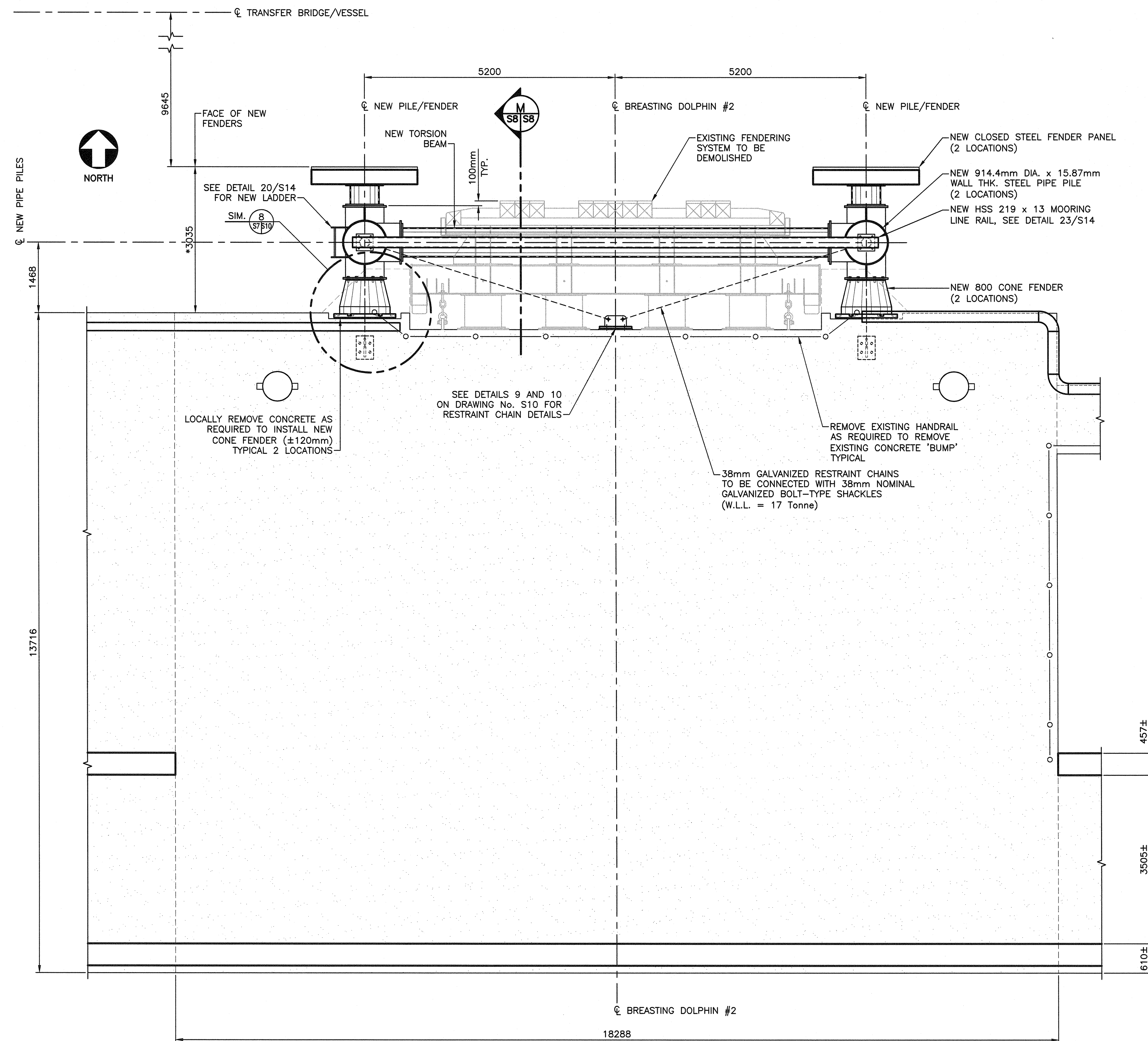


PHASING NOTES:

1. DRIVE NEW PILES AND INSTALL NEW PILE CONNECTIONS.
2. INSTALL NEW CONE FENDERS AND POUR NEW GROUT PAD. COMPLETE CONCRETE REMOVALS AS REQUIRED.
3. DEMOLISH EXISTING FENDER PANELS AND CUT OFF BOX PILE AT MUDLINE.
4. LIFT IN NEW PANEL AND WELD TO NEW PILE CONNECTIONS.
5. INSTALL TORSION BEAM, RESTRAINT CHAINS AND NEW LADDER. THE TORSION BEAM AND THE CHAINS MUST BE INSTALLED PRIOR TO PUTTING THE NEW FENDERS INTO SERVICE.
6. INSTALL NEW MOORING LINE RAIL.
7. INSTALL SACRIFICIAL ANODES.



