

## **Part 1           General**

### **1.1           References**

- .1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)
  - .1 ASHRAE 90.1 - 2013, Energy Standard for Buildings except Low-Rise Residential Buildings
- .2 Electrical Equipment Manufacturers' Advisory Council (EEMAC)
- .3 Canadian Standards Association (CSA)
  - .1 CAN/CSA-C22.2 No. 100, Motors and Generators
  - .2 CAN/CSA-C747, Energy Efficiency for Single- and Three-Phase Small Motors
  - .3 CAN/CSA-C390, Energy Efficiency Test Methods for Three-Phase Induction Motors
- .4 Underwriter's Laboratories of Canada (ULC)
- .5 SMACNA
  - .1 HVAC Air Duct Leakage Test Manual
  - .2 HVAC Duct Construction Standards – Metal and Flexible

### **1.2           Regulatory Requirements**

- .1 Refer carefully to other parts of the specifications.
- .2 Conform to the requirements and recommendations of all local municipal, provincial and federal codes, by-laws and ordinances.
- .3 Do not reduce the quality of work specified and/or shown on the drawings because of the Regulatory requirements.

### **1.3           Applicable Codes And Standards**

- .1 In general and as applicable, the physical and chemical properties, the characteristics and the performance of items in this Division shall be as noted in the following:
  - .1 Canadian Standards Association.
  - .2 American National Standards Institute.
  - .3 Provincial Building Code.
  - .4 Civic Building By-Laws.
  - .5 Civic Water Works By-Laws and Sewer By-Laws.
  - .6 Provincial Fire Code.
  - .7 Worker's Compensation Board Requirements.
  - .8 American Society for Testing and Materials.
  - .9 Canadian Government Specifications Board.
  - .10 National Fire Protection Association.

- .11 Canadian Council of Ministers of the Environment Codes.
- .12 Underwriters' Laboratories of Canada.

#### **1.4 Latest Editions**

- .1 The latest edition of all codes and standards, of the date of tender submission, shall apply; except for specific editions referenced by overriding codes.

#### **1.5 Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for specified equipment and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in the Province where work is taking place.
  - .2 Drawings to show:
    - .1 Mounting arrangements.
    - .2 Operating and maintenance clearances.
  - .3 Drawings and product data accompanied by:
    - .1 Detailed drawings of bases, supports, and anchor bolts.
    - .2 Acoustical sound power data, where applicable.
    - .3 Points of operation on performance curves.
    - .4 Manufacturer to certify current model production.
    - .5 Certification of compliance to applicable codes.
  - .4 In addition to transmittal letter referred to in Section 01 33 00 - Submittal Procedures: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.

#### **1.6 Authorities Having Jurisdiction (Ahj)**

- .1 Comply with all requirements of Authorities with competent jurisdiction, AHJ, including authorized inspectors, without additional compensation.

#### **1.7 Permits, Fees And Certificates**

- .1 In addition to the requirements in Division 01, obtain all required Certificates of Inspection for the work and deliver same to the Departmental Representative before request for substantial performance. These include but are not limited to:
  - .1 Equipment start-up reports.
  - .2 Fire, smoke, and combination fire/smoke damper test reports.
- .2 Correct installed work as directed by the local Authorized Inspector of the Regulatory body without extra compensation.

### **1.8 Equipment List**

- .1 Compile a complete list of HVAC equipment and materials to be used on this project and forming part of tender documents by adding manufacturer's name, model number and details of materials, and submit for approval.
- .2 Submit for review within ten (10) days after award of contract.

### **1.9 Specified Equipment Availability**

- .1 If specified equipment is not available (due to delays in delivery) at scheduled installation time an acceptable alternate shall be installed AT THE CONTRACTOR'S EXPENSE and replaced with the specified equipment when the specified equipment becomes available with no additional compensation.

### **1.10 Electrical Work**

- .1 Division 23 is responsible for the supply, physical installation, and operation of all electric motors, temperature and humidity controls systems, combustion controls systems, and other electrical devices and systems specified under its portion of the work. Bear full responsibility for factory installed wiring and equipment on packaged equipment, be responsible where detailed in equipment requirements for controlling devices such as, but not restricted to, pump and liquid level controls, multi-speed motor controllers, boiler controls, etc., which are necessarily integrally mounted on packaged equipment.
- .2 Submit detailed composite wiring diagrams for all control systems as specified and as required for the HVAC work for review by the Departmental Representative. Distribute copies of reviewed drawings to the Electrical Division for their reference.
- .3 Provide all wiring in approved rigid conduit to suit temperature and moisture conditions of area through which wire is to run. All wiring is in accordance with the relevant Electrical Codes, and in no case smaller than #12 AWG. Comply fully with the electrical specifications for all electrical work.

### **1.11 Electrical Characteristics**

- .1 Check with the electrical trade and provide all mechanical items with correct electrical characteristics to suit the electrical work.
- .2 If correct characteristics are not available from the specified equipment manufacturer, contact the Departmental Representative prior to the close of tenders.
- .3 At time of ordering HVAC equipment, confirm electrical characteristics with the electrical contractor, and ensure that they have been confirmed with the power authority.
- .4 No additional compensation will be paid for problems arising from incorrect electrical characteristics.

### **1.12 Cutting, Patching, Repairing, Making Good**

- .1 In addition to the requirements in Division 01, each trade requiring such work shall be responsible for necessary cutting. Patching by appropriate trade. All work to be performed by experienced tradesmen.

- .2 Neatly perform cutting and patching work to blend smoothly with surrounding surfaces.
- .3 Patch and make good disturbed surfaces to match existing adjacent work. Leave finished, neat, to Departmental Representative's approval.
- .4 Perform X-ray examination of wall and floors prior to making openings, where required to avoid damage to structural reinforcements and electrical conduits.

### **1.13 Tests**

- .1 In addition to the requirements in Division 01, carry out all tests hereinafter noted, as required by the regulatory agencies and as requested by the Departmental Representative and furnish all labour and equipment required for such tests without extra compensation.
- .2 Before activating systems, recheck equipment, check all connections, set all controls for proper start-up, obtain necessary clearances from the electrical division, etc.
- .3 Submit to the Departmental Representative, legible report for all tests conducted, within one week of the test.
- .4 Notify the Departmental Representative at least two (2) working days ahead of all tests, so that the tests can be witnessed on a random basis.

### **1.14 Trial Usage**

- .1 Departmental Representative may use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.

### **1.15 Functional Testing**

- .1 Test all HVAC equipment, devices and systems. Test as required by the AHJ and Departmental Representative, submitting comprehensive reports. Example forms are available from the Departmental Representative.
- .2 Ensure all tests demonstrate compliance with the specified and manufacturers' shop drawing and catalogued performance, as well as compliance with applicable standards.

### **1.16 Demonstration And Operating And Maintenance Instructions**

- .1 In addition to the requirements in Division 01, supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .2 Manufacturers, or expert suppliers, to provide demonstrations and instructions.
- .3 Use operation and maintenance manual, as-built drawings, audio visual aids, etc. as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.
- .5 Where deemed necessary, Departmental Representative or Owner may record these demonstrations on videotape for future reference.

- .6 Submit training schedule and scope description to the Departmental Representative for review and approval for each training topic. Training shall not commence until approval of training schedule and scope if given by the Departmental Representative.

### **1.17 Spare Parts**

- .1 Furnish spare parts in accordance with Section 01 78 00 - Closeout Submittals and as follows:
  - .1 One set of packing for each packed pump.
  - .2 One mechanical seal for each size and type of pump utilizing a mechanical seal.
  - .3 One casing joint gasket for each size and type of pump.
  - .4 One head gasket for each tube-in-shell heat exchanger.
  - .5 One plate gasket set for each plate-and-frame heat exchanger.
  - .6 One glass for each gauge glass.
  - .7 One set of filter media/cartridges, for each filter or filter bank in addition to final operating set.
  - .8 One set of belts for each piece of belt-driven equipment.

### **1.18 Special Tools**

- .1 Provide one set of special tools required to service equipment in accordance with Section 01 78 00 - Closeout Submittals and as recommended by manufacturers.
- .2 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

### **1.19 Closeout Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.
  - .1 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
  - .2 Operation data to include:
    - .1 Control schematics for systems including environmental controls.
    - .2 Description of systems and their controls.
    - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
    - .4 Operation instruction for systems and component.
    - .5 Description of actions to be taken in event of equipment failure.
    - .6 Valves schedule and flow diagram.
    - .7 Colour coding chart.
  - .3 Maintenance data to include:
    - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.

- .2 Data to include schedules of tasks, frequency, tools required and task time.
- .4 Performance data to include:
  - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
  - .2 Equipment performance verification test results.
  - .3 Special performance data as specified.
  - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .5 Approvals:
  - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
  - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
  - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 Site records:
  - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
  - .2 Transfer information weekly to reproducibles, revising reproducibles to show work as actually installed.
  - .3 Use different colour waterproof ink for each service.
  - .4 Make available for reference purposes and inspection.
- .8 As-built drawings:
  - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
  - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
  - .3 Submit to Departmental Representative for approval and make corrections as directed.
  - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
  - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .9 Submit copies of as-built drawings for inclusion in final TAB report.

**1.20 Maintenance Material Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Furnish spare parts as follows:
  - .1 One set of packing for each pump.
  - .2 One casing joint gasket for each size pump.
  - .3 One head gasket set for each heat exchanger.
  - .4 One glass for each gauge glass.
  - .5 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .3 Provide one set of special tools required to service equipment as recommended by manufacturers.
- .4 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

**1.21 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**1.22 Substantial Completion / Certification By Engineer / Life Safety Submissions**

- .1 Provide minimum notice of ten (10) working days to the Departmental Representative prior to request to declare project substantially complete. Failure to do so may result in site review by Engineer being delayed.
- .2 In addition to the requirements of Division 01 submit the following (as applicable) a minimum of five (5) working days ahead of required proposed date of substantial completion (unless a longer period of time is dictated by Authorities Having Jurisdiction):
  - .1 All certificates and documentation required by Authorities Having Jurisdiction.
  - .2 Fire and smoke damper test reports.
  - .3 Smoke exhaust/management systems commissioning reports
  - .4 Equipment start-up reports.

- .5 Control systems commissioning reports pertaining to equipment/systems required for life safety system operation (i.e. ventilation interlocks/unit operation, CO detection/exhaust systems, etc.).
  - .6 Test reports for backflow prevention devices with test taps.
  - .7 Written confirmation that propane system is approved by the utility and/or Authority Having Jurisdiction, and turned on.
  - .8 Record ('As-Built') drawings.
  - .9 Operation and Maintenance Manuals, complete with revisions as directed.
  - .10 Written confirmation that all life safety and health systems are fully functional, including but not limited to ventilation, both supply and exhaust.
  - .11 Written confirmation that all HVAC equipment is operational and under control, indicating exceptions and temporary controls/arrangements.
  - .12 All other life safety and health reports and certificates.
- .3 Confirm, in writing, systems are ready for occupancy and use for intended purpose in every respect.
  - .4 Before certification date submit detailed written confirmation of completion of deficient life safety work noted in the documentation listed above, including date completed.
  - .5 Before certification date submit detailed written confirmation of completion of deficient non-life safety work, including that noted in Departmental Representative reports, listing each deficient item. Submit schedule for completion of all deficient non-life safety work that will not be completed prior to the certification date, listing each deficient item for consideration.
  - .6 These requirements apply to each phase of a phased project.

### **1.23 Fan Connections**

- .1 Inlet and discharge conditions are critical to proper fan performance. Review proposed fan installations and ensure that proper conditions are provided; add straightening vanes or turning vanes where required.
- .2 In general, provide a minimum of three (3) wheel diameters of straight duct immediately upstream of the fan inlet.
- .3 Review special cases with the Departmental Representative and TAB Contractor prior to installation.

## **Part 2 Products**

### **2.1 Motors**

- .1 All Motors to be NEMA Premium Efficiency Motors, in accordance with local Hydro company standards and the requirements of ASHRAE 90.1 - 2013.
- .2 All motors on VFDs shall have shaft grounding rings.
- .3 Comply with all Canadian Electrical Code requirements, and in particular CSA C22.2 No. 100, c/w CSA label, unless otherwise specified.

- .4 Motors included in the scope of CAN/CSA-C747 shall have a nominal full-load efficiency not less than the minimum specified in that standard. Efficiency ratings of motors included in the scope of this standard shall be based on a statistically valid quality control procedure conforming to the standard. Nameplates shall list the nominal full-load motor efficiency.
- .5 Motors included in the scope of CAN/CSA-C390 shall have a nominal full-load efficiency not less than the minimum specified in that standard. Efficiency ratings of motors included in the scope of this standard shall be based on a statistically valid quality control procedure conforming to the standard. Nameplates shall list the nominal full-load motor efficiency.
- .6 In general, motors are EEMAC Class B (for standard torque applications), 1,800 RPM, continuous duty, open drip proof, ball bearing, 40°C temperature rise above 40°C ambient, 1.15 service factor. Motors are squirrel cage induction unless specifically noted otherwise. Special motors are specified with the equipment driven.
- .7 Single-phase motors shall be equipped with integral thermal overload protection.
- .8 Provide adequate capacity on each motor to operate the associated driven device under all conditions of load and service without overloading and be of at least the power specified.
- .9 Refer to Division 26 and provide motor characteristics within +5% of power source, or get written approval from the Departmental Representative.
- .10 Co-operate with Division 26 during start-up and provide all necessary assistance in commissioning.
- .11 Acceptable motor manufacturers may be listed under the Section 23 05 03 – Acceptable HVAC Manufacturers/Contractors.
- .12 If delivery of specified motor will delay delivery or installation of equipment, install motor approved by Departmental Representative for temporary use. Final acceptance of equipment will not occur until specified motor is installed.

## **2.2 Coupling For Direct Drive Equipment**

- .1 Couplings shall be sized such that it will endure an infinite number of starts when equipment is fully loaded. All couplings shall be covered with a removable safety guard.

## **2.3 Belt Drives**

- .1 Fit reinforced belts in sheave matched to drive. Multiple belts to be matched sets.
- .2 Use cast iron or steel sheaves secured to shafts with removable keys unless otherwise specified.
- .3 For motors under 7.5 kW: standard adjustable pitch drive sheaves, having plus or minus 10% range. Use mid-position of range for specified r/min.
- .4 For motors 7.5 kW and over: sheave with split tapered bushing and keyway having fixed pitch unless specifically required for item concerned. Provide sheave of correct size to suit balancing.
- .5 Correct size of sheave to be determined during commissioning.

- .6 Minimum drive rating: 1.5 times nameplate rating on motor. Keep overhung loads within manufacturer's design requirements on prime mover shafts.
- .7 Motor slide rail adjustment plates to allow for centre line adjustment.
- .8 Supply one set of spare belts for each set installed.

## **2.4 Guards**

- .1 Provide guards for all drives as specified and required by Authorities Having Jurisdiction.
- .2 Guards for belt drives (minimum requirements):
  - .1 Expanded galvanized metal screen welded to galvanized steel frame.
  - .2 Minimum 1.2 mm thick galvanized sheet metal tops and bottoms.
  - .3 Prime coat for painting.
  - .4 38 mm diameter holes on both shaft centres for insertion of tachometer.
  - .5 Allow movement of motors for adjusting belt tension.
- .3 Guards for flexible couplings (minimum requirements):
  - .1 "U" shaped, minimum 1.6 mm thick galvanized mild steel.
  - .2 Prime coat for painting.
- .4 Guards are to be readily removable to permit servicing of equipment.
- .5 Provide means to permit lubrication and use of test instruments with guards in place.
- .6 Ensure that all guards are securely fastened in place, sufficiently sturdy to provide the required safety and free of rattles and excess vibration.

## **2.5 Fire Separation Repair**

- .1 Refer to Section 07 84 00 – Firestopping.
- .2 Cooperate fully with other trades to ensure maintenance of the rating of fire separations that are penetrated, in strict compliance with the manufacturer's recommendations and requirements of the AHJ.

## **2.6 Accessibility**

- .1 Refer to Section 10 90 00 – Miscellaneous Specialties for access door specification.
  - .1 Standard Type:
    - .1 Door and Trim: 14 gauge steel. Trim 1-1/2 inches wide.
    - .2 Return Frame: 18 gauge steel. Depth 1-3/4 inches.
    - .3 Hinges: Fully-concealed. Opens 170 degrees. On long side of door.  
Number of hinges
    - .4 varies with size of door.
    - .5 Latches: Flush, stainless steel cam-operated with screwdriver.  
Positioned opposite hinge
    - .6 and at top and bottom on larger sizes.
    - .7 Finish: Electrostatically-applied, baked grey enamel coat over rust-inhibiting phosphate

- .8 treated steel.
- .9 Masonry Anchor Straps: Minimum of 4 straps per door, where required
- .10 Cylinder Lock: Keyed alike with 2 keys per lock.
- .11 Gaskets: Weather-resistant and air-tight neoprene gaskets.
- .2 Fire Rated Type:
  - .1 UL Listed: rating to match assembly being installed in, 250 degrees C (450 degrees F) maximum temperature rise in 30 minutes for vertical wall installations.
  - .2 Frame: 16 gauge steel, 2 ½ inches deep.
  - .3 Insulation: 2 inches thick mineral wool in between 2 pieces of 22 gauge steel.
  - .4 Hinge: Continuous piano hinge allows opening to 180 degrees. Hinge is on long side of door.
  - .5 Latches: Specially designed Ultra Lock-self-latching keyed cylinder paddle latch opposite hinge.
  - .6 Automatic panel closer on all doors. Vertical position only. Ceiling position has self-assisted closing.
  - .7 Inside panel release on all doors.
  - .8 rust-inhibiting phosphate treated steel. This coating can be used as a finish or as a prime coat.
  - .9 Finish: Electrostatically-applied, baked grey enamel coat over rust-inhibiting phosphate treated steel.
  - .10 Hot smoke seal gasketing for 4 sides.
- .2 Be responsible for supplying and locating all access panels in the ceiling, wall, partitions, etc., where openings are necessary for the inspection, servicing and/or removal of equipment, valves and other items that require periodic access. Panel type to suit the construction of the ceilings, walls, partitions, etc., in which they are located. Determine the location subject to the approval of the Departmental Representative. Access panels to be installed by trade experienced in work with surface in which the panel is to be installed.
- .3 Mark mechanical access points in accessible ceilings with distinctive but inconspicuous tags properly attached to the ceiling grid. Obtain sample approval before purchase and installation. Indicate on record drawings.
- .4 Accessibility shall be defined as:
  - .1 Ability to place both hands on equipment or device, with no duct, pipe or other equipment in the way.
  - .2 Must be accessible while standing on maximum 2400 mm high stepladder.
  - .3 Must be in plain view.
- .5 Mark mechanical access points in accessible ceilings with distinctive but inconspicuous tags properly attached to the ceiling grid. Obtain sample approval before purchase and installation. Indicate on record drawings.

## **2.7 Sleeves And Penetrations**

- .1 Install sleeves for all piping passing through floors and walls.
- .2 Sleeves as specifically noted, or through structural walls shall be Schedule 40 steel. All other sleeves are 6 mm galvanized sheet steel.
- .3 Fit sleeves flush on either side of the wall through which they pass, extend sleeves through floors and terminate 50 mm above finished floor. Adjust as necessary to accommodate the requirements of through-penetration fire-stopping systems.
- .4 Where passing through walls, make sleeves a minimum 6 mm clear of the piping, through floors make sleeves a minimum of 20 mm clear of the piping. Pack for full depth with fiberglass insulation & finish with a lagging compound. Penetrations through fire separations shall be repaired to maintain rating.
- .5 Provide escutcheon plates with setscrews to completely cover openings for all exposed pipes passing through walls, subject to the approval of the Departmental Representative. Provide chrome-plated plates in finished areas unless otherwise approved.
- .6 Be responsible for maintaining integrity of building envelope when making penetration to install equipment or devices. Enlist services of qualified trade to make openings in and/or repairs to building envelope.
- .7 Sleeving through steel beams shall be permitted only where approved by the Departmental Representative in writing or where expressly indicated on the Contract Documents. Sleeves are NOT permitted in concrete beams.
- .8 Seal all sleeves to make watertight.

## **2.8 Counter Flashings**

- .1 In addition to the requirements in Division 01, provide watertight, non-corroding, counter flashings for all penetrations of the building envelope, painted to match adjacent materials after proper preparation and painting. Refer to drawings, including building drawings, for additional information.
- .2 Installation to allow for movement and accommodate high temperatures where necessary.
- .3 For short pipes, the flashing may overlap the end, in lieu of attachment to the pipe. Minimum 300 mm high above the roof, c/w water break above maximum water level on the roof, to negate wind effects.
- .4 All galvanized material to be 0.7 mm thick minimum.
- .5 In exposed locations, flashings must be aesthetically acceptable to the Departmental Representative.
- .6 Co-ordinate with all other trades including roofer and metal wall panel installer.
- .7 For copper pipe use 0.82 mm sheet copper, soldered to pipe end c/w solder joints.
- .8 For galvanized ducts use galvanized sheet metal soldered to the duct and c/w soldered joints.
- .9 For cast iron and steel pipes at normal temperature, use manufactured stretch fit heavy neoprene flashings c/w galvanized protective layer.

- .10 For hot pipes clamp galvanized to the pipe with a temperature rated gasket and stainless steel worm gear clamp.
- .11 For aluminum and stainless steel, use the same materials for the flashing.
- .12 For manufactured hoods, fans and rooftop unit mounting, apply a low density neoprene gasket all around and fasten securely.

### **Part 3 Execution**

#### **3.1 General**

- .1 All Drawings are diagrammatic and indicate the general arrangement of systems and work included in the Contract. Do not scale the Drawings. Consult the Architectural Drawings and details for exact locations of fixtures and equipment; where some are not definitely located, obtain this information from the Departmental Representative.
- .2 Follow Drawings as closely as possible in laying out work and check Drawings of all other trades to verify spaces in which work will be installed. Maintain maximum headroom and space conditions at all points. When headroom or space conditions appear inadequate, notify the Departmental Representative before proceeding with the installation.
- .3 Make reasonable modifications in the layout as needed without extra compensation to prevent conflicts with work of other trades or for proper execution of the work. This shall include, but not necessarily be confined to, offsets in piping or ducts, transformation in ductwork and relocation of ducts and piping up to 3.0 m either way on each item as required to suit on site job conditions.
- .4 Where variances occur between the Drawings and Specifications or within either document itself, include in the contract, the item or arrangement of better quality, greater quantity, and higher cost or clarify before tenders close. The final decision on the item and manner in which work is installed rests with the Departmental Representative.
- .5 Provide, with all trades involved, marked-up drawings, when requested, of mechanical spaces indicating all dimensions for all installations prior to the work being done. Report any discrepancies to the Departmental Representative. Any conflicts arising that may have been resolved by laying the work out in this manner will be resolved WITHOUT ADDITIONAL COMPENSATION.
- .6 Provide 48 hours minimum notice to Departmental Representative and Owner of all work before it is concealed. Expose concealed work for inspection, upon request, when proper notice was not provided and pay all costs therefore, including making good other trades' work.

#### **3.2 Surveys And Measurements**

- .1 Base all measurements, both horizontal and vertical from established bench marks. All work shall agree with these established lines and levels. Verify all measurements shown on the Drawings at the site, and check the correctness of same as related to the work.
- .2 Notify the Departmental Representative if any discrepancy is discovered between the actual measurements and those indicated which prevent following good practice or

the intent of the Drawings & Specifications. Do not proceed with the work until receiving instructions from the Departmental Representative.

### **3.3 Co-Ordination**

- .1 Give full co-operation to those doing work under other Divisions of the specifications and furnish in writing with copies to the Departmental Representative any information necessary to permit the work of all Divisions to be installed satisfactorily and with least possible interference or delay.
- .2 Discuss work with other Divisions prior to installation. Confirm proposed locations for equipment installed by this Division will not interfere with work installed by others.
- .3 If work is installed before coordinating with other trades or so as to interfere with work of other trades, make necessary changes in the work to correct the conditions without extra compensation.
- .4 When requested, provide marked up drawings indicating required clearances for installation of plumbing equipment. Provide section drawings indicating location of other equipment not installed by Division 23, such as other equipment and piping,, cable trays, etc. Report any discrepancies to the Departmental Representative.

### **3.4 Accessibility**

- .1 Locate all equipment that must be serviced, operated or maintained in fully accessible positions, with minimum interference and maximum usable space. If required for better accessibility, furnish access doors for this purpose. Make deviations from Drawings to allow for good accessibility, obtaining prior approval for changes of magnitude.

### **3.5 Scaffolding, Rigging, Hoisting**

- .1 Unless otherwise specified, furnish all scaffolding, rigging, hoisting and services necessary for erection and delivery into the premises of any equipment apparatus furnished. Remove same from the premises when no longer required.
- .2 Take precautions not to overload the structure in any manner nor provide inadequate scaffolding and rigging so as to endanger the safety of personnel on the site whether under this Division's employ or otherwise.

### **3.6 Cutting And Patching**

- .1 Cutting shall be performed neatly by this trade. No hammering or other methods are permitted without approval of the Departmental Representative and other trades affected. Utilize a rebar detector and stud finder to ensure cutting does not damage other elements.
- .2 Patching is to be done by the appropriate trade. Arrange and pay for all patching not specifically specified elsewhere in these specifications, including fire rated patching at fire separations.
- .3 Fill voids around pipes and ducts with fiberglass batt insulation and sheet metal closure strips. For fire separations, install fire stop material in accordance with manufacturer's details as required to meet the UL classification and to match separation rating. Ventilate adequately during curing. Provide adequate structural

support in larger spaces. Install slightly above floors to provide positive drainage away from pipe or duct.

- .4 Provide a structural shop drawing stamped by a Professional Engineer showing all reinforcements required for openings through the structure. Allow for all costs of the reinforcement.

### **3.7 Supports**

- .1 Provide all necessary and recommended supports for all equipment furnished under this Division. Co-ordinate and facilitate all necessary and recommended foundations, pads, bases and piers provided under other Divisions for equipment furnished or installed under this Division.

### **3.8 Waterproofing**

- .1 Obtain approval for the installation method employed where any work pierces waterproofing concrete and waterproofing. Furnish all necessary grout rings sleeves, caulking, curbs, counter flashing and flashing required to make openings through roofs, walls, floors, etc., absolutely watertight. This applies to, but is not restricted to, roof exhausters, relief vents, penthouses, ducts, grilles, pipes, etc. Work involving the roofing is done in conjunction with the roofing Division. Work passing through roofing is to be done in accordance with applicable C.R.C.A. "FL" Series details.

### **3.9 Protection**

- .1 Protect the work and material of all other sections from damage and make good all damage thus caused, to the satisfaction of the Departmental Representative.
- .2 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

### **3.10 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied.

### **3.11 Painting Repairs And Restoration**

- .1 Do painting in accordance with Section 09 91 23 - Interior Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

### **3.12 System Cleaning**

- .1 Clean interior and exterior of all systems including strainers.
- .2 Duct Cleaning:

- .1 Applicable to systems within the area of work and systems that may be affected by the work taking place in this project.
  - .1 Isolate all systems exterior to the area of work where possible.
- .2 Thoroughly clean all new and existing ductwork.
- .3 Segregate points of access to fan chambers, plenums, larger diameter ducting etc. from adjacent occupied areas.
- .4 Supply and install access doors in ductwork, plenums, etc. at locations required to complete work specified.
- .5 Work shall include the cleaning of plenums, diffusers, air handling units, fans and all other mechanical equipment which combined forms part of the buildings ventilation system. This shall include, but not limited to the following:
  - .1 Interior surfaces of all ductwork
  - .2 Interior surfaces of air handling units to include but not limited to plenums, fan(s), fan chambers, coils, dampers, filters, motor(s), louvres, etc.
  - .3 Surfaces of coils, dampers, louvres, turning vanes, diffusers, registers, grilles and all other equipment present with or which forms part of the air systems
- .6 Provide drop sheet beneath all points where access to ducting or equipment will be made.
- .7 Seal openings in ducting and equipment using polyethylene and tape to prevent the spread of dust and to assist in establishing negative pressure.
- .8 Ensure each branch line is cleaned from each diffuser or grill, along with the entire length of the duct back to the main inclusive.
- .9 Portable vacuum system may only be used on ducting with a circumference less than 48 in or less; use truck mounted vacuum system on ducting with larger circumference.
- .10 Coils, fan blades, etc. shall be pressure washed with non toxic, non corrosive approved detergent germicide solution applied with low volume, high pressure wash unit. In addition, coils will be brushed, scraped and vacuumed as necessary.
- .11 Dust and film build-up shall be cleaned from all surfaces of the building ventilation system which come into contact with circulating air.
- .12 Provide necessary access openings in ductwork at locations required to complete the work. Repair openings following completion of work as follows:
  - .1 Access holes smaller than 10"x10" shall be re-sealed in an airtight manner using 24 gauge cross broken sheet metal, sheet metal screws and duct sealant.
  - .2 Supply and install specified access doors to re-seal openings greater than 12"x12".
- .13 Establish negative pressure within system prior to and throughout the cleaning process.
- .14

- .15 Schedule work following the complete of all work by other trades that may generate airborne construction debris. Ensure work of this section is completed prior to starting or testing of building systems.
- .16 Ensure electrical power supply to all air handling equipment is locked out and tagged. System to remain inoperable during cleaning process
- .17 Use of compressed air to aid the cleaning process is only permitted where access by the worker is not possible and the use can safely be controlled by the worker from the exterior of the ducting. Use of compressed air by a worker or while a worker is present within larger diameter ducting, air handler, plenums, etc is prohibited for safety reasons.

### **3.13 Field Quality Control**

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

### **3.14 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

### **3.15 Protection**

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

### **3.16 Equipment Start-Up**

- .1 HVAC contractor shall ensure that all electrical/HVAC components match and that it is safe to start-up HVAC equipment.
- .2 All support such as electrical contractor, controls contractor, etc., shall be arranged by the mechanical and all trades directly involved in equipment being started shall be present for start-up.

### **3.17 Manufacturers' Recommendations**

- .1 Install, adjust, test, start-up, and maintain all equipment in strict accordance with the manufacturer's recommendations. If in conflict with the drawings and specifications, contact the Departmental Representative for clarification.
- .2 Ensure that the manufacturer recommends the product for its intended use. If in doubt, contact the Departmental Representative.

### **3.18 Personnel Protection**

- .1 In addition to the requirements in Division 01, provide visual warning signs and/or markers and mechanical protection devices for all mechanical items mounted below the minimum limits listed below and suspended more than 1500mm clear of the floor.
  - .1 Occupied spaces 2286 mm (7'-6").
  - .2 Service spaces 2133 mm (7'-0").
  - .3 Crawl spaces 1524 mm (5'-0").
- .2 Visual warning devices to be yellow tape with black stripes adhered to the entire perimeter of the item infringing on the occupied space. This will include but not be limited to:
  - .1 Length of pipes or equipment below specified height.
- .3 Mechanical protection devices to be 7 mm (1/4") wire mesh guard and/or 25 mm thick 'Armaflex' type insulation. This will include but not be limited to:
  - .1 Pipe and equipment hangers.
  - .2 Valves.

**END OF SECTION**

**Part 1            General**

**1.1                Summary**

- .1    Related Requirements
  - .1    Section 23 05 00 – Common Result Work for HVAC.
  - .2    Section 23 05 05 – Installation of Pipework.
  - .3    Section 23 05 29 – Hangers and Supports for HVAC Piping and Equipment.
  - .4    Section 23 07 15 – Thermal Insulation for Piping.

**1.2                Use Of Systems**

- .1    Use of existing permanent heating systems and temporary heating plant for supplying temporary heat is permitted only under following conditions:
  - .1    Entire system is complete, pressure tested, cleaned, flushed out.
  - .2    Specified water treatment system has been commissioned, water treatment is being continuously monitored.
  - .3    Building has been closed in, areas to be heated/ventilated are clean and will not thereafter be subjected to dust-producing processes.
  - .4    There is no possibility of damage.
  - .5    Systems will be:
    - .1    Operated as per manufacturer's recommendations and instructions.
    - .2    Operated by Contractor.
    - .3    Monitored continuously by Contractor.
  - .6    Warranties and guarantees are not relaxed.
  - .7    Regular preventive and other manufacturers recommended maintenance routines are performed by Contractor at own expense and under supervision of Departmental Representative.
  - .8    Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems.

**Part 2            Products**

**2.1                Not Used**

- .1    Not Used.

**Part 3            Execution**

**3.1                Not Used**

- .1    Not Used.

**END OF SECTION**

**Part 1            General**

**1.1                References**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .2 Canadian Standards Association (CSA International)
  - .1 CSA B139, Installation Code for Oil Burning Equipment.
- .3 Green Seal Environmental Standards (GSES)
  - .1 Standard GS-11-, 2nd Edition, Environmental Standard for Paints and Coatings.
- .4 National Fire Code of Canada (NFCC 2005)
- .5 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
  - .1 SCAQMD Rule 1113, Architectural Coatings.
  - .2 SCAQMD Rule 1168, Adhesive and Sealant Applications.

**1.2                Action And Informational Submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .1 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for specified equipment and include product characteristics, performance criteria, physical size, finish and limitations.
- .2 Closeout Submittals:
  - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

**1.3                Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.

## **Part 2            Products**

### **2.1                Material**

- .1        Paint: zinc-rich to CAN/CGSB-1.181.
- .2        Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .3        Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

## **Part 3            Execution**

### **3.1                Application**

- .1        Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2                Connections To Equipment**

- .1        In accordance with manufacturer's instructions unless otherwise indicated.
- .2        Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3        Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

### **3.3                Clearances**

- .1        Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and CSA B139.
- .2        Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, components.

### **3.4                Drains**

- .1        Install piping with grade in direction of flow except as indicated.
- .2        Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3        Pipe each drain valve discharge separately to above floor drain.
  - .1        Discharge to be visible.
- .4        Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

### **3.5                Air Vents**

- .1        Install automatic air vents at high points in piping systems.
- .2        Install isolating valve at each automatic air valve.
- .3        Install drain piping to approved location and terminate where discharge is visible.

### **3.6 Dielectric Couplings**

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

### **3.7 Pipework Installation**

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.
- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .11 Group piping wherever possible and as indicated.
- .12 Ream pipes, remove scale and other foreign material before assembly.
- .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .14 Provide for thermal expansion as indicated.
- .15 Valves:
  - .1 Install in accessible locations.
  - .2 Remove interior parts before soldering.
  - .3 Install with stems above horizontal position unless indicated.
  - .4 Valves accessible for maintenance without removing adjacent piping.
  - .5 Install globe valves in bypass around control valves.
  - .6 Use valves at branch take-offs for isolating purposes except where specified.
  - .7 Install butterfly valves on chilled water.
  - .8 Install butterfly valves between weld neck flanges to ensure full compression of liner.

- .9 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
- .16 Check Valves:
  - .1 Install silent check valves on discharge of pumps and in vertical pipes with downward flow and as indicated.
  - .2 Install swing check valves in horizontal lines on discharge of pumps and as indicated.

### **3.8 Sleeves**

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.
  - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:
    - .1 Provide space for firestopping.
    - .2 Maintain fire rating integrity.
  - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
  - .4 Ensure no contact between copper pipe or tube and sleeve.

### **3.9 Escutcheons**

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one-piece type with set screws.
  - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
  - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

### **3.10 Preparation For Fire Stopping**

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging firestopping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

### **3.11 Flushing Out Of Piping Systems**

- .1 Flush system in accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

### **3.12 Pressure Testing Of Equipment And Pipework**

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

### **3.13 Existing Systems**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

### **3.14 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.

- .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1           General**

### **1.1           Related Requirements**

- .1   Section 23 21 13 02 – Hydronic Systems: Steel.

### **1.2           References**

- .1   American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
  - .1   ANSI/ASME B31.1-2007, Power Piping.
  - .2   ANSI/ASME B31.3-2006, Process Piping.
  - .3   ANSI/ASME Boiler and Pressure Vessel Code-2007:
    - .1   BPVC 2007 Section I: Power Boilers.
    - .2   BPVC 2007 Section V: Nondestructive Examination.
    - .3   BPVC 2007 Section IX: Welding and Brazing Qualifications.
- .2   American National Standards Institute/American Water Works Association (ANSI/AWWA)
  - .1   ANSI/AWWA C206-03, Field Welding of Steel Water Pipe.
- .3   American Welding Society (AWS)
  - .1   AWS C1.1M/C1.1-2000(R2006), Recommended Practices for Resistance Welding.
  - .2   AWS Z49.1-2005, Safety in Welding, Cutting and Allied Process.
  - .3   AWS W1-2000, Welding Inspection Handbook.
- .4   Canadian Standards Association (CSA International)
  - .1   CSA W47.2-M1987(R2008), Certification of Companies for Fusion Welding of Aluminum.
  - .2   CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
  - .3   CSA B51-03(R2007), Boiler, Pressure Vessel and Pressure Piping Code.
  - .4   CSA-W117.2-2006, Safety in Welding, Cutting and Allied Processes.
  - .5   CSA W178.1-2008, Certification of Welding Inspection Organizations.
  - .6   CSA W178.2-2008, Certification of Welding Inspectors.

### **1.3           Action And Informational Submittals**

- .1   Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

### **1.4           Quality Assurance**

- .1   Qualifications:
  - .1   Welders:
    - .1   Welding qualifications in accordance with CSA B51.

- .2 Use qualified and licensed welders possessing certificate for each procedure performed from authority having jurisdiction.
- .3 Submit welder's qualifications to Departmental Representative.
- .4 Each welder to possess identification symbol issued by authority having jurisdiction.
- .5 Certification of companies for fusion welding of aluminum in accordance with CSA W47.2.
- .2 Inspectors:
  - .1 Inspectors qualified to CSA W178.2.
- .3 Certifications:
  - .1 Registration of welding procedures in accordance with CSA B51.
  - .2 Copy of welding procedures available for inspection.
  - .3 Safety in welding, cutting and allied processes in accordance with CSA-W117.2.

### **1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Sustainable Requirements**

- .1 Materials and products in accordance with Section 01 47 15 Sustainable Requirements: Construction.

### **2.2 Electrodes**

- .1 Electrodes: in accordance with CSA W48 Series.

## **Part 3 Execution**

### **3.1 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2 Quality Of Work**

- .1 Welding: in accordance with ANSI/ASME B31.3, ANSI/ASME Boiler and Pressure Vessel Code, Sections I and IX and ANSI/AWWA C206, using procedures conforming to AWS B3.0, AWS C1.1, and applicable requirements of provincial authority having jurisdiction.

### **3.3 Installation Requirements**

- .1 Identify each weld with welder's identification symbol.
- .2 Backing rings:
  - .1 Where used, fit to minimize gaps between ring and pipe bore.
  - .2 Do not install at orifice flanges.
- .3 Fittings:
  - .1 NPS 2 and smaller: install welding type sockets.
  - .2 Branch connections: install welding tees or forged branch outlet fittings.

### **3.4 Inspection And Tests - General Requirements**

- .1 Review weld quality requirements and defect limits of applicable codes and standards with Departmental Representative before work is started.
- .2 Formulate "Inspection and Test Plan" in co-operation with Departmental Representative.
- .3 Do not conceal welds until they have been inspected, tested and approved by inspector.
- .4 Provide for inspector to visually inspect welds during early stages of welding procedures in accordance with Welding Inspection Handbook. Repair or replace defects as required by codes and as specified.

### **3.5 Specialist Examinations And Tests**

- .1 General:
  - .1 Perform examinations and tests by specialist qualified to CSA W178.1 and CSA W178.2 and approved by Departmental Representative.
  - .2 To ANSI/ASME Boiler and Pressure Vessels Code, Section V, CSA B51 and requirements of authority having jurisdiction.
  - .3 Inspect and test 25 % of welds in accordance with "Inspection and Test Plan" by non-destructive visual examination.
- .2 Hydrostatically test welds to ANSI/ASME B31.1.
- .3 Visual examinations: include entire circumference of weld externally and wherever possible internally.
- .4 Failure of visual examinations:
  - .1 Upon failure of welds by visual examination, perform additional testing as directed by Departmental Representative.
  - .2 Spot radiography:
    - .1 Conduct spot radiographic tests of up to 10% of welds, selected at random by Departmental Representative from welds which would be most difficult to repair in event of failure after system is operational.
  - .3 Radiographic film:
    - .1 Identify each radiographic film with date, location, name of welder, and submit to Departmental Representative. Replace film if rejected because of poor quality.

- .4 Interpretation of radiographic films:
  - .1 By qualified radiographer.
- .5 Failure of radiographic tests:
  - .1 Extend tests to welds by welder responsible when those welds fails tests.

**3.6 Defects Causing Rejection**

- .1 As described in ANSI/ASME B31.1 and ANSI/ASME Boiler and Pressure Vessels Code.

**3.7 Repair Of Welds Which Failed Tests**

- .1 Re-inspect and re-test repaired or re-worked welds at Contractor's expense.

**3.8 Cleaning**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
- .2 Waste Management: separate waste materials for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **Part 1        General**

### **1.1        Related Requirements**

- .1        Section 23 05 19 – Meters and Gauges for HVAC Piping.

### **1.2        References**

- .1        American Society of Mechanical Engineers (ASME)
  - .1        ASME B40.100- 2005 , Pressure Gauges and Gauge Attachments.
  - .2        ASME B40.200- 2008 , Thermometers, Direct Reading and Remote Reading.
- .2        Canadian General Standards Board (CGSB)
  - .1        CAN/CGSB-14.4- M88 , Thermometers, Liquid-in-Glass, Self Indicating, Commercial/Industrial Type.
  - .2        CAN/CGSB-14.5- M88 , Thermometers, Bimetallic, Self-Indicating, Commercial/Industrial Type.
- .3        Efficiency Valuation Organization (EVO)
  - .1        International Performance Measurement and Verification Protocol (IPMVP)
    - .1        IPMVP 2007 Version.
- .4        Green Seal Environmental Standards (GS)
  - .1        GS-11- 11 , Standard for Paints and Coatings.
  - .2        GS-36- 11 , Standard for Commercial Adhesives.

### **1.3        Action And Informational Submittals**

- .1        Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:
  - .1        Submit manufacturer's instructions, printed product literature and data sheets for thermometers and pressure gauges and include product characteristics, performance criteria, physical size, finish and limitations.
- .3        Shop Drawings:
  - .1        Submit drawings stamped and signed by professional engineer registered or licensed in the Province of Saskatchewan, Canada.
- .4        Certificates:
  - .1        Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5        Test and Evaluation Reports:
  - .1        Submit certified test reports for thermometers and pressure gauges from approved independent testing laboratories, indicating compliance with specifications for specified performance characteristics and physical properties.

## **1.4 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store thermometers and pressure gauges indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect thermometers and pressure gauges from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 General**

- .1 Design point to be at mid-point of scale or range.
- .2 Ranges: as indicated.

### **2.2 Direct Reading Thermometers**

- .1 Industrial type, mercury-free, liquid filled, 125 mm scale length: to CAN/CGSB-14.4.
  - .1 Resistance to shock and vibration.

### **2.3 Remote Reading Thermometers**

- .1 100 mm diameter mercury-free, liquid filled, vapour activated dial type: to CAN/CGSB-14.5, accuracy within one scale division, brass movement, stainless steel capillary, stainless steel spiral armour, stainless steel bulb and polished brass case for wall mounting.

