

PART 1 **GENERAL**

1.1 **REFERENCES**

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IESNA 90.1, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .2 American Society for Testing and Materials International, (ASTM)
 - .1 ASTM B209M, Specification for Aluminum and Aluminum Alloy Sheet and Plate (Metric).
 - .2 ASTM C335, Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .3 ASTM C411, Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C547, Specification for Mineral Fiber Pipe Insulation.
 - .6 ASTM C553, Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .7 ASTM C612, Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .8 ASTM C795, Specification for Thermal Insulation for Use with Austenitic Stainless Steel.
 - .9 ASTM C921, Standard Practice for Determining Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
- .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards.
- .5 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102, Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701, Thermal Insulation Polystyrene, Boards and Pipe Covering.
- .6 Model National Energy Code of Canada for Buildings (MNECB)

1.2 **DEFINITIONS**

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as defined herein.
 - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.
- .2 TIAC Codes:
 - .1 CRD: Commercial Round Ductwork,
 - .2 CRF: Commercial Rectangular Finish.

1.3 **SHOP DRAWINGS**

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval manufacturer's catalogue literature related to installation, fabrication for duct jointing recommendations.

1.4 **SAMPLES**

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix typewritten label beneath sample indicating service.

1.5 **MANUFACTURERS' INSTRUCTIONS**

- .1 Submit manufacturer's installation instructions in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Installation instructions to include procedures used and installation standards achieved.

1.6 **QUALIFICATIONS**

- .1 Installer: certified in performing work of this section, and have at least 5 years' successful experience in this size and type of project, qualified to standards of TIAC.

1.7 **DELIVERY, STORAGE AND HANDLING**

- .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Protect from weather and construction traffic.
- .3 Protect against damage from any source.

- .4 Store at temperatures and conditions recommended by manufacturer.

1.8 WASTE MANAGEMENT AND DISPOSAL

- .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .2 Collect and separate for disposal, paper, plastic, polystyrene, corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .3 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
- .4 Divert unused adhesive material from landfill to official hazardous material collections site approved by Departmental Representative.
- .5 Do not dispose of unused adhesive materials into sewer systems, into lakes, streams, onto ground or in other locations where it will pose health or environmental hazard.

PART 2 PRODUCTS

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24°C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to ASTM C553.

2.3 JACKETS

- .1 Canvas:

- .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: Compatible with insulation.
- .3 Aluminum:
 - .1 To ASTM B209 with moisture barrier as scheduled in PART 3 of this section.
 - .2 Thickness: 0.40 mm sheet.
 - .3 Finish: Stucco embossed or corrugated.
 - .4 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.
- .4 Stainless steel:
 - .1 Type: 304 or 316 where additional corrosion protection is required.
 - .2 Thickness: 0.25 mm sheet.
 - .3 Finish: Corrugated or stucco embossed.
 - .4 Jacket banding and mechanical seals: 12mm wide, 0.5 mm thick stainless steel.
- .5 Exterior insulation jacket:
 - .1 Exterior duct insulation to be made weatherproof by applying flexible weatherproofing jacket. Jacket to consist of a multi-ply embossed UV-resistant aluminum foil/polymer laminate to which is applied a layer of rubberized asphalt specially formulated for use on insulated duct and piping applications.

2.4

ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
- .2 Indoor Vapour Retarder Finish:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, reinforced, 75 mm wide minimum.

- .7 Contact adhesive: quick-setting
- .8 Canvas adhesive: washable.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 mm wide, 0.5 mm thick stainless steel.
- .11 Facing: 25 mm galvanized steel hexagonal wire mesh stitched on one face of insulation.
- .12 Fasteners: 4 mm diameter pins with 35 mm diameter or square clips, length to suit thickness of insulation.

PART 3 EXECUTION

3.1 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure testing of ductwork systems complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.2 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and as indicated.
- .3 Use two layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Hangers, supports to be outside vapour retarder jacket.
- .5 Supports, Hangers in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: At 300 mm oc in horizontal and vertical directions, minimum two rows each side.

3.3 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: Conform to following Table:
- .2

TIAC Code Vapour Retarder Thickness (mm)

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts (exposed)	C-1	yes	50
Round cold and dual temperature supply air ducts (concealed)	C-2	yes	50
Rectangular warm air ducts (exposed)	C-1	no	25
Round warm air ducts (exposed)	C-1	no	25
Rectangular cold and dual temperature supply air ducts (concealed)	C-2	Yes	25
Round cold and dual temperature supply air ducts (exposed)	C-1	yes	50
Rectangular warm air ducts (concealed)	C-2	No	25
Round warm air ducts (concealed)	C-2	No	25
Supply, return and exhaust ducts exposed in space being served			none
Outside air ducts to mixing plenum	C-1	yes	50
Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvers	C-1	no	50
Rectangular ducts outside	C-1	special	50
Round ducts outside	C-1	special	50

.3 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:

.1 Use TIAC code C-1 insulation, scored to suit diameter of duct.

.2 Finishes: Conform to following table:

	TIAC Code	Round
Indoor, concealed	None	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

.3 Weatherproof exterior jacket as specified in Part 2 is acceptable on exterior duct applications provided insulation is rigid and faced.

END OF SECTION