



**RETURN BIDS TO:**

**RETOURNER LES SOUMISSIONS À:**

Bid Receiving Public Works and Government  
Services Canada/Réception des soumissions Travaux  
publics et Services gouvernementaux Canada  
800 Burrard Street, Room 219  
800, rue Burrard, pièce 219  
Vancouver, BC V6Z 0B9  
Bid Fax: (604) 775-7526

**SOLICITATION AMENDMENT  
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise  
indicated, all other terms and conditions of the Solicitation  
remain the same.

Ce document est par la présente révisé; sauf indication contraire,  
les modalités de l'invitation demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address  
Raison sociale et adresse du  
fournisseur/de l'entrepreneur**

**Issuing Office - Bureau de distribution**  
Public Works and Government Services Canada - Pacific  
Region  
219 - 800 Burrard Street  
800, rue Burrard, pièce 219  
Vancouver, BC V6Z 0B9

<b>Title - Sujet</b> Edge Bander	
<b>Solicitation No. - N° de l'invitation</b> 21C81-178726/A	<b>Amendment No. - N° modif.</b> 001
<b>Client Reference No. - N° de référence du client</b> 21C81-178726	<b>Date</b> 2017-02-24
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$VAN-531-7995	
<b>File No. - N° de dossier</b> VAN-6-39344 (531)	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2017-03-08</b>	
<b>Time Zone</b> Fuseau horaire Pacific Standard Time PST	
<b>F.O.B. - F.A.B.</b> <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input checked="" type="checkbox"/> <b>Other-Autre:</b> <input type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Mak, Goretti M.	<b>Buyer Id - Id de l'acheteur</b> van531
<b>Telephone No. - N° de téléphone</b> (604) 363-0582 ( )	<b>FAX No. - N° de FAX</b> (604) 775-7526
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

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A number of questions and comments have been raised. After consultation with the Project Authority, the following response have been prepared.

### **Amendment no. 1**

## **PART 6 - RESULTING CONTRACT CLAUSES**

### **Article 6.2 Requirement**

#### **Add: 6.2.1 Optional Goods and/or Services**

The Contractor grants to Canada the irrevocable option to acquire the goods, services or both described at Annex "B" of the Contract under the same conditions and at the prices and/or rates stated in the Contract. The option may only be exercised by the Contracting Authority and will be evidenced, for administrative purposes only, through a contract amendment.

### **Annex A, Requirement**

#### **Article A3. Technical Requirement**

Delete: A3.1 Glue heat-up time 3-10 min  
Replace: A3.1 **Fast glue heat-up time. See attached**

Delete: A3.2 Glue colour change less than 10 min  
Replace: A3.2 **Fast glue colour change. See attached**

Delete: A3.3 Granule and/or cartridge hopper  
Replace: A3.3 **Non propriety glue system. See attached**

### **Annex B, Basis of Payment**

Delete: Delete Entirely  
Replace: **See attached**

### **Form B: Substantiation of Technical Compliance Form**

Delete: Delete Entirely  
Replace: **See attached**

All other terms and conditions remain unchanged.

## ANNEX "A"

### REQUIREMENT

(dated February 23, 2017)

#### A1. Background

CORCAN is a key rehabilitation program of the Correctional Service of Canada, with a mandate to aid in the safe reintegration of offenders into Canadian society by providing employment and employability skills training to offenders incarcerated in federal penitentiaries. CORCAN provides the opportunity for offenders to develop employment skills through vocational and on-the-job skills training in our four business lines (Manufacturing, Textiles, Construction and Services) during their incarceration. To continue supporting employment and employability skills training, a replacement Edge Bander is required for the Manufacturing business line at Mission Institution.

#### A2. Requirement

Supply and Install an Edge Bander at Mission Institution.

#### A3. Technical Requirement

Edge Bander must meet all of the following mandatory specifications:

- A3.1 Fast glue heat-up time.
- A3.2 Fast glue colour change.
- A3.3 Non propriety glue system.
- A3.4 Glue type to EVA or PUR.
- A3.5 No chains in the gluing operation.
- A3.6 Conveyor speed 10 meters per min, minimum.
- A3.7 Pull out piece work support.
- A3.8 Minimum work piece width 70mm, length 140mm, maximum.
- A3.9 Panel thickness 8mm - 50mm.
- A3.10 Capable of accepting Edge banding material thickness of min 0.3 mm to 6mm.
- A3.11 Automatic guillotine capable of cutting 3mm thick Polyvinyl Chloride (PVC) more correctly but unusually poly, commonly abbreviated PVC, is the world's third-most widely produced synthetic plastic polymer. / Acrylonitrile Butadiene Styrene (ABS) is a common thermoplastic polymer. ABS plastics are used largely for mechanical purposes.
- A3.12 End cutting unit to be adjustable from control panel.
- A3.13 Pre- milling unit to be able to adjust: 45mm/minimum.
- A3.14 Corner rounding unit for front and rear rounding, switched from control panel.
- A3.15 Surface glue scraper switched from control panel.
- A3.16 Surface buffer switched from control panel.
- A3.17 Tilt-able edge trimmers. 0-15 degrees.
- A3.18 Pivoting control panel.
- A3.19 All working units to be enclosed for safety and noise reduction.
- A3.20 Dust -proof touch keyboard.
- A3.21 Diagnostic system.
- A3.22 Must be capable of Individual operator password protection.
- A3.23 Buffing unit.
- A3.24 CSA Approved

#### A4. Technical Training

The Contractor must provide technical training to up to four (4) CORCAN employees covering the safe and proper operation of the unit after delivery and acceptance of the unit has occurred. This training will

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be coordinated between the Project Authority and the Contractor's Representative, and must occur within ten (10) working days of the delivery and acceptance of the unit.

**A5. Documentation**

One (1) paper and one (1) electronic (pdf) user manual are required in English.

**A6. Maintenance and Warranty**

- A6.1 Service Technician must be available within 48 hour to location.
- A6.2 Service Technician must be factory trained
- A6.3 Must include onsite service and repairs.
- A6.4 Please indicate Manufacturer warranty.

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## ANNEX "B"

### BASIS OF PAYMENT (dated February 23, 2017)

All prices are firm in Canadian dollars include delivery, set-up, labour and installation to Correctional Services Canada, Mission, B.C., FOB destination, GST and/or HST extra, Canadian customs duties and excise taxes included.

#### B1 – Initial Order

Item	Description	Qty	Firm Unit Price	Extended total
B1.1	Edge Bander Machine Make and Model _____	1	\$	\$
B1.2	installation and verification/commissioning charge - including all parts, labour, travel and living expenses	1	\$	\$
B1.3	On-site training for a minimum of 4 users	1	\$	\$
B1.4	One year on-site warranty	1	\$	\$
B1.5	Delivery and Unloading – Mission, BC	Lot	\$	\$
	<b>Total B1</b>			\$

#### B2: Optional

Item #	Description	Unit of I	Unit Price
B2.1	Year 2 on-site warranty/preventative maintenance for the system including all parts, labour, travel and living expenses	1 Lot	\$
B2.2	Year 3 on-site warranty/preventative maintenance for the system including all parts, labour, travel and living expenses	1 Lot	\$
B2.3	Year 5 on-site warranty/preventative maintenance for the system including all parts, labour, travel and living expenses	1 Lot	\$

#### Delivery:

##### Destination Address:

Mission Medium Institution.  
8751 Stave Lake Street, Mission, BC. V2V 4L8

Contractor to contact CORCAN 48hrs advance notice of delivery @ 604-850-8309  
Delivery is to be made Monday to Friday between the hours of 7:30am and 3:00pm pacific standard time.  
The Edge bander must be secured for safe transportation and be able to be unloaded via forklift as Destination does not have a loading dock.

**FORM B: Substantiation of Technical Compliance Form**

1. Bidders must identify compliance to all the mandatory specifications identified in the Form below.
2. Bidders must provide information and technical documentation as identified in the right column of the form below.
3. Bidders responses noted as “approximately” will be interpreted as “ACTUAL”.

