

PART 1 - GENERAL

1.1 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.1-05, Cast Iron Pipe Flanges and Flanged Fittings.
 - .2 ASTM International Inc.
 - .1 ASTM A 49-01(2006), Standard Specification for Heat-Treated Carbon Steel Joint Bars.
 - .2 ASTM A 126-04, Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
 - .3 ASTM A 536-84(2004)e1, Standard Specification for Ductile Iron Castings.
 - .4 ASTM B 61-08, Standard Specification for Steam or Valve Bronze Castings.
 - .5 ASTM B 62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
 - .6 ASTM B 85/B 85M-08, Standard Specification for Aluminum-Alloy Die Castings.
 - .7 ASTM B 209-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
 - .3 Canada Green Building Council (CaGBC)
 - .1 LEED Canada-NC Version -2009, LEED (Leadership in Energy and Environmental Design): Green Building Rating System Reference Package For New Construction and Major Renovations.
 - .4 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
 - .1 MSS SP-61-03, Pressure Testing of Steel Valves.
 - .2 MSS SP-70-06, Grey Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS SP-71-05, Grey Iron Swing Check Valves, Flanged and Threaded Ends.
 - .4 MSS SP-82-1992, Valve Pressure Testing Methods.
 - .5 MSS SP-85-2002, Cast Iron Globe and Angle Valves, Flanged and Threaded Ends.
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| 1.2 ACTION AND
INFORMATIONAL
SUBMITTALS | <hr/> | <ul style="list-style-type: none">.1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures..2 Product Data:<ul style="list-style-type: none">.1 Provide manufacturer's printed product literature, specifications and datasheets for valves and include product characteristics, performance criteria, physical size, finish and limitations..3 Shop Drawings:<ul style="list-style-type: none">.1 Provide drawings stamped and signed by professional engineer registered or licensed in Province of Newfoundland and Labrador, Canada..4 Sustainable Design Submittals:<ul style="list-style-type: none">.1 LEED Submittals: in accordance with Section 01 35 21 - LEED Requirements. |
| 1.3 CLOSEOUT
SUBMITTALS | <hr/> | <ul style="list-style-type: none">.1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals. |
| 1.4 DELIVERY,
STORAGE AND
HANDLING | <hr/> | <ul style="list-style-type: none">.1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions..2 Delivery and Acceptance Requirements:<ul style="list-style-type: none">.1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address..3 Packaging Waste Management: remove for reuse or return of pallets crates padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal. |
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1.5 MAINTENANCE
MATERIAL SUBMITTALS

- .1 Extra Materials/Spare Parts:
- .2 Furnish following spare parts:
 - .1 Valve seats: one for every 10 valves each size, minimum 1.
 - .2 Discs: one for every 10 valves, each size, minimum 1.
 - .3 Stem packing: one for every 10 valves, each size, minimum 1.
 - .4 Valve handles: 2 of each size.
 - .5 Gaskets for flanges: one for every 10 flanged joints.
- .3 Tools:
 - .1 Furnish special tools for maintenance of systems and equipment.
 - .2 Include following:
 - .1 Lubricant gun for expansion joints.

