

1 GENERAL

1.01 SUMMARY

- .1 Section Includes:
 - .1 Thermal insulation for piping and piping accessories in commercial type applications.

1.02 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE Standard 90.1-01, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM B 209M-04, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
 - .2 ASTM C 335-04, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .3 ASTM C 411-04, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C 449/C 449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C 533-2004, Calcium Silicate Block and Pipe Thermal Insulation.
 - .6 ASTM C 547-2003, Mineral Fiber Pipe Insulation.
 - .7 ASTM C 795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .8 ASTM C 921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB-51.53-95, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
 - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
 - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .6 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .7 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-03, Surface Burning Characteristics of Building Materials and

- Assemblies.
- .2 CAN/ULC-S701-01, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
- .3 CAN/ULC-S702-1997, Thermal Insulation, Mineral Fibre, for Buildings
- .4 CAN/ULC-S702.2-03, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

1.03 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.04 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .4 Samples:
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.

1.05 QUALITY ASSURANCE

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.

1.06 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

- .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
 - .1 Protect from weather, construction traffic.
 - .2 Protect against damage.
 - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .2 Place excess or unused insulation and insulation accessory materials in designated containers.
 - .3 Dispose of unused adhesive material at official hazardous material collections site approved by Departmental Representative.

2 PRODUCTS

2.01 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.03 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: unicellular mineral fibre faced with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.

2.04 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.

- .5 Bands: stainless steel, 19mm wide, 0.5 mm thick.

2.05 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting on mineral wool, to ASTM C 449/C 449M.

2.06 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.07 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.08 JACKETS

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
 - .2 Colours: by Departmental Representative.
 - .3 Minimum service temperatures: -20 degrees C.
 - .4 Maximum service temperature: 65 degrees C.
 - .5 Moisture vapour transmission: 0.02 perm.
 - .6 Thickness: 0.3 mm.
 - .7 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
- .2 Canvas:
 - .1 220 and 120 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
 - .2 Lagging adhesive: compatible with insulation.

3 EXECUTION

3.01 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.02 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.03 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.04 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at valves, flanges and unions at equipment.
- .2 Design: to permit movement of expansion joint and to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: PVC.

3.05 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-1.
 - .1 Securements: SS wire at 300 mm on center.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code 1501-H.
- .4 TIAC Code: A-3.
 - .1 Securements: SS wire at 300 mm on center.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .5 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp Degrees C	TIAC Code	Pipe Sizes (NPA) and Insulation Thickness (mm)				
			to 1	1 1/4 to 2	2 1/2 to 4	5 to 6	8 & over
Hot Water Heating	60 - 94	A-1	25	38	38	38	38
Hot Water Heating	up to 59	A-1	25	25	25	25	38
Refrigerant	0 – 15	A-3	25	25	25	25	38

- .6 Finishes:
- .1 Exposed indoors: PVC jacket.
 - .2 Exposed in mechanical rooms: PVC jacket.
 - .3 Exposed outdoors: Aluminum jacket
 - .4 Buried outdoors: Aluminum jacket
 - .5 Concealed, indoors: canvas on valves, fittings. No further finish.
 - .6 Use vapor retarder jacket on TIAC code A-3 insulation compatible with insulation.
 - .7 Installation: to appropriate TIAC code CRF/1 through CPF/5.

3.06 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION