

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Refer to the following sections for specifications necessary to complete the work specified in this Division.
 - .1 Section 09 91 23 - Painting.
 - .2 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 REFERENCES

- .1 National Research Council of Canada (NRCC)/Institute for Research in Construction.
 - .1 NRCC 53301, National Building Code of Canada 2015 (NBCC).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Shop drawings; submit drawings stamped and signed by professional engineer registered or licensed in Province of Quebec, Canada where specified.
- .3 Shop drawings to show, where applicable:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
- .4 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.
- .5 In addition to transmittal letter referred to in Section 01 33 00 - Submittal Procedures: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.
- .6 Closeout Submittals:
 - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.
 - .2 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .3 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.

- .4 Operation instruction for systems and component.
- .5 Description of actions to be taken in event of equipment failure.
- .6 Valves schedule and flow diagram.
- .7 Colour coding chart.
- .4 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.
- .5 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .6 Approvals:
 - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
 - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .7 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .8 Site records:
 - .1 Departmental Representative will provide 1 set of white prints of mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur.
 - .2 Transfer information weekly, as a minimum, to white prints, revising white prints to show work as actually installed.
 - .3 Use different colour waterproof ink for each service.
 - .4 Make available for reference purposes and inspection.
- .9 As-built drawings:
 - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
 - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED"
(Signature of Contractor) (Date).
 - .3 Submit to Departmental Representative for approval and make corrections as directed.
 - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
 - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .10 Submit copies of as-built drawings for inclusion in final TAB report.

1.4 QUALITY ASSURANCE

- .1 Quality Assurance: in accordance with Section 01 45 00 - Quality Control.

1.5 MAINTENANCE

- .1 Furnish spare parts in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Provide one set of special tools required to service equipment as recommended by manufacturers and in accordance with Section 01 78 00 - Closeout Submittals.

1.6 DELIVERY, STORAGE, AND HANDLING

- .1 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

PART 2 PRODUCTS

2.1 MATERIALS

- .1 Materials and products to be new unless otherwise noted.

PART 3 EXECUTION

3.1 GENERAL

- .1 Perform Work in accordance with National Building Code including all amendments up to tender closing date, more stringent requirements of other codes of provincial or local application, and requirements of Authorities Having Jurisdiction provided that, in case of conflict or discrepancy, the more stringent requirements apply.

3.2 PAINTING REPAIRS AND RESTORATION

- .1 Do painting in accordance with Section 09 91 23 - Painting.
- .2 Prime and touch up marred finished paintwork.
- .3 Restore to new condition, finishes which have been damaged.

3.3 CLEANING

- .1 Clean interior and exterior of all systems including strainers. Remove all visible dirt and debris from inside of air handling units and ductwork.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .1 Duct leakage tests.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

3.5 DEMONSTRATION

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.
- .5 Contractor shall record these demonstrations on video tape for future reference.
- .6 Provide DVD copy of demonstration to Departmental Representative prior to requesting Final Certificate of Completion.

3.6 NEW OPENINGS IN EXISTING STRUCTURE

- .1 Review location of new openings with Departmental Representative prior to coring.
- .2 Do not core through existing beams, including ribs in concrete structure.
- .3 Perform X-ray examination of structure when other means of examination cannot provide confirmation that structure members will not be damaged.

3.7 PROTECTION

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 USE OF SYSTEMS

- .1 Use of existing permanent heating and ventilating systems for supplying temporary heat or ventilation is permitted only under following conditions:
 - .1 Entire system is complete, pressure tested, cleaned, flushed out.
 - .2 There is no possibility of damage.
 - .3 Supply ventilation systems are protected by 60% filters, inspected daily, changed every 2 weeks or more frequently as required.
 - .4 Return systems have approved filters over openings, inlets, outlets.
 - .5 Systems will be:
 - .1 Operated as per manufacturer's recommendations and instructions.
 - .2 Operated by Contractor.
 - .3 Monitored continuously by Contractor.
 - .6 Warranties are not relaxed.
 - .7 Regular preventive and other manufacturers recommended maintenance routines are performed by Contractor at own expense and under supervision of Departmental Representative.
 - .8 Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems.
- .2 Filters specified in this Section are over and above those specified in other Sections of this project.
- .3 Exhaust systems are not included in approvals for temporary heating ventilation.

PART 2 PRODUCTS2.1 NOT USED

- .1 Not Used.

PART 3 EXECUTION3.1 NOT USED

- .1 Not Used.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 07 84 00 - Firestopping.
- .2 Section 07 92 00 - Joint Sealants.
- .3 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-11-2015, Edition 3.2, Standard for Paints, Coatings, Stains, and Sealers.
- .2 National Fire Code of Canada, 2015
- .3 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards:
 - .1 SCAQMD Rule 1113-A2013, Architectural Coatings.
 - .2 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 MATERIAL

- .1 Paint: zinc-rich.
 - .1 Primers, Paints, Coating: in accordance with manufacturer's recommendations for surface conditions.

- .2 Primer: maximum VOC limit 250 g/L to Standard GS-11 and to SCAQMD Rule 1113.
- .3 Paints: maximum VOC limit 150 g/L to Standard GS-11 and to SCAQMD Rule 1113.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .3 Sealants: maximum VOC limit to SCAQMD Rule 1168.
- .4 Adhesives: maximum VOC limit to SCAQMD Rule 1168.
- .5 Fire Stopping: in accordance with Section 07 84 00 - Firestopping.

PART 3 EXECUTION

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.3 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment and components.

3.4 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.

- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

3.5 PIPEWORK INSTALLATION

- .1 Install piping parallel to walls and partitions, concealed as much as possible. Off-set pipe around columns, beams, ducts and other obstructions where required. Slope piping to allow for drainage and air venting, and install automatic air vents at high points and drain valves at low points.
- .2 Conceal piping in partitions and pipe spaces in finished areas. Where groups of pipes are to be installed in such spaces, use even spacing and neat arrangement. Where these systems are valved, arrange valves either in equally spaced increments or in straight rows, located for easy access.
- .3 Where piping is to remain exposed, neatly group with other piping in such a manner that no interference between piping and equipment occurs, and with as few crossovers and offsets as possible.
- .4 Locate large diameter piping farthest from entrance in pipe spaces where entry of maintenance personnel is intended.
- .5 Establish the location of each access door before installing piping. Install access doors where valves, gauges, indicators and adjustable or maintenance items are to be concealed.
- .6 Where it will facilitate maintenance work, offset and arrange piping close to wall.
- .7 Provide for thermal expansion and contraction of pipework. Pipe anchors, where required, shall be of design suitable to restrain movement of pipe in all directions. Do not use anchors which are designed to resist axial forces only.
- .8 Take special care when selecting location for pipe anchors to avoid the introduction of undue reaction forces and operating weights into the structure of the building, into flanges of pumps and other equipment, and to avoid excessive pipe stresses.
- .9 Make proper allowance for thermal expansion and contraction. Install piping and equipment in such a manner that the strain and weight do not come upon cast connections, fittings or apparatus.
- .10 Provide domestic water and waste piping connections to apparatus and equipment where required.
- .11 Install water and waste piping connections, and controls supplied with equipment, in strict accordance with shop drawings and equipment supplier's instructions.
- .12 Install pipe hangers on both sides of each mechanical joint.
- .13 Valves, strainers, etc., at pumps and other equipment are to be line size and not reduced pipe sizes.

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- .14 Provide drain valves at all coil connections, heat exchangers, all low points in systems, and at section isolating valves. Drain valves to be min. 20 mm, bronze construction, with standard hose end connections, with caps and chains.
 - .15 All piping is to be isolated from the structure. Provide a 75 mm length of Armaflex foam insulation of minimum thickness 12 mm placed around the pipe at pipe clamp locations. This applies to water supply, drainage venting and all other piped services. In the case of insulated water lines, insulation to be continuous at pipe clamp locations.
 - .16 Domestic water supply lines within stud walls are to be continuously wrapped using Armaflex insulation to avoid the risk of copper pipe to stud contact. This does not apply to plastic water piping.
 - .17 Waste and vent piping is to be installed so that there will be no contact with studs, drywall, sleeves, floor openings, etc.
 - .18 Riser clamps and supports are to be resiliently isolated from floor slabs.
 - .19 Piping serving fixtures on floors above occupied spaces is to be resiliently supported and wrapped with minimum 25 mm insulation.
 - .20 Screwed fittings jointed with plumber's tape.
 - .21 Protect opening against entry of foreign material.
 - .22 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
 - .23 Assemble piping using fittings manufactured to ANSI standards.
 - .24 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
 - .25 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
 - .26 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
 - .27 Install, except where indicated, to permit separate thermal insulation of each pipe.
 - .28 Ream pipes, remove scale and other foreign material before assembly.
 - .29 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
 - .30 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Install globe valves in bypass around control valves.

- .6 Use ball valves at branch take-offs for isolating purposes except where specified.

3.6 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation wall and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere:
 - .1 Provide space for firestopping.
 - .2 Maintain fire rating integrity.
 - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.

3.7 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
 - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
 - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

3.8 PREPARATION FOR FIRE STOPPING

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Firestopping.

- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes not subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fires topping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.
- .5 Provide firestop systems consisting of a material, or combination of materials, installed to maintain the integrity of fire-rated construction by providing an effective barrier against the spread of flame, smoke, and/or hot gases through penetrations, blank openings, construction joints, or at perimeter fire containment in or adjacent to fire-rated barriers in accordance with the requirements of the National Building Code.
- .6 Firestop systems shall be used in locations including, but not limited to, the following:
 - .1 Penetrations through fire-resistance-rated wall, floor and roof assemblies.
 - .2 Membrane penetrations in fire-resistance-rated wall assemblies where items penetrate one side of the barrier.
 - .3 Joints in fire-resistance-rated assemblies to allow independent movement.
 - .4 Joints, through penetrations and membrane penetrations in Smoke Barriers and Smoke Partitions.
- .7 Comply with requirements of the applicable ASTM, UL, and ULC standards. Where these standards conflict with other specified requirements, the most restrictive requirements shall govern.

