

Part 1 - General

- 1.1 RELATED REQUIREMENTS
- .1 Section 01 10 10 - General Instructions
 - .2 Section 01 33 00 - Submittal Procedures
 - .3 Section 33 65 13 - Distribution Piping - Steel
- 1.2 REFERENCES
- .1 Canadian Federal Legislation
 - .1 Canadian Environmental Protection Act, Storage Tank Systems for Petroleum Products and Allied Petroleum Products Regulations, SOR/2008-197 (CEPA)
 - .2 Canadian Council of the Ministers of Environment - Environmental Code of Practice for Aboveground and Underground Storage Tank Systems Containing Petroleum and Allied Petroleum Products, PN1326, 2003 (CCME)
 - .2 NRCC, National Fire Code of Canada (NFC)- 2015.
 - .3 CSA B836-14, Storage, Handling and Dispensing of Aviation Fuels at Aerodromes; and
 - .4 Underwriters' Laboratories of Canada (ULC).
 - .1 ULC-S601, Aboveground Horizontal Shop Fabricated Steel Tanks.
- 1.3 ACTION AND INFORMATIONAL SUBMITTALS
- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Indicate details of construction, appurtenances, or installation of system components.
 - .3 Shop drawings to detail and indicate following as applicable to project requirements. Submit manufacturers product data to supplement shop drawings.
 - .1 Size, materials and locations of ladders, ladder cages, catwalks and lifting lugs.
 - .2 Tanks capacity.

- .3 Size and location of fittings.
- .4 Accessories: provide details and manufacturers product data.
- .5 Finishes.
- .6 Electronic accessories: provide details and manufacturers product data.
- .7 Piping, valves and fittings: type, materials, sizes, piping connection details, valve shut-off type and location, etc.
- .8 Anchors: description, material, size and locations.
- .9 Level gauging: Provide details and manufacturer's product data.
- .10 Ancillary devices: provide details and manufacturer's product data.
- .4 Provide maintenance data for tank appurtenances for incorporation into Operations and Maintenance Manual as specified in Section 01 77 00 - Closeout Procedures.

Part 2 - Products

2.1 TANKS: STAINLESS STEEL

Aboveground Stainless Steel Tank - ULC S601

The Contractor is required to supply and install a new, 22,595 litre aboveground double-walled stainless steel ULC S601 Jet A storage tank. The tank is to be shop fabricated and come complete with the following:

- All stainless steel (304 or 316 series) construction
- galvanized access stair and fill platform (see dwg for minimum arrangement, size and orientation)
- tank decals on three (3) sides indicating storage capacity and product stored
- ULC identification tag

- spill containment box (with 100mm fill connection, 32mm dip port and spare 20mm fitting)
- tank gauge OPW 200TG-MET or equal
- overfill prevention (vent whistle set at 90% and positive closing valve set at 95% tank capacity)
- interstitial vacuum monitoring with vacuum gauge in protective cover with visual access
- interstitial relief vent
- emergency venting c/w gasketed cover
- dip-stick and holder (as indicated on drawings)
- two support saddles (100% welded to tank) with four (4) 1" (25mm) anchor holes
- laminated dip chart

The tank shall have four 25 mm diameter holes for anchoring to concrete pad. The tank access ladder with fill platform shall be galvanized or stainless steel.

Tank Fitting Requirements:

- 5 - 4" Dia. (100mm) Bungs
- 1 - 2" Dia. (50mm) Bottom Nozzle for Floating Suction Connection
- 1 - Spill Containment Box (25L capacity)
 - One x 1 ¼" Dia. (32mm) Dip Port
 - One x 4" Dia. (100mm) Fill
 - One for ¾" Dia. (20mm)

2.2 CONCRETE

Not used.

2.3 PIPING, VALVES
AND FITTINGS

- .1 In accordance with Section 33 65 13 -
Distribution Piping.
- .2 Piping located below product level equipped
with either manual or automatic shut-off at
storage tank.

2.4 LEVEL GAUGING

- .1 Tank gauging stick : to manufacturer's
standard.
- .2 Tank level gauging and indicator.
 - .1 Mechanical reading device with numeric
dial: OPW 200TG-MET or equal.

2.5 LEAKAGE
DETECTION SYSTEM

- .1 Storage tank is double-walled with a vacuum
gauge monitoring the interstitial space.

2.6 OVERFILL
PROTECTION

- .1 Shop-fabricated, ULC Approved, AST overfill
protection.
 - .1 Overfill protection device compatible
with intended method of filling
designed, built and certified with
positive closing valve set at 95% tank
capacity.
 - .2 Audible vent whistle to alert delivery
driver tank is at 90% capacity

Part 3 - Execution

3.1 INSTALLATION

- .1 Install tank in accordance with National Fire
Code of Canada and manufacturer's
recommendations.
- .2 Position tank using lifting lugs and hooks,
and where necessary use spreader bars. Do
not use chains in contact with tank walls.
- .3 Install tanks using licensed installers.
- .4 Provide certification of installation to
Departmental Representative.

- 3.2 FIELD QUALITY CONTROL .1 Test tanks as per manufacturer's specifications.
- 3.3 TOUCH-UP .1 Where coating is damaged, touch-up with original coating material.
- 3.4 LEVEL GUAGE SYSTEM .1 Calibrate system.
- 3.5 OVERFILL PREVENTION VALVE .1 Calibrate system.

