

PART 1 - GENERAL**1.1 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for all mechanical equipment & components and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Ontario, Canada.
 - .2 Indicate on drawings:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
 - .3 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.

1.2 CLOSEOUT SUBMITTALS

- .1 Operation and Maintenance Data: submit operation and maintenance data for all mechanical equipment & components for incorporation into manual.
 - .1 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .2 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
 - .4 Operation instruction for systems and component.
 - .5 Description of actions to be taken in event of equipment failure.
 - .6 Valves schedule and flow diagram.
 - .7 Colour coding chart.
 - .3 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.
 - .4 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .5 Approvals:
 - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.

**1.2 CLOSEOUT
SUBMITTALS**(Cont'd)

- .1 (Cont'd)
- .5 (Cont'd)
- .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 Site records:
 - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
 - .2 Transfer information to reproducibles, revising reproducibles to show work as actually installed.
 - .3 Use different colour waterproof ink for each service.
 - .4 Make available for reference purposes and inspection.
- .8 As-built drawings:
 - .1 Submit to Departmental Representative for approval and make corrections as directed.
 - .2 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .9 Submit copies of as-built drawings for inclusion in final TAB report.

**1.3 MAINTENANCE
MATERIAL SUBMITTALS**

- .1 Provide one set of special tools required to service equipment as recommended by manufacturers.

**1.4 DELIVERY,
STORAGE AND
HANDLING**

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

PART 2 - PRODUCTS**2.1 NOT USED**

- .1 Not used.

PART 3 - EXECUTION

- 3.1 EXAMINATION** .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
- .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.
- 3.2 FIELD QUALITY CONTROL** .1 Manufacturer's Field Services:
- .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- 3.3 DEMONSTRATION** .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
 - .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
 - .4 Departmental Representative may record these demonstrations on video tape for future reference.
- 3.4 PROTECTION** .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

END OF SECTION

PART 1 - GENERAL

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| <u>1.1 RELATED REQUIREMENTS</u> | .1 | Section 23 05 00 - Common Work Results for HVAC. |
| <u>1.2 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1 | Provide submittals in accordance with Section 23 05 00 - Common Work Results for HVAC. |
| | .2 | Product Data: |
| | .1 | Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations. |
| <u>1.3 DELIVERY, STORAGE AND HANDLING</u> | .1 | Deliver, store and handle materials in accordance with Section 23 05 00 - Common Work Results for HVAC and with manufacturer's written instructions. |

PART 2 - PRODUCTS

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| <u>2.1 NOT USED</u> | .1 | Not used. |
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PART 3 - EXECUTION

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| <u>3.1 APPLICATION</u> | .1 | Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets. |
| <u>3.2 CONNECTIONS TO EQUIPMENT</u> | .1 | In accordance with manufacturer's instructions unless otherwise indicated. |
| | .2 | Use valves and either unions or flanges for isolation and ease of maintenance and assembly. |
| | .3 | Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement. |
| <u>3.3 CLEARANCES</u> | .1 | Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer. |

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| <u>3.3 CLEARANCES (Cont'd)</u> | .2 | Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, components. |
| <u>3.4 DIELECTRIC COUPLINGS</u> | .1 | General: compatible with system, to suit pressure rating of system. |
| | .2 | Locations: where dissimilar metals are joined. |
| | .3 | NPS 2 and under: isolating unions or bronze valves. |
| | .4 | Over NPS 2: isolating flanges. |
| <u>3.5 PIPEWORK INSTALLATION</u> | .1 | Screwed fittings jointed with Teflon tape. |
| | .2 | Protect openings against entry of foreign material. |
| | .3 | Install to isolate equipment and allow removal without interrupting operation of other equipment or systems. |
| | .4 | Assemble piping using fittings manufactured to ANSI standards. |
| | .5 | Install exposed piping, equipment and similar items parallel or perpendicular to building lines. |
| | .6 | Ream pipes, remove scale and other foreign material before assembly. |
| | .7 | Provide for thermal expansion as indicated. |
| | .8 | Valves: |
| | .1 | Install in accessible locations. |
| | .2 | Install with stems above horizontal position unless indicated. |
| | .3 | Valves accessible for maintenance without removing adjacent piping. |
| | .4 | Use ball valves at branch take-offs for isolating purposes except where specified. |
| <u>3.6 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK</u> | .1 | Advise Departmental Representative 48 hours minimum prior to performance of pressure tests. |
| | .2 | Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work. |
| | .3 | Maintain specified test pressure without loss for 8 hours minimum unless specified for longer period of time in relevant mechanical sections. |
| | .4 | Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media. |
| | .5 | Conduct tests in presence of Departmental Representative. |

