

**Part 1 General**

**1.1 REFERENCES**

- .1 All references to be the latest edition as of the date indicated on the specifications.
- .2 Canadian Standards Association (CSA International):
  - .1 CSA-A23.1/A23.2, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
  - .2 CSA-O86S1, Supplement No. 1 to CAN/CSA-O86-01, Engineering Design in Wood.
  - .3 CSA O121, Douglas Fir Plywood.
  - .4 CSA O151, Canadian Softwood Plywood.
  - .5 CSA O153, Poplar Plywood.
  - .6 CAN/CSA-O325.0, Construction Sheathing.
  - .7 CSA O437 Series, Standards for OSB and Waferboard.
  - .8 CAN/CSA-S269.3, Concrete Formwork, National Standard of Canada
- .3 Underwriters' Laboratories of Canada (ULC)
  - .1 CAN/ULC-S701, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit shop drawings for formwork.
- .3 Indicate method and schedule of construction, shoring, stripping and re-shoring procedures, materials, arrangement of joints, special architectural exposed finishes, ties, liners, and locations of temporary embedded parts. Comply with CAN/CSA-S269.3 for formwork drawings.
- .4 Indicate formwork design data: permissible rate of concrete placement, and temperature of concrete, in forms.
- .5 Indicate sequence of erection and removal of formwork.

**1.3 DELIVERY, STORAGE AND HANDLING**

- .1 Waste Management and Disposal:
  - .1 Place materials defined as hazardous or toxic in designated containers.
  - .2 Divert unused form release material from landfill to an official hazardous material collections site in accordance with local regulations.

## **Part 2 Products**

### **2.1 MATERIALS**

- .1 Formwork materials:
  - .1 For concrete without special architectural features, use wood and wood product formwork materials to CSA-O121.
  - .2 Rigid insulation board: to CAN/ULC-S701.
- .2 Tubular column forms: round, spirally wound laminated fibre forms, internally treated with release material.
  - .1 Spiral pattern to show in hardened concrete.
- .3 Form ties:
  - .1 For concrete not designated 'Architectural', use removable or snap-off metal ties, fixed or adjustable length, free of devices leaving holes larger than 25 mm diameter in concrete surface.
- .4 Form liner:
  - .1 Plywood: medium density overlay, Douglas Fir to CSA O121, square edge, thickness as required.
- .5 Form release agent: non-toxic, biodegradable, low VOC.
- .6 Form stripping agent: Chemically active release agents containing compounds that react with free lime in concrete resulting in water insoluble soaps.
- .7 Sealant: to Section 07 92 00 - Joint Sealants.

## **Part 3 Execution**

### **3.1 FABRICATION AND ERECTION**

- .1 Verify lines, levels and centres before proceeding with formwork and ensure dimensions agree with drawings.
- .2 Do not place shores and mud sills on frozen ground.
- .3 Provide site drainage to prevent washout of soil supporting mud sills and shores.
- .4 Fabricate and erect formwork in accordance with CAN/CSA-S269.3 to produce finished concrete conforming to shape, dimensions, locations and levels indicated within tolerances required by CSA-A23.1/A23.2.
- .5 Align form joints and make watertight.
  - .1 Keep form joints to minimum.
- .6 Use 25 mm chamfer strips on external corners unless specified otherwise.
- .7 Form chases, slots, openings, drips, recesses, expansion and control joints as indicated.
- .8 Build in anchors, sleeves, and other inserts required to accommodate Work specified in other sections.

- .1 Ensure that anchors and inserts will not protrude beyond surfaces designated to receive applied finishes, including painting.
- .9 Clean formwork in accordance with CSA-A23.1/A23.2, before placing concrete.

### **3.2 REMOVAL AND RESHORING**

- .1 Remove formwork when concrete has reached 75 % of its design strength.
- .2 Re-use formwork subject to requirements of CSA-A23.1/A23.2.

