

PART 1 **GENERAL**

1.1 **SUMMARY**

- .1 Section Includes:
 - .1 Materials and installation for duct accessories including flexible connections, access doors, vanes and collars.

1.2 **REFERENCES**

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA – HVAC Duct Construction Standards – Metal and Flexible.

1.3 **SUBMITTALS**

- .1 Submittals in accordance with Section 01 33 00 – Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and data sheet. Indicate the following:
 - .1 Flexible connections
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
 - .1 Certification of ratings: catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Instructions: submit manufacturer's installation instructions.
- .6 Manufacturer's Field Reports: manufacturer's field reports specified.
- .7 Closeout Submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 – Closeout Submittals.

1.4 **QUALITY ASSURANCE**

- .1 Pre-Installation Meetings:
 - .1 Convene pre-installation meeting one week prior to beginning work of this Section and on-site installations.
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building subtrades.
 - .4 Review manufacturer's installation instructions and warranty requirements.
 - .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 – Health and Safety Requirements.

1.5 **DELIVERY, STORAGE AND HANDLING**

- .1 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 02 41 13 Selective Site Demolition

PART 2 **PRODUCTS**

2.1 **GENERAL**

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 **FLEXIBLE CONNECTIONS**

- .1 Frame: galvanized sheet metal frame 0.66 mm thick with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40⁰C to plus 90⁰C, density of 1.3 kg/m².

2.3 **ACCESS DOORS IN DUCTS**

- .1 Non-insulated ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.

- .3 Gaskets: neoprene.
- .4 Hardware:
 - .1 Hold open devices.
 - .2 300 x 300 mm glass viewing panels.
 - .3 Up to 300 x 300 mm: two sash locks complete with safety chain.
 - .4 301 to 450 mm: four sash locks complete with safety chain.
 - .5 451 to 1000 mm: piano hinge and minimum two sash locks.
 - .6 Doors over 1000 mm: piano hinge and two handles operable from both sides.
 - .1 Hold open devices.
 - .2 300 X 300 mm glass viewing panels.

2.4 **TURNING VANES**

- .1 Factory or shop fabricated double thickness with trailing edge, to recommendations of SMACNA and as indicated.

2.5 **INSTRUMENT TEST PORTS**

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.6 **SPIN-IN COLLARS**

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

PART 3 **EXECUTION**

3.1 **MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 **INSTALLATION**

- .1 Flexible connections:
 - .1 Install in following locations:

- .1 Inlets and outlets to supply air units and fans.
 - .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of connection: 100 mm.
 - .3 Minimum distance between metal parts when system in operation: 75 mm.
 - .4 Install in accordance with recommendations of SMACNA.
 - .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access doors and viewing panels:
 - .1 Size:
 - .1 600 x 600 mm for person size entry.
 - .2 450 x 450 mm for servicing entry.
 - .3 300 x 300 mm for viewing.
 - .4 As indicated.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Reheat coils.
 - .6 Elsewhere as indicated.
- .3 Instrument test ports.
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations.
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
 - .2 For temperature readings:
 - .1 At outside air intakes.

- .2 In mixed air applications in locations as approved by Departmental Representative.
- .3 At inlet and outlet of coils.
- .4 Downstream of junctions of two converging air streams of different temperatures.
- .5 And as indicated.
- .4 Turning vanes:
 - .1 Install in accordance with recommendations of SMACNA and as indicated.

3.3 **FIELD QUALITY CONTROL**

- .1 Manufacturer's Field Services:
 - .1 Have manufacturer's representative of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
 - .2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, at stages listed:
 - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
 - .2 Twice during progress of Work at 25% and 60% complete.
 - .3 Upon completion of the Work, after cleaning is carried out.
 - .4 Obtain reports, within 3 days of review, and submit, immediately, to Departmental Representative.

3.4 **CLEANING**

- .1 Perform cleaning operations as specified in Section 01 74 11 – Cleaning and in accordance with Manufacturer's recommendations.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION