

## Part 1 - General

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| <u>1.1 RELATED REQUIREMENTS</u>                | .1<br>.2<br>.3                               | Section 01 10 10 - General Instructions<br>Section 01 33 00 - Submittal Procedures<br>Section 33 65 13 - Distribution Piping - Steel   |
| <u>1.2 REFERENCES</u>                          | .1<br>.1<br>.2<br>.2<br>.3<br>.5<br>.1<br>.2 | Canadian Federal Legislation<br>Canadian Environmental Protection Act, Storage Tank Systems for Petroleum Products and Allied Petroleum Products Regulations, SOR/2008-197 (CEPA)<br>Canadian Council of the Ministers of Environment - Environmental Code of Practice for Aboveground and Underground Storage Tank Systems Containing Petroleum and Allied Petroleum Products, PN1326, 2003 (CCME)<br>NRCC, National Fire Code of Canada (NFC)- 2015;<br>CSA B139 Series-15, Installation Code for Oil-Burning Equipment; and<br>Underwriters' Laboratories of Canada (ULC).<br>ULC S652:2016, Standard for Tank Assemblies for the Collection, Storage and Removal of Used Oil; and<br>ULC S670:2014, Standard for Aboveground Nonmetallic Tanks for Fuel Oil and Other Combustible Liquids. |
| <u>1.3 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1<br>.2<br>.3                               | Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.<br>Indicate details of construction, appurtenances, or installation of system components.<br>Shop drawings to detail and indicate following as applicable to project requirements. Submit manufacturers product data to supplement shop drawings.   |

- .1 Size, materials and locations of ladders, ladder cages, catwalks and lifting lugs.
- .2 Tanks capacity.
- .3 Size and location of fittings.
- .4 Accessories: provide details and manufacturers product data.
- .5 Finishes.
- .6 Electronic accessories: provide details and manufacturers product data.
- .7 Piping, valves and fittings: type, materials, sizes, piping connection details, valve shut-off type and location, etc.
- .8 Anchors: description, material, size and locations.
- .9 Level gauging: Provide details and manufacturer's product data.
- .10 Ancillary devices: provide details and manufacturer's product data.
- .4 Provide maintenance data for tank appurtenances for incorporation into Operations and Maintenance Manual as specified in Section 01 77 00 - Closeout Procedures.

## Part 2 - Products

### 2.1 TANKS

#### Aboveground Steel Waste Oil Tanks - ULC S652

The Contractor is required to supply and install two (2) new, aboveground vertical double-walled steel ULC S652 waste oil storage tanks (1,000 litres each). The tanks are to be shop fabricated and come complete with the following:

- access platform (see dwg for minimum arrangement, size and orientation for each system)
- tank decals on three (3) sides indicating storage capacity and product stored (waste

oil)

- ULC identification tag
- min. 25 litre waste oil fill receptacle complete with debris screen, emergency/vacuum relief venting, used oil suction stub with liquid tight connection and cover as per the design drawings
- 75mm atmospheric tank vent
- tank gauges as indicated on the design drawings
- interstitial vacuum monitoring with vacuum gauge in protective cover with visual access
- interstitial relief vent
- four (4) 25mm (1") anchor holes
- laminated dip chart
- shop painted with 3-part zinc primer, 2-part epoxy base coat, 2-part polyurethane high gloss finish on final coat.

The tank bases shall have four 25 mm diameter holes for anchoring to concrete pad. The tank access platform shall be galvanized steel.

Aboveground Nonmetallic Tanks for Fuel Oil and Other Combustible Liquids - ULC S670:2014

The Contractor is required to supply and install six (6) new, aboveground double-walled fiberglass ULC S670 domestic style heating oil storage tanks (909 litres heating oil). The tanks are to be shop fabricated and come complete with the following:

- tank decals on two (2) sides indicating storage capacity and product stored (Heating Oil)
- ULC identification tag
- tank gauge as indicated on the design drawings (Scully Golden Gauge or equal, typ.)
- visual interstitial monitoring with sight

gauge

Tank Fitting Requirements:

- Heating Oil Tanks:
  - o 1 - 50mm (2") bottom outlet
  - o 3 - 50mm (2") tank top bungs
  - o 1 - 20mm ( $\frac{3}{4}$ ") interstitial vent (plugged)

2.2 CONCRETE

Not used.

2.3 PIPING, VALVES AND FITTINGS

- .1 In accordance with Section 33 65 13 - Distribution Piping.
- .2 Piping located below product level equipped with either manual or automatic shut-off at storage tank.

2.4 LEVEL GAUGING

- .1 Tank gauging stick : to manufacturer's standard.
- .2 Tank level gauging and indicator.
  - .1 Mechanical reading device with numeric display: Scully Golden Gauge (metric) or equal.

2.5 LEAKAGE DETECTION SYSTEM

- .1 Waste Oil storage tanks are double-walled with a vacuum gauge monitoring the interstitial space.
- .2 Heating Oil storage tanks are double-walled with visual monitoring of the interstitial space (sight glass).

2.6 OVERFILL PROTECTION

- .1 Shop-fabricated, ULC Approved, AST overfill protection.
  - .1 Audible vent whistle to alert delivery driver tank is at 90% capacity (Heating Oil Tanks).

