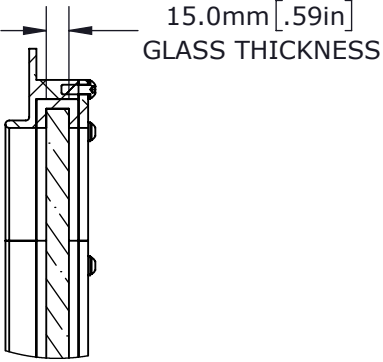
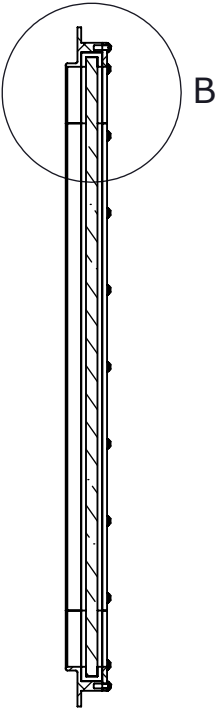
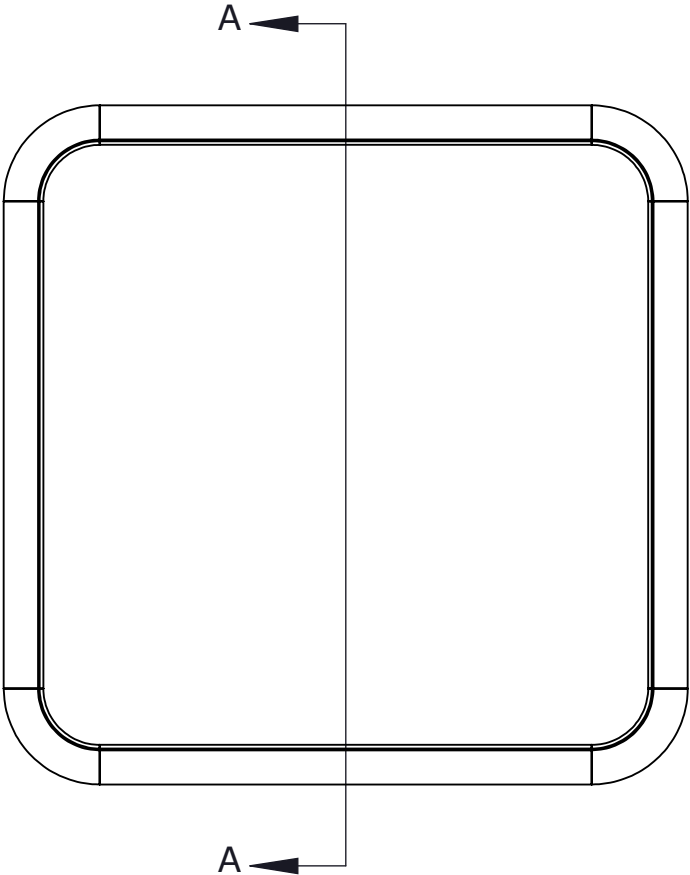


