

SP-2 SITE - FENCE

1. SCOPE

This section provides performance criteria and conforming specifications for all fences related to institutions of security levels medium, maximum and multi-level inclusive. There are no special requirements for fences at minimum institutions.

2. RELATED SECTIONS

2.1 *Technical Criteria Document sections:*

SP-1 – Site Planning and Development
SP-3 – Gates/Sallyports
SP-4 - Exterior Lighting
SP-5 – Traffic Circulation and Parking
ST-1 – Guard Towers
& any sub-section referring to the Perimeter Intrusion Detection System (P.I.D.S.)

2.2 *National Master Specification Section*

01 35 13.16 – Special Project Procedures for Detention Facilities
28 01 10 – Operation & Maintenance of Electronic Access Control & Intrusion Detection
28 16 00 (13705) – Intrusion Detection
32 31 13 – Chain Link Fences and Gates
32 31 13.53 – High-Security Chain Link Fences and Gates

3. EXTERNAL BOUNDARY FENCES

External boundary (property) lines shall not be fenced unless specific site conditions warrant it. The type of fence in such locations will be project specific.

4. PERIMETER SECURITY FENCES

4.1 *Performance Criteria*

4.1.1 The institution will be enclosed by a double chain link fence perimeter supported by intrusion detection and camera system, and mobile patrol on the exterior of the perimeter. The perimeter fences form the last physical obstacle to escape from the institution. The design of the fence system shall be such that an escapee shall not be able to breach the perimeter in less than 45 seconds. This time duration is based on a maximum time for the perimeter security mobile patrol to respond after the first signal following a detected disturbance of the fence at the Main communication control post (MCCP). The optimal reaction time for the mobile patrol is 30 seconds.

4.1.2 Fences shall be erected in straight lines from corner to corner for direct viewing by camera. The corners of the perimeter shall be truncated at 45° to allow suitable placement of camera poles and cameras to afford optimal viewing

between the fences and on the interior of the Inner Perimeter Fence. In addition, the truncated corners allow for a gentler curve of the patrol road.

- 4.1.3 To render climbing more difficult, the fence fabric shall be installed on the institution side of the fence posts. Sharp corners of less than 120°, shall be avoided except where fences intersect.
- 4.1.4 For fences equipped with a Fence Detection System (FDS), the fence shall balance fabric tension to ensure fabric vibration travel across posts while not causing excessive false alarms. Fabric vibration terminates at strain post locations where the fence fabric ends thus allowing zone separations for the PIDS.
- 4.1.5 Special attention shall be paid to sloped sites to ensure that gaps do not develop between the ground surface and the lower fence rail. Where necessary, due to severe ground slope longitudinally, fencing may be stepped, but the minimum height of the fence shall be maintained at all times. Ground slope across the fence line shall be minimized to prevent erosion under the perimeter fences.
- 4.1.6 Water shall be prevented from pooling between the perimeter fences, as this could affect the operation of the Motion Detection System (MDS). For special underground drainage requirements relating to perimeter fences, see sections SU-1 Storm and Sanitary Sewers.
- 4.1.7 Barbed tape concertina (BTC) wire shall be installed in such a manner that it prevents the passage of a person across the barbed coils. (See plates SP-2-2 and SP-2-3).
- 4.1.8 Where interior fences intersect the Inner Perimeter Fence, the interior fence shall be designed to prevent it from being used to aid in crossing the Inner Perimeter Fence. To achieve this, the interior fence shall be equipped with:
 - a Fence detection system (FDS) for a length of 2.5 meters. The fence fabric shall extend for that length and be connected to a strain post so that the vibration does not travel beyond.
 - and BTC on both sides on the fence. No gap between posts or fabric shall exceed 125 mm.
- 4.1.9 To inhibit tunnelling under the Inner Perimeter Fence, a ground barrier shall be provided by installing either a continuous concrete footing or a concrete or asphalt sidewalk on the institution side. (See Plate SP-2-1). Roadways crossing perimeter fence lines shall be topped with asphalt which also serves as a ground barrier.
- 4.1.10 The fence system comprising foundation, line, strain, corner and gate posts shall meet local environmental conditions. Fence systems shall be engineered to resist local wind and snow conditions.
- 4.1.11 Where a building or other structure interrupts the perimeter fence run, the design to ensure perimeter integrity shall be approved by the issuing authority.
- 4.1.12 Where a perimeter comprises or integrates a wall, the design to ensure perimeter integrity shall be approved by the issuing authority.

4.2 Conforming Specifications

- 4.2.1 Perimeter fences shall consist of two (2) parallel fences, erected in straight lines, with a 7.5-m gravel strip between the fence lines. For retrofit installations, where it has been proven that a lesser separation has been effective, the existing spacing shall be maintained. Height of both fences, excluding overhang arms, shall be 3.6 m. Corners shall be truncated and the maximum length of the interior fence on the truncated line shall be 25 m.
- 4.2.2 No structure, with the exception of the Gatehouse and guard towers, shall be closer than 12 m to the Inner Perimeter Fence.
- 4.2.3 The area between the perimeter security fences shall be free of topsoil and be graded to a slope of 2% from the interior to the Outer Perimeter Fence. The surface will then be covered with a filter fabric and topped with a mix no larger than 20 mm crushed stone to a depth of 200 mm. For the Outer Perimeter Fence an area of 500 mm on each side of the fence shall be stabilized to a depth of 300 mm with a compaction of 95% corrected maximum dry density to hinder run off erosion and tunnelling by inmates.
- 4.2.4 All chain link fencing shall be installed in accordance with the *National Master Specification (NMS) 32 31 13*¹ and *CAN/CGSB-138.3-96* standard². Where there is a conflict between the NMS and this criterion, the TCD shall prevail.
- 4.2.5 Chain link fence fabric shall conform to the following specifications³:
- 4.2.5.1 Wire Size: 4.8 mm (min) (6 Gauge)
 - 4.2.5.2 Size of mesh: 50.8 mm
 - 4.2.5.3 Height of fence fabric: 3600 mm
 - 4.2.5.4 Barbed edges top and bottom
 - 4.2.5.5 Average mass of zinc coating to be not less than 610 g/m² of uncoated wire
 - 4.2.5.6 Breaking tensile strength to be 10,000 N·min.
- 4.2.6 Wire mesh shall be continuous from top to bottom and shall be applied on the institutional compound side of the posts.
- 4.2.7 Fence fabric shall be pulled taut before fixing in place. Tautness, when fixed in place, is to be established by pull tests. The application of a 12 kg perpendicular pull at the midpoint of the mesh panel (midpoint of posts/rails) shall show a displacement of no more than 30 mm from the fence at rest plane.
- 4.2.8 Posts, (corner, gate, strain, line) shall conform to *CAN/CGSB-138.2-96*⁴, galvanized steel pipe.
- 4.2.8.1 Posts shall be spaced a maximum of 2.5 m apart.

¹ National Master Specification 32 31 13 – Chain Link Fences and Gates (2004/12/31), there is also specifically Master format reference number 32 31 13.53 for High-Security Chain Link Fences And Gates

² CAN/CGSB-138.3-96 – Installation of Chain Link Fence

³ Refer also to: CAN/CGSB-138.1-96 – Fabric for Chain Link Fence

⁴ CAN/CGSB-138.2-96 -- Steel Framework for Chain Link Fence

- 4.2.8.2 Line post minimal size shall be 73 mm O.D. 8.6 kg/m.
- 4.2.8.3 Strain post minimum size shall be 114.3 mm O.D. 15.92 kg/m. Strain posts shall be spaced not more than 60 m apart.
- 4.2.8.4 Corner and gate post minimum size shall be 143.3 mm O.D. 21.0 kg/m.
- 4.2.9 Galvanized steel arms shall be provided on all posts where barbed concertina is to be installed, as shown on Plate SP-2-2 and SP-2-3.
- 4.2.10 Bottom and top rails shall be 42.2 mm O.D. minimum, 3.4 kg/m.
- 4.2.11 Tie wires shall be 3.7 mm diameter (9 gauge) galvanized steel wire to secure chain link fabric to bottom rail, top rail and line posts at 300 mm spacing.
- 4.2.12 An intermediate galvanized anchor shall be used to secure the bottom rail to the ground barrier, where such a barrier is installed. This anchor shall limit vertical movement of the bottom rail to a maximum of 125 mm.
- 4.2.13 Intermediate rails shall not be used.
- 4.2.14 Tension bars used for holding the ends of the fence fabric at the location of strain posts and corner posts shall be 5 mm x 20 mm minimum x 3600 mm galvanized steel.
- 4.2.15 Tension bar bands shall be 3 mm x 20 mm minimum galvanized steel and spaced vertically at 300 mm o.c.
- 4.2.16 Where nuts and bolts are required for fastening, nuts shall face compound exterior and be torqued tight.
- 4.2.17 Where tension cables are used at corner, end, gate, strain posts, and fittings shall be of galvanized steel.
- 4.2.18 Barbed tape concertina (B.T.C.) shall be galvanized tape 20 x 0.5 mm clenched around a 2.5 mm diameter spring steel galvanized core wire to form a concertina coil with a nominal exterior coil diameter of 710 mm. The coil, when installed, shall have a minimum diameter of 635 mm. The barbed concertina shall have 20 mm long blade type barbs measured from tip to tip of the blade, and barb clusters shall be spaced approximately 45 mm on centre (see Plate SP-2-3). The concertina shall be formed by clipping adjacent loops of single helical coils together at a minimum of three (3) points on the circumference. Clips shall be galvanized. The resulting coil, when stretched, shall form a cylindrical pattern. The loop spacing shall not exceed 230 mm.
- 4.2.19 For concertina coil support at fence top, two barbed wires stretched and fixed to post arms shall be provided. Barbed wire shall consist of two strands of 12 gauge wire with 4 point barbs at 130 mm spacing, all galvanized.
- 4.2.20 Concertina coils are to be turned onto a secondary internal fence for a distance of 2.5 m when such a fence meets the perimeter fence. (See plate SP-2-6).
- 4.2.21 Installation of barbed tape coils shall be as follows:

