

PART 1 - GENERAL

- 1.1 REFERENCES
- .1 ASTM International
 - .1 ASTM D 4791-10, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.
 - .2 Canada Green Building Council (CaGBC)
 - .1 LEED Canada 2009 for Design and Construction-2010, LEED Canada 2009 for Design and Construction Leadership in Energy and Environmental Design Green Building Rating System Reference Guide.
 - .3 Washington State Department of Ecology.
 - .1 Stormwater Management Manual for Western Washington, Volume II, Construction Pollution Prevention (2015 edition).
- 1.2 ACTION AND INFORMATIONAL SUBMITTALS
- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for aggregate materials and include product characteristics, performance criteria, physical size, finish and limitations.
 - .3 Samples:
 - .1 Allow continual sampling by Departmental Representative during production.
 - .2 Provide Departmental Representative with access to source and processed material for sampling.
 - .3 Install sampling facilities at discharge end of production conveyor, to allow Departmental Representative to obtain representative samples of items being produced. Stop conveyor belt when requested by Departmental Representative to permit full cross section sampling.
 - .4 Provide front end loader or other suitable equipment including trained operator for stockpile sampling as necessary. Move

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Aggregate quality: sound, hard, durable material free from soft, thin, elongated or laminated particles, organic material, clay lumps or minerals, free from adherent coatings and injurious amounts of disintegrated pieces or other deleterious substances.
- .2 Flat and elongated particles of coarse aggregate: to ASTM D 4791.
 - .1 Greatest dimension to exceed 5 times least dimension.
- .3 Fine aggregates satisfying requirements of applicable section to be one, or blend of following:
 - .1 Screenings produced in crushing of quarried rock, boulders, gravel or slag.
 - .2 Reclaimed asphalt pavement.
 - .3 Reclaimed concrete material.
- .4 Coarse aggregates satisfying requirements of applicable section to be one of or blend of following:
 - .1 Crushed rock.
 - .2 Gravel and crushed gravel composed of naturally formed particles of stone.
 - .3 Light weight aggregate, including slag and expanded shale.
 - .4 Reclaimed asphalt pavement.
 - .5 Reclaimed concrete material.

2.2 SOURCE QUALITY CONTROL

- .1 Inform Departmental Representative of proposed source of aggregates and provide access for sampling 4 weeks minimum before starting production.
- .2 If materials from proposed source do not meet, or cannot reasonably be processed to meet, specified requirements, locate alternative source.

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- 2.2 SOURCE QUALITY CONTROL (Cont'd) .3 Advise Departmental Representative 4 weeks minimum in advance of proposed change of material source.
- .4 Acceptance of material at source does not preclude future rejection if it fails to conform to requirements specified, lacks uniformity, or if its field performance is found to be unsatisfactory.

PART 3 - EXECUTION

- 3.1 EXAMINATION .1 Verification of Conditions: verify that conditions are acceptable for topsoil stripping.
- .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with topsoil stripping. only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.
- 3.2 PREPARATION .1 Topsoil stripping:
- .1 Do not handle topsoil while in wet or frozen condition or in any manner in which soil structure is adversely affected.
 - .2 Begin topsoil stripping of areas as directed by Departmental Representative after area has been cleared of brush, weeds, and grasses and removed from site.
 - .3 Strip topsoil to depths as directed by Departmental Representative. Avoid mixing topsoil with subsoil.
 - .4 Stockpile in locations as directed by Departmental Representative. Stockpile height not to exceed 2 m.
 - .5 Dispose of topsoil as directed by Departmental Representative.
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3.2 PREPARATION
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- .2 Aggregate source preparation:
 - .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface materials. Dispose of cleared, grubbed and unsuitable materials as approved by authority having jurisdiction.
 - .2 Where clearing is required, leave screen of trees between cleared area and roadways as directed.
 - .3 Clear, grub and strip area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
 - .4 When excavation is completed dress sides of excavation to nominal 1.5:1 slope, and provide drains or ditches as required to prevent surface standing water.
 - .5 Trim off and dress slopes of waste material piles and leave site in neat condition.
 - .6 Provide silt fence or other means to prevent contamination of existing watercourse or natural wetland features.
- .3 Processing:
 - .1 Process aggregate uniformly using methods that prevent contamination, segregation and degradation.
 - .2 Blend aggregates, as required, including reclaimed materials that meet physical requirements of specification is permitted in order to satisfy gradation requirements for material and, percentage of crushed particles, or particle shapes specified.
 - .1 Use methods and equipment approved in writing by Departmental Representative.
 - .4 When operating in stratified deposits use excavation equipment and methods that produce uniform, homogeneous aggregate gradation.
 - .5 Where necessary, screen, crush, wash, classify and process aggregates with suitable equipment to meet requirements.
 - .1 Use only equipment approved in writing by Departmental Representative.

3.2 PREPARATION
(Cont'd)

- .6 Stockpiling:
- .1 Stockpile aggregates on site in locations as indicated unless directed otherwise by Departmental Representative. Do not stockpile on completed pavement surfaces.
 - .2 Stockpile aggregates in sufficient quantities to meet project schedules.
 - .3 Stockpiling sites to be level, well drained, and of adequate bearing capacity and stability to support stockpiled materials and handling equipment.
 - .4 Except where stockpiled on acceptably stabilized areas, provide compacted sand base not less than 300 mm in depth to prevent contamination of aggregate. Stockpile aggregates on ground but do not incorporate bottom 300 mm of pile into Work.
 - .5 Separate different aggregates by strong, full depth bulkheads, or stockpile far enough apart to prevent intermixing.
 - .6 Do not use intermixed or contaminated materials. Remove and dispose of rejected materials as directed by Departmental Representative within 48 hours of rejection.
 - .7 Stockpile materials in uniform layers of thickness as follows:
 - .1 Maximum 1.5 m for coarse aggregate and base course materials.
 - .2 Maximum 1.5 m for fine aggregate and sub-base materials.
 - .3 Maximum 1.5 m for other materials.
 - .8 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.
 - .9 Do not cone piles or spill material over edges of piles.
 - .10 Do not use conveying stackers.
 - .11 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
- .1 Leave Work area clean at end of each day.

3.3 CLEANING
(Cont'd)

- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Leave aggregate stockpile site in tidy, well drained condition, free of standing surface water.
- .4 Leave any unused aggregates in neat compact stockpiles as directed by Departmental Representative.
- .5 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal and Section 01 35 21 - LEED Requirements.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.
- .6 For temporary or permanent abandonment of aggregate source, restore source to condition meeting requirements of authority having jurisdiction.
- .7 Restrict public access to temporary or permanently abandoned stockpiles by means acceptable to Departmental Representative.