3.6 PRESSURE
TESTING OF
EQUIPMENT AND
PIPEWORK
(Cont'd)

- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.

3.7 EXISTING SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.

END OF SECTION

PART 1 - GENERAL**1.1 RELATED
REQUIREMENTS**

- .1 Section 23 05 00 - Common Work Results for HVAC.

**1.2 REFERENCE
STANDARDS**

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B31.1-2016, Power Piping.
- .2 ASTM International
 - .1 ASTM A563-15a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP 58-2009, Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation.
- .4 National Research Council Canada (NRC)
 - .1 National Plumbing Code of Canada 2015 (NPC).
- .5 Underwriter's Laboratories of Canada (ULC)

**1.3 ACTION AND
INFORMATIONAL
SUBMITTALS**

- .1 Provide submittals in accordance with Section 23 05 00 - Common Work Results for HVAC.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Ontario, Canada.
 - .2 Submit shop drawings for:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.
- .4 Certificates:
 - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

**1.4 CLOSEOUT
SUBMITTALS**

- .1 Provide maintenance data for incorporation into manual specified in Section 23 05 00 - Common Work Results for HVAC.

1.5 DELIVERY,
STORAGE AND
HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 -23 05 00 - Common Work Results for HVAC. and with manufacturer's written instructions.

PART 2 - PRODUCTS2.1 SYSTEM
DESCRIPTION

- .1 Design Requirements:
- .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP 58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP 58.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP 58. ANSI B31.1 and
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.3 PIPE HANGERS

- .1 Finishes:
- .1 Pipe hangers and supports: galvanized after manufacture.
 - .2 Use electro-plating galvanizing process or hot dipped galvanizing process.
- .2 Upper attachment structural: suspension from lower flange of I-Beam:
- .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
 - .1 Rod: 9 mm UL listed.
 - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed.
- .3 Upper attachment to concrete:
- .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed.
- .4 Hanger rods: threaded rod material to MSS SP 58:
- .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.

2.3 PIPE HANGERS
(Cont'd)

- .5 Pipe attachments: material to MSS SP 58:
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Oversize pipe hangers and supports.
- .6 Adjustable clevis: material to MSS SP 58 UL listed , clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
- .7 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP 58.
- .8 U-bolts: carbon steel to MSS SP 58 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.

2.4 EQUIPMENT
SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel. Submit calculations with shop drawings.

2.5 EQUIPMENT
ANCHOR BOLTS AND
TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

2.6 OTHER
EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports from structural grade steel.
- .2 Submit structural calculations with shop drawings.

PART 3 - EXECUTION3.1 MANUFACTURER'S
INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Provide supplementary structural steelwork where structural bearings do not exist.