PART 2 - PRODUCTS

2.1 MATERIAL

- .1 Sustainable Requirements:
 - .1 Use least toxic sealants, adhesives, sealers and finishes necessary to comply with the requirements of the project.
 - .2 Valves:
 - .1 Except for specialty valves, to be of single manufacturer.
 - .3 Standard specifications:
 - .1 Gate valves: MSS SP-70.
 - .2 Globe valves: MSS SP-85.
 - .3 Check valves: MSS SP-71.
 - .4 Requirements common to valves, unless specified otherwise:
 - .1 Body, bonnet: cast iron to ASTM B 209 Class B ductile iron to ASTM A 536 Grade 65-45-12.
 - .2 Connections: flanged ends with 2 mm raised face with serrated finish to ANSI B16.1.
 - .3 Inspection and pressure testing: to MSS SP-82.
 - .4 Bonnet gasket: non-asbestos.
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- 2.1 MATERIAL (Cont'd)
- .4 (Cont'd)
- .5 Stem: to have precision-machined Acme or 60 degrees V threads, top screwed for handwheel nut.
- .6 Stuffing box: non-galling two-piece ball-jointed packing gland, gland bolts and nuts.
- .7 Gland packing: non-asbestos.
- .8 Handwheel: die-cast aluminum alloy to ASTM B 85/B 85M or malleable iron to ASTM A 49. Nut of bronze to ASTM B 62.
- .9 Identification tag: with catalogue number, size, other pertinent data.
- .5 All products to have CRN registration numbers.
- 2.2 GATE VALVES
- .1 NPS 2 1/2 - 8, non rising stem, inside screw, bronze trim, solid wedge disc:
- .1 Body and multiple-bolted bonnet: with bosses in body and bonnet for taps and drains, full length disc guides designed to ensure correct re-assembly, Class 125.
- .2 Disc: solid offset taper wedge, bronze to ASTM B 62.
- .3 Seat rings: renewable bronze to ASTM B 62, screwed into body.
- .4 Stem: bronze to ASTM B 62.
- 2.3 UNDERWRITERS APPROVED GATE VALVE
- .1 NPS 2 1/2 - 14, OS&Y:
- .1 Approvals: UL and FM approved for fire service.
- .2 UL and FM Label: on valve yoke.
- .3 Body, Bonnet: cast iron to ASTM A 126 Class B. Wall thicknesses to ANSI B16.1 and ULC C-262 (B) ductile iron to ASTM A 536 Grade 65-45-12.
- .4 Bonnet bushing, yoke sleeve: bronze, to FM requirements.
- .5 Packing gland: bronze.
- .6 Stem: manganese bronze. Diameter to ULC C-262 (B). Brass, ASTM B 16.
- .7 Stuffing box dimensions, gland bolt diameter: to ULC C-262 (B).
- .8 Bosses for bypass valve, drain: on NPS 4 and over.
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- 2.3 UNDERWRITERS .1 (Cont'd)
APPROVED GATE VALVE
(Cont'd)
- .9 Disc: solid taper wedge. Up to NPS 3: bronze. NPS 4 and over: EPDM coated cast iron with bronze disc rings.
 - .10 Disc seat ring: self-aligning, Milwood undercut on NPS 3 - 12.
 - .11 Pressure rating:
 - .1 NPS 2-1/2 - 12: 1.7 Mpa CWP.
 - .12 Operator: handwheel.
 - .13 Bypass: complete with union and NPS gate valve as Section 23 05 23.01 - Valves - Bronze.
- 2.4 VALVE OPERATORS .1 Install valve operators as follows:
- .1 Handwheel: on valves except as specified.
 - .2 Handwheel with chain operators: on valves installed more than 2400 mm above floor in boiler rooms and mechanical equipment rooms.
- 2.5 CHECK VALVES .1 Swing check valves, Class 125:
- .1 Body and bolted cover: with tapped and plugged opening on each side for hinge pin. Grooved or flanged ends: plain faced with smooth finish.
 - .1 Up to NPS 16: cast iron to ASTM A 126 Class B.
 - .2 NPS 18 and over: cast iron to ASTM A 126 Class C.
 - .2 Ratings:
 - .1 NPS 2 1/2 - 12: 860 kPa steam; 1.4 MPa CWP.
 - .3 Disc: rotating for extended life.
 - .1 Up to NPS 6: bronze to ASTM B 62 stainless steel type 316.
 - .4 Seat rings: renewable bronze to ASTM B 62 screwed into body.
 - .5 Hinge pin, bushings: renewable bronze to ASTM B 62 stainless steel.
- .2 Swing check valves, NPS 2 1/2 - 8 Class 250:
- .1 Body and bolted cover: cast iron to ASTM A 126 Class B with tapped and plugged opening on each side for hinge pin.
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- 2.5 CHECK VALVES .2 (Cont'd)
- (Cont'd)
- .2 Flanged ends: 2 mm raised face with serrated finish.
 - .3 Rating: 250 psi steam; 500 psi CWP.
 - .4 Disc: rotating for extended life.
 - .1 Up to NPS 3: bronze to ASTM B 61.
 - .2 NPS 4 - 8: iron faced with ASTM B 61 bronze.
 - .5 Seat rings: renewable bronze to ASTM B 61, screwed into body.
 - .6 Hinge pin, bushings: renewable, bronze to ASTM B 61.
 - .7 Hinge: galvanized malleable iron.
 - .8 Identification tag: fastened to cover.

- 2.6 SILENT CHECK VALVES .1 Construction:
- .1 Body: malleable or ductile iron with integral seat.
 - .2 Pressure rating: Class 125, WP = 860 kPa.
 - .3 Connections: grooved ends.
 - .4 Disc: bronze or stainless steel renewable rotating disc.
 - .5 Seat: renewable, EPDM.
 - .6 Stainless steel spring, heavy duty.

PART 3 - EXECUTION

- 3.1 INSTALLATION .1 Install rising stem valves in upright position with stem above horizontal.
- 3.2 CLEANING .1 Clean in accordance with Section 01 74 11 - Cleaning.
- .2 Clean installed products in accordance to manufacturer's recommendation.
 - .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal 01 35 21 - LEED Requirements.