



ASSEMBLY N° 3158/IA SHEET N° 1 2/12 DESCRIPTION BEDPLATE													
CONTRACT N°		CUSTOMER		SHIP		SETS		DESCRIPTION					
ITEM	DESCRIPTION	DRG N°	QTY	MATERIAL & GRADE	UNIT	WEIGHT LB	PART N° OR DRAW SIZE EACH	CODE NUMBER	SOURCE	CODE	TOTAL	REMARKS	
1	BEDPLATE	68/02/270A	1	SMS	14	0	7		FA	4	1		
2	MOTOR FOOT BOLT		4					34/0173/005	PS	8	4		
3	GROVER WASHER		4					34/0261/014	PS	8	4		
4	OIL & DRAIN PLUG		2					47/0654/007	MS	7	2		
5	PLUG WASHER		2					42/0465/004	PS	8	2		
6	FRAME	68/02/271	4	CSA	2	1	2	64/02/106A	SF	1	4		
7	MAIN KEEP	68/02/272	4	CSA	1	12	64/02/632A		SF	1	4		
8	INTER KEEP	68/02/273	4	CSA	1	6	62/02/182A		SF	1	4		
9	KEEP STUD	62/02/215	16				5.75	32/0068/014	BS	6	16		
10	FOOT STUD	68/02/304	16				6	32/0068/017	BS	6	16		
11	FULL NUT		16					34/0238/010	PS	8	16		
12	CHECK NUT		16					34/0240/008	PS	8	16		
13	FULL NUT		32					34/0238/013	PS	8	32		
14	MAIN BRG TOP	68/02/274	4	LG2		10			BF	3	4		
15	MAIN BRG BTM	68/02/274	4	LG2		10			BF	3	4		
16	INTER BRG TOP	68/02/275	2	LG2		8	60/4330/2A		BF	3	2		
17	INTER BRG BTM	68/02/275	2	LG2		8	60/4330/2A		BF	3	2		
18	CSTAND BRG TOP	68/02/276	2	LG2		10	68/02/276		BF	3	2		
19	CSTAND BRG BTM	68/02/276	2	LG2		10	68/02/276		BF	3	2		
20	LUBRICATION PIPE		8					98/4518/001	MS	7	8		
21	CLUTCH BRT AS DRN	68/02/277	1	SMS		14			FA	4	1		
22	BRT OFF TO DRG	68/02/277	1	SMS		14			FA	4	1		
23	BRT BOLT		8					34/0170/002	PS	8	8		
24	BRT DOWEL	728/006	2				1.75	34/0068/009	BS	6	2		
25	FULL NUT		8					34/0238/007	PS	8	8		
26	FULL NUT		2					34/0238/006	PS	8	2		
27	RELIEVER	64/02/109	2	SMS		21			FA	4	2		
28	BOLT		2					34/0170/007	PS	8	2		
29	FULL NUT		2					34/0238/007	PS	8	2		
30	CHAINPIPE	64/02/110	2	CSA	1	2	64/02/538A		SF	1	2		
31	GREASE NIPPLE		8					47/0652/009	PS	8	8		
32	JOINT BOLT		4					34/0180/007	PS	8	4		
33	FULL NUT		4					34/0238/003	PS	8	4		
34	INSTRUCTION PLATE	K4266	1	SPCL					PU	9	1		
35	INST PLATE SCREWS		4					36/0196/011	PS	8	4		

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DATE :- 21-3-68