3.3 HANGER SPACING

- .1 Plumbing piping: to National Plumbing Code of Canada (NPC) and authority having jurisdiction.
- .2 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .3 Within 300 mm of each elbow.

| Maximum Pipe Size: NPS | Maximum Spacing Steel | Maximum Spacing Copper |
|---------------------------|--------------------------|---------------------------|
| up to 1¼ | 2.4 m | 1.8 m |
| 1½ | 3.0 m | 2.4 m |
| 2 | 3.0 m | 2.4 m |
| 2½ | 3.7 m | 3.0 m |
| 3 | 3.7 m | 3.0 m |
| 3½ | 3.7 m | 3.3 m |
| 4 | 3.7 m | 3.6 m |
| 5 | 4.3 m | |
| 6 | 4.3 m | |
| 8 | 4.3 m | |
| 10 | 4.9 m | |
| 12 | 4.9 m | |

3.4 HANGER
INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL
MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL
ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

END OF SECTION

PART 1 - GENERAL

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| <u>1.1 SUMMARY</u> | .1 | Related Requirements |
| | .1 | Section 23 05 00 - Common Work Results for HVAC. |
| <u>1.2 REFERENCE STANDARDS</u> | .1 | National Research Council Canada (NRC) |
| | .1 | National Building Code of Canada 2015 (NBC). |
| <u>1.3 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1 | Submittals: in accordance with Section 23 05 00 - Common Work Results for HVAC. |
| | .1 | Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 230500 - Common Work Results for HVAC. Include product characteristics, performance criteria, and limitations. |
| | .2 | Submit shop drawings in accordance with Section 23 05 00 - Common Work Results for HVAC. |
| | .1 | Shop drawings: Submit drawings stamped and signed by professional engineer registered or licensed in Ontario, Canada. |
| | .2 | Provide system shop drawings complete with performance and product data. |
| | .3 | Provide detailed drawings of seismic control measures for equipment and piping. |
| | .3 | Quality assurance submittals: submit following in accordance with Section 23 05 00 - Common Work Results for HVAC. |
| | .1 | Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties. |
| | .2 | Manufacturer's Field Reports: manufacturer's field reports specified. |
| <u>1.4 DELIVERY, STORAGE, AND HANDLING</u> | .1 | Packing, shipping, handling and unloading: |
| | .1 | Deliver, store and handle in accordance with Section 23 05 00 - Common Work Results for HVAC. |
| | .2 | Deliver, store and handle materials in accordance with manufacturer's written instructions. |

PART 2 - PRODUCTS

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| <u>2.1 GENERAL</u> | .1 | Size and shape of bases type and performance of vibration isolation as indicated. |
| <u>2.2 SPRINGS</u> | .1 | Design stable springs: ratio of lateral to axial stiffness is equal to or greater than 1.2 times ratio of static deflection to working height. Select for 50% travel beyond rated load. Units complete with levelling devices. |

2.2 SPRINGS
(Cont'd)

- .2 Ratio of height when loaded to diameter of spring between 0.8 to 1.0.
- .3 Cadmium plate for 100% relative humidity installations.
- .4 Colour code springs.

2.3 SPRING MOUNT

- .1 Zinc or cadmium plated hardware; housings coated with rust resistant paint.
- .2 Type M2 - stable open spring: support on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad.
- .3 Type M3 - stable open spring: 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad, bonded under isolator and on isolator top plate; levelling bolt for rigidly mounting to equipment.
- .4 Type M4 - restrained stable open spring: supported on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad; built-in resilient limit stops, removable spacer plates.
- .5 Type M5 - enclosed spring mounts with snubbers for isolation up to 950 kg maximum.

2.4 HANGERS

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30 degrees arc without metal to metal contact.
- .2 Type H1 - neoprene - in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 - stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 - stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.
- .5 Type H4 - stable spring, elastomeric element with precompression washer and nut with deflection indicator.

2.5 HORIZONTAL
THRUST RESTRAINT

- .1 Spring and elastomeric element housed in box frame; assembly complete with rods and angle brackets for equipment and ductwork attachment; provision for adjustment to limit maximum start and stop movement to 9 mm.
- .2 Arrange restraints symmetrically on either side of unit and attach at centreline of thrust.

