

PART 1 - GENERAL

1.1 REFERENCES

- .1 ASTM International
  - .1 ASTM C 542-05, Standard Specification for Lock-Strip Gaskets.
  - .2 ASTM D 790-07e1, Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.
  - .3 ASTM D 1003-07e1, Standard Test Method for Haze and Luminous Transmittance of Plastics.
  - .4 ASTM D 1929-96(R2001)e1, Standard Test Method for Determining Ignition Temperature of Plastics.
  - .5 ASTM D 2240-05, Standard Test Method for Rubber Property - Durometer Hardness.
  - .6 ASTM E 84-10, Standard Test Method for Surface Burning Characteristics of Building Materials.
  - .7 ASTM E 330-02, Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
  - .8 ASTM F 1233-08, Standard Test Method for Security Glazing Materials and Systems.
- .2 Canada Green Building Council (CaGBC)
  - .1 LEED Canada 2009 for Design and Construction-2010, LEED Canada 2009 for Design and Construction Leadership in Energy and Environmental Design Green Building Rating System Reference Guide.
- .3 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-12.1-M90, Tempered or Laminated Safety Glass.
  - .2 CAN/CGSB-12.2-M91, Flat, Clear Sheet Glass.
  - .3 CAN/CGSB-12.3-M91, Flat, Clear Float Glass.
  - .4 CAN/CGSB-12.8-97, Insulating Glass Units.
  - .5 CAN/CGSB-12.8-97 (Amendment), Insulating Glass Units.
  - .6 CAN/CGSB-12.10-M76, Glass, Light and Heat Reflecting.

1.1 REFERENCES  
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- .3 (Cont'd)
- .7 ANSI Z97.1, For safety glazing materials used in buildings - safety performance specifications and methods of test.
  - .8 CPSC 16 CFR 1201, Safety Standard for Architectural Glazing Materials.
  - .9 ULC/CAN4 S-104, Standard Method for Fire Tests of Door Assemblies.
  - .10 ULC/CAN4 S-106, Standard Method for Fire Tests of Window and Glass Block Assemblies.
  - .11 UL 10C Standard for Safety Positive Pressure Fire Tests of Door Assemblies.
- .4 Environmental Choice Program (ECP)
- .1 CCD-045-95(R2005), Sealants and Caulking Compounds.
- .5 Glass Association of North American (GANA)
- .1 GANA Glazing Manual - 2008.
  - .2 GANA Laminated Glazing Reference Manual - 2009.
- .6 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
- .1 SCAQMD Rule 1168-A2005, Adhesives and Sealants Applications.

1.2 ADMINISTRATIVE  
REQUIREMENTS

- .1 Pre-Installation Meetings:
- .1 Convene pre-installation meeting 1 week prior to beginning work of this Section and on-site installation, with Contractor's Representative and Departmental Representative in accordance with Section 01 31 19 - Project Meetings to:
    - .1 Verify project requirements.
    - .2 Review installation and substrate conditions.
    - .3 Co-ordination with other building subtrades.
    - .4 Review manufacturer's written installation instructions and warranty requirements.

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| 1.3 ACTION AND INFORMATIONAL SUBMITTALS | <ul style="list-style-type: none"><li>.1 Submit in accordance with Section 01 33 00 - Submittal Procedures.</li><li>.2 Product Data:<ul style="list-style-type: none"><li>.1 Submit manufacturer's instructions, printed product literature and data sheets for glass, sealants, and glazing accessories and include product characteristics, performance criteria, physical size, finish and limitations.</li></ul></li><li>.3 Certificates: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.</li><li>.4 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.<ul style="list-style-type: none"><li>.1 Submit testing and analysis of glass under provisions of Section 01 45 00 - Quality Control.</li><li>.2 Submit shop inspection and testing for glass.</li></ul></li><li>.5 Sustainable Design Submittals:<ul style="list-style-type: none"><li>.1 LEED Canada Submittals: in accordance with Section 01 35 21 - LEED Requirements.</li></ul></li></ul> |
| 1.4 CLOSEOUT SUBMITTALS                 | <ul style="list-style-type: none"><li>.1 Submit in accordance with Section 01 78 00 - Closeout Submittals.</li><li>.2 Operation and Maintenance Data: submit operation and maintenance data for glazing for incorporation into manual.</li></ul>  |
| 1.5 QUALITY ASSURANCE                   | <ul style="list-style-type: none"><li>.1 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.</li><li>.2 Mock-ups:<ul style="list-style-type: none"><li>.1 Construct mock-ups in accordance with Section 01 45 00 - Quality Control.</li></ul></li></ul>  |
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1.5 QUALITY  
ASSURANCE  
(Cont'd)

