



National Defence

Défense nationale

National Defence Headquarters
Ottawa, Ontario
K1A 0K2

Quartier général de la Défense nationale
Ottawa (Ontario)
K1A 0K2

REQUEST FOR PROPOSAL DEMANDE DE PROPOSITION

RETURN BIDS TO: RETOURNER LES SOUMISSIONS À:

Bid Receiving – PWGSC / Réception des soumissions - TPSGC
11 Laurier St. / 11 rue Laurier
Place du Portage, Phase III
Core 0B2 / Noyau 0B2
Gatineau
Québec
K1A 0S5
Bid Fax: (819) 997-9776

Title/Titre Multiple Victorian Class Spares/I	Solicitation No – Nº de l'invitation W8482-183138
Date of Solicitation – Date de l'invitation 08/11/2017	
Address Enquiries to – Adresser toutes questions à	
Chad.Bellerdine@forces.gc.ca	
Telephone No. – Nº de téléphone 819-939-3041	FAX No – Nº de fax N/A
Destination	
Specified Herein / Précisé dans les présentes	

Proposal To: National Defence Canada

We hereby offer to sell to Her Majesty the Queen in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods and services listed herein and on any attached sheets at the price(s) set out therefore.

Proposition à : Défense nationale Canada

Nous offrons par la présente de vendre à Sa Majesté la Reine du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens et services énumérés ici et sur toute feuille ci-annexée, au(x) prix indiqué(s).

Instructions:

Municipal taxes are not applicable. Unless otherwise specified herein all prices quoted must include all applicable Canadian customs duties, GST/HST, excise taxes and are to be delivered Delivery Duty Paid including all delivery charges to destination(s) as indicated. The amount of the Goods and Services Tax/Harmonized Sales Tax is to be shown as a separate item.

Instructions: Les taxes municipales ne s'appliquent pas. Sauf indication contraire, les prix indiqués doivent comprendre les droits de douane canadiens, la TPS/TVH et la taxe d'accise. Les biens doivent être livrés « rendu droits acquittés », tous frais de livraison compris, à la ou aux destinations indiquées. Le montant de la taxe sur les produits et services/taxe de vente harmonisée doit être indiqué séparément.

Solicitation Closes – L'invitation prend fin
At – à : 14 :00 EST
On - le : 18 / 12 / 2017

Delivery required - Livraison exigée	Delivery offered - Livraison proposée
Vendor Name and Address - Raison sociale et adresse du fournisseur	
Name and title of person authorized to sign on behalf of vendor (type or print) - Nom et titre de la personne autorisée à signer au nom du fournisseur (caractère d'imprimerie)	
Name/Nom _____	Title/Titre _____
Signature _____ Date _____	

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November 2017

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PART 1 - GENERAL INFORMATION

1.1 Security Requirements

1.1.1 There is no security requirement applicable to this Contract.

1.2 Requirement

The requirement is detailed in Annex "B", Line Item Details.

1.3 Debriefings

Bidders may request a debriefing on the results of the bid solicitation process. Bidders should make the request to the Contracting Authority within 15 working days from receipt of the results of the bid solicitation process. The debriefing may be in writing, by telephone or in person.

1.5 Trade Agreements

"The requirement is subject to the provisions of the North American Free Trade Agreement (NAFTA), the Canadian Free Trade Agreement (CFTA), the Canada-Chile Free Trade Agreement (CCFTA), the Canada-Columbia Free Trade Agreement, and the Canada-Panama Free Trade Agreement."

PART 2 - BIDDER INSTRUCTIONS

2.1 Standard Instructions, Clauses and Conditions

All instructions, clauses and conditions identified in the bid solicitation by number, date and title are set out in the Standard Acquisition Clauses and Conditions Manual (<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

Bidders who submit a bid agree to be bound by the instructions, clauses and conditions of the bid solicitation and accept the clauses and conditions of the resulting contract.

The [2003](#) (2017-04-27) Standard Instructions – Goods and Services – Competitive Requirements, are incorporated by reference into and form part of the bid solicitation, with the following modifications:

- a) Section 01, Integrity Provisions, is deleted in its entirety and replaced by:

By submitting a bid, the Bidder certifies that it complies with the [Code of Conduct for Procurement](http://www.tpsgc-pwgsc.gc.ca/app-acq/cndt-cndct/index-eng.html) (<http://www.tpsgc-pwgsc.gc.ca/app-acq/cndt-cndct/index-eng.html>) and agrees to be bound by its terms. The Bidder also certifies that it complies with the terms of section 18 of the *Government Contracts Regulations*, (SOR/87-402).

- b) Section 02, Procurement Business Number is deleted in its entirety.

- c) Section 05, Submission of Bids – Subsection 2(d) is deleted and replaced by:

It is the Bidder's responsibility to:

- (a) send its bid only to the Public Works and Government Services Canada organization receiving the bids as specified on page 1 of the bid solicitation.

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- d) Section 20, Further Information is deleted in its entirety.

2.1.1 SACC Manual Clauses

[B1000T](#) (2014-06-26) Condition of Materiel - Bid

[B3000T](#) (2006-06-16) Equivalent Products

2.2 Submission of Bids

Bids must be submitted only to Public Works and Government Services Canada by the date, time and place indicated on page 1 of the bid solicitation.

2.3 Enquiries - Bid Solicitation

All enquiries must be submitted in writing to the Contracting Authority no later than 7 calendar days before the bid closing date. Enquiries received after that time may not be answered.

Bidders should reference as accurately as possible the numbered item of the bid solicitation to which the enquiry relates. Care should be taken by Bidders to explain each question in sufficient detail in order to enable Canada to provide an accurate answer. Technical enquiries that are of a proprietary nature must be clearly marked "proprietary" at each relevant item. Items identified as "proprietary" will be treated as such except where Canada determines that the enquiry is not of a proprietary nature. Canada may edit the question(s) or may request that the Bidder do so, so that the proprietary nature of the question(s) is eliminated, and the enquiry can be answered to all Bidders. Enquiries not submitted in a form that can be distributed to all Bidders may not be answered by Canada.

2.4 Applicable Laws

Any resulting contract must be interpreted and governed, and the relations between the parties determined, by the laws in force in Ontario.

Bidders may, at their discretion, substitute the applicable laws of a Canadian province or territory of their choice without affecting the validity of their bid, by deleting the name of the Canadian province or territory specified and inserting the name of the Canadian province or territory of their choice. If no change is made, it acknowledges that the applicable laws specified are acceptable to the Bidders.

PART 3 - BID PREPARATION INSTRUCTIONS

3.1 Bid Preparation Instructions

Canada requests that Bidders provide their bid in separately bound sections as follows:

Section I: Technical Bid (1 hard copy)

Section II: Financial Bid (1 hard copy)

Section III: Certifications (1 hard copy)

Prices must appear in the financial bid only. No prices must be indicated in any other section of the bid.

Estimated delivery dates must appear in the technical bid.

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Canada requests that Bidders follow the format instructions described below in the preparation of their bid:

- (a) use 8.5 x 11 inch (216 mm x 279 mm) paper;
- (b) use a numbering system that corresponds to the bid solicitation.

In April 2006, Canada issued a policy directing federal departments and agencies to take the necessary steps to incorporate environmental considerations into the procurement process [Policy on Green Procurement](http://www.tpsgc-pwgsc.gc.ca/ecologisation-greening/achats-procurement/politique-policy-eng.html) (<http://www.tpsgc-pwgsc.gc.ca/ecologisation-greening/achats-procurement/politique-policy-eng.html>). To assist Canada in reaching its objectives, Bidders should:

- 1) use 8.5 x 11 inch (216 mm x 279 mm) paper containing fibre certified as originating from a sustainably-managed forest and containing minimum 30% recycled content; and
- 2) use an environmentally-preferable format including black and white printing instead of colour printing, printing double sided/duplex, using staples or clips instead of cerlox, duotangs or binders.

Section I: Technical Bid

In their technical bid, Bidders should explain and demonstrate how they propose to meet the requirements and how they will carry out the Work.

Section II: Financial Bid

Bidders must submit their financial bid in accordance with the Basis of Payment.