3.9 FLUSHING OUT OF PIPING SYSTEMS

- .1 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .2 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.10 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.

- .5 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .6 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
 - .1 ASME B1.20.1-2013, Pipe Threads, General Purpose (Inch).
 - .2 ASME B16.18-2012, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 ASTM International
 - .1 ASTM A276/A276M-16, Standard Specification for Stainless Steel Bars and Shapes.
 - .2 ASTM B62-15, Standard Specification for Composition Bronze or Ounce Metal Castings.
 - .3 ASTM B283/B283M-14a, Standard Specification for Copper and Copper-Alloy Die Forgings (Hot-Pressed).
 - .4 ASTM B505/B505M-14, Standard Specification for Copper Alloy Continuous Castings.
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
 - .1 MSS SP-25-2013, Standard Marking System for Valves, Fittings, Flanges and Unions.
 - .2 MSS SP-80-2013, Bronze Gate Globe, Angle and Check Valves.
 - .3 MSS SP-110-2010, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

1.4 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials/Spare Parts:
 - .1 Furnish following spare parts:
 - .1 Valve seats: one for every 10 valves each size, minimum 1.

- .2 Discs: one for every 10 valves, each size. Minimum 1.
- .3 Stem packing: one for every 10 valves, each size. Minimum 1.
- .4 Valve handles: 2 of each size.
- .5 Gaskets for flanges: one for every 10 flanged joints.
- .2 Tools:
 - .1 Furnish special tools for maintenance of systems and equipment.
 - .2 Include following:
 - .1 Lubricant gun for expansion joints.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 MATERIALS

- .1 Valves:
 - .1 Except for specialty valves, to be single manufacturer.
 - .2 Products to have CRN registration numbers.
- .2 End Connections:
 - .1 Connection into adjacent piping/tubing:
 - .1 Steel pipe systems: screwed ends to ASME B1.20.1.
 - .2 Copper tube systems: solder ends to ASME B16.18.
- .3 Lockshield Keys:
 - .1 Where lockshield valves are specified, provide 10 keys of each size: malleable iron cadmium plated.
- .4 Gate Valves:
 - .1 Requirements common to gate valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Bonnet: union with hexagonal shoulders.
 - .3 Connections: screwed with hexagonal shoulders.
 - .4 Inspection and pressure testing: to MSS SP-80. Tests to be hydrostatic.
 - .5 Packing: non-asbestos.
 - .6 Handwheel: non-ferrous.

- .7 Handwheel Nut: bronze to ASTM B62.
- .2 NPS 2 and under, non-rising stem, solid wedge disc, Class 125:
 - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
 - .2 Operator: Handwheel.
- .3 NPS 2 and under, non-rising stem, solid wedge disc, Class 150:
 - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
 - .2 Operator: handwheel.
- .4 NPS 2 and under, rising stem, split wedge disc, Class 125:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Disc: split wedge, bronze to ASTM B283/B283M, loosely secured to stem.
 - .3 Operator: handwheel.
- .5 NPS 2 and under, rising stem, solid wedge disc, Class 125:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Operator: handwheel.
- .6 NPS 2 and under, rising stem, solid wedge disc, Class 150:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Operator: handwheel.
- .5 Globe Valves:
 - .1 Requirements common to globe valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Bonnet: union with hexagonal shoulders.
 - .3 Connections: screwed with hexagonal shoulders.
 - .4 Pressure testing: to MSS SP-80. Tests to be hydrostatic.
 - .5 Stuffing box: threaded to bonnet with gland follower, packing nut, high grade non-asbestos packing.
 - .6 Handwheel: non-ferrous.
 - .7 Handwheel Nut: bronze to ASTM B62.
 - .2 NPS 2 and under, composition disc, Class 125:
 - .1 Body and bonnet: screwed bonnet.
 - .2 Disc and seat: renewable rotating PTFE disc composition to suit service conditions, regrindable bronze seat, loosely secured to bronze stem to ASTM B505/B505M.
 - .3 Operator: handwheel.
 - .3 NPS 2 and under, composition disc, Class 150:
 - .1 Body and bonnet: union bonnet.
 - .2 Disc and seat: renewable rotating PTFE disc in easily removable disc holder, regrindable bronze seat, loosely secured to bronze stem to ASTM B505/B505M.
 - .3 Operator: handwheel.
 - .4 NPS 2 and under, plug disc, Class 150, screwed ends:
 - .1 Body and bonnet: union bonnet.
 - .2 Disc and seat ring: tapered plug type with disc stem ring of AISI S420 stainless steel to ASTM A276/A276M, loosely secured to stem.
 - .3 Operator: handwheel.
 - .5 Angle valve, NPS 2 and under, composition disc, Class 150:
 - .1 Body and bonnet: union bonnet.

- .2 Disc and seat: renewable rotating PTFE disc in slip-on easily removable disc holder having integral guides, regrindable bronze seat, loosely secured to stem.
 - .3 Operator: handwheel.
- .6 Check Valves:
 - .1 Requirements common to check valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Connections: screwed with hexagonal shoulders.
 - .2 NPS 2 and under, swing type, bronze disc, Class 125:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
 - .3 NPS 2 and under, swing type, bronze disc:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
 - .4 NPS 2 and under, swing type, composition disc, Class 200:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc: renewable rotating disc of number 6 composition to suit service conditions, bronze two-piece hinge disc construction.
 - .5 NPS 2 and under, horizontal lift type, composition disc, Class 150:
 - .1 Body: with integral seat, union bonnet ring with hex shoulders, cap.
 - .2 Disc: renewable PTFE no. 6 composition rotating disc in disc holder having guides top and bottom, of bronze to ASTM B62.
 - .6 NPS 2 and under, vertical lift type, bronze disc, Class 125:
 - .1 Disc: rotating disc having guides top and bottom, disc guides, retaining rings.
- .7 Silent Check Valves:
 - .1 NPS 2 and under:
 - .1 Body: cast high tensile bronze to ASTM B62 with integral seat.
 - .2 Pressure rating: Class 125.
 - .3 Connections: screwed ends to ASME B1.20.1 and with hex shoulders.
 - .4 Disc and seat: renewable rotating disc.
 - .5 Stainless steel spring, heavy duty.
 - .6 Seat: regrindable.
- .8 Ball Valves:
 - .1 NPS 2 and under:
 - .1 Body and cap: cast high tensile bronze to ASTM B62.
 - .2 Pressure rating: Class 125, 2760-kPa CWP, 4140-kPa CWP, 860 kPa steam.
 - .3 Connections: screwed ends to ASME B1.20.1 and with hexagonal shoulders or solder ends to ANSI.
 - .4 Stem: tamperproof ball drive.
 - .5 Stem packing nut: external to body.

- .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
- .7 Stem seal: TFE with external packing nut.
- .8 Operator: removable lever handle.

PART 3 EXECUTION

3.1 INSTALLATION

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

END OF SECTION

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B31.1-2014, Power Piping.
- .2 ASTM International
 - .1 ASTM A125-96(2013)e1, Standard Specification for Steel Springs, Helical, Heat-Treated.
 - .2 ASTM A307-14, Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 - .3 ASTM A563-15, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP-58-2009, Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation.
- .5 Underwriter's Laboratories of Canada (ULC)

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Quebec, Canada.
 - .2 Submit shop drawings for:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.
- .4 Certificates:
 - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

- .5 Manufacturers' Instructions:
 - .1 Provide manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP-58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP-58.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP-58 and ANSI B31.1.

- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.3 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized after manufacture.
 - .2 Use electro-plating galvanizing process.
 - .3 Ensure steel hangers in contact with copper piping are copper plated or epoxy coated.
- .2 Upper attachment structural: suspension from lower flange of I-Beam:
 - .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
 - .1 Rod: 9 mm UL listed, 13 mm FM approved.
 - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed, FM approved to MSS SP-58.
- .3 Upper attachment structural: suspension from upper flange of I-Beam:
 - .1 Cold piping NPS 2 maximum: ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, UL listed, FM approved to MSS SP-58.
 - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed, FM approved.
- .4 Upper attachment to concrete:
 - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed, FM approved to MSS SP-58.
- .5 Shop and field-fabricated assemblies:
 - .1 Trapeze hanger assemblies: steel angle or sections.
 - .2 Steel brackets: steel angle or sections.
- .6 Hanger rods: threaded rod material to MSS SP-58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Do not use 22 mm or 28 mm rod.
- .7 Pipe attachments: material to MSS SP-58:
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Use insulation shields for hot pipework.
 - .4 Oversize pipe hangers and supports.

- .8 Adjustable clevis: material to MSS SP-58 UL listed, FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .9 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP-58.
- .10 U-bolts: carbon steel to MSS SP-58 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.
 - .2 Finishes for copper, glass, brass or aluminum pipework: galvanized, with formed portion plastic coated or epoxy coated.
- .11 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP-58.

2.4 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP-58, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
 - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP-58.

2.5 CONSTANT SUPPORT SPRING HANGERS

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10% minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

2.6 VARIABLE SUPPORT SPRING HANGERS

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.

- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/- 5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

2.7 EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel. Submit calculations with shop drawings.

2.8 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to industry standards.
 - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
 - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.

- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
 - .1 Vertical movement of pipework is 13 mm or more,
 - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
 - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
 - .2 Variation in supporting effect does not exceed 25% of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: to National Plumbing Code.
- .2 Fire protection: to applicable fire code.
- .3 Copper piping: up to NPS 1/2: every 1.5 m.
- .4 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .5 Within 300 mm of each elbow.

Maximum Pipe Size: NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	
8	4.3 m	
10	4.9 m	
12	4.9 m	

- .6 Pipework greater than NPS 12: to MSS SP-58.

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.

- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

3.7 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

END OF SECTION

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 05 49.01 - Seismic Restraint Systems (SRS) - Type P2 Buildings.
- .3 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 13-2016, Standard for the Installation of Sprinkler Systems.
- .3 National Building Code of Canada (NBC), 2015.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 PRODUCTS2.1 GENERAL

- .1 Size and shape of bases type and performance of vibration isolation as indicated.