END OF SECTION

Part 1 - General

1.1 RELATED
REQUIREMENTS

- .1 Section 01 10 10 - General Instructions.
- .2 Section 33 56 13 - Aboveground Fuel Storage Tanks.

1.2 REFERENCES

- .1 ASTM International
 - .1 API 68, Specification for pipeline valves.
 - .2 ANSI/ASME B16.11, Forged Fittings, Socket-Welding and Threaded.
 - .3 ASTM A182/A182M, Standard Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service
- .2 All codes and standards are to be latest editions unless noted otherwise.

1.3 ACTION AND
INFORMATIONAL
SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Manufacturer's Instructions:
 - .1 Submit manufacturer's installation instructions.

1.4 CLOSEOUT
SUBMITTALS

- .1 Submit in accordance with Section 01 77 00 - Closeout Procedures.
- .2 Operation and Maintenance Data: submit operation and maintenance data to be incorporation into manual.

1.5 MAINTENANCE
MATERIAL SUBMITTALS

- .1 Spare parts:
 - .1 Furnish following spare parts:
 - .1 Filter/separator filter elements (1 set for commissioning, 1 replacement set)

1.6 DELIVERY,
STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Replace defective or damaged materials with new.

Part 2 - Products

2.1 GENERAL

- .1 Valves: repackable under full line pressure while fully open.

2.2 FUEL-DISPENSING
CABINET

- .1 Stainless steel cabinet construction with removable doors and cabinet top.
- .2 Stainless steel piping and valves.
- .3 Spill containment drip pan.
- .4 Centrifugal pump with a capacity of 120L/min and 30m head.
- .5 Start/stop switch for pump/solenoid valve.
- .6 3 stage jet fuel filter/separator approved under EI1581 c/w stainless steel or epoxy lined carbon steel housing.
- .7 2 sets of filters, one set for commissioning, one replacement set.
- .8 Stainless steel thermal pressure relief and air eliminator both connected to 200 return line to tank.
- .9 Emergency stop button and pump running light c/w mast mounted on exterior of cabinet.
- .10 Turbine meter complete with digital display.

- .11 Electric rewind hose reel complete with 15m of 1.5"Ø hose and overwing dispensing nozzle and controls.
- .12 Bonding reel and clamp.
- .13 Gammon pressure differential gauge.
- .14 Low point drain on filter separator c/w 12Ø SS piping, spring return ball valve, camlock and dust cap.
- .15 1-1/4" heater port in filter vessel sump for future explosion proof SS heater.
- .16 Millipore testing port on inlet and outlet of filter.
- .17 50mm SS ball valve on outlet of filter separator.
- .18 50mm SS check valve on inlet of meter.
- .19 3.78L pressure accumulator.

Contractor to provide nozzle spout camlock adaptor to allow nozzle to be connected to tank fill for recirculation during commissioning.

2.3 STORAGE TANK
SYSTEM PIPING

- .1 Stainless Steel Pipe:
 - .1 Stainless steel: 304 or 316 series
 - .2 50 mm and smaller: Schedule 80 Seamless to ASTM A312/A312M-04B.
- .2 Tubing:
 - .1 Stainless steel:
 - .1 304, 316, 316L, ASTM-A-269, A-249, A-213, A632, Fully Annealed.
- .3 Fittings:
 - .1 Stainless steel:
 - .1 50 mm and smaller: ASTM A312/A312M-04B, flanged or socket welded (no slip-on flanges).
- .4 Joints:
 - .1 Buried: Not applicable.
 - .2 Aboveground: welded joints conforming

to provincial, federal and municipal regulations or requirements of CSA W47.1 and; threaded joints using compound approved by Consultant for product being handled (socket welded joints are permissible).

.3 Stainless tubing: stainless steel single ferrule compression fittings to ASTM F-1387

.4 All pipe ends to be properly prepared, de-burred and free from defects prior to making joints.

.5 Flexibility:

.1 Incorporate into construction as required.

.6 Corrosion and product protection:

.1 All non-stainless steel piping, fittings and flanges shall be surface prepared and painted (1 coat epoxy primer, 2 coats epoxy enamel).

.7 Ball/Relief Valves:

.1 50 mm and smaller, 150 WOG Rating, 316 stainless steel, threaded ends, 2-piece design, full bore, fire tested to API 607.

.2 Bypass pressure relief valves:

.1 Set to relieve at 172 kPa.

.8 Solenoid Valve:

.1 Shall be normally closed, stainless steel body, NPT 1.5".

2.4 ANCHORS, GUIDE
SLIDES

.1 Anchors:

.1 Provide as indicated.

2.5 SUPPORTS,
HANGERS, INSERTS

- .1 Use standard components and assemblies by one manufacturer wherever possible.
- .2 Support piping as indicated on the design drawings.

Part 3 - Execution

3.1 PREPARATION

- .1 Lay out work in accordance with lines and grades as indicated.
- .2 As indicated or for small bore piping not shown on layout drawings, locate so that it will not constitute hazard to personnel or equipment.

3.2 VALVES

- .1 Install valves to control flow and to isolate equipment as indicated.
- .2 Install in accordance with manufacturer's recommendations.

3.3 COMMISSIONING

- .1 Dispose of flushing liquids to approval of authority having jurisdiction.
- .2 Isolate the above-ground storage tank from piping system pressure tests.
- .3 Test piping systems and pumps with compressed air as per piping manufacture's recommendations. Hold pressure for 2 hrs.
- .4 All testing (methods, results) to be documented in reports and submitted to Consultant and included in site maintenance manuals.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION