
Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI/NPA A208.1-1999, Particleboard, Mat Formed Wood.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-05a, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanealloyed) by the Hot-Dip Process. ASTM C36/C36M-03, Standard Specification for Gypsum Wallboard.
 - .2 ASTM D1761-88(2000), Standard Test Methods for Mechanical Fasteners in Wood.
- .3 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-11.3-M87, Hardboard.
 - .2 CAN/CGSB-51.32-M77, Sheathing, Membrane, Breather Type.
 - .3
- .4 Canadian Standards Association (CSA International)
 - .1 CSA B111-1974(R2003), Wire Nails, Spikes and Staples.
 - .2 CAN/CSA-G164-M92(R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
 - .3 CSA O112 Series-M1977(R2006), CSA Standards for Wood Adhesives.
 - .4 CSA O121-[M1978(R2003)], Douglas Fir Plywood.
 - .5 CSA O141-05, Softwood Lumber.
 - .6 CSA O151-04, Canadian Softwood Plywood.
 - .7 CAN/CSA-O325.0-92(R2003), Construction Sheathing.
- .5 National Lumber Grades Authority (NLGA)
 - .1 Standard Grading Rules for Canadian Lumber 2005.
- .6 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S706-97, Mineral Fibre Thermal Insulation for Buildings.

1.2 SUBMITTALS

- .1 Submit Submittal submissions: in accordance with Section 01 33 00 - Submittal Procedures .

1.3 QUALITY ASSURANCE

- .1 Lumber by grade stamp of an agency certified by Canadian Lumber Standards Accreditation Board.

- .2 Plywood, particleboard, OSB and wood based composite panels in accordance with CSA and ANSI standards.

1.4 DELIVERY, STORAGE, AND HANDLING

- .1 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 FRAMING AND STRUCTURAL MATERIALS

- .1 Lumber: unless specified otherwise, softwood, S4S, moisture content 19% (S-dry) or less in accordance with following standards:
 - .1 CSA O141.
 - .2 NLGA Standard Grading Rules for Canadian Lumber.
- .2 Framing and board lumber: in accordance with NBC.
- .3 Furring, blocking, nailing strips, grounds, rough bucks,
 - .1 Board sizes: "Standard" or better grade.
 - .2 Dimension sizes: "Standard" light framing or better grade.
 - .3 Post and timbers sizes: "Standard" or better grade.

2.2 PANEL MATERIALS

- .1 Plywood, OSB and wood based composite panels: to CAN/CSA-O325.0.
- .2 Canadian softwood plywood (CSP): to CSA O151, standard construction.

2.3 ACCESSORIES

- .1 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .2 General purpose adhesive: to CSA O112 Series.
- .3 Nails, spikes and staples: to CSA B111.
- .4 Bolts: 12.5 mm diameter unless indicated otherwise, complete with nuts and washers.
- .5 Proprietary fasteners: toggle bolts, expansion shields and lag bolts, screws and lead or inorganic fibre plugs, explosive actuated fastening devices , recommended for purpose by manufacturer.

2.4 FASTENER FINISHES

- .1 Galvanizing: to CAN/CSA-G164 ASTM A653, use galvanized fasteners for exterior work pressure-preservative treated lumber.

Part 3 Execution

3.1 PREPARATION

- .1 Store wood products.

3.2 INSTALLATION

- .1 Comply with requirements of NBC latest edition supplemented by following paragraphs.
- .2 Install members true to line, levels and elevations, square and plumb.
- .3 Select exposed framing for appearance. Install lumber and panel materials so that grade-marks and other defacing marks are concealed or are removed by sanding where materials are left exposed.
- .4 Install wall sheathing in accordance with manufacturer's printed instructions.
- .5 Install furring and blocking as required to space-out and support wall and ceiling finishes, facings, and other work as required.
- .6 Install rough bucks, nailers and linings to rough openings as required to provide backing for frames and other work.
- .7 Install sleepers as indicated.
- .8 Use dust collectors and high quality respirator masks when cutting or sanding wood panels.

3.3 ERECTION

- .1 Frame, anchor, fasten, tie and brace members to provide necessary strength and rigidity.
- .2 Countersink bolts where necessary to provide clearance for other work.

END OF SECTION

Part 1 General

1.1 RELATED SECTIONS

- .1 Section 09 91 23 – Interior Painting.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI/HPVA HP-1-2004, Standard for Hardwood and Decorative Plywood.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM E1333-96(2002), Standard Test Method for Determining Formaldehyde Concentrations in Air and Emissions Rates from Wood Products Using a Large Chamber.
- .3 Architectural Woodwork Manufacturers Association of Canada (AWMAC) and Architectural Woodwork Institute (AWI)
 - .1 Architectural Woodwork Quality Standards Illustrated, 8th edition, Version 1.0 2003.
- .4 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-11.3-M87, Hardboard.
- .5 Canadian Plywood Association (CanPly)
 - .1 The Plywood Handbook 2005.
- .6 Canadian Standards Association (CSA International)
 - .1 CSA B111-74(R2003), Wire Nails, Spikes and Staples.
 - .2 CAN/CSA O141-91(R1999), Softwood Lumber.
 - .3 CSA O151-04, Canadian Softwood Plywood.
- .7 National Lumber Grades Authority (NLGA)
 - .1 Standard Grading Rules for Canadian Lumber 2005.

1.3 SUBMITTALS

- .1 Submit Submittal submissions: in accordance with Section 01 33 00 - Submittal Procedures .
- .2 Shop Drawings Submittals: in accordance with Section 01 33 00 - Submittal Procedures .
 - .1 Indicate details of construction, profiles, jointing, fastening and other related details.
 - .2 Indicate materials, thicknesses, finishes and hardware.
- .3 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.

- .1 Submit duplicate samples: sample size 300 x 300 mm or 300 mm long unless specified otherwise of wood materials.

1.4 QUALITY ASSURANCE

- .1 Lumber by grade stamp of an agency certified by Canadian Lumber Standards Accreditation Board.
- .2 Plywood, particleboard, OSB and wood based composite panels in accordance with CSA and ANSI standards.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Deliver, handle, store and protect materials in accordance with Section 01 61 00 - Common Product Requirements .
 - .1 Protect materials against dampness during and after delivery.
 - .2 Store materials in ventilated areas, protected from extreme changes of temperature or humidity.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal .

Part 2 Products

2.1 LUMBER MATERIAL

- .1 Softwood lumber: unless specified otherwise, S4S, moisture content 19% or less in accordance with following standards:
 - .1 CAN/CSA-O141.
 - .2 NLGA Standard Grading Rules for Canadian Lumber.
 - .3 AWMAC premium grade, moisture content as specified.
- .2 Machine stress-rated lumber is acceptable.
- .3 Hardwood lumber: moisture content 12 % or less in accordance with following standards:
 - .1 National Hardwood Lumber Association (NHLA).
 - .2 AWMAC custom premium grade, moisture content as specified.

2.2 PANEL MATERIAL

- .1 Hardwood plywood: to ANSI/HPVA HP-1 .

2.3 ACCESSORIES

- .1 Nails and staples: to CSA B111; galvanized to CAN/CSA-G164 for exterior work, interior humid areas and for treated lumber; plain finish elsewhere.
- .2 Wood screws: electroplated, type and size to suit application.

- .3 Splines: wood.
- .4 Adhesive: recommended by manufacturer.
 - .1 Adhesives: maximum VOC limit 30 g/L

Part 3 Execution

3.1 INSTALLATION

- .1 Do finish carpentry to Quality Standards of the Architectural Woodwork Manufacturers Association of Canada (AWMAC), except where specified otherwise.
- .2 Scribe and cut as required, fit to abutting walls, and surfaces, fit properly into recesses and to accommodate piping, columns, fixtures, outlets, or other projecting, intersecting or penetrating objects.
- .3 Form joints to conceal shrinkage.

3.2 CONSTRUCTION

- .1 Fastening:
 - .1 Position items of finished carpentry work accurately, level, plumb, true and fasten or anchor securely.
 - .2 Design and select fasteners to suit size and nature of components being joined. Use proprietary devices as recommended by manufacturer.
 - .3 Set finishing nails to receive filler. Where screws are used to secure members, countersink screw in round smooth cut hole and plug with wood plug to match material being secured.
 - .4 Replace items of finish carpentry with damage to wood surfaces including hammer and other bruises.
- .2 Panelling:
 - .1 Secure panelling and perimeter trim using adhesive recommended for purpose by manufacturer. Fill nail holes caused by temporary fixing with filler matching wood in colour.
 - .2 Secure panelling and perimeter trim using concealed fasteners.
 - .3 Secure panelling and perimeter trim using counter sunk screws plugged with matching wood plugs.

