coat.
 - .2 Field: Two alkyd enamel coats to minimum dry film thickness of 25 microns per coat.

3.3 APPLICATION

- .1 Apply paint by spraying, brushing, or combination of both. Use sheepskins or daubers when no other method is practical in places of difficult access.

- .2 Use dipping or roller coating method of application when specifically authorized by Departmental Representative in writing.
- .3 Caulk open seams at contact surfaces of built up members with material approved by Departmental Representative, before second undercoat of primer is applied.
- .4 Where surface to be painted is not under cover, do not apply paint when:
 - .1 Air temperature is below 5 degrees C or when temperature is expected to drop to 0 degrees C before paint has dried.
 - .2 Temperature of surface is over 50 degrees C unless paint is specifically formulated for application at high temperatures.
 - .3 Fog or mist occur at site; it is raining or snowing; there is danger of rain or snow; relative humidity is above 85%.
 - .4 Surface to be painted is wet, damp or frosted.
 - .5 Previous coat is not dry.
- .5 Provide cover when paint must be applied in damp or cold weather. Protect, shelter, or heat surface and surrounding air to comply with temperature and humidity conditions specified in 3.2.4. Protect until paint is dry or until weather conditions are suitable.
- .6 Remove paint from areas which have been exposed to freezing, excess humidity, rain, snow or condensation. Prepare surface again and repaint.
- .7 Apply each coat of paint as continuous film of uniform thickness. Repaint thin spots or bare areas before next coat of paint is applied.
- .8 Brush application.
 - .1 Work paint into cracks, crevices and corners and paint surfaces not accessible to brushes by spray, daubers or sheepskins.
 - .2 Brush out runs and sags.
 - .3 Remove runs, sags and brush marks from finished work and repaint.
- .9 Spray application.
 - .1 Provide and maintain equipment that is suitable for intended purpose, capable of properly atomizing paint to be applied, and equipped with suitable pressure regulators and gauges.
 - .2 Provide traps or separators to remove oil and water from compressed air and drain periodically during operations.
 - .3 Keep paint ingredients properly mixed in spray pots or containers during paint application either by continuous mechanical agitation or by intermittent agitation as frequently as necessary.
 - .4 Apply paint in uniform layer, with overlapping at edges of spray pattern.
 - .5 Brush out immediately runs and sags.
 - .6 Use brushes to work paint into cracks, crevices and places which are not adequately painted by spray. In areas not accessible to spray gun, use brushes, daubers or sheepskins.
 - .7 Remove runs, sags and brush marks from finished work and repaint.

- .10 Shop painting.
 - .1 Do shop painting after fabrication and before damage to surface occurs from weather or other exposure.
 - .2 Spray paint contact surfaces of field assembled, bolted, friction type joints with primer coat only. Do not brush primer after spraying.
 - .3 Do not paint metal surfaces which are to be embedded in concrete.
 - .4 Paint metal surfaces to be in contact with wood with either full paint coats specified or three shop coats of specified primer.
 - .5 Do not paint metal within 50 mm of edge to be welded. Give unprotected steel one coat of boiled linseed oil or other approved primer or protective coating after shop fabrication is completed.
 - .6 Remove weld spatter before painting. Remove weld slag and flux by methods as specified in paragraph 3.1.2 Metal Surfaces to be repainted.
 - .7 Protect machine finished or similar surfaces that are not to be painted but that do require protection, with coating of rust inhibitive petroleum, molybdenum disulphide, or other coating approved by DCC Representative.
 - .8 Copy previous erection marks and weight marks on areas that have been shop painted.
- .11 Field painting.
 - .1 Paint steel structures as soon as practical after erection.
 - .2 Touch up metal which has been shop coated with same type of paint and to same thickness as shop coat. This touch-up to include cleaning and painting of field connections, welds, rivets, nuts, washers, bolts, and damaged or defective paint and rusted areas.
 - .3 Field paint surfaces (other than joint contact surfaces) which are accessible before erection but which are not to be accessible after erection.
 - .4 Do not apply final coat of paint until concrete work is completed. If concreting or other operations damage paint, clean and repaint damaged area. Remove concrete spatter and droppings before paint is applied.
 - .5 Where painting does not meet with requirements of specifications, remove defective paint, thoroughly clean affected surfaces and repaint in accordance with these specifications.
- .12 Handling painted metal.
 - .1 Do not handle painted metal until paint has dried, except for necessary handling for painting or stacking for drying.
 - .2 Scrape off and touch up paint which is damaged in handling, with same number of coats and kinds of paint as were previously applied to metal.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests, Inspections.
 - .1 Upon completion of the painting procedures test for dry film reading and evaluate the results as per SSPC PA 2.

3.5 CLEANING

- .1 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

END OF SECTION