

Part 1 General**1.1 RELATED SECTIONS**

- .1 Section 03 30 00 – Cast-In-Place Concrete.

1.2 REFERENCES

- .1 Canadian Standards Association (CSA)
 - .1 CSA A23.1-14/A23.2-14, Concrete materials and methods of concrete construction/Test methods and standard practices for concrete.
 - .2 CSA O86-14, Engineering Design in Wood (Limit States Design).
 - .3 CSA O121-08(R2013), Douglas Fir Plywood.
 - .4 CSA O151-09(R2014), Canadian Softwood Plywood.
 - .5 CSA O153-13, Poplar Plywood.
 - .6 CAN3-O188.0-M78, Standard Test Methods for Mat-Formed Wood Particleboards and Waferboard.
 - .7 CSA O437 Series-93(R2011), Standards for OSB and Waferboard. NOT ON CSA WEB SITE
 - .8 CSA S269.1-16, Falsework & Formwork.
- .2 Council of Forest Industries of British Columbia (COFI)
 - .1 COFI Exterior Plywood for Concrete Formwork.

1.3 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 00 10 – General Instruction.
- .2 Place materials defined as hazardous or toxic waste in designated containers.
- .3 Ensure emptied containers are sealed and stored safely for disposal away from children.
- .4 Use sealers, form release and stripping agents that are non-toxic, biodegradable and have zero or low VOC's.

Part 2 Products**2.1 MATERIALS**

- .1 Formwork materials:
 - .1 For concrete without special architectural features, use wood and wood product formwork materials to CSA O121 CSA O86
- .2 Form ties:
 - .1 For concrete not designated 'Architectural', use removable or snap-off metal ties, fixed or adjustable length, free of devices leaving holes larger than 25 mm dia. in concrete surface.

- .3 Form liner:
 - .1 Plywood: Douglas Fir to CSA O121, T and G, urea formaldehyde free.
- .4 Form release agent: non-toxic, biodegradable, low VOC.
- .5 Form stripping agent: colourless mineral oil, non-toxic, biodegradable, low VOC, free of kerosene, with viscosity between 15 to 24 mm²/s at 40°C, flashpoint minimum 150°C, open cup.
- .6 Falsework materials: to CSA S269.1.

Part 3 Execution

3.1 FABRICATION AND ERECTION

- .1 Verify lines, levels and centres before proceeding with formwork/falsework and ensure dimensions agree with drawings.
- .2 Obtain Departmental Representative's approval for use of earth forms framing openings not indicated on drawings.
- .3 Hand trim sides and bottoms and remove loose earth from earth forms before placing concrete.
- .4 Fabricate and erect falsework in accordance with CSA S269.1 and COFI Exterior Plywood for Concrete Formwork.
- .5 Do not place shores and mud sills on frozen ground.
- .6 Provide site drainage to prevent washout of soil supporting mud sills and shores.
- .7 Fabricate and erect formwork in accordance with CSA S269.1 to produce finished concrete conforming to shape, dimensions, locations and levels indicated within tolerances required by CSA A23.1/A23.2.
- .8 Align form joints and make watertight. Keep form joints to minimum.
- .9 Form chases, slots, openings, drips, recesses, expansion and control joints as indicated.
- .10 Build in anchors, sleeves, and other inserts required to accommodate Work specified in other sections. Assure that all anchors and inserts will not protrude beyond surfaces designated to receive applied finishes, including painting.
- .11 Clean formwork in accordance with CSA A23.1/ A23.2, before placing concrete.

3.2 REMOVAL AND RESHORING

- .1 Leave formwork in place for following minimum periods of time after placing concrete.
 - .1 3 days for walls and sides of beams.

- .2 4 days for footings and abutments.
- .2 Remove formwork when concrete has reached 75% of its design strength or minimum period noted above, whichever comes later, and replace immediately with adequate reshoring.
- .3 Provide all necessary reshoring of members where early removal of forms may be required or where members may be subjected to additional loads during construction as required.
- .4 Re-use formwork and falsework subject to requirements of CSA A23.1/A23.2.

END OF SECTION

Part 1 General**1.1 RELATED SECTIONS**

- .1 Section 03 30 00 – Cast-In-Place Concrete.

