

**PART 1      GENERAL**

**1.1            SUMMARY**

- .1      Section includes:
  - .1          Vibration isolation materials and components, seismic control measures and their installation.

**1.2            RELATED SECTIONS**

- .1      Section 01 33 00 - Submittal Procedures.
- .2      Section 01 74 21 – Construction/Demolition Waste Management and Disposal
- .3      Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

**1.3            REFERENCES**

- .1      Health Canada / Workplace Hazardous Materials Information System (WHMIS)
  - .1          Material Safety Data Sheets (MSDS)
- .2      National Fire Protection Association (NFPA)
  - .1          NFPA 13 - Standard for the Installation of Sprinkler Systems.
- .3      National Building Code of Canada (NBC)

**1.4            SUBMITTALS**

- .1      Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
  - .1          Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
    - .1              Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .2      Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
  - .1          Shop drawings; submit drawings stamped and signed for approval by Departmental Representative.
  - .2          Provide separate shop drawings for each isolated system, system shop drawings complete with performance and product data.
  - .3          Provide detailed drawings of seismic control measures for equipment and piping.
- .3      Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.

- .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .2 Instructions: submit manufacturer's installation instructions.
  - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .3 Manufacturer's Field Reports: manufacturer's field reports specified.

## **1.5 QUALITY ASSURANCE**

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

## **1.6 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 PRODUCTS**

### **2.1 GENERAL**

- .1 Size and shape of bases type and performance of vibration isolation to be as indicated.

### **2.2 ELASTOMERIC PADS**

- .1 Type EP1 - neoprene waffle or ribbed; 9mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 - rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.
- .3 Type EP3 - neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 - rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

**2.3 ELASTOMERIC MOUNTS**

- .1 Type M1 - colour coded; neoprene in shear; maximum durometer of 60; threaded insert and two bolt-down holes; ribbed top and bottom surfaces.

**2.4 SPRINGS**

- .1 Design stable springs so that ratio of lateral to axial stiffness is equal to or greater than 1.2 times the ratio of static deflection to working height. Select for 50% travel beyond rated load. Units to be complete with levelling devices.
- .2 Ratio of height when loaded to diameter of spring to be between 0.8 to 1.0.
- .3 Cadmium plate for outdoor, 100% relative humidity.
- .4 Colour code springs.

**2.5 SPRING MOUNT**

- .1 Zinc or cadmium plated hardware; housings coated with rust resistant paint.
- .2 Type M2 - stable open spring: support on bonded 6mm minimum thick ribbed neoprene or rubber friction and acoustic pad.
- .3 Type M3 - stable open spring: 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad, bonded under isolator and on isolator top plate; levelling bolt for rigidly mounting to equipment.
- .4 Type M4 - restrained stable open spring: supported on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad; built-in resilient limit stops, removable spacer plates.
- .5 Type M5 - enclosed spring mounts with snubbers for isolation up to 950 kg maximum.
- .6 Acceptable Product: Korfund, Masdom, Vibron, Vibro Acoustics.

**2.6 HANGERS**

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30° arc without metal to metal contact.
- .2 Type H1 - neoprene - in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 - stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 - stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.

- .5 Type H4 - stable spring, elastomeric element with precompression washer and nut with deflection indicator.
- .6 Acceptable Product: Korfund, Masdom, Vibron, Vibro Acoustics.

## **2.7 ACOUSTIC BARRIERS FOR ANCHORS AND GUIDES**

- .1 Acoustic barriers: between pipe and support, consisting of 25 mm minimum thick heavy duty duck and neoprene isolation material.

## **PART 3 EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install vibration isolation equipment in accordance with manufacturer's instructions and adjust mountings to level equipment.
- .2 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
- .3 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
  - .1 Up to NPS 4: first 3 points of support. NPS 5 to NPS 8: first 4 points of support. NPS 10 and Over: first 6 points of support.
  - .2 First point of support shall have a static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .4 Where isolation is bolted to floor use vibration isolation rubber washers.
- .5 Block and shim level bases so that ductwork and piping connections can be made to a rigid system at the operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.

### **3.3 FIELD QUALITY CONTROL**

- .1 Manufacturer's Field Services:
  - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with Contract Documents.
  - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:

- .1 After delivery and storage of Products.
  - .2 After preparatory work is complete but before installation commences.
  - .3 Twice during the installation, at 25 % and 60 % completion stages.
  - .4 Upon completion of installation.
- .3 .3 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
- .4 Make adjustments and corrections in accordance with written report.
- .2 Inspection and Certification:
  - .1 Experienced and competent sound and vibration testing professional engineer to take vibration measurement for HVAC systems after start up and TAB of systems to Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .3 Provide Departmental Representative with notice 24 h in advance of commencement of tests.
- .4 Establish adequacy of equipment isolation and acceptability of noise levels in occupied areas and where appropriate, remedial recommendations (including sound curves).
- .5 Submit complete report of test results including sound curves.

### **3.4 CLEANING**

- .1 Proceed in accordance with Section 01 74 11 - Cleaning
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**