**END OF SECTION**

**Part 1 General**

**1.1 REFERENCES**

- .1 All references to be the latest edition as of the date indicated on the specifications.
- .2 American Concrete Institute (ACI)
  - .1 SP-66, ACI Detailing Manual 2004.
- .3 ASTM International
  - .1 ASTM A82/A82M, Standard Specification for Steel Wire, Plain, for Concrete Reinforcement.
  - .2 ASTM A143/A143M, Standard Practice for Safeguarding Against Embrittlement of Hot-Dip Galvanized Structural Steel Products and Procedure for Detecting Embrittlement.
  - .3 ASTM A185/A185M, Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete.
  - .4 ASTM A775/A775M, Standard Specification for Epoxy-Coated Reinforcing Steel Bars.
- .4 CSA International
  - .1 CSA-A23.1-14/A23.2-14, Concrete Materials and Methods of Concrete Construction/Test Methods and Standard Practices for Concrete.
  - .2 CAN/CSA-A23.3-14, Design of Concrete Structures.
  - .3 CSA-G30.18-09 (R2014), Carbon Steel Bars for Concrete Reinforcement.
  - .4 CSA-G40.20-13/G40.21-13, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
  - .5 CAN/CSA-G164-M92 (R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
  - .6 CSA W186-M1990 (R2016), Welding of Reinforcing Bars in Reinforced Concrete Construction.
- .5 Reinforcing Steel Institute of Canada (RSIC)
  - .1 RSIC-2004, Reinforcing Steel Manual of Standard Practice.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Prepare reinforcement drawings in accordance with RSIC Manual of Standard Practice.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in the Province of Saskatchewan, Canada.
    - .1 Indicate placing of reinforcement and:
      - .1 Bar bending details.
      - .2 Lists.

- .3 Quantities of reinforcement.
- .4 Sizes, spacings, locations of reinforcement and mechanical splices if approved by Departmental Representative, with identifying code marks to permit correct placement without reference to structural drawings.
- .5 Indicate sizes, spacings and locations of chairs, spacers and hangers.
- .2 Detail lap lengths and bar development lengths to CAN/CSA-A23.3, unless otherwise indicated.

### **1.3 QUALITY CONTROL**

- .1 Submit in accordance with Section 01 45 00 - Quality Control and as described in PART 2 - SOURCE QUALITY CONTROL.
  - .1 Mill Test Report: upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel.
  - .2 Upon request, submit in writing to Departmental Representative proposed source of reinforcement material to be supplied.

### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials off ground, in dry location and in accordance with manufacturer's recommendations.
  - .2 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 MATERIALS**

- .1 Substitute different size bars only if permitted in writing by Departmental Representative.
- .2 Reinforcing steel: billet steel, grade 400, deformed bars to CSA-G30.18, unless indicated otherwise.
- .3 Cold-drawn annealed steel wire ties: to ASTM A82/A82M.
- .4 Deformed steel wire for concrete reinforcement: to ASTM A82/A82M.
- .5 Welded steel wire fabric: to ASTM A185/A185M.
  - .1 Provide in flat sheets only.
- .6 Welded deformed steel wire fabric: to ASTM A82/A82M.
  - .1 Provide in flat sheets only.
- .7 Chairs, bolsters, bar supports, spacers: to CSA-A23.1/A23.2.

- .8 Mechanical splices: subject to approval of Departmental Representative.
- .9 Plain round bars: to CSA-G40.20/G40.21.

## **2.2 FABRICATION**

- .1 Fabricate reinforcing steel in accordance with CSA-A23.1/A23.2 and Reinforcing Steel Manual of Standard Practice by the Reinforcing Steel Institute of Canada.
- .2 Obtain Departmental Representative's written approval for locations of reinforcement splices other than those shown on placing drawings.
- .3 Upon approval of Departmental Representative, weld reinforcement in accordance with CSA W186.
- .4 Ship bundles of bar reinforcement, clearly identified in accordance with bar bending details and lists.

