

PART 1 - GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 06 40 00 - Architectural Woodwork.
- .2 Section 09 91 99 - Painting for Minor Works.

1.2 REFERENCES

- .1 ASTM International
  - .1 ASTM A 53/A 53M-07, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
  - .2 ASTM A 269-08, Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
  - .3 ASTM A 307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
- .2 CSA International
  - .1 CSA G40.20/G40.21-04(R2009), General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
  - .2 CAN/CSA G164-M92(R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
  - .3 CSA S16-09, Design of Steel Structures.
  - .4 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding (Developed in co-operation with the Canadian Welding Bureau).
  - .5 CSA W59-M03(R2008), Welded Steel Construction (Metal Arc Welding) Metric.
- .3 Environmental Choice Program
  - .1 CCD-047-98(R2005), Architectural Surface Coatings.
  - .2 CCD-048-98(R2006), Surface Coatings - Recycled Water-borne.
- .4 Green Seal Environmental Standards (GS)
  - .1 GS-11-2008, 2nd Edition, Paints and Coatings.
- .5 Health Canada / Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .6 The Master Painters Institute (MPI)
  - .1 Architectural Painting Specification Manual - current edition.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

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- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for sections plates pipe tubing bolts and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Submit two copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements 01 35 43 - Environmental Procedures.
    - .1 For finishes, coatings, primers, and paints applied on site: indicate VOC concentration in g/L.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of New Brunswick, Canada.
  - .2 Indicate materials, core thicknesses, finishes, connections, joints, method of anchorage, number of anchors, supports, reinforcement, details, and accessories.

#### 1.4 QUALITY ASSURANCE

- .1 Test Reports: submit certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certifications: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

#### 1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
  - .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
  - .3 Storage and Handling Requirements:
    - .1 Store materials off ground and in dry location and in accordance with manufacturer's
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- .3 Storage and Handling Requirements:(Cont'd)
  - .1 (Cont'd)  
recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, and packaging materials as specified in in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- .1 Steel sections and plates: to CSA G40.20/G40.21, Grade 300W 350W.
- .2 Steel pipe: to ASTM A 53/A 53M extra strong , black finish.
- .3 Welding materials: to CSA W59.
- .4 Welding electrodes: to CSA W48 Series.
- .5 Bolts and anchor bolts: to ASTM A 307.
- .6 Aluminum sheet: plain pattern, 1.2 mm minimum thickness, mill finish.
- .7 Stainless steel tubing: to ASTM A 269, Type 302 commercial grade seamless welded with AISI No. 4 finish.
- .8 Grout: non-shrink, non-metallic, flowable, 15 MPa at 24 hours.

### 2.2 FABRICATION

- .1 Fabricate work square, true, straight and accurate to required size, with joints closely fitted and properly secured.
  - .2 Use self-tapping shake-proof flat headed screws on items requiring assembly by screws or as indicated.
  - .3 Where possible, fit and shop assemble work, ready for erection.
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- .4 Ensure exposed welds are continuous for length of each joint. File or grind exposed welds smooth and flush.

### 2.3 FINISHES

- .1 Galvanizing: hot dipped galvanizing with zinc coating 600 g/m<sup>2</sup> to CAN/CSA-G164.
- .2 Shop coat primer: In accordance with chemical component limits and restrictions requirements and VOC limits of GS-11.
- .3 Zinc primer: zinc rich, ready mix in accordance with chemical component limits and restrictions requirements and VOC limits of GS-11 .

### 2.4 ISOLATION COATING

- .1 Isolate aluminum from following components, by means of bituminous paint:
  - .1 Dissimilar metals except stainless steel, zinc, or white bronze of small area.
  - .2 Concrete, mortar and masonry.
  - .3 Wood.

### 2.5 SHOP PAINTING

- .1 Primer: VOC limit 250 g/L maximum to GS-11 CCD-047a CCD-048.
- .2 Apply one shop coat of primer to metal items, with exception of galvanized or concrete encased items.
- .3 Use primer unadulterated, as prepared by manufacturer. Paint on dry surfaces, free from rust, scale, grease. Do not paint when temperature is lower than 7 degrees C.
- .4 Clean surfaces to be field welded; do not paint.

### 2.6 INTERIOR PIPE RAILINGS

- .1 Steel pipe: 42 mm actual outside diameter, formed to shapes and sizes as noted on drawings.
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- .2 Steel Balusters: 12mm outside diameter steel rod seal welded to pipe rails as detailed on drawings.
- .3 Steel wall Brackets: 12mm outside diameter steel rod seal welded to 63mm diameter steel base plate c/w 3 flat headed screws.
- .4 Shop coat prime interior railings after fabrication. Finish painting by division 09 91 99 - Painting for Minor Works.

## 2.7 EXTERIOR PIPE RAILINGS

- .1 Steel Pipe: 48mm nominal outside diameter, formed to shapes and sizes as noted on drawings.
- .2 Balusters: 12mm nominal outside diameter solid steel bar formed to shapes and sizes as indicated on drawings.
- .3 Wall Railing Brackets: 12mm nominal outside diameter solid steel bar on 50mm diameter escutcheon plate as noted on drawings.
- .4 galvanize exterior pipe railings after fabrication.

## 2.8 WASHROOM VANITY BRACKETS

- .1 Construction TBD.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for metal fabrications installation in accordance with manufacturer's written instructions.
    - .1 Visually inspect substrate in presence of Departmental Representative .
    - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
    - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative .
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### 3.2 ERECTION

- .1 Do welding work in accordance with CSA W59 unless specified otherwise.
- .2 Erect metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.
- .3 Provide suitable means of anchorage acceptable to Departmental Representative such as dowels, anchor clips, bar anchors, expansion bolts and shields, and toggles.
- .4 Exposed fastening devices to match finish and be compatible with material through which they pass.
- .5 Supply components for work by other trades in accordance with shop drawings and schedule.
- .6 Make field connections with bolts to CSA S16 or Weld field connection.
- .7 Deliver items over for casting into concrete and building into masonry together with setting templates to appropriate location and construction personnel.
- .8 Touch-up rivets, field welds, bolts and burnt or scratched surfaces with primer after completion of:
  - .1 Primer: maximum VOC limit 250 g/L to GS-11.
- .9 Touch-up galvanized surfaces with zinc rich primer where burned by field welding.
  - .1 Primer: maximum VOC limit 250 g/L to GS-11.

### 3.3 PIPE RAILINGS

- .1 Install pipe railings to stairs as indicated.
- .2 Set railing standards in concrete. Grout to fill hole. Trowel surface smooth and flush with adjacent surfaces.

### 3.4 CLEANING

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- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

### 3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by metal fabrications installation.