2.2 ELASTOMERIC PADS

- .1 Type EP1 – neoprene waffle or ribbed; 9 mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 – rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.
- .3 Type EP3 – neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 – rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

2.3 ELASTOMERIC MOUNTS

- .1 Type M1 – colour coded; neoprene in shear; maximum durometer of 60; threaded insert and two bolt-down holes; ribbed top and bottom surfaces.

2.4 SPRINGS

- .1 Design stable springs: ratio of lateral to axial stiffness is equal to or greater than 1.2 times ratio of static deflection to working height. Select for 50% travel beyond rated load. Units complete with levelling devices.
- .2 Ratio of height when loaded to diameter of spring between 0.8 to 1.0.
- .3 Cadmium plate for outdoor 100% relative humidity installations.
- .4 Colour code springs.

2.5 SPRING MOUNT

- .1 Zinc or cadmium plated hardware; housings coated with rust resistant paint.
- .2 Type M2 – stable open spring: support on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad.
- .3 Type M3 – stable open spring: 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad, bonded under isolator and on isolator top plate; levelling bolt for rigidly mounting to equipment.
- .4 Type M4 – restrained stable open spring: supported on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad; built-in resilient limit stops, removable spacer plates.
- .5 Type M5 – enclosed spring mounts with snubbers for isolation up to 950 kg maximum.

2.6 HANGERS

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30 degrees arc without metal to metal contact.
- .2 Type H1 – neoprene – in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 – stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 – stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.

- .5 Type H4 – stable spring, elastomeric element with precompression washer and nut with deflection indicator.

2.7 ACOUSTIC BARRIERS FOR ANCHORS AND GUIDES

- .1 Acoustic barriers: between pipe and support, consisting of 25 mm minimum thick heavy duty duck and neoprene isolation material.

2.8 SEISMIC CONTROL MEASURES

- .1 Refer to Section 23 05 49.01 - Seismic Restraint Systems (SRS) - Type P2 Buildings.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Seismic control measures to meet requirements of NBC.
- .2 Install vibration isolation equipment in accordance with manufacturer's instructions and adjust mountings to level equipment.
- .3 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
- .4 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
 - .1 Up to NPS 4: first 3 points of support. NPS 5 to NPS 8: first 4 points of support. NPS 10 and Over: first 6 points of support.
 - .2 First point of support: static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .5 Where isolation is bolted to floor use vibration isolation rubber washers.
- .6 Block and shim level bases so that ductwork and piping connections can be made to rigid system at operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.

3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
 - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with technical documents.
 - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
 - .1 After delivery and storage of Products.
 - .2 After preparatory work is complete but before installation commences.
 - .3 Twice during the installation, at 25% and 60% completion stages.
 - .4 Upon completion of installation.
 - .3 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
 - .4 Make adjustments and corrections in accordance with written report.
- .2 Inspection and Certification:
 - .1 Experienced and competent sound and vibration testing professional engineer to take vibration measurement for HVAC systems after start up and TAB of systems to Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .2 Take vibration measurements for equipment listed below.
 - .1 All fans.
 - .3 Provide Departmental Representative with notice 24 h in advance of commencement of tests.
 - .4 Establish adequacy of equipment isolation and acceptability of noise levels in occupied areas and where appropriate, remedial recommendations (including sound curves).
 - .5 Submit complete report of test results including sound curves.

3.4 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 21 13 13 - Wet Pipe Sprinkler Systems.

1.2 REFERENCES

- .1 Canadian Standards Association (CSA International)
 - .1 CSA G40.20-13/G40.21-13, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel, Includes Updated No. 1 (2014).
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .3 National Building Code of Canada (NBC), 2015.

1.3 DEFINITIONS

- .1 Priority Two (P2) Buildings: buildings in which life safety is of paramount concern. It is not necessary that P2 buildings remain operative during or after earthquake activity.
- .2 SRS: acronym for Seismic Restraint System.

1.4 DESCRIPTION

- .1 SRS fully integrated into, and compatible with:
 - .1 Noise and vibration controls specified elsewhere.
 - .2 Structural, mechanical, electrical design of project.
- .2 Systems, equipment not required to be operational during and after seismic event.
- .3 During seismic event, SRS to prevent systems and equipment from causing personal injury and from moving from normal position.
- .4 Designed by Professional Engineer specializing in design of SRS and registered in Province of Quebec.

1.5 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Shop drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of Quebec.

- .3 Submit design data including:
 - .1 Full details of design criteria.
 - .2 Working drawings (prepared to same standard of quality and size as documents forming these tender documents), materials lists, schematics, full specifications for components of each SRS to be provided.
 - .3 Design calculations (including restraint loads resulting from seismic forces in accordance with National Building Code, detailed work sheets, tables).
 - .4 Separate shop drawings for each SRS and devices for each system, equipment.
 - .5 Identification of location of devices.
 - .6 Schedules of types of SRS equipment and devices.
 - .7 Details of fasteners and attachments to structure, anchorage loadings, attachment methods.
 - .8 Installation procedures and instructions.
 - .9 Design calculations including restraint loads to NBC and Supplement.
 - .10 Detailed work sheets, tables Simplified, Detailed work sheets, tables. Simplified, conservative assumptions are acceptable.
 - .11 Detailed design of SRS including complete working drawings prepared to same standard of quality and size as technical documents, materials lists, design calculations, schematics, specifications.
- .4 Submit additional copy of shop drawings and product data to Structural Engineer for review of connection points to building structure.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
- .6 Closeout Submittals:
 - .1 Provide maintenance data including monitoring requirements for incorporation into manuals specified in Section 01 78 00 - Closeout Submittals.

PART 2 PRODUCTS

2.1 SRS MANUFACTURER

- .1 SRS from one manufacturer regularly engaged in SRS production.

2.2 GENERAL

- .1 SRS to provide gentle and steady cushioning action and avoid high impact loads.
- .2 SRS to restrain seismic forces in every direction.
- .3 Fasteners and attachment points to resist same load as seismic restraints.
- .4 SRS of Piping systems compatible with:
 - .1 Expansion, anchoring and guiding requirements.
 - .2 Equipment vibration isolation and equipment SRS.

- .5 SRS utilizing cast iron, threaded pipe, other brittle materials not permitted.
- .6 Attachments to RC structure:
 - .1 Use high strength mechanical expansion anchors.
 - .2 Drilled or power driven anchors not permitted.
- .7 Seismic control measures not to interfere with integrity of firestopping.
- .8 Wet pipe sprinkler systems: Refer to Section 21 13 13 - Wet Pipe Sprinkler Systems.

2.3 SRS FOR STATIC EQUIPMENT, SYSTEMS

- .1 Floor-mounted equipment, systems:
 - .1 Anchor equipment to equipment supports.
 - .2 Anchor equipment supports to structure.
 - .3 Use size of bolts scheduled in approved shop drawings.
- .2 Suspended equipment, systems:
 - .1 Use one or combination of following methods:
 - .1 Install tight to structure.
 - .2 Cross-brace in every direction.
 - .3 Brace back to structure.
 - .4 Slack cable restraint system.
 - .2 SCS to prevent sway in horizontal plane, "rocking" in vertical plane, sliding and buckling in axial direction.
 - .3 Hanger rods to withstand compressive loading and buckling.

2.4 SRS FOR VIBRATION ISOLATED EQUIPMENT

- .1 Floor mounted equipment, systems:
 - .1 Use one or combination of following methods:
 - .1 Vibration isolators with built-in snubbers.
 - .2 Vibration isolators and separate snubbers.
 - .3 Built-up snubber system approved by Departmental Representative, consisting of structural elements and elastomeric layer.
 - .2 SRS to resist complete isolator unloading.
 - .3 SRS not to jeopardize noise and vibration isolation systems. Provide 4-8 mm clearance between seismic restraint snubbers and equipment during normal operation of equipment and systems.
 - .4 Cushioning action: gentle and steady by utilizing elastomeric material or other means in order to avoid high impact loads.
- .2 Suspended equipment, systems:
 - .1 Use one or combination of following methods:
 - .1 Slack cable restraint system.
 - .2 Brace back to structure via vibration isolators and snubbers.

2.5 SLACK CABLE RESTRAINT SYSTEM (SCS)

- .1 Use elastomer materials or similar to avoid high impact loads and provide gentle and steady cushioning action.
- .2 SCS to prevent sway in horizontal plane, "rocking" in vertical plane, sliding and buckling in axial direction.
- .3 Hanger rods to withstand compressive loading and buckling.

2.6 SERVICE UTILITIES ENTRANCE INTO BUILDING

- .1 Provide flexibility to prevent breakage in the event of earthquake activity.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Attachment points and fasteners:
 - .1 To withstand same maximum load that seismic restraint is to resist and in every direction.
- .2 Slack Cable Systems (SCS):
 - .1 Connect to suspended equipment so that axial projection of wire passes through centre of gravity of equipment.
 - .2 Use appropriate grommets, shackles, other hardware to ensure alignment of restraints and to avoid bending of cables at connection points.
 - .3 Piping systems: provide transverse SCS at 10 m spacing maximum, longitudinal SCS at 20 m maximum or as limited by anchor/slack cable performance.
 - .4 Small pipes may be rigidly secured to larger pipes for restraint purposes, but not reverse.
 - .5 Orient restraint wires on ceiling hung equipment at approximately 90 degrees to each other (in plan), tie back to structure at maximum of 45 degrees to structure.
 - .6 Adjust restraint cables so that they are not visibly slack but permit vibration isolation system to function normally.
 - .7 Tighten cable to reduce slack to 40 mm under thumb pressure. Cable not to support weight during normal operation.
- .3 Install SRS at least 25 mm from equipment, systems, services.

- .4 Miscellaneous equipment not vibration-isolated:
 - .1 Bolt through house-keeping pad to structure.
- .5 Co-ordinate connections with other disciplines.
- .6 Vertical tanks:
 - .1 Anchor through house-keeping pad to structure.
 - .2 Provide steel bands above centre of gravity.
- .7 Horizontal tanks:
 - .1 Provide at least two straps with anchor bolts fastened to structure.

3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
 - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with technical documents.
 - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
 - .1 After delivery and storage of Products.
 - .2 After preparatory work is complete but before installation commences.
 - .3 Twice during the installation, at 25% and 60% completion stages.
 - .4 Upon completion of installation.
- .2 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
- .3 Inspection and Certification:
 - .1 SRS: inspected and certified by Manufacturer upon completion of installation.
 - .2 Provide written report to Departmental Representative with certificate of compliance.
- .4 Commissioning Documentation:
 - .1 Upon completion and acceptance of certification, hand over to Departmental Representative complete set of construction documents, revised to show "as-built" conditions.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 13-2016, Standard for the Installation of Sprinkler Systems
 - .2 NFPA 14-2016, Standard for the Installation of Standpipe and Hose Systems

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 MANUFACTURER'S EQUIPMENT NAMEPLATES

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.

- .2 Lettering and numbers raised or recessed.
 - .1 Information to include, as appropriate:
 - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
 - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

2.2 SYSTEM NAMEPLATES

- .1 Colours:
 - .1 Hazardous: red letters, white background.
 - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
 - .1 3 mm thick laminated plastic or white anodized aluminum, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:
 - .1 Conform to following table:

Size #mm	Sizes(mm)	No. of Lines	Height of Letters
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20

- .2 Use maximum of 25 letters/numbers per line.
- .4 Locations:
 - .1 Provide identification nameplates for all systems in each mechanical room, and on all terminal cabinets and control panels.
 - .2 Nameplates to be made from laminated phenolic plastic sheet, minimum size 100 mm wide x 40 mm high, engraved with min. 20 mm high letters, red letters on white background for fire protection and hazardous systems, black letters on white background elsewhere.

2.3 EXISTING IDENTIFICATION SYSTEMS

- .1 Apply existing identification system to new work.

- .2 Where existing identification system does not cover for new work, use identification system specified this section.
- .3 Before starting work, obtain written approval of identification system from Departmental Representative.

2.4 PIPING SYSTEMS GOVERNED BY CODES

- .1 Identification:
 - .1 Sprinklers: to NFPA 13.
 - .2 Standpipe and hose systems: to NFPA 14.

2.5 SYSTEM NAMEPLATES

- .1 Provide identification nameplates for all systems in each mechanical room, and on all terminal cabinets and control panels.
- .2 Nameplates to be made from laminated phenolic plastic sheet, minimum size 100 mm wide x 40 mm high, engraved with min. 20 mm high letters, red letters on white background for fire protection and hazardous systems, black letters on white background elsewhere.
- .3 Where existing identification system is in use, apply the existing system to the new work.

2.6 IDENTIFICATION OF PIPING SYSTEMS

- .1 Identify all piping systems according to the following:
 - .1 Colour band, according to the legend following, to the full circumference of piping, including insulation where applied. Length of colour band to accommodate legend and flow directional arrows.
 - .2 System legend to be applied in block capital letters, colour and sizes according to CAN/CGSB-24.3.
 - .3 Arrows indicating flow direction to be 100 mm long x 50 mm high for piping up to 75 mm in diameter, and 150 mm long x 50 mm high for piping 100 mm diameter and larger.
 - .4 Where required, pictograms to be applied in conformance with WHMIS regulations.
- .2 Materials for background colour markings, legend and arrows to be waterproof and heat-resistant pressure sensitive plastic marker tags for piping 20 mm diameter and smaller.
- .3 For piping 25 mm diameter and above, use pressure sensitive plastic-coated cloth or vinyl material with protective coating, waterproof contact adhesive undercoating, suitable for 100% RH ambient conditions and operating temperature of 150°C.

- .4 Colours for lettering and arrows:

BACKGROUND	LETTERING AND ARROWS
Yellow	Black
Green	White
Red	White

- .5 Background colour marking and legend for piping systems:

SERVICE	BACKGROUND COLOUR MARKING	LEGEND
Domestic hot water supply	Green	DOM. HW SUPPLY
Domestic hot water recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Sanitary	Yellow	SAN
Plumbing vent	Green	SAN. VENT
Sprinklers	Red	SPRINKLERS

- .6 Where existing identification system is in use, apply the existing system to the new work.

2.7 IDENTIFICATION DUCTWORK SYSTEMS

- .1 50 mm high stenciled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: black, or coordinated with base colour to ensure strong contrast.

2.8 VALVES, CONTROLLERS

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

2.9 CONTROLS COMPONENTS IDENTIFICATION

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.

- .2 Inscriptions to include function and (where appropriate) fail-safe position.

2.10 LANGUAGE

- .1 Identification in English and French.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 IDENTIFICATION FOR PIPING AND DUCTWORK SYSTEMS

- .1 Apply identification after painting has been completed.
- .2 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals, and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .3 Adjacent to each change in direction.
- .4 At least once in each room through which piping or ductwork passes.
- .5 On both sides of visual obstruction, or where service is difficult to follow.
- .6 On both sides of separations such as walls, floors, partitions.
- .7 Where system is installed in pipe chases, ceiling spaces, galleries, other confined spaces: at entry and exit points, and at each access opening.
- .8 At beginning and end points of each run, and at each piece of equipment in run.
- .9 At point immediately upstream of major manually operated or automatically controlled valves, dampers, etc. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .10 Identification to be easily and accurately readable from usual operating areas and from access points. Position of identification to be approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.
- .11 Provide standoffs for nameplates on insulated surfaces.
- .12 Secure valve tags with non-ferrous chains or closed S-hooks.

- .13 Provide and hang one copy of flow diagrams and valve schedules, mounted in frames behind non-glare glass where directed by Departmental Representative. Additional copies of flow diagrams and schedules to be included in maintenance manuals.
- .14 Valves in each system to be numbered consecutively.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results For HVAC.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-2013.
 - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads.
- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of Authority Having Jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review technical documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
 - .1 Installation of ceilings, doors, windows, other construction affecting TAB.
 - .2 Application of weather stripping, sealing, and caulking.
 - .3 Pressure, leakage, other tests specified elsewhere Division 23.
 - .4 Provisions for TAB installed and operational.
 - .5 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire, smoke, volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.
 - .3 Liquid systems:
 - .1 Flushed, filled, vented.
 - .2 Correct pump rotation.
 - .3 Strainers in place, baskets clean.
 - .4 Isolating and balancing valves installed, open.
 - .5 Calibrated balancing valves installed, at factory settings.
 - .6 Chemical treatment systems complete, operational.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 Laboratory HVAC systems: plus 10%, minus 0%.
 - .2 Other HVAC systems: plus or minus 10%.
 - .3 Hydronic systems: plus or minus 10%.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2% of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit, prior to commencement of TAB:
 - .1 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in both official languages in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30% of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB to most stringent of this section or TAB standards of AABC, NEBB, SMACNA, ASHRAE.
- .2 Do TAB of systems, equipment, components, controls specified Division 23.
- .3 Qualifications: personnel performing TAB qualified to standards of AABC or NEBB.
- .4 Quality assurance: perform TAB under direction of supervisor qualified by AABC or NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.
 - .2 Quality assurance: as for air systems specified this section.
- .2 Smoke management systems:
 - .1 Test for proper operation of all smoke and fire dampers, sensors, detectors, installed as component parts of air systems specified Division 23.
 - .2 Emergency evacuation: see post-occupancy TAB activities specified below.

- .3 Measurement of noise and vibration from equipment specified in Division 23.

1.21 POST-OCCUPANCY TAB

- .1 Measure DBT, WBT (or %RH), air velocity, air flow patterns, NC levels, in occupied zone of all areas.
- .2 Emergency evacuation: participate in full scale emergency evacuation exercises. Repeat smoke management tests at this time.
- .3 Participate in systems checks twice during Warranty Period - #1 approximately 3 months after acceptance and #2 within 1 month of termination of Warranty Period.

PART 2 PRODUCTS

2.1 NOT USED

- .1 Not used.

PART 3 EXECUTION

3.1 BALANCING, ADJUSTMENT AND START-UP

- .1 As soon as conditions permit, conduct acceptance tests to demonstrate that the equipment and systems meet the specified requirements. Major equipment components shall have start-up procedures performed by factory trained and approved personnel. Written start-up reports shall be provided to the Departmental Representative. Prior to final tests make changes, adjustments or replacements shown to be required by results of preliminary tests, ready for performance of air and water balancing of systems.
- .2 Operate equipment for a minimum of five days. Repair defects and repeat tests until satisfactory results are obtained, lubricate bearings and adjust and set drives for proper alignment and tensions.
- .3 Calibrate and adjust thermostats, thermometers, linkages and dampers. Operate and test motors and speed switches for correct wiring sequences, check overload heaters in motor starters, replace and clean filters, flush out lines and equipment, remove and clean strainers, and flush out systems with chemically treated water to recommendations of the chemical treatment manufacturer. Fill water systems to purge air. Clean fan wheels and heating coils. Comb fins on air coils. Check all bolts and screws for tightness.

- .4 After completion of air and water balancing, vary loads to demonstrate start-up sequence and normal shut-down. Simulate emergency conditions to demonstrate safety shut-down, and automatic and/or manual reset.
- .5 Conduct final tests in the presence of the Departmental Representative. Give advance notice in writing that preliminary tests have been completed and that final tests are ready to be conducted. During the final tests demonstrate to the satisfaction of the Departmental Representative that the equipment is operating as intended, without undue noise or vibration.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results - HVAC.
- .2 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .3 Section 23 31 13.01 - Metal Ducts - Low Pressure to 500 PA.

1.2 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
 - .1 SMACNA HVAC Air Duct Leakage Test Manual.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Make submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties. Include pressure test information and results as follows:
 - .1 Submit proposed report form and test report format to Departmental Representative for approval at least three months before proposed date of first series of tests. Do not start tests until approval received in writing from Departmental Representative.
 - .2 Prepare report of results and submit to Departmental Representative within 24 hours of completion of tests. Include:
 - .1 Schematic of entire system.
 - .2 Schematic of section under test showing test site.
 - .3 Required and achieved static pressures.
 - .4 Orifice differential pressure at test sites.
 - .5 Permissible and actual leakage flow rate (L/s) for test sites.
 - .6 Witnessed certification of results.
 - .7 Include test reports in final TAB report.
 - .8 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .9 Instructions: submit manufacturer's installation instructions.
 - .10 Manufacturer's field reports specified.

