

PART 1 **GENERAL**

1.1 **SUMMARY**

- .1 Section includes:
 - .1 Materials and installation of low-pressure metallic ductwork, joints and accessories.

1.2 **REFERENCES**

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A 480/A480M, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A 635/A635M, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
 - .3 ASTM A 653/A653M, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Department of Justice Canada (Jus).
 - .1 Canadian Environmental Protection Act (CEPA).
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .5 National Fire Protection Association (NFPA).
 - .1 NFPA 90A, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
 - .3 NFPA 96, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .6 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual.
 - .3 IAQ Guideline for Occupied Buildings Under Construction, 1st Edition.
- .7 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA).

1.3 SUBMITTALS

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.

1.4 QUALITY ASSURANCE

- .1 Certification of Ratings:
 - .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.
 - .2 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
 - .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
 - .2 Collect and separate for disposal, paper, plastic, polystyrene, corrugated cardboard, packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
 - .3 Separate for reuse and recycling and place in designated containers steel, metal, plastic waste in accordance with Waste Management Plan.
 - .4 Place materials defined as hazardous or toxic in designated containers.
 - .5 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
 - .6 Fold up metal and plastic banding, flatten and place in designated area for recycling.

PART 2 PRODUCTS

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
> 1000	A
750	B
500	C
250	C

Maximum Pressure Pa
125

SMACNA Seal Class
C

.2 Seal classification:

- .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
- .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant tape or combination thereof.
- .3 Class C: transverse joints and connections made air tight with gaskets, sealant tape or combination thereof. Longitudinal seams unsealed.

2.2 SEALANT

- .1 Sealant: oil resistant, polymer type flame resistant duct sealant. Temperature range of minus 30°C to plus 93°C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with Section 23 05 94 – Pressure testing of Ducted Air Systems.

2.5 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows:
 - .1 Rectangular: Centreline radius: 1.5 times width of duct.
 - .2 Round: smooth radius or five piece. Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with single thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct or 45° entry on branch.
 - .2 Round main and branch: enter main duct at 45° with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
 - .4 Main duct branches: with volume control damper.
- .5 Transitions:
 - .1 Diverging: 20° maximum included angle.

- .2 Converging: 30⁰ maximum included angle.
- .6 Offsets:
 - .1 Full short radiused elbows as indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area. Maximum included angles: as for transitions.

2.6 **FIRESTOPPING**

- .1 Retaining angles around duct, on both sides of fire separation in accordance with Section 07 84 00 – Firestopping.
- .2 Firestopping material and installation must not distort duct.

2.7 **GALVANIZED STEEL**

- .1 Lock forming quality: to ASTM A653, G90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA or proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.8 **STAINLESS STEEL**

- .1 To ASTM A480/A480M, Type 304.
- .2 Finish: No 4. finish on exposed side of duct in finished area's, No. 3 finish or lower where concealed.
- .3 Thickness, fabrication and reinforcement: to SMACNA.
- .4 Joints: to SMACNA and be continuous inert gas welded.

2.9 **ALUMINUM**

- .1 To SMACNA. Aluminum type: 3003-H-14.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA and be continuous weld.

2.10 **BLACK STEEL**

- .1 To ASTM A635/A635M.
- .2 Thickness: 1.2 mm
- .3 Fabrication: ducts and fittings or SMACNA.

- .4 Reinforcement: to SMACNA.
- .5 Joints: continuous weld.

2.11 HANGERS AND SUPPORTS

- .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct. Maximum size duct supported by strap hanger: 500 mm.
- .2 Hanger configuration: to SMACNA.
- .3 Hangers: galvanized steel angle with black steel rods to ASHRAE or SMACNA following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25x25x3	6
751 to 1050	40x40x3	6
1051 to 1500	40x40x3	10
1501 to 2100	50x50x3	10
2101 to 2400	50x50x5	10
2401 and over	50 x 50 x 6	10

- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .1 Acceptable Product: Myatt, Grinnell, Hunt.
 - .2 For steel joist: manufactured joist clamp steel plate washer.
 - .1 Acceptable Product: Myatt, Grinnell, Hunt.
 - .3 For steel beams: manufactured beam clamps:
 - .1 Acceptable Product: Myatt, Grinnell, Hunt.

PART 3 EXECUTION

3.1 GENERAL

- .1 Do work in accordance with NFPA 90A, NFPA 90B, and SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods. Insulate strap hangers 100 mm beyond insulated duct.
- .3 Support risers in accordance with SMACNA.
- .4 Install breakaway joints in ductwork on sides of fire separation. Do not place fire stopping material in expansion space between damper sleeve and fire partition.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.

- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

3.2 **HANGERS**

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with SMACNA or as follows:

Duct Size (mm)	Spacing (mm)
to 1500	3000
1501 and over	2500

3.3 **WATERTIGHT DUCT**

- .1 Provide watertight duct for:
 - .1 Dishwasher exhaust.
 - .2 Fresh air intake.
 - .3 Minimum 3000 mm from duct mounted humidifier in all directions.
 - .4 As indicated.
- .2 Form bottom of horizontal duct without longitudinal seams. Solder or weld joints of bottom and side sheets. Seal other joints with duct sealer.
- .3 Slope horizontal branch ductwork down towards fume hoods served. Slope header ducts down toward risers.
- .4 Fit base of riser with 150 mm deep drain sump and NPS 1 ½ drain connected, with deep seal trap and valve and discharging to open funnel drain or service sink or as approved by Departmental Representative.

3.4 **SEALING AND TAPING**

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations. Sealant and tape to be applied to full perimeter of duct.

3.5 **LEAKAGE TESTS/COMMISSIONING**

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Do leakage tests in sections.

- .4 Make trial leakage tests as instructed to demonstrate workmanship.
- .5 Install no additional ductwork until trial test has been passed.
- .6 Test section minimum of 30 m long with not less than three branch takeoffs and two 90° elbows.
- .7 Complete test before insulation or concealment.

END OF SECTION