

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 31 23 33.01 – Excavating, trenching and back filling

1.2 REFERENCE STANDARDS

- .1 ASTM International
 - .1 ASTM D4791-10, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for aggregate materials and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Allow continual sampling by Departmental Representative during production.
 - .2 Provide Departmental Representative with access to source and processed material for sampling.
 - .3 Install sampling facilities at discharge end of production conveyor, to allow Departmental Representative to obtain representative samples of items being produced.
 - .4 Pay cost of sampling and testing of aggregates which fail to meet specified requirements.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Transportation and Handling: handle and transport aggregates to avoid segregation, contamination and degradation.

Part 2 Products

2.1 MATERIALS

- .1 Aggregate quality: sound, hard, durable material free from soft, thin, elongated or laminated particles, organic material, clay lumps or minerals, free from adherent coatings and injurious amounts of disintegrated pieces or other deleterious substances.
- .2 Flat and elongated particles of coarse aggregate: to ASTM D4791.
 - .1 Greatest dimension to exceed 5 times least dimension.
- .3 Fine aggregates satisfying requirements of applicable section to be one, or blend of following:
 - .1 Screenings produced in crushing of quarried rock, boulders, gravel.

- .4 Coarse aggregates satisfying requirements of applicable section to be one of or blend of following:
 - .1 Crushed rock.
 - .2 Crushed gravel composed of naturally formed particles of stone.

2.2 SOURCE QUALITY CONTROL

- .1 Inform Departmental Representative of proposed source of aggregates and provide access for sampling 4 weeks minimum before starting production.
- .2 If materials from proposed source do not meet, or cannot reasonably be processed to meet, specified requirements, locate alternative source.
- .3 Advise 4 Departmental Representative weeks minimum in advance of proposed change of material source.
- .4 Acceptance of material at source does not preclude future rejection if it fails to conform to requirements specified, lacks uniformity, or if its field performance is found to be unsatisfactory.

Part 3 Execution

3.1 PREPARATION

- .1 Aggregate source preparation:
 - .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface materials. Dispose of cleared, grubbed and unsuitable materials as approved by authority having jurisdiction
 - .2 Where clearing is required, leave screen of trees between cleared area and roadways as directed.
 - .3 Clear, grub and strip area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
 - .4 When excavation is completed dress sides of excavation to nominal 1.5:1 slope, and provide drains or ditches as required to prevent surface standing water.
 - .5 Trim off and dress slopes of waste material piles and leave site in neat condition.
- .2 Processing:
 - .1 Process aggregate uniformly using methods that prevent contamination, segregation and degradation.
 - .2 Blend aggregates, is permitted in order to satisfy gradation requirements for material and, percentage of crushed particles, or particle shapes specified.
 - .1 Use methods and equipment approved in writing by Departmental Representative.
- .3 When operating in stratified deposits use excavation equipment and methods that produce uniform, homogeneous aggregate gradation.
- .4 Stockpiling:
 - .1 Stockpile aggregates on site in locations as indicated unless directed otherwise by Departmental Representative. Do not stockpile on completed pavement surfaces.
 - .2 Stockpile aggregates in sufficient quantities to meet project schedules.

- .3 Stockpiling sites to be level, well drained, and of adequate bearing capacity and stability to support stockpiled materials and handling equipment.
- .4 Except where stockpiled on acceptably stabilized areas, provide compacted sand base not less than 300 mm in depth to prevent contamination of aggregate. Stockpile aggregates on ground but do not incorporate bottom 300 mm of pile into Work.
- .5 Separate different aggregates by strong, full depth bulkheads, or stockpile far enough apart to prevent intermixing.
- .6 Do not use intermixed or contaminated materials. Remove and dispose of rejected materials as directed by Departmental Representative within 48 hours of rejection.
- .7 Stockpile materials in uniform layers of thickness as follows:
 - .1 Maximum 1.5 m for coarse aggregate and base course materials.
 - .2 Maximum 1.5 m for fine aggregate and sub-base materials.
 - .3 Maximum 1.5 m for other materials.
- .8 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.
- .9 Do not cone piles or spill material over edges of piles.
- .10 Do not use conveying stackers.
- .11 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

3.2 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11- Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.
- .3 Leave aggregate stockpile site in tidy, well drained condition, free of standing surface water.
- .4 Leave any unused aggregates in neat compact stockpiles as directed by [Departmental Representative.
- .5 Waste Management: separate waste materials for recycling reuse in accordance with Section 01 74 21- Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.
- .6 For temporary or permanent abandonment of aggregate source, restore source to condition meeting requirements of authority having jurisdiction.
- .7 Restrict public access to temporary or permanently abandoned stockpiles by means acceptable to Departmental Representative.

END OF SECTION