3.1.1 Electronic Payment of Invoices – Bid

If you are willing to accept payment of invoices by Electronic Payment Instruments, complete Annex "A" Electronic Payment Instruments, to identify which ones are accepted.

If Annex "A" Electronic Payment Instruments is not completed, it will be considered as if Electronic Payment Instruments are not being accepted for payment of invoices.

Acceptance of Electronic Payment Instruments will not be considered as an evaluation criterion.

3.1.2 Exchange Rate Fluctuation

[C3010T](#) (2014-11-27), Exchange Rate Fluctuation Risk Mitigation

Section III: Certifications

Bidders must submit the certifications required under Part 5.

PART 4 - EVALUATION PROCEDURES AND BASIS OF SELECTION

4.1 Evaluation Procedures

Bids will be assessed in accordance with the entire requirement of the bid solicitation including the technical and financial evaluation criteria.

4.1.1 Technical Evaluation

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4.1.1.1 Mandatory Technical Criteria

Acceptable part number and NCAGE:

NSN: 4820-99-273-7965

P/N QCA/809-A1-2-D-1-A-1, NCAGE **K2516**

P/N **809-A1-2-D-1-A-1**, NCAGE **L6427**

P/N **809-A1-2-D-1-A-1**, NCAGE **K9077**

Item Description: **Parts Kit, Valve**

NSN: 4820-99-492-9064

P/N QCA/801-B3-1-D-1-A-1, NCAGE **K2516**

P/N QCA/801-B3-1-D-1-A-1, NCAGE **K6451**

Item Description: **Parts Kit, Stop Valve**

NSN: 4820-99-385-4284

P/N QCA/802-C4-1-D-1-A-1, NCAGE **K2516**

P/N QCA/802-C4-1-D-1-A-1, NCAGE **K6451**

Item Description: **Parts Kit, Stop Valve**

NSN: 4820-99-560-2549

P/N MV00601AZ008-02, NCAGE **K6451**

P/N QCAMV00601AZ008-02, NCAGE **K2516**

P/N **SSKS004534**, NCAGE **KC6K3**

Item Description: **Cover, Valve**

Bidders must indicate the Part Number and the NSCM/NCAGE they are offering.

4.1.1.2 Mandatory Technical Evaluation Criteria – Equivalent and Substitute Products

Substitute Products – Replaced Part Numbers from the OEM

Products that are replaced part numbers (superseded or obsolete) from the Original Equipment Manufacturer (OEM) must be equivalent in form, fit, function, quality and performance to the original items(s) specified in the bid solicitation and will be considered where the bidder provides:

- a) Proof by submitting a copy of a Certificate of Conformity from the OEM providing justification/explanation that the part numbers are a replacement of the OEM parts specified herein and are equivalent in form, fit, function, quality and performance to the OEM's parts specified herein; or
- b) All required technical information to demonstrate their technical compliance and to confirm form, fit, function, quality and performance of these replaced part numbers.

In conducting its evaluation of the bids, Canada may, but will have no obligation to, request bidders offering a substitute product to demonstrate, at the sole cost of the bidder(s), that the substitute product is equivalent to the item specified in the bid solicitation. If the Bidder fails to provide the requested information within five (5) business days, Canada may declare the bid non-responsive.

Bidders proposing an Equivalent or a Substitute Product must indicate the brand name and model and/or Part Number and the NSCN/NCAGE they are offering.

B3000T (2006-06-16) Equivalent Products

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4.1.2 Financial Evaluation

SACC Manual Clause [A0222T](#) (2014-06-26), Evaluation of Price - Canadian / Foreign Bidders

4.2 Basis of Selection

SACC Manual Clause [A0069T](#) (2007-05-25), Basis of Selection

PART 5 – CERTIFICATIONS AND ADDITIONAL INFORMATION

Bidders must provide the required certifications and additional information to be awarded a contract.

The certifications provided by Bidders to Canada are subject to verification by Canada at all times. Unless specified otherwise, Canada will declare a bid non-responsive, or will declare a contractor in default if any certification made by the Bidder is found to be untrue whether made knowingly or unknowingly, during the bid evaluation period or during the contract period.

The Contracting Authority will have the right to ask for additional information to verify the Bidder's certifications. Failure to comply and to cooperate with any request or requirement imposed by the Contracting Authority will render the bid non-responsive or constitute a default under the Contract.

5.1 Certifications Required with the Bid

Bidders must submit the following duly completed certifications as part of their bid.

5.1.1 Integrity Provisions - Declaration of Convicted Offences

In accordance with the Integrity Provisions of the Standard Instructions, all bidders must provide with their bid, **if applicable**, the declaration form available on the [Forms for the Integrity Regime](#) website (<http://www.tpsgc-pwgsc.gc.ca/ci-if/declaration-eng.html>), to be given further consideration in the procurement process.

5.1.2 Declaration of Convicted Offences

As applicable, pursuant to subsection Declaration of Convicted Offences of section 01 of the Standard Instructions, the Bidder must provide with its bid, a completed [Declaration Form](#) (<http://www.tpsgc-pwgsc.gc.ca/ci-if/formulaire-form-eng.html>), to be given further consideration in the procurement process.

5.2 Certifications Precedent to Contract Award and Additional Information

The certifications and additional information listed below should be submitted with the bid, but may be submitted afterwards. If any of these required certifications or additional information is not completed and submitted as requested, the Contracting Authority will inform the Bidder of a time frame within which to provide the information. Failure to provide the certifications or the additional information listed below within the time frame provided will render the bid non-responsive.

5.2.1 Integrity Provisions – Required Documentation

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In accordance with the section titled Information to be provided when bidding, contracting or entering into a real procurement agreement of the [Ineligibility and Suspension Policy](http://www.tpsgc-pwgsc.gc.ca/ci-if/politique-policy-eng.html) (<http://www.tpsgc-pwgsc.gc.ca/ci-if/politique-policy-eng.html>), the Bidder must provide the required documentation, as applicable, to be given further consideration in the procurement process.

5.2.2 Integrity Provisions – List of Names

Bidders who are incorporated, including those bidding as a joint venture, must provide a complete list of names of all individuals who are currently directors of the Bidder.

Bidders bidding as sole proprietorship, as well as those bidding as a joint venture, must provide the name of the owner(s).

Bidders bidding as societies, firms or partnerships do not need to provide lists of names.

5.2.3 Federal Contractors Program for Employment Equity - Bid Certification

By submitting a bid, the Bidder certifies that the Bidder, and any of the Bidder's members if the Bidder is a Joint Venture, is not named on the Federal Contractors Program (FCP) for employment equity "FCP Limited Eligibility to Bid" list available at the bottom of the page of the [Employment and Social Development Canada \(ESDC\) - Labour's](https://www.canada.ca/en/employment-social-development/programs/employment-equity/federal-contractor-program.html#) website (<https://www.canada.ca/en/employment-social-development/programs/employment-equity/federal-contractor-program.html#>).

Canada will have the right to declare a bid non-responsive if the Bidder, or any member of the Bidder if the Bidder is a Joint Venture, appears on the "FCP Limited Eligibility to Bid" list at the time of contract award.

PART 6 - RESULTING CONTRACT CLAUSES

The following clauses and conditions apply to and form part of any contract resulting from the bid solicitation.

6.1 Security Requirements

6.1.1 There is no security requirement applicable to this Contract.

6.2 Requirement

6.2.1 The requirement is detailed in Annex "B", Line Item Details.

6.3 Standard Clauses and Conditions

All clauses and conditions identified in the Contract by number, date and title are set out in the [Standard Acquisition Clauses and Conditions Manual](https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual) (<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

6.3.1 General Conditions

The [2010A](#) (2016-04-04), General Conditions - Goods (Medium Complexity), apply to and form part of the Contract, with the following modifications:

a. Definition of Minister is modified as follows:

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"Canada", "Crown", "Her Majesty" or "the Government" means Her Majesty the Queen in right of Canada as represented by the Minister of National Defence and any other person duly authorized to act on behalf of that minister or, if applicable, an appropriate minister to whom the Minister of National Defence has delegated his or her powers, duties or functions and any other person duly authorized to act on behalf of that minister.

6.4 Term of Contract

6.4.1 Delivery Date

All the deliverables must be received on or before date specified in Annex B.