PART 2 PRODUCTS2.1 TEST INSTRUMENTS

- .1 Test apparatus to include:
 - .1 Fan capable of producing required static pressure.
 - .2 Duct section with calibrated orifice plate mounted and accurately located pressure taps.
 - .3 Flow measuring instrument compatible with the orifice plate.
 - .4 Calibration curves for orifice plates used.
 - .5 Flexible duct for connecting to ductwork under test.
 - .6 Smoke bombs for visual inspections.
- .2 Test apparatus: accurate to within +/- 3% of flow rate and pressure.
- .3 Submit details of test instruments to be used to Departmental Representative at least three months before anticipated start date.
- .4 Test instruments: calibrated and certificate of calibration deposited with Departmental Representative no more than 28 days before start of tests.
- .5 Re-calibrated every six months thereafter.

2.2 EQUIPMENT LEAKAGE TOLERANCES

- .1 Equipment and system components such as VAV boxes, duct heating leakage: 2%.

PART 3 EXECUTION3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 TEST PROCEDURES

- .1 Maximum lengths of ducts to be tested consistent with capacity of test equipment.
- .2 Section of duct to be tested to include:
 - .1 Fittings, branch ducts, tap-ins.
- .3 Repeat tests until specified pressures are attained. Bear costs for repairs and repetition to tests.
- .4 Base partial system leakage calculations on SMACNA HVAC Air Duct Leakage Test Manual.

- .5 Seal leaks that can be heard or felt, regardless of their contribution to total leakage.

3.3 SITE TOLERANCES

- .1 System leakage tolerances specified are stated as percentage of total flow rate handled by system. Pro-rate specified system leakage tolerances. Leakage for sections of duct systems: not to exceed total allowable leakage.
- .2 Leakage tests on following systems not to exceed specified leakage rates.
 - .1 Small duct systems up to 250 Pa: leakage 2%.
 - .2 VAV box and duct on downstream side of VAV box: leakage 2%.
 - .3 Large low pressure duct systems up to 500 Pa: leakage 2%.
 - .4 HP duct systems up to 1000 Pa pressure classification, including upstream side of VAV boxes: leakage 1.
- .3 Evaluation of test results to use surface area of duct and pressure in duct as basic parameters.

3.4 TESTING

- .1 Test ducts before installation of insulation or other forms of concealment.
- .2 Test after seals have cured.
- .3 Test when ambient temperature will not affect effectiveness of seals, and gaskets.
- .4 Flexible connections to VAV boxes.

3.5 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services.
 - .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
 - .2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, at stages listed:
 - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
 - .2 Twice during progress of Work at 25% and 60% complete.
 - .3 Upon completion of the Work, after cleaning is carried out.
 - .4 Obtain reports, within 3 days of review, and submit, immediately, to Departmental Representative.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
- .3 Section 23 31 13.01 - Metal Ducts - Low Pressure to 500 PA.

1.2 REFERENCES

- .1 Definitions:
 - .1 For purposes of this section:
 - .1 "CONCEALED" – insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" – means "not concealed" as previously defined.
 - .3 Insulation systems – insulation material, fasteners, jackets, and other accessories.

1.3 REFERENCES STANDARDS

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE 90.1-2013 (SI), Energy Standard for Buildings Except Low-Rise Residential Buildings (ANSI Approved; IES Co-sponsored), Errata (December 7, 2015), Addenda Supplement 2015, ASHRAE IC 90.1-2013-2 to 2013-6.
- .2 American Society for Testing and Materials (ASTM) International Inc.
 - .1 ASTM C335/C335M-10e1, Standard Test Method for Steady-State Heat Transfer Properties of Pipe Insulation.
 - .2 ASTM C449-07(2013), Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .3 ASTM C553-13, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .4 ASTM C612-14, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .5 ASTM C921-10(2015), Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52MA, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.

- .4 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-36-13, Adhesives for Commercial Use.
- .5 National Fire Protection Association
 - .1 NFPA-90A-2015, Installation of Air Conditioning and Ventilating Systems.
- .6 Thermal Insulation Association of Canada (TIAC): National Insulation Standards.
 - .1 CRD: Code Round Ductwork,
 - .2 CRF: Code Rectangular Finish.
- .7 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-10, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-11, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section, and have successful experience in this size and type of project, qualified to standards of TIAC.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 SUSTAINABLE REQUIREMENTS

- .1 Mechanical fasteners, adhesives, sealers, vapour coatings, mastics, laggings and bedding compounds to be compatible with materials to which they are applied and shall not soften, corrode or otherwise attack such material in either wet or dry state and shall be only those recommended by the manufacturer of the insulation as suitable for the application proposed. Apply within ambient temperatures recommended by the manufacturer.

2.2 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.3 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335/C335M.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to ASTM C553.
- .5 Rigid Insulation:
 - .1 Ducting and Fittings: Rigid insulation with vapour barrier to be composed of fibrous glass or mineral wool fibres formed into rigid board having a factory applied vapour barrier, and suitable for application on exposed or concealed rectangular ducts and plenums.
 - .1 Specification Compliance:
 - .1 ASTM C612, Class 1.
 - .2 ASTM C411 to meet NBC or CUA (NFPA 90A), latest edition.
 - .2 Vapour Barrier:
 - .1 Vapour barrier shall be composed of aluminum foil minimum 0.7 mil thick, reinforced with fibreglass yarn mesh and laminated to permanently treated fire resistant kraft paper. Vapour barrier shall meet or exceed the following:
 - .1 Water Vapour Permeability: 0.3 perms max.

- .2 Moisture Absorption: Less than 0.2% by volume.
 - .2 Fire Hazard Classification: not to exceed:
 - .1 Flame Spread: 25
 - .2 Fuel Contributed: 50
 - .3 Smoke Developed: 50
 - .3 Specification Compliance:
 - .1 ASTM-C411 to meet NBC or CUA 90A (NFPA-90A), latest edition.
 - .2 Thickness of rigid insulation with vapour barrier to be as indicated in schedule.
 - .3 Application: Thicknesses as indicated in insulation schedule.
 - .1 Fresh air intakes from louvres to mixing box and/or filter sections of air handling units.
 - .2 All rectangular exhaust air ductwork for a minimum distance of 2 meters from the terminal at the roof or exterior wall or as noted on the drawings.
 - .3 All rectangular supply air ducts from air handling units (in mechanical rooms) containing cooling coils.
 - .4 Rectangular supply ducts from corridor units, supply air. Where contained within shaft, ducts shall not be insulated.
- .6 Flexible Insulation:
 - .1 Ducting and Fittings:
 - .1 Flexible insulation with factory applied vapour barrier to be composed of fibrous glass formed into a flexible blanket and be suitable for application on exterior of round ducts. Do not use on rectangular ductwork.
 - .2 Specification Compliance:
 - .1 Class 6 ASTM C411, to meet CUA-90A (NFPA 90A).
 - .2 Vapour Barrier:
 - .1 The vapour barrier shall be composed of aluminum foil min 0.7 mil thick, reinforced with fibreglass yarn mesh and laminated to permanently treated fire resistant kraft paper.
 - .2 Specification Compliance:
 - .1 ASTM-C411 to meet NBC or CUA-90A.
 - .3 Applications: Thicknesses as indicated in insulation schedule.
 - .1 Insulate circular exhaust air ducts for a minimum distance of 2 metres from the roof terminal or exterior wall opening, or as noted on drawing.
 - .2 Unheated fresh air ducts.
 - .3 Supply air ductwork, as noted on drawings.
 - .4 Finishes:
 - .1 All concealed ductwork will be left with factory applied vapour barrier facing as specified above, with no further finish required.
 - .5 Cover all exposed ductwork with a thermocanvas jacket as specified under "Jackets".

2.4 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: compatible with insulation.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.

2.5 ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .2 Indoor Vapour Retarder Finish:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .7 Contact adhesive: quick-setting.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .8 Canvas adhesive: washable.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 mm wide, 0.5 mm thick stainless steel.
- .11 Fasteners: 2 mm diameter pins with 35 mm diameter clips, length to suit thickness of insulation.

PART 3 EXECUTION

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts	C-1	yes	50
Round cold and dual temperature supply air ducts	C-2	yes	50
Rectangular warm air ducts	C-1	no	25
Round warm air ducts	C-1	no	25
Supply, return and exhaust ducts exposed in space being served	none		
Exhaust duct between dampers and louvres	C-1	no	25
Acoustically lined ducts	none		

- .2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:
 - .1 Use TIAC code C-1 insulation, scored to suit diameter of duct.
 - .1 Finishes: conform to following table:

	TIAC Code	
	Rectangular	Round
Indoor, concealed	none	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

3.5 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

3.6 APPLICATION OF OUTDOOR INSULATION MEMBRANE

- .1 Apply waterproofing membrane in accordance with manufacturer's instructions at locations indicated on the drawings.
- .2 Apply membrane to clean, dry, primed metal ductwork and foil-faced rigid insulation boards. Do not apply over wet or non-rigid insulation.
- .3 Apply membrane in accordance with manufacturer's air, material, and surface temperature requirements.
- .4 Apply firm, uniform pressure with hand roller to entire membrane to ensure proper adhesion. Concentrate pressure at seams and on underside of ductwork.
- .5 Apply membrane to ducts in accordance with manufacturer's instructions.
- .6 Apply membrane shingle fashion to shed water over, not against laps.
- .7 Do not terminate membrane on bottom of duct.
- .8 Apply minimum 76 mm side laps and minimum 152 mm end laps for ductwork applications.
- .9 Embed membrane to bottom of ducts over 610 mm wide in light continuous layer of adhesive applied to insulation facer.
- .10 Apply membrane to bottom of insulated ducts over 915 mm wide using mechanical attachment, in addition to adhesive, in accordance with manufacturer's instructions. Install pins on 305 mm centres with rows staggered.