1.2 REFERENCES

- .1 American Concrete Institute (ACI)
 - .1 ACI SP-66-04, ACI Detailing Manual 2004.
- .2 ASTM International
 - .1 ASTM A1064/A1064M-15, Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
- .3 CSA International
 - .1 CSA A23.1-14/A23.2-14, Concrete Materials and Methods of Concrete Construction/Test Methods and Standard Practices for Concrete.
 - .2 CSA A23.3-14, Design of Concrete Structures.
 - .3 CSA G30.18-09(R2014), Carbon Steel Bars for Concrete Reinforcement.
 - .4 CSA G40.20-13/G40.21-13, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .5 CSA W186-M1990(R2012), Welding of Reinforcing Bars in Reinforced Concrete Construction.
- .4 Reinforcing Steel Institute of Canada (RSIC)
 - .1 RSIC-2004, Reinforcing Steel Manual of Standard Practice.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 00 10 – General Instruction.
- .2 Prepare reinforcement drawings in accordance with RSIC Manual of Standard Practice and SP-66.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Ontario, Canada.
 - .1 Indicate placing of reinforcement and:
 - .1 Bar bending details.
 - .2 Lists.
 - .3 Quantities of reinforcement.
 - .4 Sizes, spacings, locations of reinforcement and mechanical splices if approved by Departmental Representative, with identifying code marks to permit correct placement without reference to structural drawings.
 - .2 Detail lap lengths and bar development lengths to CAN/CSA-A23.3, unless otherwise indicated.
 - .1 Provide type B tension lap splices unless otherwise indicated.

1.4 QUALITY ASSURANCE

- .1 Submit in accordance with Section 01 00 10 – General Instruction and as described in PART 2 - SOURCE QUALITY CONTROL.
 - .1 Mill Test Report: provide Departmental Representative with certified copy of mill test report of reinforcing steel, minimum 4 weeks prior to beginning reinforcing work.
 - .2 Submit in writing to Departmental Representative proposed source of reinforcement material to be supplied.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 00 10 – General Instruction and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Replace defective or damaged materials with new.

Part 2 Products**2.1 MATERIALS**

- .1 Substitute different size bars only if permitted in writing by Departmental Representative.
- .2 Reinforcing steel: billet steel, grade 400, deformed bars to CSA G30.18, unless indicated otherwise, minimum 30% recycled content.
- .3 Cold-drawn annealed steel wire ties: to ASTM A1060/A1060M, minimum 30% recycled content.
- .4 Welded steel wire fabric: to ASTM A1060/A1060M, minimum 30% recycled content.
 - .1 Provide in flat sheets only.
- .5 Chairs, bolsters, bar supports, spacers: to CSA A23.1/A23.2.
- .6 Mechanical splices: subject to approval of Departmental Representative.

2.2 FABRICATION

- .1 Fabricate reinforcing steel in accordance with CSA A23.1/A23.2 SP-66 and Reinforcing Steel Manual of Standard Practice by the Reinforcing Steel Institute of Canada.
- .2 Obtain Departmental Representative's written approval for locations of reinforcement splices other than those shown on placing drawings.

- .3 Upon approval of Departmental Representative, weld reinforcement in accordance with CSA W186.
- .4 Ship bundles of bar reinforcement, clearly identified in accordance with bar bending details and lists.

2.3 SOURCE QUALITY CONTROL

- .1 Provide Departmental Representative with certified copy of mill test report of reinforcing steel, showing physical and chemical analysis, minimum 4 weeks prior to beginning reinforcing work.
- .2 Inform Departmental Representative of proposed source of material to be supplied.

Part 3 Execution

3.1 FIELD BENDING

- .1 Do not field bend or field weld reinforcement except where indicated or authorized by Departmental Representative.
- .2 When field bending is authorized, bend without heat, applying slow and steady pressure.
- .3 Replace bars, which develop cracks or splits.

3.2 PLACING REINFORCEMENT

- .1 Place reinforcing steel as indicated on placing drawings and in accordance with CSA A23.1/A23.2.
- .2 Prior to placing concrete, obtain Departmental Representative's approval of reinforcing material and placement.
- .3 Ensure cover to reinforcement is maintained during concrete pour.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 00 10 – General Instruction.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 00 10 – General Instruction.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 00 10 – General Instruction.

END OF SECTION

Part 1 General**1.1 REFERENCES**

- .1 Abbreviations and Acronyms:
 - .1 Portland Cement: hydraulic cement, blended hydraulic cement (XXb - b denotes blended) and Portland-limestone cement.
 - .1 Type GU, GUb and GUL - General use cement.
 - .2 Type MS and MSb - Moderate sulphate-resistant cement.
 - .3 Type MH, MHb and MHL - Moderate heat of hydration cement.
 - .4 Type HE, HEb and HEL - High early-strength cement.
 - .5 Type LH, LHb and LHL - Low heat of hydration cement.
 - .6 Type HS and HSb - High sulphate-resistant cement.
 - .2 Fly ash:
 - .1 Type F - with CaO content less than 15%.
 - .2 Type CI - with CaO content ranging from 15 to 20%.
 - .3 Type CH - with CaO greater than 20%.
 - .3 GGBFS - Ground, granulated blast-furnace slag.
- .2 Reference Standards:
 - .1 ASTM International
 - .1 ASTM C260/C260M-10a, Standard Specification for Air-Entraining Admixtures for Concrete.
 - .2 ASTM C309-11, Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete.
 - .3 ASTM C494/C494M-15, Standard Specification for Chemical Admixtures for Concrete.
 - .4 ASTM C1017/C1017M-13e1, Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete.
 - .5 ASTM D412-06a(2013), Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension.
 - .6 ASTM D624-00(2012), Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomer.
 - .7 ASTM D1751-04(2013)e1, Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
 - .8 ASTM D1752-04a(2013), Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction.
 - .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-37.2-M88, Emulsified Asphalt, Mineral Colloid-Type, Unfilled, for Dampproofing and Waterproofing and for Roof Coatings.
 - .2 CAN/CGSB-51.34-M86(R1988), Vapour Barrier, Polyethylene Sheet for Use in Building Construction.
 - .3 CSA International
 - .1 CSA A23.1-14/A23.2-14, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
 - .2 CSA A283-06(R2011), Qualification Code for Concrete Testing Laboratories.

