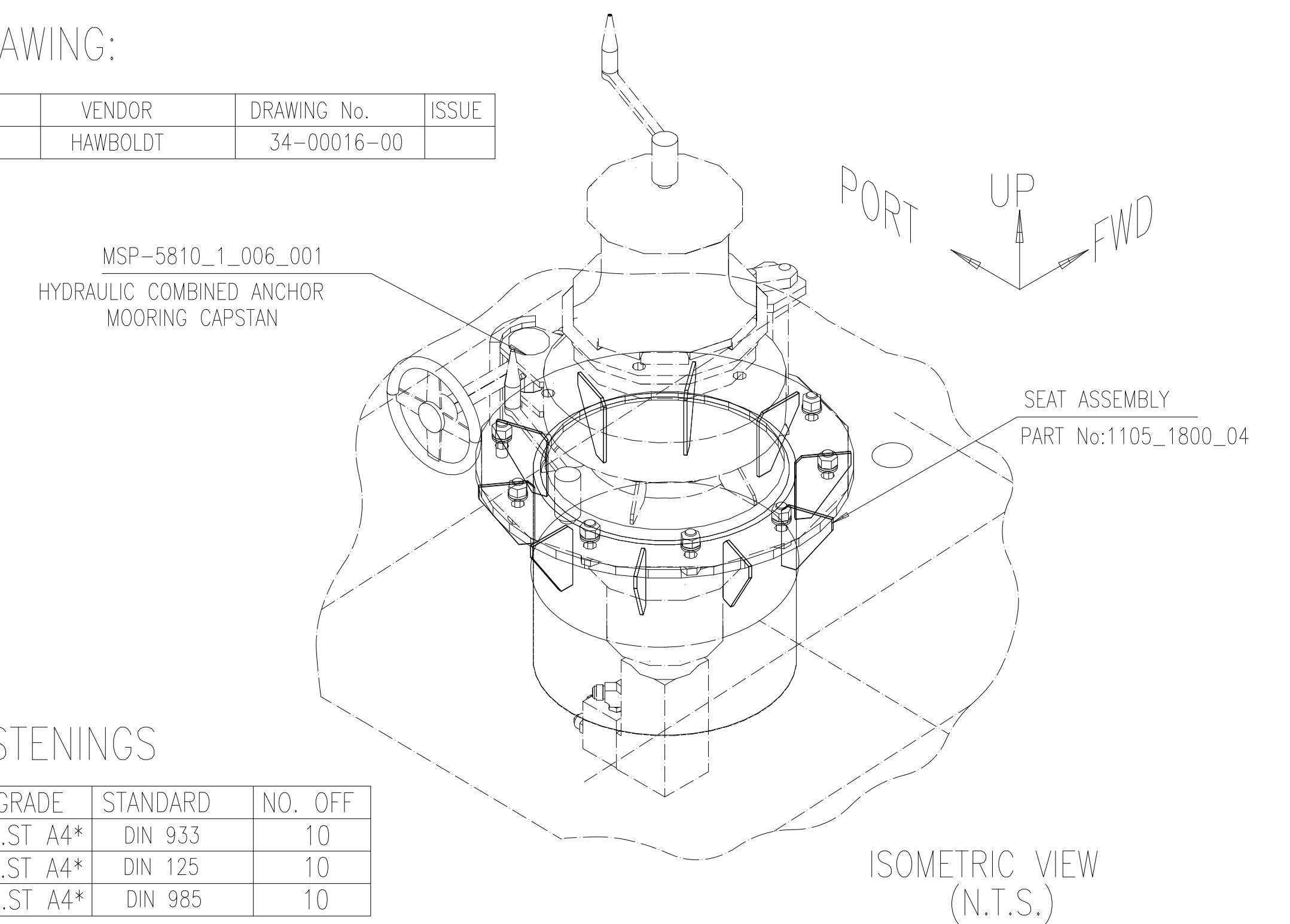


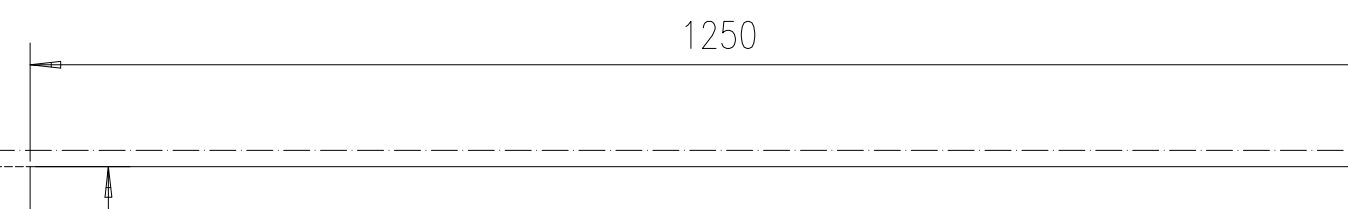
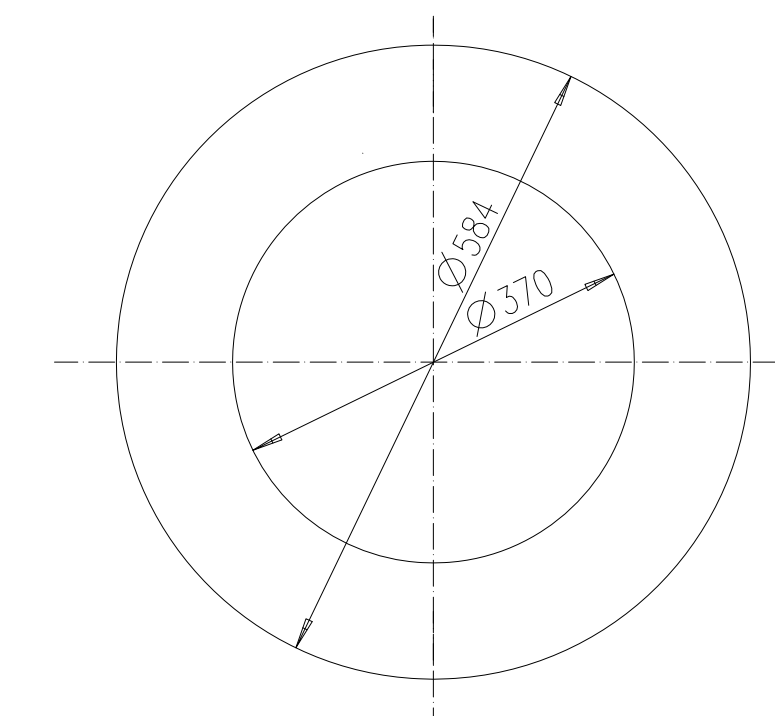
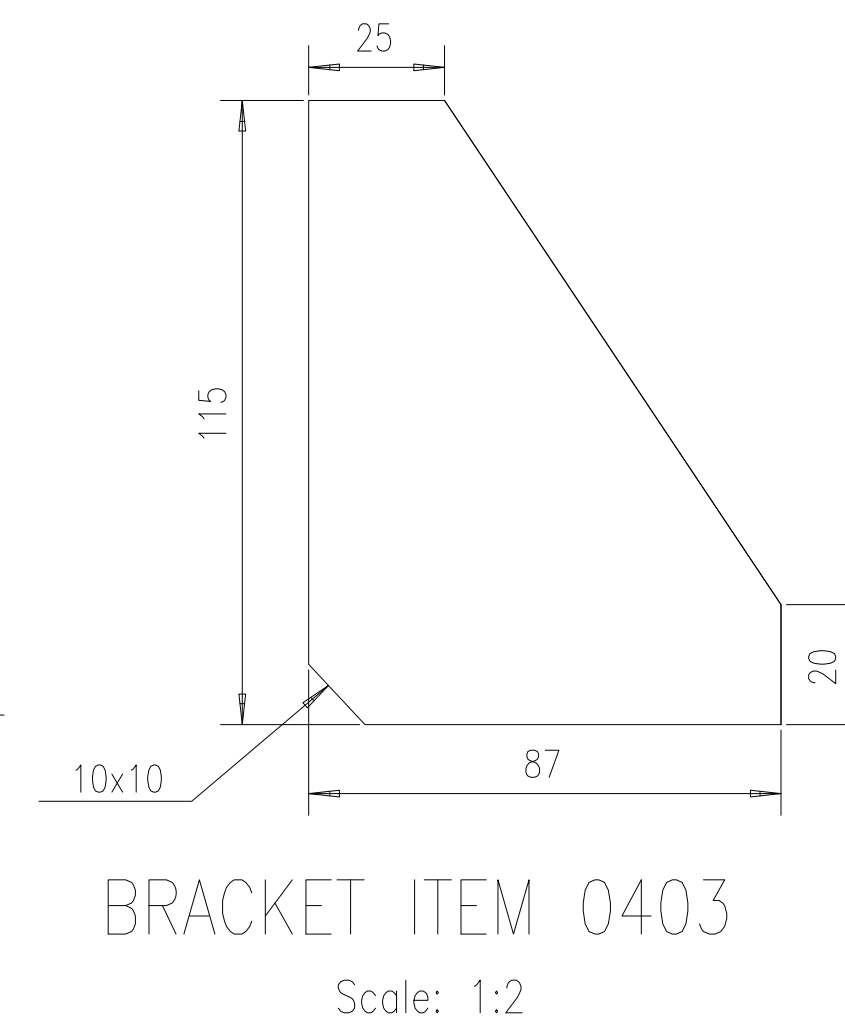
EQUIPMENT	VENDOR	DRAWING No.	ISSU
ANCHOR CAPSTAN	HAWBOLDT	34-00016-00	