## **2.3 SOURCE QUALITY CONTROL**

- .1 Upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel, showing physical and chemical analysis.
- .2 Upon request, inform Departmental Representative of proposed source of material to be supplied.

# **Part 3 Execution**

## **3.1 FIELD BENDING**

- .1 Do not field bend or field weld reinforcement except where indicated or authorized by Departmental Representative.
- .2 When field bending is authorized, bend without heat, applying slow and steady pressure.
- .3 Replace bars, which develop cracks or splits.

## **3.2 PLACING REINFORCEMENT**

- .1 Place reinforcing steel as indicated on placing drawings and in accordance with CSA-A23.1/A23.2.
- .2 Use plain round bars as slip dowels in concrete.
  - .1 Paint portion of dowel intended to move within hardened concrete with one coat of asphalt paint.
  - .2 When paint is dry, apply thick even film of mineral lubricating grease.
- .3 Prior to placing concrete, obtain Departmental Representative's approval of reinforcing material and placement.
- .4 Ensure cover to reinforcement is maintained during concrete pour.

## **3.3 CLEANING**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.

- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

**END OF SECTION**

**Part 1 General**

**1.1 PRICE AND PAYMENT PROCEDURES**

- .1 Measurement and Payment:
  - .1 Measurement Procedures: in accordance with Section 01 29 00- Payment Procedures.
  - .2 Measure cast-in-place concrete in sub-structure in cubic metres calculated from neat dimensions as indicated.
    - .1 Concrete placed beyond dimensions indicated will not be measured.
  - .3 No deductions will be made for volume of concrete displaced by reinforcing steel, structural steel, or piles.
  - .4 No deductions will be made for volume of concrete less than 0.1 m<sup>2</sup> in volume displaced by individual drainage openings.
  - .5 Cast-in-place concrete in superstructure will not be measured but will be paid for as fixed price item.
  - .6 Supply and installation of anchor bolts, nuts and washers and bolt grouting will not be measured but considered incidental to work.
  - .7 Measure supply and installation of waterstops in lineal metres installed.

**1.2 REFERENCE STANDARDS**

- .1 ASTM International
  - .1 ASTM C260/C260M-10a, Standard Specification for Air-Entraining Admixtures for Concrete.
  - .2 ASTM C309-11, Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete.
  - .3 ASTM C494/C494M-15, Standard Specification for Chemical Admixtures for Concrete.
  - .4 ASTM C1017/C1017M-13e1, Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete.
  - .5 ASTM D412-15a, Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension.
  - .6 ASTM D624-2012, Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomer.
  - .7 ASTM D1751-2013e1, Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
  - .8 ASTM D1752-2013, Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction.
- .2 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-37.2-M88, Emulsified Asphalt, Mineral Colloid-Type, Unfilled, for Dampproofing and Waterproofing and for Roof Coatings.



- .2 CAN/CGSB-51.34-M86(R1988), Vapour Barrier, Polyethylene Sheet for Use in Building Construction.
- .3 Canada Green Building Council (CaGBC)
  - .1 LEED Canada-NC Version 1.0-2010, LEED (Leadership in Energy and Environmental Design): Green Building Rating System Reference Package For New Construction and Major Renovations (including Addendum 2007).
  - .2 LEED Canada-CI Version 1.0-2007, LEED (Leadership in Energy and Environmental Design): Green Building Rating System Reference Guide For Commercial Interiors.
- .4 CSA International
  - .1 CSA A23.1/A23.2-14, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
  - .2 CSA A283-06-R2016, Qualification Code for Concrete Testing Laboratories.
  - .3 CSA A3000-13, Cementitious Materials Compendium (Consists of A3001, A3002, A3003, A3004 and A3005).

### **1.3 ABBREVIATIONS AND ACRONYMS**

- .1 Limestone Cement: hydraulic cement, blended hydraulic cement (XXb - b denotes blended) and Portland-limestone cement.
  - .1 Type GU, GUb and GUL - General use cement.
  - .2 Type MS and MSb - Moderate sulphate-resistant cement.
  - .3 Type MH, MHb and MHL - Moderate heat of hydration cement.
  - .4 Type HE, HEb and HEL - High early-strength cement.
  - .5 Type LH, LHb and LHL - Low heat of hydration cement.
  - .6 Type HS and HSb - High sulphate-resistant cement.
- .2 Fly ash:
  - .1 Type F - with CaO content less than 8%.
  - .2 Type CI - with CaO content ranging from 8 to 20%.
  - .3 Type CH - with CaO greater than 20%.
- .3 GGBFS - Ground, granulated blast-furnace slag.
- .4 SF - Silica fume with high silicon dioxide (SiO<sub>2</sub>) content
- .5 N - Natural pozzolans

### **1.4 ADMINISTRATIVE REQUIREMENTS**

- .1 Pre-installation Meetings: in accordance with Section 01 32 16.07- Construction Progress Schedules - Bar (GANTT) Chart, or Section 01 32 16.06- Construction Progress Schedule - Critical Path Method (CPM), convene pre-installation meeting one week prior to beginning concrete works.
  - .1 Ensure site supervisor, testing laboratories, concrete producer, key personnel, and Departmental Representative attend.
    - .1 Verify project requirements.

## **1.5 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00- Submittal Procedures.
- .2 Provide testing results for review by Consultant and do not proceed without written approval when deviations from mix design or parameters are found.
- .3 Concrete pours: provide accurate records of poured concrete items indicating date and location of pour, quality, air temperature and test samples taken as described in PART 3 - FIELD QUALITY CONTROL.
- .4 Concrete hauling time: provide for review by Consultant deviations exceeding maximum allowable time of 120 minutes for concrete to be delivered to site of Work and discharged after batching.
- .5 Provide two copies of WHMIS MSDS in accordance with Section 01 35 29.06- Health and Safety Requirements.

## **1.6 QUALITY ASSURANCE**

- .1 Quality Assurance: in accordance with Section 01 45 00- Quality Control.
- .2 Provide Departmental Representative, minimum 4 weeks prior to starting concrete work, with valid and recognized certificate from plant delivering concrete.
  - .1 Provide test data and certification by qualified independent inspection and testing laboratory that materials and mix designs used in concrete mixture will meet specified requirements.
- .3 Minimum 4 weeks prior to starting concrete work, provide proposed quality control procedures for review by Departmental Representative on following items:
  - .1 Falsework erection.
  - .2 Hot weather concrete.
  - .3 Cold weather concrete.
  - .4 Curing.
  - .5 Finishes.
  - .6 Formwork removal.
  - .7 Joints.
- .4 Quality Control Plan: provide written report to Departmental Representative verifying compliance that concrete in place meets performance requirements of concrete as established in PART 2 - PRODUCTS.

## **1.7 DELIVERY, STORAGE AND HANDLING**

- .1 Delivery and Acceptance Requirements:
  - .1 Concrete hauling time: deliver to site of Work and discharged within 120 minutes maximum after batching.
    - .1 Do not modify maximum time limit without receipt of prior written agreement from laboratory representative and concrete producer as described in CSA A23.1/A23.2.
    - .2 Deviations to be submitted for review by Departmental Representative.

- .2 Concrete delivery: ensure continuous concrete delivery from plant meets CSA A23.1/A23.2.
- .2 Packaging Waste Management: remove for reuse by manufacturer of packaging materials in accordance with Section 01 74 19- Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 DESIGN CRITERIA**

- .1 Alternative 1 - Performance: to CSA A23.1/A23.2, and as described in MIXES of PART 2 - PRODUCTS.
- .2 Alternative 2 - Prescription: to CSA A23.1/A23.2, and as described in MIXES of PART 2 - PRODUCTS.

### **2.2 PERFORMANCE CRITERIA**

- .1 Quality Control Plan: ensure concrete supplier meets performance criteria of concrete as established by Consultant and provide verification of compliance as described in PART 1 - QUALITY ASSURANCE.

### **2.3 MATERIALS**

- .1 Portland Cement: to CSA A3001, Type GU or HS as indicated on the drawings.
- .2 Supplementary cementing materials: with minimum 20 % Type CH fly ash replacement, by mass of total cementitious materials to CSA A3001.
- .3 Water: to CSA A23.1.
- .4 Aggregates: to CSA A23.1/A23.2.
- .5 Admixtures:
  - .1 Air entraining admixture: to ASTM C260.
  - .2 Chemical admixture: to ASTM C494. Departmental Representative to approve accelerating or set retarding admixtures during cold and hot weather placing.
  - .3 Corrosion-inhibiting admixture: to C 494 Type S.
  - .4 Lithium-based admixture: to C 494 Type.
  - .5 Shrinkage-reducing admixture (SRA): to C 494 Type S.
  - .6 Viscosity-modifying agent (VMA): to C 494 Type S.
- .6 Shrinkage compensating grout: premixed compound consisting of non-metallic aggregate, Portland cement, water reducing and plasticizing agents to CSA A23.1/A23.2 .
  - .1 Compressive strength: 50 MPa at 28 days.
  - .2 Net shrinkage at 28 days: maximum 0.01%.
  - .3 Acceptable Product: SikaGrout 212
- .7 Non premixed dry pack grout: composition of non metallic aggregate Portland cement with sufficient water for mixture to retain its shape when made into ball by hand and capable of developing compressive strength of 50 MPa at 56 days.

- .8 Post-Tensioning Ducts: to CSA A23.1/A23.2.
- .9 Curing compound: to CSA A23.1/A23.2.
- .10 Mechanical waterstops: ribbed extruded PVC Arctic Grade of sizes indicated shop welded corner and intersecting pieces with legs not less than 25 mm long as specified on the drawings:
  - .1 Tensile strength: to ASTM D412, method A, Die "C", minimum 15 MPa.
  - .2 Elongation: to ASTM D412, method A, Die "C", minimum 250 %.
  - .3 Tear resistance: to ASTM D624, method A, Die "B", minimum 30 kN/m.
- .11 Premoulded joint fillers:
  - .1 Bituminous impregnated fibre board: to ASTM D1751.
  - .2 Sponge rubber: to ASTM D1752, Type I, flexible grade.
  - .3 Self-expanding cork: to ASTM D1752, Type III.
- .12 Weep hole tubes: galvanized steel.
- .13 Dovetail anchor slots: minimum 0.6 mm thick galvanized steel with insulation filled slots.
- .14 Dampproof membrane:
  - .1 Kraft/polyethylene membrane:
    - .1 Plain: .10 mm thick polyethylene film bonded to asphalt treated creped kraft.
    - .2 Reinforced: two .10 mm thick polyethylene films bonded each side of asphalt treated creped kraft paper, reinforced with 13 x 13 mm fibreglass scrim.
    - .3 Membrane adhesive: as recommended by membrane manufacturer.
- .15 Dampproofing:
  - .1 Emulsified asphalt, mineral colloid type, unfilled: to CAN/CGSB-37.2.
- .16 Polyethylene film: 0.15 mm thickness to CAN/CGSB-51.34.

## **2.4 MIXES**

- .1 Alternative 1 - Performance Method for specifying concrete: to meet performance criteria to CSA A23.1/A23.2.
  - .1 Ensure concrete supplier meets performance criteria as established below and provide verification of compliance as in Quality Control Plan.
  - .2 Provide concrete mix to meet following plastic state requirements:
    - .1 Workability: free of segregation, loss of mortar, surface blemishes, and colour variations.
    - .2 Set time: minimum 120 minutes
  - .3 Provide concrete mix to meet following hard state requirements:
    - .1 Durability and class of exposure: N.
    - .2 Compressive strength at 28 days age: 30 Mpa minimum.

- .4 Provide quality management plan to ensure verification of concrete quality to specified performance.
- .5 Concrete supplier's certification: both batch plant and materials meet CSA A23.1 requirements.
- .2 Alternative 2 - Prescriptive Method for specifying concrete: owner's concrete mix to CSA A23.1.
  - .1 Ensure materials used in concrete mix have been submitted for testing and meet requirements of CSA A23.1.
  - .2 Co-ordinate construction methods to suit Departmental Representative concrete mix proportions and parameters.
  - .3 Identify and report immediately to Departmental Representative when concrete mix design and parameters pose anticipated problems or deficiencies related to construction.
  - .4 Departmental Representative to proportion concrete mix for normal including:
    - .1 Class of exposure: N.
    - .2 Admixture: chemical to ASTM C494/C494M.
    - .3 Supplementary cementing materials: with minimum 20 % Type CH fly ash replacement, by kg/m<sup>3</sup> of total cementitious material.

### **Part 3 Execution**

#### **3.1 PREPARATION**

- .1 Obtain Departmental Representative's written approval before placing concrete.
  - .1 Provide 48 hours minimum notice prior to placing of concrete.
- .2 Place concrete reinforcing in accordance with Section 03 20 00 - Concrete Reinforcing.
- .3 During concreting operations:
  - .1 Development of cold joints not allowed.
  - .2 Ensure concrete delivery and handling facilitates placing with minimum of re-handling, and without damage to existing structure or Work.
- .4 Pumping of concrete is permitted only after approval of equipment and mix.
- .5 Ensure reinforcement and inserts are not disturbed during concrete placement.
- .6 Prior to placing of concrete obtain Departmental Representative's approval of proposed method for protection of concrete during placing and curing.
- .7 Protect previous Work from staining.
- .8 Clean and remove stains prior to application for concrete finishes.
- .9 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.
- .10 In locations where new concrete is dowelled to existing work, drill holes in existing concrete.

- .1 Place steel dowels of deformed steel reinforcing bars and pack solidly with epoxy grout to anchor and hold dowels in positions as indicated.
- .11 Do not place load upon new concrete until authorized by Departmental Representative.

### **3.2 INSTALLATION/APPLICATION**

- .1 Do cast-in-place concrete work to CSA A23.1/A23.2.
- .2 Sleeves and inserts:
  - .1 Do not permit penetrations, sleeves, ducts, pipes or other openings to pass through joists, beams, column capitals or columns, except where indicated on the drawings or approved by Departmental Representative in writing.
  - .2 Where approved by Departmental Representative, set sleeves, ties, pipe hangers and other inserts and openings as indicated on the drawings or specified elsewhere.
  - .3 Sleeves and openings greater than 100 x 100 mm not indicated, must be reviewed by Departmental Representative.
  - .4 Do not eliminate or displace reinforcement to accommodate hardware. If inserts cannot be located as specified, obtain written approval of modifications from Departmental Representative before placing of concrete.
  - .5 Confirm locations and sizes of sleeves and openings shown on drawings.
- .3 Anchor bolts:
  - .1 Set anchor bolts to templates in co-ordination with appropriate trade prior to placing concrete.
  - .2 Protect anchor bolt holes from water accumulations, snow and ice build-ups.
- .4 Drainage holes and weep holes:
  - .1 Form weep holes and drainage holes in accordance with Section 03 10 00 - Concrete Forming and Accessories. If wood forms are used, remove them after concrete has set.
  - .2 Install weep hole tubes and drains as indicated.
- .5 Grout under base plates using procedures in accordance with manufacturer's recommendations which result in 100 % contact over grouted area.
- .6 Finishing and curing:
  - .1 Finish concrete to CSA A23.1/A23.2.
  - .2 Use procedures in accordance with CSA A23.1/A23.2 to remove excess bleed water. Ensure surface is not damaged.
  - .3 Use curing compounds compatible with applied finish on concrete surfaces. Provide written declaration that compounds used are compatible.
  - .4 Finish concrete floor to CSA A23.1/A23.2. Class B using wood trowel methods to achieve a non-slip surface.
  - .5 Rub exposed sharp edges of concrete with carborundum to produce 3 mm minimum radius edges unless otherwise indicated.
- .7 Waterstops:

- .1 Install waterstops to provide continuous water seal.
- .2 Do not distort or pierce waterstop in way as to hamper performance.
- .3 Do not displace reinforcement when installing waterstops.
- .4 Use equipment to manufacturer's requirements to field splice waterstops.
- .5 Tie waterstops rigidly in place.
- .6 Use only straight heat sealed butt joints in field.
- .7 Use factory welded corners and intersections unless otherwise approved by Departmental Representative.
- .8 Joint fillers:
  - .1 Furnish filler for each joint in single piece for depth and width required for joint.
  - .2 When more than one piece is required for joint, fasten abutting ends and hold securely to shape by stapling or other positive fastening.
  - .3 Locate and form joints as indicated on the drawings.
  - .4 Install joint filler.
  - .5 Use 12 mm thick joint filler to separate slabs-on-grade from vertical surfaces and extend joint filler from bottom of slab to within 12 mm of finished slab surface unless indicated otherwise.
- .9 Polyethylene membrane:
  - .1 Install polyethylene membrane under concrete slabs-on-grade inside building.
  - .2 Lap membrane minimum 150 mm at joints and seal.
  - .3 Seal punctures in membrane before placing concrete.
  - .4 Use patching material at least 150 mm larger than puncture and seal.

### **3.3 SURFACE TOLERANCE**

- .1 Concrete tolerance to CSA A23.1 FF = 25; FL = 20.

### **3.4 FIELD QUALITY CONTROL**

- .1 Site tests: conduct tests as follows and in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .1 Concrete pours;
  - .2 Slump;
  - .3 Air content;
  - .4 Compressive strength:
    - .1 7 and 56 days for Exposure Class S-2 concrete mix;
    - .2 7 and 28 days for all other concrete mixes.
  - .5 Air and concrete temperature.
- .2 Inspection and testing of concrete and concrete materials will be carried out by testing laboratory approved by Departmental Representative to CSA A23.1/A23.2.
  - .1 Ensure testing laboratory is certified to CSA A283.

- .3 Ensure test results are distributed for discussion at pre-pouring concrete meeting between testing laboratory and Departmental Representative.
- .4 Contractor will pay for costs of tests.
- .5 Departmental Representative may take additional test cylinders during cold weather concreting. Cure cylinders on job site under same conditions as concrete which they represent.
- .6 Non-Destructive Methods for Testing Concrete: to CSA A23.1/A23.2.
- .7 Inspection or testing by Departmental Representative will not augment or replace Contractor quality control nor relieve Contractor of his contractual responsibility.

### **3.5 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
- .2 Waste Management: separate waste materials for reuse and/or recycling.
  - .1 Provide appropriate area on job site where concrete trucks can be safely washed.
  - .2 Divert unused admixtures and additive materials (pigments, fibres) from landfill to official hazardous material collections site in accordance with local regulations.
  - .3 Do not dispose of unused admixtures and additive materials into sewer systems, into lakes, streams, onto ground or in other location where it will pose health or environmental hazard.
  - .4 Prevent admixtures and additive materials from entering drinking water supplies or streams.
  - .5 Using appropriate safety precautions, collect liquid or solidify liquid with inert, noncombustible material and remove for disposal.
  - .6 Dispose of waste in accordance with applicable local, Provincial/Territorial and National regulations.

**END OF SECTION**