Part 3 - Execution

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| <u>3.1 INSTALLATION</u>                  | .1 | Install tanks in accordance with National Fire Code of Canada and manufacturer's recommendations.                                |
|  | .2 | Position tank using lifting lugs and hooks, and where necessary use spreader bars. Do not use chains in contact with tank walls. |
|  | .3 | Install tanks using licensed installers.   |
|  | .4 | Provide certification of installation to Departmental Representative.  |
| <br><u>3.2 FIELD QUALITY CONTROL</u>     | .1 | Test tanks as per manufacturer's specifications.   |
| <br><u>3.3 TOUCH-UP</u>                  | .1 | Where coating is damaged, touch-up with original coating material.   |
| <br><u>3.4 LEVEL GUAGE SYSTEM</u>        | .1 | Calibrate system.  |
| <br><u>3.5 OVERFILL PREVENTION VALVE</u> | .1 | Calibrate system.  |

**END OF SECTION**

Part 1 - General

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| <u>1.1 RELATED REQUIREMENTS</u>                    | .1     | Section 01 10 10 - General Instructions.   |
|  | .2     | Section 33 56 13 - Aboveground Fuel Storage Tanks.   |
| <br><u>1.2 REFERENCES</u>                          | <br>.1 | <br>ASTM International   |
|  | .1     | API 6D, Specification for pipeline valves.   |
|  | .2     | ASTM A181/A181M, Specification for Forgings, Carbon Steel, for General Purpose Piping.                 |
|  | .2     | All codes and standards are to be latest editions unless noted otherwise.                              |
| <br><u>1.3 ACTION AND INFORMATIONAL SUBMITTALS</u> | <br>.1 | <br>Submit in accordance with Section 01 33 00 - Submittal Procedures.                                 |
|  | .2     | Manufacturer's Instructions:   |
|  | .1     | Submit manufacturer's installation instructions.   |
| <br><u>1.4 CLOSEOUT SUBMITTALS</u>                 | <br>.1 | <br>Submit in accordance with Section 01 77 00 - Closeout Procedures.                                  |
|  | .2     | Operation and Maintenance Data: submit operation and maintenance data to be incorporation into manual. |
| <br><u>1.5 MAINTENANCE MATERIAL SUBMITTALS</u>     | <br>.1 | <br>Spare parts:   |
|  | .1     | Furnish following spare parts:   |
|  | .1     | Filter elements (1 set for commissioning, 1 replacement set)   |

1.6 DELIVERY,  
STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.

Part 2 - Products

2.1 GENERAL

- .1 Valves: repackable under full line pressure while fully open.

2.2 STORAGE TANK  
SYSTEM PIPING

- .1 Pipe:
  - .1 Carbon steel:
  - .2 50 mm and smaller: Schedule 40 Seamless to ASTM A-106 Gr. B, or ASTM A-53 Gr. B, Type S.
- .2 Pipe:
  - .1 Copper:
  - .2 Type G, K and L, soft copper tubing - Jacketed.
- .3 Fittings:
  - .1 Carbon steel:
  - .2 50 mm and smaller: ASTM A-105, ANSI B16.11 and B1.20.1, threaded or socket welded.
- .4 Joints:
  - .1 Buried: Not applicable.
  - .2 Aboveground: welded joints conforming to provincial, federal and municipal

regulations or requirements of CSA W47.1 and; threaded joints using compound for product being handled (socket welded joints are permissible).

.3 Copper: Brass-flared fittings

.4 All pipe ends to be properly prepared, de-burred and free from defects prior to making joints.

.5 Flexibility:

.1 Incorporate into construction as required.

.6 Corrosion and product protection:

.1 All non-stainless steel/copper piping, fittings and flanges shall be surface prepared and painted (1 coat epoxy primer, 2 coats epoxy enamel).

.7 Ball/Relief Valves:

.1 50 mm and smaller, 150 WOG Rating, threaded ends, 2-piece design, full bore, fire tested to API 607.

### 2.3 ANCHORS, GUIDE SLIDES

.1 Anchors:

.1 Provide as indicated.

### 2.4 SUPPORTS, HANGERS, INSERTS

.1 Use standard components and assemblies by one manufacturer wherever possible.

.2 Support piping as indicated on the design drawings.

## Part 3 - Execution

### 3.1 PREPARATION

.1 Lay out work in accordance with lines and grades as indicated.

.2 As indicated or for small bore piping not shown on layout drawings, locate so that it will not constitute hazard to personnel or equipment.

### 3.2 VALVES

.1 Install valves to control flow and to isolate

equipment as indicated.

- .2 Install in accordance with manufacturer's recommendations.

### 3.3 COMMISSIONING

- .1 Dispose of flushing liquids to approval of authority having jurisdiction.
- .2 Isolate the above-ground storage tank from piping system pressure tests.
- .3 Test piping systems and pumps with compressed air as per piping manufacture's recommendations. Hold pressure for 2 hrs.
- .4 All testing (methods, results) to be documented in reports and submitted to Consultant and included in site maintenance manuals.

### 3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**