### **2.4 Thermometer Wells**

- .1 Copper pipe: copper or bronze.
- .2 Steel pipe: brass .

### **2.5 Pressure Gauges**

- .1 112 mm, dial type: to ASME B40.100, Grade 2A, stainless steel bourdon tube having 0.5% accuracy full scale unless otherwise specified.
- .2 Provide:
  - .1 Siphon for steam service.
  - .2 Snubber for pulsating operation.
  - .3 Diaphragm assembly for corrosive service.
  - .4 Gasketed pressure relief back with solid front.
  - .5 Bronze stop cock.

### **Part 3 Execution**

#### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

#### **3.2 General**

- .1 Install thermometers and gauges so they can be easily read from floor or platform.
  - .1 If this cannot be accomplished, install remote reading units.
- .2 Install between equipment and first fitting or valve.

#### **3.3 Thermometers**

- .1 Install in wells on piping. Include heat conductive material inside well.
- .2 Install in locations as indicated and on inlet and outlet of:
  - .1 Heat exchangers.
  - .2 Water heating and cooling coils.
  - .3 Water boilers.
  - .4 Chillers.
  - .5 Cooling towers.
  - .6 DHW tanks.
- .3 Install wells for balancing purposes.
- .4 Use extensions where thermometers are installed through insulation.

#### **3.4 Pressure Gauges**

- .1 Install in locations as follows:
  - .1 Suction and discharge of pumps.
  - .2 Upstream and downstream of PRV's.
  - .3 Upstream and downstream of control valves.
  - .4 Inlet and outlet of coils.
  - .5 Inlet and outlet of liquid side of heat exchangers.
  - .6 Outlet of boilers.
  - .7 In other locations as indicated .
- .2 Install gauge cocks for balancing purposes, elsewhere.
- .3 Use extensions where pressure gauges are installed through insulation.

**3.5 Nameplates**

- .1 Install engraved lamicoïd nameplates in accordance with Section 23 05 53.01 - Mechanical Identification, identifying medium.

**3.6 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**3.7 Protection**

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by thermometer and gauge installation.

**END OF SECTION**

## **Part 1        General**

### **1.1        References**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME Fluid Meter's Handbook: Their Theory and Application, Sixth Edition 1971.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.2        Action And Informational Submittals**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .2 Submittals to include:
  - .1 Piping configuration and sizing - straight pipe upstream and downstream, distances to first weld, protrusion, thermowell, pressure tap.
  - .2 Service conditions.
  - .3 Full details of primary element - standard of design and construction, materials, type serial number, flow rate, differential pressure, irrecoverable head loss (IHL), calculation sheets.
  - .4 Accuracy statements for each component at specified flow rates and other conditions.
  - .5 Flow and temperature ranges.
  - .6 Signal processor calibration data.
  - .7 Minimum turndown ratio.
- .3 Samples:
  - .1 Submit sample in accordance with Section 01 33 00 - Submittal Procedures.
- .4 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .5 Closeout Submittals:
  - .1 Submit maintenance data including monitoring requirements for incorporation into manuals specified in Section 01 78 00 - Closeout Submittals.

### **1.3 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section .
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Accuracy**

- .1 Calculate overall accuracy of each installation using following expression: Overall accuracy =  $(E (\text{accuracy of individual components of system})^2)^{1/2}$ .
- .2 Components to include:
  - .1 Primary flow measuring elements.
  - .2 Transmitters: flow, differential pressure, pressure, temperature, temperature difference.
  - .3 RTD's.
  - .4 Signal processors, recorders.
  - .5 Calibration of signal processors: assume 0.20% per processor.
  - .6 Installation tolerances: assume 1% for concentricity of pipe, difference in height of transmitter piping.
- .3 Show in proposal overall accuracy at 100%, 70%, 10%, minimum specified design flow rate.
- .4 Indicate minimum measurable flow rate.

### **2.2 Direct Reading Thermometers**

- .1 Thermometer characteristics:
  - .1 To CAN/CGSB14.4.
  - .2 Type - Industrial, variable angle, liquid filled.
  - .3 Case - die cast aluminum with glass front.
  - .4 Scale - 225 mm long V-shaped aluminum.
  - .5 Face - non-reflective enamel white with black numerals.
  - .6 Fill - blue liquid.
  - .7 Accuracy - to 1% of full scale range.

- .8 Scale range - to suit particular application.
- .9 Dual scale: Celsius and Fahrenheit

### **2.3 Thermometer Wells**

- .1 Copper pipe: copper or bronze.
- .2 Steel pipe: brass.

### **2.4 Pressure Gauges**

- .1 Gauge characteristics:
  - .1 To ASME B40.100.
  - .2 Case - stainless steel with solid front and gasketed pressure relief back.
  - .3 Dial size - 112 mm diameter.
  - .4 Face - enamel white with black numerals.
  - .5 Pointer - black finished brass, adjustable micrometer type.
  - .6 Grade 2A, phosphor bronze Bourden tube constructed silver soldered to socket and tip.
  - .7 Movement - stainless steel rotary type with nickel silver shaft and pinion gear.
  - .8 Glycerin filled.
  - .9 Accuracy - to 0.5% of full scale range.
  - .10 Scale range - to suit particular application.
  - .11 Dual scale: psi and kPa.
- .2 Provide:
  - .1 Siphon for steam service.
  - .2 Snubber for pulsating operation.
  - .3 Isolation valve, ball type.

### **2.5 Auxiliary Test Ports**

- .1 Instrument test ports for reading of temperature and pressure via insertion probe. NPT ¼ brass body with cap, self-sealing neoprene valve core. Length and construction to suit application.

## **Part 3 Execution**

### **3.1 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Preparation**

- .1 Before final calculations for orifice diameter, and before purchase of equipment measure:
  - .1 Internal diameter of main at the primary element to +/-0.01 mm accuracy.

- .2 For concentricity of pipe.

### **3.3 Installation Of Primary Element**

- .1 Follow manufacturer's instructions.

### **3.4 Installation Of Differential Pressure Taps And Piping**

- .1 Differential pressure taps horizontal and level with each other to within +/- 1.5 mm.
- .2 Tubing: straight, supported throughout its length, sloped 5%-10% upward to main for drainage and venting, without air pockets, with blowdown valves at bottom.

### **3.5 Installation Of Transmitters Not Forming Integral Part Of Primary Element**

- .1 Mount on pipe stand installed and located to ensure no damage by passing traffic.

### **3.6 Installation Of Signal Transmission Cable**

- .1 Ground shielding at one point only.
- .2 Protect against RF interference.
- .3 Cross electrical cables, conduits at 90 degrees leaving at least 150 mm space between.

### **3.7 Start-Up**

- .1 Follow manufacturer's recommendations.

### **3.8 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1            General**

### **1.1            Related Requirements**

- .1        Section 23 05 05 – Installation of Pipework.

### **1.2            References**

- .1        American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1        ANSI/ASME B1.20.1-1983(R2006), Pipe Threads, General Purpose (Inch).
  - .2        ANSI/ASME B16.18-2001, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2        ASTM International
  - .1        ASTM A276-08, Standard Specification for Stainless Steel Bars and Shapes.
  - .2        ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .3        ASTM B283-08a, Standard Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed).
  - .4        ASTM B505/B505M-08a, Standard Specification for Copper-Base Alloy Continuous Castings.
- .3        Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1        MSS-SP-25-1998, Standard Marking System for Valves, Fittings, Flanges and Unions.
  - .2        MSS-SP-80-2008, Bronze Gate Globe, Angle and Check Valves.
  - .3        MSS-SP-110-1996, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

### **1.3            Action And Informational Submittals**

- .1        Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:
  - .1        Provide manufacturer's printed product literature and data sheets for equipment and systems and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2        Submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 02 81 01 - Hazardous Materials.
- .3        Shop Drawings:
  - .1        Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
  - .2        Submit data for valves specified in this Section.

### **1.4            Closeout Submittals**

- .1        Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## **1.5 Maintenance Material Submittals**

- .1 Extra Materials/Spare Parts:
  - .1 Furnish following spare parts:
    - .1 Valve seats: one for every 10 valves each size, minimum 1.
    - .2 Discs: one for every 10 valves, each size. Minimum 1.
    - .3 Stem packing: one for every 10 valves, each size. Minimum 1.
    - .4 Valve handles: 2 of each size.
    - .5 Gaskets for flanges: one for every 10 flanged joints.
  - .2 Tools:
    - .1 Furnish special tools for maintenance of systems and equipment.
    - .2 Include following:
      - .1 Lubricant gun for expansion joints.

## **1.6 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Materials**

- .1 Valves:
  - .1 Except for specialty valves, to be single manufacturer.
  - .2 Products to have CRN registration numbers.
- .2 End Connections:
  - .1 Connection into adjacent piping/tubing:
    - .1 Steel pipe systems: screwed ends to ANSI/ASME B1.20.1.
    - .2 Copper tube systems: grooved ends to ANSI/ASME B16.18.
- .3 Lockshield Keys:
  - .1 Where lockshield valves are specified, provide 10 keys of each size: malleable iron cadmium plated.
- .4 Gate Valves:
  - .1 Requirements common to gate valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Bonnet: union with hexagonal shoulders.
    - .3 Connections: screwed with hexagonal shoulders.

- .4 Inspection and pressure testing: to MSS SP-80. Tests to be hydrostatic.
- .5 Packing: non-asbestos.
- .6 Handwheel: non-ferrous.
- .7 Handwheel Nut: bronze to ASTM B62.
- .2 NPS 2 and under, non-rising stem, solid wedge disc, Class 125
  - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
  - .2 Operator: Handwheel.
- .3 NPS 2 and under, non-rising stem, solid wedge disc, Class 150:
  - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
  - .2 Operator: handwheel.
- .4 NPS 2 and under, rising stem, split wedge disc, Class 125:
  - .1 Body: with long disc guides, screwed bonnet.
  - .2 Disc: split wedge, bronze to ASTM B283, loosely secured to stem.
  - .3 Operator: handwheel.
- .5 NPS 2 and under, rising stem, solid wedge disc, Class 125:
  - .1 Body: with long disc guides, screwed bonnet.
  - .2 Operator: handwheel.
- .6 NPS 2 and under, rising stem, solid wedge disc, Class 150:
  - .1 Body: with long disc guides, screwed bonnet.
  - .2 Operator: handwheel.
- .5 Globe Valves:
  - .1 Requirements common to globe valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Bonnet: union with hexagonal shoulders.
    - .3 Connections: screwed with hexagonal shoulders.
    - .4 Pressure testing: to MSS SP-80. Tests to be hydrostatic.
    - .5 Stuffing box: threaded to bonnet with gland follower, packing nut, high grade non-asbestos packing.
    - .6 Handwheel: non-ferrous.
    - .7 Handwheel Nut: bronze to ASTM B62.
  - .2 NPS 2 and under, composition disc, Class 125:
    - .1 Body and bonnet: screwed bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc, regrindable bronze seat, loosely secured to bronze stem to ASTM B505.
    - .3 Operator: handwheel.
  - .3 NPS 2 and under, composition disc, Class 150:
    - .1 Body and bonnet: union bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc in easily removable disc holder, regrindable bronze seat, loosely secured to bronze stem to ASTM B505.
    - .3 Operator: handwheel.

- .4 NPS 2 and under, plug disc, Class 150, screwed ends:
  - .1 Body and bonnet: union bonnet.
  - .2 Disc and seat ring: tapered plug type with disc stem ring of AISI S420 stainless steel to ASTM A276, loosely secured to stem.
  - .3 Operator: handwheel.
- .5 Angle valve, NPS 2 and under, composition disc, Class 150:
  - .1 Body and bonnet: union bonnet.
  - .2 Disc and seat: renewable rotating PTFE disc in slip-on easily removable disc holder having integral guides, regrindable bronze seat, loosely secured to stem.
  - .3 Operator: handwheel.
- .6 Check Valves:
  - .1 Requirements common to check valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Connections: screwed with hexagonal shoulders.
  - .2 NPS 2 and under, swing type, bronze disc, Class 125:
    - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
    - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
  - .3 NPS 2 and under, swing type, bronze disc:
    - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
    - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
  - .4 NPS 2 and under, swing type, composition disc, Class 200:
    - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
    - .2 Disc: renewable rotating disc of number 6 composition to suit service conditions, bronze two-piece hinge disc construction.
  - .5 NPS 2 and under, horizontal lift type, composition disc, Class 150:
    - .1 Body: with integral seat, union bonnet ring with hex shoulders, cap.
    - .2 Disc: renewable PTFE rotating disc in disc holder having guides top and bottom, of bronze to ASTM B62.
  - .6 NPS 2 and under, vertical lift type, bronze disc, Class 125:
    - .1 Disc: rotating disc having guides top and bottom, disc guides, retaining rings.
- .7 Silent Check Valves:
  - .1 NPS 2 and under:
    - .1 Body: cast high tensile bronze to ASTM B62 with integral seat.
    - .2 Pressure rating: Class 125.
    - .3 Connections: screwed ends to ANSI B1.20.1 and with hex. shoulders.
    - .4 Disc and seat: renewable rotating disc.

- .5 Stainless steel spring, heavy duty.
- .6 Seat: regrindable.
- .8 Ball Valves:
  - .1 NPS 2 and under:
    - .1 Body and cap: cast high tensile bronze to ASTM B62.
    - .2 Pressure rating: Class125, 860 kPa steam.
    - .3 Connections: screwed ends to ANSI B1.20.1 and with hexagonal shoulders.
    - .4 Stem: tamperproof ball drive.
    - .5 Stem packing nut: external to body.
    - .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
    - .7 Stem seal: TFE with external packing nut.
    - .8 Operator: removable lever handle.
- .9 Butterfly Valves:
  - .1 NPS 2 1/2 through NPS 6, 2068 kPa with grooved ends.
    - .1 Body: cast bronze, with copper-tube dimensioned grooved ends.
    - .2 Disc: elastomer coated ductile iron with integrally cast stem.
    - .3 Operator: lever.

### **Part 3 Execution**

#### **3.1 Installation**

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

#### **3.2 Cleaning**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **Part 1            General**

### **1.1                Related Requirements**

- .1        Section 23 21 13 02 – Hydronic System: Steel.

### **1.2                References**

- .1        American Society of Mechanical Engineers (ASME)
  - .1        ASME B16.1- 05 , Cast Iron Pipe Flanges and Flanged Fittings.
- .2        ASTM International Inc.
  - .1        ASTM A49- 01(2006) , Standard Specification for Heat-Treated Carbon Steel Joint Bars.
  - .2        ASTM A126- 04 , Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
  - .3        ASTM A536- 84(2004)e1 , Standard Specification for Ductile Iron Castings.
  - .4        ASTM B61- 08 , Standard Specification for Steam or Valve Bronze Castings.
  - .5        ASTM B62- 02 , Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .6        ASTM B85/B85M- 08 , Standard Specification for Aluminum-Alloy Die Castings.
  - .7        ASTM B209- 07 , Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- .3        Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1        MSS SP-61- 03 , Pressure Testing of Steel Valves.
  - .2        MSS SP-70- 06 , Grey Iron Gate Valves, Flanged and Threaded Ends.
  - .3        MSS SP-71- 05 , Grey Iron Swing Check Valves, Flanged and Threaded Ends.
  - .4        MSS SP-82- 1992 , Valve Pressure Testing Methods.
  - .5        MSS SP-85- 2002 , Cast Iron Globe and Angle Valves, Flanged and Threaded Ends.

### **1.3                Action And Informational Submittals**

- .1        Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:
  - .1        Provide manufacturer's printed product literature, specifications and datasheets for valves and include product characteristics, performance criteria, physical size, finish and limitations.
- .3        Shop Drawings:
  - .1        Provide drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.

#### **1.4 Closeout Submittals**

- .1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

#### **1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

#### **1.6 Maintenance Material Submittals**

- .1 Extra Materials/Spare Parts:
- .2 Furnish following spare parts:
  - .1 Valve seats: one for every 10 valves each size, minimum 1.
  - .2 Discs: one for every 10 valves, each size, minimum 1.
  - .3 Stem packing: one for every 10 valves, each size, minimum 1.
  - .4 Valve handles: 2 of each size.
  - .5 Gaskets for flanges: one for every 10 flanged joints.
- .3 Tools:
  - .1 Furnish special tools for maintenance of systems and equipment.
  - .2 Include following:
    - .1 Lubricant gun for expansion joints.

### **Part 2 Products**

#### **2.1 Material**

- .1 Valves:
  - .1 Except for specialty valves, to be of single manufacturer.
- .2 Standard specifications:
  - .1 Gate valves: MSS SP-70.
  - .2 Globe valves: MSS SP-85.
  - .3 Check valves: MSS SP-71.
- .3 Requirements common to valves, unless specified otherwise:
  - .1 Body, bonnet: cast iron to ASTM B209 Class B.
  - .2 Connections: grooved ends to ANSI B16.1.
  - .3 Inspection and pressure testing: to MSS SP-82.
  - .4 Bonnet gasket: non-asbestos.

- .5 Stem: to have precision-machined Acme or 60 degrees V threads, top screwed for handwheel nut.
- .6 Stuffing box: non-galling two-piece ball-jointed packing gland, gland bolts and nuts.
- .7 Gland packing: non-asbestos.
- .8 Handwheel: die-cast aluminum alloy to ASTM B85/B85M or malleable iron to ASTM A49. Nut of bronze to ASTM B62.
- .9 Identification tag: with catalogue number, size, other pertinent data.
- .4 All products to have CRN registration numbers.

## 2.2 Gate Valves

- .1 NPS 2 1/2 - 8, non rising stem, inside screw, bronze trim, solid wedge disc:
  - .1 Body and multiple-bolted bonnet: with bosses in body and bonnet for taps and drains, full length disc guides designed to ensure correct re-assembly, Class 125.
  - .2 Disc: solid offset taper wedge, bronze to ASTM B62.
  - .3 Seat rings: renewable bronze to ASTM B62, screwed into body.
  - .4 Stem: bronze to ASTM B62.
  - .5 Operator: handwheel
  - .6 Bypass: complete with union and NPS globe valve as Section 23 05 23.01 - Valves - Bronze,
- .2 NPS 2 1/2-8, outside screw and yoke (OS Y), bronze trim, solid wedge disc:
  - .1 Body and multiple-bolted bonnet: with bosses in body and bonnet for taps and drains, full length disc guides designed to ensure correct re-assembly, yoke, yoke hub, yoke sleeve and nut. Class 125.
  - .2 Disc: solid offset taper wedge, bronze to ASTM B62 up to NPS 3, cast iron with bronze disc rings on other sizes, secured to stem through integral forged T-head disc-stem connection.
  - .3 Seat rings: renewable bronze screwed into body.
  - .4 Stem: manganese-bronze.

## 2.3 Underwriters Approved Gate Valve

- .1 NPS 2 1/2 - 14, OS Y:
  - .1 Approvals: UL and FM approved for fire service.
  - .2 UL and FM Label: on valve yoke.
  - .3 Body, Bonnet: cast iron to ASTM A126 Class B. Wall thicknesses to ANSI B16.1 and ULC C-262 (B).
  - .4 Bonnet bushing, yoke sleeve: bronze, to FM requirements.
  - .5 Packing gland: bronze.
  - .6 Stem: manganese bronze. Diameter to ULC C-262 (B).
  - .7 Stuffing box dimensions, gland bolt diameter: to ULC C-262 (B).
  - .8 Bosses for bypass valve, drain: on NPS 4 and over.

- .9 Disc: solid taper wedge. Up to NPS 3: bronze. NPS 4 and over: EPDM coated cast iron with bronze disc rings.
- .10 Disc seat ring: self-aligning, Milwood undercut on NPS 3 - 12.
- .11 Pressure rating:
  - .1 NPS 2-1/2 - 12: 1.7 Mpa CWP.
  - .2 NPS 14-1.2: 1.2 MPa CWP.
- .12 Operator: handwheel.
- .13 Bypass: complete with union and NPS globe valve as Section 23 05 23.01 - Valves - Bronze.

## 2.4 Globe Valves

- .1 NPS 2 1/2 - 10, OSY:
  - .1 Body: with multiple-bolted bonnet.
  - .2 WP: 860 kPa steam, 1.4 MPa CWP.
  - .3 Bonnet-yoke gasket: non-asbestos.
  - .4 Disc: bronze to ASTM B62, fully guided from bottom, securely yet freely connected to stem for swivel action and accurate engagement with disc.
  - .5 Seat ring: renewable, regrindable, screwed into body.
  - .6 Stem: bronze to ASTM B62.
  - .7 Operator: handwheel.
  - .8 Bypass: complete with union and NPS globe valve as Section 23 05 23.01 - Valves – Bronze.

## 2.5 Bypasses For Gate And Globe Valves

- .1 Locations: on valves as indicated.
- .2 Size of bypass valve:
  - .1 Main valve up to NPS 8: NPS 3/4.
  - .2 Main valve NPS 10 and over: NPS 1.
- .3 Type of bypass valves:
  - .1 On gate valve: globe, with composition disc, bronze trim, to Section 23 05 23.01 - Valves - Bronze. Pressure rating to match main valve.
  - .2 On globe valve: globe, with composition disc, bronze trim, to Section 23 05 23.01 - Valves - Bronze. Pressure rating to match main valve.

## 2.6 Valve Operators

- .1 Install valve operators as follows:
  - .1 Handwheel: on valves except as specified.
  - .2 Handwheel with chain operators: on valves installed more than 2400 mm above floor in mechanical equipment rooms.
  - .3 Motors:
    - .1 Application: Motorized Isolation Valves.
    - .2 Three way mixing valve.