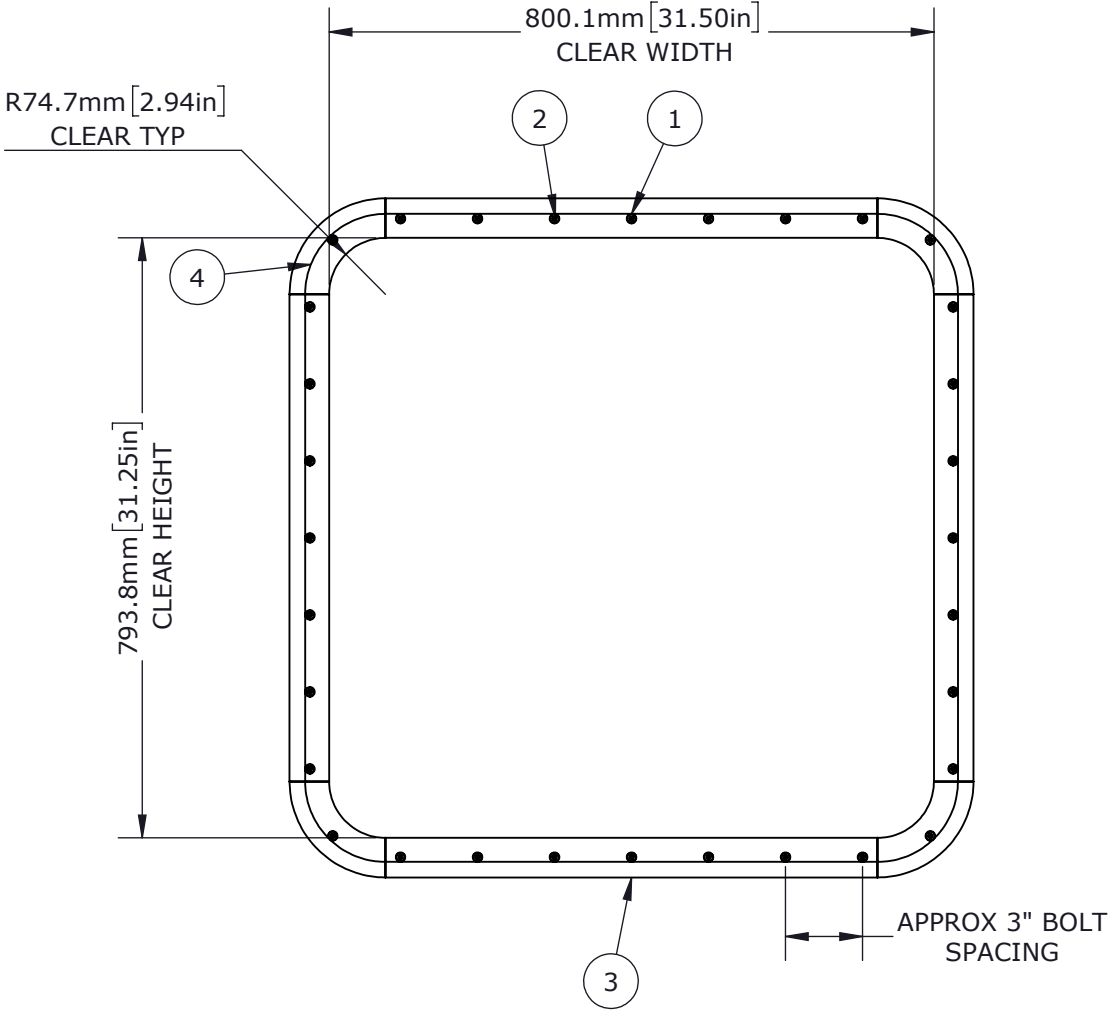
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	32	0411-2251	WASHER .255 X .468 X .062IN SS 316	SS 316/316L
2	32	0411-2100	SCREW BH A .25-20 X .75IN SS 316	SS 316/316L
3	1	P0006513-009-101	FRAME	ALUMINUM, EXT, 6061-T4 (0611-9081)
4	1	P0006513-009-102	RETAINER, ALUMINUM	BAR, RECT, 1/4x1-1/4, 6063-T52 (0611-9502)
5	1	P0006513-009-103	GLASS	GLASS, CLEAR, TEMPERED, 15mm
6	1	P0006513-009-104	GLAZING	BUTYL TAPE



DETAIL B
SCALE 1 : 5



SECTION A-A



WINDOW LOCATIONS
CHIEF SCIENTIST'S FIXED WINDOW
LAUNDRY FIXED WINDOW

REV.

DESCRIPTION

BY

DATE

00

CUSTOMER APPROVAL

MT

12/20/16

01

BOM CORRECTION

MT

12/22/16

1. INSTALLATION: BOLT-IN

2. BUILD TO CLEAR OPENING.

3. GLASS SHALL BE 15mm CLEAR TEMPERED.

4. SEALING STANDARD: VI (CHALK TEST)

5. APPROX WEIGHT: 74.01kg

6. FINISH: B - COMMERCIAL QUALITY - POWDERCOAT COLOUR RAL 9003 SIGNAL WHITE.

FOR ADDITIONAL INFORMATION CONTACT YOUR SALES REPRESENTATIVE OR PROJECT MANAGER.

CUSTOMER APPROVAL

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. BY SIGNING THIS APPROVAL YOU ACCEPT AND AGREE THAT THE DIMENSIONS AND DETAILS SHOWN ARE CORRECT AND PROPERLY FIT YOUR APPLICATION, REGARDLESS OF ANY DIFFERENCES BETWEEN THIS DRAWING AND ANY PRIOR CONTRACT SPECIFICATIONS. SHOULD YOU HAVE ANY QUESTIONS OR SEE ANY ERRORS, DO NOT SIGN THIS APPROVAL UNTIL THE DRAWING IS CORRECTED.

Signature

DATE

22-12-2016

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES FOR ROUGH AND CLEAR OPENINGS ARE ±3mm (.125"). ALL OTHERS ARE:

METRIC	X	.X	.XX	ANGLES
	±2.5	±.8	±.25	±2°
IMPERIAL	.X	.XX	.XXX	ANGLES
	±.1	±.03	±.010	±2°

BAR CODE

CAGE CODE

64747

FM

FREEMAN

MARINE EQUIPMENT

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CLIENT

CANADIAN COAST GUARD

PROJECT TITLE

JOHN P TULLY

DWG TITLE

QTY

SEE TABLE

-

SCALE	DRAWN	DATE	CHECKED	DATE	SIZE
1:10	MT	12/20/16	AV	12/20/16	B

S.O. NO	DWG NO	SHEET	REV
49834	P0006513-009	1 of 1	01