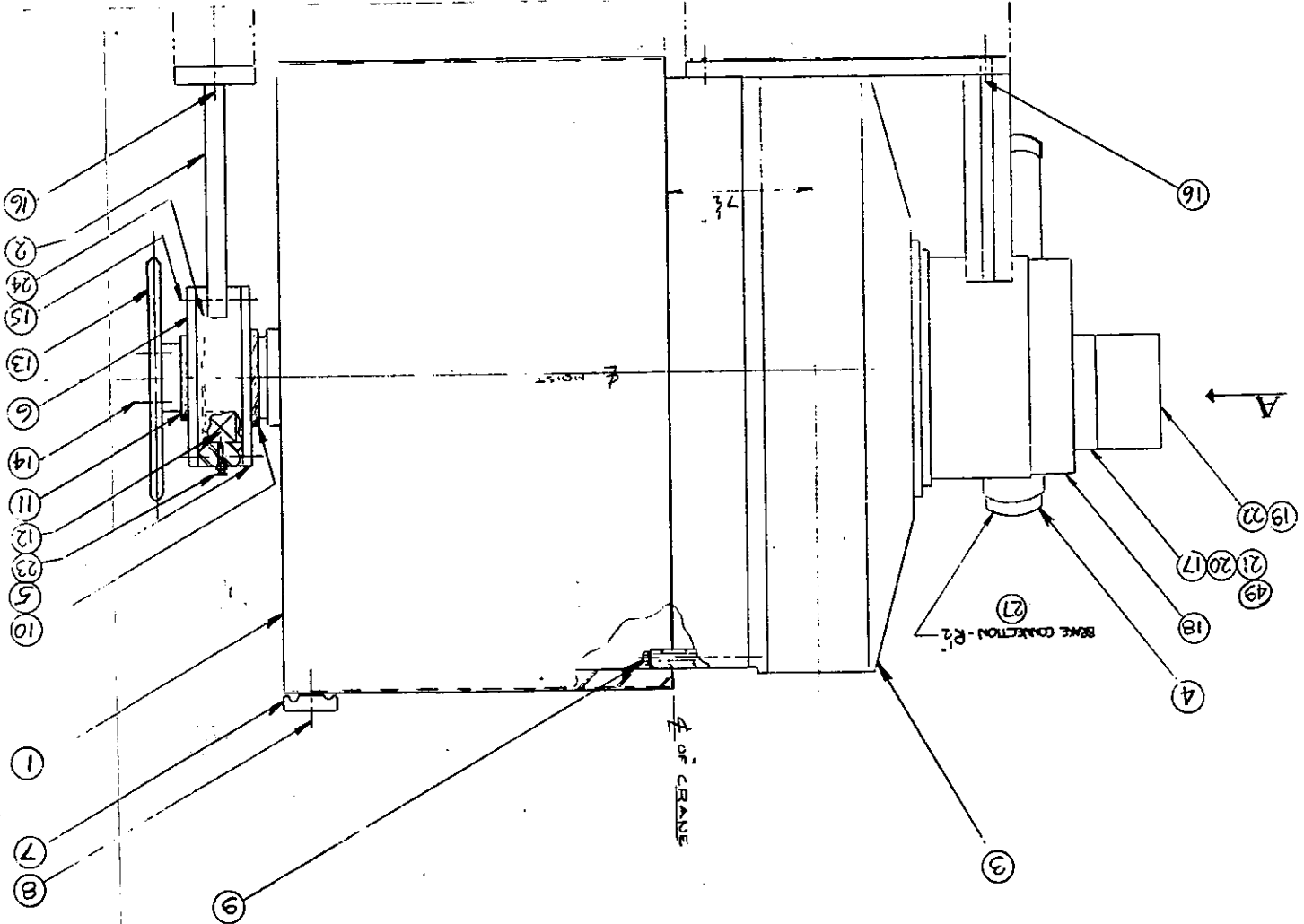


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HOIST DRUM ASSY

VIEW A

NOTES
1) PORT BLOCK TO BE DELETED THROUGH TOP 1/2 DIA
TO MEET EXISTING PORT E, TAP 4 HPT, PLUG
EXISTING PORT E USING PLUG FROM DRUM CYL.
2) ALL TUBING TO BE SAE 1010 STL FULLY
ANNEALED, PHOSPHATE PICKLED, NEUTRALIZED
& BLOW DRY

QTY	ITEM	DESCRIPTION	UNIT	REMARKS
1	1	DRUM		
1	2	DRUM PEDESTAL		
1	3	HAGGLUND MOTOR A-410		
1	4	WHEEL 20-2-B		
1	5	RETAINER PLATE		
1	6	RETAINER PLATE		
3	7	ROPE CLAMPS		
3	8	3/4-10x2 1/2 LG SCREW & HW		
12	9	3/8-11x6 LG SCREW & HW		
1	10	V-100A OIL SEAL-V-RING		
1	11	V-90A OIL SEAL-V-RING		
1	12	SKT 22218 SPN. ROLL		
1	13	PLATE SPOCKET		
4	14	3/4-14x1 1/2 LG SCREW & HW		
6	15	1/2-12x3 1/2 LG SCREW & HW		
7	16	1-8x2 1/2 LG SCREW & HW		
1	17	ADAPTOR PLATE		
1	18	2 SPEED VALVE VTS-48-B		
1	19	IEH-PS-166-305-434 MODULAR VALVE (H-100)		
1	20	ORANGE 1722 ID 6 K-SEAL		
4	21	3/8-16x1 1/2 LG SCREW & HW		
4	22	3/8-8x2 1/2 LG SCREW & HW		
1	23	ALUMITE A-1184 (H-100)		
1	24	CIRCUIT-TRIP-510V-350		
1	25	ADAPTOR PLATE TO 3/4-12 LG		
1	26	ADAPTOR PLATE TO 3/4-12 LG		
1	27	ADAPTOR PLATE TO 3/4-12 LG		
1	28	ADAPTOR PLATE TO 3/4-12 LG		
2	29	SHUTTLE VALVE		
1	30	ADAPTOR PLATE TO 3/4-12 LG		
1	31	ADAPTOR PLATE TO 3/4-12 LG		
1	32	ADAPTOR PLATE TO 3/4-12 LG		
3	33	MALE ELBOW 6 CBV		
1	34	UNION TEE 6 CBV		
4	35	MALE CONNECTOR 6 CBV		
2	36	ELBOW 7253-445		
1	37	ELBOW 7253-445		
2	38	ELBOW 7253-445		
1	39	ELBOW 7253-445		
1	40	ELBOW 7253-445		
1	41	ELBOW 7253-445		
1	42	ELBOW 7253-445		
1	43	ELBOW 7253-445		
1	44	ELBOW 7253-445		
1	45	ELBOW 7253-445		
1	46	ELBOW 7253-445		
2	47	ELBOW 7253-445		
1	48	ELBOW 7253-445		
1	49	ELBOW 7253-445		
1	50	ELBOW 7253-445		
1	51	ELBOW 7253-445		
1	52	ELBOW 7253-445		

HEPBURN
912 DUNDAS STREET, TORONTO, CANADA
DRAWN BY: JTB
CHECKED BY: JTB
DATE: 10/7/72
SCALE: 3/4"=1'-0"
CUSTOMER: JOHN T. HEPBURN, LIMITED
CONTRACT NO.: 45555-0-A18
SHEET NO.: 1 OF 1
REV: 1
EST. NO.: 2740
DWG. NO.: 45555-0-A18