

Part 1 General

1.1 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM B209-14, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - .2 ASTM A653/A653M-13, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- .2 Canadian Roofing Contractors Association (CRCA)
 - .1 Roofing Specifications Manual 2012.

1.2 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature for sheet metal flashing systems materials, specifications and datasheet and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Submit duplicate 50 x 50 mm samples of each type of sheet metal colour finishes.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.

1.4 WASTE MANAGEMENT

- .1 Separate waste materials in accordance with Section 01 00 10 - General Instructions.

Part 2 Products

2.1 SHEET METAL MATERIALS

- .1 Sheet Metal: Minimum 0.61 mm base metal thickness, grade 33 steel, galvanized sheet steel to ASTM A653, Z275 coating designation, pre-painted colour to be selected from complete 8000 Series selection

2.2 ACCESSORIES

- .1 Sealants: in accordance with Section 07 92 00 – Joint Sealants.

- .2 Cleats: of same material, and temper as sheet metal, minimum 50 mm wide. Thickness same as sheet metal being secured.
- .3 Fasteners: screw fasteners of same material as sheet metal, length and thickness suitable for application.
- .4 Touch-up paint: as recommended by prefinished material manufacturer.

2.3 FABRICATION

- .1 Fabricate metal flashings and other sheet metal work in accordance with applicable CRCA 'FL' series details.
- .2 Form pieces in 2400 mm maximum lengths.
 - .1 Make allowance for expansion at joints.
- .3 Hem exposed edges on underside 12 mm.
 - .1 Mitre and seal corners with sealant.
- .4 Form sections square, true and accurate to size, free from distortion and other defects detrimental to appearance or performance.
- .5 Apply isolation coating to metal surfaces to be embedded in concrete or mortar.
- .6 Overlap pieces by minimum 50mm and seal with sealant in accordance with Section 07 92 00 – Joint Sealants

2.4 METAL FLASHINGS

- .1 Form flashings, caps, copings and fascias to profiles indicated.
 - .1 Provide slotted fixing holes and steel washer fasteners

Part 3 Execution

3.1 INSTALLATION

- .1 Install sheet metal work in accordance with CRCA FL Series.
- .2 Use concealed fastenings except where approved before installation.
- .3 Counterflash bituminous flashings at intersections of roof with vertical surfaces and curbs.
 - .1 Flash joints using S-lock forming tight fit over hook strips, as detailed.
- .4 Lock end joints and caulk with sealant.
- .5 Install surface mounted reglets true and level, and caulk top of reglet with sealant.
- .6 Insert metal flashing under cap flashing to form weather tight junction.
- .7 Turn top edge of flashing into recessed reglet or mortar joint minimum of 25 mm. Lead wedge flashing securely into joint.

- .8 Caulk flashing at cap flashing with sealant.

3.2 CLEANING

- .1 On completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Leave work areas clean, free from grease, finger marks and stains.

END OF SECTION