6.4.2 Delivery Points

Delivery of the requirement will be made to delivery point(s) specified at Annex "B" of the Contract.

6.5 Authorities

6.5.1 Contracting Authority

The Contracting Authority for the Contract is:

Name: _____

Title: _____

Department of National Defence and Government Services Canada

Acquisitions Branch

Directorate: _____

Address: _____

Telephone: _____

Faxsimile: _____

E-mail address: _____

The Contracting Authority is responsible for the management of the Contract and any changes to the Contract must be authorized in writing by the Contracting Authority. The Contractor must not perform work in excess of or outside the scope of the Contract based on verbal or written requests or instructions from anybody other than the Contracting Authority.

6.5.2 Technical Authority

The Technical Authority for the Contract is:

Name: _____

Title: _____

Organization: _____

Address: _____

Telephone: _____

Faxsimile: _____

E-mail: _____.

The Technical Authority named above is the representative of the department or agency for whom the Work is being carried out under the Contract and is responsible for all matters concerning the technical

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content of the Work under the Contract. Technical matters may be discussed with the Technical Authority, however the Technical Authority has no authority to authorize changes to the scope of the Work. Changes to the scope of the Work can only be made through a contract amendment issued by the Contracting Authority.

6.5.3 Contractor's Representative

The Contractor's Representative for the Contract is:

Name: _____

Title: _____

Organization: _____

Address: _____

Telephone: ____ - ____ - ____

Faxsimile: ____ - ____ - ____

E-mail: _____.

6.6 Payment

6.6.1 Basis of Payment

[H1001C](#) (2008-05-12) Terms of Payment - Multiple Payments

6.6.2 Limitation of Price

[C6000C](#) (2011-05-16) Limitation of Price

6.6.3 SACC Manual Clauses

[C2605C](#) (2008-05-12) Canadian Customs Duty and Sales Tax - Foreign-based Contractor

[C2608C](#) (2015-02-25) Canadian Customs Documentation

[C2610C](#) (2007-11-30) Customs Duties - Department of National Defence - Importer

[D2000C](#) (2007-11-30) Marking

[D2001C](#) (2007-11-30) Labelling

[B7500C](#) (2006-06-16) Excess Goods

6.7 Packaging

[D3018C](#) (2014-09-25) Packaging Requirement using Specification D-LM-008-036/SF-000

The Contractor must prepare all item numbers for delivery in accordance with the latest issue of the Canadian Forces Packaging Specification *D-LM-008-036/SF-000*, DND Minimum Requirements for Manufacturer's Standard Pack.

The Contractor must package all item numbers in quantities of 1 by package.

[D2025C](#) (2013-11-06) Wood Packaging Materials

[D6010C](#) (2007-11-30) Palletization

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6.8 Shelf Life

D2015C (2010-01-11) Additional Package Markings - Identical

1. The Contractor must ensure that in addition to the required interior and exterior package markings, the following information is provided for line items 001 - 006:

- (a) Manufacturer's name
- (b) drawing number/part number
- (c) Batch or lot number;
- (d) Cure date of rubber components;
- (e) Date of manufacture;
- (f) Expiration date of shelf life

2. These markings must be applied and positioned in accordance with Canadian Forces Packaging Specification D-LM-008-002/SF-001.

B1204C (2011-05-16) Shelf Life

The Contractor must ensure that items 001 - 006 will contain 75 percent of the authorized shelf life at date of delivery to the Department of National Defence (DND).

DND approved shelf life for items 001 - 006 is currently listed as 84 months.

6.9 Quality Assurance

A1009C (2008-05-12) Work Site Access

Authorized representatives of Canada must have access to any site where any part of the Work is being carried out at any time during working hours to make examinations and such tests of the Work as they may think fit.

D5540C (2010-08-16) ISO 9001:2008 Quality Management Systems - Requirements (Quality Assurance Code Q) for item(s): 001 – 008.

D5510C (2014-06-26) Quality Assurance Authority (Department of National Defence) - Canadian-based Contractor

D5515C (2010-01-11) Quality Assurance Authority (Department of National Defence) - Foreign-based and United States Contractor

D5604C (2008-12-12) Release Documents (Department of National Defence) - Foreign-based Contractor

D5605C (2010-01-11) Release Documents (Department of National Defence) - United States-based Contractor

D5606C (2012-07-16) Release Documents (Department of National Defence) - Canadian-based Contractor

D5620C (2012-07-16) Release Documents – Distribution

The Contractor must prepare the release documents in a current electronic format and distribute them as follows:

- a. One (1) copy mailed to consignee marked: "Attention: Receipts Officer";
- b. Two (2) copies with shipment (in a waterproof envelope) to the consignee;

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- c. One (1) copy to the Contracting Authority;
 - d. One (1) copy to:

National Defence Headquarters
Mgen George R. Pearkes Building
101 Colonel By Drive
Ottawa, ON K1A 0K2
Attention: D Mar P 5-2-2-2

- e. One (1) copy to the Quality Assurance Representative;
- f. One (1) copy to the Contractor; and
- g. For all non-Canadian contractors, one (1) copy to:

DQA/Contract Administration
National Defence Headquarters
Mgen George R. Pearkes Building
101 Colonel By Drive
Ottawa, ON K1A 0K2

E-mail: ContractAdmin.DQA@forces.gc.ca.

COPY TO: D Mar P 5-2-2-2

D5509C (2011-05-16) Quality Assurance Requirements - Submarine Safety

The Work described in the Contract involves submarine systems or equipment classified as First Level or otherwise critical to submarine safety, as defined in *Canadian Forces Technical Order (CFTO) C-23-VIC-000/AM-001, Quality Assurance for Safety in Submarines VICTORIA Class*. Manufacture, repair, overhaul, installation, inspection and tests for each such item identified in the requirement must be documented in accordance with the requirements mentioned in the above mentioned CFTO.

For each such item, the Contractor must provide a Certificate of Conformity [*form DND 2513* or locally produced equivalent approved by the Quality Assurance Authority (QAA)] in accordance with this CFTO. For subcontracted work, the Contractor must obtain that Certificate of Conformity from the subcontractor. Obtaining the said certificate from a subcontractor does not relieve the Contractor from its obligation to ensure compliance with the technical requirements of the Contract, nor must it be construed as authorizing any liability on the part of Canada to the subcontractor.

For each such item, the Certificate of Conformity, along with certified true copies of any deviation, waiver and all required records identified in the Statement of Quality Requirements (*form DND 2328* or equivalent) attached to the Statement of Requirement, Statement of Work or Technical Specifications in Annex C to the Contract or otherwise attached to or forming part of the Contract, must be completed and made available for review by the designated QAA before release of such item and associated documents to the Department of National Defence. Unless otherwise directed by the QAA, those documents must be attached to, or enclosed with, the shipment they are associated to, in a waterproof envelope.

6.10 Shipping

D0037C (2015-02-25) Shipping Instructions (DND) Canadian-Based Contractor

1. Delivery will be FCA Free Carrier at _____ Incoterms 2000. The Contractor must load the goods onto the carrier designated by the Department of National Defence (DND). Onward shipment from the delivery point to the consignee will be Canada's responsibility.

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Buyer ID - Id de l'acheteur

29G

CCC No./N° CCC - FMS No./N° VME

2. Before shipping the goods, the Contractor must contact the following DND Inbound Logistics Coordination Center by facsimile or e-mail, to arrange for shipment, and provide the information detailed at paragraph 3.

Inbound Logistics Co-ordination Center (ILCC)

Telephone: 1-877-877-7423 (toll free)

Facsimile: 1-877-877-7409 (toll free)

E-mail: ILHQOttawa@forces.gc.ca

3. The Contractor must provide the following information to the DND Inbound Logistics Coordination Center when arranging for shipment:

- a) the Contract number;
- b) consignee address (for multiple addresses, items must be packaged and labelled separately with each consignee address);
- c) description of each item;
- d) the number of pieces and type of packaging (i.e., carton, crate, drum, skid);
- e) actual weight and dimensions of each piece type, including gross weight;
- f) full details of dangerous material, as required for the applicable mode of transportation, signed certificates for dangerous material as required for shipment by the International Maritime Dangerous Goods Code, the International Air Transport Association regulations or the applicable Canadian Dangerous Goods Shipping Regulations, and a copy of the material safety data sheet.