2.6 SEISMIC CONTROL
MEASURES

- .1 General:
 - .1 Following systems and/or equipment to remain operational during and after earthquakes:

**2.6 SEISMIC CONTROL
MEASURES**
(Cont'd)

- .1 (Cont'd)
 - .1 (Cont'd)
 - .1 Hangar Infrared Heating System.
 - .2 Seismic control systems to work in every direction.
 - .3 Fasteners and attachment points to resist same maximum load as seismic restraint.
 - .4 Drilled or power driven anchors and fasteners not permitted.
 - .5 No equipment, equipment supports or mounts to fail before failure of structure.
 - .6 Supports of cast iron or threaded pipe not permitted.
 - .7 Seismic control measures not to interfere with integrity of firestopping.
- .2 Static equipment:
 - .1 Anchor equipment to equipment supports. Anchor equipment supports to structure.
 - .2 Suspended equipment:
 - .1 Use one or more of following methods depending upon site conditions:
 - .1 Install tight to structure.
 - .2 Cross brace in every direction.
 - .3 Brace back to structure.
 - .4 Cable restraint system.
 - .3 Seismic restraints:
 - .1 Cushioning action gentle and steady.
 - .2 Never reach metal-like stiffness.
- .3 Vibration isolated equipment:
 - .1 Seismic control measures not to jeopardize noise and vibration isolation systems. Provide 6 to 9 mm clearance during normal operation of equipment and systems between seismic restraint and equipment.
 - .2 Incorporate seismic restraints into vibration isolation system to resist complete isolator unloading.
 - .3 As indicated.
- .4 Piping systems:
 - .1 Piping systems: hangers longer than 300 mm; brace at each hanger.
 - .2 Compatible with requirements for anchoring and guiding of piping systems.
- .5 Bracing methods:
 - .1 Approved by Departmental Representative.
 - .2 Structural angles or channels.
 - .3 Cable restraint system incorporating grommets, shackles and other hardware to ensure alignment of restraints and to avoid bending of cables at connection points. Incorporate neoprene into cable connections to reduce shock loads.

PART 3 - EXECUTION**3.1 MANUFACTURER'S
INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Seismic control measures to meet requirements of NBC.
- .2 Install vibration isolation equipment in accordance with manufacturers instructions and adjust mountings to level equipment.

3.3 FIELD QUALITY
CONTROL

- .1 Manufacturer's Field Services:
 - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with Contract Documents.
 - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
 - .1 After delivery and storage of Products.
 - .2 After preparatory work is complete but before installation commences.
 - .3 Twice during the installation, at 25% and 60% completion stages.
 - .4 Upon completion of installation.
 - .3 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
 - .4 Make adjustments and corrections in accordance with written report.

END OF SECTION

PART 1 - GENERAL

- 1.1 SUMMARY** .1 Related Requirements
.1 Section 23 05 00 - Common Work Results for HVAC.
.2 Section 23 05 05 - Installation of Pipework.
- 1.2 REFERENCE STANDARDS** .1 American Society of Mechanical Engineers (ASME)
.1 ASME B16.5-2013, Pipe Flanges and Flanged Fittings.
.2 ASME B18.2.1-2012, Square and Hex Bolts and Screws Inch Series.
.2 American Society for Testing and Materials International (ASTM)
.1 ASTM A47/A47M-99(2014), Standard Specification for Ferritic Malleable Iron Castings.
.2 ASTM A53/A53M-12, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
.3 Canadian Standards Association (CSA International)
.1 CSA W47.1-09 (R2014), Certification of Companies for Fusion Welding of Steel.
.4 Canadian Standards Association (CSA)/Canadian Gas Association (CGA)
.1 CAN/CSA B149.1-15, Natural Gas and Propane Installation Code Handbook.
- 1.3 ACTION AND INFORMATIONAL SUBMITTALS** .1 Submittals in accordance with Section 23 05 00 - Common Work Results for HVAC.