ITEM No.	DESCRIPTION	GRADE	STANDARD	NO. OFF
1	BOLT M18x50	St.ST A4*	DIN 933	10
2	WASHER A 20	St.ST A4*	DIN 125	10
3	NUT M18	St.ST A4*	DIN 985	10

ITEM No.	DESCRIPTION	GRADE	NO. OFF
0401	PLATE, 12.5 THK	A	1
0402	PLATE, 15 THK	A	1
0403	PLATE, 5.0 THK	A	10

- 1) ALL WELDING TO BE Δ 2.5 CONTINUOUS FILLET UNLESS OTHERWISE STATED
- 2) FOR KEY PLAN OF FOUNDATIONS SEE DRG No. 6094-01105-1800-001
- 3) ALL PLATES TO BE PROFILE CUT
- 4) ALL FASTENINGS (UNLESS OTHERWISE STATED) TO BE STAINLESS
STEEL GRADE A4. BOLT PROTRUSION THROUGH NUT (NYLOC) TO BE
1 THREAD MIN. 7mm MAX.
BOLTS TORQUE TO 280 Ft-LBS(LUBRICATED).
- 5) HOLES FOR FASTENERS TO BE TEMPLATED FROM EQUIPMENT AND DRILLED
AT FDN FABRICATION LOCATION
- 6) FOR PAINT FINISHES REFER TO PAINT SPECIFICATION
- 7) SHARP EDGES TO BE REMOVED
- 8) TYPICAL SHIPS DATA : FRAME SPACING 1000 mm , TRANSVERSE
SPACING : LP0 TO LP7 :300mm
LP7 TO LP8 :440mm
- 9) ESTIMATED WEIGHT OF HYDRAULIC COMBINED ANCHOR-MOORING CAPSTAN:300 kg
- 10) ESTIMATED WEIGHT OF FOUNDATION: 61 kg
- 11) ESTIMATED COG OF FOUNDATION: X=37 m, Y=-0.300 m, Z=4.542 m