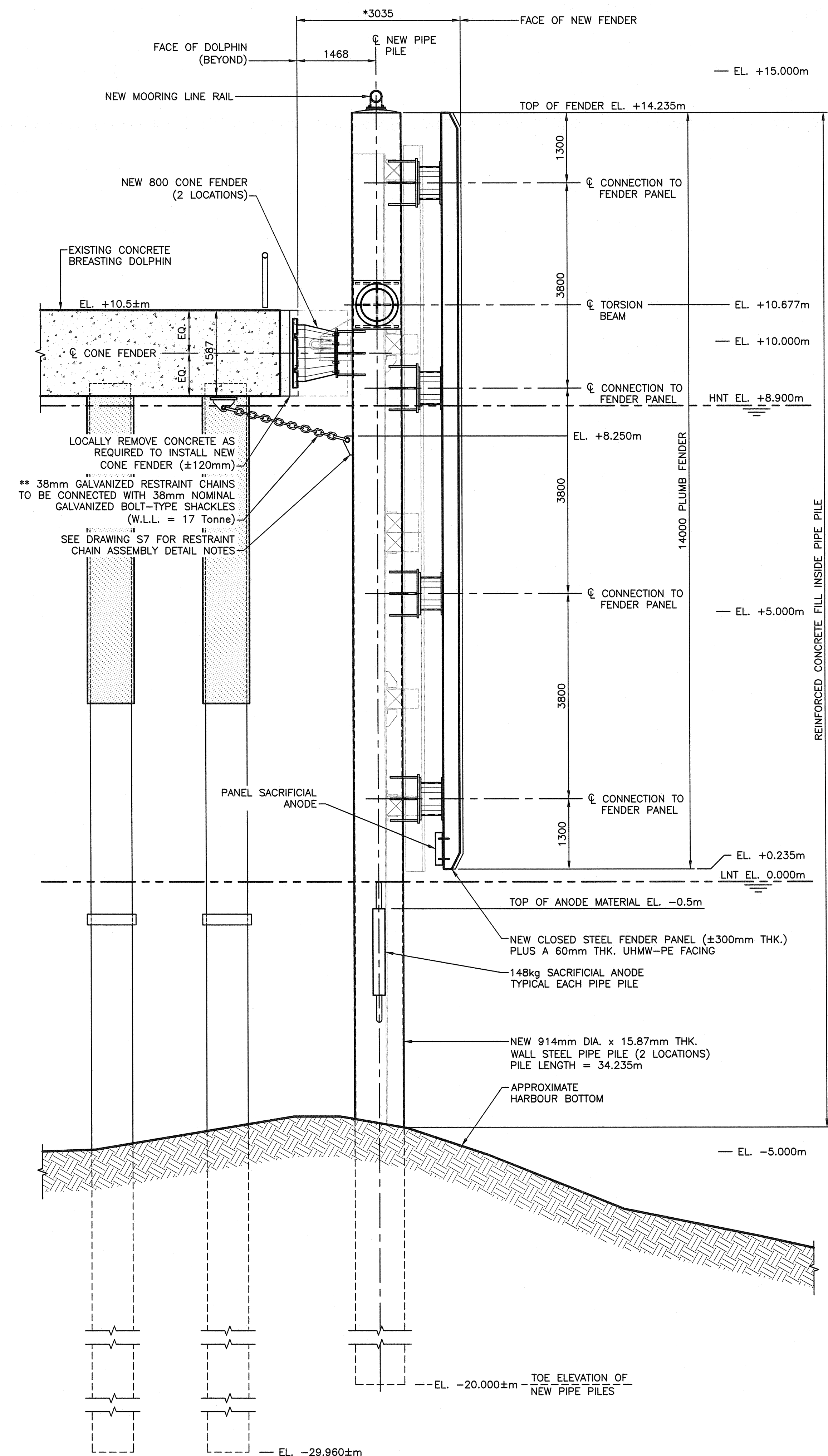
BREASTING DOLPHIN #2 PLAN DETAIL

6
S6/S8

SCALE : 1:50

NOTE: 1. SEE DRAWINGS No. S10, S11, S14 AND S15 FOR STANDARD BREASTING DOLPHIN DETAILS.

2. * DENOTES THAT DIMENSION IS TO BE VERIFIED BY THE CONTRACTOR TO ENSURE CORRECT OFFSET TO THE CENTERLINE OF THE TRANSFER BRIDGE/VESSEL.



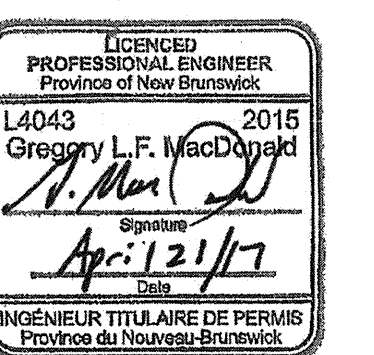
DOLPHIN/NEW FENDER SECTION

M
S8/S8

SCALE : 1:50

NOTE: * DENOTES THAT DIMENSION IS TO BE VERIFIED BY THE CONTRACTOR TO ENSURE CORRECT OFFSET TO THE CENTERLINE OF THE TRANSFER BRIDGE/VESSEL.

** THESE CHAINS RUN PERPENDICULAR TO THE FENDER FACE. THESE CHAINS ARE IN ADDITION TO THE RESTRAINT CHAINS SHOWN IN PLAN.



0	ISSUED FOR TENDER	APR 21 2017
revisions		date

project

SAINT JOHN, NB FERRY TERMINAL
FENDER REPLACEMENT

drawing

BREASTING DOLPHIN #2
NEW PILE/FENDER

PLAN AND SECTION

designed	S.O'BRIEN	conçu
date	NOVEMBER 2016	
drawn	J.BENNETT	dessiné
date	NOVEMBER 2016	
approved		approuvé
date	2017-06-05	
Tender	Sylvia MacDonald	Submission
PWSC Project Manager	Administrateur de projets TPSCG	
project number	R.080496.001	no. du projet

S8 of 18