

Part 1 General

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 45 00 - Quality Control.
- .3 Section 01 61 00 - Common Product Requirements
- .4 Section 01 78 00 - Closeout Submittals.
- .5 Section 06 20 00 - Finish Carpentry.
- .6 Section 07 21 16 - Blanket Insulation.
- .7 Section 07 92 00 - Joint Sealing.
- .8 Section 09 21 16 - Gypsum Board Assemblies.
- .9 Section 09 91 23 – Interior Painting

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-13, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .2 ASTM B29-03, Standard Specification for Refined Lead.
 - .3 ASTM B749-03, Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
 - .2 CGSB 41-GP-19Ma-84, Rigid Vinyl Extrusions for Windows and Doors.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-13/G40.21-13, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-13, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2006.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 National Fire Protection Association (NFPA)
 - .1 NFPA 252 (R2012), Standard Methods of Fire Tests of Door Assemblies.
- .6 Underwriters' Laboratories of Canada (ULC)

- .1 CAN/ULC-S701-05, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.
- .2 CAN/ULC-S702-97, Standard for Thermal Insulation, Mineral Fibre, for Buildings.
- .3 CAN/ULC-S704-11, Standard for Thermal Insulation, Polyurethane and Polyisocyanurate Boards, Faced.
- .4 CAN4-S104-M80, Standard Method for Fire Tests of Door Assemblies.

1.3 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Provide fire labelled frames for openings requiring fire protection ratings. Test products in conformance with CAN4-S104, ASTM E152 or NFPA 252 and listed by nationally recognized agency having factory inspection services.

1.4 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Provide product data: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Provide shop drawings: in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Indicate each type of door, material, steel core thicknesses, mortises, reinforcements, location of exposed fasteners, openings, arrangement of hardware, fire rating and finishes.
 - .2 Indicate each type frame material, core thickness, reinforcements, glazing stops, location of anchors and exposed fastenings, fire rating and finishes.
 - .3 Include schedule identifying each unit, with door marks and numbers relating to numbering on drawings and door schedule.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.

1.6 QUALITY ASSURANCE

- .1 Perform work to requirements of CSDMA (Canadian Steel Door Manufacturers Association) standards.
- .2 Manufacturer: Minimum 5 years documented experience manufacturing acoustic steel door and frame assemblies.
- .3 Pre-installation Meeting: Convene a pre-installation meeting 2 weeks before start of installation of acoustic door and frame assemblies. Require attendance of parties directly affecting work of this section, including contractor, architect, installer, and manufacturer's representative. Review installation and coordination with other work.

1.7 DELIVERY, STORAGE AND PROTECTION

- .1 Comply with HMMA 840.

- .2 Weld minimum two temporary jamb spreaders per frame prior to shipment.
- .3 Remove doors and frames from wrappings or coverings upon receipt on site and inspect for damage.
- .4 Store in vertical position, spaced with blocking to permit air circulation between components.
- .5 Store materials out of water and covered to protect from damage.
- .6 Clean and touch up scratches or disfigurement caused by shipping or handling with zinc-rich primer.
- .7

Part 2 Products

2.1 MATERIALS

- .1 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.

2.2 DOOR CORE MATERIALS

- .1 Honeycomb construction:
 - .1 Structural small cell, 24.5 mm maximum kraft paper 'honeycomb', weight: 36.3 kg per ream minimum, density: 16.5 kg/m³ minimum sanded to required thickness.
- .2 Stiffened: face sheets insulated core.
 - .1 Fibreglass: to CAN/ULC-S702, semi-rigid Type 2 density 24 kg/m³.
- .3 Temperature rise rated (TRR): core composition to limit temperature rise on unexposed side of door to 250 degrees C at 30 minutes. Core to be tested as part of a complete door assembly, in accordance with CAN4-S104, ASTM E152 or NFPA 252, covering Standard Method of Tests of Door Assemblies and listed by nationally recognized testing agency having factory inspection service.

2.3 ADHESIVES

- .1 Honeycomb cores and steel components: heat resistant, spray grade, resin reinforced neoprene/rubber (polychloroprene) based, low viscosity, contact cement.
- .2 Polystyrene and polyurethane cores: heat resistant, epoxy resin based, low viscosity, contact cement.
- .3 Lock-seam doors: fire resistant, resin reinforced polychloroprene, high viscosity, sealant/adhesive.

2.4 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.

2.5 PAINT

- .1 Field paint steel doors and frames in accordance with Sections 09 91 23 - Interior Painting. Protect weatherstrips from paint. Provide final finish free of scratches or other blemishes.