PART 2 - PRODUCTS

- 2.1 PIPE** .1 Steel pipe: to ASTM A53/A53M, Schedule 40, seamless as follows:
.1 NPS 1/2 to 2, screwed.
.2 NPS 2-1/2 and over, plain end.
- 2.2 JOINTING MATERIAL** .1 Screwed fittings: pulverized lead paste.
.2 Welded fittings: to CSA W47.1.
.3 Flange gaskets: nonmetallic flat.
- 2.3 FITTINGS** .1 Steel pipe fittings, screwed, flanged or welded:
.1 Malleable iron: screwed, banded, Class 150.

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| <u>2.3 FITTINGS</u> (Cont'd) | .1 | (Cont'd) |
| | .2 | Steel pipe flanges and flanged fittings: to ASME B16.5. |
| | .3 | Welding: butt-welding fittings. |
| | .4 | Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M. |
| | .5 | Bolts and nuts: to ASME B18.2.1. |
| | .6 | Nipples: schedule 40, to ASTM A53/A53M. |

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| <u>2.4 VALVES</u> | .1 | Provincial Code approved, lubricated ball type. |
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PART 3 - EXECUTION

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| <u>3.1 MANUFACTURER'S INSTRUCTIONS</u> | .1 | Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet. |
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| <u>3.2 PIPING</u> | .1 | Install in accordance with Section 23 05 05 - Installation of Pipework, applicable Provincial/Territorial Codes, CAN/CSA B149.1, supplemented as specified. |
| | .2 | Install drip points: <ul style="list-style-type: none">.1 At low points in piping system..2 At connections to equipment. |

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| <u>3.3 VALVES</u> | .1 | Install valves with stems upright or horizontal unless otherwise approved by Departmental Representative. |
| | .2 | Install valves at branch take-offs to isolate pieces of equipment, and as indicated. |

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| <u>3.4 FIELD QUALITY CONTROL</u> | .1 | Site Tests/Inspection: <ul style="list-style-type: none">.1 Test system in accordance with CAN/CSA B149.1 and requirements of authorities having jurisdiction. |
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| <u>3.5 ADJUSTING</u> | .1 | Purging: purge after pressure test in accordance with CAN/CSA B149.1 . |
| | .2 | Pre-Start-Up Inspections: <ul style="list-style-type: none">.1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage..2 Check gas trains, entire installation is approved by authority having jurisdiction. |

END OF SECTION

PART 1 - GENERAL

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| <u>1.1 RELATED REQUIREMENTS</u> | .1 | Section 23 05 00 - Common Work Results for HVAC. |
| <u>1.1 REFERENCE STANDARDS</u> | .1 | Sheet Metal and Air Conditioning Contractors National Association (SMACNA) |
| | .2 | Underwriters' Laboratories of Canada (ULC) |
| <u>1.2 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1 | Submit in accordance with Section 01 33 00 - Submittal Procedures. |
| | .2 | Product Data: |
| | .1 | Submit manufacturer's instructions, printed product literature and data sheets for chimneys characteristics, performance criteria, physical size, finish and limitations. |
| <u>1.3 QUALITY ASSURANCE</u> | .1 | Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, applicable Provincial/Territorial regulations. |
| | .2 | Certifications: |
| | .1 | Catalogued or published ratings: obtained from tests carried out by independent testing agency or manufacturer signifying adherence to codes and standards. |
| <u>1.4 DELIVERY, STORAGE AND HANDLING</u> | .1 | Deliver, store and handle materials in accordance with manufacturer's written instructions. |
| | .2 | Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address. |

PART 2 - PRODUCTS

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| <u>2.1 TYPE B GAS VENT</u> | .1 | ULC labelled, 288 degrees C rating maximum, atmospheric gas vent only. |
| | .2 | Sectional, prefabricated, double wall with 13 mm air space. Aluminum inner wall. Galvanized steel outer wall. Mated fittings and couplings. |
| <u>2.2 ACCESSORIES</u> | .1 | Hangers and supports: in accordance with recommendations SMACNA. |
| | .2 | Rain cap. |

PART 3 - EXECUTION**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for chimney and stack installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

**3.2 INSTALLATION -
GENERAL**

- .1 Follow manufacturer's and SMACNA installation recommendations for shop fabricated components.
- .2 Suspend breeching at 1.5 m centres and at each joint.
- .3 Support chimneys at bottom, roof and intermediate levels as indicated.
- .4 Install thimbles where penetrating roof, floor, ceiling and where breeching enters masonry chimney. Pack annular space with heat resistant caulking.
- .5 Install flashings on chimneys penetrating roofs, as indicated.
- .6 Install rain caps and cleanouts, as indicated.

END OF SECTION

PART 1 - GENERAL

| | | |
|---|----|--|
| <u>1.1 RELATED REQUIREMENTS</u> | .1 | Section 23 05 00 - Common Work Results for HVAC. |
| <u>1.2 REFERENCE STANDARDS</u> | .1 | American National Standards Institute (ANSI)/CSA Group |
| | .1 | ANSI Z83.19a-2009/CSA 2.35a-2009 (R2014), Gas-Fired High-Intensity Infrared Heaters. |
| | .2 | CSA Group |
| | .1 | CSA B149.1-15, Natural Gas and Propane Installation Code. |
| | .2 | CSA C22.1-15, Canadian Electrical Code, Part 1 (23rd Edition), Safety Standard for Electrical Installations. |
| <u>1.3 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1 | Submit in accordance with Section 01 33 00 - Submittal Procedures. |
| | .2 | Product Data: |
| | .1 | Submit manufacturer's instructions, printed product literature and data sheets for radiant heating units and include product characteristics, performance criteria, physical size, finish and limitations. |
| | .3 | Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties. |
| <u>1.4 DELIVERY, STORAGE AND HANDLING</u> | .1 | Deliver, store and handle materials in accordance with manufacturer's written instructions. |

PART 2 - PRODUCTS

| | | |
|----------------------------|----|---|
| <u>2.1 GENERAL</u> | .1 | Provide CSA approved, packaged factory assembled components consisting of heat exchangers, burners, controls, air filters, vacuum generators, reflectors, fans. |
| <u>2.2 CAPACITY</u> | .1 | Refer to schedule for heating capacity. |
| <u>2.3 TYPE</u> | .1 | Vacuum Non-condensing. Low Intensity. Design compatible with natural gas. |

2.4 BURNERS

- .1 Burners to include following features:
 - .1 Manufactured to ANSI Z83.19/CSA 2.35 vented infrared heater standards.
 - .2 CSA certified for use with natural gas.
 - .3 Air-fuel mixture controlled combustion system designed for compatibility with remote-generated and controlled vacuum.
 - .4 Fail-safe design to shut off supply of fuel in following situations:
 - .1 Power failure.
 - .2 Inadequate pilot flame.
 - .3 Inadequate vacuum in combustion chamber.
 - .4 Failure of main fuel valve in open position.
 - .5 Combustion air terminal compatible with connect of outside air duct.
 - .6 Electrical control system isolated from combustion air system.
 - .7 Combustion process operational status indicator lights.
 - .8 Pre-wired burner control system with electric ignition.
 - .9 Suitable for operation with 115 V AC, single phase, 60 Hz electrical service.
 - .10 Enamel-finished steel enclosure complete with removable access panels.
 - .11 Heating output capacity compatible with associated downstream radiant tube.

2.5 VACUUM GENERATORS

- .1 Vacuum generators to include following features:
 - .1 Corrosion-resistant construction with capacity to accommodate total upstream output of burners.
 - .2 Direct-drive via 115/230 V, 60 Hz, totally-enclosed, thermally protected, ball-bearing motor.
 - .3 Dynamically-balanced impeller.
 - .4 Flexible inlet connection.
 - .5 Temperature and pressure rated for maximum conditions which could be encountered.
 - .6 Common support bracket for vacuum generator and motor.
 - .7 Exhaust duct terminal complete with exhaust duct and exterior terminal with bird screen.

2.6 HEAT EXCHANGER

- .1 Heat exchanger to consist of radiant piping with following features:
 - .1 Nominal outside diameter as per schedule,, 1.519 mm thick, aluminized steel tubing.
 - .2 Removable, heat and corrosion-resistant joint connections designed to accommodate system expansion/contraction.
 - .3 Length compatible with upstream burner output capacity.

2.7 REFLECTORS

- .1 Reflectors to include following features:
 - .1 Polished aluminum construction complete with corrugations and configuration to maximize radiant heat directed toward floor.
 - .2 Standard lengths to facilitate installation complete with overlaps at joints to accommodate expansion and contraction.
 - .3 Hangers/supports at spacing recommended by system manufacturer to maintain maximum reflector efficiency.
 - .4 Side extension reflector complete with supports, retainers, and brackets, to prevent radiant heat from striking adjacent surfaces.

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| <u>2.7 REFLECTORS</u> (Cont'd) | .1 | (Cont'd) |
| | .5 | Barrier reflector shield complete with supports, retainers, and brackets, to prevent radiant heat from striking objects beneath radiant piping. |
| | .6 | Factory fabricated corners, joints, tees, end caps, and related accessories. |
| | | |
| <u>2.8 OUTSIDE AIR SUPPLY</u> | .1 | Outside air supply to include following features: |
| | .1 | Ducted outside air supply to each burner to provide sealed-combustion system. |
| | .2 | Insulation and vapour retarder on duct to prevent condensation. |
| | .3 | Duct size to ensure adequate air supply to each burner. |
| | .4 | Exterior air inlet terminal complete with bird screen and weatherproof hood. |
| | .5 | Flexible duct connector adjacent to burner complete with removable joint clamp at burner. |
| | | |
| <u>2.9 CONTROLS</u> | .1 | System controls to include following features: |
| | .1 | Pre-wired control panel complete with transformers, relays, terminal blocks, wiring, circuits, hinged door, visible door-mounted system status lights, steel cabinet complete with baked enamel finish and keyed access. |
| | .2 | 24 V heating thermostat control of burners. |
| | .3 | Integral prepurge and post purge cycles for combustion chambers and heat exchanger pipes. |
| | .4 | Thermostat radiant heat reflector shield. |
| | .5 | Vacuum switch interlock with vacuum generator. |
| | .6 | Controls to utilize black bulb radiant sensor to measure radiant temperature in remote heated space. |

PART 3 - EXECUTION

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|-------------------------|----|---|
| <u>3.1 EXAMINATION</u> | .1 | Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for radiant heating unit installation in accordance with manufacturer's written instructions. |
| | .1 | Visually inspect substrate in presence of Departmental Representative. |
| | .2 | Inform Departmental Representative of unacceptable conditions immediately upon discovery. |
| | .3 | Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative. |
| | | |
| <u>3.2 INSTALLATION</u> | .1 | Install infrared radiant system in accordance with CSA B149.1, as recommended by manufacturer and as indicated. |
| | .2 | Provide grading of radiant pipe as required. |
| | .3 | Make provision for pipe movement caused by normal operation and expansion. |
| | .4 | Maintain required clearances from combustibles. |

3.2 INSTALLATION
(Cont'd)

- .5 Follow manufacturer's detailed installation, testing, operation and maintenance instructions.
- .6 Install thermostats where indicated. Supply heat shields where recommended by manufacturer.
- .7 Test radiant system as recommended by manufacturer and required by authorities having jurisdiction. Air test piping for leaks. Check burner safety controls.
- .8 Arrange equipment, including burners, vacuum generators, to facilitate removal without dismantling pipe, reflectors, or associated apparatus.

END OF SECTION