3.3 SCHEDULES

- .1 Standing and running trim:
 - .1 Interior:
 - .1 Grade: 2.
 - .2 Solid stock: pine species.
 - .3 Veneered stock: hardwood veneer, A grade, rotary cut.

END OF SECTION

Part 1 General

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .3 Section 01 61 00 - Common Product Requirements.
- .4 Section 01 45 00 - Quality Control.
- .5 Section 07 92 00 - Joint Sealing.

1.2 REFERENCES

- .1 American Society for Testing and Materials (ASTM)
 - .1 ASTM E1333-96, Standard Test Method for Determining Formaldehyde Concentrations in Air and Emission Rates From Wood Products Using a Large Chamber.
 - .2 ASTM D2832-92(R1999), Standard Guide for Determining Volatile and Nonvolatile Content of Paint and Related Coatings.
 - .3 ASTM D5116-97, Standard Guide For Small-Scale Environmental Chamber Determinations of Organic Emissions From Indoor Materials/Products.
- .2 Architectural Woodwork Manufacturers Association of Canada (AWMAC)
 - .1 AWMAC Quality Standards for Architectural Woodwork , 1994.
- .3 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-71.20-M88, Adhesive, Contact, Brushable.
- .4 Canadian Standards Association (CSA)
 - .1 CSA B111-74(R1998), Wire Nails, Spikes and Staples.
 - .2 CSA O112.4-M1977(R1999), Standards for Wood Adhesives.
 - .3 CSA O112.5-Series-M-1977(R1999), Urea Resin Adhesives for Wood (Room- and High-Temperature Curing).
 - .4 CSA O112.7-Series M-1977(R1999), Resorcinol and Phenol-Resorcinol Resin Adhesives for Wood (Room- and Intermediate-Temperature Curing).
 - .5 CSA O115-M1982(R2001), Hardwood and Decorative Plywood.
 - .6 CSA O121-M89(R1998), Douglas Fir Plywood.
 - .7 CAN/CSA O141-91R1999, Softwood Lumber.
 - .8 CSA O151-M1978(R1998), Softwood Plywood.
 - .9 CSA O153-M1980(R1998), Poplar Plywood.
 - .10 CSA Z760-94, Life Cycle Assessment.
- .5 Environmental Choice Program (EPC)

- .1 ECP-44-92, Adhesives.
- .2 ECP-45-92, Sealants and Caulking Compounds.
- .3 ECP-76-98, Surface Coatings.
- .6 International Organization for Standardization (ISO)
 - .1 ISO 14040-97, Environmental Management-Life Cycle Assessment - Principles and Framework.
 - .2 ISO 14041-98, Environmental Management-Life Cycle Assessment - Goal and Scope Definition and Inventory Analysis.
- .7 National Electrical Manufacturers Association (NEMA)
 - .1 NEMA LD-3-95.
- .8 National Hardwood Lumber Association (NHLA)
 - .1 Rules for the Measurement and Inspection of Hardwood and Cypress , January 1996.
- .9 National Lumber Grades Authority (NLGA)
 - .1 Standard Grading Rules for Canadian Lumber , 2000.

1.3 SHOP DRAWINGS

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate details of construction, profiles, jointing, fastening and other related details.
 - .1 Scales: profiles full size, details 1/2 full size.
- .3 Indicate materials, thicknesses, finishes and hardware.
- .4 Indicate locations of service outlets in casework, typical and special installation conditions, and connections, attachments, anchorage and location of exposed fastenings.

1.4 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit duplicate samples: sample size 300 x 300 mm.
- .3 Submit duplicate colour samples of laminated plastic for colour selection.
- .4 Submit duplicate samples of laminated plastic joints, edging, cutouts and postformed profiles.

1.5 MOCK-UPS

- .1 Construct mock-ups in accordance with Section 01 45 00 - Quality Control.
- .2 Shop prepare one base cabinet unit with counter top, complete with hardware and shop applied finishes, and install on project in designated location.

- .3 Allow 24 hours for inspection of mock-up by Departmental Representative before proceeding with this work.
- .4 When accepted, mock-up will demonstrate minimum standard for this work. Mock-up may not remain as part of finished work.