4. Following receipt of this information by Canada, Canada will provide the appropriate shipping instructions, which may include the requirement for specific consignee address labeling, and the marking of each piece with a Transportation Control Number.

5. The Contractor must not ship the goods before receiving shipping instructions from the DND Inbound Logistics contact.

6. If the Contractor delivers the goods at a place and time which are not in accordance with the given delivery instructions or fail to fulfill reasonable delivery instructions given by Canada, the Contractor must reimburse Canada any additional expenses and costs incurred.

7. If Canada is responsible for delays in delivering the goods, ownership and risk will be transferred to Canada upon expiry of either thirty (30) days following the date on which a duly completed shipping application is received by Canada or by its appointed forwarding agent, or thirty (30) days following the delivery date specified in the Contract, whichever is later.

OR

D0035C (2010-01-11) Shipping Instructions (DND) Foreign-Based Contractor

1. Delivery will be FCA Free Carrier at _____ Incoterms 2000. The Contractor must load the goods onto the carrier designated by the Department of National Defence (DND). Onward shipment from the delivery point to the consignee will be Canada's responsibility.

2. Before shipping the goods, the Contractor must contact the following DND Inbound Logistics Coordination Center by facsimile or e-mail, to arrange for shipment, and provide the information detailed at paragraph 3.

Inbound Logistics Coordination Center (ILCC):

Telephone: 1-877-447-7701 (toll free)

Facsimile: 1-877-877-7409 (toll free)

E-mail: ILHQOttawa@forces.gc.ca

Solicitation No. - N° de l'invitation

W8482-183138/A

Client Ref. No. - N° de réf. du client

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File No. - N° du dossier

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Buyer ID - Id de l'acheteur

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CCC No./N° CCC - FMS No./N° VME

OR

Inbound Logistics United Kingdom (ILUK):

Telephone: 011-44-1895-613023, or 011-44-1895-613024, or

Facsimile: 011-44-1895-613047

E-mail: CFSUEDetUKMovements@forces.gc.ca

In addition, the Contractor must send to ILUK the completed form "Shipping Advice and Export Certificate" by e-mail to: CFSUEDetUKMovements@forces.gc.ca.

The shipment of any items above the value of 600 GBP (pound sterling) being exported from the United Kingdom and Ireland will be cleared by DND using Her Majesty's Customs & Excise (HMCE) New Export Systems (NES). The Contractor must comply with HMCE requirements by registering with HMCE or by having a freight forwarder complete the entry. A printed copy of the NES entry Export Declaration clearly displaying the Declaration Unique Consignment Reference Number must be provided by the Contractor and attached to the consignment. The Contractor must ensure that this procedure is carried out for all stores whether they be initial purchase or repair and overhaul export items. HMCE will authorize Canadian Forces Support Unit (Europe) to ship the goods only if the procedure has been adhered to completely and properly by the Contractor.

OR

Inbound Logistics Europe Area (ILEA):

Telephone: +49-(0)-2451-717199 or 717200

Facsimile: +49-(0)-2451-717189

Email: ILEA@forces.gc.ca

3. The Contractor must provide the following information to the DND Inbound Logistics contact when arranging for shipment:

- a) the Contract number;
- b) consignee address (if multiple addresses, items must be packaged and labeled separately with each consignee address);
- c) description of each item;
- d) the number of pieces and type of packaging (e.g. carton, crate, drum, skid);
- e) actual weight and dimensions of each piece type, including gross weight;
- f) copy of the commercial invoice (in accordance with clause C2608C, section 4, of the Standard Acquisition Clauses and Conditions Manual) or a copy of the Canada Border Services Agency form CI1, Canada Customs Invoice;
- g) Schedule B codes (for exports) and the Harmonized Tariff Schedule codes (for imports);
- h) North American Free Trade Agreement Certificate of Origin (in accordance with clause C2608C, section 2) for the U.S. and Mexico only;
- i) full details of dangerous material, as required for the applicable mode of transportation, signed certificates for dangerous material as required for shipment by the International Maritime Dangerous Goods Code, or International Air Transport Association regulations or the applicable Canadian Dangerous Goods Shipping Regulations and a copy of the material safety data sheet.

4. Following receipt of this information by Canada, Canada will provide the appropriate shipping instructions, which may include the requirement for specific consignee address labeling, the marking of each piece with a Transportation Control Number and customs documentation.

5. The Contractor must not ship goods before receiving shipping instructions from the DND Inbound Logistics contact.

Solicitation No. - N° de l'invitation W8482-183138/A	Amd. No. - N° de la modif. File No. - N° du dossier W8482 -183138 – 29G	Buyer ID - Id de l'acheteur 29G CCC No./N° CCC - FMS No./N° VME
---	---	---

6. If the Contractor delivers the goods at a place and time that are not in accordance with the given delivery instructions or fail to fulfill reasonable delivery instructions given by Canada, the Contractor must reimburse Canada any additional expenses and costs incurred.

7. If Canada is responsible for delays in delivering the goods, ownership and risk will be transferred to Canada upon expiry of either thirty (30) days following the date on which a duly completed shipping application is received by Canada or by its appointed forwarding agent, or thirty (30) days following the delivery date specified in the Contract, whichever is later.

6.11 Invoicing Instructions

H5001C (2008-12-12) Invoicing Instructions

1. The Contractor must submit invoices in accordance with the section entitled "Invoice Submission" of the general conditions. Invoices cannot be submitted until all work identified in the invoice is completed.

Invoices must be submitted on the supplier's own invoice form and must be prepared to show:

- a) The date
- b) Name and address of the consignee(s)
- c) Item number, quantity, part number, reference number and description
- d) Contract numbers.

2. Invoices must be distributed as follows:

- a. The original and one (1) copy must be forwarded to the consignee for certification and payment.

Department of National Defence
Maritime Forces Atlantic
Accts Payable Bldg. S-90, Room 334
2686 Sextant Lane, Stadacona
PO Box 99000 Stn Forces
Halifax, NS B3K 5X5
Canada

AND

Department of National Defence
Base Logistics Officer
CFB Esquimalt
STN Forces, P.O. Box 17000
Victoria, BC V9A 7N2
Canada

- b. One (1) copy must be forwarded to:

Department of National Defence
101 Colonel By Drive
Ottawa, Ontario K1A 0K2
Attention: D Mar P 5-_____

Solicitation No. - N° de l'invitation W8482-183138/A	Amd. No. - N° de la modif. File No. - N° du dossier W8482 -183138 – 29G	Buyer ID - Id de l'acheteur 29G CCC No./N° CCC - FMS No./N° VME
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-
- b. One (1) copy must be forwarded to the Contracting Authority identified under the section entitled "Authorities" of the Contract.
 - c. one (1) copy must be forwarded to the consignee.

6.11.1 Exchange Rate Fluctuation Adjustment

[C3015C](#) (2014-11-27) - Exchange Rate Fluctuation Adjustment

6.12 Compliance

Unless specified otherwise, the continuous compliance with the certifications provided by the Contractor in its bid or precedent to contract award, and the ongoing cooperation in providing additional information are conditions of the Contract and failure to comply will constitute the Contractor in default. Certifications are subject to verification by Canada during the entire period of the Contract.

6.13 Priority of Documents

If there is a discrepancy between the wording of any documents that appear on the list, the wording of the document that first appears on the list has priority over the wording of any document that subsequently appears on the list.

- (a) The DND Contract;
- (b) [2010A](#) (2016-04-04) General Conditions - Goods (Medium Complexity);
- (c) The Contractor's bid dated _____", as clarified on _____.

6.14 Defence Contract

SACC Manual clause [A9006C](#) (2012-07-16) Defence Contract

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ANNEXE « A » to PART 3 OF THE BID SOLICITATION

ELECTRONIC PAYMENT INSTRUMENTS

As indicated in Part 3, clause 3.1.1, the Bidder must identify which electronic payment instruments they are willing to accept for payment of invoices.

The Bidder accepts any of the following Electronic Payment Instrument(s):

- Direct Deposit (Domestic and International) ;
- Electronic Data Interchange (EDI) ;
- Wire Transfer (International Only) ;

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Buyer ID - Id de l'acheteur

29G

CCC No./N° CCC - FMS No./N° VME

ANNEXE « C » Statement of Quality Requirements (SOQR)

Guidance Notes on the use of this form

- Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.
- Each item shall be positively identified with its Quality records.
- Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.
- SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.
- The SOQR originator may amend the 5 yr retention period to meet their requirements.
- The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.
- The standards quoted on this SOQR are current to the SOQR date raised.

DATE RAISED (DD-MM-YYYY)	
06/10/2017	
NATO STOCK NUMBER	
992737965	
SERIAL NUMBER	
DESCRIPTION	
PARTS KIT, VALVE	

LCMM	
DNPS 4-5-5	
TELEPHONE NUMBER	
(819) 939-3121	
CONTRACTOR	
CONTRACTOR ADDRESS	



STATEMENT OF QUALITY REQUIREMENTS

PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
6000414173	3
CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
QCA/ W8482-183138	/ 001 /

Notes:

- Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
- Test pressure for item 38 shall be indicated in the box below (if required)
- Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
- As provided as an attachment
- Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
- A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
- Zinc plated and passivated IAW D STN 02-862 Part 3
- Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS												
				MATERIAL AND COMPONENTS						WELDING AND BRAZING			TESTS			ASSEMBLY / ORDER ITEM
809-A1-2-D-1-A-1	PARTS KIT, VALVE	1	ASSEMBLY	A	C					Brazing - Records	Radiographic	Pressure	Load	Weld Repair Records NAB (If applicable)	DSTAN 02-797 PT. 1 / 02-375	
300/0008	VALVE SEAT	2	PEEK	B	C					Welding - Acceptance Class	Ultrasonic	Shock Test	Fire	Customer's QASOR (or SOQR)	See Note 4	
NUTS N06	NUT, NYLOC M6	4	D STN 02-862 PT 3 SM1-M	C	C	C	C	C	C	Welding - Procedure	Visual	Open Cable Destruction	High and Low Temp Cycling	Process Form	D	
										Welding - General / Records	High Voltage Insulation	Hydraulic and Insulation	Hydraulic and Insulation	Shock Test	PTS 14299 Test No. 15	
										Continuity and Cond Ident	Insulation Resistance	Continuity and Cond Ident	Insulation Resistance	Fire	PTS 14299 Test No. 14	
										Certificate of Conformity	Pressure	Surface Finish, Visual and Dimensional	Surface Flaw (Mag Part., Dye Pen.)	Validation / Re-validation	PTS 14299 Test No. 13	
										Load	Surface Flaw (Mag Part., Dye Pen.)	Validation / Re-validation	Class of Casting	See Note 3	See Note 4	
										Pressure	Surface Treatment	Material Control	Heat Treatment	Radiographic	See Note 3	
										Surface Treatment	Material Control	Heat Treatment	Ultrasonic	Ultrasonic	See Note 3	
										Material Control	Heat Treatment	Ultrasonic	Chemical	Mechanical	See Note 3	
										Chemical	Mechanical	Chemical	Item Identification	Item Identification	See Note 3	

Miscellaneous Certificates:

Key to Inspection and Tests

- Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements.
- Certification to be retained by the manufacturer for a period of 5 years.
- Certification to be copied to the Records Authority for retention in the QA live file.
- Documentation to be copied to the Records Authority for retention as required.
- Re-used item. Original Certs IAW C-23-VIC

Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)
A	06/10/2017	Initial Issue	RM	No Test

Sheet 1 of 8

This form meets the requirements of C-23-VIC-000/AM-001
Revision Dated 2013-11-01

SPECIFICATION

- 1 Drawing / If NAB: See Note 8
- 2 See Note 3
- 3 Mat. Spec / See Note 6
- 4 Material Specification
- 5 Material Specification
- 6 See Note 7 / Drawing
- 7 Record on DND 2513 or Equivalent

DND 2328 Dated 28 JAN 2011

Release Inspection	49
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Misc Certs	46
Certificate of Conformity	45
Preservation and Packing	44
Calibration	42
Dimensional	41
Cleanliness	40
C	43
QCA	41
QCA	42
QCA	43
QCA	44
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DND 2513 or Equivalent (Note 4)	46
DND 2513 Test No. 15	47
PTS 14299 Test No. 14	48
PTS 14299 Test No. 13	49
PTS 14299 Test No. 12	50

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				

1st Level Submarine Certificate of Conformity and Index of Documentation

Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions
---------------------	--------------------------	--

Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature
------	--	---------------	-----------

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form

- Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.
- Each item shall be positively identified with its Quality records.
- Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.
- SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.
- The SOQR originator may amend the 5 yr retention period to meet their requirements.
- The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.
- The standards quoted on this SOQR are current to the SOQR date raised.

DATE RAISED (DD-MM-YYYY)	
06/10/2017	
NATO STOCK NUMBER	
992737965	
SERIAL NUMBER	
DESCRIPTION	
PARTS KIT, VALVE	

LCMM	
DNPS 4-5-5	
TELEPHONE NUMBER	
(819) 939-3121	
CONTRACTOR	
CONTRACTOR ADDRESS	



STATEMENT OF QUALITY REQUIREMENTS

PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
6000414173	3
CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
QCA/ W8482-183138	/ 002 /

Notes:

- Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
- Test pressure for item 38 shall be indicated in the box below (if required)
- Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
- As provided as an attachment
- Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
- A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
- Zinc plated and passivated IAW D STN 02-862 Part 3
- Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS													
				MATERIAL AND COMPONENTS				WELDING AND BRAZING				TESTS				ASSEMBLY / ORDER ITEM	
809-A1-2-D-1-A-1	PARTS KIT, VALVE	1	ASSEMBLY	A	C			Brazing - Records	Radiographic	Ultrasonic	Visual	Weld Repair Records NAB (If applicable)	Load	Pressure	39	Drawing	DSTAN 02-797 PT. 1 / 02-375
300/0008	VALVE SEAT	2	PEEK	B	C			Welding - Acceptance Class	Welding - Procedure	Welding - General / Records		Welding - General / Records	28	29	30	31	DSTAN 02-863 Iss 2
NUTS N06	NUT, NYLOC M6	4		C	C	C	C	C	C	C	A	Validation / Re-validation	10	11	12	13	DSTAN 02-797 : PT 1
			D STN 02-862 PT 3 SM1-M									Surface Finish, Visual and Dimensional	1	2	3	4	DSTAN 02-797 : PT 5
												Surface Flaw (Mag Part., Dye Pen.)	5	6	7	8	DSTAN 02-797 : PT 5
												Class of Casting	9	10	11	12	See Note 3
												Material Control					DSTAN 02-872 PT.2/PT.3
												Heat Treatment					DSTAN 02-872 : PT.1
												Radiographic					DSTAN 02-875 : PT.6
												Ultrasonic					DSTAN 02-875 : PT.6
												Surface Treatment					DSTAN 02-799 : PT.8
												Material Control					PTS 14299 Test No. 8
												Continuity and Conformity					PTS 14299 Test No. 6
												Certificate of Conformity					PTS 14299 Test No. 5
												Load					Supplier's Cert.
												Pressure					BS 1726 : Pt 1 / Drawing
																	Drawing / If NAB, See Note 8
																	See Note 3
																	DSTAN 02-872 PT.2/PT.3
																	DSTAN 02-872 : PT.1
																	DSTAN 02-799 : PT.5
																	DSTAN 02-799 : PT.5
																	DND 2513 or Equivalent (Note 4)
																	DND 2328 Dated 28 JAN 2011

Miscellaneous Certificates:

Key to Inspection and Tests

- Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements.
- Certification to be retained by the manufacturer for a period of 5 years.
- Certification to be copied to the Records Authority for retention in the QA live file.
- Documentation to be copied to the Records Authority for retention as required.
- Re-used item. Original Certs IAW C-23-VIC

Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)	
A	06/10/2017	Initial Issue	RM	No Test	
Sheet 2 of 8		This form meets the requirements of C-23-VIC-000/AM-001 Revision Dated 2013-11-01			

SPECIFICATION

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				

**1st Level Submarine Certificate of Conformity and Index of Documentation
Certificat de conformité de sous-marin de 1^{er} niveau et index des documents**

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité Serial no. - N° de série Deviations / Waivers - Déviations / Exemptions

Component details - Details des composantes

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature
------	--	---------------	-----------

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form

- a) Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.
 b) Each item shall be positively identified with its Quality records.
 c) Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.
 d) SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.
 e) The SOQR originator may amend the 5 yr retention period to meet their requirements.
 f) The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.
 g) The standards quoted on this SOQR are current to the SOQR date raised.

DATE RAISED (DD-MM-YYYY)	06/10/2017
NATO STOCK NUMBER	994929064
SERIAL NUMBER	
DESCRIPTION	SPARES PACK

LCMM	DNPS 4-5-5
TELEPHONE NUMBER	(819) 939-3121
CONTRACTOR	
CONTRACTOR ADDRESS	



STATEMENT OF QUALITY REQUIREMENTS

PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
6000414173	3
CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
QCA/ W8482-183138	/ 003 /

Notes:

- Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
- Test pressure for item 38 shall be indicated in the box below (if required)
- Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
- As provided as an attachment
- Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
- A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
- Zinc plated and passivated IAW D STN 02-862 Part 3
- Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS												
				MATERIAL AND COMPONENTS				WELDING AND BRAZING				TESTS				ASSEMBLY / ORDER ITEM
801-B3-1-D-1-A-1	SPARES PACK		ASSEMBLY	A	C			Brazing - Records	Radiographic	Ultrasonic	Visual	Weld Repair Records NAB (If applicable)	Load	Pressure	39	Drawing
8B3-06/002	VALVE SEAT		PEEK	B	C			Welding - Acceptance Class	Welding - Procedure	Welding - General / Records	Welding - Load	Validation / Re-validation	28	29	30	DSTAN 02-863 Iss 2
NUTS N08	NUT, NYLOC M8		D STN 02-862 PT 3 SM1-M	C	C	C	C	Class of Casting	High Voltage Insulation	Hydraulic and Insulation	Surface Finish, Visual and Dimensional	Surface Flaw (Mag Part., Dye Pen.)	10	11	12	DSTAN 02-739 : Pt 1
																DSTAN 02-739 : Pt 5
																See Note 3
																DSTAN 02-739 : Pt 6
																PTS 14299 Test No. 10
																PTS 14299 Test No. 8
																PTS 14299 Test No. 6
																PTS 14299 Test No. 5
																BS 1726 : Pt 1 / Drawing
																Drawing / If NAB: See Note 8
																See Note 3
																DSTAN 02-872 Pt 2/Pt 3
																DSTAN 02-872 Pt 1
																DSTAN 02-739 : Pt 5
																See Note 7 / Drawing
																Mat. Spec / See Note 6
																Material Specification
																Material Specification
																Record on DND 2513 or Equivalent

Miscellaneous Certificates:

(none)

Key to Inspection and Tests

- A. Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements.
- B. Certification to be retained by the manufacturer for a period of 5 years.
- C. Certification to be copied to the Records Authority for retention in the QA live file.
- D. Documentation to be copied to the Records Authority for retention as required.
- X. Re-used item. Original Certs IAW C-23-VIC

Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)
A	06/10/2017	Initial Issue	RM	No Test

Sheet 3 of 8 This form meets the requirements of C-23-VIC-000/AM-001
Revision Dated 2013-11-01

SPECIFICATION

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50

DND 2328 Dated 28 JAN 2011

Concessions / Deviations / Waivers	Release Inspection
Class of Documentation	
Misc. Certs	
Certificate of Conformity	
Preservation and Packing	
Calibration	
Dimensional	
Cleanliness	

See Note 4	See Note 4
PTS 14299 Test No. 15	PTS 14299 Test No. 14
PTS 14299 Test No. 13	PTS 14299 Test No. 12
PTS 14299 Test No. 11	PTS 14299 Test No. 10
DSTAN 02-341 : Pt 1 Gr. B	DSTAN 02-739 : Pt 5

See Note 3	See Note 3
DSTAN 02-739 : Pt 6	DSTAN 02-739 : Pt 7
DSTAN 02-706	DSTAN 02-706
DSTAN 02-706	DSTAN 02-706
DSTAN 02-706	DSTAN 02-706

See Note 2	See Note 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2

See Note 1	See Note 1
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2
DSTAN 02-739 : Pt 1	DSTAN 02-739 : Pt 2

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				



1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions
---------------------	--------------------------	--

Component details - Details des composantes

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature
------	--	---------------	-----------

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form			
a) Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.	DATE RAISED (DD-MM-YYYY)		
b) Each item shall be positively identified with its Quality records.	06/10/2017		
c) Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.	NATO STOCK NUMBER		
d) SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.	994929064		
e) The SOQR originator may amend the 5 yr retention period to meet their requirements.	SERIAL NUMBER		
f) The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.	CONTRACTOR		
g) The standards quoted on this SOQR are current to the SOQR date raised.	DESCRIPTION		
	SPARES PACK		
		LCMM	
		DNPS 4-5-5	
		TELEPHONE NUMBER	
		(819) 939-3121	
		CONTRACTOR ADDRESS	
		PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
		6000414173	3
		CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
		QCA/ W8482-183138	/ 004 /

Notes: 1. Sure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C).

1. Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C or C)
 2. Test pressure for item 38 shall be indicated in the box below (if required)
 3. Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
 4. As provided as an attachment
 5. Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
 6. A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
 - Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
 - NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
 7. Zinc plated and passivated IAW D STN 02-862 Part 3
 8. Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DOCUMENTATION REQUIREMENTS

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				

1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions

Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number.
See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique.
Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form

- Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.
- Each item shall be positively identified with its Quality records.
- Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.
- SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.
- The SOQR originator may amend the 5 yr retention period to meet their requirements.
- The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.
- The standards quoted on this SOQR are current to the SOQR date raised.

DATE RAISED (DD-MM-YYYY)	
06/10/2017	
NATO STOCK NUMBER	
993854284	
SERIAL NUMBER	
DESCRIPTION	
SPARES PACK	

LCMM	
DNPS 4-5-5	
TELEPHONE NUMBER	
(819) 939-3121	
CONTRACTOR	
CONTRACTOR ADDRESS	



STATEMENT OF QUALITY REQUIREMENTS

PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
6000414173	3
CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
QCA/ W8482-183138	/ 005 /

Notes:

- Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
- Test pressure for item 38 shall be indicated in the box below (if required)
- Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
- As provided as an attachment
- Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
- A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
- Zinc plated and passivated IAW D STN 02-862 Part 3
- Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS															
				MATERIAL AND COMPONENTS				WELDING AND BRAZING				TESTS				ASSEMBLY / ORDER ITEM			
802-C4-1-D-1-A-1	SPARES PACK		ASSEMBLY	A	C			Brazing - Records	Radiographic	Ultrasonic	Visual	Weld Repair Records NAB (If applicable)	Load	Pressure	39	Drawing	DSTAN 02-797 PT. 1 / 02-375		
8C4-06/002	VALVE SEAT		PEEK	B	C			Welding - Acceptance Class	Welding - Procedure	Welding - General / Records	Welding - Procedure	Welding - General / Records	20	21	22	23	24	DSTAN 02-797 PT. 1	
NUTS N09	NUT, NYLOC M10		D STN 02-862 PT 3 SM1-M	C	C	C	C	C	C	C	C	Surface Flaw (Mag Part., Dye Pen.)	Validation / Re-validation	Class of Casting	Pressure	Load	See Note 3	DSTAN 02-797 PT. 5	

Miscellaneous Certificates:

(none)

Key to Inspection and Tests

- Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements.
- Certification to be retained by the manufacturer for a period of 5 years.
- Certification to be copied to the Records Authority for retention in the QA live file.
- Documentation to be copied to the Records Authority for retention as required.
- X: Re-used item. Original Certs IAW C-23-VIC

Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)
A	06/10/2017	Initial Issue	RM	No Test

Sheet 5 of 8 This form meets the requirements of C-23-VIC-000/AM-001
Revision Dated 2013-11-01

SPECIFICATION

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

DND 2328 Dated 28 JAN 2011

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				



1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA		PWGSC contract number: Numéro du contrat de TPSGC :
Description		PWGSC line item: Ligne d'article de TPSGC :
		NATO stock number: Numéro de nomenclature OTAN :
		Purchase order number: Numéro de commande :
Comments - Commentaires		
Raised by: Demandé par :		

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions
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Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature
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Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form

- Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.
- Each item shall be positively identified with its Quality records.
- Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.
- SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.
- The SOQR originator may amend the 5 yr retention period to meet their requirements.
- The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.
- The standards quoted on this SOQR are current to the SOQR date raised.