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- .2 Mock-ups: (Cont'd)
  - .2 Construct mock-up to include glass glazing, and perimeter air barrier and vapour retarder seal.
  - .3 Mock-up will be used:
    - .1 To judge quality of work, substrate preparation, operation of equipment and material application.
    - .2 For testing to determine compliance with performance requirements.
  - .4 Locate where directed.
  - .5 Allow 48 hours for inspection of mock-up before proceeding with work.
  - .6 When accepted, mock-up will demonstrate minimum standard of quality required for this work. Approved mock-up may remain as part of finished work.

1.6 DELIVERY,  
STORAGE AND  
HANDLING

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- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
  - .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
  - .3 Storage and Handling Requirements:
    - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
    - .2 Store and protect glazing and frames from nicks, scratches, and blemishes.
    - .3 Protect prefinished aluminum surfaces with strippable coating.
    - .4 Replace defective or damaged materials with new.
  - .4 Develop Construction Waste Management Plan related to Work of this Section and in accordance with Section 01 35 21 - LEED Requirements.
  - .5 Packaging Waste Management: remove for reuse or return of pallets, crates, padding, banding, and packaging materials as specified
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| 1.6 DELIVERY,<br>STORAGE AND<br>HANDLING<br>(Cont'd) | .5 | Packaging Waste Management: (Cont'd)<br>in Construction Waste Management Plan in<br>accordance with Section 01 74 21 -<br>Construction/Demolition Waste Management and<br>Disposal and Section 01 35 21 - LEED<br>Requirements. |
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| 1.7 AMBIENT<br>CONDITIONS | .1 | Ambient Requirements:<br>.1 Install glazing when ambient temperature<br>is 10 degrees C minimum. Maintain ventilated<br>environment for 24 hours after application.<br>.2 Maintain minimum ambient temperature<br>before, during and 24 hours after installation<br>of glazing compounds. |
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## PART 2 - PRODUCTS

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| 2.1 MATERIALS | .1 | Design Criteria:<br>.1 Ensure continuity of building enclosure<br>vapour and air barrier using glass and glazing<br>materials as follow:<br>.1 Utilize inner light of multiple<br>light sealed units for continuity of air<br>and vapour seal.<br>.2 Size glass to withstand wind loads, dead<br>loads and positive and negative live loads<br>to ASTM E330.<br>.3 Limit glass deflection to 1/200 flexural<br>limit of glass with full recovery of glazing<br>materials. |
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|  | .2 | Flat Glass:<br>.1 Float glass: to CAN/CGSB-12.3, glazing<br>quality, 5 mm thick.<br>.2 Sheet glass: to CAN/CGSB-12.2.<br>.3 Safety glass: to CAN/CGSB-12.1,<br>transparent 12 mm thick, two layers 6 mm<br>tempered glass laminated together.<br>.1 Type 1-laminated, 2-tempered.<br>.2 Class B-float.<br>.3 Category 11.<br>.4 Edge treatment. |
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2.1 MATERIALS  
(Cont'd)

- .3 Insulating Glass Units:
- .1 Insulating glass units: to CAN/CGSB-12.8 triple 33.2 mm overall thickness.
    - .1 Glass: to CAN/CGSB-12.3, CAN/CGSB-12.1, CAN/CGSB-12.2, CAN/CGSB-12.4, CAN/CGSB-12.10.
    - .2 Glass thickness: 4 mm each lite.
    - .3 Inter-cavity space thickness: 11.1 mm.
    - .4 Glass coating: surface number 3, low "E" MSVD, transparent colour.
    - .5 Inert gas fill: Argon.
    - .6 Visible transmittance: minimum 0.58
  - .4 Sealant: in accordance with Section 07 92 00 - Joint Sealers.
    - .1 VOC limit 250 g/L maximum to SCAQMD Rule 1168.
      - .1 VOC limit: 5 % maximum by weight to CCD-045.
      - .2 Ensure sealant does not contain chemical restrictions to CCD-045.

2.2 ACCESSORIES

- .1 Setting blocks: neoprene, 80-90 Shore A durometer hardness to ASTM D 2240, minimum 100 mm x width of glazing rabbet space minus 1.5 mm x height to suit glazing method, glass light weight and area.
- .2 Spacer shims: neoprene, 50-60 Shore A durometer hardness to ASTM D 2240, 75 mm long x one half height of glazing stop x thickness to suit application. Self adhesive on one face.
- .3 Glazing tape:
  - .1 Preformed butyl compound with integral resilient tube spacing device, 10-15 Shore A durometer hardness to ASTM D 2240; coiled on release paper; black colour.
- .4 Glazing splines: resilient polyvinyl chloride, extruded shape to suit glazing channel retaining slot, colour as selected.
- .5 Lock-strip gaskets: to ASTM C 542.

### PART 3 - EXECUTION

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| <u>3.1 EXAMINATION</u>   | .1 | Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for glazing installation in accordance with manufacturer's written instructions.<br>.1 Verify that openings for glazing are correctly sized and within tolerance.<br>.2 Verify that surfaces of glazing channels or recesses are clean, free of obstructions, and ready to receive glazing.<br>.3 Visually inspect substrate in presence of Departmental Representative.<br>.4 Inform Departmental Representative of unacceptable conditions immediately upon discovery.<br>.5 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative. |
| <u>3.2 PREPARATION</u>   | .1 | Clean contact surfaces with solvent and wipe dry.   |
|  | .2 | Seal porous glazing channels or recesses with substrate compatible primer or sealer.  |
|  | .3 | Prime surfaces scheduled to receive sealant.  |
| <u>3.3 INSTALLATION:<br/>EXTERIOR - DRY<br/>METHOD (PREFORMED<br/>GLAZING)</u> | .1 | Manufacturer's Instructions: comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.  |
|  | .2 | Perform work in accordance with GANA Glazing Manual and GANA Laminated Glazing Reference Manual for glazing installation methods.   |
|  | .3 | Cut glazing tape and spline to length; install on glazing light. Seal corners by butting tape and spline and sealing junctions with sealant.  |

- 3.3 INSTALLATION:  
EXTERIOR - DRY  
METHOD (PREFORMED  
GLAZING)  
(Cont'd)
- .4 Place setting blocks at 1/4 points, with edge block maximum 150 mm from corners.
  - .5 Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
  - .6 Install removable stops without displacing glazing tape and spline. Exert pressure for full continuous contact.
  - .7 Trim protruding tape edge.

- 3.4 INSTALLATION:  
EXTERIOR WET/DRY  
METHOD (PREFORMED  
TAPE AND SEALANT)
- .1 Perform work in accordance with GANA Glazing Manual and GANA Laminated Glazing Reference Manual for glazing installation methods.
  - .2 Cut glazing tape to length and set against permanent stops, 6 mm below sight line. Seal corners by butting tape and dabbing with sealant.
  - .3 Apply heel bead of sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete continuity of air and vapour seal.
  - .4 Place setting blocks at 1/4 points, with edge block maximum 150 mm from corners.
  - .5 Rest glazing on setting blocks and push against tape and heel head of sealant with sufficient pressure to attain full contact at perimeter of light or glass unit.
  - .6 Install removable stops with spacer strips inserted between glazing and applied stops 6 mm below sight line. Place glazing tape on glazing light or unit with tape 16 mm below sight line.
  - .7 Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, maximum 9 mm below sight line.
  - .8 Apply cap bead of sealant along void between stop and glazing, to uniform line, flush with