## 2.7 Check Valves

- .1 Swing check valves, Class 125:
  - .1 Body and bolted cover: with tapped and plugged opening on each side for hinge pin. Grooved or flanged ends: plain faced with smooth finish.
    - .1 Up to NPS 16: cast iron to ASTM A126 Class B
    - .2 NPS 18 and over: cast iron to ASTM A126 Class C.
  - .2 Ratings:
    - .1 NPS 2 1/2 - 12: 860 kPa steam; 1.4 MPa CWP.
    - .2 NPS 14 - 16: 860 kPa steam; 1.03 MPa CWP.
    - .3 NPS 18 and over: 1.03 MPa CWP.
  - .3 Disc: rotating for extended life.
    - .1 Up to NPS 6: bronze to ASTM B62.
    - .2 NPS 8 and over: bronze-faced cast iron.
  - .4 Seat rings: renewable bronze to ASTM B62 screwed into body.
  - .5 Hinge pin, bushings: renewable bronze to ASTM B62.
- .2 Swing check valves, NPS 2 1/2 - 8 Class 250:
  - .1 Body and bolted cover: cast iron to ASTM A126 Class B with tapped and plugged opening on each side for hinge pin.
  - .2 Flanged ends: 2 mm raised face with serrated finish.
  - .3 Rating: 250 psi steam; 500 psi CWP.
  - .4 Disc: rotating for extended life.
    - .1 Up to NPS 3: bronze to ASTM B61.
    - .2 NPS 4 - 8: iron faced with ASTM B61 bronze.
  - .5 Seat rings: renewable bronze to ASTM B61, screwed into body.
  - .6 Hinge pin, bushings: renewable, bronze to ASTM B61.
  - .7 Hinge: galvanized malleable iron.
  - .8 Identification tag: fastened to cover.

## 2.8 Silent Check Valves

- .1 Construction:
  - .1 Body: malleable with integral seat.
  - .2 Pressure rating: Class 125, WP = 860 kPa.
  - .3 Connections: grooved ends.
  - .4 Disc: bronze renewable rotating disc.
  - .5 Seat: renewable, EPDM.
  - .6 Stainless steel spring, heavy duty.

## Part 3 Execution

### 3.1 Installation

- .1 Install rising stem valves in upright position with stem above horizontal.

**3.2            Cleaning**

- .1        Clean in accordance with Section 01 74 11 - Cleaning.
- .2        Clean installed products in accordance to manufacturer's recommendation.
- .3        Waste Management: separate waste materials for reuse recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **Part 1            General**

### **1.1                Related Requirements**

- .1        Section 23 05 05 Installation of Pipework.

### **1.2                References**

- .1        American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1        ASME B1.20.1- 1983(R2006) , Pipe Threads, General Purpose (Inch).
  - .2        ASME B16.1-05, Gray Iron Pipe Flanges and Flanged Fittings: Classes 25,125 and 250.
  - .3        ANSI/ASME B16.5-03, Pipe Flanges and Flanged Fittings: NPS through 24.
  - .4        ANSI/ASME B16.11-05, Forged Fittings, Socket-Welding and Threaded.
  - .5        ANSI/ASME B16.25-07, Buttwelding Ends.
  - .6        ANSI/ASME B16.34-04, Valves - Flanged, Threaded and Welding Ends.
- .2        American Petroleum Institute (API)
  - .1        API Std. 609-04, Butterfly Valves: Double Flanged, Lug- and Wafer-Type.
- .3        ASTM International Inc.
  - .1        ASTM A126-04, Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
  - .2        ASTM A536-84(2004)e1, Standard Specification for Ductile Iron Castings.
  - .3        ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .4        ASTM B209M-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate Metric.
- .4        Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1        MSS SP-67-02a, Butterfly Valves.

### **1.3                Action And Informational Submittals**

- .1        Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:
  - .1        Submit manufacturer's printed product literature, specifications and datasheets for valves and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2        Submit data for valves specified in this section.
- .3        Shop Drawings:
  - .1        Provide drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.

**1.4 Closeout Submittals**

- .1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

**1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**1.6 Maintenance Material Submittals**

- .1 Extra Materials/Spare Parts:
- .2 Furnish following spare parts:
  - .1 Valve seats: one for every 10 valves each size, minimum 1.
  - .2 Discs: one for every 10 valves, each size, minimum 1.
  - .3 Stem packing: one for every 10 valves, each size, minimum 1.
  - .4 Valve handles: 2 of each size.
  - .5 Gaskets for flanges: one for every 10 flanged joints.
- .3 Tools:
  - .1 Furnish special tools for maintenance of systems and equipment.
  - .2 Include following:
    - .1 Lubricant gun for expansion joints.

**Part 2 Products**

**2.1 Butterfly Valves - Resilient Seat - 200 Psig**

- .1 Except to specialty valves, to be of single manufacturer.
- .2 To be suitable for dead-end service.
- .3 CRN registration number required for products.
- .4 Sizes:
  - .1 Lug type: NPS 2 to 30.
  - .2 Grooved end type: NPS 2 to 12.
- .5 Pressure rating for tight shut-off at temperatures up to maximum for seat material.
  - .1 NPS 2 - 12: 200 psig.
  - .2 NPS 14 - 48: 200 psig.

- .6 Minimum seat temperature ratings to 135 degrees C.
- .7 Application: on-off operation.
- .8 Full lug body (threaded).
- .9 Operators:
  - .1 NPS 2 - 6: handles capable of locking in any of ten (10) positions - 0 degrees to 90 degrees. Handle and release trigger - ductile iron. Return spring and hinge pin: carbon steel. Latch plate and mounting hardware: cadmium plated carbon steel. Standard coating: black laquer.
  - .2 NPS 8 - 30: manual enclosed gear operator as specified elsewhere in this section.
- .10 Designed to comply with MSS SP-67 and API 609.
- .11 Compatible with ANSI Class 125/Class 150 flanges.
- .12 Construction:
  - .1 Body: ductile iron.
  - .2 Disc: aluminum bronze.
  - .3 Seat: EPDM.
  - .4 Shaft: 316.
  - .5 Taper pin: 316 SS.
  - .6 Key: carbon steel.
  - .7 O-Ring: EPDM.
  - .8 Bushings: luberized bronze.

## **2.2 Butterfly Valves - Resilient Seat - 285 Psig**

- .1 Sizes:
  - .1 Lug type: NPS 2 to 48.
  - .2 Grooved end type: NPS 2 to 12.
- .2 Pressure rating: 285 psig at 135 degrees C.
- .3 Lug body: 150 ANSI bolt pattern.
- .4 Full lug body (threaded).
- .5 Application: for on-off service.
- .6 Operators:
  - .1 NPS 2 - 6: handles capable of locking in any of ten (10) positions - 0 degrees to 90 degrees. Handle and release trigger - ductile iron. Return spring and hinge pin: carbon steel. Latch plate and mounting hardware: cadmium plated carbon steel.
  - .2 NPS 8 - 24: manual enclosed gear operator.
  - .3 Install parallel or perpendicular to pipeline.
- .7 Designed to comply with MSS SP-67 and API Std. 609.
- .8 Compatible with ANSI B16.1 Class 125 (iron) and ANSI B16.5 Class 150 (steel) flanges.

- .9 Construction:
  - .1 Body: ductile iron.
  - .2 Disc: aluminum bronze.
  - .3 Seat: EPDM.
  - .4 Refer to manufacturer's literature for additional materials.
  - .5 Shaft: 316 stainless steel.
  - .6 Taper pin: 316 SS.
  - .7 Blowout proof stem.
  - .8 O-Ring: EPDM.
  - .9 Bushings: Teflon.
  - .10 Disc shall not be pinned to shaft.
  - .11 Bubble tight shutoff with downstream flanges removed, class 6 shutoff.

### **2.3 Mounting Flanges**

- .1 Class 125 cast iron to ANSI B16.1 or Class 150 steel to B16.5 pipe flanges.

### **2.4 Pneumatic Actuators**

- .1 Operation: rack and pinion to provide linear torque-stroke proportion in compact package.
  - .1 Select torque to suit application. Refer to manufacturer's data sheets.
  - .2 Housing and end caps: hard anodized aluminum, complete with guide and Delrin wear pads for long service life.
  - .3 Actuators internally lubricated to ensure long service life.
- .2 Operators:
  - .1 Double-acting pneumatic actuator using compressed air to energize actuator in both directions.
  - .2 Spring-return fail-safe pneumatic actuator using compressed air to energize actuator in one direction. Use compressed air to compress steel springs within actuator mechanism. Use energy stored in these compressed springs to return actuator to original position at which time air pressure is released.
  - .3 Pneumatic actuator to be convertible to spring return operation.
  - .4 Steel travel stop adjuster to allow for maximum turning angle of 95 degrees.

### **2.5 Electric Actuators**

- .1 Operation: designed to provide precise quarter turn electric operation.
  - .1 Torque range: up to 1.130 N-m and speed ranges from 10 seconds to 30 seconds to move from fully open to fully closed.
  - .2 Gear train within actuator to provide smooth continuous rotary power stroke for accurate automatic valve positioning. Factory-set, field adjustable cam-actuated travel limit switches to provide precise control of shaft rotation.
- .2 Construction:
  - .1 Castings: heavy duty industrial grade for rugged use.

- .2 Actuators: continuous duty with high efficiency single phase reversing capacitor motor with thermal overload protection.
- .3 Gears and pinions constructed from hardened steel.
- .4 Gear train to be permanently lubricated.
- .5 Mechanical brake to ensure that gear is locked in precise position.
- .3 Electrical:
  - .1 Standard voltage: 120 VAC. 60 Hz.
  - .2 Control options: 4-20 Ma DC
  - .3 CSA approved.
  - .4 Electrical rating: NEMA IV.

### **Part 3 Execution**

#### **3.1 Preparation**

- .1 Valve and mating flange preparation.
  - .1 Inspect adjacent pipeline, remove rust, scale, welding slag, other foreign material.
  - .2 Ensure that valve seats and pipe flange faces are free of dirt or surface irregularities which may disrupt flange seating and cause external leakage.
  - .3 Install butterfly valves with disc in almost closed position.
  - .4 Inspect valve disc seating surfaces and waterway and eliminate dirt or foreign material.

#### **3.2 Installation Of Valves**

- .1 Install in accordance with manufacturer's instructions.
- .2 Do not use gaskets between pipe flanges and valves unless instructed otherwise by valve manufacturer.
- .3 Verify suitability of valve for application by inspection of identification tag.
- .4 Mount actuator on to valve prior to installation.
- .5 Handle valve with care so as to prevent damage to disc and seat faces.
- .6 Valves in horizontal pipe lines should be installed with stem in horizontal position to minimize liner and seal wear.
- .7 Ensure that valves are centered between bolts before bolts are tightened and then opened and closed to ensure unobstructed disc movement. If interference occurs due, for example to pipe wall thickness, taper bore adjacent piping to remove interference.

#### **3.3 Actuator Installation**

- .1 Air hoses or electrical connections to be made by actuator manufacturer.
- .2 Cycle valve operation from fully closed to fully open then back to fully closed.
- .3 At same time, check travel stop settings for proper disc alignment.

**3.4            Cleaning**

- .1        Clean in accordance with Section 01 74 11 - Cleaning.
- .2        Clean installed products in accordance to manufacturer's recommendation.
- .3        Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **Part 1        General**

### **1.1        References**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1, Power Piping.
- .2 ASTM International
  - .1 ASTM A125, Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriter's Laboratories of Canada (ULC)

### **1.2        Action And Informational Submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for specified equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.3        Closeout Submittals**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4        Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.

- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 System Description**

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
  - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

### **2.2 Sustainable Requirements**

- .1 Materials and products in accordance with Section 01 47 15 - Sustainable Requirements: Construction.

### **2.3 General**

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58.
- .2 Finishes:
  - .1 Pipe hangers and supports: galvanized after manufacture.
  - .2 Ensure steel hangers in contact with copper piping are copper plated or epoxy coated.
- .3 Upper attachment structural: Suspension from lower flange of I-Beam.
  - .1 Cold piping NPS 2 maximum: Malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
    - .1 Rod: 9mm.
  - .2 Cold piping NPS 2 1/2 or greater, all hot piping: Malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL/ULC listed to MSS-SP69.
- .4 Upper attachment structural: Suspension from upper flange of I-Beam.
  - .1 Cold piping NPS 2 maximum: Ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, ULC listed to MSS SP69.

- .2 Cold piping NPS 2 1/2 or greater, all hot piping: Malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut ULC listed.
- .5 Upper attachment to concrete.
  - .1 Ceiling: Carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
  - .2 Concrete inserts: wedge shaped body with knockout protector plate ULC listed to MSS SP69.
- .6 Shop and field-fabricated assemblies.
  - .1 Trapeze hanger assemblies: steel, sized to suit load.
  - .2 Steel brackets: sized to suit load.
- .7 Hanger rods: threaded rod material to MSS SP58.
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
  - .3 Size based on the following schedule:
    - .1 10 mm rod for pipes up to 50 mm diameter.
    - .2 12 mm rod for 65 mm and 75 mm diameter.
    - .3 16 mm rod for 100 mm diameter.
    - .4 20 mm rod for 150 mm diameter.
    - .5 22 mm rod for 200 mm to 300 mm diameter.
- .8 Pipe attachments: material to MSS SP58.
  - .1 Attachments for steel piping: carbon steel, galvanized.
  - .2 Attachments for copper piping: copper plated black steel.
  - .3 Use insulation shields for hot pipework.
  - .4 Oversize pipe hangers and supports.
- .9 Adjustable clevis: material to MSS SP69, ULC listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for riveting to insulation shields.
- .10 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .11 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
  - .1 Finishes for steel pipework: galvanized.
  - .2 Finishes for copper, glass, brass or aluminum pipework: epoxy coated.
- .12 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.
- .13 For refrigerant piping use a manufactured support system consisting of:
  - .1 U-shaped channel of gauge and size as recommended by manufacturer to support the load.
  - .2 Thermoplastic elastomer cushion that surrounds piping and hinges open for easy insertion of piping.

- .3 Clamp with electro chromate finish that secures cushion to channel by means of shaped end tabs that fit into the U-shaped channel and a tightening bolt at the top.

## **2.4 Wall Support**

- .1 For piping supported off wall, roof or floor, use a manufactured support system consisting of:
  - .1 U-shaped channel of gauge and size as recommended by manufacturer to support the load.
  - .2 Thermoplastic elastomer cushion that surrounds piping and hinges open for easy insertion of piping.
  - .3 Clamp with electro chromate finish that secures cushion to channel by means of shaped end tabs that fit into the U-shaped channel and a tightening bolt at the top.
- .2 Spacing shall be as recommended by manufacturer for load being supported.
- .3 For groups of piping that are arranged perpendicular to wall, install Unistrut to form a triangular angle bracket.

## **2.5 Riser Clamps**

- .1 Steel or cast iron pipe: galvanized carbon steel to MSS SP58, type 42, ULC listed.
- .2 Copper pipe: carbon steel copper plated to MSS SP58, type 42.
- .3 Bolts: to ASTM A307.
- .4 Nuts: to ASTM A563.

## **2.6 Insulation Protection Shields**

- .1 Insulated cold piping:
  - .1 64 kg/m<sup>3</sup> density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
  - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP69.

## **2.7 Constant Support Spring Hangers**

- .1 Springs: alloy steel to ASTM A125, shot-peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10 % minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.

- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

## **2.8 Variable Support Spring Hangers**

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger to be complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A125, shot-peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

## **2.9 Equipment Supports**

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements of Division 05 - Structural Steel for Buildings.
- .2 Submit calculations with shop drawings.

## **2.10 Equipment Anchor Bolts And Templates**

- .1 Provide templates to ensure accurate location of anchor bolts.

## **2.11 Platforms And Catwalks**

- .1 To Division 05 - Metal Fabrication.

## **2.12 House-Keeping Pads**

- .1 For base-mounted equipment: Concrete, at least 100 mm high, 50 mm larger all around than equipment, and with chamfered edges.
- .2 Concrete: to Division 03 - Cast-in-place Concrete.

## **2.13 Other Equipment Supports**

- .1 Fabricate equipment supports from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings.
- .2 Submit structural calculations with shop drawings.

## **Part 3 Execution**

### **3.1 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 Installation

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
  - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
  - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
  - .2 Bolt-tightening torques to industry standards.
  - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
  - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
  - .1 Vertical movement of pipework is 13 mm or more,
  - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
  - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 Variation in supporting effect does not exceed 25 % of total load.

### 3.3 Hanger Spacing

- .1 Plumbing piping: to National Plumbing Code of Canada and Provincial Code.
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .6 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m

4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	
8	4.3 m	
10	4.9 m	
12	4.9 m	

- .7 Pipework greater than NPS 12: to MSS SP69.

### 3.4 Hanger Installation

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

### 3.5 Horizontal Movement

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### 3.6 Final Adjustment

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
  - .1 Hammer jaw firmly against underside of beam.

### 3.7 Cleaning

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1        General**

### **1.1        Summary**

- .1 Section Includes:
  - .1 Materials and requirements for the identification of piping systems, duct work, valves and controllers, including the installation and location of identification systems.
  - .2 Sustainable requirements for construction and verification.

### **1.2        References**

- .1 Canadian Gas Association (CGA)
  - .1 CSA/CGA B149.1, Natural Gas and Propane Installation Code.
- .2 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.60, Interior Alkyd Gloss Enamel.
  - .2 CAN/CGSB-24.3, Identification of Piping Systems.
- .3 National Fire Protection Association (NFPA)
  - .1 NFPA 13, Standard for the Installation of Sprinkler Systems.
  - .2 NFPA 14, Standard for the Installation of Standpipe and Hose Systems.

### **1.3        Action And Informational Submittals**

- .1 Product Data:
- .2 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Product data to include paint colour chips, other products specified in this section.
- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

### **1.4        Quality Assurance**

- .1 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

### **1.5        Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**Part 2 Products**

**2.1 Manufacturer's Equipment Nameplates**

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
  - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
  - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

**2.2 System Nameplates**

- .1 Colours:
  - .1 Hazardous: red letters, white background.
  - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
  - .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:

- .1 Conform to following table:

Size # mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20

- .2 Use maximum of 25 letters/numbers per line.
- .4 Locations:
  - .1 Terminal cabinets, control panels: use size # 5.

- .2 Equipment in Mechanical Rooms: use size # 9.
- .5 Identification for PWGSC Preventive Maintenance Support System (PMSS):
  - .1 Use arrangement of Main identifier, Source identifier, Destination identifier.
  - .2 Equipment in Mechanical Room:
    - .1 Main identifier: size #9.
    - .2 Source and Destination identifiers: size #6.
    - .3 Terminal cabinets, control panels: size #5.
  - .3 Equipment elsewhere: sizes as appropriate.

### **2.3 Existing Identification Systems**

- .1 Apply existing identification system to new work.
- .2 Where existing identification system does not cover for new work, use identification system specified this section.
- .3 Before starting work, obtain written approval of identification system from Departmental Representative.

### **2.4 Piping Systems Governed By Codes**

- .1 Identification:
  - .1 Natural gas: to CSA/CGA B149.1.

### **2.5 Identification Of Piping Systems**

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
- .2 Pictograms:
  - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
- .3 Legend:
  - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
- .4 Arrows showing direction of flow:
  - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
  - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
  - .3 Use double-headed arrows where flow is reversible.
- .5 Extent of background colour marking:
  - .1 To full circumference of pipe or insulation.
  - .2 Length to accommodate pictogram, full length of legend and arrows.
- .6 Materials for background colour marking, legend, arrows:
  - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.

- .2 Other pipes: pressure sensitive plastic-coated cloth vinyl with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.

.7 Colours and Legends:

- .1 Where not listed, obtain direction from Departmental Representative.
- .2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE

.3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
** Add design temperature		
++ Add design temperature and pressure		
Hot water heating supply	Yellow	HEATING SUPPLY
Hot water heating return	Yellow	HEATING RETURN
High temp HW Htg. supply	Yellow	HTHW HTG. SUPPLY++
High temp HW Htg. return	Yellow	HTHW HTG. RETURN++
Make-up water	Yellow	MAKE-UP WTR
Boiler feed water	Yellow	BLR. FEED WTR
Steam	Yellow	STEAM
Steam condensate (gravity)	Yellow	ST.COND.RET (GRAVITY)
Steam condensate (pumped)	Yellow	ST.COND.RET (PUMPED)
Safety valve vent	Yellow	STEAM VENT
Domestic hot water supply	Green	DOM. HW SUPPLY
Dom. HWS recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Sanitary	Green	SAN
Plumbing vent	Green	SAN. VENT
Natural gas	to Codes	

**2.6 Identification Ductwork Systems**

- .1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: back, or co-ordinated with base colour to ensure strong contrast.

**2.7 Valves, Controllers**

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

**2.8 Controls Components Identification**

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

## **2.9 Language**

- .1 Identification in English.
- .2 Use one nameplate and label for each language.

## **Part 3 Execution**

### **3.1 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Timing**

- .1 Provide identification only after painting specified Section 09 91 23 - Interior Painting has been completed.

### **3.3 Installation**

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.
- .2 Provide ULC, CSA registration plates as required by respective agency.
- .3 Identify systems, equipment to conform to PWGSC PMSS.

### **3.4 Nameplates**

- .1 Locations:
  - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
  - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
  - .1 Do not paint, insulate or cover.

### **3.5 Location Of Identification On Piping And Ductwork Systems**

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.

- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.
  - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

### **3.6 Valves, Controllers**

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by Departmental Representative. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

### **3.7 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1            General**

### **1.1                Summary**

- .1    TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2    TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

### **1.2                Qualifications Of Tab Personnel**

- .1    Submit names of personnel to perform TAB to Departmental Representative within 30 days of award of contract.
- .2    Provide documentation confirming qualifications, successful experience.
- .3    TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
  - .1    Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1.
  - .2    National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems.
  - .3    Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing.
- .4    Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5    Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6    Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7    Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8    TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
  - .1    For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
  - .2    Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

### **1.3                Purpose Of Tab**

- .1    Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads

- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

#### **1.4 Exceptions**

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

#### **1.5 Co-Ordination**

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

#### **1.6 Pre-Tab Review**

- .1 Review contract documents before project construction is started. Confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

#### **1.7 Start-Up**

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

#### **1.8 Operation Of Systems During Tab**

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

#### **1.9 Start Of Tab**

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
  - .3 Installation of ceilings, doors, windows, other construction affecting TAB.
  - .4 Application of weatherstripping, sealing, and caulking.
  - .5 Pressure, leakage, other tests specified elsewhere Division 23.
  - .6 Provisions for TAB installed and operational.

- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
  - .1 Proper thermal overload protection in place for electrical equipment.
  - .2 Air systems:
    - .1 Filters in place, clean.
    - .2 Duct systems clean.
    - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
    - .4 Correct fan rotation.
    - .5 Fire, smoke, volume control dampers installed and open.
    - .6 Coil fins combed, clean.
    - .7 Access doors, installed, closed.
    - .8 Outlets installed, volume control dampers open.
  - .3 Liquid systems:
    - .1 Flushed, filled, vented.
    - .2 Correct pump rotation.
    - .3 Strainers in place, baskets clean.
    - .4 Isolating and balancing valves installed, open.
    - .5 Calibrated balancing valves installed, at factory settings.
    - .6 Chemical treatment systems complete, operational.

#### **1.10 Application Tolerances**

- .1 Do TAB to following tolerances of design values:
  - .1 Laboratory HVAC systems: plus 10 %, minus 0 %.
  - .2 Other HVAC systems: plus 5 %, minus 5 %.
  - .3 Hydronic systems: plus or minus 5 %.

#### **1.11 Accuracy Tolerances**

- .1 Measured values accurate to within plus or minus 2 % of actual values.

#### **1.12 Instruments**

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

#### **1.13 Action And Informational Submittals**

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

#### **1.14 Preliminary Tab Report**

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
  - .1 Details of instruments used.
  - .2 Details of TAB procedures employed.
  - .3 Calculations procedures.
  - .4 Summaries.

#### **1.15 Tab Report**

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
  - .1 Project record drawings.
  - .2 System schematics.
- .3 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

#### **1.16 Verification**

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30% of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

#### **1.17 Settings**

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, and ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

#### **1.18 Completion Of Tab**

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

#### **1.19 Air Systems**

- .1 Standard: TAB to most stringent of this section.
- .2 Do TAB of systems, equipment, components, controls specified Division 23 and as follows:
  - .1 Hot Water Boilers and associated systems;
  - .2 Domestic Hot Water Heaters and associated systems;
  - .3 Test and tag all fire dampers

- .3 Qualifications: personnel performing TAB current member in good standing of AABC and NEBB.
- .4 Quality assurance: perform TAB under direction of supervisor qualified by AABC and NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
  - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
  - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

**1.20 Post-Occupancy Tab**

- .1 Measure DBT, WBT (or %RH), air velocity, air flow patterns, in occupied zone of following areas: Laboratory, Office, Common and Shop areas.
- .2 Participate in systems checks twice during Warranty Period - #1 approximately 3 months after acceptance and #2 within 1 month of termination of Warranty Period.

**Part 2 Products**

**2.1 Not Used**

- .1 Not used.

**Part 3 Execution**

**3.1 Not Used**

- .1 Not used.

**END OF SECTION**

**Part 1          General**

**1.1          Equipment Schedule List**

- .1 Hot Water Boiler
  - .1 Tag: B-1, B-2 and B-3
    - .1 Based on: Cleaver Brooks
      - .1 Model: CFLC 4000
    - .2 Location
      - .1 Room: 2670
      - .2 Description: Boiler Room
    - .3 Heating Performance
      - .1 Energy Type: Natural Gas
      - .2 Input: 1172,3 kW (4,000.0 MBH)
      - .3 Output: 1102.0 kW (3760.0 MBH)
      - .4 Burner Turndown: 5:1
    - .4 Physical Characteristics
      - .1 Weight: 4,883 kg (10,743 lbs)
  - .2 Approved Manufacturers: Cleaver Brooks, Viessman, Bosch.
- .2 Domestic Water Heating Equipment:
  - .1 Tag: DHWH-1 and DHWH-2
    - .1 Location
      - .1 Room: 2670
      - .2 Description: Boiler Room
    - .2 Heater Data
      - .1 Energy Type: Natural Gas
      - .2 Input: 117 kW (399,000.0 Btu/h)
      - .3 Temperature Rise: 77.8 °C (140 °F)
    - .3 Storage Volume: 492 L (130 U.S. Gal)
    - .4 ASME Rated
- .3 **Gas-to-steam humidifiers:**
  - .1 **Tag: H-1**
    - .1 **Serves: Supply Fan #5**
    - .2 **Location**
      - .1 **Room: 3000**
      - .2 **Description: Fan Room**
    - .3 **Humidifier Data**
      - .1 **Maximum Input: 163.5 kW (558,000.0 BTU/h)**
      - .2 **Steam Output: 204.1 kg/h (450 lb/h)**

- .2 Tag: H-2**
  - .1 Serves: Supply Fan #5**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 163.5 kW (558,000.0 BTU/h)**
    - .2 Steam Output: 204.1 kg/h (450 lb/h)**
  
- .3 Tag: H-3**
  - .1 Serves: Supply Fan #1**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 163.5 kW (558,000.0 BTU/h)**
    - .2 Steam Output: 204.1 kg/h (450 lb/h)**
  
- .4 Tag: H-4**
  - .1 Serves: Supply Fan #1**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 109.0 kW (372,000.0 BTU/h)**
    - .2 Steam Output: 136.1 kg/h (300 lb/h)**
  
- .5 Tag: H-5**
  - .1 Serves: Supply Fan #3**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 109.0 kW (372,000.0 BTU/h)**
    - .2 Steam Output: 136.1 kg/h (300 lb/h)**
  
- .6 Tag: H-6**
  - .1 Serves: Supply Fan #26**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**



- .1 Model: Magna 3
- .2 Size: 32-60
- .2 Location
  - .1 Room: 2670
  - .2 Description: Boiler Room
- .3 Flow rate: 0.82 L/s (13 GPM)
- .4 Head: 45 Pa (15 ft.WC)
- .5 Motor: 0.11 Kw (.15 HP)
- .3 Radiation Circulation Pumps
  - .1 Tag: P-23 and P-24
    - .1 Based on: Bell & Gossett
      - .1 Model: Series e-1510 2BD
      - .2 Size: 182 T
    - .2 Location
      - .1 Room: 2670
      - .2 Description: Boiler Room
    - .3 Flow rate: 7.89 L/s (125 GPM)
    - .4 Head: 149 Pa (50 ft.WC)
    - .5 Motor: 7.89 Kw (3 HP)
  - .4 Approved Manufacturers: Bell & Gossett, Grundfos, Taco.
- .6 Air Separator
  - .1 Tag: AS-1
    - .1 Location
      - .1 Room: 2670
      - .2 Description: Boiler Room
    - .2 Maximum Capacity: 54 L/s (850 GPM)
    - .3 Maximum Rated Characteristics
      - .1 Temperature: 176.7 °C (350 °F)
      - .2 Pressure: 862 kPa (125 PSIG)
    - .4 ASME Rated
    - .5 Approximated Volume: 129 L (34 Gal)
  - .2 Approved Manufacturers: Bell & Gossett, Grundfos, Taco.

**END OF SECTION**

**Part 1            General**

**1.1                Summary**

- .1 Section Includes:
  - .1 Thermal insulation for piping and piping accessories in commercial type applications.

**1.2                References**

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
  - .1 ASHRAE Standard 90.1 - 2013, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM B209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate.
  - .2 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
  - .3 ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
  - .4 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
  - .5 ASTM C533, Calcium Silicate Block and Pipe Thermal Insulation.
  - .6 ASTM C547, Mineral Fiber Pipe Insulation.
  - .7 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
  - .8 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
  - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
  - .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketting Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Department of Justice Canada (Jus)
  - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
  - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
  - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .6 Manufacturer's Trade Associations

- .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .7 Underwriters' Laboratories of Canada (ULC)
  - .1 CAN/ULC-S102- 03 , Surface Burning Characteristics of Building Materials and Assemblies.
  - .2 CAN/ULC-S701- 01 , Thermal Insulation, Polystyrene, Boards and Pipe Covering.
  - .3 CAN/ULC-S702- 1997 , Thermal Insulation, Mineral Fibre, for Buildings
  - .4 CAN/ULC-S702.2- 03 , Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

### **1.3 Definitions**

- .1 For purposes of this section:
  - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
  - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
  - .1 CRF: Code Rectangular Finish.
  - .2 CPF: Code Piping Finish.

### **1.4 Action And Informational Submittals**

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .3 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .4 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

### **1.5 Quality Assurance**

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, member of TIAC.
- .3 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

## **1.6 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Fire And Smoke Rating**

- .1 In accordance with CAN/ULC-S102.
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

### **2.2 Insulation**

- .1 Mineral fibre specified includes rock wool and slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702.
  - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702.
- .5 TIAC Code C-2: mineral fibre blanket faced with factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
  - .1 Mineral fibre: to CAN/ULC-S702.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702.
- .6 TIAC Code A-6: flexible unicellular tubular elastomer.

- .1 Insulation: with vapour retarder jacket.
- .2 Jacket: to CGSB 51-GP-52Ma.
- .3 Certified by manufacturer: free of potential stress corrosion cracking corrodants.
- .7 TIAC Code A-2: rigid moulded calcium silicate in sections and blocks, and with special shapes to suit project requirements.
  - .1 Insulation: to ASTM C533.
  - .2 Design to permit periodic removal and re-installation.

### **2.3 Insulation Securement**

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

### **2.4 Cement**

- .1 Thermal insulating and finishing cement:
  - .1 Hydraulic setting or Air drying on mineral wool, to ASTM C449/C449M.

### **2.5 Vapour Retarder Lap Adhesive**

- .1 Water based, fire retardant type, compatible with insulation.

### **2.6 Indoor Vapour Retarder Finish**

- .1 Vinyl emulsion type acrylic, compatible with insulation.

### **2.7 Outdoor Vapour Retarder Finish**

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: fibrous glass, untreated 305 g/m<sup>2</sup>.

### **2.8 Jackets**

- .1 Polyvinyl Chloride (PVC):
  - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
  - .2 Colours: white unless otherwise specified.
  - .3 Minimum service temperatures: -20 degrees C.
  - .4 Maximum service temperature: 65 degrees C.
  - .5 Moisture vapour transmission: 0.02 perm.
  - .6 Fastenings:
    - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.

- .2 Tacks.
- .3 Pressure sensitive vinyl tape of matching colour.
- .7 Special requirements:
  - .1 Outdoor: UV rated material at least 0.5 mm thick.
- .2 ABS Plastic:
  - .1 One-piece moulded type and sheet with pre-formed shapes as required.
  - .2 Colours: white unless otherwise specified
  - .3 Minimum service temperatures: -40 degrees C.
  - .4 Maximum service temperature: 82 degrees C.
  - .5 Moisture vapour transmission: 0.012 perm.
  - .6 Thickness: 0.75 mm.
  - .7 Fastenings:
    - .1 Solvent weld adhesive compatible with insulation to seal laps and joints.
    - .2 Tacks.
    - .3 Pressure sensitive vinyl tape of matching colour.
  - .8 Locations:
    - .1 For outdoor use ONLY.
- .3 Canvas:
  - .1 220 and 120 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
  - .2 Lagging adhesive: compatible with insulation.
- .4 Aluminum:
  - .1 To ASTM B209.
  - .2 Thickness: 0.50 mm sheet.
  - .3 Finish: stucco embossed.
  - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
  - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
  - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.
- .5 Stainless steel:
  - .1 Type: 304.
  - .2 Thickness: 0.25 mm.
  - .3 Finish: stucco embossed.
  - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
  - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
  - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

## **2.9 Weatherproof Caulking For Jackets Installed Outdoors**

- .1 Caulking to: Section 07 92 00 - Joint Sealants.

## **Part 3 Execution**

### **3.1 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Pre-Installation Requirement**

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

### **3.3 Installation**

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
  - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

### **3.4 Removable, Pre-Fabricated, Insulation And Enclosures**

- .1 Application: at expansion joints, valves, primary flow measuring elements, flanges and unions at equipment.
- .2 Design: to permit movement of expansion joint and to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
  - .1 Insulation, fastenings and finishes: same as system.
  - .2 Jacket: high temperature fabric.

### **3.5 Installation Of Elastomeric Insulation**

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

### 3.6 Piping Insulation Schedules

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-1.
  - .1 Securements: SS wire bands at 300 mm on centre.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code 1501-H.
- .3 TIAC Code: A-3.
  - .1 Securements: SS wire bands at 300 mm on centre.
  - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .4 TIAC Code: A-6.
  - .1 Securements: SS wire bands at 300 mm on centre.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .5 TIAC Code: C-2 with vapour retarder jacket.
  - .1 Securements: SS wire bands at 300 mm on centre.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .6 TIAC Code: A-2.
  - .1 Securements: SS wire bands at 300 mm on centre.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code: 1501-H.
- .7 Thickness of insulation as listed in following table.
  - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
  - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp degrees C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)										
Run out	to 1	1 1/4 to 2	2 1/2 to 4	5 to 6	8	up to 175	A-1	38	50	65	75	90	90
Steam, Saturated and Super heated	over 175	A-1	38	65	65	75	90	90					
Condensate Return	60 - 94	A-1	25	38	38	38	38	38					

Pumped Condensate return	up to 94	A-1	25	38	38	38	38	38					
Boiler Feed Water	A-1	25	25	25	25	25	25						
Hot Water Heating	60 - 94	A-1	25	38	38	38	38	38					
Hot Water Heating	up to 59	A-1	25	25	25	25	38	38					
Domestic HWS	A-1	25	25	25	38	38	38						
Domestic CWS	A-3	25	25	25	25	25	25						
Domestic CWS with vapour retarder	C-2	25	25	25	25	25	25						
Cooling Coil cond. drain	C-2	25	25	25	25	25	25						

.8 Finishes:

- .1 Exposed indoors: PVC jacket.
- .2 Exposed in mechanical rooms: PVC jacket.
- .3 Concealed, indoors: canvas on valves, fittings. No further finish.
- .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
- .5 Outdoors: water-proof aluminum jacket.
- .6 Installation: to appropriate TIAC code CRF/1 through CPF/5.

**3.7 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1        General**

### **1.1        Related Requirements**

- .1        Section 23 05 93 – Testing, Adjusting and Balancing for HVAC.
- .2        Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems

### **1.2        References**

- .1        American Society for Testing and Materials International (ASTM)
  - .1        ASTM E202-04, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.

### **1.3        Cleaning And Start-Up Of Mechanical Piping Systems**

- .1        In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

### **1.4        Hydronic Systems - Performance Verification (Pv)**

- .1        Perform hydronic systems performance verification after cleaning is completed and system is in full operation.
- .2        When systems are operational, perform following tests:
  - .1        Conduct full scale tests at maximum design flow rates, temperatures and pressures for continuous consecutive period of 48 hours to demonstrate compliance with design criteria.
  - .2        Verify performance of hydronic system circulating pumps as specified, recording system pressures, temperatures, fluctuations by simulating maximum design conditions and varying.
    - .1        Pump operation.
    - .2        Boiler operation.
    - .3        Pressure bypass open/closed.
    - .4        Control pressure failure.
    - .5        Maximum heating demand.
    - .6        Boiler failure.
    - .7        Outdoor reset. Re-check heat exchanger output supply temperature at 100% and 50% reset, maximum water temperature.

### **1.5        Hydronic System Capacity Test**

- .1        Perform hydronic system capacity tests after:
  - .1        TAB has been completed
  - .2        Verification of operating, limit, safety controls.
  - .3        Verification of primary and secondary pump flow rates.
  - .4        Verification of accuracy of temperature and pressure sensors and gauges.
- .2        Calculate system capacity at test conditions.

- .3 Using manufacturer's published data and calculated capacity at test conditions, extrapolate system capacity at design conditions.
- .4 When capacity test is completed, return controls and equipment status to normal operating conditions.
- .5 Submit sample of system water to approved testing agency to determine if chemical treatment is correct. Include cost.
- .6 Heating system capacity test:
  - .1 Perform capacity test when ambient temperature is within 10% of design conditions. Simulate design conditions by:
    - .1 Increasing OA flow rates through heating coils (in this case, monitor heating coil discharge temperatures to ensure that coils are not subjected to freezing conditions) or
    - .2 Reducing space temperature by turning of heating system for sufficient period of time before starting testing.
  - .2 Test procedures:
    - .1 Open fully heat exchanger, heating coil and radiation control valves.
    - .2 With boilers on full firing and hot water heating supply temperature stabilized, record flow rates and supply and return temperatures simultaneously.
    - .3 Conduct flue gas analysis test on boilers at full load and at low fire conditions.

## **1.6 Gaseous Fuel Systems**

- .1 Operation tests:
  - .1 Measure gas pressure at gas meter outlet and at burner manifold.
  - .2 Verify details of temperature and pressure compensation at meter.
  - .3 Verify settings, operation, venting of high and low pressure cut-outs, alarms.
  - .4 Check terminals of vents for gas pressure regulators.

## **1.7 Reports**

- .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: Reports.

## **1.8 Training**

- .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: Training of O M Personnel.

## **Part 2 Products**

### **2.1 Not Used**

- .1 Not Used.

**Part 3            Execution**

**3.1                Not Used**

.1                Not Used.

**END OF SECTION**

## **Part 1            General**

### **1.1                Summary**

- .1    Section Includes:
  - .1        Procedures and cleaning solutions for cleaning mechanical piping systems.
- .2    Related Requirements

### **1.2                References**

- .1    American Society for Testing and Materials International (ASTM)
  - .1        ASTM E202, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.
- .2    Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1        Material Safety Data Sheets (MSDS).

### **1.3                Action And Informational Submittals**

- .1    Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2    Product Data:
  - .1        Submit manufacturer's instructions, printed product literature and data sheets for specified equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.4                Quality Assurance**

- .1    Health and Safety:
  - .1        Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

### **1.5                Delivery, Storage And Handling**

- .1    Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2    Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3    Storage and Handling Requirements:
  - .1        Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2        Replace defective or damaged materials with new.
- .4    Develop Construction Waste Management Plan related to Work of this Section.
- .5    Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2            Products**

### **2.1                Cleaning Solutions**

- .1        Tri-sodium phosphate: 0.40 kg per 100 L water in system.
- .2        Sodium carbonate: 0.40 kg per 100 L water in system.
- .3        Low-foaming detergent: 0.01 kg per 100 L water in system.

## **Part 3            Execution**

### **3.1                Manufacturer's Instructions**

- .1        Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2                Cleaning Hydronic And Steam Systems**

- .1        Timing: systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
- .2        Cleaning Agency:
  - .1        Retain qualified water treatment specialist to perform system cleaning.
- .3        Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete.
- .4        Cleaning procedures:
  - .1        Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
    - .1        Cleaning procedures, flow rates, elapsed time.
    - .2        Chemicals and concentrations used.
    - .3        Inhibitors and concentrations.
    - .4        Specific requirements for completion of work.
    - .5        Special precautions for protecting piping system materials and components.
    - .6        Complete analysis of water used to ensure water will not damage systems or equipment.
- .5        Conditions at time of cleaning of systems:
  - .1        Systems: free from construction debris, dirt and other foreign material.
  - .2        Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
  - .3        Strainers: clean prior to initial fill.
  - .4        Install temporary filters on pumps not equipped with permanent filters.
  - .5        Install pressure gauges on strainers to detect plugging.
- .6        Report on Completion of Cleaning:

- .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.
- .7 Hydronic Systems:
  - .1 Fill system with water, ensure air is vented from system.
  - .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
  - .3 Use water metre to record volume of water in system to +/- 0.5%.
  - .4 Add chemicals under direct supervision of chemical treatment supplier.
  - .5 Closed loop systems: circulate system cleaner at 60 degrees C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
  - .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
  - .7 Add chemical solution to system.
  - .8 Establish circulation, raise temperature slowly to maximum design. Circulate for 12 h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38 degrees C. Drain as quickly as possible. Refill with clean water. Circulate for 6 h at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).
- .8 Glycol Systems:
  - .1 In addition to procedures specified above perform specified procedures.
  - .2 Test to prove concentration will prevent freezing to minus 40 degrees C. Test inhibitor strength and include in procedural report. Refer to ASTM E202.
- .9 Steam Systems: in addition to general requirements as specified above, perform following:
  - .1 Remove internal components of steam traps until flushing and warm-up have been completed.
  - .2 Open drip points to atmosphere. If needed for protection of personnel or environment, install flexible hose and direct discharge to safe location.
  - .3 Starting at drip point closest to source, verify removal of condensate, then re-install steam trap internal parts. Repeat sequence down the line.
  - .4 Water hammer: determine source and eliminate cause.
- .10 Steam boilers:
  - .1 Isolate boilers from piping system.
  - .2 Fill to normal operating level. Add cleaner. Fire to 50% of design operating steam pressure. Maintain for 24 h, during which blow down boiler every 4 h including water columns, controls, skimmer lines and valves, test cocks, blowdown valves. Add water to return to operating level.
  - .3 Allow boiler to cool, then drain, flush and inspect.
  - .4 Reconnect to piping system.
  - .5 Refill boiler with clean softened water and immediately add chemical inhibitors.

- .6 Apply heat slowly and raise to normal design operating steam pressure. Maintain for 4 h.
- .7 Discharge condensate from steam system to sewer for 96 h after initial operation. During this period continue chemical treatment of boilers with inhibitors to ensure complete removal of oils, grease and millscale from steam and condensate return piping steam.
- .8 Drain steam condensate until it is clean and free from suspended matter. Ensure proper operation of steam traps.
- .9 Allow boiler to cool, drain, open inspection ports and wash out with clean water.
- .10 If boiler is not used immediately, refill with softened water, add sodium sulphite, bring up to pressure. Test for residual sulphite.
- .11 After cleaning is completed and system is filled, perform relevant start-up procedures as specified for hydronic systems:

### **3.3 Start-Up Of Hydronic Systems**

- .1 After cleaning is completed and system is filled:
  - .1 Establish circulation and expansion tank level, set pressure controls.
  - .2 Ensure air is removed.
  - .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
  - .4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.
  - .5 Clean out strainers repeatedly until system is clean.
  - .6 Commission water treatment systems as specified in Section 23 25 00 - HVAC Water Treatment Systems.
  - .7 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
  - .8 Repeat with water at design temperature.
  - .9 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
  - .10 Bring system up to design temperature and pressure slowly over a 48 hour period.
  - .11 Perform TAB as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
  - .12 Adjust pipe supports, hangers, and springs as necessary.
  - .13 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.
  - .14 If sliding type expansion joints bind or if bellows type expansion joints flex incorrectly, shut down system, re-align, repeat start-up procedures.
  - .15 Re-tighten bolts using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.
  - .16 Check operation of drain valves.
  - .17 Adjust valve stem packings as systems settle down.
  - .18 Fully open balancing valves (except those that are factory-set).

- .19 Check operation of over-temperature protection devices on circulating pumps.
- .20 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

### **3.4 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1        General**

### **1.1        Summary**

- .1 Section Includes:
  - .1 Materials and installation for piping, valves and fittings for gas fired equipment.

### **1.2        References**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B16.5, Pipe Flanges and Flanged Fittings.
  - .2 ASME B16.18, Cast Copper Alloy Solder Joint Pressure Fittings.
  - .3 ASME B16.22, Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings.
  - .4 ASME B18.2.1, Square and Hex Bolts and Screws Inch Series.
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A47/A47M, Standard Specification for Ferritic Malleable Iron Castings.
  - .2 ASTM A53/A53M, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
  - .3 ASTM B75M, Standard Specification for Seamless Copper Tube.
  - .4 ASTM B837, Standard Specification for Seamless Copper Tube for Natural Gas and Liquefied Petroleum (LP) Gas Fuel Distribution Systems.
- .3 Canadian Standards Association (CSA International)
  - .1 CSA W47.1, Certification of Companies for Fusion Welding of Steel.
- .4 Canadian Standards Association (CSA)/Canadian Gas Association (CGA)
  - .1 CAN/CSA B149.1HB, Natural Gas and Propane Installation Code Handbook.
  - .2 CAN/CSA B149.2, Propane Storage and Handling Code.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3        Action And Informational Submittals**

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet for piping, fittings and equipment.
  - .2 Indicate on manufacturers catalogue literature following: valves.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.

- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Instructions: submit manufacturer's installation instructions.
- .6 Closeout Submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

#### **1.4 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.

### **Part 2 Products**

#### **2.1 Pipe**

- .1 Above Ground:
  - .1 Steel pipe: to ASTM A53/A53M, Schedule 40, seamless as follows:
    - .1 NPS 1/2 to 2, screwed.
    - .2 NPS2 1/2 and over, plain end.
  - .2 Copper tube: to ASTM B837.

#### **2.2 Jointing Material**

- .1 Screwed fittings: pulverized lead paste.
- .2 Welded fittings: to CSA W47.1.
- .3 Flange gaskets: nonmetallic flat.
- .4 Brazing: to ASTM B837.

#### **2.3 Fittings**

- .1 Steel pipe fittings, screwed, flanged or welded:
  - .1 Malleable iron: screwed, banded, Class 150.
  - .2 Steel pipe flanges and flanged fittings: to ASME B16.5.
  - .3 Welding: butt-welding fittings.
  - .4 Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M.
  - .5 Bolts and nuts: to ASME B18.2.1.
  - .6 Nipples: schedule 40, to ASTM A53/A53M.
- .2 Copper pipe fittings, screwed, flanged or soldered:

- .1 Cast copper fittings: to ASME B16.18.
- .2 Wrought copper fittings: to ASME B16.22.

## **2.4 Valves**

- .1 Provincial Code approved, lubricated ball type.

## **Part 3 Execution**

### **3.1 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Piping**

- .1 Install in accordance with Section 23 05 05 - Installation of Pipework, applicable Provincial/Territorial Codes, CAN/CSA B149.1, CAN/CSA B149.2, supplemented as specified.
- .2 Install drip points:
  - .1 At low points in piping system.
  - .2 At connections to equipment.

### **3.3 Valves**

- .1 Install valves with stems upright or horizontal unless otherwise approved by Departmental Representative.
- .2 Install valves at branch take-offs to isolate pieces of equipment, and as indicated.

### **3.4 Adjusting**

- .1 Purging: purge after pressure test in accordance with CAN/CSA B149.1.
- .2 Pre-Start-Up Inspections:
  - .1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage.
  - .2 Check gas trains, entire installation is approved by authority having jurisdiction.

### **3.5 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1        General**

### **1.1        Related Requirements**

- .1        Section 23 05 05 – Installation of Pipework.
- .2        Section 23 07 15 – Thermal Insulation for Piping.
- .3        Section 23 05 23.01 - Valves – Bronze
- .4        Section 23 05 23.02 - Valves - Cast Iron.
- .5        Section 23 05 17 - Pipe Welding.
- .6        Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems.
- .7        Section 23 05 00 - Common Work Results for HVAC.
- .8        Section 23 08 01 - Performance Verification Mechanical Piping Systems.

### **1.2        References**

- .1        American National Standards Institute/American Water Works Association (ANSI/AWWA)
  - .1        ANSI/AWWA C111/A21.11-06, Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .2        American Society of Mechanical Engineers (ASME)
  - .1        ASME B16.1-10, Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250.
  - .2        ASME B16.3- 06, Malleable Iron Threaded Fittings: Classes 150 and 300.
  - .3        ASME B16.5- 09, Pipe Flanges and Flanged Fittings: NPS through NPS 24 Metric/Inch Standard.
  - .4        ASME B16.9- 07, Factory-Made Wrought Buttwelding Fittings.
  - .5        ASME B18.2.1- 10, Square Hex, Heavy Hex and Askew Head Bolts and Hex, Heavy Hex, Hex Flange. Loded Head and Lag Screws (Inch Series).
  - .6        ASME B18.2.2- 10, Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series).
- .3        ASTM International
  - .1        ASTM A47/A47M- 99(2009), Standard Specification for Ferritic Malleable Iron Castings.
  - .2        ASTM A53/A53M- 10, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated Welded and Seamless.
  - .3        ASTM A536- 84(2009), Standard Specification for Ductile Iron Castings.
  - .4        ASTM B61- 08, Standard Specification for Steam or Valve Bronze Castings.
  - .5        ASTM B62- 09, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .6        ASTM E202- 10, Standard Test Method for Analysis of Ethylene Glycols and Propylene Glycols.
- .4        CSA International

- .1 CSA B242- 05(R2011), Groove and Shoulder Type Mechanical Pipe Couplings.
- .2 CSA W48- 06, Filler Metals and Allied Materials for Metal Arc Welding.
- .5 Manufacturer's Standardization of the Valve and Fittings Industry (MSS)
  - .1 MSS-SP-67- 2002a, Butterfly Valves.
  - .2 MSS-SP-70- 06, Gray Iron Gate Valves, Flanged and Threaded Ends.
  - .3 MSS-SP-71- 05, Gray Iron Swing Check Valves Flanged and Threaded Ends.
  - .4 MSS-SP-80- 08, Bronze Gate, Globe, Angle and Check Valves.
  - .5 MSS-SP-85- 02, Gray Iron Globe and Angle Valves, Flanged and Threaded Ends.

### **1.3 Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for hydronic systems and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
  - .2 Indicate on drawings:
    - .1 Components and accessories.
- .4 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .5 Operation and Maintenance Data: submit operation and maintenance data for hydronic systems for incorporation into manual.
  - .1 Include special servicing requirements.

### **1.4 Extra Stock Materials**

- .1 Supply spare parts as follows:
  - .1 Valve seats: 1 minimum for every ten valves, each size. Minimum one.
  - .2 Discs: 1 minimum for every ten valves, each size. Minimum one.
  - .3 Stem packing: 1 minimum for every ten valves, each size. Minimum one.
  - .4 Valve handles: 2 minimum of each size.
  - .5 Gaskets for flanges: 1 minimum for every ten flanges.

### **1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Pipe**

- .1 Steel pipe: to ASTM A53/A53M, Grade B, as follows:
  - .1 To NPS 6: Schedule 40.
  - .2 NPS 8 and over, 10.
  - .3 NPS 12 and over, 10 mm wall thickness.

### **2.2 Pipe Joints**

- .1 NPS 2 and under: screwed fittings with PTFE tape.
- .2 NPS 2-1/2 and over: welding fittings and flanges to CSA W48.
- .3 Roll grooved: standard coupling to CSA B242.
- .4 Flanges: plain, slip-on to ANSI/AWWA C111/ A21.11.
- .5 Orifice flanges: slip-on raised face, 2100 kPa.
- .6 Flange gaskets: to ANSI/AWWA C111/ A21.11.
- .7 Pipe thread: taper.
- .8 Bolts and nuts: to ASME B18.2.1.
- .9 Roll grooved coupling gaskets: type EPDM.

### **2.3 Fittings**

- .1 Screwed fittings: malleable iron, to ASME B16.3, Class 150.
- .2 Pipe flanges and flanged fittings:
  - .1 Cast iron: to ASME B16.1, Class 125.
  - .2 Steel: to ASME B16.5.
- .3 Butt-welding fittings: steel, to ASME B16.9.
- .4 Unions: malleable iron, to ASTM A47/A47M.
- .5 Fittings for roll grooved piping: malleable iron to ASTM A47/A47M.

## 2.4 Valves

- .1 Connections:
  - .1 NPS 2 and smaller: screwed ends.
  - .2 NPS 2-1/2 and larger: grooved ends.
- .2 Gate valves: to MSS-SP-70:
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: Class 125, rising stem, split wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 Mechanical Rooms: rising stem, split wedge disc, lead free bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
      - .1 Operators: handwheel.
    - .2 Elsewhere: non-rising stem, solid wedge disc, lead free bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
      - .1 Operators: handwheel.
- .3 Butterfly valves: to MSS-SP-67
  - .1 NPS 2-1/2 and over: grooved ends: as specified Section 23 05 17 - Pipe Welding.
- .4 Globe valves: MSS-SP- 85:
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: with PTFE disc, as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: globe, with composition disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 With composition disc, lead free bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
    - .2 Operators: handwheel.
- .5 Balancing, for TAB:
  - .1 Sizes: calibrated balancing valves, as specified this section.
  - .2 NPS 2 and under:
    - .1 Mechanical Rooms: globe, with plug disc as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: globe, with plug disc as specified Section 23 05 23.01 - Valves - Bronze.
- .6 Drain valves: Gate, Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
- .7 Bypass valves on gate valves NPS 8 and larger: NPS 3/4, Globe, with PTFE disc as specified Section 23 05 23.01 - Valves - Bronze.

- .8 Swing check valves: to MSS-SP-71.
  - .1 NPS 2 and under:
    - .1 Class 125, swing, with composition disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 Grooved ends: as specified Section 23 05 23.02 - Valves - Cast Iron.
- .9 Silent check valves:
  - .1 NPS 2 and under:
    - .1 As specified Section 23 05 23.01 - Valves – Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 Grooved ends: as specified Section 23 05 23.02 - Valves - Cast Iron.
- .10 Ball valves:
  - .1 NPS 2 and under: as specified Section 23 05 23.01 - Valves - Bronze.
- .11 Lubricated Plug Valves
  - .1 NPS 2 and under: Class 125, threaded ends, to ASME/ANSI B16.33
  - .2 NPS 2-1/2 and over:
    - .1 As specified Section 23 05 23.02 - Valves - Cast Iron.

### **Part 3 Execution**

#### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic systems installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

#### **3.2 Piping Installation**

- .1 Install pipework in accordance with Section 23 05 05 - Installation of Pipe Work.

#### **3.3 Circuit Balancing Valves**

- .1 Install flow measuring stations and flow balancing valves as indicated.
- .2 Remove handwheel after installation and when TAB is complete.
- .3 Tape joints in prefabricated insulation on valves installed in chilled water mains.

**3.4 Cleaning, Flushing And Start-Up**

- .1 In accordance with Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems.

**3.5 Testing**

- .1 Test system in accordance with Section 23 05 00 - Common Work Results for HVAC.

**3.6 Balancing**

- .1 Balance water systems to within plus or minus 5 % of design output.
- .2 In accordance with Section 23 05 93 - Testing, Adjusting and Balancing for HVAC for applicable procedures.

**3.7 Performance Verification**

- .1 In accordance with Section 23 08 01 - Performance Verification Mechanical Piping Systems.

**3.8 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**3.9 Protection**

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by hydronic systems installation.

**END OF SECTION**

## **Part 1        General**

### **1.1        References**

- .1 ASME
  - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII-2013.
- .2 ASTM International
  - .1 ASTM A47/A47M, Standard Specification for Ferritic Malleable Iron Castings.
  - .2 ASTM A278/A278M, Standard Specification for Gray Iron Castings for Pressure-Containing Parts for Temperatures up to 650 degrees F (350 degrees C).
  - .3 ASTM A516/A516M, Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate - and Lower - Temperature Service.
  - .4 ASTM A536, Standard Specification for Ductile Iron Castings.
  - .5 ASTM B62, Standard Specification for Composition Bronze or Ounce Metal Castings.
- .3 CSA Group
  - .1 CSA B51, Boiler, Pressure Vessel, and Pressure Piping Code.

### **1.2        Action And Informational Submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for specified equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.3        Closeout Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic specialties for incorporation into manual.
- .3 Submit 2 copies of operation and maintenance manual.

### **1.4        Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Replace defective or damaged materials with new.

- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Diaphragm Type Expansion Tank**

- .1 Vertical steel pressurized diaphragm type expansion tank.
- .2 Capacity and size as indicated on drawings.
- .3 Diaphragm sealed in EPDM suitable for 115 degrees C operating temperature.
- .4 Working pressure: 860 kPa with ASME stamp and certification.
- .5 Air precharged to 84 kPa (initial fill pressure of system).
- .6 Base mount for vertical installation.
- .7 Supports: provide supports with hold down bolts and installation templates.

### **2.2 Automatic Air Vent**

- .1 Install on each convector, fan coil or cabinet unit heater.
- .2 Radiator vent: brass body and insert, NPS 1/8 connection, screw driver operated, with copper tube extensions.
- .3 Steel panel radiator vent: chrome plated, automatic type.
- .4 Standard float vent: brass body and NPS 1/8 connection and rated at 620 kPa working pressure.
- .5 Install float vent on heating and chilled water at system high points. Install isolation valve ahead of air vents, except on coils equipped with isolation valves.
- .6 On glycol, install key-operated air vents at all high points and as indicated.

### **2.3 Air Separator - In-Line**

- .1 Working pressure: 860 kPa.
- .2 Size: NPS 1 ½ or as indicated.

### **2.4 Combination Low Pressure Relief And Reducing Valve**

- .1 Adjustable pressure setting: 206 kPa relief, 55 to 172 kPa reducing.
- .2 Low inlet pressure check valve.
- .3 Removable strainer.

### **2.5 Pipe Line Strainer**

- .1 Install low pressure drop "Y" Pattern pipe line strainer where indicated on plans or according to equipment installation requirements.

- .2 NPS 1/2 to 2, Class 125: cast iron body to ASTM A126-B, screwed connections.
- .3 NPS 2 1/2 to 12, Class 125: cast iron body to ASTM A126-B, Class 30, flat faced flanged connections.
- .4 Blow down connection.
- .5 Equipped with dry well port.
- .6 Screen: removable through O-ring sealed access cover, type 304 stainless steel with
  - .1 Up to 50mm: 1.15 mm (0.045") perforations.
  - .2 64mm and 200mm: 3.17mm (0.125") perforations
  - .3 Pitch of 22.5 degrees
- .7 Working pressure: 860 kPa.

## **2.6 Suction Diffuser**

- .1 Body: cast iron.
- .2 Connections:
  - .1 NPS 2 and under: screwed.
  - .2 NPS 2 1/2 and greater: flanged.
- .3 Strainer: low pressure drop screen with 4.7mm perforations, blowdown connection and built-in, disposable 16 mesh bronze strainer for start up.
- .4 Full length straightening vanes.
- .5 NPT 1/4 gauge port.
- .6 Adjustable support leg.

## **2.7 Auxilliary Test Ports**

- .1 Instrument test ports for reading of temperature and pressure via insertion probe. NPT 1/4 brass body with cap, self-sealing neoprene valve core. Length to suit application.

## **2.8 Water Make Up Assembly**

- .1 Reduced pressure principle back flow preventor and PRV assembly with pressure gauges, ball valves on inlet and outlet to assembly.

## **2.9 Flexible Connections**

- .1 Stainless steel hose with carbon steel braid, designed to absorb vibration and compensate for thermal expansion.
- .2 Minimum 1370 kPa working pressure at 120°C.
- .3 Flanged connections for NPT 2 1/2 and greater, threaded nipple for NPT 2 and under. Minimum length of 225mm

### **Part 3 Execution**

#### **3.1 General**

- .1 Install as indicated and to manufacturer's recommendations.
- .2 Run drain lines and blow off connections to terminate above nearest drain.
- .3 Maintain proper clearance to permit service and maintenance.
- .4 Should deviations beyond allowable clearances arise, request and follow Engineer's directive.
- .5 Check shop drawings for conformance of all tappings for ancillaries and for equipment operating weights.

#### **3.2 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied.

#### **3.3 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

#### **3.4 Strainers**

- .1 Install in horizontal or down flow lines.
- .2 Ensure clearance for removal of basket.
- .3 Install ahead of each pump.
- .4 Install ahead of each automatic control valve larger than NPS 1 and ahead of control valves smaller than NPS 1 that are not full port (such as those equipped with characterizing discs).

#### **3.5 Air Vents**

- .1 Install at high points of systems.
- .2 Install valve on automatic air vent inlet.

#### **3.6 Expansion Tanks**

- .1 Adjust expansion tank pressure to suit design criteria.

### **3.7 Pressure Safety Relief Valves**

- .1 Run discharge pipe to terminate above nearest drain for water system, and back to glycol fill tank on glycol systems.

### **3.8 Suction Diffusers**

- .1 Install on inlet to pumps having suction size greater than 50mm.

### **3.9 Dielectric Unions**

- .1 Install at connection of dissimilar metals.
- .2 Metals that are adjacent on the galvanic scale may not require additional protection, subject to the approval of the Engineer.
- .3 Dielectric 'couplings' are not acceptable.

### **3.10 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.
  - .2 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1        General**

### **1.1        References**

- .1 American Society of Heating Refrigeration and Air-Conditioning Engineers (ASHRAE)
  - .1 ANSI/ASHRAE/IES Standard 90.1-2013, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .2 CSA Group
  - .1 CAN/CSA-B214, Installation Code for Hydronic Heating Systems.
- .3 Electrical Equipment Manufacturers Association of Canada (EEMAC)
- .4 National Electrical Manufacturers' Association (NEMA)
  - .1 NEMA MG 1, Motors and Generators.

### **1.2        Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for pump, circulator, and equipment and include product characteristics, performance criteria, physical size, finish and limitations indicate point of operation, and final location in field assembly.
- .3 Shop Drawings:
  - .1 Submit manufacturer's detailed composite wiring diagrams for control systems showing factory installed wiring and equipment on packaged equipment or required for controlling devices or ancillaries, accessories and controllers.

### **1.3        Closeout Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic pumps for incorporation into manual.
- .3 Submit copies of operation and maintenance manual.

### **1.1        Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.

- .2 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan and in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Equipment**

- .1 Size and select components to: CAN/CSA-B214.

### **2.2 Single Suction Centrifugal Pump**

- .1 General: all stainless steel pump complete with motor, designed for variable speed application.
- .2 Base: common fabricated steel with drip rim and tapping for drain connection.
- .3 Volute: cast iron radially split, end suction, flanged suction and discharge, with drain plug and vent cock, suction and discharge pressure gauge tappings.
- .4 Impeller: stainless steel type, keyed drive with locking nut or screw.
- .5 Shaft: alloy steel with two point support, sleeve bearings.
- .6 Seal assembly: mechanical seal, grease lubricated.
- .7 Coupling: flexible self-aligning.
- .8 Motor: ODP NEMA Premium Efficient Inverter Duty, squirrel cage induction, 1,725 r/min., continuous duty, drip proof, ball bearing, maximum temperature rise 50 degrees C.
- .9 Design pressure: 1200 kPa.
- .10 Provide VFDs for pumps.
- .11 Capacity:
  - .1 Hot Water Heating Supply Pumps
    - .1 Tag: P-1 and P-2
      - .1 Based on: Bell & Gossett
        - .1 Model: Series e-1510 4BD
        - .2 Size: 215 T
      - .2 Location
        - .1 Room: 2670
        - .2 Description: Boiler Room
      - .3 Flow rate: 31.55 L/s (500 GPM)
      - .4 Head: 149 Pa (50 ft.WC)
      - .5 Motor: 7.46 Kw (10 HP)
    - .2 Radiation Circulation Pumps
      - .1 Tag: P-23 and P-24

- .1 Based on: Bell & Gossett
    - .1 Model: Series e-1510 2BD
    - .2 Size: 182 T
  - .2 Location
    - .1 Room: 2670
    - .2 Description: Boiler Room
  - .3 Flow rate: 7.89 L/s (125 GPM)
  - .4 Head: 149 Pa (50 ft.WC)
  - .5 Motor: 7.89 Kw (3 HP)
- .12 Approved Manufacturers: Bell & Gossett, Grundfos, Taco.

### **2.3 Domestic Hot Water Circulation Pump**

- .1 General: canned-rotor type, incorporated differential pressure and temperature sensor, complete control box with integrated controller and control panel.
- .2 Pump Housing: 316 Stainless Steel, electrocoated.
- .3 Shaft: 316L Stainless Steel
- .4 Impeller: PES.
- .5 Motor: 4-pole synchronous, high efficiency permanent magnet motor with Integrated variable frequency drive.
- .6 Design pressure: 1200 kPa.
- .7 Capacity:
  - .1 Domestic Hot Water Recirculation
    - .1 Tag: P-13
      - .1 Based on: Grundfos
        - .1 Model: Magna 3
        - .2 Size: 32-60
      - .2 Location
        - .1 Room: 2670
        - .2 Description: Boiler Room
      - .3 Flow rate: 0.82 L/s (13 GPM)
      - .4 Head: 45 Pa (15 ft.WC)
      - .5 Motor: 0.11 Kw (.15 HP)
- .8 Approved Manufacturers: Bell & Gossett, Grundfos, Taco.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic pump installation in accordance with manufacturer's written instructions.

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

### **3.3 Installation**

- .1 Install hydronic pumps to: CAN/CSA-B214.
- .2 In line circulators: install as indicated by flow arrows.
  - .1 Support at inlet and outlet flanges or unions.
  - .2 Install with bearing lubrication points accessible.
- .3 Base mounted type: supply templates for anchor bolt placement.
  - .1 Include anchor bolts with sleeves. Place level, shim unit and grout.
  - .2 Align coupling in accordance with manufacturer's recommended tolerance.
  - .3 Check oil level and lubricate. After run-in, tighten glands.
- .4 Ensure that pump body does not support piping or equipment.
  - .1 Provide stanchions or hangers for this purpose.
  - .2 Refer to manufacturer's installation instructions for details.
- .5 Pipe drain tapping to floor drain.
- .6 Install volute venting pet cock in accessible location.
- .7 Check rotation prior to start-up.
- .8 Install pressure gauge test cocks.

### **3.4 Start-Up**

- .1 General:
  - .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: General Requirements; supplemented as specified herein.
  - .2 In accordance with manufacturer's recommendations.
- .2 Procedures:
  - .1 Before starting pump, check that cooling water system over-temperature and other protective devices are installed and operative.
  - .2 After starting pump, check for proper, safe operation.
  - .3 Check installation, operation of mechanical seals, packing gland type seals. Adjust as necessary.
  - .4 Check base for free-floating, no obstructions under base.

- .5 Run-in pumps for 12 continuous hours minimum.
- .6 Verify operation of over-temperature and other protective devices under low- and no-flow condition.
- .7 Eliminate air from scroll casing.
- .8 Adjust water flow rate through water-cooled bearings.
- .9 Adjust flow rate from pump shaft stuffing boxes to manufacturer's recommendation.
- .10 Adjust alignment of piping and conduit to ensure true flexibility.
- .11 Eliminate cavitation, flashing and air entrainment.
- .12 Adjust pump shaft seals, stuffing boxes, glands.
- .13 Measure pressure drop across strainer when clean and with flow rates as finally set.
- .14 Replace seals if pump used to degrease system or if pump used for temporary heat.
- .15 Verify lubricating oil levels.

### **3.5 Performance Verification (Pv)**

- .1 General:
  - .1 Verify performance in accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: General Requirements, supplemented as specified herein.
- .2 Verify that manufacturer's performance curves are accurate.
- .3 Ensure valves on pump suction and discharge provide tight shut-off.
- .4 Net Positive Suction Head (NPSH):
  - .1 Application: measure NPSH for pumps which operate on open systems and with water at elevated temperatures.
  - .2 Measure using procedures prescribed in Section 01 91 13 - General Commissioning (Cx) Requirements.
  - .3 Where procedures do not exist, discontinue PV, report to Departmental Representative and await instructions.
- .5 Multiple Pump Installations - Series and Parallel:
  - .1 Repeat PV procedures specified above for pump performance and pump BHP for combinations of pump operations.
- .6 Mark points of design and actual performance at design conditions as finally set upon completion of TAB.
- .7 Commissioning Reports: in accordance with Section 01 91 13 - General Commissioning (Cx) Requirements reports supplemented as specified herein. Reports to include:
  - .1 Record of points of actual performance at maximum and minimum conditions and for single and parallel operation as finally set at completion of commissioning on pump curves.
  - .2 Use Report Forms specified in Section 01 91 13 - General Commissioning (Cx) Requirements: Report Forms and Schematics.

- .3 Pump performance curves (family of curves).

### **3.6 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1            General**

### **1.1                Related Requirements**

- .1        Section 23 05 00 Common Work Results for HVAC.

### **1.2                References**

- .1        American National Standards Institute (ANSI) / American Society of Mechanical Engineers (ASME)
  - .1        ASME B16.1-05, Cast Iron Pipe Flanges and Flanged Fittings: Class 25, 125, 250 and 800.
  - .2        ASME B16.25-07, Buttwelding Ends.
  - .3        ASME B16.3-06, Malleable Iron Threaded Fittings: Classes 150 and 300.
  - .4        ANSI/ASME B16.5-03, Pipe Flanges and Flanged Fittings: NPS through 24.
  - .5        ANSI/ASME B16.9-07, Factory-Made Wrought Steel Buttwelding Fittings.
  - .6        ANSI B18.2.1-96(R2005), Square and Hex Bolts and Screws (Inch Series).
  - .7        ANSI/ASME B18.2.2-87(R2005), Square and Hex Nuts (Inch Series).
- .2        American National Standards Institute (ANSI) / American Water Works Association (AWWA)
  - .1        ANSI/AWWA C111/A21.11-07, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .3        ASTM International Inc.
  - .1        ASTM A47/A47M-99(2004), Standard Specification for Ferritic Malleable Iron Castings.
  - .2        ASTM A53/A53M-07, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
  - .3        ASTM A126-04, Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
- .4        Canadian Standards Association (CSA International)
  - .1        CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
- .5        Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.
  - .1        MSS-SP-70-2006, Cast Iron Gate Valves, Flanged and Threaded Ends.
  - .2        MSS-SP-71-2005, Gray Iron Swing Check Valves, Flanged and Threaded Ends.
  - .3        MSS-SP-80-2003, Bronze Gate, Globe, Angle and Check Valves.
  - .4        MSS-SP-85-2002, Cast Iron Globe and Angle Valves, Flanged and Threaded Ends.

### **1.3                Action And Informational Submittals**

- .1        Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:

- .1 Provide manufacturer's printed product literature and datasheets for valves and pipes and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Provide drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.

#### **1.4 Closeout Submittals**

- .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals

#### **1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements .
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return of pallets, crates, padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

#### **1.6 Extra Materials**

- .1 Extra Stock Materials:
  - .1 Provide spare parts as follows:
    - .1 Valve seats: one for every ten valves, each size. Minimum one.
    - .2 Discs: one for every ten valves, each size. Minimum one.
    - .3 Stem packing: one for every ten valves, each size. Minimum one.
    - .4 Valve handles: 2 of each size.
    - .5 Gaskets for flanges: one for every ten flanges.

### **Part 2 Products**

#### **2.1 Pipe**

- .1 Steel pipe: to ASTM A53/A53M, Grade B, as follows:
  - .1 Steam;
    - .1 To NPS 6:
    - .2 NPS 8 and over:
  - .2 Condensate:

#### **2.2 Pipe Joints**

- .1 NPS 2 and under: screwed fittings with PTFE tape.
- .2 NPS 2-1/2 and over: welding fittings and flanges to CSA W48.
- .3 Flanges: plain or raised face. Flange gaskets to ANSI/AWWA C111/A21.11.

- .4 Pipe thread: taper.
- .5 Bolts and nuts: carbon steel, to ANSI/ASME B18.2.1
- .6 Buttwelding ends: to ANSI/ASME B16.25.

### **2.3 Fittings**

- .1 Pipe flanges: cast-iron to ASME B16.1, Class 125.
- .2 Screwed fittings: malleable iron to ASME B16.3, Class 150.
- .3 Steel pipe gaskets, flanges and flanged fittings: to ANSI/ASME B16.5.
- .4 Buttwelding fittings: steel to ANSI/ASME B16.9.
- .5 Unions: malleable iron, to ASTM A47/A47M.

### **2.4 Valves**

- .1 Connections:
  - .1 NPS 2 and smaller: screwed ends.
  - .2 NPS 2 1/2 and larger:
    - .1 Equipment: Flanged ends.
    - .2 Elsewhere: welded ends.
- .2 Gate valves: Application: Steam service, for isolating equipment, control valves, pipelines.
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: Class 125, rising stem, split wedge disc, as specified Section 23 05 23.01 - Valves-Bronze.
    - .2 Elsewhere: Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves-Bronze.
  - .2 NPS 2 1/2 -8:
    - .1 Mechanical Rooms: Class 150, rising stem, split wedge disc, cast iron, bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
    - .2 Elsewhere: Class 150, Non-rising stem, solid wedge disc, cast iron with bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
- .3 Globe valves: Application: Steam service, throttling, flow control, emergency bypass.
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: with PTFE disc as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: with composition disc as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2 1/2 and over:
    - .1 With bronze disc, cast iron with bronze trim, to Section 23 05 23.02 - Valves - Cast Iron.

- .4 Gate valves: Application: gravity condensate return service, steam drip point assemblies.
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: Class 125, rising stem, split wedge disc, as specified Section 23 05 23.01 - Valves-Bronze.
    - .2 Elsewhere: Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2 1/2 and over:
    - .1 Mechanical Rooms: Class 125, rising stem, split wedge disc, cast iron, bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
    - .2 Elsewhere: Class 125, non-rising stem, solid wedge disc, cast iron with bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
- .5 Drain valves: Gate, Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
- .6 Bypass valves around large size gate valves: as specified Section 23 05 23.03 - Valves - Cast Steel.
- .7 Lift check valves:
  - .1 NPS 2 and under: Class 125, lift, with composition disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2 1/2 and over: as specified Section 23 05 23.02 - Valves - Cast Iron.

## **2.5 Valve Operators**

- .1 Handwheel with chain operators: on valves installed more than 2400 mm above floor in Boiler Rooms.

## **Part 3 Execution**

### **3.1 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2 Piping**

- .1 Install pipework in accordance with Section 23 05 05 - Installation of Pipework.
- .2 Connect branch lines into top of mains.
- .3 Install piping in direction of flow with slopes as follows, unless indicated:
  - .1 Steam: 1:240.
  - .2 Condensate return: 1:70.
- .4 Make provision for thermal expansion.
- .5 Drip pocket: line size.

### **3.3 Valves**

- .1 Install globe valves around, NPS 8 and over, gate valves.

### **3.4 Testing**

- .1 Test system in accordance with Section 21 05 01 - Common Work Results for Mechanical.
- .2 Test pressure: 1-1/2 times maximum system operating pressure or 860 kPa whichever is greater.

### **3.5 System Start-Up**

- .1 In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

### **3.6 Performance Verification (Pv)**

- .1 General:
  - .1 Verify performance in accordance with Section 23 08 01 - Performance Verification Mechanical Piping Systems supplemented as specified herein.
- .2 Timing, only after:
  - .1 Pressure tests successfully completed.
  - .2 Flushing as specified has been completed.
  - .3 Water treatment system has been commissioned.
- .3 PV Procedures:
  - .1 Verify complete drainage of condensate from steam coils.
  - .2 Verify proper operation of system components, including, but not limited to:
    - .1 Steam traps - verify no blow-by.
    - .2 Flash tanks.
    - .3 Thermostatic vents.
  - .3 Monitor operation of provisions for controlled pipe movement including expansion joints, loops, guides, anchors.
    - .1 If sliding type expansion joints bind or if bellows type expansion joints flex incorrectly, shut down system, re-align, repeat start-up procedures.
- .4 Humidifiers: for commissioning procedures, refer to Section 23 84 13 - Humidifiers.
- .5 Condensate pumping units: for commissioning procedures, refer to Section 01 91 13 - General Commissioning (Cx) Requirements.

### **3.7 Cleaning**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **Part 1            General**

### **1.1                Related Requirements**

- .1        Section 23 05 00 Common Work Results for HVAC.

### **1.2                References**

- .1        American Society for Mechanical Engineers (ASME International)
- .2        ASTM International Inc.
  - .1        ASTM A126-04, Standard Specification for Gray Iron Castings for Valves, Flanges and Pipe Fittings.
  - .2        ASTM A167-99(2004), Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - .3        ASTM A216/A216M-07, Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding for High-Temperature Service.
  - .4        ASTM A240/A240M-07e1, Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
  - .5        ASTM A276-06, Standard Specification for Stainless Steel Bars and Shapes.
  - .6        ASTM A278/A278M-01(2006), Standard Specification for Gray Iron Castings for Pressure - Containing Parts for Temperatures up to 650 Degrees F (350 degrees C).
  - .7        ASTM A351/A351M-06, Standard Specification for Castings, Austenitic, for Pressure-Containing Parts.
  - .8        ASTM A564/A564M-04, Standard Specification for Hot-Rolled and Cold-Finished Age-Hardening Stainless Steel Bars and Shapes.
  - .9        ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
- .3        Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1        Material Safety Data Sheets (MSDS).

### **1.3                Action And Informational Submittals**

- .1        Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2        Product Data:
  - .1        Provide manufacturer's printed product literature Canadian Registration Number (CRN), and datasheets for steam traps, vacuum breakers, pressure reducing valves, air vents, safety relief valves, and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2        Provide two copies WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 35 29.06 - Health and Safety Requirements.
- .3        Shop Drawings:
  - .1        Provide drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.

- .4 Closeout Submittals:
  - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

#### **1.4 Delivery, Storage And Handling**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

### **Part 2 Products**

#### **2.1 Materials**

- .1 Cast steel: to ASTM A216/A216M.
- .2 Cast iron: to ASTM A278, Class 300.
- .3 Bronze: to ASTM B62.
- .4 Stainless steel: to ASTM A351/A351M.

#### **2.2 Safety And Relief Valves**

- .1 Spring loaded type of bronze with high capacity and full nozzle and to ASME code.
- .2 Material: body - cast iron; valve - housing lead-free cast bronze; spring - steel, cadmium plated; lead-free bronze/brass trim.
- .3 Capacity: as indicated

#### **2.3 Drip Pan Elbows**

- .1 Application: on discharge of steam safety relief valves as indicated.
- .2 Cast iron or steel with screwed or flanged inlet and threaded drain connections.

#### **2.4 Pipe Line Strainer**

- .1 Install low pressure drop "Y" Pattern pipe line strainer where indicated on plans or according to equipment installation requirements.
  - .1 Application: ahead of condensate pumps, steam traps, control valves and elsewhere as indicated.
- .2 NPS 1/2 to 2, Class 125: cast iron body to ASTM A126-B, screwed connections.
- .3 NPS 2 1/2 to 12, Class 125: cast iron body to ASTM A126-B, Class 30, flat faced flanged connections.
- .4 Blow down connection.
- .5 Equipped with dry well port.

- .6 Screen: removable through O-ring sealed access cover, type 304 stainless steel with
  - .1 Up to 150mm: 1.15 mm (0.045") perforations.
  - .2 200mm and up: 1.57mm (0.062") perforations
  - .3 Pitch of 22.5 degrees
- .7 Working pressure: 860 kPa.

### **Part 3 Execution**

#### **3.1 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- .2 Maintain proper clearance around equipment to permit maintenance.

#### **3.2 Strainers**

- .1 Install as indicated.
- .2 Ensure clearance for removal of basket.
- .3 Install valved blow-down as indicated.

#### **3.3 Safety Relief Valve**

- .1 Pipe to atmosphere independent of other vents and in accordance with applicable code.
- .2 Support discharge pipe against reaction forces and to take up thermal movement.
- .3 Drain pipe from drip pan elbow to terminate over floor drain.

#### **3.4 Steam Traps**

- .1 Install unions on inlet and outlet.

#### **3.5 Pressure Reducing Valves**

- .1 Install on 3-valve bypass with strainer on inlet.
- .2 Pipe as indicated. Follow manufacturer's installation instructions.

#### **3.6 Flash Tanks**

- .1 Pipe arrangement as indicated.

#### **3.7 Performance Verification**

- .1 In accordance with Section 23 08 01 - Performance Verification of Mechanical Piping Systems.

#### **3.8 Cleaning**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

**Part 1            General**

**1.1            Related Requirements**

- .1            Section 23 21 34 – Hydronic Pumps.

**1.2            References**

- .1            ASME
  - .1            ASME Boiler and Pressure Vessel Code (BPVC), Section VII-2013.
- .2            Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1            Material Safety Data Sheets (MSDS).

**1.3            Action And Informational Submittals**

- .1            Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2            Product Data:
  - .1            Submit manufacturer's instructions, printed product literature and data sheets, and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2            Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements. Indicate VOC's for adhesive and solvents during application and curing.
- .3            Shop Drawings:
  - .1            Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
- .4            Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5            Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .6            Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.
- .7            Include following:
  - .1            Log sheets as recommended by Departmental Representative.

**1.4            Delivery, Storage And Handling**

- .1            Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2            Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3            Storage and Handling Requirements:
  - .1            Store materials off ground, indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.

- .2 Store and protect from nicks, scratches, and blemishes.
- .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Manufacturer**

- .1 Equipment, chemicals, and service provided by one supplier.

### **2.2 Pot Feeder**

- .1 Welded steel, pressure rating 1200 kPa. Temperature rating: 90 degrees C.

### **2.3 Chemical Feed Piping**

- .1 Resistant to chemicals employed. Pressure rating: 1200 kPa.

### **2.4 Shipping/Feeding Chemical Containers**

- .1 High density moulded polyethylene, with liquid level graduations, cover.

### **2.5 Conductivity Controller**

- .1 Fully transistorized, suitable for wall or flush panel mounting, linear over full measuring range of 0-5000 microhms.
- .2 Insensitive to phase angle shifts, capable of operating on 95-130 Volts without affecting accuracy, power, bleedoff status lights.

### **2.6 Conductivity Probes**

- .1 Dual carbon elements in PVC holder, quick disconnect, self-locking connection.

### **2.7 Water Treatment For Hydronic Systems**

- .1 Hot water heating system: pot feeder, 19 L
- .2 Micron filter for each pot feeder:
  - .1 Capacity 2% of pump recirculating rate at operating pressure.
  - .2 Six (6) sets of filter cartridges for each type, size of micron filter.

### **2.8 Acid Neutralization Tank**

- .1 Corrosion resistant tank with lid and neutralization media, capable of handling condensate water flow rate indicated in equipment literature.
- .2 Installed with unions at tank inlet and outlet.
- .3 Connected to equipment using corrosion resistant piping.

## **2.9 Chemicals**

- .1 Provide 1 years supply.

## **2.10 Test Equipment**

- .1 Provide one set of test equipment for each system to verify performance.
- .2 Complete with carrying case, reagents for chemicals, specialized or supplementary equipment.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC water treatment systems installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied.

### **3.2 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.3 Installation**

- .1 Install HVAC water treatment systems in accordance with ASME Boiler and Pressure Code Section VII, and requirements and standards of authorities having jurisdiction, except where specified otherwise.
- .2 Ensure adequate clearances to permit performance of servicing and maintenance of equipment.

### **3.4 Chemical Feed Piping**

- .1 Install crosses at changes in direction. Install plugs in unused connections.

### **3.5 Cleaning Of Mechanical System**

- .1 Provide copy of recommended cleaning procedures and chemicals for approval by Departmental Representative.
- .2 Flush mechanical systems and equipment with approved cleaning chemicals designed to remove deposition from construction such as pipe dope, oils, loose mill scale and other extraneous materials. Use chemicals to inhibit corrosion of various system materials that are safe to handle and use.
- .3 Examine and clean filters and screens, periodically during circulation of cleaning solution, and monitor changes in pressure drop across equipment.

- .4 Drain and flush systems until alkalinity of rinse water is equal to make-up water. Refill with clean water treated to prevent scale and corrosion during system operation.
- .5 Disposal of cleaning solutions approved by authority having jurisdiction.

### **3.6 Water Treatment Services**

- .1 Provide water treatment monitoring and consulting services for period of 1 year after system start-up. Service to include:
  - .1 Initial water analysis and treatment recommendations.
  - .2 System start-up assistance.
  - .3 Operating staff training.
  - .4 Visit plant during period of operation and as required until system stabilizes, and advise on treatment system performance.
  - .5 Provide necessary recording charts and log sheets for 1 year operation.
  - .6 Provide necessary laboratory and technical assistance.
  - .7 Provide clear, concise, written instructions and advice to operating staff.

### **3.7 Field Quality Control**

- .1 Start-up:
  - .1 Start up water treatment systems in accordance with manufacturer's instructions.
- .2 Commissioning:
  - .1 Commissioning Agency: to be installing water treatment sub-contractor.
  - .2 Timing:
    - .1 After start-up deficiencies rectified.
    - .2 After start-up and before TAB of connected systems.
  - .3 Pre-commissioning Inspections: verify:
    - .1 Presence of test equipment, reagents, chemicals, details of specific tests performed, and operating instructions.
    - .2 Suitability of log book.
    - .3 Currency and accuracy of initial water analysis.
    - .4 Required quality of treated water.
  - .4 Commissioning procedures - applicable to Water Treatment Systems:
    - .1 Establish, adjust as necessary and record automatic controls and chemical feed rates.
    - .2 Monitor performance continuously during commissioning of connected systems and until acceptance of project.
    - .3 Establish test intervals, regeneration intervals.
    - .4 Record on approved report forms commissioning procedures, test procedures, dates, times, quantities of chemicals added, raw water analysis, treated water analysis, test results, instrument readings, adjustments made, results obtained.
    - .5 Establish, monitor and adjust automatic controls and chemical feed rates as necessary.

- .6 Visit project at specified intervals after commissioning is satisfactorily completed to verify that performance remains as set during commissioning (more often as required until system stabilizes at required level of performance).
- .7 Advise Departmental Representative in writing on matters regarding installed water treatment systems.
- .5 Commissioning procedures - Closed Circuit Hydronic Systems:
  - .1 Analyze water in system.
  - .2 Based upon an assumed rate of loss approved by Departmental Representative, establish rate of chemical feed.
  - .3 Record types, quantities of chemicals applied.
- .6 Training:
  - .1 Commission systems, perform tests in presence of, and using assistance of, assigned O M personnel.
  - .2 Train O M personnel in softener regeneration procedures.
- .7 Certificates:
  - .1 Upon completion, furnish certificates confirming satisfactory installation and performance.
- .8 Commissioning Reports:
  - .1 To include system schematics, test results, test certificates, raw and treated water analyses, design criteria, other data required by Departmental Representative.
- .9 Commissioning activities during Warranty Period:
  - .1 Check out water treatment systems on regular basis and submit written report to Departmental Representative.

### **3.8 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1**

### **General**

#### **1.1 Related Requirements**

- .1 Section 23 05 00 – Common Work Results for HVAC

#### **1.2 References**

- .1 Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
- .2 Underwriters' Laboratories of Canada (ULC)

#### **1.3 Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for chimneys and stacks and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
  - .2 Indicate following:
    - .1 Methods of sealing sections.
    - .2 Methods of expansion.
    - .3 Details of thimbles.
    - .4 Bases/Foundations.
    - .5 Supports.
    - .6 Guy details.
    - .7 Rain caps.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

#### **1.4 Quality Assurance**

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, applicable Provincial/Territorial regulations.
- .2 Certifications:
  - .1 Catalogued or published ratings: obtained from tests carried out by independent testing agency or manufacturer signifying adherence to codes and standards.

#### **1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect chimneys and stacks from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Breechings**

- .1 Shop fabricated 3.5 mm thick mild steel, stainless steel welded, with sweep bends from boiler outlet to thimble or chimney as indicated.

### **2.2 Fuels: Pressure Chimney And Breeching**

- .1 **ULC labelled, 760 degrees C rated, exhaust vent type BH or CPVC plastic pipe for flue gas venting systems, certified to ULC-S636.**
- .2 Sectional, prefabricated, double wall with mineral wool insulation with mated fittings and couplings.
  - .1 Liner: 24 ga, type 316 stainless steel.
  - .2 Shell: 20 ga, type 316 stainless steel.
  - .3 Outer seals between sections: to suit application.
  - .4 Inner seals between sections: to suit application.

### **2.3 Accessories**

- .1 Cleanouts: bolted, gasketed type, full size of breeching, as indicated.
- .2 Barometric dampers: single acting, 70% of full size of breeching area.
- .3 Hangers and supports: in accordance with recommendations SMACNA.
- .4 Rain cap.
- .5 Expansion sleeves with heat resistant caulking, held in place as indicated.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for chimney and stack installation in accordance with manufacturer's written instructions.

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Installation - General**

- .1 Follow manufacturer's and SMACNA installation recommendations for shop fabricated components.
- .2 Suspend breeching at 1.5 m centres and at each joint.
- .3 Support chimneys at bottom, roof and intermediate levels as indicated.
- .4 Install thimbles where penetrating roof, floor, ceiling and where breeching enters masonry chimney. Pack annular space with heat resistant caulking.
- .5 Install flashings on chimneys penetrating roofs, as indicated.
- .6 Install rain caps and cleanouts, as indicated.

### **3.3 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

## **Part 1**

### **General**

#### **1.1 Related Requirements**

- .1 Section 23 05 00 – Common Work Results for HVAC.

#### **1.2 References**

- .1 American Boiler Manufacturers Association (ABMA)
- .2 ASME
  - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII-2013.
- .3 CSA Group
  - .1 CAN1-3.1-77(R2011), Industrial and Commercial Gas-Fired Package Boilers.
  - .2 CSA B51-09, Boiler, Pressure Vessel, and Pressure Piping Code.
  - .3 CSA B139-09, Installation Code for Oil Burning Equipment.
  - .4 CSA B140.7-05(R2010), Oil Burning Equipment: Steam and Hot-Water Boilers.
  - .5 CSA B149.1-10, Natural Gas and Propane Installation Code.
  - .6 ANSI Z21.13-10/CSA 4.9-10, Gas-Fired Low-Pressure Steam and Hot Water Boilers.
- .4 Electrical and Electronic Manufacturers Association of Canada (EEMAC)

#### **1.3 Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for heating boilers and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
  - .2 Indicate on drawings:
    - .1 General arrangement showing terminal points, instrumentation test connections.
    - .2 Clearances for operation, maintenance, servicing, tube cleaning, tube replacement.
    - .3 Foundations with loadings, anchor bolt arrangements.
    - .4 Piping hook-ups.
    - .5 Equipment electrical drawings.
    - .6 Burners and controls.
    - .7 All miscellaneous equipment.
    - .8 Flame safety control system.

- .9 Breeching and stack configuration.
- .3 Engineering data to include:
  - .1 Boiler efficiency at 25%, 50%, 75%, 100% of design capacity.
  - .2 Radiant heat loss at 100% design capacity.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

#### **1.4 Closeout Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for heating boilers for incorporation into manual.

#### **1.5 Quality Assurance**

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, applicable Provincial /Territorial regulations.

#### **1.6 Maintenance Material Submittals**

- .1 Extra materials:
  - .1 Submit maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
    - .1 Special tools for burners, access opening, handholes and Operation and Maintenance.
    - .2 Spare parts for 1 year of operation.
    - .3 Spare gaskets.
    - .4 Spare gauge glass inserts.
    - .5 Probes and sealants for electronic indication.
    - .6 Spare burner tips.
    - .7 Spare burner gun.
    - .8 Safety valve test gauge.

#### **1.7 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect boiler and equipment from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan

in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Packaged Boiler**

#### **.1 General:**

- .1 Low pressure drop, Large Mass Condensing Boiler complete, with burner and necessary factory integrated accessories and controls. Firetube design with extended heating surfaces, true counter-flow arrangement.
- .2 Factory tested at rated capacity and bearing seal or nameplate certifying compliance with, CAN1-3.1, witnessed and certified by Departmental Representative.
- .3 Ready for attachment to piping, electrical power, controls, flue gases exhaust.
- .4 Designed and constructed to ASME Boiler and Pressure vessel Code.
- .5 CRN (Canadian Registration Number), to CSA B51.
- .6 Boiler/burner package to bear ULC, CGA label.

#### **.2 Performance:**

- .1 In accordance with American Boiler Manufacturers Association (ABMA), testing procedures.
- .2 Operating pressure: 103 kPa. Hot water: 82 degrees C supply. 71 degrees C return. 1103 kPa maximum operating pressure.
- .3 Firing rate: natural gas, minimum 5:1 turndown ratio.
- .4 Boiler efficiency: 93% minimum at 30% to 100% firing rates.
- .5 Fully accessible firetube and furnace without burner disassembly or removal.
- .6 Duplex stainless-steel tubes on waterside with aluminum alloy tube insert on the fireside, and stainless-steel flue gas-condensate collection chamber complete with drain trap and connections.
- .7 Fully insulated vessel with minimum 50mm insulation.
- .8 Designed to operate in condensing mode independently of firing rate
- .9 Flue gas temperature leaving boiler:
  - .1 Not to exceed 260 degrees C.
  - .2 Above dewpoint conditions at minimum firing rate.

#### **.3 Capacity:**

- .1 Hot Water Condensing Boiler
  - .1 Tag: B-1, B-2 and B-3
    - .1 Based on: Cleaver Brooks
    - .1 Model: CFLC 4000
  - .2 Location
    - .1 Room: 2670
    - .2 Description: Boiler Room

- .3 Heating Performance
  - .1 Energy Type: Natural Gas
  - .2 Input: 1172,3 kW (4,000.0 MBH)
  - .3 Output: 1102.0 kW (3760.0 MBH)
  - .4 Burner Turndown: 5:1
- .4 Physical Characteristics
  - .1 Weight: 4,883 kg (10,743 lbs)
- .2 Approved Manufacturers: Cleaver Brooks, Viessman, Bosch.
- .4 Electrical:
  - .1 Power: 575 V, 3 phase, 60 Hz.
  - .2 Controls: 120 V, 1 phase, 60 Hz.
  - .3 Electrical components: CSA approved.
- .5 Controls: factory wired. Enclosed in EEMAC 1 steel cabinet.
- .6 Thermal insulation:
  - .1 50 mm thick mineral fibre. Seal insulation at handholes, access opening, mudholes, piping connections with insulating cement or asphaltic paint. Finish with heat resisting paint.
- .7 Jackets: heavy gauge metal, finished with heat resisting paint.
- .8 Mounting:
  - .1 Structural steel base, lifting lugs.
- .9 Anchor bolts and templates:
  - .1 Supply for installation by other Divisions.
- .10 Start-up, instruction, on-site performance tests: 3 days per boiler.
- .11 Trial usage:
  - .1 Departmental Representative may use boilers for test purposes prior to acceptance and commencement of warranty period.
  - .2 Supply labour, materials and instruments required for tests.
- .12 Temporary use by contractor:
  - .1 Contractor may use boilers only after written approval from Departmental Representative.
  - .2 Monitor and record performance continuously. Keep log of maintenance activities carried out.
  - .3 Refurbish to as-new condition before final inspection and acceptance.
- .13 Boiler Management System:
  - .1 Provide manufacturers boiler management control system to stage boilers on demand. The factory integrated computerized boiler-burner system control shall be an solid state micro-processing modulating device mounted to the boiler panel, providing easy access for servicing. It shall be complete with mode selection, fault reset, sequence indication and parameterized set points. It shall also perform flame safety and boiler control functions

- .2 Boiler management system shall stage boilers on and off and open/close respective water flow control valve. To stage up boilers, it shall be provided with a lead/lag system control that includes automatic selection and boiler modulation based on firing rate and temperature set points. It shall provide adjustable outdoor air temperature reset and setback functions. Control to be capable of monitoring supply water, return water and outdoor air temperatures, and communicating between boilers.
- .3 The system shall have a BACnet interface and communicate directly with the build BAS system. It shall include control of circulating pumps, isolation valves, etc.

## **2.2 Auxiliaries**

- .1 Provide auxiliaries for each boiler and to meet ASME requirements.
- .2 Hot water boilers:
  - .1 Relief valve: ASME rated, set at 1100 kPa,
  - .2 Pressure gauge: 90 mm diameter complete with shut-off cock.
  - .3 Thermometer: 115 mm diameter range 10 to 150 degrees C.
  - .4 Low water cut-off: with visual and audible alarms.
  - .5 Auxiliary low water cut-off: with separate cold water connection to boiler.
  - .6 Isolating gate valves: on supply and return connections.
  - .7 Drain valve: NPS 2.
  - .8 Stack thermometer: range 65 to 400 degrees C.
  - .9 Outdoor controller: to reset operating temperature controller.
  - .10 1 set of cleaning tools.
  - .11 Immersion temperature sensors for supply and return lines.
  - .12 Complete acid neutralization tank with neutralization media connected to condensate drain water piping before discharge to existing drain.
  - .13 Double wall, stainless steel type BH vent piping.

## **2.3 Gas Burners**

- .1 General:
  - .1 Forced draft with:
    - .1 Built-in blower to supply combustion air, complete with motor, silencer and damper.
    - .2 High voltage ignition transformer.
    - .3 Flame observation port.
    - .4 Easy access to nozzles and electrodes.
- .2 Gas pilot:
  - .1 To building code and provincial regulations including solenoid gas valve, pressure regulator, pressure gauge, manual shut-off valve.
- .3 Main gas train:

- .1 To building code and provincial regulations including main shut-off valve, pressure regulator, motorized electric shut-off valve, downstream block-test valve with test connection and pressure gauge.
- .4 Controls:
  - .1 Electronic combustion control relay with flame rod flame detector for combustion control and flame supervision.
  - .2 Control to shut off fuel within 5 seconds upon pilot flame or main flame failure or upon signal of safety interlock and to ensure, when restarted, in sequence:
    - .1 Pre-purge.
    - .2 Pilot ignition and supervision.
    - .3 Main gas valve opening.
    - .4 Pilot cut-off. Pilot-proving period not to exceed 10 seconds.
    - .5 Burner operation.
    - .6 Post-purge burner shut-down.
  - .3 Static pressure interlock. To shut off burner upon loss of combustion air pressure.
  - .4 Fuel-air mixture: control through:
    - .1 2-position motor with end switch to provide for low-fire start and high fire run.
    - .2 2-position motor with linkage to control fuel and air and with end switches to prove low-fire start and energize high fire solenoid valve for high-low fire operation.
    - .3 Modulating motor with end switch to provide for low-fire start and fully modulating operation down to 20% of design capacity.
  - .5 Immersion controllers:
    - .1 Operating: to start and stop burner, and operating between adjustable setpoints.
    - .2 High-low: to shift burner operation to high or low fire.
    - .3 Modulating: to modulate burner output.
    - .4 High limit: manual reset, set at 120 degrees C.
    - .5 Controller range: 30 to 121 degrees C.
  - .6 Visual and audible alarms: to indicate burner shutdown due to flame failure, low water level, high pressure and temperature, low air pressure, low gas pressure.
  - .7 Selector switch: to permit manual and automatic firing at any rate between low and high fire.
  - .8 Pilot lights: to indicate:
    - .1 Normal burner operation.
    - .2 All stages of burner operation.
  - .9 Burner to start up in low fire position.

## 2.4 Emission Control

- .1 Rate of discharge of air contaminants from boiler not to exceed:

- .1 For nitrogen oxides expressed as nitrogen dioxide:
  - .1 150 ng/J of heat input when fired with solid fossil fuel.
  - .2 110 ng/J of heat input when fired with oil specified as type 4, 5, or 6, according to CGSB classification.
  - .3 43 ng/J of heat input when fired with oil specified as type 1 or 2, according to CGSB classification.
  - .4 22 ng/J of heat input when fired with gaseous fuel.
- .2 For sulphur dioxide:
  - .1 500 ng/J of heat input when fired with solid fossil fuel.
  - .2 500 ng/J of heat input when fired with oil specified as type 4, 5, or 6, according to CGSB classification.
  - .3 25 ng/J of heat input when fired with oil specified as type 1 or 2, according to CGSB classification.
- .3 For particulate matter measured undiluted, 160 mg/m<sup>3</sup>, when fired with solid fossil fuel.
- .4 For carbon monoxide, 125 ng/J of heat input.

### **Part 3 Execution**

#### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for heating boiler installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

#### **3.2 Manufacturer's Instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### **3.3 Installation**

- .1 Install in accordance with ASME Boiler and Pressure Vessels Code, regulations of Province having jurisdiction, except where specified otherwise, and manufacturers recommendations.
- .2 Make required piping connections to inlets and outlets recommended by boiler manufacturer.
- .3 Maintain clearances as indicated or if not indicated, as recommended by manufacturer for operation, servicing and maintenance without disruption of operation of any other equipment/system.

- .4 Mount unit level
- .5 Pipe hot water relief valves full size to nearest drain.
- .6 Pipe blowdown/drain to blowdown tank/floor drain.
- .7 Natural gas fired installations: in accordance with CSA B149.1.

### **3.4 Mountings And Accessories**

- .1 Safety valves and relief valves:
  - .1 Run separate discharge from each valve.
  - .2 Terminate discharge pipe as indicated.
  - .3 Run drain pipe from each valve outlet and drip pan elbow to above nearest drain.
- .2 Blowdown valves:
  - .1 Run discharge to terminate as indicated.

### **3.5 Field Quality Control**

- .1 Commissioning:
  - .1 Manufacturer to:
    - .1 Certify installation.
    - .2 Start up and commission installation.
    - .3 Carry out on-site performance verification tests.
    - .4 Demonstrate operation and maintenance.
  - .2 Provide Departmental Representative at least 24 hour notice prior to inspections, tests, and demonstrations. Submit written report of inspections and test results.

### **3.6 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**

**Part 1**

**General**

**1.1 Related Requirements**

- .1 Section 23 05 00 Common Work Results for HVAC.

**1.2 Action And Informational Submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for humidifiers and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
  - .2 Submit shop drawings to indicate project layout, dimensions and extent of humidification system.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
- .6 Manufacturer's Field Reports:
  - .1 Submit manufacturer's field reports specified.

**1.3 Closeout Submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for humidifiers for incorporation into manual.

**1.4 Maintenance Material Submittals**

- .1 Extra Materials:
  - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
  - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, addresses of suppliers, list of specialized tools necessary for adjusting, repairing or replacing, for inclusion into operating manual.
  - .3 Provide following: one complete set of renewable evaporator media.

**1.5 Delivery, Storage And Handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect humidifiers from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **Part 2 Products**

### **2.1 Packaged, Gas Fired, Steam Generator Humidifier**

- .1 Free standing, high efficiency condensing gas fired steam humidifiers, as shown on Drawings.
- .2 Components housed in factory fabricated UL/CSA listed enclosure cabinet with access panel and powder painted steel construction.
- .3 Maximum net overall efficiency: 90%
- .4 Combustion chamber and Heat Exchanger: heat treated stainless steel for corrosion protection, tubular in design.
- .5 Burner: True modulation ratio of 5:1.
- .6 Compatible with potable, softened, de-ionized and reverse osmosis water.
- .7 Minimum tank surface insulation to be of 12 mm and enclosed within unit cabinetry.
- .8 Installed with exhaust vent type BH, plastic or stainless steel.**
- .9 Controls:
  - .1 Solid state panels with automatic fill and level sensing and self diagnosis controls. Numeric display of setpoint, measured humidity, high limit setpoint, air proving. LCD touchscreen for adjustments. Integrated controller.
  - .2 Low water cutoff and skimmer bleed-off functions. Solenoid valve on water, skimmer and drain lines.
  - .3 Return air duct mounted humidistat.
  - .4 Airflow proving switch.
  - .5 Adjustable flush cycle timer, surface skimmer with field adjustable flow control.
  - .6 Provide Bacnet interface for communication with building DDC system.
- .10 Duct distribution header complete with condensate drain and supply hose.
- .11 Capacity:
  - .12 Gas-to-steam humidifiers:

- .1 Tag: H-1**
  - .1 Serves: Supply Fan #5**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 163.5 kW (558,000.0 BTU/h)**
    - .2 Steam Output: 204.1 kg/h (450 lb/h)**
- .2 Tag: H-2**
  - .1 Serves: Supply Fan #5**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 163.5 kW (558,000.0 BTU/h)**
    - .2 Steam Output: 204.1 kg/h (450 lb/h)**
- .3 Tag: H-3**
  - .1 Serves: Supply Fan #1**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 163.5 kW (558,000.0 BTU/h)**
    - .2 Steam Output: 204.1 kg/h (450 lb/h)**
- .4 Tag: H-4**
  - .1 Serves: Supply Fan #1**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 109.0 kW (372,000.0 BTU/h)**
    - .2 Steam Output: 136.1 kg/h (300 lb/h)**
- .5 Tag: H-5**
  - .1 Serves: Supply Fan #3**
  - .2 Location**
    - .1 Room: 3000**
    - .2 Description: Fan Room**
  - .3 Humidifier Data**
    - .1 Maximum Input: 109.0 kW (372,000.0 BTU/h)**
    - .2 Steam Output: 136.1 kg/h (300 lb/h)**
- .6 Tag: H-6**

- .1 **Serves: Supply Fan #26**
  - .2 **Location**
    - .1 **Room: 3000**
    - .2 **Description: Fan Room**
  - .3 **Humidifier Data**
    - .1 **Maximum Input: 18.2 kW (62,000 BTU/h)**
    - .2 **Steam Output: 22.7 kg/h (50 lb/h)**
- .7 Tag: H-7**
- .1 **Serves: Supply Fan #12 & #17**
  - .2 **Location**
    - .1 **Room: 2640A**
    - .2 **Description: New Mechanical Room**
  - .3 **Humidifier Data**
    - .1 **Maximum Input: 36.6 kW (124,000 BTU/h)**
    - .2 **Steam Output: 45.4 kg/h (100 lb/h)**

### **Part 3 Execution**

#### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for humidifiers installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

#### **3.2 Installation**

- .1 Install in accordance with manufacturers instructions.
- .2 Humidifier and evaporator media to be new and clean when project is accepted.
- .3 Install humidistats as indicated.
- .4 Water service overflow drain: to manufacturers' recommendation.
- .5 Install access doors or panels in adjacent ducting.
- .6 Install capped drain connection at low point in duct.

#### **3.3 Field Quality Control**

- .1 Manufacturer's Field Services:

- .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
- .2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .3 Schedule site visits, to review Work, at stages listed:
  - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
  - .2 Twice during progress of Work at 25% and 60% complete.
  - .3 Upon completion of the Work, after cleaning is carried out.
- .4 Obtain reports, within 3 days of review, and submit immediately to Departmental Representative.

### **3.4 Demonstration**

- .1 Training: in accordance with Section 01 91 13 - General Commissioning (Cx)  
Requirements: Training of O M Personnel.

### **3.5 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**END OF SECTION**