- .11 Apply adhesive to areas where special adhesion requirements exist, including duct bottoms, flashings, transitions, joints, elbows, valves, tees and other fittings.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 22 11 16 - Domestic Water Piping - Copper.
- .2 Section 22 13 17 - Drainage Waste and Vent Piping - Cast Iron and Copper.
- .3 Section 23 21 13.01 - Copper Piping and Fittings - Hydronic Systems.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE Standard 90.1-2013 (SI), Energy Standard for Buildings Except Low-Rise Residential Buildings (ANSI Approved; IES Co-sponsored), Errata (December 7, 2015), Addenda Supplement 2015, ASHRAE IC 90.1-2013-2 to 2013-6.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM C335/C335M-10e1, Standard Test Method for Steady-State Heat Transfer Properties of Pipe Insulation.
 - .2 ASTM C449-07(2013), Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .3 ASTM C533-13, Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation.
 - .4 ASTM C547-15, Standard Specification for Mineral Fiber Pipe Insulation.
 - .5 ASTM C921-10(2015), Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52MA, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB 51.53-95, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .5 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards, 2005.
- .6 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC S102-10, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S702-14, Standard for Thermal Insulation Mineral Fibre for Buildings.

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" – insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" – will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this Section, and have successful experience in this size and type of project, qualified to standards of TIAC.
- .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 SUSTAINABLE REQUIREMENTS

- .1 Mechanical fasteners, adhesives, sealers, vapour coatings, mastics, laggings and bedding compounds to be compatible with materials to which they are applied and shall not soften, corrode or otherwise attack such material in either wet or dry state

and shall be only those recommended by the manufacturer of the insulation as suitable for the application proposed. Apply within ambient temperatures recommended by the manufacturer.

2.2 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.3 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24°C mean temperature when tested in accordance with ASTM C335/C335M.
- .3 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 and ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code C-2: mineral fibre blanket faced with factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to CAN/ULC-S702 and ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702 and ASTM C547.
- .5 TIAC Code A-6: flexible unicellular tubular elastomer.
 - .1 Insulation: with vapour retarder jacket.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Certified by manufacturer: free of potential stress corrosion cracking corrodants.
- .6 Applications:
 - .1 All domestic hot and cold water.
 - .2 Heating piping throughout.
 - .3 All rainwater piping including the hopper up to underside of roof.

2.4 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.

- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

2.5 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting or Air drying on mineral wool, to ASTM C449.

2.6 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.7 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.8 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
 - .2 Lagging adhesive: compatible with insulation.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and this specification.

- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at valves.
- .2 Design: to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: PVC.

3.5 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-3.
 - .1 Securements: Tape at 300 mm on centre.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .3 TIAC Code: A-6.
 - .1 Insulation securements: contact adhesive.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code: 1501-CA.
- .4 TIAC Code: C-2 with vapour retarder jacket.
 - .1 Insulation securements: foil tape.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .5 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp °C	TIAC Code	Pipe sizes (NPS) and insulation thickness (mm)					
			Run out	to 1	1¼–2	2½–4	5–6	8 & over
Domestic HWS		A-1	25	25	25	38	38	38
Domestic CWS		A-3	25	25	25	25	25	25
Domestic CWS with Vapour Retarder		C-2	25	25	25	25	25	25

- .6 Finishes:
- .1 Exposed indoors: canvas.
 - .2 Exposed in mechanical rooms: canvas.
 - .3 Concealed, indoors: canvas on valves, fittings. No further finish.
 - .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
 - .5 Installation: to appropriate TIAC code CRF/1 through CPF/5.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 22 05 00 - Common Work Results for Plumbing.
- .2 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

PART 2 PRODUCTS2.1 SUSTAINABLE REQUIREMENTS

- .1 Choose products and materials with recycled content or resource efficient characteristics whenever possible. Use least toxic sealants, adhesives, sealers and finishes necessary to comply with the requirements of the project.

2.2 THERMOSTAT (LINE VOLTAGE-HEATING AND COOLING)

- .1 Line voltage, wall-mounted thermostat, for heating-cooling with:
 - .1 Full load rating: 16 A at 120 V.
 - .2 Temperature setting range: 5 degrees C to 30 degrees C.
 - .3 Thermometer range: 5 degrees C to 30 degrees C.
 - .4 Markings in 5 degree increments.
 - .5 Differential temperature fixed at 1.1 degrees C.

2.3 THERMOSTAT (LINE VOLTAGE, HEATING)

- .1 Line voltage wall mounted electric heating thermostat with:
 - .1 Full load rating: 22 A at 120 V.
 - .2 Temperature setting range: 5 degrees C to 30 degrees C.
 - .3 Double pole.
 - .4 Thermometer range: 5 degrees C to 30 degrees C.
 - .5 Scale markings: Off-5-10-15-20-25 degrees C.

2.4 THERMOSTAT (LOW VOLTAGE)

- .1 Low voltage wall thermostat:
 - .1 For use on 24 V circuit at 1.5 A capacity.
 - .2 With heat anticipator adjustable 0.1 to 1.2 A.
 - .3 Temperature setting range: 10 degrees C to 25 degrees C.
 - .4 Without sub-base.

2.5 THERMOSTAT GUARDS

- .1 Thermostat guards: lockable, clear plastic. Slots for air circulation to thermostat.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install control devices.
- .2 On outside wall, mount thermostats on bracket or insulated pad 25 mm from exterior wall.
- .3 Install remote sensing device and capillary tube in metallic conduit. Conduit enclosing capillary tube must not touch heater or heating cable.
- .4 Controls to be provided by the controls contractor. Mechanical contractor to coordinate with controls contractor as required.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 05 05 - Installation of Pipework.
- .3 Section 23 05 23.01 - Valves - Bronze.
- .4 Section 23 05 93 - Testing Adjusting and Balancing of Systems for applicable procedures.
- .5 Section 25 01 11 - EMCS: Start-Up, Verification and Commissioning.

1.2 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.4-2011, Gray Iron Threaded Fittings: Classes 125 and 250.
 - .2 ASME B16.15-2013, Cast Copper Alloy Threaded Fittings: Classes 125 and 250.
 - .3 ASME B16.18-2012, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .4 ASME B16.22-2013, Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- .2 American Society for Testing and Materials (ASTM)
 - .1 ASTM B32-08(2014), Standard Specification for Solder Metal.
 - .2 ASTM B61-15, Standard Specification for Steam or Valve Bronze Castings.
 - .3 ASTM B88M-13, Standard Specification for Seamless Copper Water Tube (Metric).
- .3 American Welding Society (AWS)
 - .1 AWS A5.8M/A5.8:2011-AMD 1, Specification Filler Metals for Brazing and Bronze Welding.
- .4 Manufacturers Standardization Society (MSS)
 - .1 MSS SP-2013, Bronze Gate, Globe, Angle and Check Valves.

1.3 SHOP DRAWINGS

- .1 Submit shop drawings in accordance with Section 23 05 00 - Common Work Results for HVAC.

1.4 MAINTENANCE DATA

- .1 Provide maintenance data for incorporation into manual specified in Section 23 05 00 - Common Work Results for HVAC.

PART 2 PRODUCTS2.1 PIPING

- .1 Type L hard drawn copper tubing: to ASTM B88M.

2.2 FITTINGS

- .1 Cast bronze threaded fittings: to ASME B16.15.
- .2 Wrought copper and copper alloy solder joints pressure fittings: to ASME B16.22.
- .3 Cast copper alloy solder joint pressure fittings: to ASME B16.18.

2.3 DI-ELECTRIC COUPLINGS

- .1 Provide wherever pipes of dissimilar metals are jointed
- .2 For pipe sizes 2 NPS and under, provide di-electric unions or couplings.
- .3 Solder, tin-antimony, 95:5: to ASTM B32.
- .4 Silver solder BCUP: to AWS A5.8M/A5.8.
- .5 Brazing: as indicated.
- .6 Application: All closed loop hydronic systems except steam & condensate systems.

PART 3 EXECUTION3.1 PIPING INSTALLATION

- .1 Connect to equipment in accordance with manufacturer's instruction unless otherwise indicated.
- .2 Install concealed pipes close to building structure to keep furring space to minimum. Install to conserve headroom and space. Run exposed piping parallel to walls. Group piping wherever practical.
- .3 Slope piping in direction of drainage and for positive venting.
- .4 Use eccentric reducers at pipe size change installed to provide positive drainage or positive venting.

- .5 Provide clearance for installation of insulation and access for maintenance of equipment, valves and fittings.
- .6 Ream pipes, clean scale and dirt, inside and outside, before and after assembly.
- .7 Assemble piping using fittings manufactured to ANSI standards.
- .8 Saddle type branch fittings may be used on mains if branch line is no larger than half the size of main. Hole saw or drill and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .9 Install all pipe wells or other devices supplied by Section 25 01 11 - EMCS: Start-Up, Verification and Commissioning.

3.2 FILLING OF SYSTEM

- .1 Refill system with clean water adding water treatment as specified.

3.3 TESTING

- .1 Test system in accordance with Section 23 05 00 - Common Work Results for HVAC.
- .2 For glycol systems, retest with specified quality of glycol after cleaning. Repair any leaking joints, fittings or valves.

3.4 BALANCING

- .1 Install flow measuring stations and flow balancing valves as indicated.
- .2 Refer to Section 23 05 93 - Testing Adjusting and Balancing of Systems for applicable procedures.

PART 1 GENERAL1.1 RELATED REQUIREMENTS

- .1 Section 07 84 00 - Firestopping.
- .2 Section 23 05 00 - Common Work Results for HVAC.
- .3 Section 23 05 94 - Pressure Testing of Ducted Air Systems.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM)
 - .1 ASTM A480/A480M-16, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A635/A635M-15, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Alloy, Carbon, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, General Requirements.
 - .3 ASTM A653/A653M-15e1, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS)
- .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2nd Edition, 2012.
 - .3 IAQ Guideline for Occupied Buildings Under Construction, 2nd Edition, 2007.
- .5 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S109-14, Standard Method for Flame Tests of Flame-Resistant Fabrics and Films.