2.6 ACCESSORIES

- .1 Door silencers: single stud rubber/neoprene type.
- .2 Threshold: Smooth and flush, to provide a seal for door in closed position.
 - .1 Size: 6mm (1/4") high flat acoustic threshold to be installed on finished floor
- .3 Perimeter and bottom acoustic seals: To provide a seal for door in closed position.
 - .1 Acoustic perimeter seal to be fitted and fastened to jambs and head by installer on site.
 - .2 Acoustic perimeter bulb seal to be fitted and fastened to jambs and head by installer on site.
- .4 Metallic paste filler: to manufacturer's standard.
- .5 Fire labels: metal rivited
- .6 Sealant: Refer to Section 07 92 00 – Joint Sealing.

2.7 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Manufacture doors to minimum STC rating of 45, measured in accordance with ASTM E90.
- .3 Fabricate frames to profiles and maximum face sizes as indicated.
- .4 Interior frames: 1.6mm welded type construction.
- .5 Blank, reinforce, drill and tap frames for mortised, templated hardware, using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .6 Prepare frame for door silencers, 3 for single door.
- .7 Manufacturer's nameplates to be installed on hinge side of frame and concealed from view.
- .8 Conceal fastenings except where exposed fastenings are indicated.
- .9 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.
- .10 Insulate interior frame components with polyurethane insulation.

2.8 FRAME ANCHORAGE

- .1 Provide appropriate anchorage to floor and wall construction.
- .2 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.
- .3 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.

2.9 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.
- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

2.10 DOOR FABRICATION GENERAL

- .1 Doors: swing type, flush, with provision for glass and/or louvre openings as indicated.
- .2 Interior doors: non insulated honeycomb hollow steel construction.
- .3 Fabricate doors with longitudinal edges welded. Seams: grind welded joints to a flat plane, fill with metallic paste filler and sand to a uniform smooth finish.
- .4 Blank, reinforce, drill doors and tap for mortised, templated hardware and electronic hardware.
- .5 Factory prepare holes 12.7 mm diameter and larger except mounting and through-bolt holes, on site, at time of hardware installation.
- .6 Reinforce doors where required, for surface mounted hardware. Provide inverted, recessed, spot welded channels to top and bottom of interior doors.
- .7 Provide factory-applied touch-up primer at areas where zinc coating has been removed during fabrication.
- .8 Provide fire labelled doors for those openings requiring fire protection ratings, as scheduled. Test such products in conformance with CAN4-S104, ASTM E152 or NFPA 252 and list by nationally recognized agency having factory inspection service and construct as detailed in Follow-Up Service Procedures/Factory Inspection Manuals issued by listing agency to individual manufacturers.

- .9 Manufacturer's nameplates on doors are permitted. Location of nameplates to be on hinge side of door concealed from view.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install labelled steel fire rated doors and frames to NFPA 80 except where specified otherwise.
- .2 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.
- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.
- .5 Caulk perimeter of frames between frame and adjacent material.

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions and Section 08 71 00 - Door Hardware.
- .2 Provide even margins between doors and jambs and doors and finished floor and thresholds as follows.
 - .1 Hinge side: 1.0 mm.
 - .2 Latchside and head: 1.5 mm.
 - .3 Finished floor, and thresholds: 13 mm.
- .3 Adjust operable parts for correct function.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.

- .2 Fill exposed frame anchors and surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 45 00 - Quality Control.
- .3 Section 01 61 00 - Common Product Requirements
- .4 Section 01 78 00 - Closeout Submittals.
- .5 Section 08 11 00 - Metal Doors and Frames.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI) / Builders Hardware Manufacturers Association (BHMA)
 - .1 ANSI/BHMA A156.1-2006, American National Standard for Butts and Hinges.
 - .2 ANSI/BHMA A156.2-2011, Bored and Preassembled Locks and Latches.
 - .3 ANSI/BHMA A156.4-2013, Door Controls - Closers.
 - .4 ANSI/BHMA A156.6-2010, Architectural Door Trim.
 - .5 ANSI/BHMA A156.8-2010, Door Controls - Overhead Stops and Holders.
 - .6 ANSI/BHMA A156.13-2012, Mortise Locks and Latches Series 1000.
 - .7 ANSI/BHMA A156.18-2012, Materials and Finishes.
- .2 Canadian Steel Door and Frame Manufacturers' Association (CSDMA)
 - .1 CSDMA Recommended Dimensional Standards for Commercial Steel Doors and Frames - 2009.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for door hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Hardware List:
 - .1 Submit contract hardware list.
 - .2 Indicate specified hardware, including make, model, material, function, size, finish and other pertinent information.
- .4 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .5 Manufacturer's Instructions: submit manufacturer's installation instructions.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.

- .2 Operation and Maintenance Data: submit operation and maintenance data for door hardware for incorporation into manual.

1.5 MAINTENANCE MATERIALS SUBMITTALS

- .1 Extra Stock Materials:
 - .1 Supply maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .2 Tools:
 - .1 Supply 2 sets of wrenches for door closers and locksets.

1.6 QUALITY ASSURANCE

- .1 Regulatory Requirements:
 - .1 Hardware for doors in fire separations and exit doors certified by a Canadian Certification Organization accredited by Standards Council of Canada.
- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.7 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Package items of hardware including fastenings, separately or in like groups of hardware, label each package as to item definition and location.
- .4 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect door hardware from nicks, scratches, and blemishes.
 - .3 Protect prefinished surfaces with strippable coating.
 - .4 Replace defective or damaged materials with new.

Part 2 Products

2.1 HARDWARE ITEMS

- .1 Use one manufacturer's products only for similar items.

2.2 DOOR HARDWARE

- .1 As per drawings, Hardware groups and Door Schedule.

2.3 FASTENINGS

- .1 Use only fasteners provided by manufacturer. Failure to comply may void warranties and applicable licensed labels.
- .2 Supply screws, bolts, expansion shields and other fastening devices required for satisfactory installation and operation of hardware.

- .3 Exposed fastening devices to match finish of hardware.
- .4 Use fasteners compatible with material through which they pass.

2.4 KEYING

- .1 Prepare keying schedule in conjunction with Departmental Representative.
- .2 Supply construction locks.
- .3 Permanent cores and keys to be by Departmental Representative.

Part 3 Execution

3.1 INSTALLATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
- .2 Supply metal door and frame manufacturers with complete instructions and templates for preparation of their work to receive hardware.
- .3 Supply manufacturers' instructions for proper installation of each hardware component.
- .4 Install hardware to standard hardware location dimensions in accordance with CSDFMA Canadian Metric Guide for Steel Doors and Frames (Modular Construction).
- .5 Use only manufacturer's supplied fasteners.
 - .1 Use of "quick" type fasteners, unless specifically supplied by manufacturer, is unacceptable.
- .6 Remove construction locks when directed by Departmental Representative.
 - .1 Install permanent cores and ensure locks operate correctly.

3.2 ADJUSTING

- .1 Adjust door hardware, operators, closures and controls for optimum, smooth operating condition, safety and for weather tight closure.
- .2 Lubricate hardware, operating equipment and other moving parts.
- .3 Adjust door hardware to ensure tight fit at contact points with frames.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .2 Clean hardware with damp rag and approved non-abrasive cleaner, and polish hardware in accordance with manufacturer's instructions.
 - .3 Remove protective material from hardware items where present.
 - .4 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

3.4 DEMONSTRATION

- .1 Demonstrate operation, operating components, adjustment features, and lubrication requirements.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by door hardware installation.

3.6 HARDWARE GROUPS

HDW Group 1 (Existing Door)

1 Lockset	8237 LNP	(Classroom Function)	26D	SAR
1 Set Perimeter Seal	W18	Perimeter	AL	KNC
1 Threshold	CT70	36"	AL	KNC
1 Auto Door Bottom	420APKL	36"	AL	PEM
1 Set Perimeter Seal	S88	Perimeter	BK	PEM
1 Wall Stop	240		26D	GAL

Balance of Hardware Existing

HDW Group 2

3 Hinges	TA 786	4 ½ x 4	26D	McK
1 Lockset	8237 LNP	(Classroom Function)	26D	SAR
1 Door Closer	EN 1431-0			SAR
1 Set Perimeter Seal	W18	Perimeter	AL	KNC
1 Threshold	CT70	36"	AL	KNC
1 Auto Door Bottom	420APKL	36"	AL	PEM
1 Set Perimeter Seal	S88	Perimeter	BK	PEM
1 Kick Plate	80A	10 x 1 ½ LDW	32D	GAL
1 Wall Stop	240		26D	GAL

HDW Group 3

3 Hinges	TA 786	4 ½ x 4	26D	McK
1 Lockset	8205 LNP	(Office Function)	26D	SAR
1 Door Closer	EN 1431-0			SAR
1 Set Perimeter Seal	W18	Perimeter	AL	KNC
1 Threshold	CT70	36"	AL	KNC
1 Auto Door Bottom	420APKL	36"	AL	KNC
1 Set Perimeter Seal	S88	Perimeter	BK	PEM
1 Wall Stop	240		26D	GAL

Supply standard cylinders KD to be used as construction cylinders. End user to supply final keyed mortise cylinders.

HDW Group 4

6 Hinges	TA 714	4 ½ x 4	26D	McK
1 Lockset	8204 LNP	(Store Rm Function)	26D	SAR
1 Set Flush Bolts	401	12"	26D	GAL
2 Door Stops	1530 Series		26D	SAR

END OF SECTION