	YES	NO	Comments/reference
Published literature must be included in your bid to indicate the actual capacities of the equipment being offered.			
<b>Mandatory Specification</b>			
<b>Overview</b> – To supply delivery, set-up, unloading and installation quantity of one (1) edge bander to Correctional Services Canada, Mission, B.C.			
<b>Operating Conditions</b> - The edge bander supplied must be capable of operating without failure of components when operated continuously at the maximum power.			
<b>WARRANTY AND MANUALS</b>			
<b>Manuals</b> – The Contractor must provide one (1) paper and one (1) electronic (pdf) user manual in English.			
<b>Warranty period</b> – The unit must include an onsite warranty on all components and repair labour for a minimum of 12 months from the date the unit is initiated into service.			WARRANTY PERIOD OFFERED:
<b>Warranty claims</b> – The contractor must be able to be on site to commence warranty repair work within 48 hours of request. Service Technician must be factory trained  If the requested warranty repairs have not commenced within a 48 hour period, Correctional Services Canada reserves the right to complete warranty repairs with a local qualified technician and bill the Contractor for the repair costs.			
<b>Repair Depot</b> – responsible for performing any required warranty repairs.  REPAIR DEPOT ADDRESS: _____ _____ _____  CONTACT NAME: _____  PHONE NUMBER: _____			Bidder must provide the name and phone number of the person to be contacted should warranty repairs be required REPAIR DEPOT ADDRESS: _____ _____ _____  CONTACT NAME: _____  PHONE NUMBER: _____

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	YES	NO	<b>Comments/reference</b>
			Published literature must be included in your bid to indicate the actual capacities of the equipment being offered.
<b>MANDATORY SPECIFICATION</b>			<b>Bidders must provide technical documentation to substantial compliance to all the mandatory specification in the following section</b>
Fast glue heat-up time			
Fast glue colour change			
Non propriety glue system			
Glue type to EVA or PUR			
No chains in the gluing operation			
Conveyor speed 10 meters per min, minimum			
Pull out piece work support			
Minimum work piece width 70mm, length 140mm, maximum			
Panel thickness 8mm - 50mm			
Capable of accepting Edge banding material thickness of min 0.3 mm to 6mm			
Automatic guillotine capable of cutting 3.mm thick Polyvinyl Chloride (PVC) more correctly but unusually poly, commonly abbreviated PVC, is the world's third-most widely produced synthetic plastic polymer. / Acrylonitrile Butadiene Styrene (ABS) is a common thermoplastic polymer. <i>ABS plastics</i> are used largely for mechanical purposes			
End cutting unit to be adjustable from control panel			
Pre- milling unit to be able to adjust: 45mm/minimum			
Corner rounding unit for front and rear rounding, switched from control panel			
Surface glue scraper switched from control panel			
Surface buffer switched from control panel			
Tilt-able edge trimmers. 0-15 degrees			
Pivoting control panel			
All working units to be enclosed for safety and noise reduction			
Dust – proof touch keyboard			
Diagnostic system			
Must be capable of Individual operator password protection			
Buffing unit			
CSA Approved			

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**NOTE TO BIDDERS:** Please use ONE of the two mailing labels below and affix it securely to the outside of the envelope or package containing your bid submitted by mail or courier. Always ensure your company name, return address, open bidding solicitation number and closing date appear legibly on the outside of your bid submission.

**AVIS AUX FOURNISSEURS:** Pour le retour par la poste ou par messenger, veuillez utiliser UNE des étiquettes d'envoi ci-dessous et apposez-la à l'extérieur de votre enveloppe ou du colis contenant votre offre. Assurez-vous que le nom de votre compagnie, l'adresse de retour, le numéro de l'invitation ouverte à soumissionner et la date de clôture soient lisibles à l'extérieur de votre offre.

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**Bid Receiving  
Public Works & Government Services Canada  
219 - 800 BARRARD STREET  
VANCOUVER BC V6Z 0B9  
Attn : Goretti Mak**

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**Solicitation Closes at: 2:00 PM PT  
On **March 8, 2017****

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**Réception des soumissions  
Travaux publics et services gouvernementaux Canada  
800 rue Burrard, 219  
Vancouver (C.-B) V6Z 0B9  
Attn : Goretti Mak**

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**La réception des soumissions prend fin le: **8 Mars 2017**  
à: 14:00 PT**

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