1.6 DELIVERY, STORAGE, AND HANDLING

- .1 Deliver, handle, store and protect materials of this section in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Protect millwork against dampness and damage during and after delivery.
- .3 Store millwork in ventilated areas, protected from extreme changes of temperature or humidity.

1.7 WASTE MANAGEMENT AND DISPOSAL

- .1 Set aside damaged wood for acceptable alternative uses (e.g. bracing, blocking, cripples, bridging, finger-joining, or ties). Store this separated reusable wood waste convenient to cutting station and area of work.
- .2 Separate corrugated cardboard in accordance with Waste Management Plan and place in designated areas for recycling.
- .3 Do not burn scrap at the project site.
- .4 Fold up metal banding, flatten, and place in designated area for recycling.

Part 2 Products

2.1 MATERIALS

- .1 Softwood lumber: unless specified otherwise, S4S, moisture content 15 % or less in accordance with following standards:
 - .1 CAN/CSA-O141.
 - .2 NLGA Standard Grading Rules for Canadian Lumber.
 - .3 AWMAC custom grade, moisture content as specified.
- .2 Machine stress-rated lumber is acceptable for all purposes.
- .3 The manufacturing process must adhere to Lifecycle Assessment (LCA) Standards as per ISO 14040/14041 LCA Standards, CSA Z760 94 Life Cycle Assessment.
- .4 Hardwood lumber: moisture content 15 % or less in accordance with following standards:
 - .1 National Hardwood Lumber Association (NHLA).
 - .2 AWMAC custom premium grade, moisture content as specified.
- .5 Douglas fir plywood (DFP): to CSA O121, standard construction.

- .6 Canadian softwood plywood (CSP): to CSA O151, standard construction.
- .7 Hardwood plywood: to CSA O115.
- .8 Poplar plywood (PP): to CSA O153, standard construction.
- .9 Birch plywood: to AWMAC Select White.
- .10 Laminated plastic for flatwork: to Section 06 47 00 – Plastic Laminate Finishing.
- .11 Nails and staples: to CSA B111.
- .12 Wood screws: copper brass stainless steel steel plain, type and size to suit application.
- .13 Splines: wood.
- .14 Sealant: to Section 07 92 00 – Joint Sealants.

2.2 MANUFACTURED UNITS

- .1 Casework.
 - .1 Fabricate caseworks to AWMAC custom quality grade.
 - .2 Furring, blocking, nailing strips, grounds and rough bucks and sleepers.
 - .1 Board sizes: "Standard" or better grade.
 - .2 Dimension sizes: "Standard" light framing or better grade.
 - .3 Case bodies (ends, divisions and bottoms).
 - .1 Softwood and poplar plywood CSP or PP Bgrade, square edge, 19 mm thick.
 - .4 Backs.
 - .1 Softwood and poplar plywood CSP or PP Bgrade, square edge, 13 mm thick.
- .2 Drawers
 - .1 Fabricate drawers to AWMAC custom grade supplemented as follows:
 - .2 Sides: pre-fabricated metal drawer side/slide system, with non-toxic epoxy powder coat or enamel finish.
 - .1 Lengths to suit full extension of drawer.
 - .3 Backs.
 - .1 Softwood and poplar plywood CSP or PP Bgrade, square edge, 13 mm thick.
 - .4 Bottoms.
 - .1 Softwood and poplar plywood CSP or PP Bgrade, square edge, 13 mm thick.
 - .5 Fronts.
 - .1 Softwood and poplar plywood CSP or PP Bgrade, square edge, 19 mm thick.

- .3 Casework Doors
 - .1 Fabricate doors to AWMAC custom grade supplemented as follows:
 - .2 Softwood and poplar plywood CSP or PP B grade, square edge, 19 mm thick.

2.3 FABRICATION

- .1 Set nails and countersink screws apply plain wood filler to indentations, sand smooth and leave ready to receive finish.
- .2 Shop install cabinet hardware for doors, shelves and drawers. Recess shelf standards unless noted otherwise.
- .3 Shelving to cabinetwork to be adjustable unless otherwise noted.
- .4 Provide cutouts for plumbing fixtures, inserts, appliances, outlet boxes and other fixtures.
- .5 Shop assemble work for delivery to site in size easily handled and to ensure passage through building openings.
- .6 Obtain governing dimensions before fabricating items which are to accommodate or abut appliances, equipment and other materials.
- .7 Ensure adjacent parts of continuous laminate work match in colour and pattern.
- .8 Veneer laminated plastic to core material in accordance with adhesive manufacturer's instructions. Ensure core and laminate profiles coincide to provide continuous support and bond over entire surface. Use continuous lengths up to 3000 mm. Keep joints 600 mm from sink cutouts.
- .9 Form shaped profiles and bends as indicated, using postforming grade laminate to laminate manufacturer's instructions.
- .10 Use straight self-edging laminate strip for flatwork to cover exposed edge of core material. Chamfer exposed edges uniformly at approximately 20 degrees. Do not mitre laminate edges.
- .11 Apply laminate backing sheet to reverse side of core of plastic laminate work.
- .12 Apply laminated plastic liner sheet to interior of cabinetry where indicated.

Part 3 Execution

3.1 INSTALLATION

- .1 Do architectural woodwork to Quality Standards of the Architectural Woodwork Manufacturers Association of Canada (AWMAC), except where specified otherwise.
- .2 Install prefinished millwork at locations shown on drawings. Position accurately, level, plumb straight.

- .3 Fasten and anchor millwork securely. Provide heavy duty fixture attachments for wall mounted cabinets.
- .4 Use draw bolts in countertop joints.
- .5 Scribe and cut as required to fit abutting walls and to fit properly into recesses and to accommodate piping, columns, fixtures, outlets or other projecting, intersecting or penetrating objects.
- .6 At junction of plastic laminate counter back splash and adjacent wall finish, apply small bead of sealant.
- .7 Apply water resistant building paper over wood framing members in contact with masonry or cementitious construction.
- .8 Fit hardware accurately and securely in accordance with manufacturer's written instructions.
- .9 Site apply laminated plastic to units as indicated. Adhere laminated plastic over entire surface. Make corners with hairline joints. Use full sized laminate sheets. Make joints only where approved. Slightly bevel arises.
- .10 For site application, offset joints in plastic laminate facing from joints in core.

3.2 CLEANING

- .1 Clean millwork and cabinet work, inside cupboards and drawers, and outside surfaces.
- .2 Remove excess glue from surfaces.

3.3 PROTECTION

- .1 Protect millwork and cabinet work from damage until final inspection.

END OF SECTION

Part 1 General

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .3 Section 01 78 00 - Closeout Submittals.
- .4 Section 06 20 00 - Finish Carpentry.
- .5 Section 06 40 00 - Architectural Woodwork.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI 208.1-99, Particleboard.
 - .2 ANSI A208.2-02, Medium Density Fibreboard (MDF) for Interior Applications.
- .2 American Society for Testing and Materials International, (ASTM)
 - .1 ASTM D2832-92(R1999), Standard Guide for Determining Volatile and Nonvolatile Content of Paint and Related Coatings.
 - .2 ASTM D5116-97, Standard Guide For Small-Scale Environmental Chamber Determinations of Organic Emissions From Indoor Materials/Products.
- .3 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-71.20-M88, Adhesive, Contact, Brushable.
- .4 Canadian Standards Association (CSA International)
 - .1 CSA O112-M1977(R2001), Standards for Wood Adhesives.
 - .2 CSA O112.5-1.1-Series-M-1977(R2001), Urea Resin Adhesives for Wood (Room- and High-Temperature Curing).
 - .3 CSA O112.7-1.1-Series M-1977(R2001), Resorcinol and Phenol-Resorcinol Resin Adhesives for Wood (Room- and Intermediate-Temperature Curing).
 - .4 CSA O121-M1978(R1998), Douglas Fir Plywood.
 - .5 CAN/CSA O141-91(R1999), Softwood Lumber.
 - .6 CSA O151-M1978(R1998), Canadian Softwood Plywood.
 - .7 CSA O153-M1980(R1998), Poplar Plywood.
- .5 Environmental Choice Program (EPC)
 - .1 CCD-044-95, Adhesives.
 - .2 CCD-045-95, Sealants and Caulking Compounds.
 - .3 CCD-048-95, Surface Coatings Recycled Water-borne.
 - .4 CCD-047a-98, Paints - Surface Coatings.

- .5 CCD-048b-98, Stains - Surface Coatings.
- .6 CCD-048c-98, Varnishes - Surface Coatings.
- .6 National Electrical Manufacturers Association (NEMA)
 - .1 NEMA LD3-2000, High Pressure Decorative Laminates.

1.3 SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Submit two copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOC's for adhesives, solvents and cleaners.
- .2 Samples:
 - .1 Submit samples in accordance with Section 01 33 00- Submittal Procedures.
 - .2 Submit duplicate samples of joints, edging, cutouts and postformed profiles.
- .3 Manufacturer's Instructions:
 - .1 Submit manufacturer's installation instructions.
- .4 Closeout Submittals:
 - .1 Provide maintenance data for laminate work for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .3 Pre-installation Meetings: Conduct pre-installation meeting to verify project requirements, manufacturer's installation instructions and manufacturer's warranty requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Storage and Protection:
 - .1 Deliver, handle, store and protect materials of this section in accordance with Section 01 61 00 - Common Product Requirements.
 - .2 Maintain relative humidity between 25 and 60% at 22 degrees C during storage and installation.

1.6 WASTE MANAGEMENT AND DISPOSAL

- .1 Divert reusable materials for reuse at nearest used building materials facility or similar type facility.

- .2 Divert unused caulking, sealants, surface coatings and adhesive materials from landfill through disposal at a special wastes depot.

Part 2 Products

2.1 MATERIALS

- .1 Laminated plastic for flatwork: to NEMA LD 3.
 - .1 Type: General purpose.
 - .2 Grade: HGS.
 - .3 Size: 1.1 mm thick.
 - .4 Colour: multilayered.
 - .5 Pattern: to be selected by PWGSC Representative from manufacturer's standard range.
 - .6 Finish: to be selected by PWGSC Representative from manufacturer's standard range.
- .2 Plywood core: to CSA O121 CSA O151 CSA O153 solid two sides, Grade B, 19 mm thick.
- .3 Laminated plastic adhesive: contact adhesive to CAN/CGSB-71.20.
 - .1 Test for acceptable VOC emissions in accordance with ASTM D2369 and ASTM D2832.
- .4 Sealer: water resistant sealer or glue acceptable to laminate manufacturer.
 - .1 Test for acceptable VOC emissions in accordance with ASTM D2369 and ASTM D2832.
- .5 Draw bolts and splines: as recommended by fabricator.

2.2 FABRICATION

- .1 Comply with NEMA LD 3, Annex A.
- .2 Obtain governing dimensions before fabricating items which are to accommodate or abut appliances, equipment and other materials.
- .3 Ensure adjacent parts of continuous laminate work match in colour and pattern.
- .4 Veneer laminated plastic to core material in accordance with adhesive manufacturer's instructions. Ensure core and laminate profiles coincide to provide continuous support and bond over entire surface. Use continuous lengths up to 3000 mm. Keep joints 600 mm from sink cutouts.
- .5 Use straight self-edging laminate strip for flatwork to cover exposed edge of core material. Chamfer exposed edges uniformly at approximately 20 degrees. Do not mitre laminate edges.

- .6 Apply laminate backing sheet to reverse side of core of plastic laminate work.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: Comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.

3.2 INSTALLATION

- .1 Install work plumb, true and square, neatly scribed to adjoining surfaces.
- .2 Make allowances around perimeter where fixed objects pass through or project into laminated plastic work to permit normal movement without restriction.
- .3 Use draw bolts and splines in countertop joints. Maximum spacing 450 mm on centre, 75 mm from edge. Make flush hairline joints.
- .4 Provide cutouts for inserts, grilles, appliances, outlet boxes and other penetrations. Round internal corners, chamfer edges and seal exposed core.
- .5 At junction of laminated plastic counter back splash and adjacent wall finish, apply small bead of sealant.
- .6 Site apply laminated plastic to units as indicated. Adhere laminated plastic over entire surface. Make corners with hairline joints. Use full sized laminate sheets. Make joints only where approved. Slightly bevel arrises.
- .7 For site application, offset joints in plastic laminate facing from joints in core.

3.3 PROTECTION

- .1 Cover finished laminated plastic wood metallic veneered surfaces with heavy kraft paper or put in cartons during shipment. Protect installed laminated surfaces by approved means. Do not remove until immediately before final inspection.

3.4 CLEANING

- .1 Perform cleaning after installation to remove construction and accumulated environmental dirt.
- .2 Perform care and cleaning with NEMA LD 3, Annex B.
- .3 Remove traces of primer, caulking, epoxy and filler materials; clean doors and frames.

END OF SECTION