- 4.2.21.1 The barbed tape concertina is to be supported and tied at 230 mm spacing onto each of the barbed wire. Additional coils that are required on fences are to be tied as shown on Plate SP-2-3.
- 4.2.21.2 A second row of BTC may be installed on fence tops at existing sites due to local conditions with the approval of the issuing authority (see plate SP-2-3)

5. INTERIOR FENCES

5.1 Area and Yard Fences

5.1.1 Performance Criteria

- 5.1.1.1 Interior fences located at Maximum security institutions and those defining segregation yards at Mediums and Maximums shall be a maximum of 3.6 m in height topped with steel arms, barbed wire, and BTC. Other fenced areas at Medium Institutions may be topped with BTC where the fence separates inmate high activity from vehicle circulation areas and loading bays.
- 5.1.1.2 The use of fences and those topped with BTC for refuge corridors for staff evacuating housing units will be evaluated based on a Threat Risk Assessment. Proposed works must be submitted for approval to the issuing authority.
- 5.1.1.3 The use of fences and those topped with BTC for separation of housing unit types in mediums such as S-3, S-4 and S-5 will be evaluated based on a Threat Risk Assessment. Proposed works must be submitted for approval to the issuing authority. See item 6 for Separation of distinct populations as in multi-level
- 5.1.1.4 Where interior fences intersect the Inner Perimeter Fence, refer to item 4.1.8 above and plate SP-2-6.
- 5.1.1.5 Tunnelling barriers are not required on interior fences except where they are topped with BTC. Barrier type shall be compacted gravel to 300 mm on either side extending 900 mm.
- 5.1.1.6 See chapter SP-1 Site Planning and Development, item 12.3 for mini yard ground surface and anti-tunnelling protection.
- 5.1.1.7 Fences shall not be used to demarcate the buffer zone.

5.1.2 Conforming Specifications

- 5.1.2.1 Materials shall be similar to those specified for the perimeter fences (see item 4.2).
- 5.1.2.2 For fences where post steel arms or outriggers are not provided, posts shall be provided with galvanized post caps.
- 5.1.2.3 Two coils of BTC shall be installed on the top of Segregation exercise yard fence as indicated on Plate SP-2-3. A flat solid wall shall be

provided where visibility and contact is at issue with approval of the issuing authority.

6. SEPARATION OF DISTINCT POPULATIONS IN ONE INSTITUTION (MULTI-LEVEL)

Types of Multi-level and Fencing Needs

Multi-level institutions vary in the type of populations they accommodate. Two populations such as minimum and medium may be fully integrated with no physical separation or fencing required. Control and supervision is managed through operational means.

A second type of multi-level institution accommodates several populations, short term and assigned to a specialized program. Inmates here have limited access to the institution at large and have restricted movement. The housing units accommodating these populations are generally self-contained integrating staff and related program areas including mini yards. These units do not require fenced separation as movement outside of the units are under escort and limited to individual or small groups. Yards for these units are fenced and topped with BTC.

A third type of multi-level is where a distinct smaller population as part of a specialized program remains largely in their unit and does not mix with the general population which has normal movement to program and activity areas. The specialized program unit is also self-contained which includes mini yards. The mini yards of this unit are fenced and topped with BTC while the complete unit is separated from the rest of the institution by a fence but without BTC topping. The fenced mini yards here do not form part of the separation fence.

7. EXTERIOR SERVICE COMPOUND FENCE

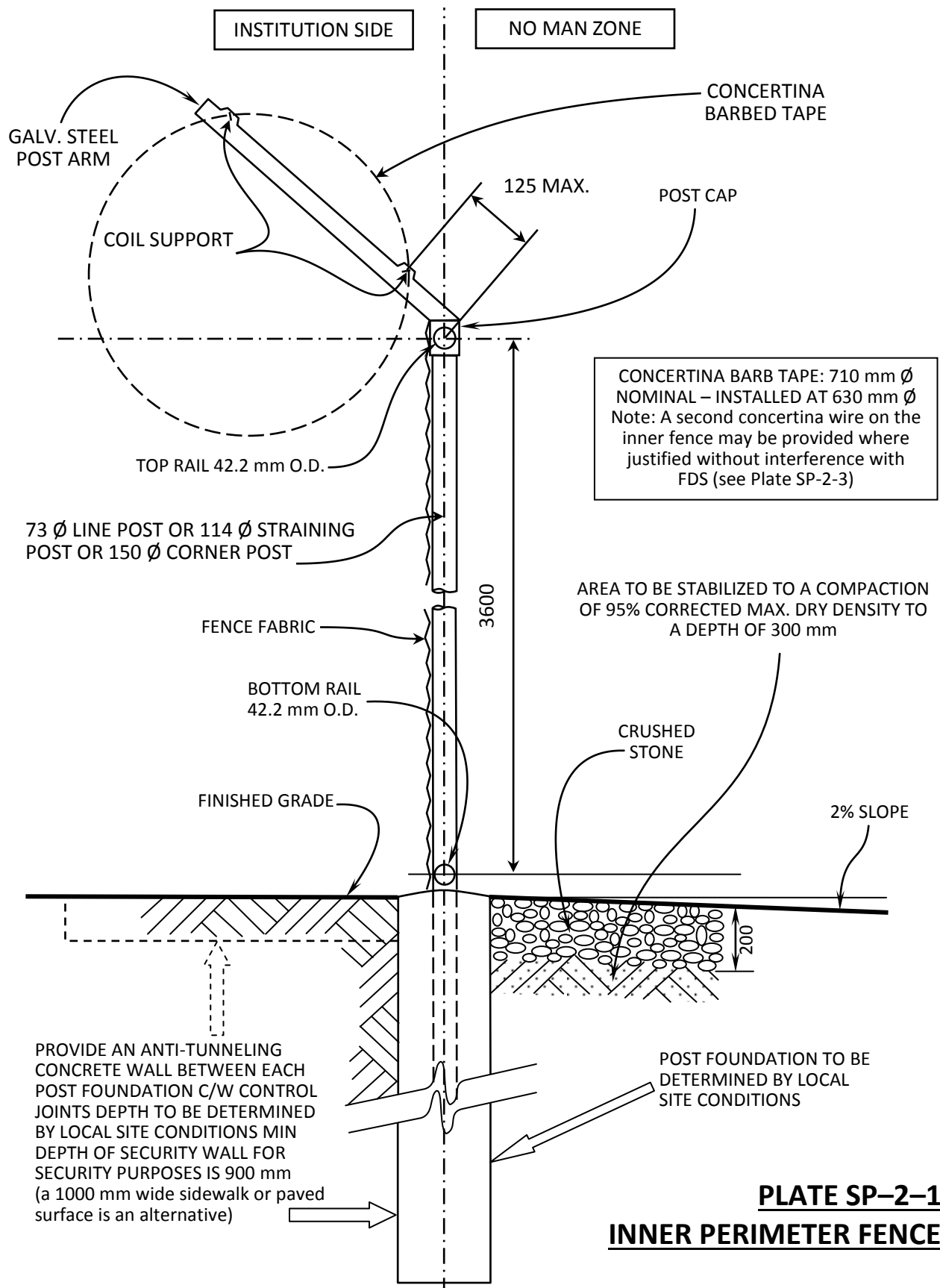
7.1 Performance Criteria

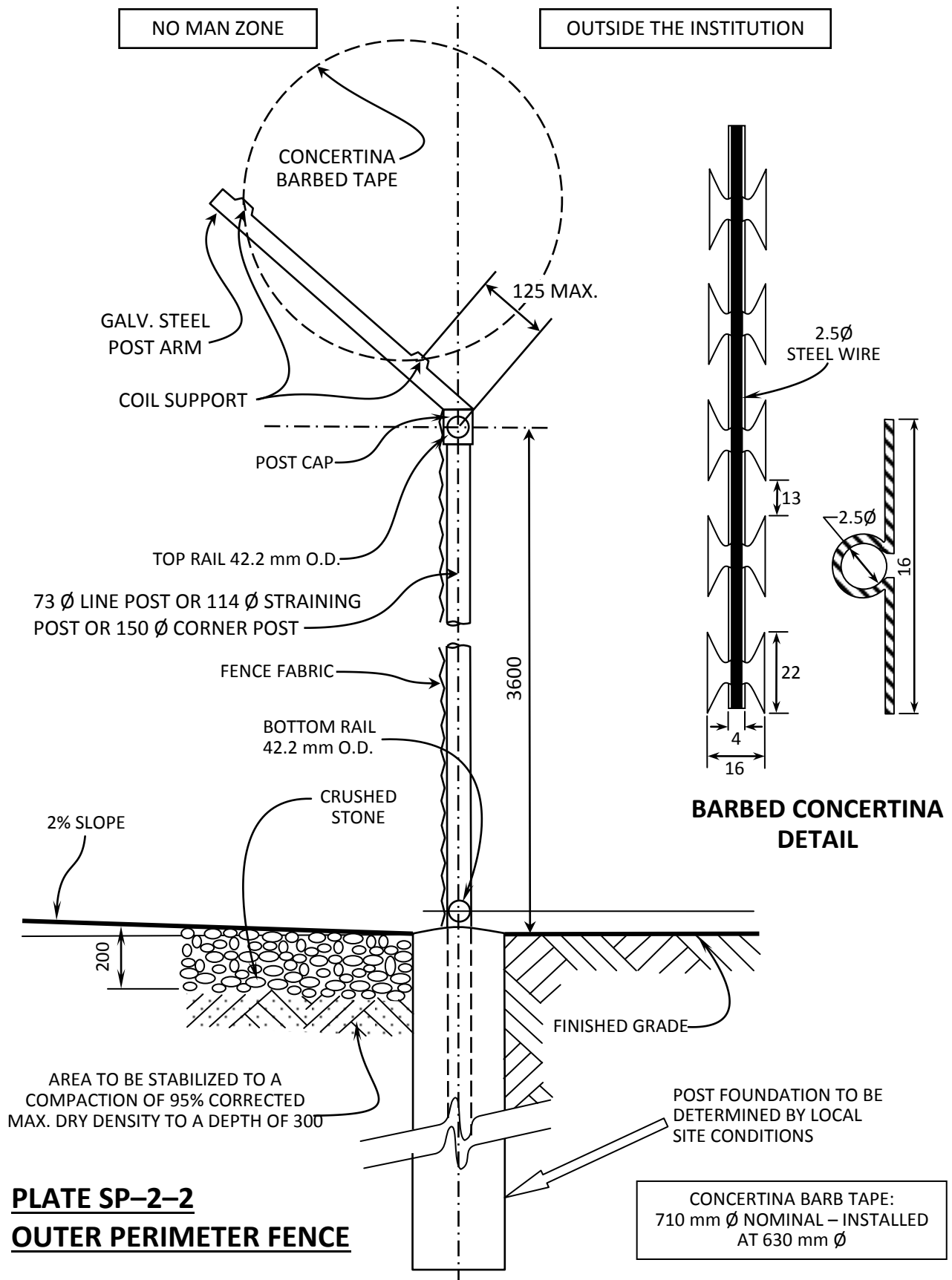
Where bulk fuel storage (propane and gasoline) is provided, the storage area shall be fenced (see section SP-5, Traffic Circulation and Parking).

7.2 Conforming Specifications

7.2.1 Materials will be similar to those specified for the perimeter fences (item 4).

7.2.2 Fence height shall be 2.5 m.





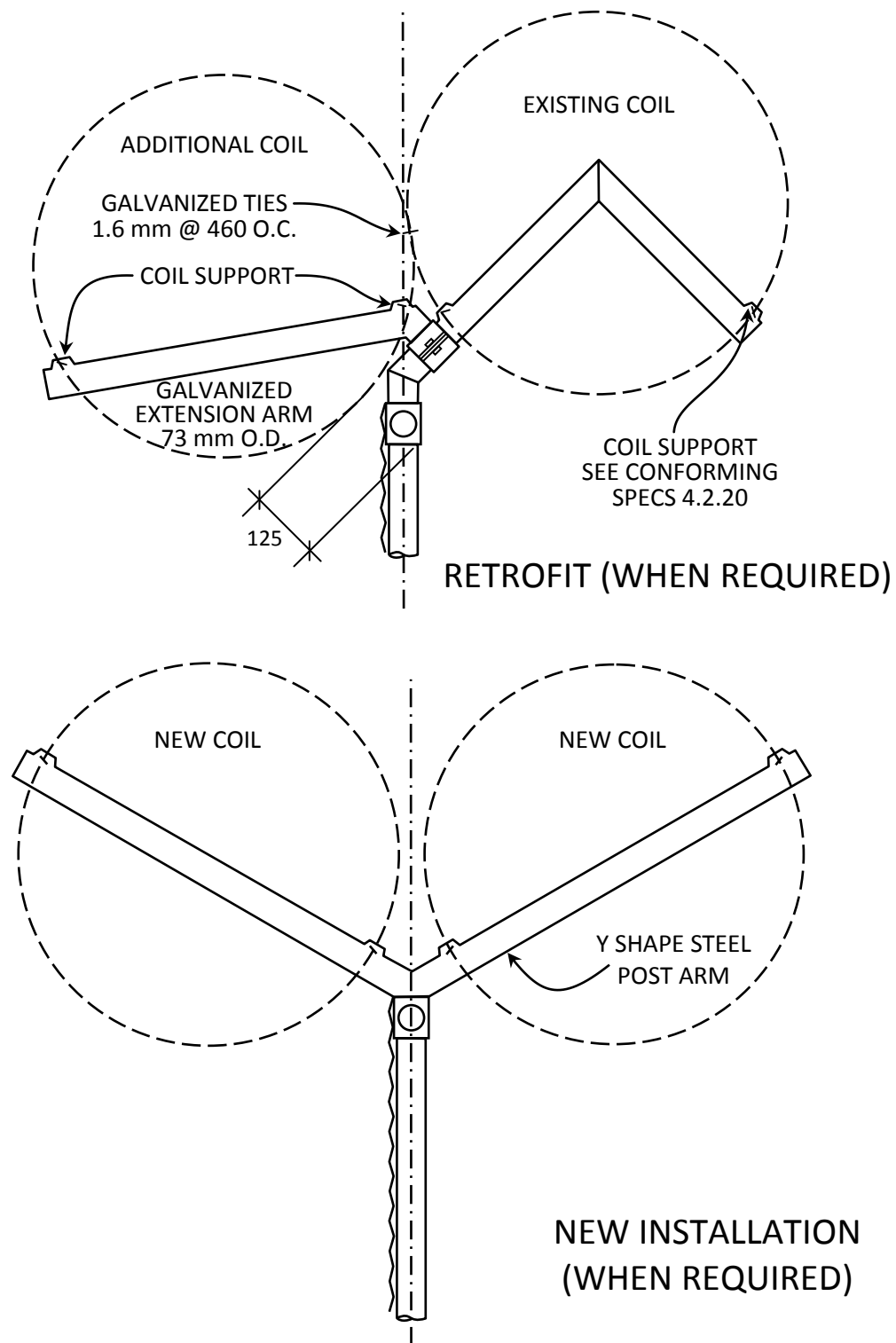


PLATE SP-2-3 – INNER FENCE WITH A SECOND CONCERTINA TAPE

CONCERTINA BARB TAPE: 710 mm Ø NOMINAL – INSTALLED AT 630 mm Ø

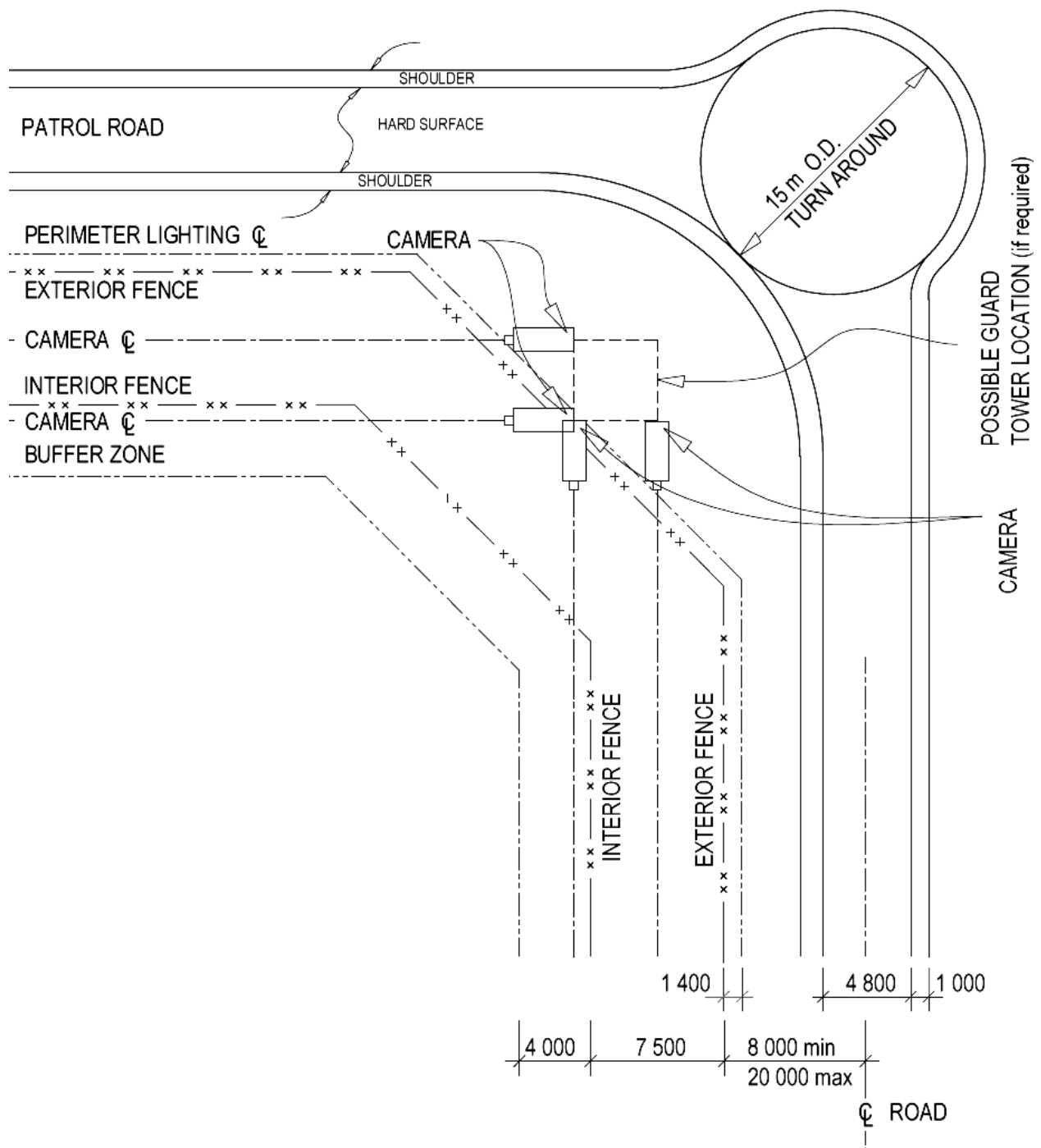


PLATE SP-2-4 – TYPICAL PERIMETER FENCE CORNER WITH TOWER

Note: Camera lines are for information purpose only

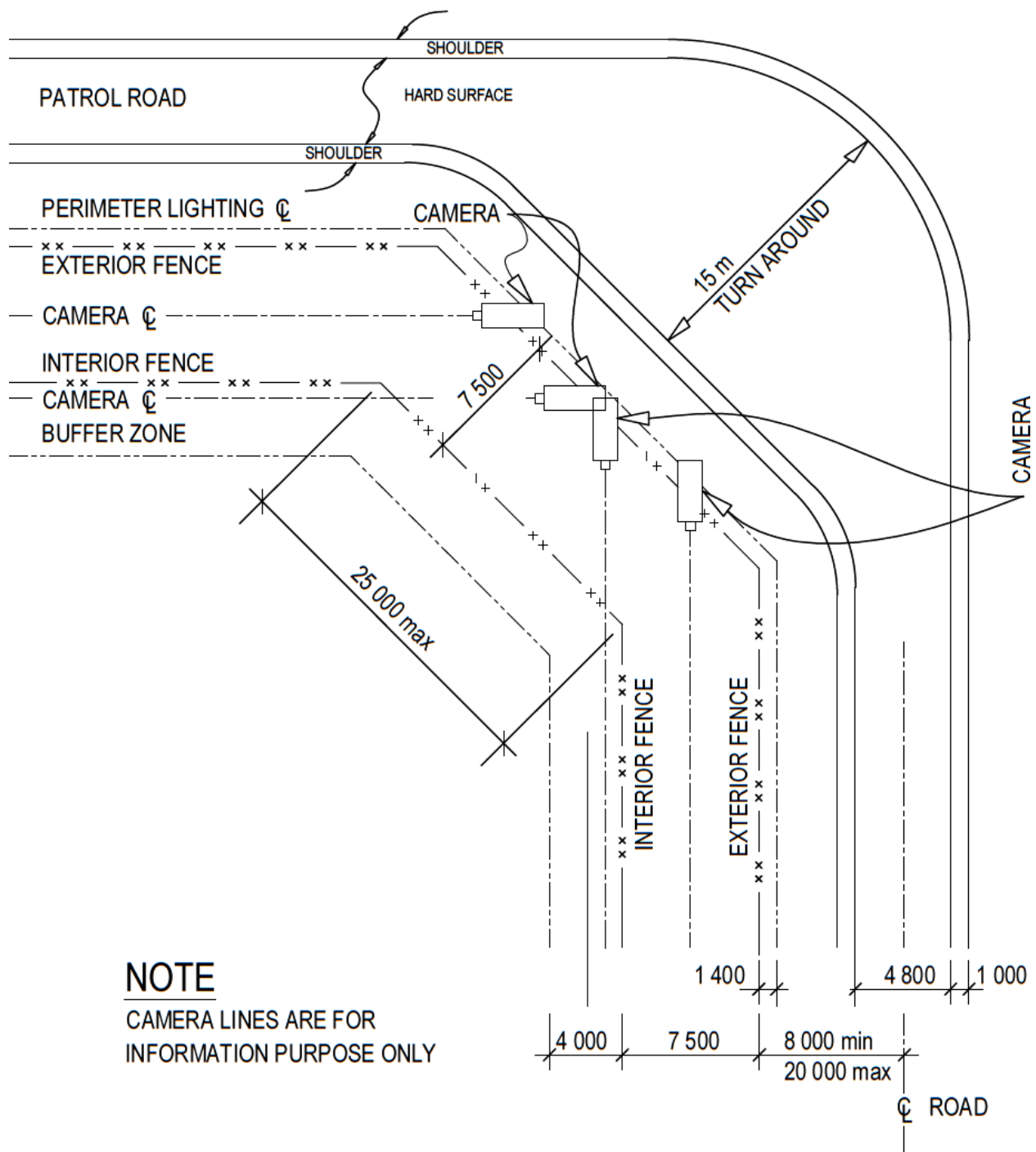
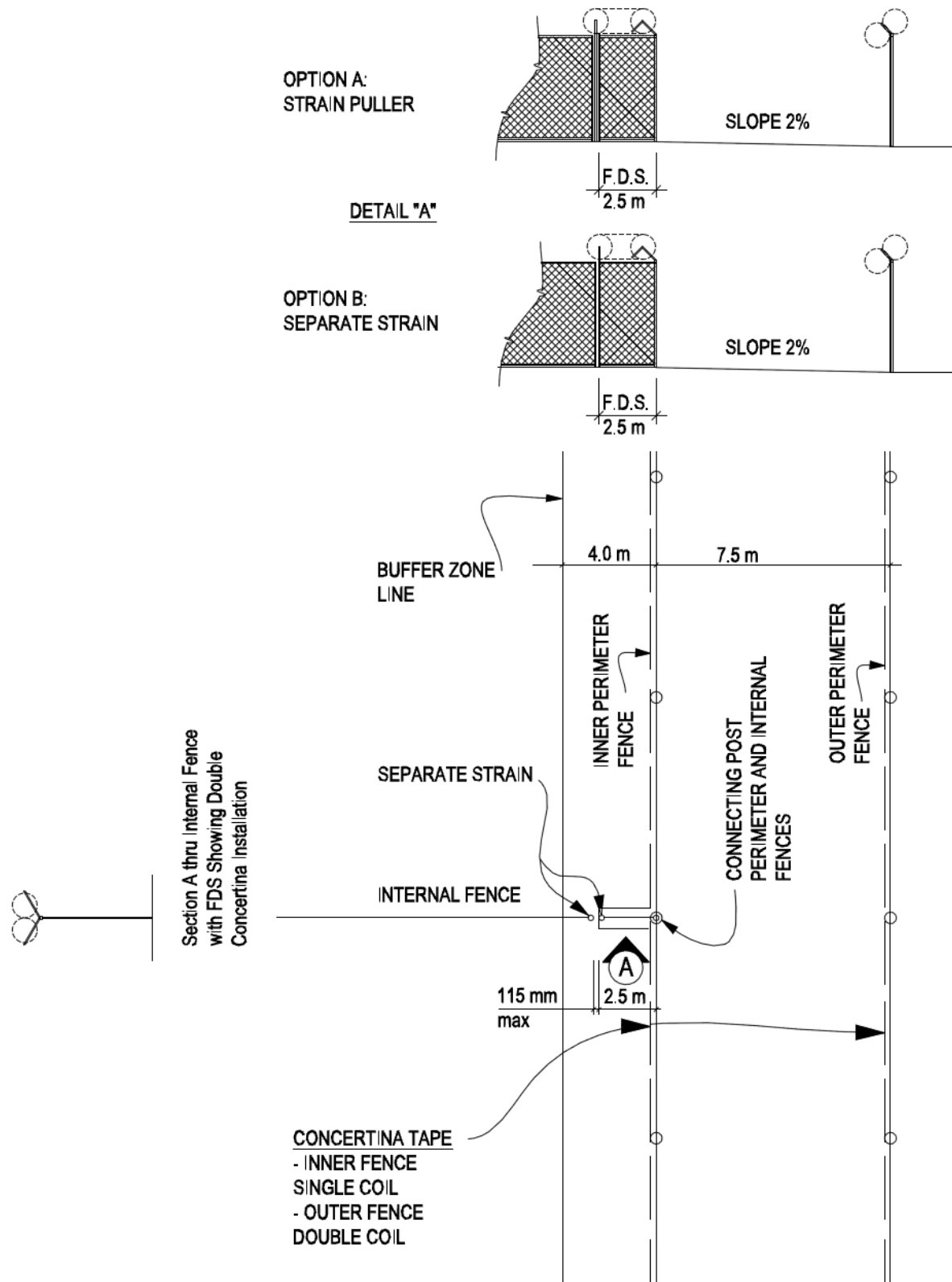


PLATE SP-2-5 – TYPICAL PERIMETER FENCE CORNER WITHOUT TOWER

CAMERAS ARE MOUNTED ON OUTRIGGERS OVER THE CONCERTINA



**PLATE SP-2-6 – INTERNAL FENCES INTERSECTING THE
INNER PERIMETER FENCE – DETAILS**