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| 3.4 | INSTALLATION:<br>EXTERIOR WET/DRY<br>METHOD (PREFORMED<br>TAPE AND SEALANT)<br><u>(Cont'd)</u> | .8 | (Cont'd)<br>sight line. Tool or wipe sealant surface<br>smooth.  |
| 3.5 | INSTALLATION:<br>EXTERIOR - WET<br>METHOD (SEALANT AND<br>SEALANT)<br><u></u>                  | .1 | Perform work in accordance with GANA Glazing<br>Manual and GANA Laminated Glazing Reference<br>Manual for glazing installation methods.  |
|     |  | .2 | Place setting blocks at 1/4 points and<br>install glazing light or unit.   |
|     |  | .3 | Install removable stops with glazing centred<br>in space by inserting spacer shims both sides<br>at 600 mm intervals, 6 mm below sight line.   |
|     |  | .4 | Fill gaps between glazing and stops with<br>sealant to depth of bite on glazing, maximum 9<br>mm below sight line to ensure full contact<br>with glazing and continue air and vapour seal. |
|     |  | .5 | Apply sealant to uniform line, flush with<br>sight line. Tool or wipe sealant surface<br>smooth.   |
| 3.6 | INSTALLATION:<br>INTERIOR - DRY<br>METHOD (TAPE AND<br>TAPE)<br><u></u>                        | .1 | Perform work in accordance with GANA Glazing<br>Manual and GANA Laminated Glazing Reference<br>Manual for glazing installation methods.  |
|     |  | .2 | Cut glazing tape to length and set against<br>permanent stops, projecting 1.6 mm above sight<br>line.  |
|     |  | .3 | Place setting blocks at 1/4 points, with edge<br>block maximum 150 mm from corners.  |
|     |  | .4 | Rest glazing on setting blocks and push<br>against tape for full contact at perimeter of<br>light or unit.   |
|     |  | .5 | Place glazing tape on free perimeter of<br>glazing in same manner described.   |

3.6 INSTALLATION: .6 Install removable stop without displacement  
INTERIOR - DRY of tape. Exert pressure on tape for full  
METHOD (TAPE AND continuous contact.  
TAPE)  
(Cont'd) .7 Knife trim protruding tape.

3.7 INSTALLATION: .1 Perform work in accordance with GANA Glazing  
INTERIOR WET/DRY Manual and GANA Laminated Glazing Reference  
METHOD (TAPE AND Manual for glazing installation methods.  
SEALANT)  
.2 Cut glazing tape to length and install  
against permanent stops, projecting 1.6 mm  
above sight line.  
.3 Place setting blocks at 1/4 points, with edge  
block maximum 150 mm from corners.  
.4 Rest glazing on setting blocks and push  
against tape to ensure full contact at  
perimeter of light or unit.  
.5 Install removable stops, with spacer shims  
inserted between glazing and applied stops at  
600 mm intervals, 6 mm below sight line.  
.6 Fill gaps between light and applied stop with  
sealant to depth equal to bite on glazing, to  
uniform and level line.  
.7 Trim protruding tape edge.

3.8 INSTALLATION: .1 Perform work in accordance with GANA Glazing  
INTERIOR - WET Manual and GANA Laminated Glazing Reference  
METHOD COMPOUND AND Manual for glazing installation methods.  
COMPOUND  
.2 Install glazing resting on setting blocks.  
Install applied stop and centre light by use  
of spacer shims at 600 mm centres, 6 mm below  
sight line.  
.3 Locate and secure glazing light using spring  
wire clips or glazing clips.  
.4 Fill gaps between glazing and stops with  
glazing compound until flush with sight line.  
Tool surface to straight line.

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- 3.10 CLEANING
- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
    - .1 Leave Work area clean at end of each day.
      - .1 Remove traces of primer, caulking.
      - .2 Remove glazing materials from finish surfaces.
      - .3 Remove labels.
      - .4 Clean glass using approved non-abrasive cleaner in accordance with manufacturer's instructions.
    - .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
  - .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal and Section 01 35 21 - LEED Requirements.
    - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

- 3.11 PROTECTION
- .1 Protect installed products and components from damage during construction.
  - .2 After installation, mark each light with an "X" by using removable plastic tape or paste.
    - .1 Do not mark heat absorbing or reflective glass units.
  - .3 Repair damage to adjacent materials caused by glazing installation.

3.12 SCHEDULE .1 As per below:

Rating	Assembly	Max. Exposed Area	Max Width of Exposed Glazing	or Max. Height of Exposed	Glazing Stop Height
3.13 min	Doors	2.06 m2	914 mm	2,260 mm	57 mm
3.14 min	Doors	2.06 m2	914 mm	2,260 mm	57 mm

- .1 Laminated safety outer pane for exterior sidelites and transoms.