Part 1 General

1.1 REFERENCES

.1 Abbreviations and Acronyms:

.1 Portland Cement: hydraulic cement, blended hydraulic cement (XXb - b denotes blended) and Portland-limestone cement.

.1 Type GU, GUb and GUL - General use cement.

.2 Type MS and MSb - Moderate sulphate-resistant cement.

.3 Type MH, MHb and MHL - Moderate heat of hydration cement.

.4 Type HE, HEb and HEL - High early-strength cement.

.5 Type LH, LHb and LHL - Low heat of hydration cement.

.6 Type HS and HSb - High sulphate-resistant cement.

.2 Fly ash:

.1 Type F - with CaO content less than 15%.

.2 Type CI - with CaO content ranging from 15 to 20%.

.3 Type CH - with CaO greater than 20%.

.3 GGBFS - Ground, granulated blast-furnace slag.

.2 Reference Standards:

.1 ASTM International

.1 ASTM C260/C260M-10a, Standard Specification for Air-Entraining Admixtures for Concrete.

.2 ASTM C309-07, Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete.

.3 ASTM C494/C494M-10a, Standard Specification for Chemical Admixtures for Concrete.

.4 ASTM C1017/C1017M-07, Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete.

.5 ASTM D412-06ae2, Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension.

.6 ASTM D624-00(2007), Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomer.

.7 ASTM D1751-04(2008), Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).

.8 ASTM D1752-04a(2008), Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction.

.2 Canadian General Standards Board (CGSB)

.1 CAN/CGSB-37.2-M88, Emulsified Asphalt, Mineral Colloid-Type, Unfilled, for Dampproofing and Waterproofing and for Roof Coatings.

.2 CAN/CGSB-51.34-M86(R1988), Vapour Barrier, Polyethylene Sheet for Use in Building Construction.

.3 CSA International

.1 CSA A23.1/A23.2-09, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.

.2 CSA A283-06, Qualification Code for Concrete Testing Laboratories.

.3 CSA A3000-08, Cementitious Materials Compendium (Consists of A3001, A3002, A3003, A3004 and A3005).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

.1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

.2 Shop drawings:

.1 Submit placing drawings prepared in accordance with plans to clearly show size, shape, location and necessary details of reinforcing.

.2 Submit drawings showing formwork and falsework design to: CSA A23.1/A23.2.

.3 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Manitoba.

1.3 QUALITY ASSURANCE

.1 Quality Assurance: in accordance with Section 01 45 00 - Quality Control.

.2 Provide Departmental Representative, minimum 4 weeks prior to starting concrete work, with valid and recognized certificate from plant delivering concrete.

.1 Provide test data and certification by qualified independent inspection and testing laboratory that materials and mix designs used in concrete mixture will meet specified requirements.

.3 Minimum 4 weeks prior to starting concrete work, provide proposed quality control procedures for review by Departmental Representative on following items:

.1 Falsework erection.

.2 Hot weather concrete.

.3 Cold weather concrete.

.4 Curing.

.5 Finishes.

.6 Formwork removal.

.7 Joints.

1.4 DELIVERY, STORAGE AND HANDLING

.1 Delivery and Acceptance Requirements:

.1 Concrete hauling time: deliver to site of Work and discharged within 120 minutes maximum after batching.

.1 Do not modify maximum time limit without receipt of prior written agreement from Departmental and concrete producer as described in CSA A23.1/A23.2.

.2 Deviations to be submitted for review by Departmental Representative.

.2 Concrete delivery: ensure continuous concrete delivery from plant meets CSA A23.1/A23.2.

Part 2 Products

2.1 MATERIALS

.1 Portland Cement: to CSA A3001.

.2 Water: to CSA A23.1.

.3 Reinforcing bars: to CAN/CSA-G30.18

.4 Welded steel wire fabric: to ASTM A185.

.5 Other concrete materials: to CSA A23.1/A23.2

.6 All concrete pacing to be frost & chloride resistant.

Part 3 Execution

3.1 PREPARATION

.1 Obtain Departmental written approval before placing concrete.

.1 Provide 24 hours minimum notice prior to placing of concrete.

.2 During concreting operations:

.1 Development of cold joints not allowed.

.2 Ensure concrete delivery and handling facilitates placing with minimum of re-handling, and without damage to existing structure or Work.

.3 Ensure reinforcement and inserts are not disturbed during concrete placement.

.4 Prior to placing of concrete obtain Departmental Representative's approval of proposed method for protection of concrete during placing and curing in adverse weather.

.5 Protect previous Work from staining.

.6 Clean and remove stains prior to application for concrete finishes.

.7 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.

.8 Do not place load upon new concrete until authorized by Departmental Representative.

3.2 INSTALLATION/APPLICATION

.1 Do cast-in-place concrete work to CSA A23.1/A23.2.

.2 Grout under base plates and machinery using procedures in accordance with manufacturer's recommendations which result in 100 % contact over grouted area.

.3 Finishes:

.1 Equipment pads: provide smooth trowelled surface.

.2 Pavements, walks, curbs and exposed site concrete:

.1 Screed to plane surfaces.

.2 Provide round edges and joint spacing using standard tools

.3 Trowel smooth to provide lightly brushed non-slip finish.

3.3 CLEANING

.1 Clean in accordance with Section 01 74 11 - Cleaning.

END OF SECTION