

## **1 GENERAL**

### **1.01 REFERENCES**

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1 ANSI/ASME B1.20.1-1983(R2006), Pipe Threads, General Purpose (Inch).
  - .2 ANSI/ASME B16.18-2001, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 ASTM International
  - .1 ASTM A 276-08, Standard Specification for Stainless Steel Bars and Shapes.
  - .2 ASTM B 62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .3 ASTM B 283-08a, Standard Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed).
  - .4 ASTM B 505/B 505M-08a, Standard Specification for Copper-Base Alloy Continuous Castings.
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1 MSS-SP-25-1998, Standard Marking System for Valves, Fittings, Flanges and Unions.
  - .2 MSS-SP-80-2008, Bronze Gate Globe, Angle and Check Valves.
  - .3 MSS-SP-110-1996, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

### **1.02 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for equipment and systems and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 02 81 01 - Hazardous Materials.
- .3 Shop Drawings:
  - .1 Submit data for valves specified in this Section.

### **1.03 CLOSEOUT SUBMITTALS**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.04 MAINTENANCE MATERIAL SUBMITTALS**

- .1 Extra Materials/Spare Parts:
  - .1 Tools:
    - .1 Furnish special tools for maintenance of systems and equipment.

## 1.05 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## 2 PRODUCTS

### 2.01 MATERIALS

- .1 Valves:
  - .1 Except for specialty valves, to be single manufacturer.
  - .2 Products to have CRN registration numbers.
- .2 End Connections:
  - .1 Connection into adjacent piping/tubing:
    - .1 Steel pipe systems: screwed ends to ANSI/ASME B1.20.1.
    - .2 Copper tube systems: solder ends grooved ends to ANSI/ASME B16.18.
- .6 Globe Valves:
  - .1 Requirements common to globe valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Bonnet: union with hexagonal shoulders.
    - .3 Connections: screwed with hexagonal shoulders.
    - .4 Pressure testing: to MSS SP-80. Tests to be hydrostatic.
    - .5 Stuffing box: threaded to bonnet with gland follower, packing nut, high grade non-asbestos packing.
    - .6 Handwheel: non-ferrous.
    - .7 Handwheel Nut: bronze to ASTM B 62.
  - .2 NPS 2 and under, composition disc, Class 125:
    - .1 Body and bonnet: screwed bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc composition to suit service conditions, regrindable bronze seat, loosely secured to bronze stem to ASTM B 505.
    - .3 Operator: handwheel.
    - .3 Operator: [handwheel] [lockshield].
  - .3 NPS 2 and under, plug disc, Class 150, screwed ends:
    - .1 Body and bonnet: union bonnet.
    - .2 Disc and seat ring: tapered plug type with disc stem ring of AISI S420 stainless steel to ASTM A 276, loosely secured to stem.
    - .3 Operator: handwheel.
- .4 Check Valves:
  - .1 Requirements common to check valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Connections: screwed with hexagonal shoulders.
  - .2 NPS 2 and under, swing type, bronze disc, Class 125:
    - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.

- .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
- .5 Ball Valves:
  - .1 NPS 2 and under:
    - .1 Body and cap: cast high tensile bronze to ASTM B 62.
    - .2 Pressure rating: Class125.
    - .3 Connections: screwed ends to ANSI B1.20.1 and with hexagonal shoulders solder ends to ANSI.
    - .4 Stem: tamperproof ball drive.
    - .5 Stem packing nut: external to body.
    - .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
    - .7 Stem seal: TFE with external packing nut.
    - .8 Operator: removable lever handle.

### **3 EXECUTION**

#### **3.01 INSTALLATION**

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

#### **3.02 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**