- .3 CAN/CSA-A3000-13, Cementitious Materials Compendium (Consists of A3001, A3002, A3003, A3004 and A3005).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 00 10 – General Instruction.
- .2 Provide testing results and reports for review by Departmental Representative and do not proceed without written approval when deviations from mix design or parameters are found.
- .3 Concrete pours: provide accurate records of poured concrete items indicating date and location of pour, quality, air temperature and test samples taken as described in PART 3 - FIELD QUALITY CONTROL.
- .4 Concrete hauling time: provide for review by Departmental Representative deviations exceeding maximum allowable time of 120 minutes for concrete to be delivered to site of Work and discharged after batching.
- .5 Provide two copies of WHMIS MSDS.

1.3 QUALITY ASSURANCE

- .1 Quality Assurance: in accordance with Section 01 00 10 – General Instruction.
- .2 Provide Departmental Representative, minimum 4 weeks prior to starting concrete work, with valid and recognized certificate from plant delivering concrete.
 - .1 Provide test data and certification by qualified independent inspection and testing laboratory that materials and mix designs used in concrete mixture will meet specified requirements.
- .3 Minimum 4 weeks prior to starting concrete work, provide proposed quality control procedures for review by Departmental Representative on following items:
 - .1 Falsework erection.
 - .2 Hot weather concrete.
 - .3 Cold weather concrete.
 - .4 Curing.
 - .5 Finishes.
 - .6 Formwork removal.
 - .7 Joints.
- .4 Quality Control Plan: provide written report to Departmental Representative verifying compliance that concrete in place meets performance requirements of concrete as established in PART 2 - PRODUCTS.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Delivery and Acceptance Requirements:
 - .1 Concrete hauling time: deliver to site of Work and discharged within 120 minutes maximum after batching.

- .1 Do not modify maximum time limit without receipt of prior written agreement from Departmental Representative and concrete producer as described in CSA A23.1/A23.2.
 - .2 Deviations to be submitted for review by Departmental Representative.
- .2 Concrete delivery: ensure continuous concrete delivery from plant meets CSA A23.1/A23.2.
- .2 Packaging Waste Management: remove for reuse of pallets, crates, padding and packaging materials in accordance with Section 01 00 10.

Part 2 Products

2.1 DESIGN CRITERIA

- .1 Alternative 1 - Performance: to CSA A23.1/A23.2, and as described in MIXES of PART 2 - PRODUCTS.

2.2 PERFORMANCE CRITERIA

- .1 Quality Control Plan: ensure concrete supplier meets performance criteria of concrete as established by Departmental Representative and provide verification of compliance as described in PART 1 - QUALITY ASSURANCE.

2.3 MATERIALS

- .1 Portland Cement: to CAN/CSA-A3001, Type GU.
- .2 Blended hydraulic cement: Type GUb to CAN/CSA-A3001.
- .3 Water: to CSA A23.1/A23.2.
- .4 Aggregates: to CSA A23.1/A23.2.
- .5 Admixtures:
 - .1 Air entraining admixture: to ASTM C260/C260M.
 - .2 Chemical admixture: to ASTM C494/C494M. Departmental Representative to approve accelerating or set retarding admixtures during cold and hot weather placing.
- .6 Shrinkage compensating grout: premixed compound consisting of non-metallic aggregate, Portland cement, water reducing and plasticizing agents to CSA A23.1/A23.2.
 - .1 Compressive strength: 35 MPa at 28 days.
 - .2 Net shrinkage at 28 days: maximum 0%.
- .7 Curing compound: to CSA A23.1/A23.2 and ASTM C309.
- .8 Premoulded joint fillers:
 - .1 Bituminous impregnated fiber board: to ASTM D1751.

2.4 MIXES

- .1 Alternative 1 - Performance Method for specifying concrete: to meet Departmental Representative performance criteria to CSA A23.1/A23.2.
 - .1 Ensure concrete supplier meets performance criteria as established below and provide verification of compliance as in Quality Control Plan.
 - .2 Provide concrete mix to meet following hard state requirements:
 - .1 Durability and class of exposure: F-2.
 - .2 Compressive strength at 28 day age: 25 Mpa minimum.
 - .3 Intended application: slab on grade, pit walls.
 - .4 Aggregate size 20 mm maximum.
 - .3 Provide quality management plan to ensure verification of concrete quality to specified performance.
 - .4 Concrete supplier's certification: both batch plant and materials meet CSA A23.1/A23.2 requirements.

Part 3 Execution**3.1 PREPARATION**

- .1 Obtain Departmental Representative's written approval before placing concrete.
 - .1 Provide 72 hours minimum notice prior to placing of concrete.
- .2 Place concrete reinforcing in accordance with Section 03 20 00 – Concrete Reinforcing.
- .3 During concreting operations:
 - .1 Development of cold joints not allowed.
 - .2 Ensure concrete delivery and handling facilitates placing with minimum of re-handling, and without damage to existing structure or Work.
- .4 Pumping of concrete is permitted only after approval of equipment and mix.
- .5 Ensure reinforcement and inserts are not disturbed during concrete placement.
- .6 Protect previous Work from staining.
- .7 Clean and remove stains prior to application for concrete finishes.
- .8 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.
- .9 Do not place load upon new concrete until authorized by Departmental Representative.

3.2 INSTALLATION/ APPLICATION

- .1 Do cast-in-place concrete work to CSA A23.1/A23.2.
- .2 Sleeves and inserts:
 - .1 Do not permit penetrations, sleeves, ducts, pipes or other openings to pass through joists, beams, column capitals or columns, except where indicated or approved by Departmental Representative.
 - .2 Where approved by Departmental Representative, set sleeves, ties, pipe hangers

- and other inserts and openings as indicated or specified elsewhere.
- .3 Sleeves and openings greater than 100 x 100 mm not indicated, must be reviewed by Departmental Representative.
- .4 Do not eliminate or displace reinforcement to accommodate hardware. If inserts cannot be located as specified, obtain written approval of modifications from Departmental Representative before placing of concrete.
- .5 Confirm locations and sizes of sleeves and openings shown on drawings.
- .6 Set special inserts for strength testing as indicated and as required by non-destructive method of testing concrete.
- .3 Grout under base plates using procedures in accordance with manufacturer's recommendations which result in 100 % contact over grouted area.
- .4 Finishing and curing:
 - .1 Finish concrete to CSA A23.1/A23.2.
 - .1 Schedule: Section 03 35 00
 - .2 Use procedures as reviewed by Departmental Representative or those noted in CSA A23.1/A23.2 to remove excess bleed water. Ensure surface is not damaged.

3.3 SURFACE TOLERANCE

- .1 Concrete tolerance to CSA A23.1/A23.2, Table 21, Straightedge Method 7.6.1.1(4).

3.4 FIELD QUALITY CONTROL

- .1 Site tests: conduct tests as follows in accordance with Section 01 00 10 – General Instruction and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .1 Concrete pours.
 - .2 Slump.
 - .3 Air content.
 - .4 Compressive strength at 7 and 28 days.
 - .5 Air and concrete temperature.
- .2 Inspection and testing of concrete and concrete materials will be carried out by testing laboratory designated by Departmental Representative for review to CSA A23.1/A23.2.
 - .1 Ensure testing laboratory is certified to CSA A283.
- .3 Ensure test results are distributed for discussion at pre-pouring concrete meeting between testing laboratory and Departmental Representative.
- .4 Departmental Representative will pay for costs of tests.
- .5 Non-Destructive Methods for Testing Concrete: to CSA A23.1/A23.2.
- .6 Inspection or testing by Departmental Representative will not augment or replace Contractor quality control nor relieve Contractor of his contractual responsibility.

3.5 CLEANING

- .1 Clean in accordance with Section 01 00 10 – General Instruction.

- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 00 10 – General Instruction.
 - .1 Divert unused concrete materials from landfill to local facility after receipt of written approval from Departmental Representative.
 - .2 Provide appropriate area on job site where concrete trucks and be safely washed.
 - .3 Divert unused admixtures and additive materials (pigments, fibres) from landfill to official hazardous material collections site as approved by Departmental Representative.
 - .4 Do not dispose of unused admixtures and additive materials into sewer systems, into lakes, streams, onto ground or in other location where it will pose health or environmental hazard.
 - .5 Prevent admixtures and additive materials from entering drinking water supplies or streams.
 - .6 Using appropriate safety precautions, collect liquid or solidify liquid with inert, noncombustible material and remove for disposal.
 - .7 Dispose of waste in accordance with applicable local, Provincial/Territorial and National regulations.

END OF SECTION