PART 2 PRODUCTS2.1 MATERIAL

- .1 Choose products and materials with recycled content or resource efficient characteristics.

- .2 Use least toxic sealants, adhesives, sealers and finishes necessary to comply with the requirements of the project.

2.2 SEAL CLASSIFICATION

- .1 Use SMACNA Seal Class "C" for all ductwork up to 500 Pa maximum operating pressure.
- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
 - .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant tape or combination thereof.
 - .3 Class C: transverse joints and connections made air tight with sealant tape or combination thereof. Longitudinal seams unsealed.

2.3 SEALANT

- .1 Sealant: water-based, polymer type flame resistant duct sealant. Temperature range of minus 5 degrees C to plus 93 degrees C.

2.4 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.
- .2 Meets the flame-resistance requirements of CAN/ULC-S109M.

2.5 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.6 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
 - .1 Rectangular: standard radius.
 - .2 Round: five piece. Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
 - .1 To 750 mm: with single thickness turning vanes.
 - .2 Over 750 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with 45 degrees entry on branch.
 - .2 Round main and branch: enter main duct at 45 degrees with conical connection.

- .3 Provide volume control damper in branch duct near connection to main duct.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
 - .1 Use radiused elbows unless indicated otherwise.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.7 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation in accordance with Section 07 84 00 - Firestopping.
- .2 Fire stopping material and installation must not distort duct.

2.8 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.9 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 00 - Common Work Results for HVAC.
 - .1 Strap hangers: of same material as duct but one sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500 mm wide.
 - .2 Hanger configuration: to SMACNA Standards.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to SMACNA Standards.
 - .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp and/or steel plate washer.
 - .3 For steel beams: manufactured beam clamps.

PART 3 EXECUTION

3.1 GENERAL

- .1 Do work in accordance with SMACNA Standards unless directed otherwise by Departmental Representative.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
- .3 Insulate strap hangers 100 mm beyond insulated duct.
- .4 Support risers in accordance with SMACNA Standards.
- .5 Install breakaway joints in ductwork on sides of fire separation.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining where applicable.
- .7 Coordinate ductwork installation with all other trades involved on this project. Optimize ceiling space in suspended ceilings and maintain maximum headroom under exposed ducts. Provide detailed fabrication drawings for problem areas when requested by Departmental Representative.
- .8 Seal all joints in low pressure and high pressure ductwork. Apply sealant to outside of joint to manufacturer's recommendations. Bed tape into sealant and recoat with a coat of sealant. This applies to all supply, return, outdoor air and exhaust ductwork.
- .9 Support flexible ductwork at 1.2 meters maximum centres.
- .10 Where fire-stopping is required, provide retaining angles all around duct on both sides of fire separation, and pack around duct with fire-stopping material without distorting duct.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA Standards.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with SMACNA Standards.

3.3 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Perform leakage tests in sections.

- .4 Make trial leakage tests as instructed to demonstrate workmanship.
- .5 Do not install additional ductwork until trial test has been passed.
- .6 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degrees elbows.
- .7 Complete test before performance insulation or concealment Work.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 31 13.01 - Metal Ducts - Low Pressure to 500 PA.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS)
- .2 National Fire Protection Association
 - .1 NFPA-90A-2015, Installation of Air Condition and Ventilating Systems.
- .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005.

1.3 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

1.4 FLEXIBLE CONNECTIONS

- .1 Frame: galvanized sheet metal frame 0.7 mm thick with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m².

1.5 ACCESS DOORS IN DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.

- .4 Hardware:
 - .1 Up to 300 x 300 mm: two sash locks.
 - .2 301 to 450 mm: four sash locks.
 - .3 451 to 1000 mm: piano hinge and minimum two sash locks.
 - .4 Doors over 1000 mm: piano hinge and two handles operable from both sides.
 - .5 Hold open devices.

1.6 TURNING VANES

- .1 Factory or shop fabricated single thickness with trailing edge, to recommendations of SMACNA and as indicated.

1.7 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

1.8 SPIN-IN COLLARS

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

PART 2 PRODUCTS

2.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

2.2 INSTALLATION

- .1 Flexible Connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.
 - .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of connection: 100 mm.
 - .3 Minimum distance between metal parts when system in operation: 75 mm.
 - .4 Install in accordance with recommendations of SMACNA.

- .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
 - .1 Size:
 - .1 625 x 350 mm for person size entry.
 - .2 625 x 425 mm for servicing entry.
 - .3 450 x 250 mm for viewing.
 - .4 As indicated.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Reheat coils.
 - .6 Elsewhere as indicated.
- .3 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
 - .2 For temperature readings:
 - .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.
- .4 Turning vanes:
 - .1 Install in accordance with recommendations of SMACNA and as indicated.

2.3 WORK FOR OTHER SECTIONS

- .1 Install all motorized dampers, fire stats, thermostats, EP switches, PE switches, limit switches, sail switches, safety controls, and instrument wells required for control and alarm systems. Coordinate this work with Controls Coordinator.

- .2 Smoke detectors are to be installed inside ductwork where required by NFPA-90A (generally in systems larger than 2000cfm that serve more than one level of the building, and other systems that are required to be shut down by the fire alarm system). The smoke detectors will be supplied and installed by Division 26, with the assistance of Division 23 regarding exact locations, access doors, etc. Smoke detectors will be generally positioned in the duct on the discharge side of the supply air fan, and for systems on 15,000 cfm capacity and above, a second detector will be installed in the return air duct or plenum at each floor level. The smoke detectors are to be located where air flow is representative and stable, i.e. in straight lengths of ducts away from bends and fittings, and away from corners at the top or sides of the duct. Detectors may be mounted inside the ductwork, or mounted outside with sampling tubes penetrating the side of the duct, installed in accordance with manufacturer's recommendations.
- .3 Controls to be provided by the controls contractor. Mechanical contractor to coordinate with controls contractor as required.

PART 3 EXECUTION

3.1 NOT USED

- .1 Not used.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 Sheet Metal and Air Conditioning National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS)

PART 2 PRODUCTS

2.1 GENERAL

- .1 Manufacture to SMACNA standards.

2.2 SINGLE BLADE DAMPERS

- .1 Fabricate from same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height as indicated.
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon or bronze end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.
- .6 Vibration-free operation.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
- .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 Dampers: vibration free.
- .6 Ensure damper operators are observable and accessible.

END OF SECTION

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-15e1, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS):
 - .1 Material Safety Data Sheets (MSDS).

PART 2 PRODUCTS

2.1 BACK DRAFT DAMPERS

- .1 Automatic gravity operated, single leaf, aluminum or steel construction with nylon bearings, counterweighted, as indicated.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and manufacturer's instructions.
- .3 Seal multiple damper modules with silicon sealant.

- .4 Install access door adjacent to each damper. See Section 23 33 00 - Air Duct Accessories.
- .5 Ensure dampers are observable and accessible.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS):
 - .1 Material Safety Data Sheets (MSDS)
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA-90A-2015, Installation of Air Condition and Ventilating Systems.
- .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
- .4 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC S112-10, Standard Methods of Fire Test of Fire-Damper Assemblies.
 - .2 CAN/ULC-S112.2-07, Standard Method of Fire Test of Ceiling Firestop Flap Assemblies.
 - .3 ULC S505-2004, Fusible Links for Fire Protection Services.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 FIRE DAMPERS

- .1 Fire dampers: arrangement Type B or C, listed and bear label of ULC Warnock Hersey, meet requirements of Fire Commissioner of Canada (FCC) and ANSI/NFPA 90A. Fire damper assemblies fire tested in accordance with CAN/ULC-S112.
- .2 Mild steel, factory fabricated for fire rating requirement to maintain integrity of fire wall and/or fire separation.
 - .1 Fire rating to suit the rating of the wall.
 - .2 Automatic operating type and have dynamic rating suitable for maximum air velocity and pressure differential to which it will be subjected.
- .3 Interlocking type; sized to maintain full duct cross section.
- .4 Fusible link actuated, weighted to close and lock in closed position when released or having negator-spring-closing operator for multi-leaf type or roll door type in horizontal position with vertical air flow.
- .5 Retaining angle iron frame, on full perimeter of fire damper, on both sides of fire separation being pierced, as required by manufacturer to maintain listing.
- .6 Equip fire dampers with steel sleeve or frame installed disruption ductwork or impair damper operation.
- .7 Equip sleeves or frames with perimeter mounting angles attached on both sides of wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce ceiling to conform with ULC.
- .8 Design and construct dampers to not reduce duct or air transfer opening cross-sectional area.
- .9 Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness.
- .10 Unless otherwise indicated, the installation details given in SMACNA Install Fire Damp HVAC and in manufacturer's instructions for fire dampers shall be followed.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with NFPA 90A and in accordance with conditions of ULC listing.
- .2 Maintain integrity of fire separation.
- .3 After completion and prior to concealment obtain approvals of complete installation from authority having jurisdiction.
- .4 Install access door adjacent to each damper. See Section 23 33 00 - Air Duct Accessories.
- .5 Co-ordinate with installer of fire stopping.
- .6 Ensure access doors/panels, fusible links, damper operators are easily observed and accessible.
- .7 Install break-away joints of approved design on each side of fire separation.

END OF SECTION

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS):
 - .1 Material Safety Data Sheets (MSDS).
- .3 National Fire Protection Association (NFPA)
 - .1 NFPA-90A-2015, Installation of Air Condition and Ventilating Systems.
 - .2 NFPA-90B-2015, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .4 Sheet Metal and Air-Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005.
 - .2 IAQ Guideline for Occupied Buildings Under Construction, 2nd Edition, 2007.
- .5 Underwriters' Laboratories Inc. (UL)
 - .1 UL 181-2013, Factory-Made Air Ducts and Connectors.
- .6 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC S110-2013, Standard Methods of Test for Air Ducts.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Make submittals in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 PRODUCTS

2.1 GENERAL

- .1 Factory fabricated to CAN/ULC-S110.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25. Smoke developed rating not to exceed 50.

2.2 METALLIC - UNINSULATED

- .1 Type 1: spiral wound flexible aluminum, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

2.3 METALLIC - INSULATED

- .1 Type 2: spiral wound flexible aluminum with factory applied, 37 mm thick flexible glass fibre thermal insulation with vapour barrier and vinyl jacket, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

2.4 NON-METALLIC - UNINSULATED

- .1 Type 3: non-collapsible, coated mineral base fabric type, mechanically bonded to, and helically supported by, external steel wire, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

2.5 NON-METALLIC - INSULATED

- .1 Type 4: non-collapsible, coated mineral base fabric type mechanically bonded to, and helically supported by, external steel wire with factory applied, 37 mm thick flexible mineral fibre thermal insulation with vapour barrier and vinyl jacket, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

2.6 METALLIC ACOUSTIC INSULATED - MEDIUM PRESSURE

- .1 Type 5: Spiral wound, flexible perforated aluminum with factory applied 37 mm thick flexible mineral fibre thermal insulation and sleeved by aluminum foil/mylar laminate vapour barrier, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

- .3 Acoustical performance: Minimum attenuation (dB/m) to following table:

Duct Diameter:	Frequency (Hz)				
	125	250	500	1000	2000
100	0.6	3	12	27	0
150	1.2	3	12	22	27
200	2.0	5	12	19	20
300	2.4	5	12	16	15

2.7 NON-METALLIC - ACOUSTIC INSULATED

- .1 Type 7: non-collapsible, coated mineral base perforated fabric type helically supported by and mechanically bonded to steel wire with factory applied flexible mineral fibre acoustic insulation and encased in aluminum foil/mylar laminate vapour barrier, as indicated.
- .2 Performance:
- .1 Factory tested to 2.5 kPa without leakage.
- .2 Maximum relative pressure drop coefficient: 3.
- .3 Acoustical performance: Minimum attenuation (dB/m) to following table:

Duct Diameter:	Frequency (Hz)				
	125	250	500	1000	2000
100	0.6	3	12	27	0
150	1.2	3	12	22	27
200	2.0	5	12	19	20
300	2.4	5	12	16	15

PART 3 EXECUTION

3.1 DUCT INSTALLATION

- .1 Install in accordance with: CAN/ULC-S110, UL-181, NFPA 90A, NFPA 90B and SMACNA.
- .2 Use gear drive clamps for attaching flexible ducts to equipment and fittings.
- .3 Maximum flexible duct length is to be 900 mm.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 31 13.01 - Metal Ducts - Low Pressure to 500 PA.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM C177-13, Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
 - .2 ASTM C423-09a Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 - .3 ASTM C916-14, Standard Specification for Adhesives for Duct Thermal Insulation.
 - .4 ASTM C1071-12, Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
 - .5 ASTM C1338-14, Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.
 - .6 ASTM G21-15, Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- .2 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Protection Act (CEPA).
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS):
 - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
 - .1 NFPA-90A-2015, Installation of Air Condition and Ventilating Systems.
 - .2 NFPA-90B-2015, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .5 North American Insulation Manufacturers Association (NAIMA)
 - .1 NAIMA AH116, Fibrous Glass Duct Construction Standards, 5th Edition, 2002.
- .6 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005
 - .2 IAQ Guideline for Occupied Buildings Under Construction, 2nd Edition, 2007

- .7 Transport Canada (TC)
 - .1 Transportation of Dangerous Goods Act (TDGA), 1992
- .8 Underwriter's Laboratories of Canada (ULC)
 - .1 CAN/ULC S102-10, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.

1.3 DUCT LINER

- .1 General:
 - .1 Mineral Fibre duct liner: air surface coated mat facing.
 - .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102, NFPA 90A and NFPA 90B.
 - .3 Recycled Content: EcoLogo certified with minimum 35% by weight recycled content.
 - .4 Fungi resistance: to ASTM C1338 and ASTM G21.
- .2 Rigid:
 - .1 Use on flat surfaces where indicated.
 - .2 25 mm thick, to ASTM C1071, Type 2, fibrous glass rigid board duct liner.
 - .3 Density: 48 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.76 (m². degrees C)/W for 25 mm thickness, 1.15 (m².degrees C)/W for 38 mm thickness, 1.53 (m².degrees C)/W for 50 mm thickness when tested in accordance with ASTM C177, at 24 degrees C mean temperature.
 - .5 Maximum velocity on faced air side: 20.3 m/sec.
 - .6 Minimum NRC of 0.70 at 25 mm thickness based on Type A mounting to ASTM C423.
 - .7 Recycled Content: EcoLogo certified containing minimum 45% by weight recycled content.
- .3 Provide lining in following locations:
 - .1 Return air transfer ducts.
 - .2 Supply and return air ductwork as indicated.
 - .3 Exhaust air ductwork as indicated.

1.4 ADHESIVE

- .1 Adhesive: to NFPA 90A and NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 degrees C to plus 93 degrees C.
- .3 Water-based fire retardant type.

1.5 FASTENERS

- .1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Metal retaining clips, 32 mm square.

1.6 JOINT TAPE

- .1 Poly-Vinyl treated open weave fiberglass membrane 50 mm wide.

1.7 SEALER

- .1 Meet requirements of NFPA 90A and NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 degrees C to plus 93 degrees C.

PART 2 PRODUCTS

2.1 NOT USED

- .1 Not Used

PART 3 EXECUTION

3.1 GENERAL

- .1 Do work in accordance with SMACNA HVAC DCS except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

3.2 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
 - .1 Fasten to interior sheet metal surface with 100% coverage of adhesive to ASTM C916.
 - .1 Exposed leading edges and transverse joints to be factory coated or coated with adhesive during fabrication.
 - .2 In addition to adhesive, install weld pins not less than 2 rows per surface and not more than 425 mm on centres, impact driven mechanical fasteners to compress duct liner sufficiently to hold it firmly in place.
 - .1 Spacing of mechanical fasteners in accordance with SMACNA HVAC DCS.

- .2 In systems, where air velocities exceeds 20.3 m/sec, install galvanized sheet metal nosing to leading edges of duct liner.

3.3 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
 - .1 Bed tape in sealer.
 - .2 Apply two coats of sealer over tape.
- .2 Replace damaged areas of liner at discretion of Departmental Representative.
 - .1 Protect leading and trailing edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI/AMCA 210-07, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .3 International Organization of Standardization (ISO)
 - .1 ISO 3741:2010, Acoustics - Determination of Sound Power Levels and Sound Energy of Noise Sources Using Sound Pressure - Precision Methods for Reverberation Test Rooms.
- .4 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2015, Installation of Air Condition and Ventilating Systems.
- .5 Underwriter's Laboratories (UL)
 - .1 UL 181-2013, Factory-Made Air Ducts and Connectors.

PART 2 PRODUCTS

2.1 MANUFACTURED UNITS

- .1 Terminal units of the same type to be product of one manufacturer.

2.2 ELECTRONIC VARIABLE AIR VOLUME BOXES

- .1 Pressure independent, reset to air flow between zero and maximum air volume.
- .2 At inlet velocity of 10 m/s, differential static pressure for unit with attenuator section not to exceed 25 Pa.
- .3 Sound ratings of assembly not to exceed 25 NC at 500 Pa.
- .4 Air velocity sensor resistance wire or pitot rack as standard to manufacturer.

- .5 Signals between temperature sensing device, velocity controller, velocity sensor and damper actuator analogue and or digital as indicated. Shielded or twisted wire requirements is not acceptable.
- .6 Electronic control package factory calibrated and set at factory. Features to accommodate field calibration and readjustment of air volume settings to include:
 - .1 Metre taps for balancing with digital DC voltmeter.
 - .2 Adjustable flow settings at thermostat.
 - .3 The controls used are to be Andover Continuum BAS by Schneider Electric, to match the existing controls system. Controls to be provided by the controls contractor.
- .7 Factory installed 20 VA transformer, 115 V to 24 V. Power consumption of terminal not to exceed 15 VA.
- .8 Terminal unit to be CSA certified.
- .9 Casing: 0.8 mm thick galvanized steel, internally lined with 25 mm. 0.7kg density fibrous glass, to UL 181 and NFPA 90A. Mount control components inside protective metal shroud.
- .10 Damper: 0.8 mm thick steel with peripheral gasket and self lubricating bearings. Air leakage past closed damper not to exceed 2% of nominal rating at 750 Pa inlet static pressure, in accordance with Air Diffusion Council test procedure.
- .11 Sizes and capacity: as indicated.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with manufacturers recommendations.
- .2 Support independently of ductwork.
- .3 Install with at least 1000 mm of flexible inlet ducting and minimum of four duct diameters of straight inlet duct, same size as inlet.
- .4 Locate controls, dampers and access panels for easy access.

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 00 - Common Work Results for HVAC.
- .2 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .4 Store at temperatures and conditions recommended by manufacturer.

PART 2 PRODUCTS

2.1 GENERAL

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity as indicated.
- .2 Frames:
 - .1 Full perimeter gaskets.
 - .2 Plaster frames where set into plaster or gypsum board.
 - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: Baked off-white polyester powder coat unless otherwise directed by the Departmental Representative.

2.2 MANUFACTURED UNITS

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

2.3 SUPPLY GRILLES AND REGISTERS

- .1 General: as identified in equipment schedules.

2.4 RETURN AND EXHAUST GRILLES AND REGISTERS

- .1 General: as identified in equipment schedules.

2.5 DIFFUSERS

- .1 General: as identified in equipment schedules.

2.6 LINEAR GRILLES

- .1 General: as identified in equipment schedules.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with flat head or oval head screws in countersunk holes where fastenings are visible.
- .3 Fit frames tightly to prevent leakage and smudging, and to completely cover openings.
- .4 Furnish mounting frames to suit construction finish schedule, with concealed fastenings.
- .5 Install grilles plumb with building lines, in alignment where several grilles occur in line, and centrally in ceiling tiles unless otherwise indicated.
- .6 Bolt grilles, registers and diffusers, in place, in gymnasium and similar game rooms.

- .7 Adjust locations of air inlets and outlets to conform to architectural features, symmetry and lighting arrangement. Obtain approval of Departmental Representative prior to installation.