1550

1250

0401

DEVELOPED PLATE DETAIL 0401

359

150

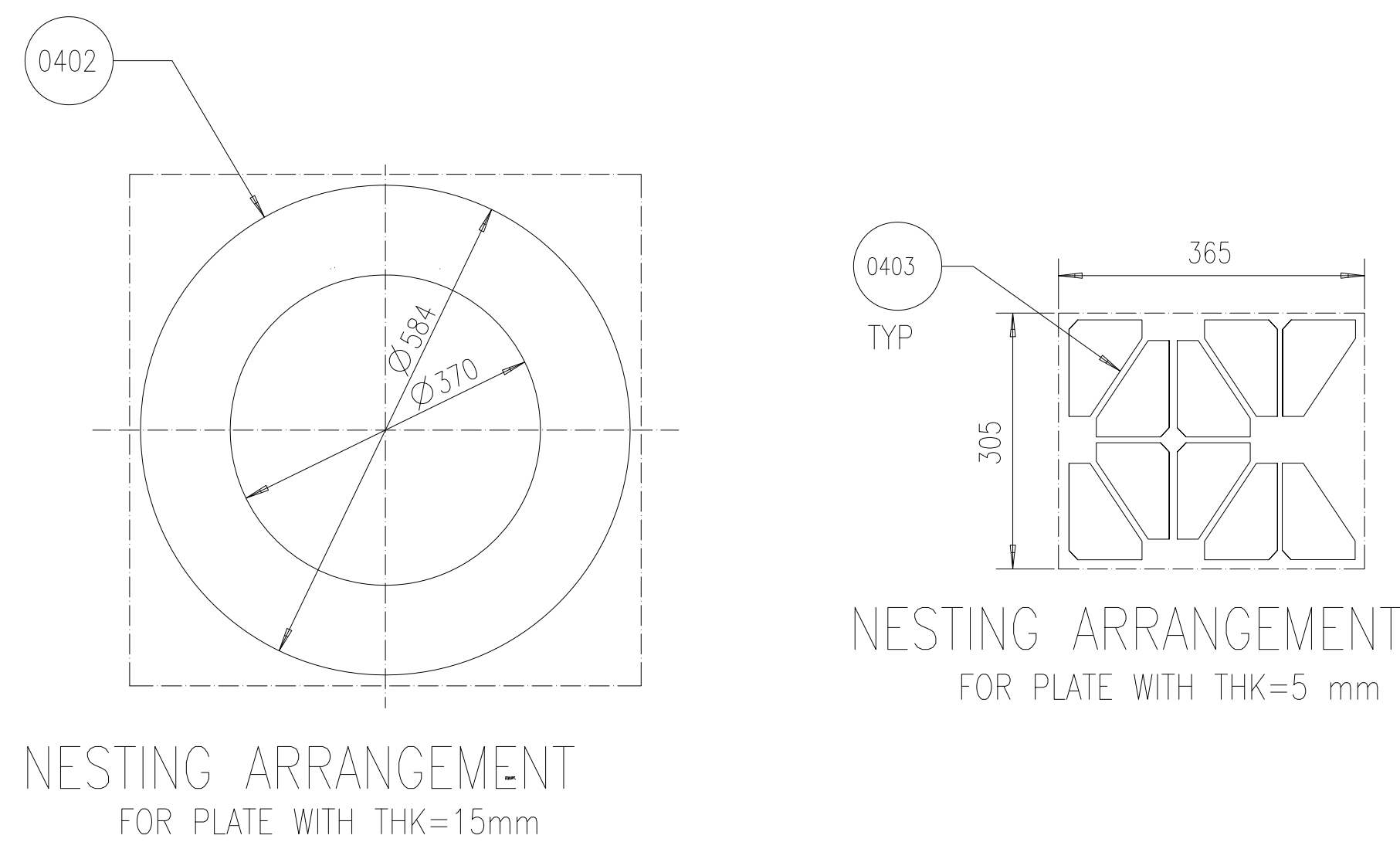
EXTRA STOCK

NESTING ARRANGEMENT

FOR PLATE WITH THK=12.5 mm





150

EXTRA STOCK



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CCGS PRIVATE ROBERTSON V.C.

AF	AUG/15/12	AS-FITTED		D.A.	D.A.	B.Faulder
Rev.	Date	Description		Perform	Check	Appr.
Client:			Title:			
CANADIAN COAST GUARD			FOUNDATION ON MAIN DECK			
 international contract engineering			FOUNDATION FOR HYDRAULIC COMBINED			
 IRVING IRVING SHIPBUILDING INC.			ANCHOR – MOORING CAPSTAN			
P.O. Box 9110, 3099 Barrington Street, Halifax NS, Canada B3K 5M7, Tel: 902.423.9271, Fax: 902.429.4510			MID-SHORE PATROL VESSEL			
Contract No. F7045-060001/002/NQ <div> Proj.   </div>			Scale: 1:10 U.O.S.		Project No. 6094	
			Drawn by: C.CALOMIR		Dwg. date: 24/11/2010	
			Draw.no: AF6094-01105-1800-04		Rev. AF	
Sheet: 1 / 1			IRVING SHIPBUILDING INC.			