

1. DRIVE NEW PILES AND INSTALL NEW PILE CONNECTIONS.
2. INSTALL NEW CONE FENDERS AND POUR NEW GROUT PAD. COMPLETE CONCRETE REMOVALS AS REQUIRED.
3. DEMOLISH EXISTING FENDER PANELS AND CUT OFF BOX PILES AT MUDLINE.
4. LIFT IN NEW PANEL AND WELD TO NEW PILE CONNECTIONS.
5. INSTALL TORSION BEAM, RESTRAINT CHAINS AND NEW LADDER. THE TORSION BEAM AND THE CHAINS MUST BE INSTALLED PRIOR TO PUTTING THE NEW FENDERS INTO SERVICE.
6. INSTALL NEW MOORING LINE RAIL.
7. INSTALL SACRIFICIAL ANODES.