DATE RAISED (DD-MM-YYYY)	
06/10/2017	
NATO STOCK NUMBER	
993854284	
SERIAL NUMBER	
DESCRIPTION	
SPARES PACK	

LCMM	
DNPS 4-5-5	
TELEPHONE NUMBER	
(819) 939-3121	
CONTRACTOR	
CONTRACTOR ADDRESS	



STATEMENT OF QUALITY REQUIREMENTS

PREVIOUS ENQUIRY/ RFQ	NO. OF ITEMS LISTED ON SOQR
6000414173	3
CONTRACT, ORDER, OR TRACKING NO.	LINE ITEM AS PER ORDER
QCA/ W8482-183138	/ 006 /

Notes:

- Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
- Test pressure for item 38 shall be indicated in the box below (if required)
- Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
- As provided as an attachment
- Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
- A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
- Zinc plated and passivated IAW D STN 02-862 Part 3
- Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS												
				MATERIAL AND COMPONENTS				WELDING AND BRAZING				TESTS				ASSEMBLY / ORDER ITEM
802-C4-1-D-1-A-1	SPARES PACK		ASSEMBLY	A	C			Brazing - Records	Radiographic	Ultrasonic	Visual	Weld Repair Records NAB (If applicable)	Load	Pressure	39	Drawing
8C4-06/002	VALVE SEAT		PEEK	B	C			Welding - Acceptance Class	Welding - Procedure	Welding - General / Records	Validation / Re-validation	Surface Flaw (Mag Part., Dye Pen.)	23	24	25	DSTAN 02-739 : PT 1 / 02-375
NUTS N09	NUT, NYLOC M10		D STN 02-862 PT 3 SM1-M	C	C	C	C	Class of Casting	High Voltage Insulation	Hydraulic and Insulation	Insulation Resistance	Continuity and Cond Ident	Pressure	Load	26	DSTAN 02-739 : PT 5
															27	DSTAN 02-739 : PT 1
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Miscellaneous Certificates:

(none)

Key to Inspection and Tests

- Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements.
- Certification to be retained by the manufacturer for a period of 5 years.
- Certification to be copied to the Records Authority for retention in the QA live file.
- Documentation to be copied to the Records Authority for retention as required.
- X- Re-used item. Original Certs IAW C-23-VIC

Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)
A	06/10/2017	Initial Issue	RM	No Test
Sheet 6 of 8	This form meets the requirements of C-23-VIC-000/AM-001 Revision Dated 2013-11-01			

SPECIFICATION

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DND 2328 Dated 28 JAN 2011

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				

1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions

Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature

DND 2513 (11-2008)

Design: Forms Management 613-993-4050
 Conception : Gestion des formulaires 613-993-4062

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

<p>Guidance Notes on the use of this form</p> <p>a) Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.</p> <p>b) Each item shall be positively identified with its Quality records.</p> <p>c) Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.</p> <p>d) SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.</p> <p>e) The SOQR originator may amend the 5 yr retention period to meet their requirements.</p> <p>f) The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.</p> <p>g) The standards quoted on this SOQR are current to the SOQR date raised.</p>											
DATE RAISED (DD-MM-YYYY) 06/10/2017				LCMM DNPS 4-5-5				 STATEMENT OF QUALITY REQUIREMENTS			
NATO STOCK NUMBER 995602549				TELEPHONE NUMBER (819) 939-3121							
SERIAL NUMBER ()				CONTRACTOR ()							
DESCRIPTION COVER				CONTRACTOR ADDRESS ()							

Notes:

1. Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
2. Test pressure for item 38 shall be indicated in the box below (if required)
3. Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
4. As provided as an attachment
5. Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
6. A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
7. Zinc plated and passivated IAW D STN 02-862 Part 3
8. Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS																																																		
				MATERIAL AND COMPONENTS						WELDING AND BRAZING			TESTS			ASSEMBLY / ORDER ITEM																																						
MV/00601/AZ/008/02	COVER		D STN 02-747 PT 4	A	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

Miscellaneous Certificates: OEM supplied Wall Thickness Record Sheet & Gridded Sketch												Miscellaneous Notes:											
Key to Inspection and Tests												SPECIFICATION											
A. Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements. B. Certification to be retained by the manufacturer for a period of 5 years. C. Certification to be copied to the Records Authority for retention in the QA live file. D. Documentation to be copied to the Records Authority for retention as required. X. Re-used item. Original Certs IAW C-23-VIC												1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50											
Issue: A Date (dd-mm-yyyy) 06/10/2017 Comments Initial Issue INIT RM Test Pressure (Item 38, if required) No Test												1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50											
Sheet 7 of 8												This form meets the requirements of C-23-VIC-000/AM-001 Revision Dated 2013-11-01											
												Drawing / If NAB: See Note 8 See Note 3 DSTAN 02-872 PT 2/PT 3 DSTAN 02-872 PT 1 DSTAN 02-745 / 02-863 DSTAN 02-729 : Pt 1 DSTAN 02-729 : Pt 5 See Note 7 / Drawing Mat. Spec / See Note 6 Material Specification Material Specification Record on DND 2513 or Equivalent											
												DND 2328 Dated 28 JAN 2011											

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				



1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA		PWGSC contract number: Numéro du contrat de TPSGC :
Description		PWGSC line item: Ligne d'article de TPSGC :
		NATO stock number: Numéro de nomenclature OTAN :
		Purchase order number: Numéro de commande :
Comments - Commentaires		
Raised by: Demandé par :		

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions

Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

Description: Proper item name IAW CGCS

PWGSC contract number: Contract Number

PWGSC line item: Line number of item from the PWGSC contract

NATO stock number: Self explanatory

Purchase order number: Self explanatory

Comments: Any and all comments/concerns regarding item being provided under this certificate

Raised by: Who raised the comments and under what authority

Quantity: Quantity of items manufactured under this specific number. See "Batch Identification" in C-23-VIC-000/AM-001

Serial no.: Any serial number associated with this assembly

Deviations / Waivers: Any and all deviations or waivers associated with the manufacture of this item

SOQR sheet no.: Multiple SOQR sheets may sometimes be necessary

Let: Letter of line associated with SOQR sheet

Serial no. / Deviations / Waivers: Component specific serial numbers or deviations/waivers

Material ID: Numbers associated to the raw manufactured materiel or stock

Material Spec: Specification number used in the manufacture of this materiel

Batch lot no.: Number assigned to specific batches of materiel

X-Ray no.: Component specific x-ray numbers to include with x-rays taken for NAB castings or similar

Cure date: The date that rubber components were cured

Validation date: Completion date of all NAB casting certifications

Certification statement: To be certified and stamped by approved QA/QC cell

Commentaires /Instructions

Numéro d'identification unique : Un numéro unique pour l'assemblage ou la pièce ou cité en référence sur l'EEQ. Ce numéro doit être gravé sur l'équipement/matériel conformément à C-23-VIC-000/AM-001 cité en référence sur l'EEQ.

CQA : Contrôle de la qualité assure. Acronyme employé qui précède un nombre unique pour toutes les pièces de 1er niveau

Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

Ligne d'article de TPSGC : Numéro de l'article provenant du contrat

Numéro de nomenclature OTAN : Explicite

Numéro de commande : Explicite

Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

Let : Lettre de ligne associée avec la feuille EEQ

N° de série / Déviations / Exemptions : Numéros de séries spécifiques des composantes ou des déviations / exemptions

ID du matériel : Numéros associés aux matières premières manufacturées ou aux stocks

Spéc. du matériel : Numéros des spécifications utilisées dans la fabrication de ce matériel

N° de lot : Numéros assignés à des lots spécifiques de matériel

N° de rayons X : Composantes de numéros de rayons X spécifiques et incluant les rayons X provenant des coulages NAB ou similaires

Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée

Guidance Notes on the use of this form																							
a) Inspections and Tests additional to those indicated by A, B and C (See Key) in this SOQR may be required by yourself or your sub-contractor.																							
b) Each item shall be positively identified with its Quality records.																							
c) Third Party release inspection of the Inspections and tests indicated in this SOQR may be required. The contracting authority will advise requirements.																							
d) SOQR shall be raised by the organization nominated by the Design Authority responsible for the Quality Assurance requirements, e.g., Design Authority LCMM, Design Agent, Main Contractor.																							
e) The SOQR originator may amend the 5 yr retention period to meet their requirements.																							
f) The QCA number is structured as QCA/ contract order number, or tracking number / line item on order/ number of item. The QCA number is to be marked on the component or assembly IAW C-23-VIC-000/AM-001 part 3, para 27, 28, 29, and 30.																							
g) The standards quoted on this SOQR are current to the SOQR date raised.																							
STATEMENT OF QUALITY REQUIREMENTS																							
																							
<table border="1"> <tr> <td colspan="2">PREVIOUS ENQUIRY/ RFQ</td> <td>NO. OF ITEMS LISTED ON SOQR</td> </tr> <tr> <td colspan="2">6000414173</td> <td>1</td> </tr> <tr> <td colspan="2">CONTRACT, ORDER, OR TRACKING NO.</td> <td>LINE ITEM AS PER ORDER</td> </tr> <tr> <td colspan="2">QCA/ W8482-183138</td> <td>/ 008 /</td> </tr> </table>												PREVIOUS ENQUIRY/ RFQ		NO. OF ITEMS LISTED ON SOQR	6000414173		1	CONTRACT, ORDER, OR TRACKING NO.		LINE ITEM AS PER ORDER	QCA/ W8482-183138		/ 008 /
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Notes:

1. Cure Date of any Rubber item shall be indicated on the Certificate of Conformity (C of C)
2. Test pressure for item 38 shall be indicated in the box below (if required)
3. Surface Flaw examination to be IAW D STN 02-729; Part 2, 3 and 4 or D STN 08-171 as appropriate to the Materiel Specifications
4. As provided as an attachment
5. Ultrasonic Examination of Bar Material is to be an approved procedure written to the general requirements of D STN 08-171 or D STN 02-729 Part 5
6. A heat treatment certificate is required if raw material is heat treated from supply condition or post manufacturing/plating, if null then at minimum a comment on the C of C is required
- Fasteners IAW D STN 02-862 Part 3 clause 6.6.4; a mill certification must be supplied IAW clauses
- NAB items IAW material specifications or if not required by the specifications then as a minimum a heat treatment certificate shall be supplied that states the heat treatment condition such as "hot worked"
7. Zinc plated and passivated IAW D STN 02-862 Part 3
8. Wall thickness values are to be recorded on a wall thickness recording sheet in such a way that they are cross referenced to a grid based sketch IAW D STN 02-872 Part 2, clause 3.4b

DRAWING NO. / PART NO.	DESCRIPTION	QTY	MATERIAL	DOCUMENTATION REQUIREMENTS																																																		
				MATERIAL AND COMPONENTS				WELDING AND BRAZING				TESTS		ASSEMBLY / ORDER ITEM																																								
MV/00601/AZ/008/02	COVER		D STN 02-747 PT 4	A	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

Miscellaneous Certificates: OEM supplied Wall Thickness Record Sheet & Gridded Sketch																																																																											
Key to Inspection and Tests																																																																											
<ul style="list-style-type: none"> A. Certification to be retained by the manufacturer for a period of 5 years and copies to be distributed in accordance with contract requirements. B. Certification to be retained by the manufacturer for a period of 5 years. C. Certification to be copied to the Records Authority for retention in the QA live file. D. Documentation to be copied to the Records Authority for retention as required. X. Re-used item. Original Certs IAW C-23-VIC 																																																																											
Issue:	Date (dd-mm-yyyy)	Comments	INIT	Test Pressure (Item 38, if required)																																																																							
A	06/10/2017	Initial Issue	RM	No Test																																																																							
Sheet 8 of 8		This form meets the requirements of C-23-VIC-000/AM-001 Revision Dated 2013-11-01														SPECIFICATION																																																											
																<table border="1"> <tr> <td>1</td> <td>2</td> <td>3</td> <td>4</td> <td>5</td> <td>6</td> <td>7</td> <td>8</td> <td>9</td> <td>10</td> <td>11</td> <td>12</td> <td>13</td> <td>14</td> <td>15</td> <td>16</td> <td>17</td> <td>18</td> <td>19</td> <td>20</td> <td>21</td> <td>22</td> <td>23</td> <td>24</td> <td>25</td> <td>26</td> <td>27</td> <td>28</td> <td>29</td> <td>30</td> <td>31</td> <td>32</td> <td>33</td> <td>34</td> <td>35</td> <td>36</td> <td>37</td> <td>38</td> <td>39</td> <td>40</td> <td>41</td> <td>42</td> <td>43</td> <td>44</td> <td>45</td> <td>46</td> <td>47</td> <td>48</td> <td>49</td> <td>50</td> </tr> </table>										1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
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																Record on DND 2513 or Equivalent																																																											

DND 2328 Dated 28 JAN 2011

**QUALITY PLAN AND PROCESS PROCEDURES
APPROVAL/RECORDS FORM**

COMPANY:

ORDER NUMBER:

SUBMITTED DOCUMENT			PARENT DOCUMENT			ITEM DESCRIPTION	APPROVAL DATE	SOQR LINE ITEM REF.	REMARKS
IDENTIFICATION	OWNER	ISSUE/REV.	SPEC	METHOD	MATERIAL				



1st Level Submarine Certificate of Conformity and Index of Documentation Certificat de conformité de sous-marin de 1^{er} niveau et index des documents

Unique identification number - Numéro d'identification unique QCA	PWGSC contract number: Numéro du contrat de TPSGC :
Description	PWGSC line item: Ligne d'article de TPSGC :
	NATO stock number: Numéro de nomenclature OTAN :
	Purchase order number: Numéro de commande :
Comments - Commentaires	
Raised by: Demandé par :	

Assembly details - Détails d'assemblage

Quantity - Quantité	Serial no. - N° de série	Deviations / Waivers - Déviations / Exemptions

Component details - Details des composantes

SOQR sheet no. N° de feuille EEQ	Let	Serial no. / Deviations / Waivers N° de série / Déviations / Exemptions	Material ID / Material spec / Batch lot no. ID du matériel / Spéc du matériel / N° de lot	X-Ray no. N° de rayons X	Cure date Date de vulcanisation	Validation date Date de validation

Certification statement - Énoncé de certification

We hereby certify that the goods and documentation as detailed on this form conform to the requirements of the purchase order or contract. Documentation will be retained by _____ and made available for audit.

Nous certifions par les présentes que les produits et les documents décrits sur le présent formulaire sont conformes aux exigences du numéro de commande ou du contrat, les documents seront conservés par _____ et seront disponibles à des fins de vérification.

Date	Name (printed) - Nom (lettres moulées)	Title - Titre	Signature

Comments/Instructions

Unique identification number: A number unique to the assembly or part referenced on the SOQR requisition number. This number shall be preceded by the letter QCA and must include the line number of the item on the SOQR. This unique identification number shall be etched on the materiel IAW C-23-VIC-000/AM-00.

QCA: Quality Control Assured. Acronym used to precede unique number for all 1st level parts

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Description : Appellation de l'article conformément au SCGC

Numéro du contrat de TPSGC: Numéro du contrat

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Commentaires : Tout commentaire concernant l'article fourni conformément au présent certificat.

Demandé par : Qui a soulevé les commentaires et sous quelle autorité.

Quantité : Quantité d'articles fabriqués sous ce numéro spécifique. Voir "Identification du lot " dans le C-23-VIC-000/AM-001

N° de série : Tout numéro de série associé avec cet assemblage

Déviations / Exemptions : Toute déviation ou exemption associée à la fabrication de cet article

N° de feuille EEQ : Plusieurs feuilles EEQ sont parfois nécessaires

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Date de vulcanisation : Date à laquelle les composants en caoutchouc ont été vulcanisés

Date de validation : Date d'achèvement de toutes les certifications des coulages NAB

Énoncé de certification : Le fait d'être certifié et estampillé par une cellule AQ/CQ approuvée